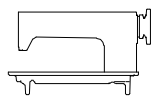
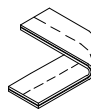
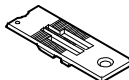
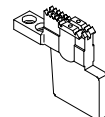
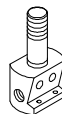
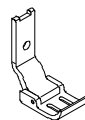
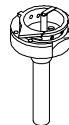
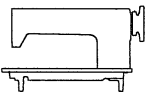
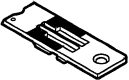
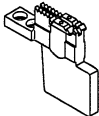
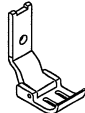
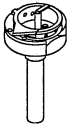
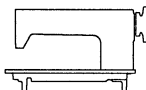
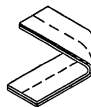
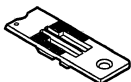
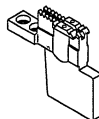
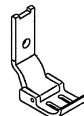
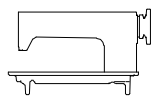
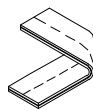
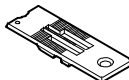
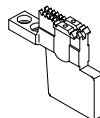
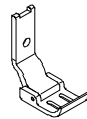
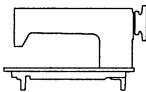
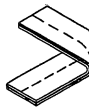
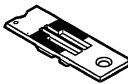
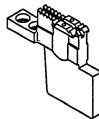
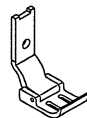


SIRUBA GAGE PARTS LIST		Series		Remark					Page	Date
		T828							1 / 6	2012/09/06
										
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE	
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號	
T828-42-032ML		1/8"(3.2)	E734	D734/P	M734	P734/S	G161	G307	DPX5#14	
T828-42-048ML		3/16"(4.8)	E736	D736/P	M736	P736/S	G161	G307	DPX5#14	
T828-42-064ML		1/4"(6.4)	E730	D730/P	M730	P730/S	G161	G307	DPX5#14	
T828-42-032M		1/8"(3.2)	E734	D734/P	M734	P734/S	G162-A (G162+G406)	G307	DPX5#14	
T828-42-048M		3/16"(4.8)	E736	D736/P	M736	P736/S	G162-A (G162+G406)	G307	DPX5#14	
T828-42-064M		1/4"(6.4)	E730	D730/P	M730	P730/S	G162-A (G162+G406)	G307	DPX5#14	
T828-42-032HL		1/8"(3.2)	E762	D734/P	M734	P734/S	G167	G307	DPX5#22	
T828-42-048HL		3/16"(4.8)	E761	D736Q	M736	P736/S	G167	G307	DPX5#22	
T828-42-064HL		1/4"(6.4)	E760	D730Q	M730	P730/S	G167	G307	DPX5#22	
T828-42-032H		1/8"(3.2)	E762	D734/P	M734	P734/S	G162-A (G162+G406)	G307	DPX5#22	
T828-42-048H		3/16"(4.8)	E761	D736Q	M736	P736/S	G162-A (G162+G406)	G307	DPX5#22	
T828-42-064H		1/4"(6.4)	E760	D730Q	M730	P730/S	G162-A (G162+G406)	G307	DPX5#22	
T828-42-032ML/C	C300M-A2	1/8"(3.2)	E754-A	D754	M734	P754/S	G163	G307	DPX5#14	
T828-42-048ML/C	C300M-A2	3/16"(4.8)	E766-A	D766	M736	P766/S	G163	G307	DPX5#14	
T828-42-064ML/C	C300M-A2	1/4"(6.4)	E745-A	D745	M730	P745/S	G163	G307	DPX5#14	
T828-42-032M/C	C300M-A2	1/8"(3.2)	E754-A	D754	M734	P754/S	G164-A (G164+G406)	G307	DPX5#14	

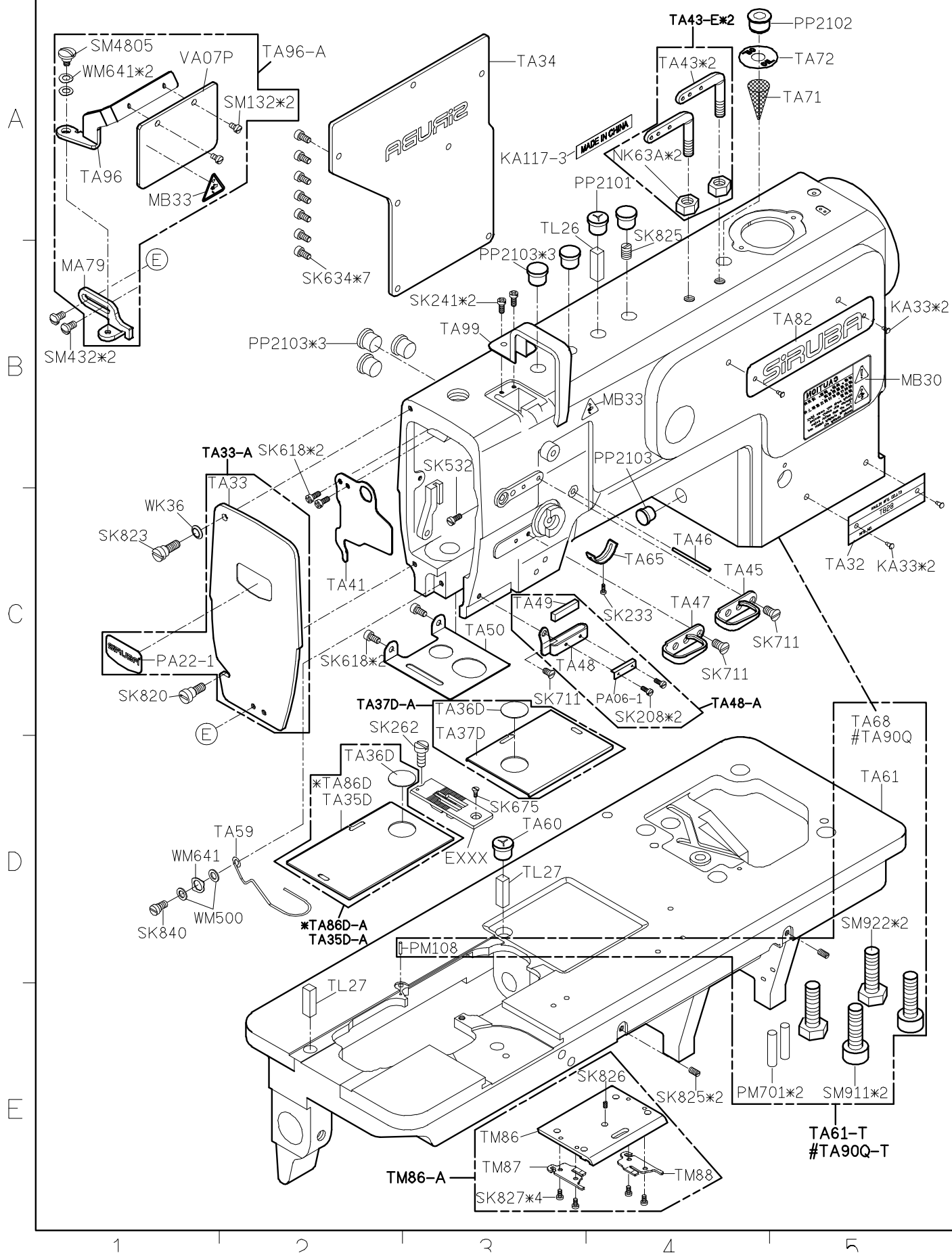
SIRUBA GAGE PARTS LIST		Series		Remark				Page	Date
		T828						2 / 6	2016/07/14
									
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號
T828-42-048M/C	C300M-A2	3/16"(4.8)	E766-A	D766	M736	P766/S	G164-A (G164+G406)	G307	DPX5#14
T828-42-064M/C	C300M-A2	1/4"(6.4)	E745-A	D745	M730	P745/S	G164-A (G164+G406)	G307	DPX5#14
T828-42-032HL/C	C300M-A2	1/8"(3.2)	E788-A	D788D	M734	P754/S	G163	G307	DPX5#22
T828-42-048HL/C	C300M-A2	3/16"(4.8)	E787-A	D787D	M736	P766/S	G163	G307	DPX5#22
T828-42-064HL/C	C300M-A2	1/4"(6.4)	E786D-A1	D786D	M730	P745/S	G163	G307	DPX5#22
T828-42-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788D	M734	P754/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787D	M736	P766/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-064H/C	C300M-A2	1/4"(6.4)	E786D-A1	D786D	M730	P745/S	G164-A (G164+G406)	G307	DPX5#22
T828-42-040VL/C	C300M-A2	5/32"(4.0)	E755P-A	D755P	M735P-E	P775P	G163	G307	DPX5#14
T828-42-048VL/C	C300M-A2	3/16"(4.8)	E766P-A	D766P	M766P-E	P766P	G163	G307	DPX5#14
T828-42-127KL/C	C300M-A1	1/2"(12.7)	E763-A	D763	M763	P763	G163	G307	DPX5#14
T828-45-032M		1/8"(3.2)	E762	D734/P	M0032R M0032L	P734/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-048M		3/16"(4.8)	E761	D736/P	M0048R M0048L	P736/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-064M		1/4"(6.4)	E760	D730/P	M0064R M0064L	P730/S	G169-A (G169+G409)	G307	DPX5#14
T828-45-032H		1/8"(3.2)	E762	D734/P	M0032R M0032L	P734/S	G169-A (G169+G409)	G307	DPX5#22
T828-45-048H		3/16"(4.8)	E761	D736Q	M0048R M0048L	P736/S	G169-A (G169+G409)	G307	DPX5#22

SIRUBA GAGE PARTS LIST		Series		Remark					Page	Date
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MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE	
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號	
T828-45-064H		1/4"(6.4)	E760	D730Q	M0064R M0064L	P730/S	G169-A (G169+G409)	G307	DPX5#22	
T828-45-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M0032R M0032L	P754/S	G170-A (G170+G410)	G307	DPX5#14	
T828-45-048M/C	C300M-A2	3/16"(4.8)	E787-A	D766	M0048R M0048L	P766/S	G170-A (G170+G410)	G307	DPX5#14	
T828-45-064M/C	C300M-A2	1/4"(6.4)	E786D-A1	D745	M0064R M0064L	P745/S	G170-A (G170+G410)	G307	DPX5#14	
T828-45-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788D	M0032R M0032L	P754/S	G170-A (G170+G410)	G307	DPX5#22	
T828-45-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787D	M0048R M0048L	P766/S	G170-A (G170+G410)	G307	DPX5#22	
T828-45-064H/C	C300M-A2	1/4"(6.4)	E786D-A1	D786D	M0064R M0064L	P745/S	G170-A (G170+G410)	G307	DPX5#22	
T828-47-032LL		1/8"(3.2)	E791	D791	M734	P791/S	G161	G307	DPX5#11	
T828-47-048LL		3/16"(4.8)	E790	D790	M736	P790/S	G161	G307	DPX5#11	
T828-47-064LL		1/4"(6.4)	E789	D789	M730	P789/S	G161	G307	DPX5#11	
T828-47-032L		1/8"(3.2)	E791	D791	M734	P791/S	G162-A (G162+G406)	G307	DPX5#11	
T828-47-048L		3/16"(4.8)	E790	D790	M736	P790/S	G162-A (G162+G406)	G307	DPX5#11	
T828-47-064L		1/4"(6.4)	E789	D789	M730	P789/S	G162-A (G162+G406)	G307	DPX5#11	
T828-47-032LL/C	C300M-A2	1/8"(3.2)	E794-A	D794	M734	P791A	G163	G307	DPX5#11	
T828-47-048LL/C	C300M-A2	3/16"(4.8)	E793-A	D793	M736	P790A	G163	G307	DPX5#11	
T828-47-064LL/C	C300M-A2	1/4"(6.4)	E792-A	D792	M730	P789A	G163	G307	DPX5#11	

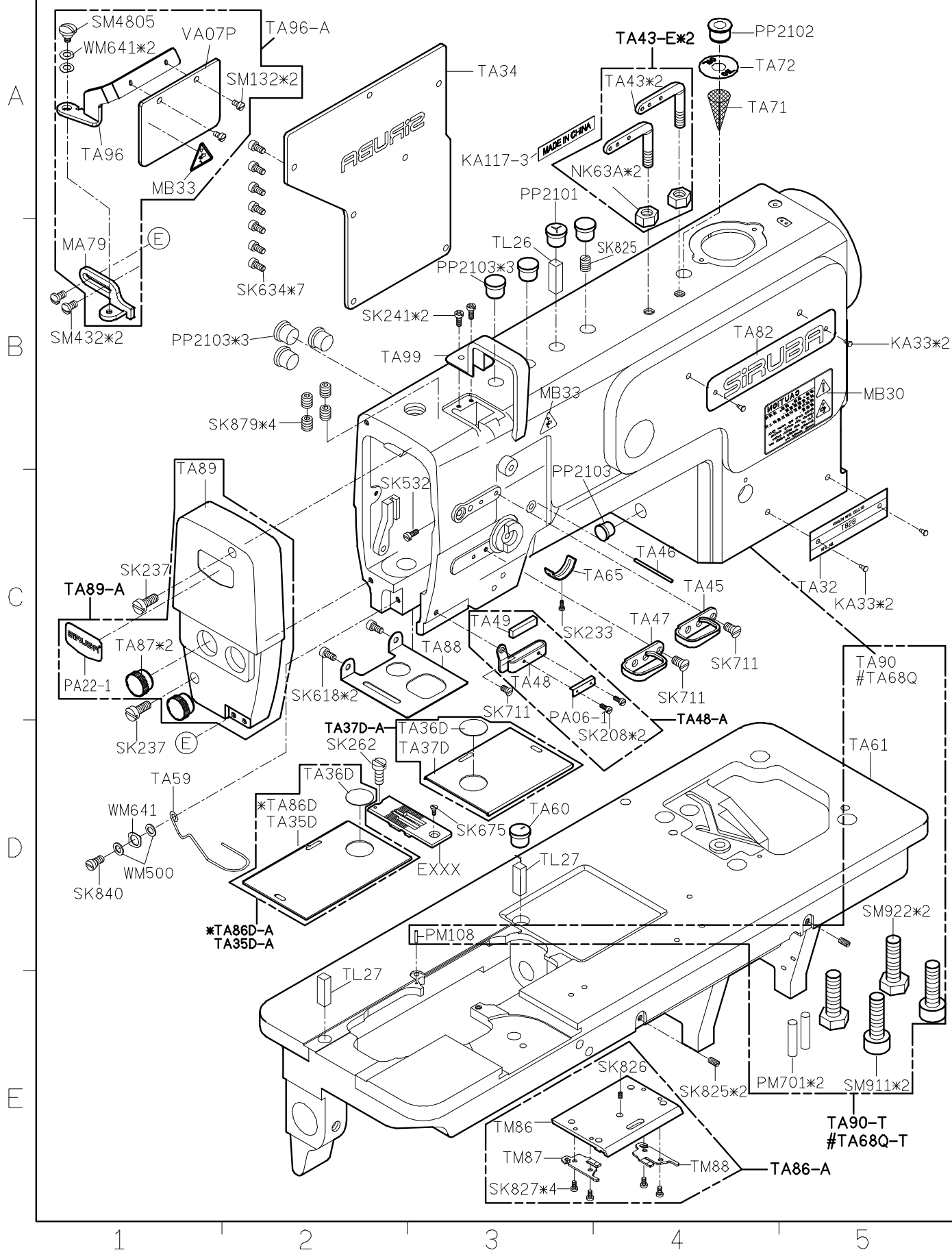
SIRUBA GAGE PARTS LIST		Series		Remark					Page	Date
		T828							4 / 6	2012/09/06
										
MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE	
機 型	操作盒	規 格	針 板	下送具	針 鑷	押 具	旋 梭	梭 子	針 號	
T828-47-032L/C	C300M-A2	1/8"(3.2)	E794-A	D794	M734	P791A	G164-A (G164+G406)	G307	DPX5#11	
T828-47-048L/C	C300M-A2	3/16"(4.8)	E793-A	D793	M736	P790A	G164-A (G164+G406)	G307	DPX5#11	
T828-47-064L/C	C300M-A2	1/4"(6.4)	E792-A	D792	M730	P789A	G164-A (G164+G406)	G307	DPX5#11	
T828-48-032L		1/8"(3.2)	E791	D791	M0032R M0032L	P791/S	G169-A (G169+G409)	G307	DPX5#11	
T828-48-048L		3/16"(4.8)	E790	D790	M0048R M0048L	P790/S	G169-A (G169+G409)	G307	DPX5#11	
T828-48-064L		1/4"(6.4)	E789	D789	M0064R M0064L	P789/S	G169-A (G169+G409)	G307	DPX5#11	
T828-48-032L/C	C300M-A2	1/8"(3.2)	E794-A	D794	M0032R M0032L	P791A	G170-A (G170+G410)	G307	DPX5#11	
T828-48-048L/C	C300M-A2	3/16"(4.8)	E793-A	D793	M0048R M0048L	P790A	G170-A (G170+G410)	G307	DPX5#11	
T828-48-064L/C	C300M-A2	1/4"(6.4)	E792-A	D792	M0064R M0064L	P789A	G170-A (G170+G410)	G307	DPX5#11	
T828-72-032ML		1/8"(3.2)	E762	D734/P	M734	P762/S	G165	G310	DPX5#14	
T828-72-048ML		3/16"(4.8)	E761	D736/P	M736	P761/S	G165	G310	DPX5#14	
T828-72-064ML		1/4"(6.4)	E760	D730/P	M730	P760/S	G165	G310	DPX5#14	
T828-72-032HL		1/8"(3.2)	E762	D734/P	M734	P762/S	G165	G310	DPX5#22	
T828-72-048HL		3/16"(4.8)	E761	D736Q	M736	P761/S	G165	G310	DPX5#22	
T828-72-064HL		1/4"(6.4)	E760	D730Q	M730	P760/S	G165	G310	DPX5#22	
T828-72-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M734	P762/S	G168-A (G168+G411)	G310	DPX5#14	

SIRUBA GAGE PARTS LIST		Series	Remark						Page	Date
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MODEL	OPERATING PANEL	SUB-CLASS	NEEDLE PLATE	FEED DOG	NEEDLE CLAMP	PRESSER FOOT	HOOK	BOBBIN	NEEDLE	
機 型	操作盒	規 格	針 板	下送具	針 鉗	押 具	旋 梭	梭 子	針 號	
T828-72-048M/C	C300M-A2	3/16"(4.8)	E787-A	D766	M736	P761/S	G168-A (G168+G411)	G310	DPX5#14	
T828-72-064M/C	C300M-A2	1/4"(6.4)	E786D-A1	D745	M730	P760/S	G168-A (G168+G411)	G310	DPX5#14	
T828-72-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788D	M734	P762/S	G168-A (G168+G411)	G310	DPX5#22	
T828-72-048H/C	C300M-A2	3/16"(4.8)	E787-A	D787D	M736	P761/S	G168-A (G168+G411)	G310	DPX5#22	
T828-72-064H/C	C300M-A2	1/4"(6.4)	E786D-A1	D786D	M730	P760/S	G168-A (G168+G411)	G310	DPX5#22	
T828-72-064HL/C	C300M-A2	1/4"(6.4)	E786D-A1	D786D	M730	P760/S	G168-A (G168+G411)	G310	DPX5#22	
T828-75-032M		1/8"(3.2)	E762	D734/P	M0032R M0032L	P762/S	G166-A (G166+G407)	G310	DPX5#14	
T828-75-048M		3/16"(4.8)	E761	D736/P	M0048R M0048L	P761/S	G166-A (G166+G407)	G310	DPX5#14	
T828-75-064M		1/4"(6.4)	E760	D730/P	M0064R M0064L	P760/S	G166-A (G166+G407)	G310	DPX5#14	
T828-75-032H		1/8"(3.2)	E762	D734/P	M0032R M0032L	P762/S	G166-A (G166+G407)	G310	DPX5#22	
T828-75-048H		3/16"(4.8)	E761	D736Q	M0048R M0048L	P761/S	G166-A (G166+G407)	G310	DPX5#22	
T828-75-064H		1/4"(6.4)	E760	D730Q	M0064R M0064L	P760/S	G166-A (G166+G407)	G310	DPX5#22	
T828-75-032M/C	C300M-A2	1/8"(3.2)	E788-A	D754	M0032R M0032L	P762/S	G168-A1 (G168+G408)	G310	DPX5#14	
T828-75-048M/C	C300M-A2	3/16 (4.8)	E787-A	D766	M0048R M0048L	P761/S	G168-A1 (G168+G408)	G310	DPX5#14	
T828-75-064M/C	C300M-A2	1/4"(6.4)	E786D-A1	D745	M0064R M0064L	P760/S	G168-A1 (G168+G408)	G310	DPX5#14	
T828-75-032H/C	C300M-A2	1/8"(3.2)	E788-A	D788D	M0032R M0032L	P762/S	G168-A1 (G168+G408)	G310	DPX5#22	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828 -42 -47 -72	TA	# : With Direct-Drive Motor	1/4
				Date
				2020/06/04



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828 -45 -48 -75	TA	# : With Direct-Drive Motor	2/4
				Date
				2020/06/04



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TA		3/4
				Date
				2012/09/08

A

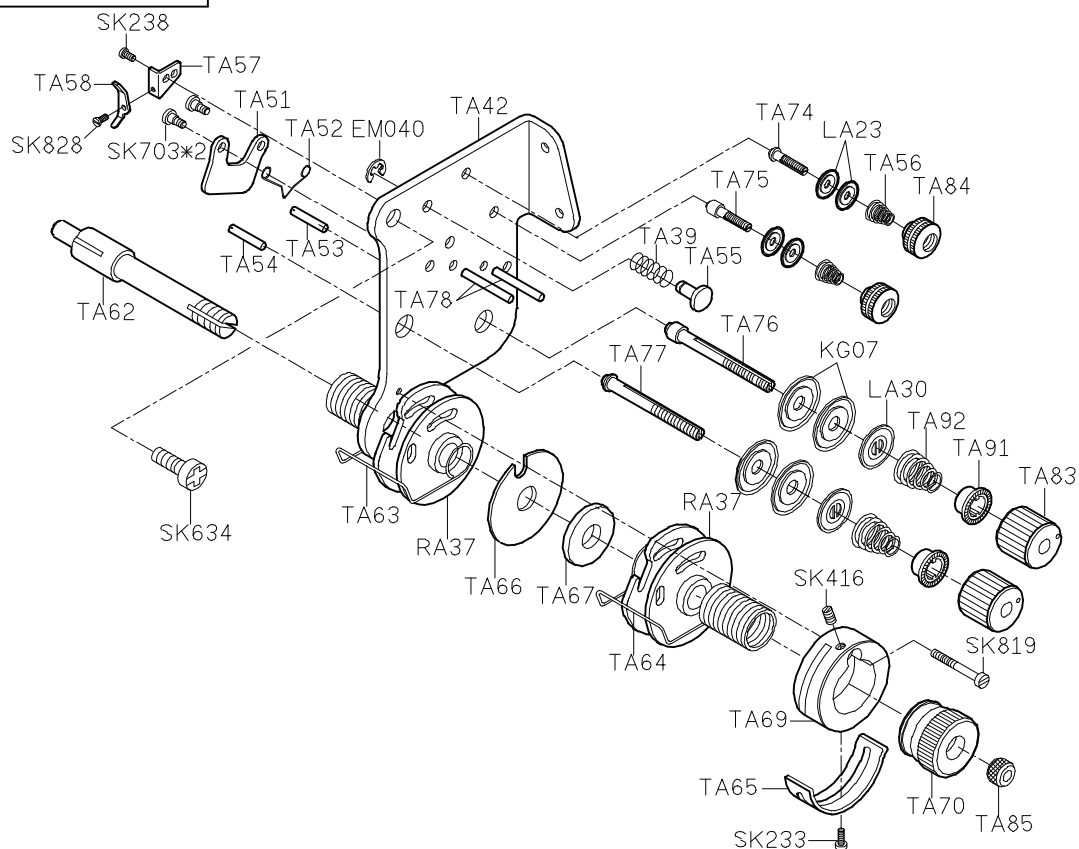
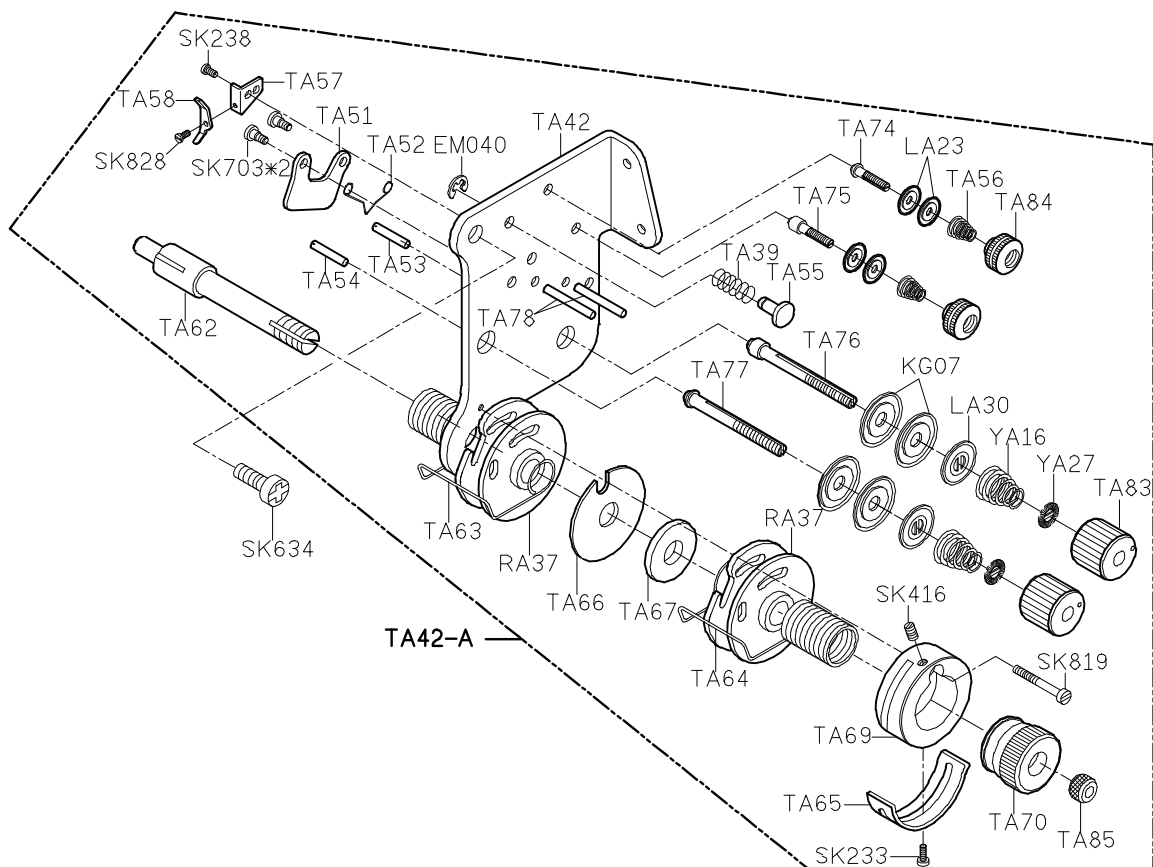
B

C

TA91-A (FOR T828-47/48)

