



S007KD

F007KD

C007KD

绷缝机系列 Interlock Stitch Series

C007KD

筒型 / Cylinder bed

S007KD

小筒型 / Small cylinder bed

F007KD

平台型 / Flat bed



配备 模组化直驱伺服马达
with Modularized
Direct-Drive Servo Motor

INTERLOCK STITCH

High speed interlock stitch machine

C007K D - W 12 2 - 3 56 / CQ / DC□

机型 Type

D 直驱式马达
Direct drive
servo motor

机种别 Model

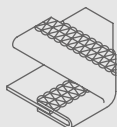
C 筒型
Cylinder bed

F 平台型
Flat bed

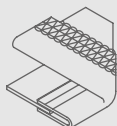
S 小筒型
Small cylinder bed

网线方式 Covering types

W



U



功能 Function

- | | |
|----|---|
| 12 | 一般平缝 General plain seaming |
| 13 | 拷下摆 Bottom hemming |
| 15 | 罗纹裤头松紧带包缝 Tubular rib-fabric elastic waistband attaching |
| 16 | 一般厚布料之平缝 General plain seaming for heavy material |
| 22 | 滚边车缝 Tape binding |
| 32 | 拷克骨车缝 Overlock-seam covering |
| 51 | 松紧带上带车缝 Elastic tape attaching |
| 52 | 松紧带附右切刀 Elastic tape attaching with right side fabric trimmer |
| 53 | 环型松紧带车缝 Tubular elastic waistband attaching |
| 54 | 松紧带折缝 Elastic hemming |
| 61 | 裤耳车缝 Belt loop seaming |
| 71 | 双勾针结构 Double-looper mechanism |
| 72 | 三勾针结构 Triple-looper mechanism |
| 81 | 左切刀修布装置 Left side fabric trimming |
| 82 | 松紧带上带边缝附左切刀 Elastic tape insertion with left side fabric trimmer |
| 92 | 四针六线搭接缝 Four-needle flat seaming |

针数
Needle
numbers

配件
Device



| No. | mm | inch |
|-----|-----|------|
| 32 | 3.2 | 1/8 |
| 40 | 4.0 | 5/32 |
| 48 | 4.8 | 3/16 |
| 56 | 5.6 | 7/32 |
| 64 | 6.4 | 1/4 |

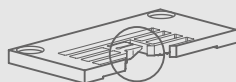
下轴型直驱伺服马达
Lower main shaft type
Direct-drive servo motor

DC□ C007K

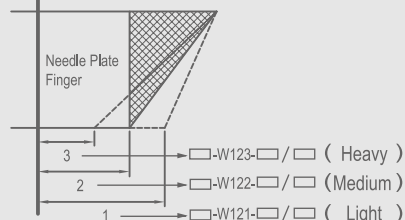
DF□ F007K

DS□ S007K

针板舌片
Needle plate finger



Needle



- 1=薄布料/细结线(密针)
Light material / Short stitch length
- 2=中厚布料 / 中结线(一般针)
Medium material / Common stitch length
- 3=厚布料 / 粗结线(粗针)
Heavy material / Long stitch length

C007KD/DC □ F007KD/DF □ S007KD/DS □

Siruba 全系列绷缝机沿用原规格与原配件, 并模块化选配直驱伺服马达, 多样化的选择, 搭配更有弹性

Siruba all series interlock stitch machines with original specification and device, which can be optionally equipped with the modularized direct-drive servo motors, are more flexible for diversification.



马达编码










MOTOR'S ITEM NUMBER










| DC | K | T | 1 |
|-----------------------|------------------------|-----------------------|----------------------|
| 搭配机型 Machine Model | 機器系列 Machine Series | 马达廠 Motor Supplier | 流水号 Series Number |
| DC C007 | K K series | T Delta | |
| DF F007 | L L series | P PMX | |
| DS S007 | | H Hohsing | |










