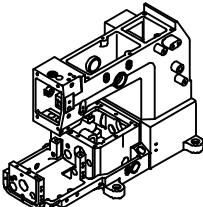
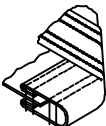
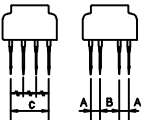
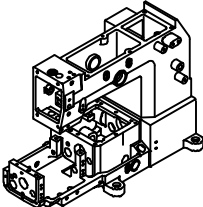
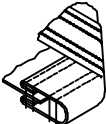
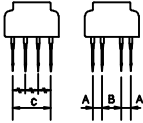
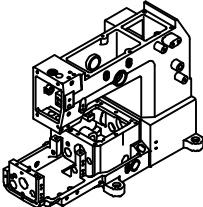
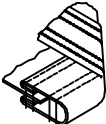
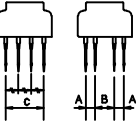


SIRUBA GAGE PARTS LIST		Series			Remark								Page	Date
		VC008A			*VWL:適用於VC008-04XXX applicable to VC008-04XXX								1 / 4	2024/06/08
				 										
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
VC008A-04	064P	1/4"	M9004		E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	UOX113GS #11~#14	
	085P	1/3"	M9104		E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11Q	UOX113GS #11~#14	
	095P	3/8"	M9204		E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	UOX113GS #11~#14	
	106P	5/12"	M9304		E9304D	D9304	P9304	R9304	VE51	VE49	L9304	VE11Q	UOX113GS #11~#14	
	127P	1/2"	M9404		E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	UOX113GS #11~#14	
VC008A-04A32	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS #11~#14	
VC008A-04A	64P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9002	VE11Q	UOX113GS*4 #11~#14	
VC008A-04 /QX-VUT	064P	1/4"	M9004		E9004D	D9004	P9004	R9004	VE51	VE49	L9004	VE11Q	UOX113GS #11~#14	
	085P	1/3"	M9104		E9104D	D9104	P9104	R9104	VE51	VE49	L9104	VE11Q	UOX113GS #11~#14	
	095P	3/8"	M9204		E9204D	D9204	P9204	R9204	VE51	VE49	L9204	VE11Q	UOX113GS #11~#14	

SIRUBA GAGE PARTS LIST		Series			Remark								Page	Date
		VC008A			*VWL:適用於VC008-04XXX applicable to VC008-04XXX								2 / 4	2024/06/08
				 										
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
VC008A-04 /QX-VUT	127P	1/2"	M9404		E9404D	D9404	P9404	R9404	VE51	VE49	L9404	VE11Q	UOX113GS #11~#14	
VC008A-06	048P	3/16"	M9012		E9012	D9012	P9412D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
VC008A-06/VPL	064P	1/4"	M9112		E9112	D9112	P9512D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-06 /QX-VUT	064P	1/4"	M9112		E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-1132	064P	1/8-1/4-1/8"	M9313		E9211	D9211JK	P9211-A P9211A-A	R9313	VE51T	VE49T	L9113T-E	VE11Q	UOX113GS #11~#14	
VC008A-12 VC008A-12 /QX-VUT	048P	3/16"	M9012		E9012	D9012	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
	050P	5mm	M9612		E9612	D9612	P9612D	R9612	VE51	VE49	L9612	VE11Q	UOX113GS #11~#14	
	064P	1/4"	M9112		E9112	D9112	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-12/VPQ	048P	3/16"	M9012		E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	UOX113GS #11~#14	

SIRUBA GAGE PARTS LIST		Series			Remark								Page	Date
		VC008A			*VWL:適用於VC008-04XXX applicable to VC008-04XXX								3 / 4	2024/06/08
				 										
機 型 MODEL	規格 SVB CLASS	種 類 NEEDLE GAUGE	針 座 NEEDLE HOLDER		針板 NEEDLE PLATE	送 具 FEED DOG	押 具 PRESSER FOOT	撥線軸 RETAINER HOLDER	勾 針 LOOPER	護針片 NEEDLE GUARD	勾針座 LOOPER HOLDER	勾針座台 LOOPER HOLDER BLOCK	針 號 NEEDLE	
VC008A-12/VPQ	064P	1/4"	M9112		E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-12/VPQK	048P	3/16"	M9012		E9212	D9212	P9212	R9012	VE51Q	VE49	L9012	VE11Q	UOX113GS #11~#14	
	064P	1/4"	M9112		E9312	D9312	P9312	R9112	VE51Q	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-12/VPS	048P	3/16"	M9012		E9212A	D9212	P9212B	———	VSM47	———	L9012	VE11Q	DV-K25 #18~#21	
	064P	1/4"	M9112		E9312A	D9312	P9312B	———	VSM47	———	L9112	VE11Q	DV-K25 #18~#21	
VC008A-12/VPL	064P	1/4"	M9112		E9112	D9112	P9712D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-12/VSC	048P	3/16"	M9012		E9012E	D9012E	P9012D	R9012	VE51	VE49	L9012	VE11Q	UOX113GS #11~#14	
	064P	1/4"	M9112		E9112E	D9112E	P9112D	R9112	VE51	VE49	L9112	VE11Q	UOX113GS #11~#14	
VC008A-12A32	032P	(1/4-1/8-1/8 1/4)*3	M9113		E9113	D9113	P9113D	R9113	VE51T	VE49T	L9119T-E	VE11Q	UOX113GS #11~#14	
VC008A-12A	64P	1/4"	M9213		E9213	D9213	P9213D	R9213	VE51	VE49	L9002	VE11Q	UOX113GS*6 #11~#14	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VA-A	Δ For 12 Needle	1/2
				Date
				2025/11/14