D

E



1

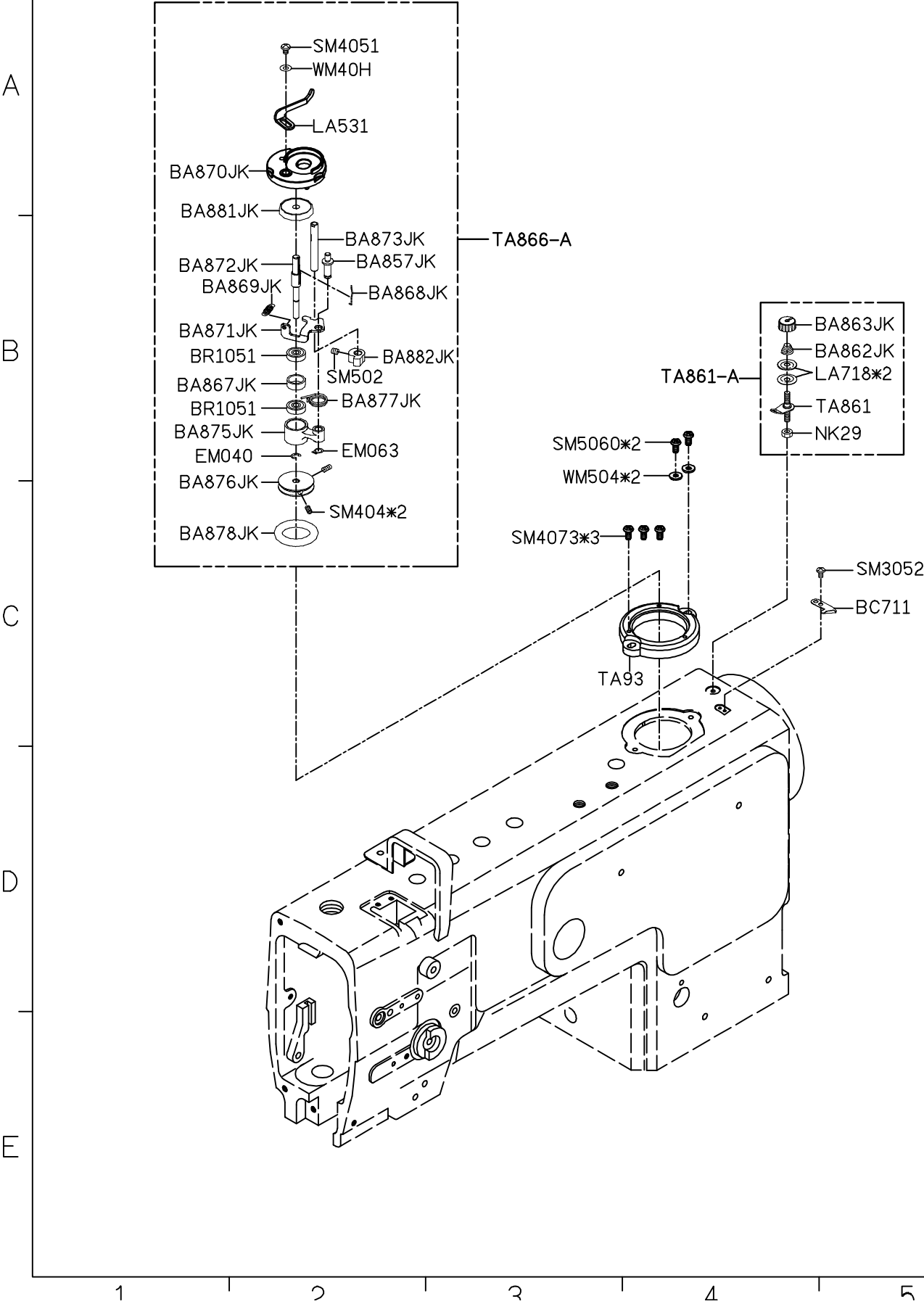
2

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5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TA	With Direct-Drive Motor	4/4
				Date
				2022/07/22



SIRUBA

PARTS LIST

Series

Parts Group

Subclass / Remark

Page

T828 -45
-48
-75

TB

▽ : For All series excluding Direct-Drive Motor

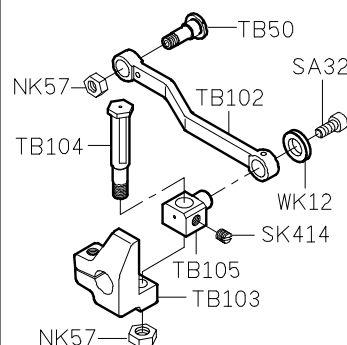
2/3

Date _____

2020/06/04

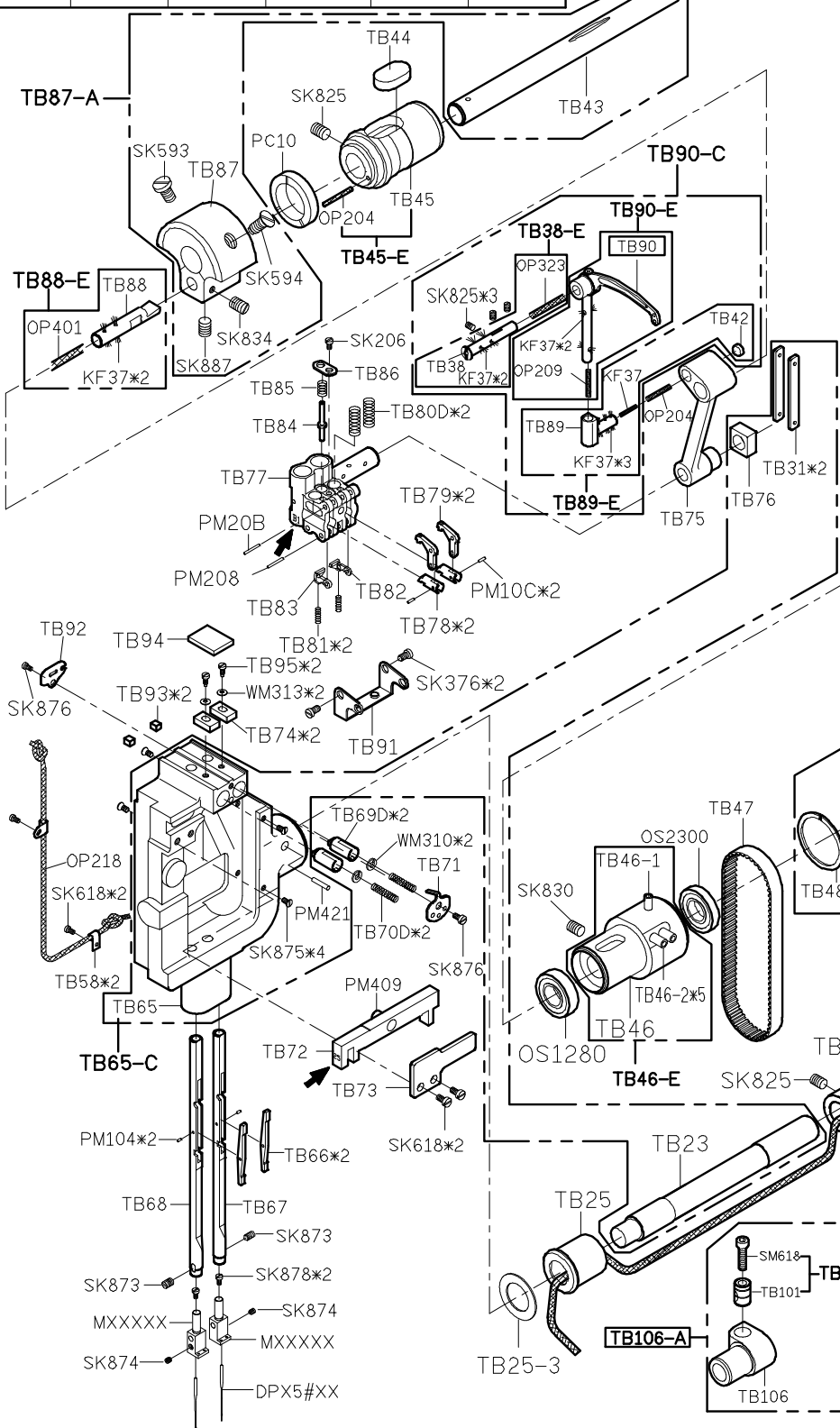
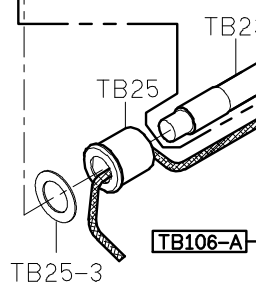
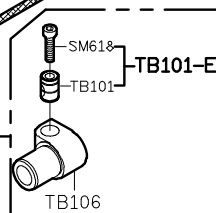
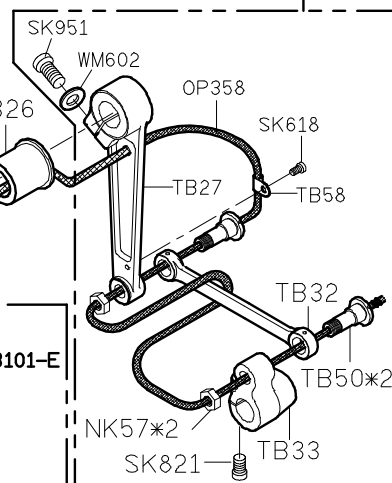
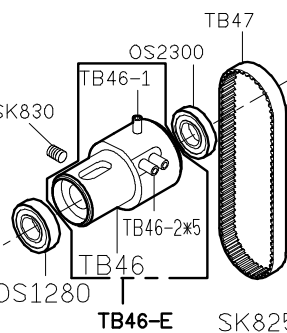
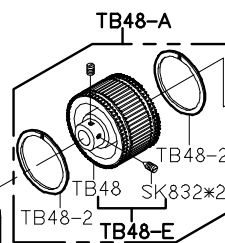
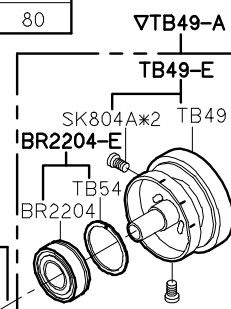
MODEL	T828-45		T828-48	T828-75	
	M	H	L	M	H
PARTS NO.	TB26	TB26	TB106-A	TB26	TB26
	TB27-A	TB27-A		TB27-A	TB27-A
	TB90	TB90	TB98	TB97	TB97

下送及針送更換用



★在訂單前，請先確認另件上的記號

TB72		TB77	
編號	MARK	編號	MARK
TB72-25	25	TB77-B1	B1
TB72-30	30	TB77-B2	B2
TB72-35	35	TB77-B3	B3
TB72-40	40		
TB72-45	45		
TB72-50	50		
TB72-55	55		
TB72-60	60		
TB72-65	65	VTR49-A	
TB72-70	70		
TB72-75	75		
TB72-80	80		