规格表

SPECIFICATIONS

| C007KD | | | | | | | | | | |
|---|-----------------------------|----|----|-------------|---------|---------|----|-----|--------------|--------------|
| | | mm | mm | mm | mm | mm | mm | mm | Needle NO. | S.P.M. (Max) |
| 一般車縫 General sewing | C007KD-W121-□□□/CH/DC□ | 2 | 4 | 3.2/4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 4.8/5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | C007KD-W122-□□□/CH/DC□ | 2 | 4 | 3.2/4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 4.8/5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | UYX128GAS#10 | 6000 |
| | C007KD-W123-□□□/CH/DC□ | 2 | 4 | 3.2/4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 4.8/5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | UYX128GAS#10 | 6000 |
| 下擺/左切刀 Hemming / Left trimmer | C007KD-W162-□□□/CH/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | TVX5#14~#16 | 6000 |
| | | 3 | 5 | 4.8/5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | TVX5#14~#16 | 6000 |
| 下擺/左切刀 Hemming / Left trimmer | C007KD-W812(A)-□□□/CRL/DC□ | 2 | 4 | 3.2/4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 4500 |
| 半自动下摆车缝 Semi-Auto Hemming | C007KD-U131-256/CHK/UTQ/DC□ | 2 | 3 | 5.6 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| 上带滚边车缝 Tape Binding | C007KD-W222-□□□/CQ/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5/7 | UYX128GAS#10 | 6000 |
| 厚料/滚边 Thick / Tape binding | C007KD-W222-□□□/CQA/DC□ | 3 | 5 | 5.6 | 1.4~3.6 | 0.3~2.9 | - | 5 | TVX5#14 | 5000 |
| 拷克倒骨盖缝 Overlock-Seam Covering Stitch | C007KD-W322-3□□/CC/DC□ | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | C007KD-W322A-3□□/CC/DC□ | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | C007KD-W322-3□□/CE/DC□ | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |

| C007KD | |  |  |  |  |  |  |  |  |  |
|---|---|---|---|---|--|---|---|---|---|---|
| 松紧带车缝 Elas. Tape Attaching | C007KD-W512-□□□/FE/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 4500 |
| 裤腰松紧带/ 右切刀 Waist Ring Attach / Right Trimmer | C007KD-W532-□□□/CR/CX/ UTP/RLP/DC□ | 2 | 5 | 3.2/4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#11 | 4500 |
| | | 3 | 5 | 4.8/5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#11 | 4500 |
| 二合一 / 左切刀 2-in-1 / Left Trimmer | C007KD-W822-□□□/CRL/ CHP(CY)/UTP/DC□ | 2 | 4 | 3.2/4.0/4.8 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 4500 |
| 环罗纹裤头 松紧带包缝 Tubular Elastic Waistband Attaching | C007KD-W152-356/CZ/RLQ/DC□ | 3 | 5 | 5.6 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | C007KD-W152-364/CZ/RLQ/DC□ | 3 | 5 | 6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | C007KD-W152-356/CZP/RLQ/DC□ | 3 | 5 | 5.6 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| | C007KD-W152-364/CZP/RLQ/DC□ | 3 | 5 | 6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | UYX128GAS#10 | 6000 |
| 松紧带折缝 Elastic Hemming | C007KD-W922-456/CW/DC□ | 4 | 6 | 5.6 | 1.4~3.6 | 0.3~2.9 | - | 5 | SMX1014B#10 | 6000 |
| | C007KD-W922-460/CW/DC□ | 4 | 6 | 6.0 | 1.4~3.6 | 0.3~2.9 | - | 5 | SMX1014B#10 | 6000 |
| | C007KD-W922-464/CW/DC□ | 4 | 6 | 6.4 | 1.4~3.6 | 0.3~2.9 | - | 5 | SMX1014B#10 | 6000 |
| FFT 上送布功能 Top Feeding Function | C007KD-W121-□□□/FFT/ CH/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-W122-□□□/FFT/ CH/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-W131-□□□/FFT/ CH/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-W132-□□□/FFT/ CH/DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-W811A-□□□/FFT/CRL/ DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-U811A-□□□/FFT/CRL/ DC□ | 2 | 3 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 4 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-W812A-□□□/FFT/CRL/ DC□ | 2 | 4 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | C007KD-U812A-□□□/FFT/CRL/ DC□ | 2 | 3 | 4.0/4.8 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 4 | 5.6/6.4 | 1.4~3.6 | 0.3~2.9 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |