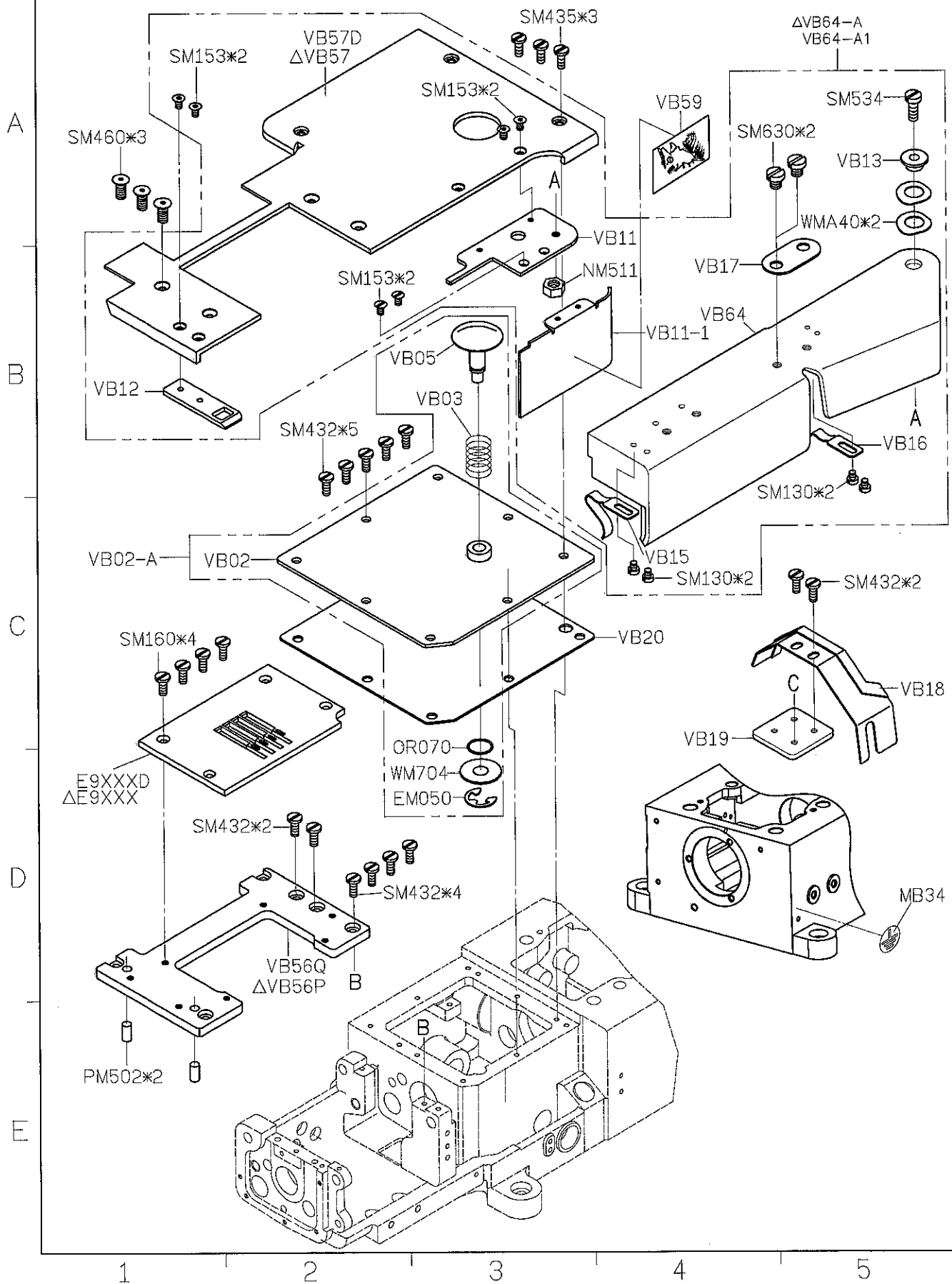
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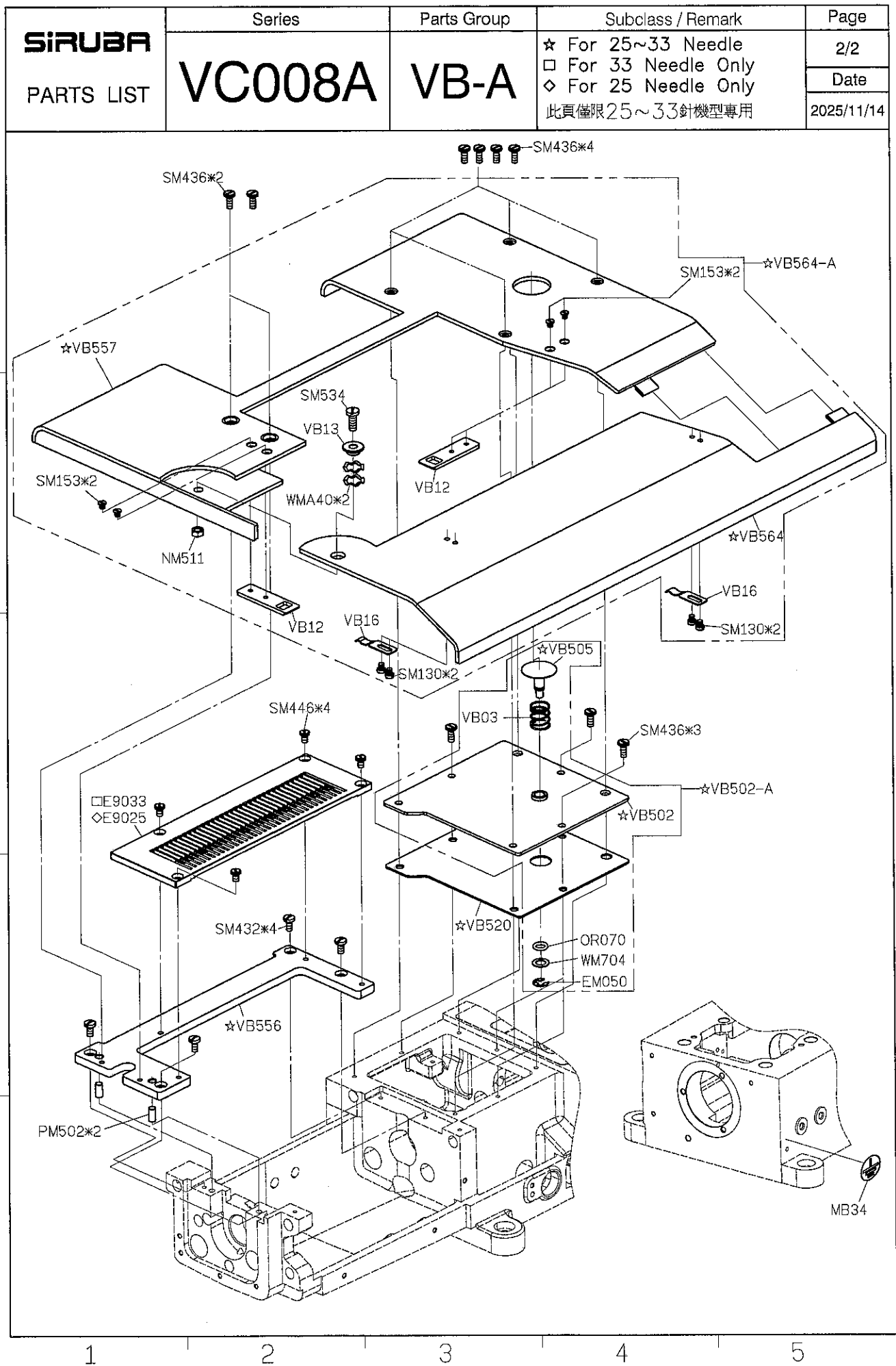
- SM4805
- ΔVA07P
- WM641*2
- KC69F
- ΔVA56-A
- MA80-A
- MA80
- SM132*2
- MB33
- SM432*2
- ΔVA219-A
- VA19P-A
- ΔVA56
- MA79
- SM432*2
- PM404
- ΔVA219
- VA19P
- VA102
- SM162*2
- KA117
- HA53-A
- HA54
- HA53
- SM412*4
- PP2092
- PP2092*3
- VA51
- VA34
- VA25-2
- VA55D
- OS3310
- SM416*4
- MR27*4
- PM413
- SM432
- HA56
- ΔHA57
- VA06Q
- VA06Q-E
- ΔHA57-E
- PM510*2
- KA33*2
- VA09L
- SM910*4
- HA58L
- MB30
- KC306L
- KA33*2
- VA23T
- SM414*3
- HA52
- HA55
- HA52-A1
- SM412*6
- OR16B
- KC67
- KC67-A1