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SIRUBA

PARTS LIST

Series

T828

Parts Group

TB

Subclass / Remark

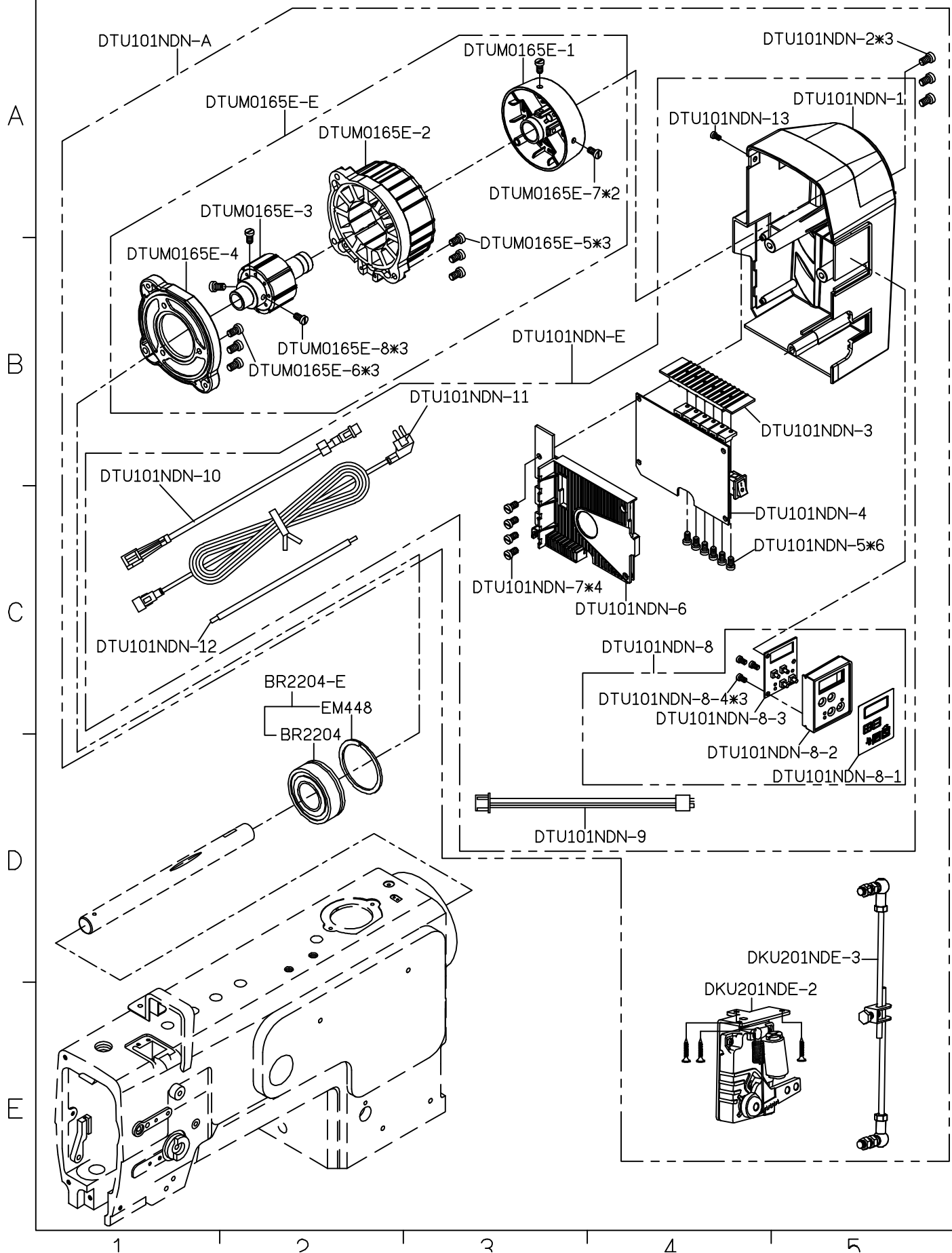
With Direct-Drive Motor

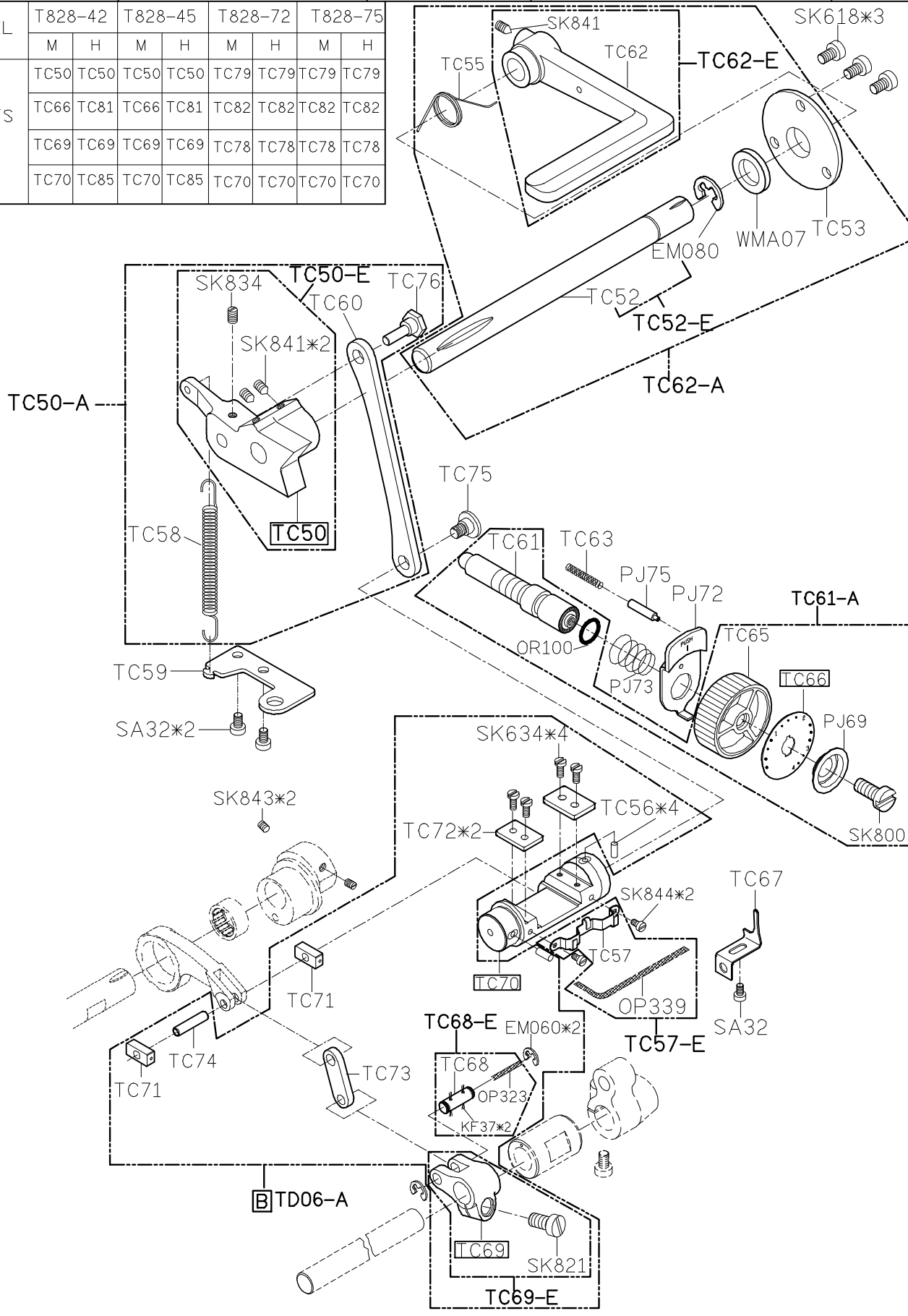
Page

3/3

Date

2021/11/03



SIRUBA PARTS LIST		Series								Parts Group								Subclass / Remark								Page
		T828								TC																1/1
																										Date
																										2012/09/08
MODEL	T828-42		T828-45		T828-72		T828-75																			
M	H	M	H	M	H	M	H																			
TC50	TC50	TC50	TC50	TC79	TC79	TC79	TC79																			
TC66	TC81	TC66	TC81	TC82	TC82	TC82	TC82																			
TC69	TC69	TC69	TC69	TC78	TC78	TC78	TC78																			
PARTS NO	TC70	TC85	TC70	TC85	TC70	TC70	TC70	TC70																		

SIRUBA PARTS LIST	Series		Parts Group		Subclass / Remark		Page
	T828		TD				1/1
							Date
							2012/09/08

MODEL	T828-42/45		T828-47/48	T828-72/75	
	M	H	L	M	H
PARTS NO	TD01	TD01	TD01	TD30	TD30
	TD02	TD02	TD02	TD31	TD31
	TD03	TD03	TD32	TD03	TD03
	TD04	TD04	TD04	TD28	TD28
	TD19	TD19	TD19	TD29	TD29

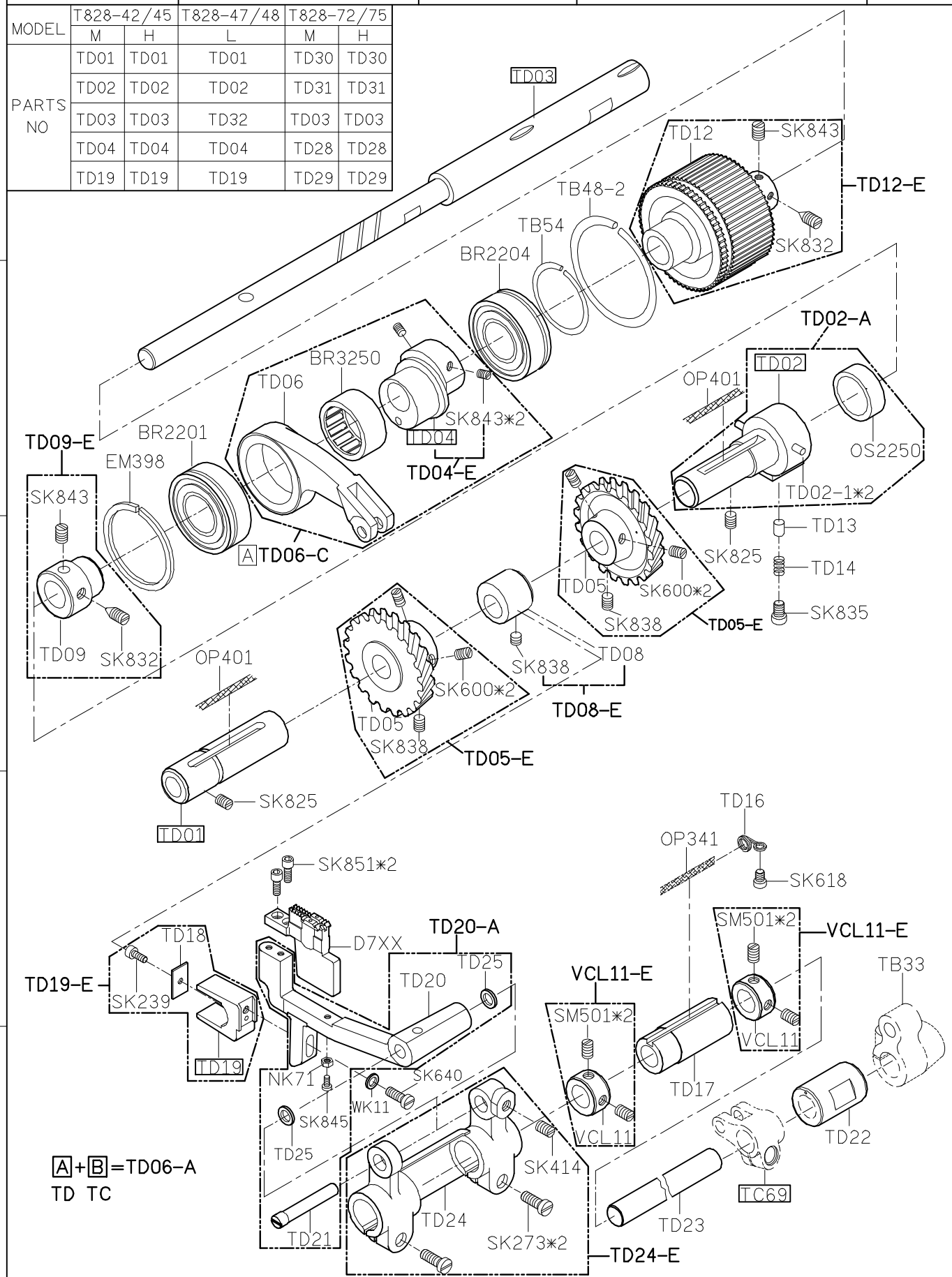
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PARTS LIST

Series

T828

Parts Group

TI

Subclass / Remark

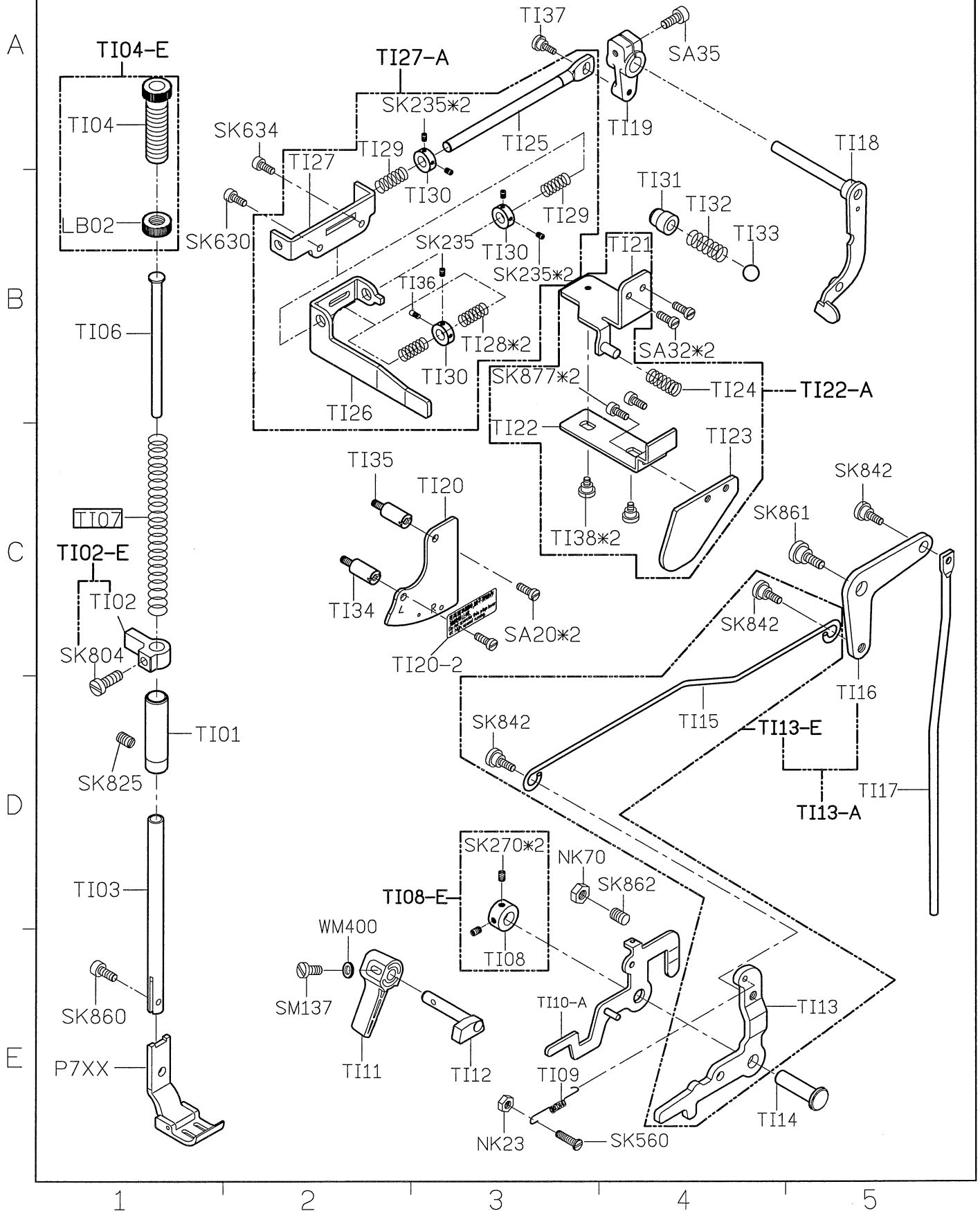
Page

1/1

Date _____

2015/11/11

MODEL	T828-42/45		T828-47/48	T828-72/75	
	M	H	L	M	H
PARTS NO	TI07	TI07	TI45	TI07	TI07



SIRUBA PARTS LIST	Series		Parts Group	Subclass / Remark	Page
	T828		TL		1/1
					Date
					2013/08/08