| S007KD | |  |  |  |  |  |  |  |  |  |
|---|---|---|---|---|--|---|---|---|---|---|
| [3 In 1] | S007KD-W122-240/PCH-3M/DS□ | 2 | 4 | 4.0 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| 下摆车缝/倒骨 盖缝 Hemming/ Covering | S007KD-W122-248/PCH-3M/DS□ | 2 | 4 | 4.8 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| | S007KD-W122-356/PCH-3M/DS□ | 3 | 5 | 5.6 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| | S007KD-W122-364/PCH-3M/DS□ | 3 | 5 | 6.4 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| | S007KD-W322-240/PCE/DS□ | 2 | 4 | 4.0 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| 拷克立骨盖缝 Overlock- Seam Covering (Flating Type) | S007KD-W322-248/PCE/DS□ | 2 | 4 | 4.8 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| | S007KD-W322-356/PCE/DS□ | 3 | 5 | 5.6 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| | S007KD-W322-364/PCE/DS□ | 3 | 5 | 6.4 | 1.4~4.2 | 0.8~1.4 | - | 5/7 | UYX128GAS#10 | 4000 |
| | FFT 上送布功能 Top Feeding Function | S007KD-W121-□□□/FFT/DS□ | 2 | 4 | 4.0/4.8 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 |
| 3 | | | 5 | 5.6/6.4 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 |
| S007KD-W122-□□□/FFT/DS□ | | 2 | 4 | 4.0/4.8 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 |
| | | 3 | 5 | 5.6/6.4 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 |
| S007KD-W131-□□□/FFT/DS□ | | 2 | 4 | 4.0/4.8 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 |
| | | 3 | 5 | 5.6/6.4 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 |
| S007KD-W132-□□□/FFT/DS□ | 2 | 4 | 4.0/4.8 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 | |
| | | 3 | 5 | 5.6/6.4 | 1.4~4.2 | 0.8~1.4 | 1~5.5 | 5 | UYX128GAS#10 | 4000 |

| F007KD | |  |  |  mm |  mm |  |  mm |  mm |  Needle NO. |  S.P.M. (Max) |
|--|----------------------------------|---|---|---|---|---|---|---|---|--|
| 一般平缝/ 下摆车缝 General Seaming / Bottom Hemming | F007KD-W121-□□□/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | F007KD-W122-□□□/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | F007KD-W123-□□□/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | - | 5/7 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5/7 | UYX128GAS#10 | 6000 |
| F007KD-W162-□□□/ FHA/DF□ | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5/7 | TVX5#14~#16 | 6000 | |
| F007KD-W162H-□□□/ FHA/DF□ | 3 | 5 | 5.6/6.4 | 6 | 0.5~1.3 | - | 5/7 | TVX5#14~#16 | 6000 | |
| 上带滚边车缝 Tape Binding | F007KD-W222-□□□/ FQ/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| 上带滚边车缝包 覆松紧带 Tape Binding With Elastic Band | F007KD-W222-□□□/ FFD/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | F007KD-W222-□□□/ FFP/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| 3 | | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 | |
| 拷克倒骨盖缝 Overlock- Seam Covering Stitch | F007KD-W322-□□□/ FDC/DF□ | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | | F007KD-W322-□□□/ FDE/DF□ | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 |
| 摺线条车缝 Pintuck Seaming | F007KD-U122-232/ FP/DF□ | 2 | 3 | 3.2 | 1.6~4.2 | 0.5~1.3 | - | 7 | TVX5#14 | 6000 |
| 裤耳车缝 Belt-Loop Seaming | F007KD-U613-256/ FBP/DF□ | 2 | 3 | 5.6 | 1.6~4.2 | 0.5~1.3 | - | 7 | TVX5#14~#18 | 6000 |
| | F007KD-U613-264/ FBP/DF□ | 2 | 3 | 6.4 | 1.6~4.2 | 0.5~1.3 | - | 7 | TVX5#14~#18 | 6000 |
| 布条车缝 Tape Attaching | F007KD-U712(A)-264/ FSP/DF□ | 2 | 4 | 6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | DVX43#11~#16 | 6000 |
| | F007KD-U712-496/ FSS/DF□ | 4 | 6 | 3.2 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| | F007KD-U712-4111/ FSS/DF□ | 4 | 6 | 3.7 | 1.6~4.2 | 0.5~1.3 | - | 5 | UYX128GAS#10 | 6000 |
| 卷叠缝 Lap Seaming | F007KD-U712-264/ FSR/DF□ | 2 | 4 | 6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | TVX7#12~#14 | 6000 |
| 裤袋里车缝 Pocket Lining Seaming | F007KD-W722-388/ FY/DF□ | 3 | 7 | 8.8 | 1.6~4.2 | 0.5~1.3 | - | 5 | TVX7#12 | 6000 |
| 四针六线搭接缝 车缝 Four-Needle Flat Seaming | F007KD-W922-456/ FW/DF□ | 4 | 6 | 5.6 | 1.6~4.2 | 0.5~1.3 | - | 5 | SMX1014B#10 | 6000 |
| | F007KD-W922-460/ FW/DF□ | 4 | 6 | 6.0 | 1.6~4.2 | 0.5~1.3 | - | 5 | SMX1014B#10 | 6000 |
| | F007KD-W922-464/ FW/DF□ | 4 | 6 | 6.4 | 1.6~4.2 | 0.5~1.3 | - | 5 | SMX1014B#10 | 6000 |
| FFT 上送布功能 Top Feeding Function | F007KD-W121-□□□/ FFT/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | F007KD-W122-□□□/ FFT/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | F007KD-W131-□□□/ FFT/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | F007KD-W132-□□□/ FFT/ FHA/DF□ | 2 | 4 | 4.0/4.8 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | | 3 | 5 | 5.6/6.4 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | F007KD-U131-248/ FFT/ FHK/DF□ | 2 | 3 | 4.8 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | F007KD-U131-256/ FFT/ FHK/DF□ | 2 | 3 | 5.6 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| | F007KD-U131-264/ FFT/ FHK/DF□ | 2 | 3 | 6.4 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 |
| F007KD-U132-248/ FFT/ FHK/DF□ | 2 | 3 | 4.8 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 | |
| F007KD-U132-256/ FFT/ FHK/DF□ | 2 | 3 | 5.6 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 | |
| F007KD-U132-264/ FFT/ FHK/DF□ | 2 | 3 | 6.4 | 1.6~4.2 | 0.5~1.3 | 1~5.5 | 5 | UYX128GAS#10 | 4500 | |