Assembly Notes:

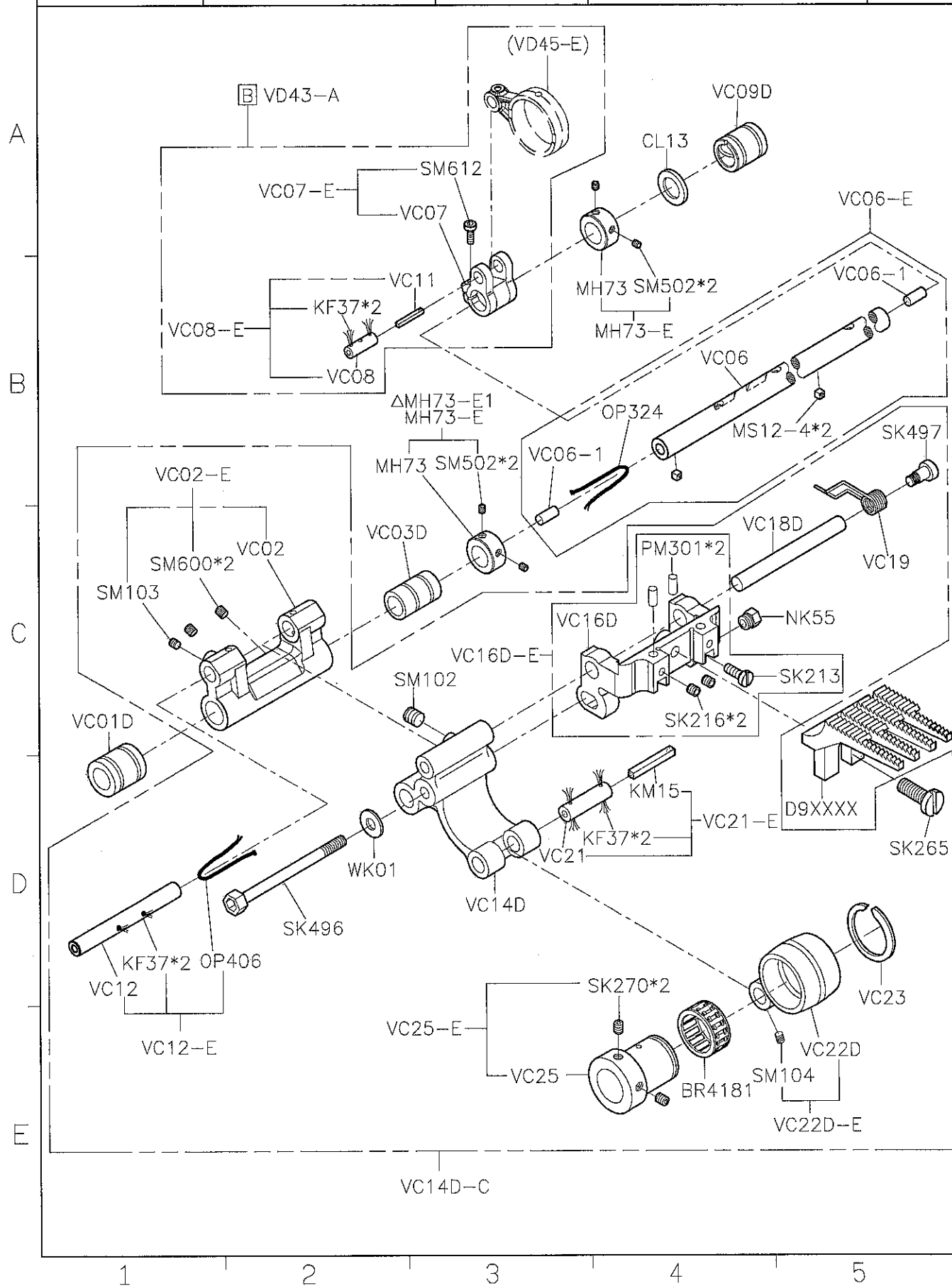
- CAUTION: Moving parts may cause injury. Operate with care. (Refer to the safety instructions for details.)

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VB-A	Δ: Use for 06/12 Needle	1/2
				Date
				2025/11/14