MODEL	T828-42/72		T828-45/75	
	M	H	M	H
PARTS NO	SA10	SA10	SA12	SA12
			TL30	TL30
	TL05	TL05	TL31	TL31

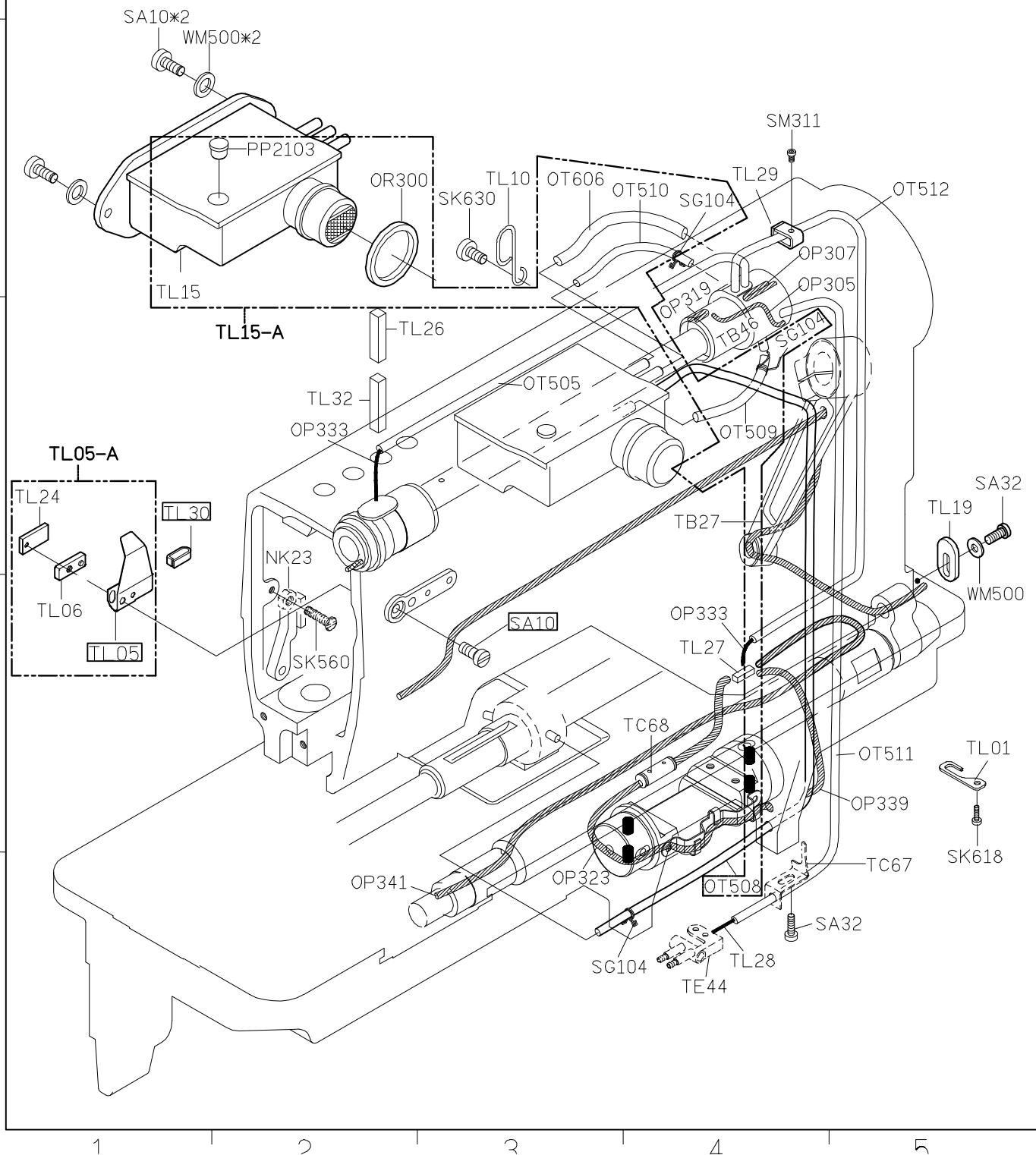
A

B

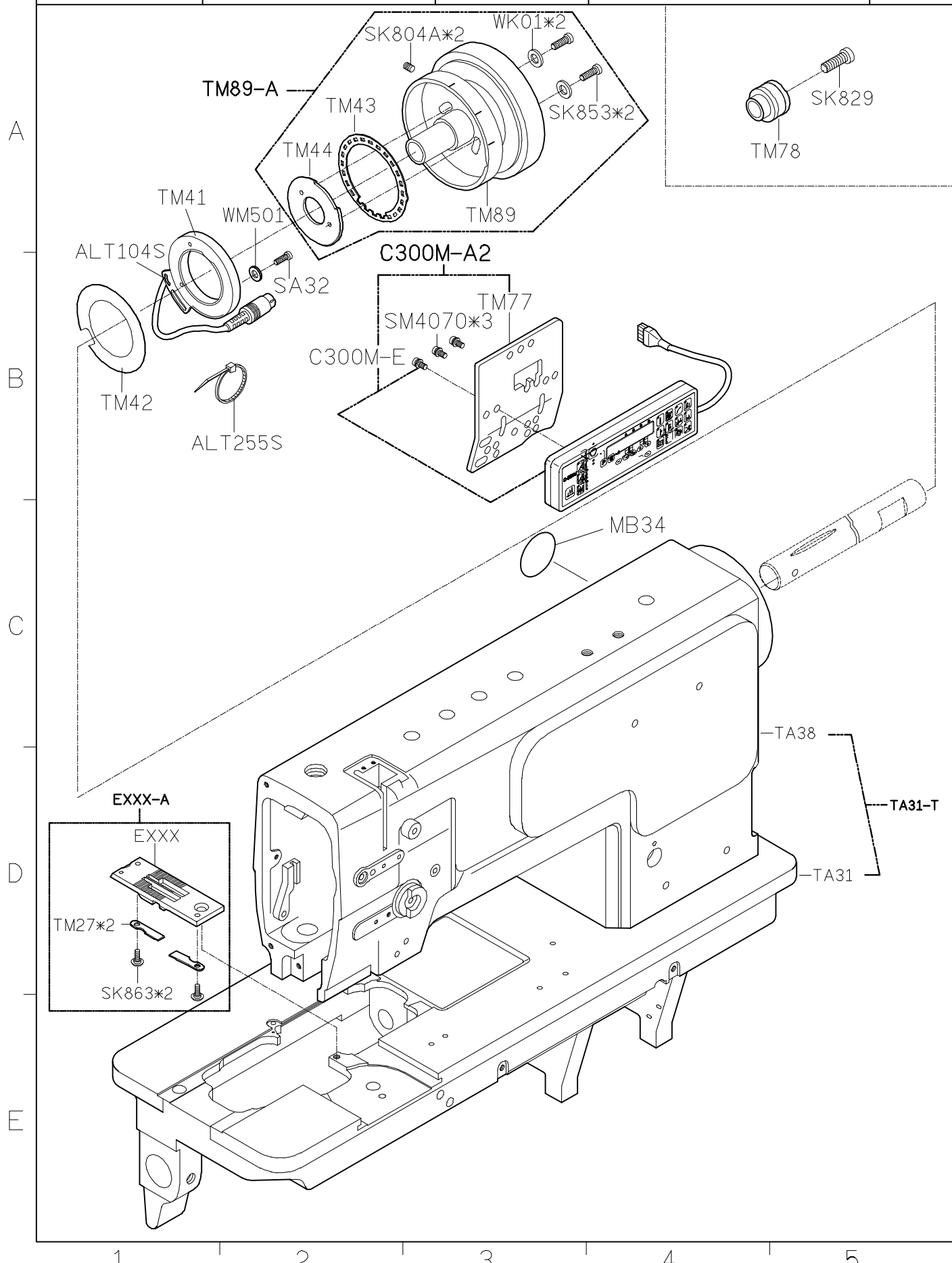
C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	For THREAD TRIMMER	1/7
				Date
				2012/09/08



[illegible]

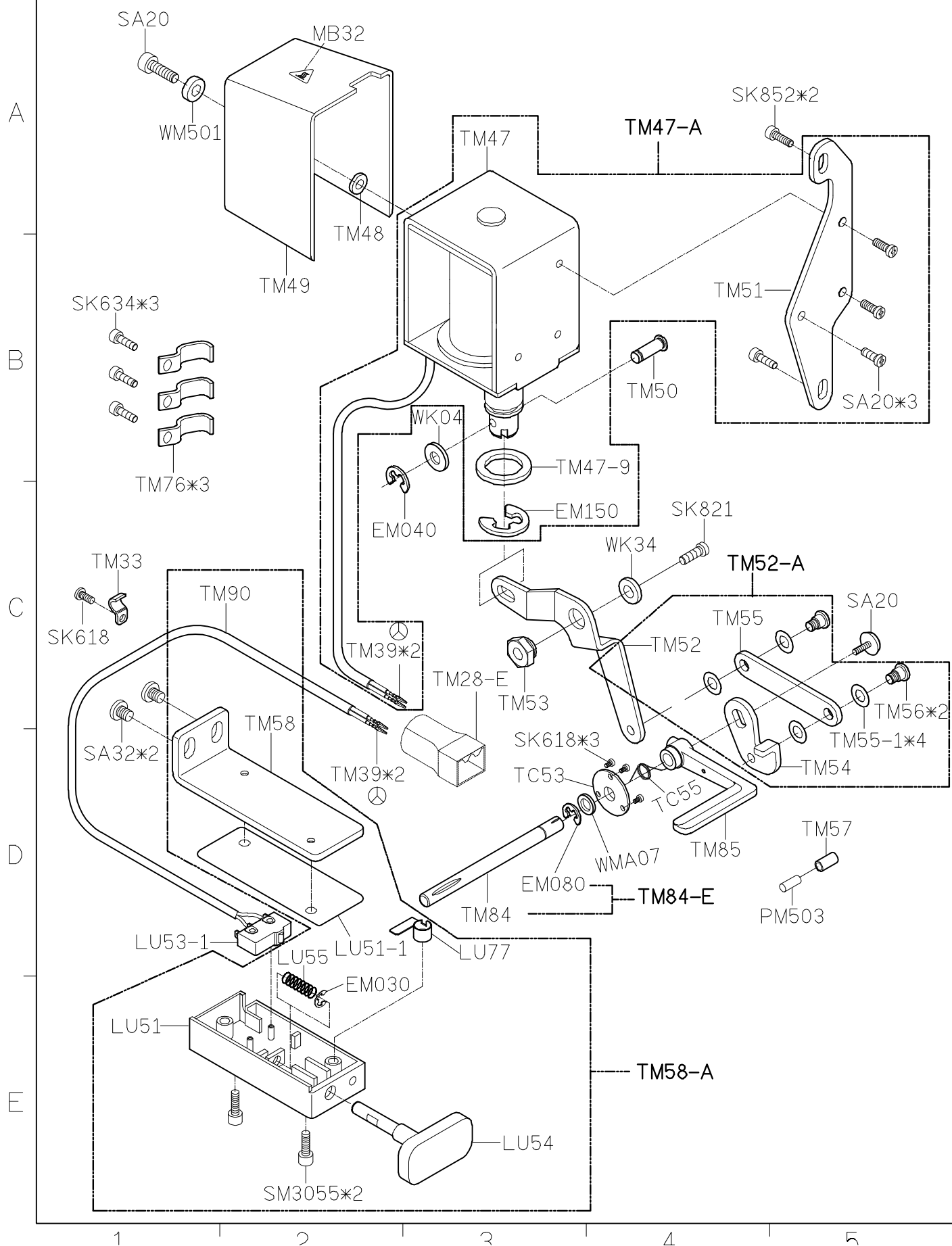
SIRUBA PARTS LIST		Series		Parts Group		Subclass / Remark		Page
		T828		TM		For THREAD TRIMMER		3/7
								Date
								2015/11/11
MODEL	T828-42/45		T828-47/48	T828-72/75				
	M	H	L	M	H			
PARTS NO	TM94	TM94	TM97	TM94	TM94			

Diagram illustrating the assembly of the SIRUBA T828 TM Thread Trimmer, showing various components and their assembly points.

Key components and assembly points labeled include:

- TM13, TM13-A, TM13-E, TM36, TM35, TM38, TM32, TM37, TM30, TM31, TM31-1, TM29, TM34, SA32*2
- TI10-E, TI09, TM05-A, TM06, TM07-E, TM07, SM374, TM319, SK814, SK836, TM04-E, TM04, SK270, NM410*2, TM03, ALT104B, TM28-E, TM39*3, TM01, TM33, SK618, SK852*2, SK843, TM23, TM23-E, SK845, NK59*2, SK857, NK71, TM80-A, TM80-E, TM40, SK245*2, TM32
- EM030, SK618*2, SK233*2, SK630, SW03, TM13-E, TM30, TM31, TM29, TM31-1, TM34, SA32*2
- TM07-E, TM07, SM374, TM319, SK814, SK836, TM04-E, TM04, SK270, NM410*2, TM03, ALT104B, TM28-E, TM39*3, TM01, TM33, SK618, SK852*2, SK843, TM23, TM23-E, SK845, NK59*2, SK857, NK71, TM80-A, TM80-E, TM40, SK245*2, TM32
- TM08, TM02, WM508, WM502, SA20

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	For THREAD TRIMMER	4/7
				Date
				2012/09/06



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	For THREAD TRIMMER	5/7
				Date
				2014/02/13