CR 右切刀修布及切布装置 Right Hand Side Trimmer

修齐右边或右下方多余之布料，使衣物车缝后更加整齐美观；附加吸布屑装置更能保持工作环境干净

Right hand side waste fabric trimming with waste suction device makes fabric edge aligned to seam and keeps the working area clean.

可自行组装 self-installation : NO

适用机型 applicable model : C007K-W522, C007K-W532, C007KD-W532



CRL 左切刀修布装置 Left Hand Side Trimmer

修齐二片布接缝之左下方多余之布料，使衣物车缝后更加整齐美观

Left hand side fabric trimming makes fabric edge aligned to seam.

可自行组装 self-installation : NO

适用机型 applicable model : C007K-W812(A), C007K-W822, C007KD-W812(A), C007KD-W822

F□C 後切刀系列 Rear Cutter Series



FAC



FEC



FNC/FSC



FNC



FSC

| | 操作模式 Operation Mode | 切刀驅動 Cutter Driven by | 電眼 Sensor | 抬壓腳 Presser foot lifter | 控制器 Controller | 功能 Function |
|------------|------------------------|---|--------------|----------------------------|---|---|
| FAC | 膝動 Knee | 氣缸 + 機械閥 (氣動) Air cylinder + mechanical Valve (Pneumatic) | / | / | / | 手動切刀 Manual Cutting |
| FEC | 膝動 Knee | 電磁鐵 (電動) Solenoid (Electric) | / | / | FE202-A 專用電控箱 Specific control box | 手動切刀 Manual Cutting |
| FNC | 自動/ 膝動 Auto/ Knee | 氣缸 + 電磁閥 (氣動) Air cylinder + Solenoid (Pneumatic) | √ | √ | GD60-4-FK-220 伺服馬達驅動 Driven by servo motor | 電眼偵測布邊 (類似700QD/ECA) The sensor checks the cloth edge. (Similar to 700QD/ECA) |
| FSC | 自動/ 膝動 Auto/ Knee | 氣缸 + 電磁閥 (氣動) Air cylinder + Solenoid (Pneumatic) | √ | √ | i70L-4-ME-220 伺服馬達驅動, 附觸控面板 Driven by servo motor, with Control Panel | 電眼偵測布邊, 並且控制器以計數方式, 控制布帶的鬆緊度與餘留長度, 適用比基尼車縫 Checking the cloth edge by sensor, and also the metering device controls the tape tension and the remained length. Applicable to bikini sewing. |