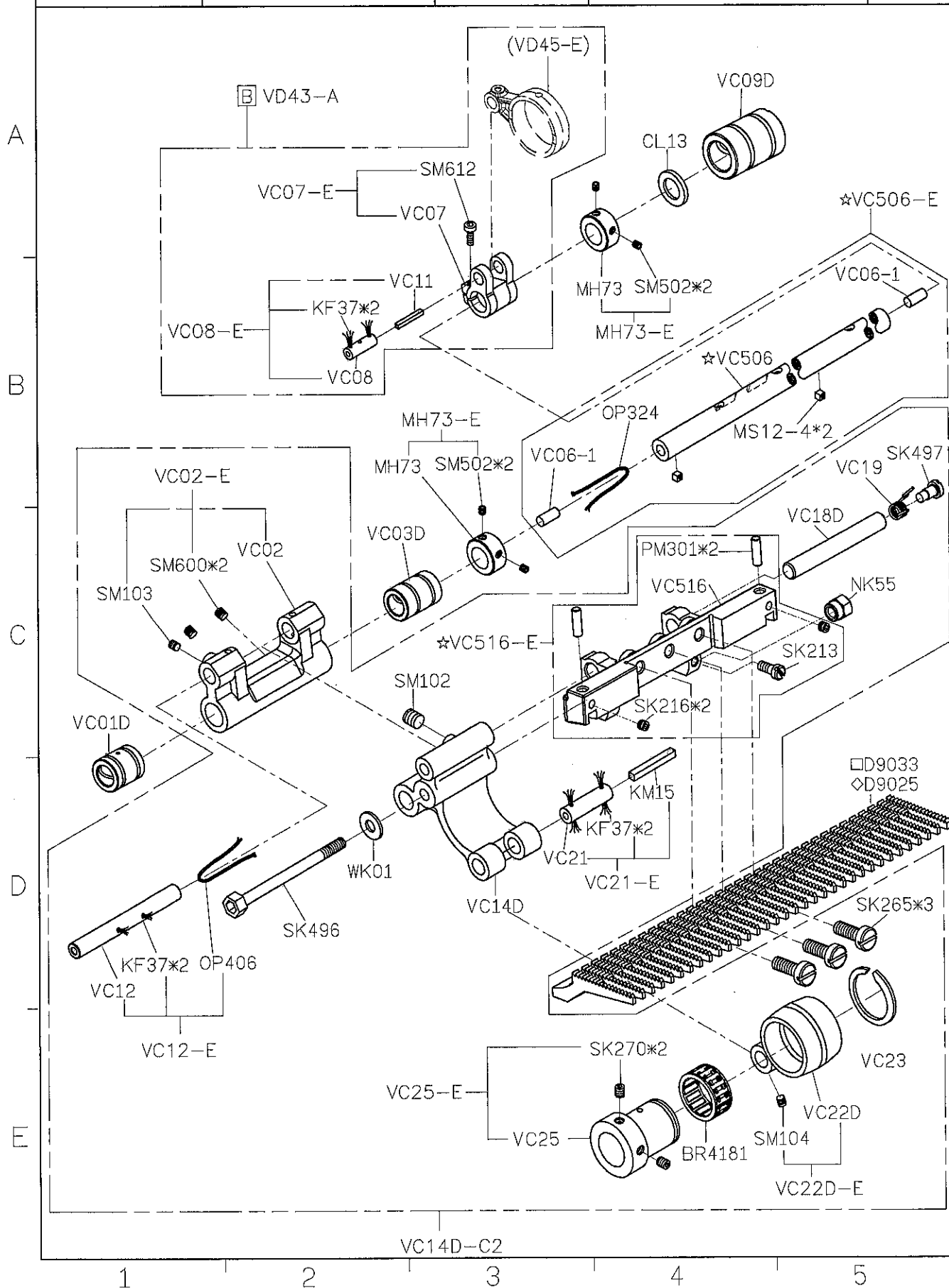




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VC-A	Δ: Use for VAR	1/2
				Date
				2025/11/14



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VC-A	☆ For 25~33 Needle	2/2
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only	
			此頁僅限25~33針機型專用	2025/11/14



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A		1/11
				Date
				2025/11/17

SM532*3

HD25-A

HD25

HD28

HD28-E

BR220B

OS1223

VD05D

SM604

VD01L

VD01L-E

SM603

SM602*2

VD03-2

BR8150

VD03-2

VD04

VD04-E

MT32-1

VD07

VD09

PM401

VD07-3

VD07-E

VD08

VD11-C

VD11-E

VD46

KP74

SM170

SM102

VD47-A

SK219

KP18-1

VD47

VD50

SK270*2

VD44

SK215

SK216

BR4241

VD26

VD25

VD25-E

SM103

VD23

VD23-E

VD27

VD28

VD29

MS12-4*3

SM603

OP329

VD29-E

VD43-A

VD43

SK818

VD45-E

SM103

VD45

BR4280

SK817*2

VD48

SK818

[A]+[B]=VD23-A

VD VE

[A]+[B]=VD31-A

VD VE

[A]+[B]=VD43-A

VD VC

[A]+[B]=VD11-C

VD VE

[A]+[B]=VD23-A

VD VE

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A		2/11
				Date
				2025/11/17

A

B

C

D

E

★ 滾輪使用方式

布料 Material	薄布料(L)	中厚布料(M)	厚布料(H)
滾輪 Roller	平輪(Flat Type) PU	齒輪(Gear Type) POM(White)	齒輪(Gear Type) POM(White)
上滾輪 Upper	● VCL16P	VCL37P(27T)	◎ VCL08P(22T)
下滾輪 Bottom	● VCL28	VCL33P(16T)	◎ VCL33(14T)