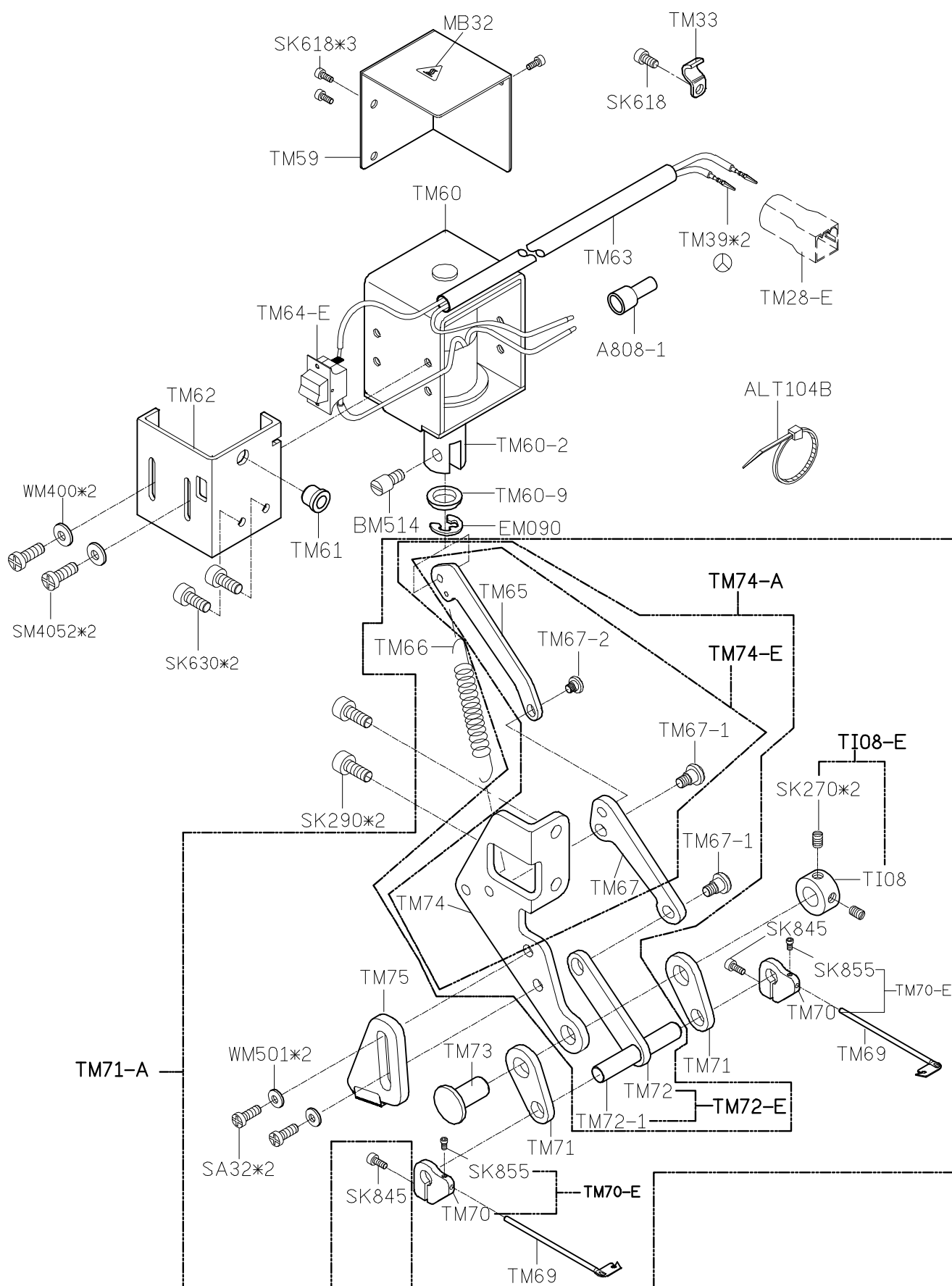
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	Air Type Auto-Lifter	6/7
				Date
				2012/09/06

YU66-A1

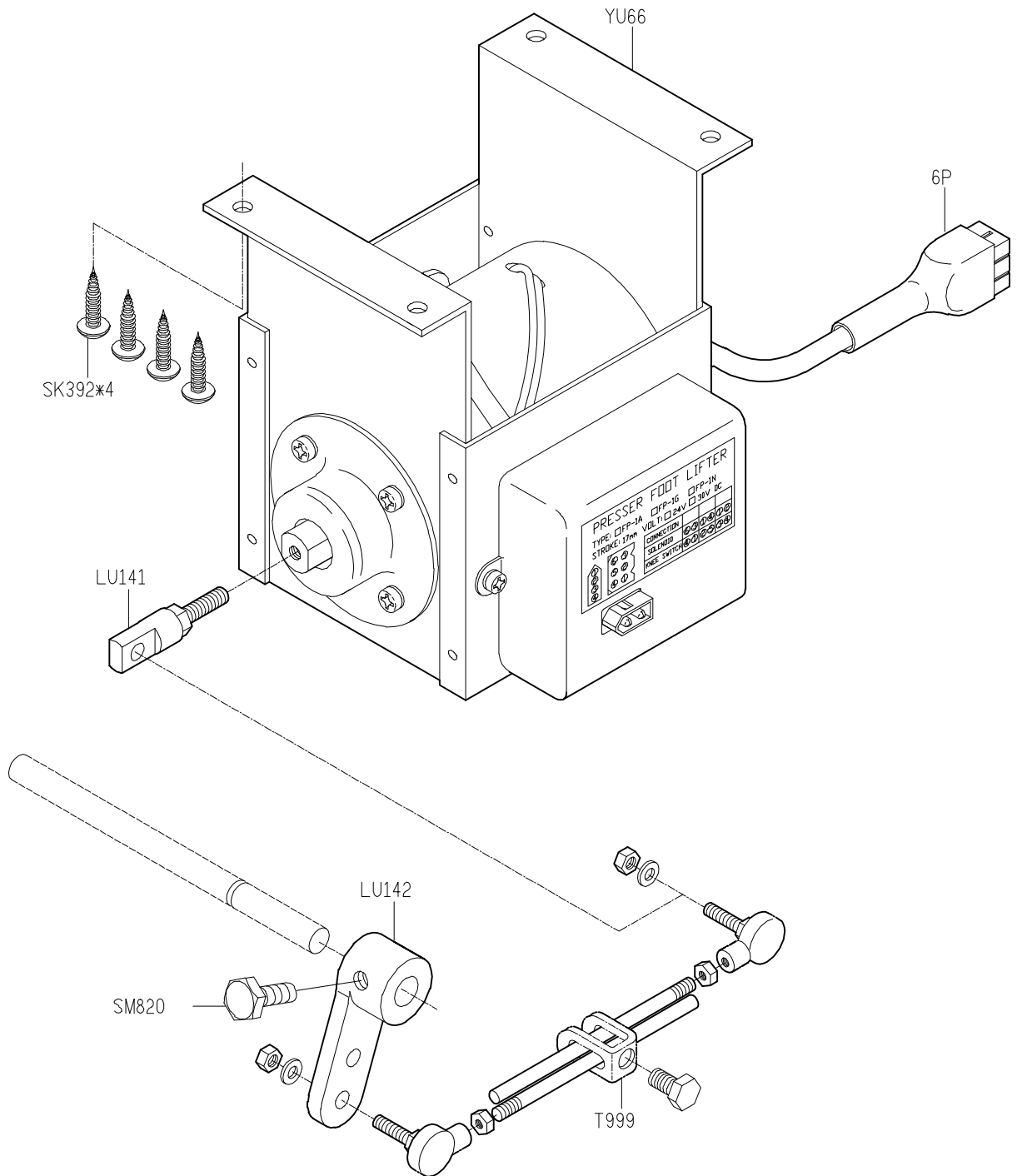
A

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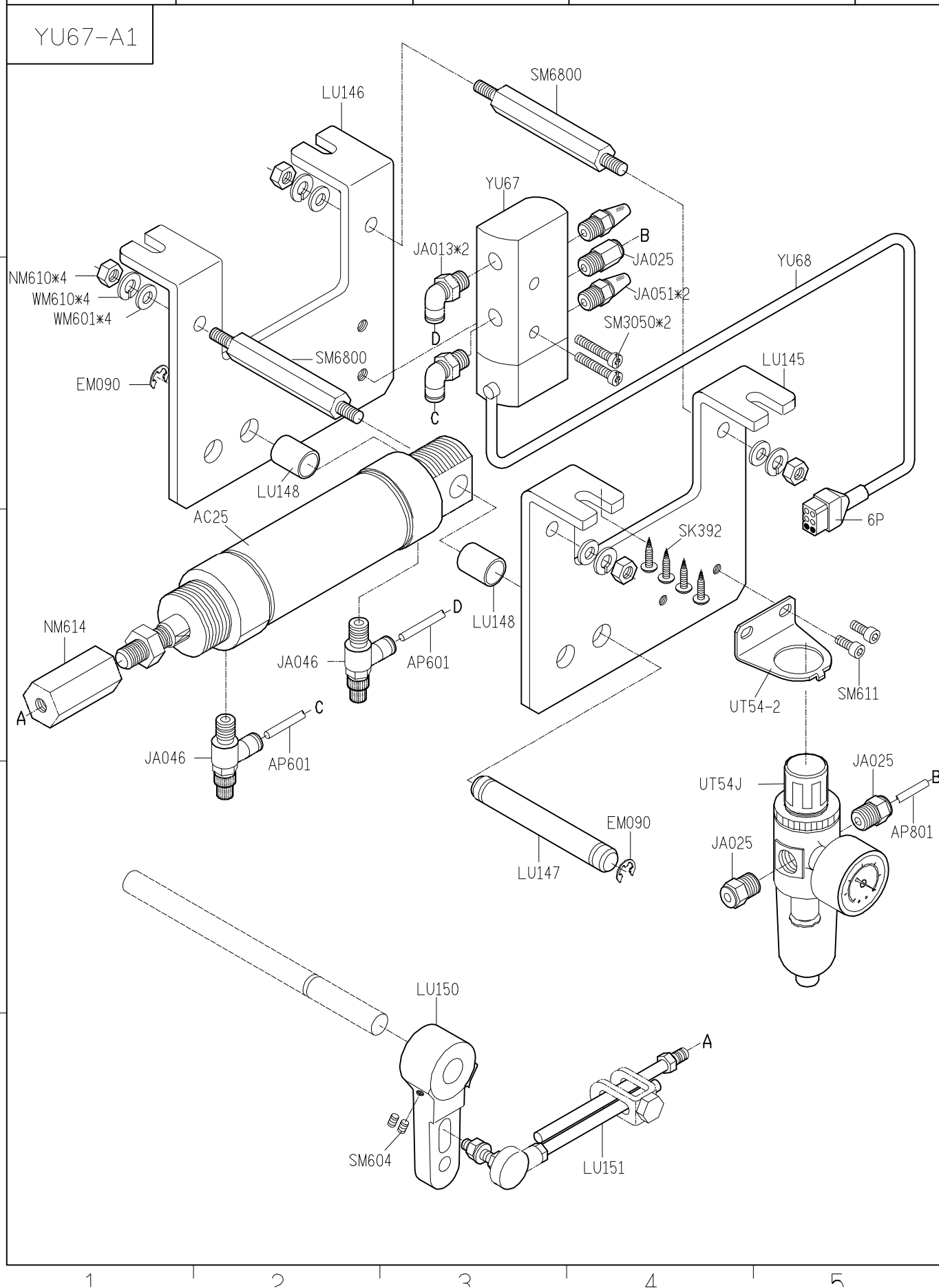
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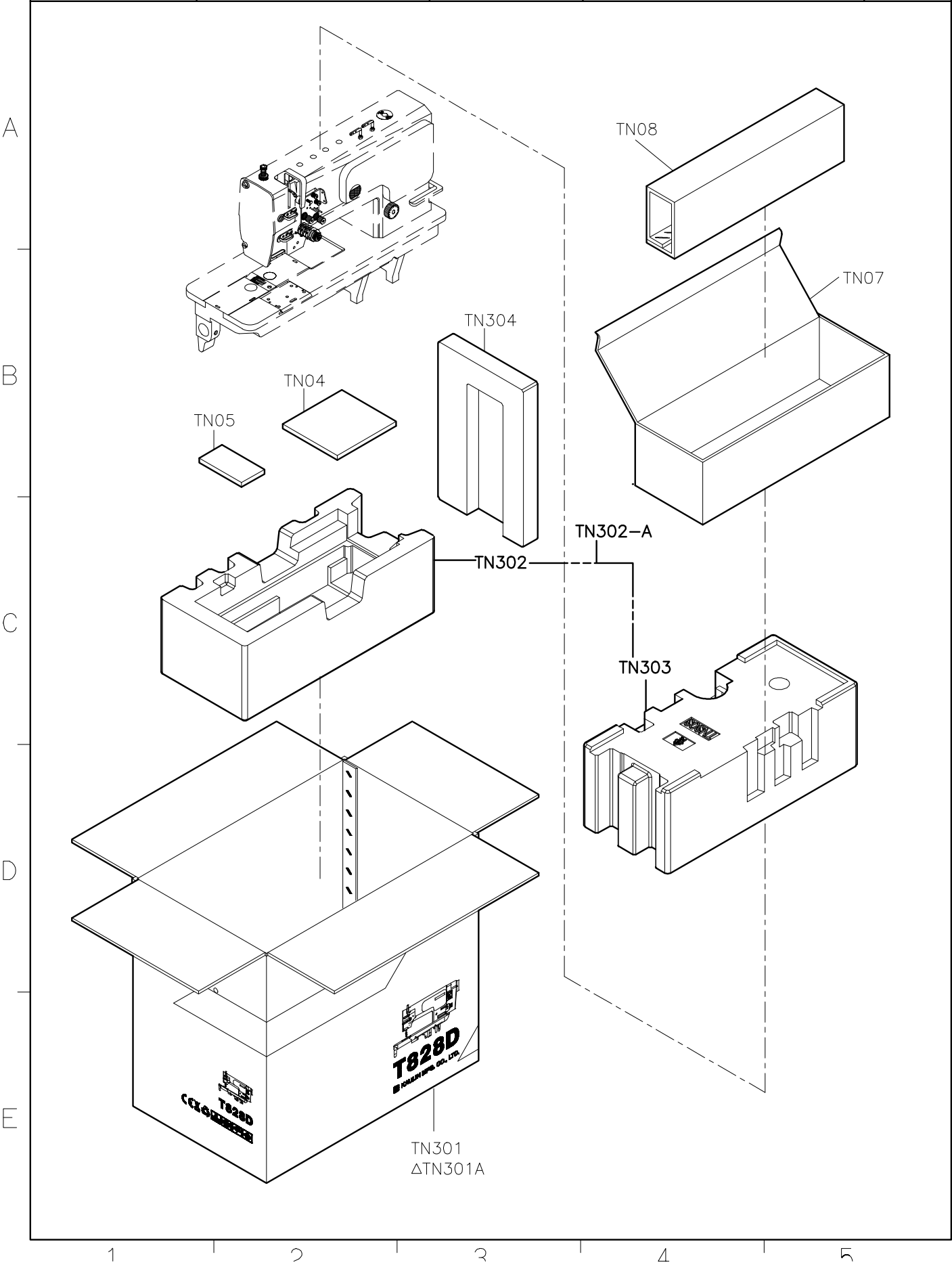
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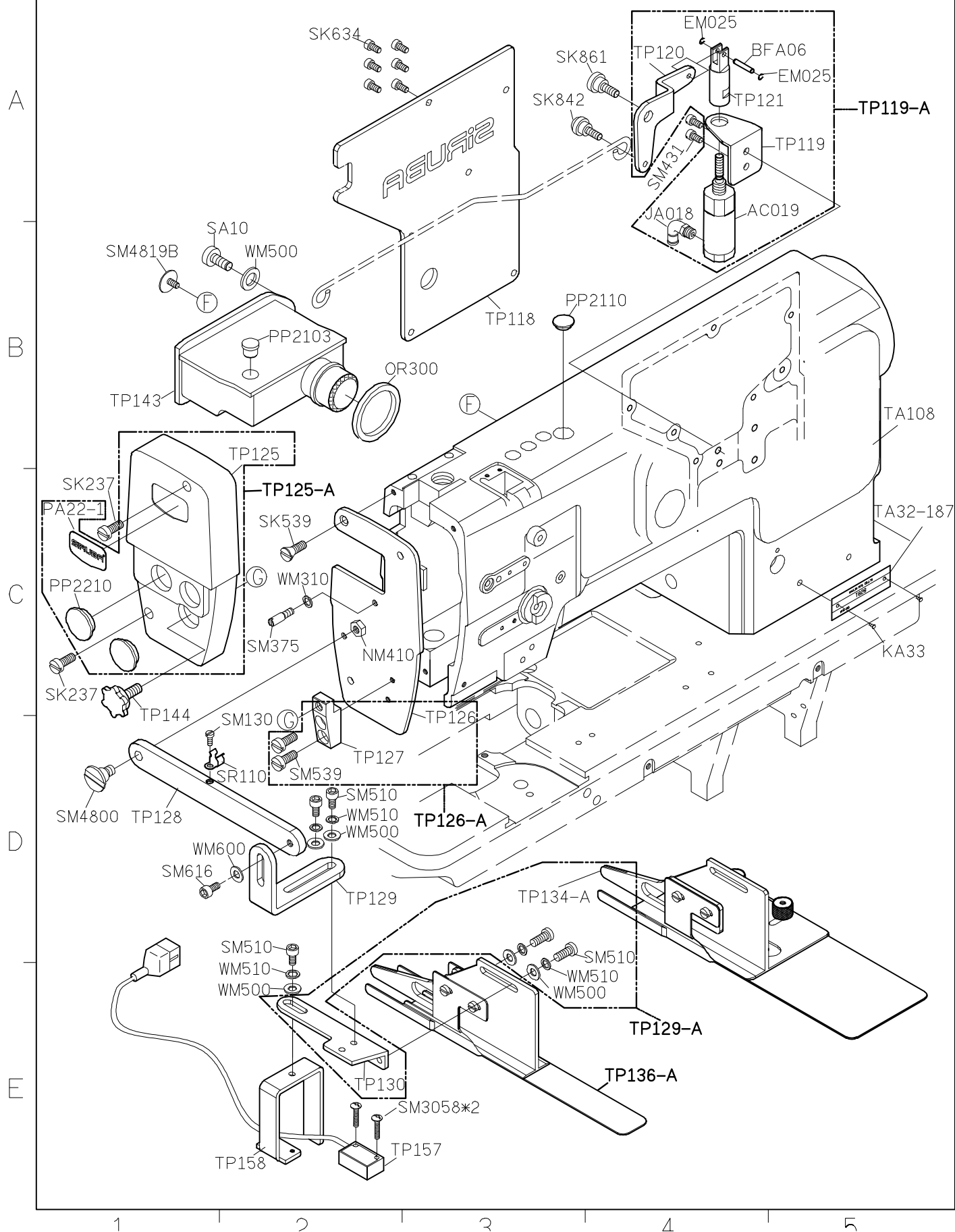
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TM	Magnet Type Auto-Lifter	7/7
				Date
				2012/09/08