可自行组装 self-installation : NO

适用机型 applicable model : F007K/FQ, F007K/FE, F007K/SMK, F007K/STC, F007K/FR, F007K/FR/FQS,





FR

右切刀修布装置 Right Hand Side Trimmer

修齐两片布接缝之下方多余之布料，使车缝品质更加美观

Right hand side waste fabric trimming, ensures better sewing quality.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W522



FQ

上带滚边车缝 Tape Binding

1. T恤、内衣裤、儿童服饰等之衬带或包边车缝
2. 本装置与机器一起订购时会加附FG组，但个别购买FQ组件时则不另附FG组
3. 喇叭标准规格为入布宽度1-3/8"，出布宽度为1/2"，卷成三折，若需要标准品以外之尺寸，请订购时特别注明，但交期和费用另计
4. 本装置有三种订购方式：

1. For tape binding on openings of leg or underwear, T-shirt, etc...
2. If purchased machine with FQ, we will also attach FG. If purchase FQ device only, no FG attached.
3. Binder's standard opening size is 1-3/8" wide and finished size is 1/2" wide in 3 folds. Please remark if need another size when ordering, delivery date and cost will be re-calculated.
4. Ways to order the device:

| 机型 Model | FQ | FG | FQ规格组 FQ Gauge Set | 喇叭 Binder |
|---------------------|----|----|-----------------------|--------------|
| F007KD-W222-240/FQ | √ | √ | √ | √ |
| F007KD-W222-240 | X | X | √ | X |
| F007KD-W222-240/FQP | √ | √ | √ | X |

可自行组装 self-installation : YES

适用机型 applicable model : F007K-W222 , F007KD-W222



FW



FWP

四针六线环缝车缝装置 Four-needle Flat Seaming

用于一般内衣裤二片布接缝处之接缝和补强，无需先经由拷克车拷边再饰缝，牢固美观，可附加喇叭（B417R）做贴带补强用组件代号FWP

For flat seaming 2 pieces of fabric, equipped with fabric guide for easy operation.

FWP: Folder(B417R) is optional, for tape attaching.

可自行组装 self-installation : NO

适用机型 applicable model : F007K-W922 , F007KD-W922



RL

筒型衣物撑开滚轮组(长轮) Tubular Extending Roller (Long Type)

专用于辅助筒型衣物之车缝

Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES

适用机型 applicable model : C007K/CY, C007KD/CY



RLP 筒型衣物撑开滚轮组(短轮 + 斜轮)
Tubular Extending Roller (Short+Cone Type)

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CX , C007KD/CX



RLQ 筒型衣物撑开滚轮组 Tubular Extending Roller

专用于辅助筒型衣物之车缝
Especially used to assist with tubular cloth sewing.

可自行组装 self-installation : YES
适用机型 applicable model : C007K/CZ, C007KD/CZ

UT□ 自动切线组 Automatic Thread Trimmer Set



上切
Top Trimmer



下切
Bottom Trimmer



夹线
Thread Gripping



吹风
Thread Blowing

| 机型 Model | 代号 Code | 功能 Function | | | | 驱动 Drive | |
|-----------------|------------|----------------------|-------------------------|--------------------------|-------------------------|-----------------|--------------------|
| | | 上切 Top Trimmer | 下切 Bottom Trimmer | 夹线 Thread Gripping | 吹风 Thread Blowing | 气动 Pneumatic | 电动 Electronical |
| F007K F007KD | UTG | √ | √ | | * | √ | |
| | UTH | | √ | 选配 Optional | √ | | |
| | UTJ | √ | √ | | | | √ |
| | UTK | | √ | √ | | | |
| C007K C007KD | UTP | √ | √ | | * | √ | |
| | UTQ | | √ | 选配 Optional | √ | | |
| | UTR | √ | √ | | | | √ |
| | UTS | | √ | √ | | | |
| S007K S007KD | UTT | √ | √ | | * | √ | |
| | UTU | | √ | 选配 Optional | √ | | |
| | UTX | √ | √ | | | | √ |
| | UTY | | √ | √ | | | |

*配件盒附吹风管·客户若不需上网线时·可自行将上切刀改为吹风
Thread blowing device is included in the accessory box. If the coverstich thread is not required, users may install blowing device instead of upper thread trimmer.



由於对产品的改良及更新，本产品型录中之产品规格及外观的修改恕不事先通知！
The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.



ISO 9001:2000
ISO 14001:2004