1

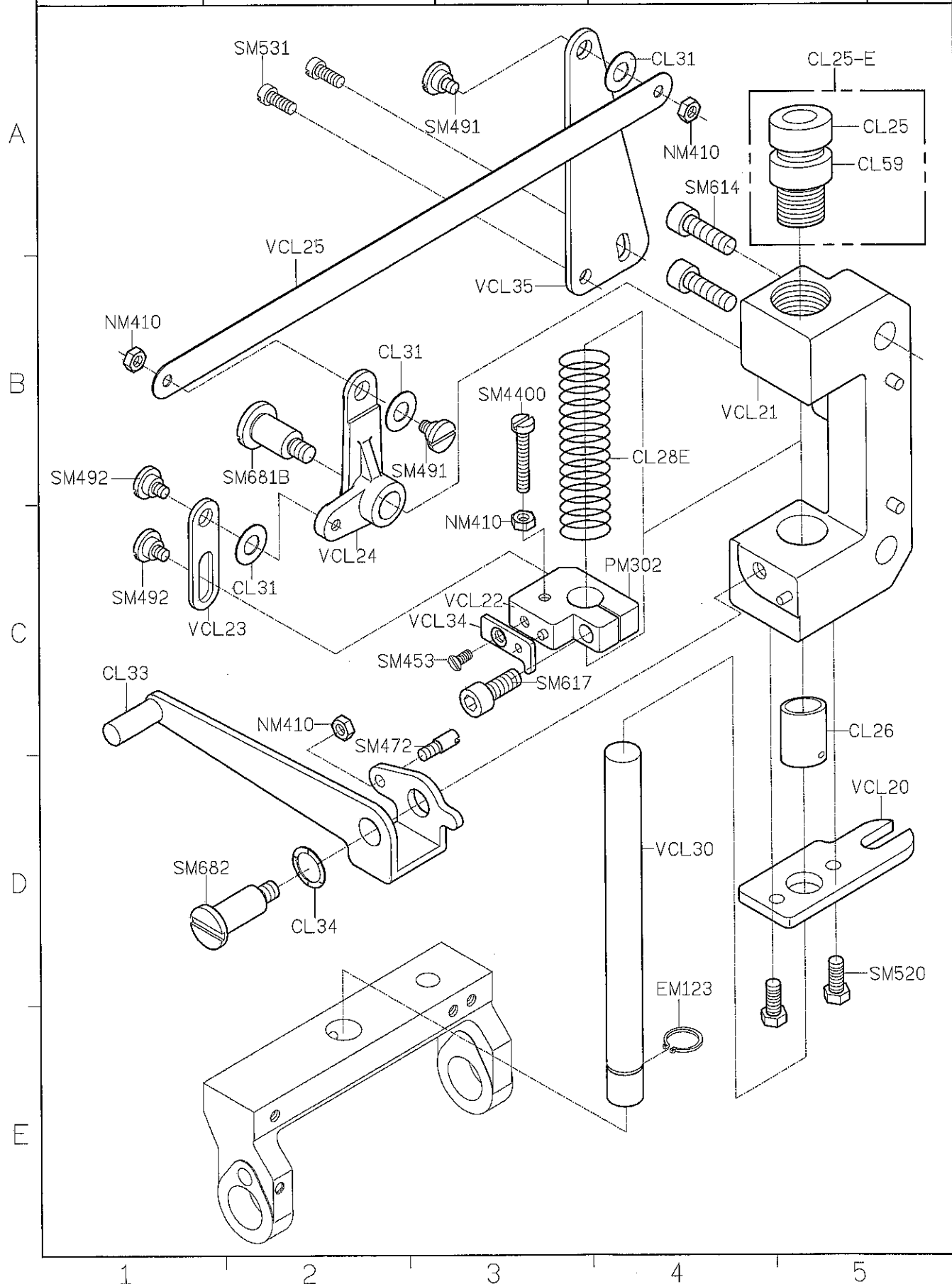
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3