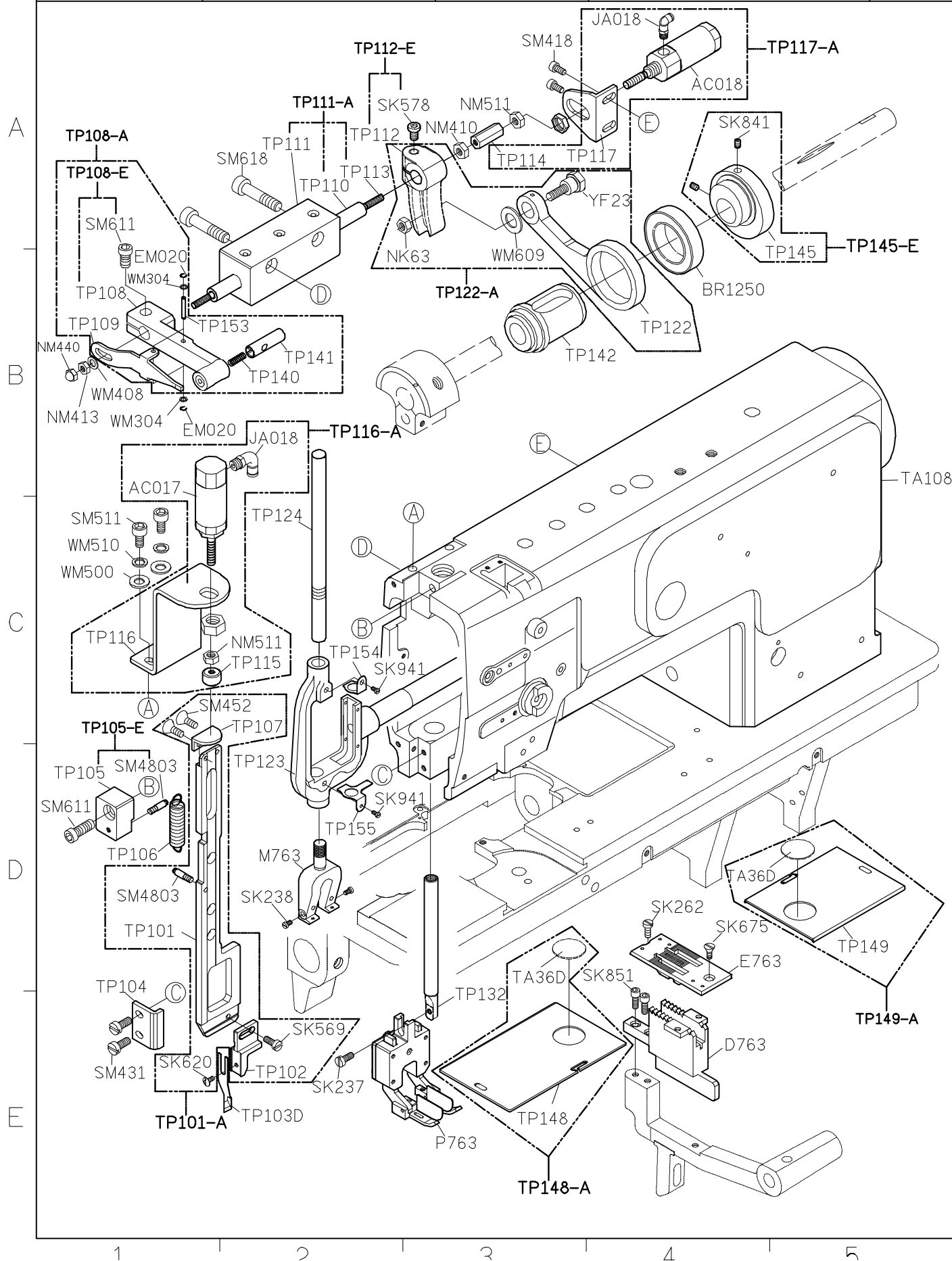
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TN	△: 大陸地區內銷用	1/1
				Date
				2019/11/13



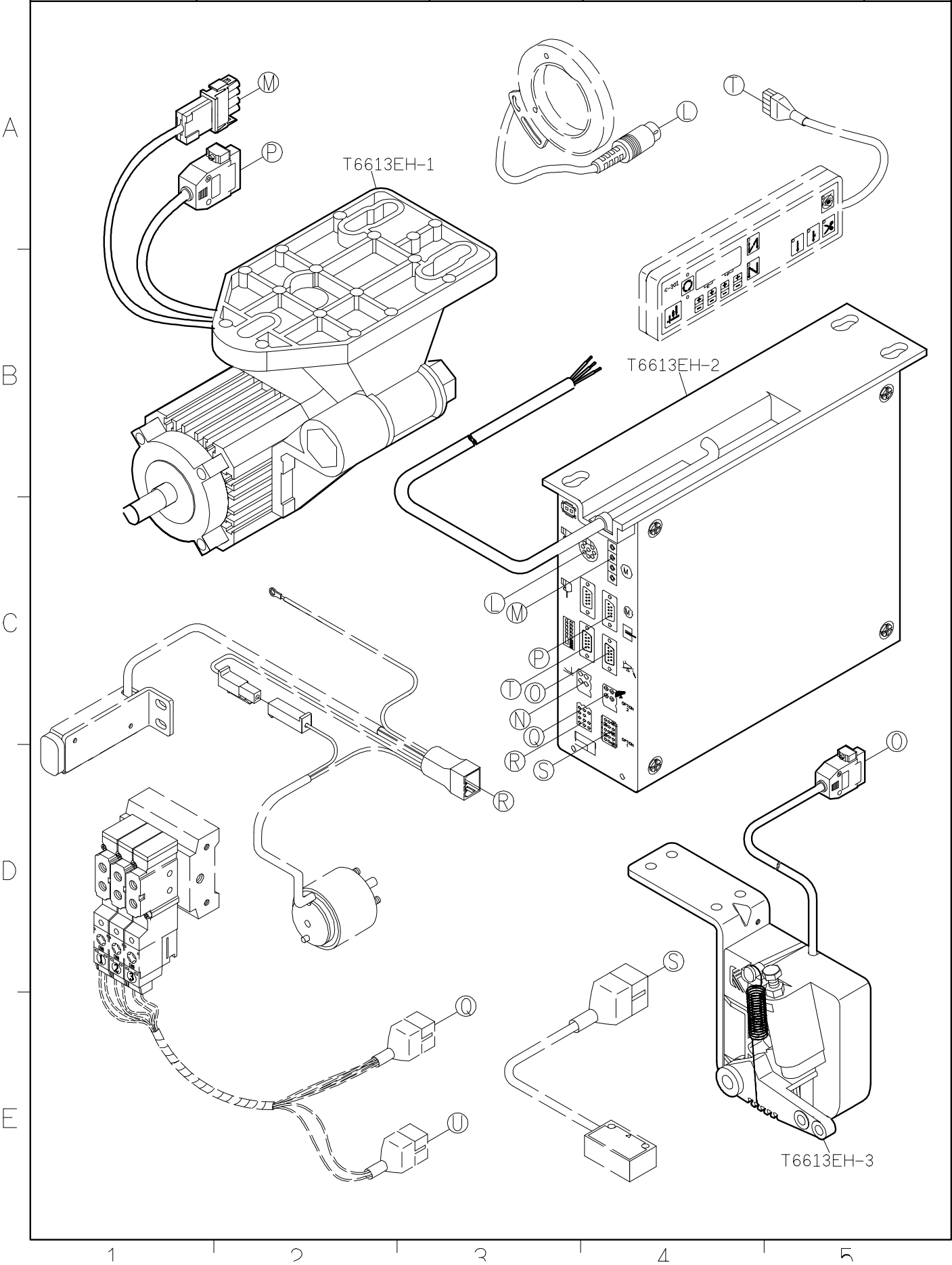
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		1/5
				Date
				2013/05/29



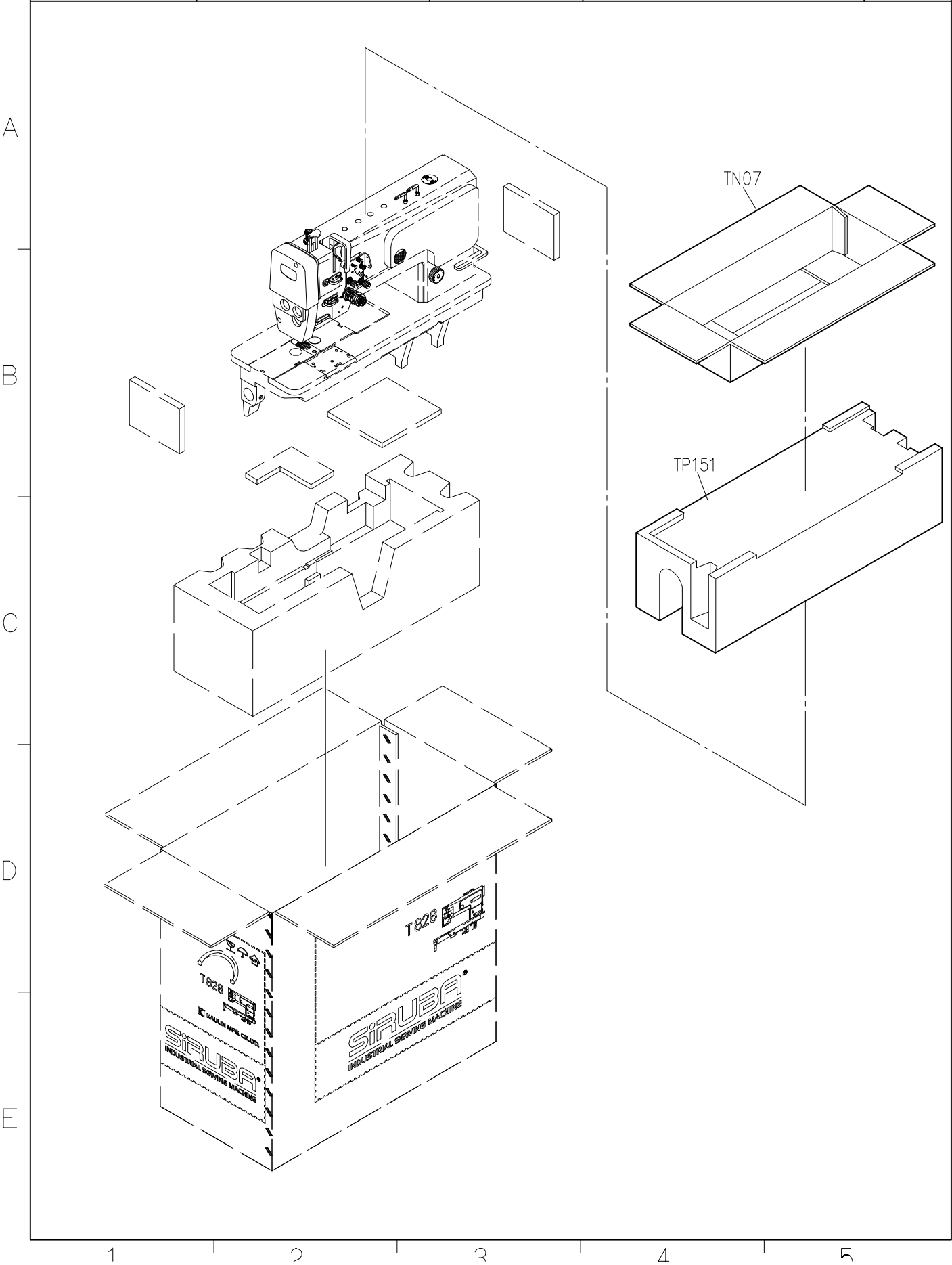
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		2/5
				Date
				2014/01/16