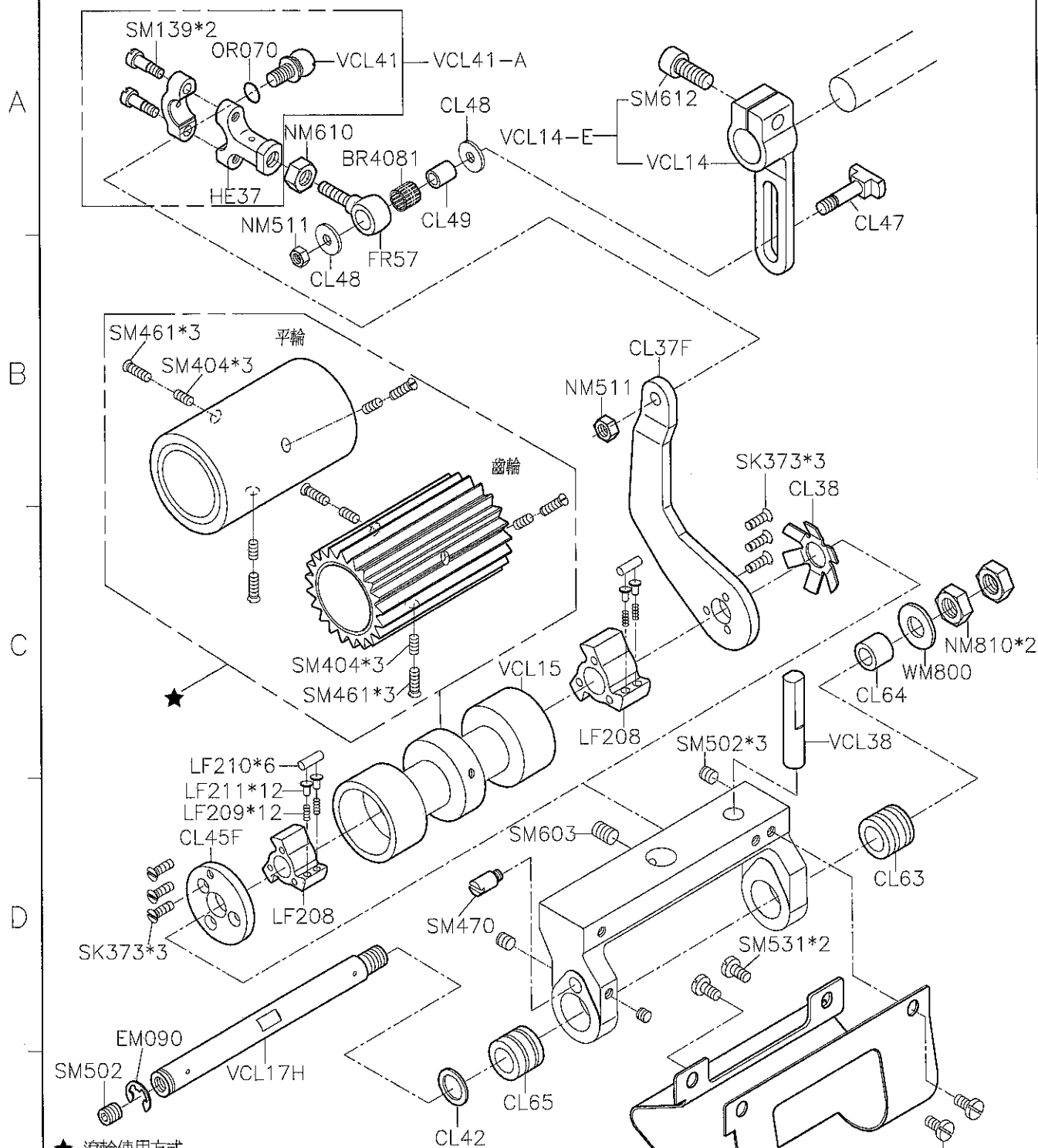
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5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A		3/11
				Date
				2025/11/17



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A		4/11
				Date
				2025/11/17



E

布料 Material	薄布料(L)	中厚布料(M)	厚布料(H)
滾輪 Roller	平輪(Flat Type) PU	齒輪(Gear Type) POM(White)	齒輪(Gear Type) POM(White)
上滾輪 Upper	● VCL16P	VCL37P(27T)	◎ VCL08P(22T)
下滾輪 Bottom	● VCL28	VCL33P(16T)	◎ VCL33(14T)

1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A	賀欣直驅馬達	5/11
				Date
				2025/11/17

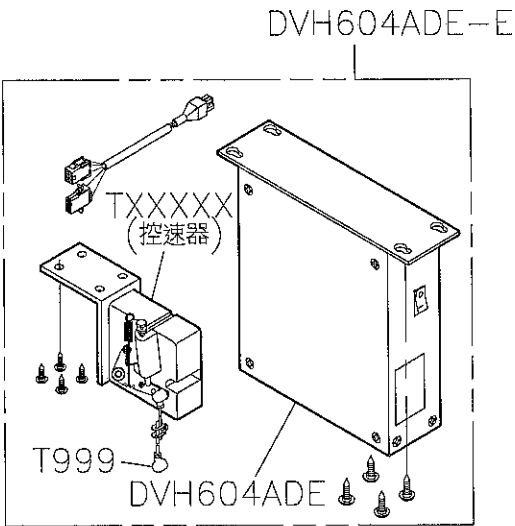
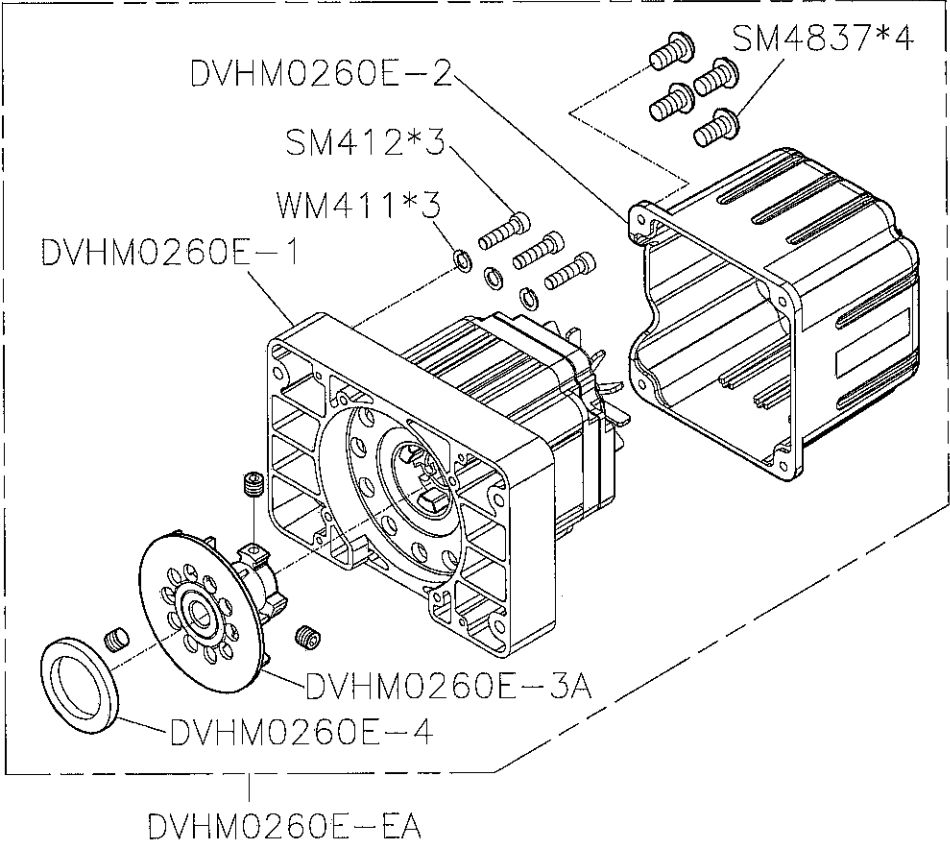
A