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		4/5
				Date
				2019/09/20



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TP		5/5
				Date
				2012/09/06



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	TY		1/2
				Date
				2012/09/08

A

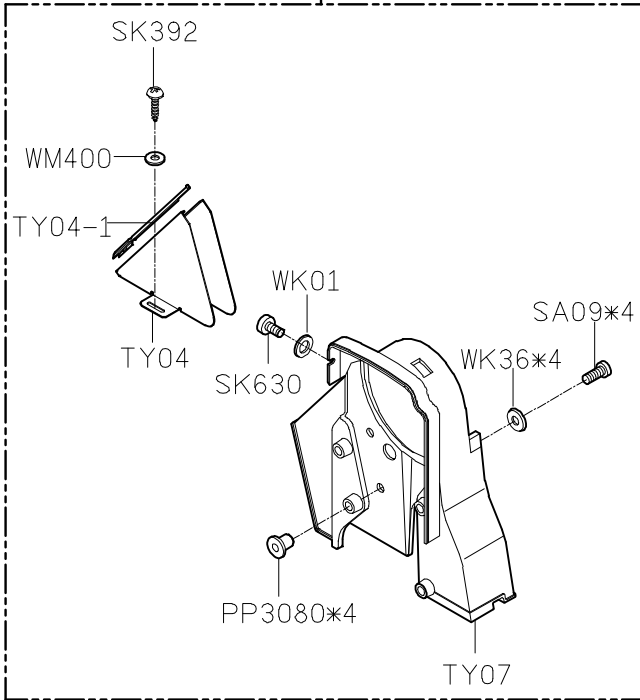
B

C

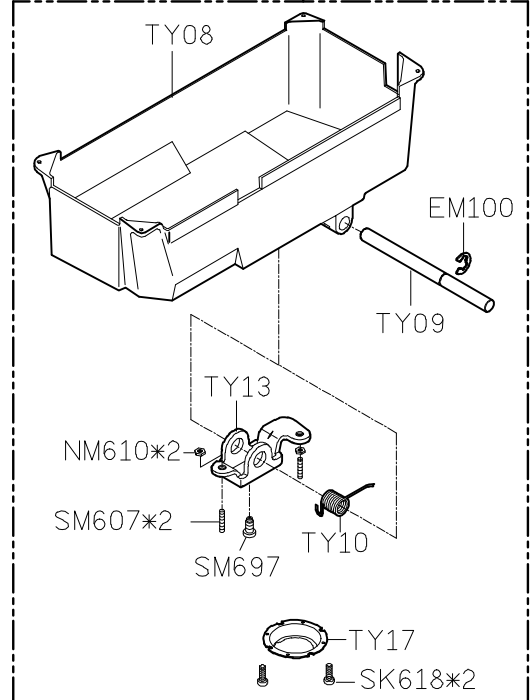
D

E

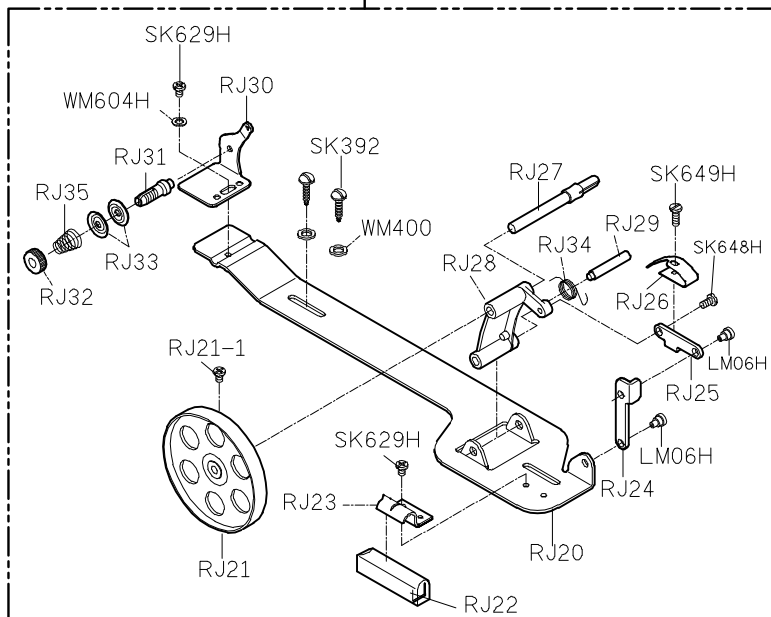
TY07-A 手輪護蓋



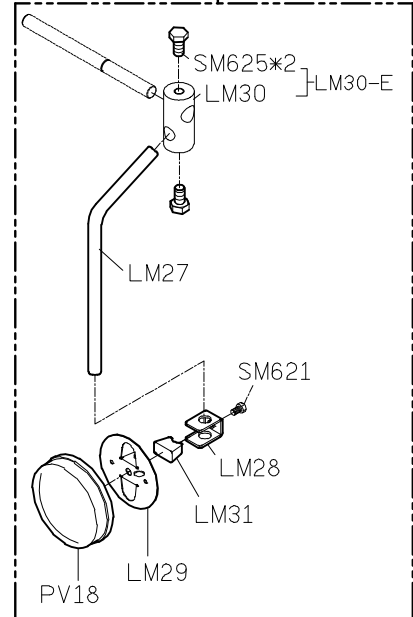
TY08-A 油盤



RJ20-A 繞線器



LM27-A 腳手



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	T828	KW		1/1
				Date
				2015/11/03

PY11-3

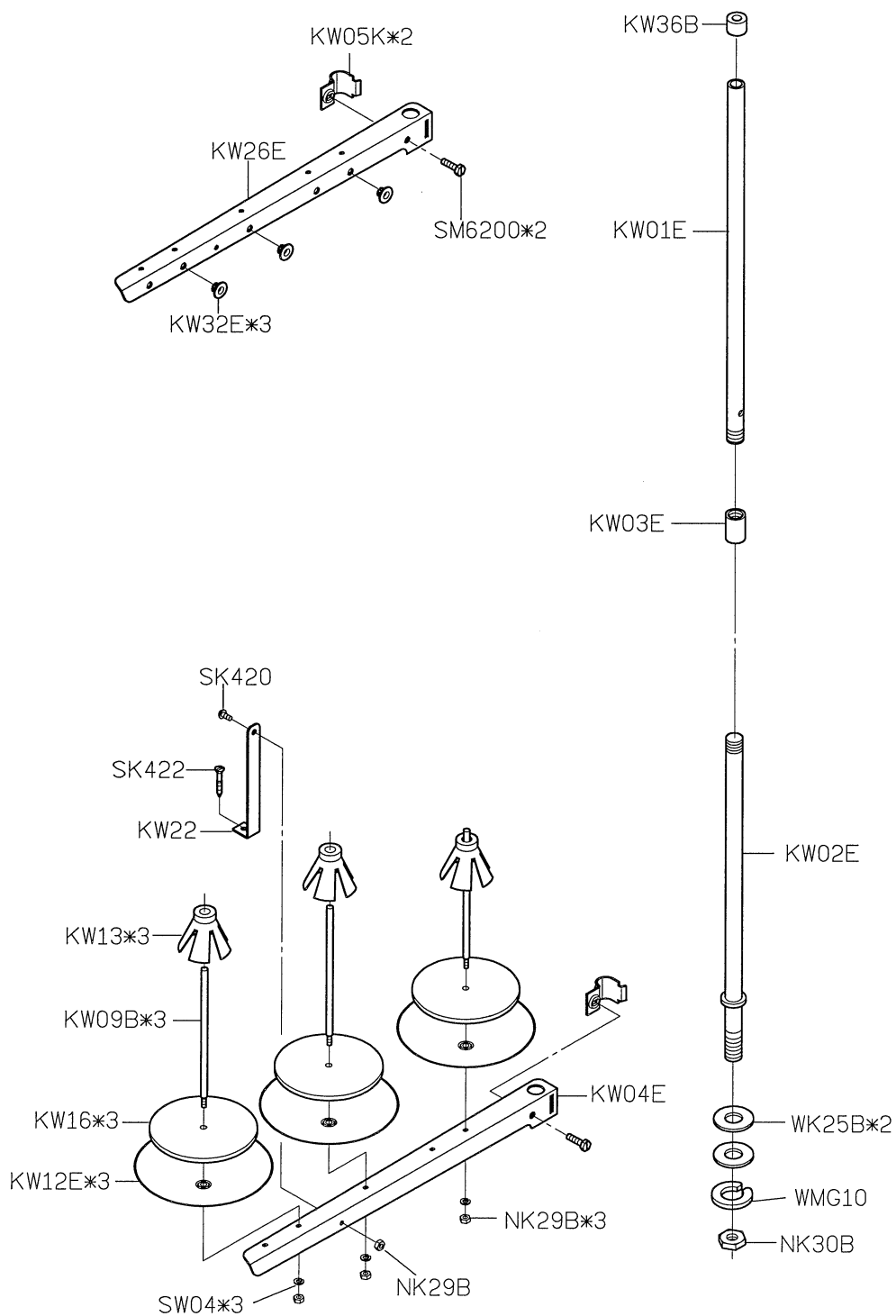
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SIRUBA

TABLE
CUT - OUT

Series

T828

Item Code

T828-T1

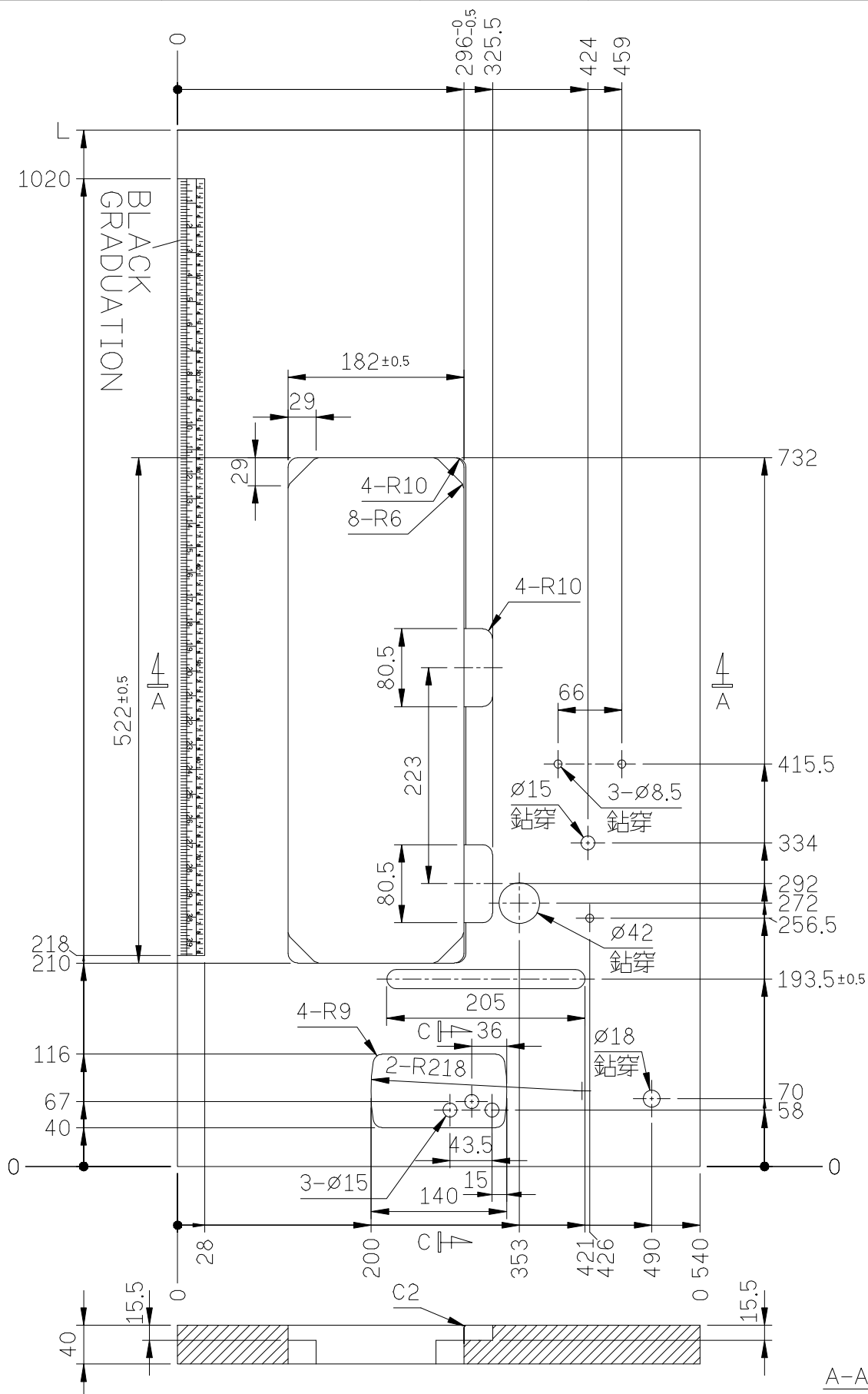
Subclass Remark

Mounting

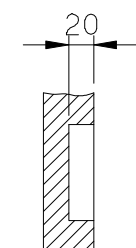
Semi-submerged

Date

2012/11/08



單位 / UNIT : mm
所有尺寸公差 / TOLERANCE : ±2
長度 (L) : 1070 / 重量 (W) : 10.3kg ± 5%
長度 (L) : 1200 / 重量 (W) : 11.3kg ± 5%



C-C 剖面

A-A 剖面