B

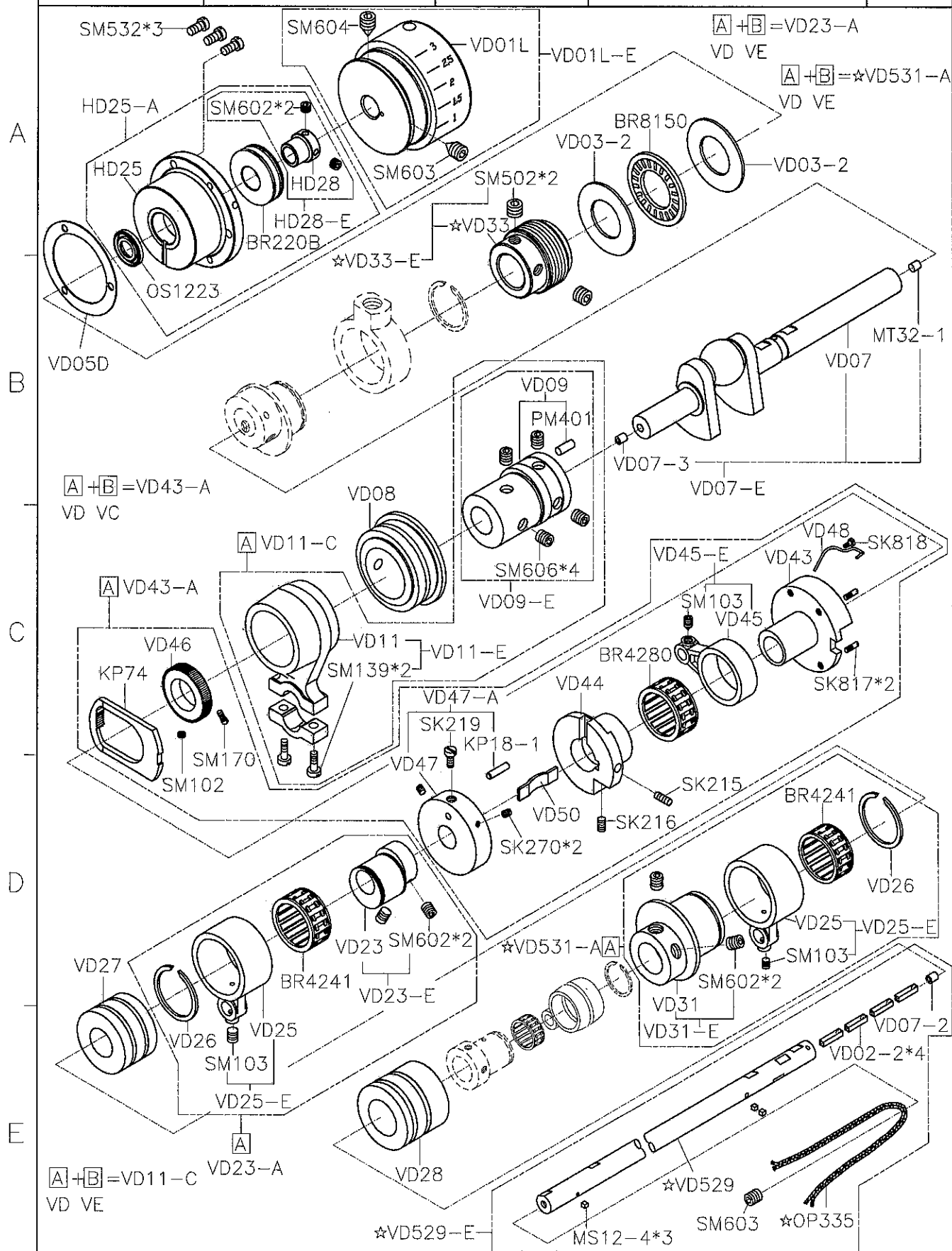
C

D

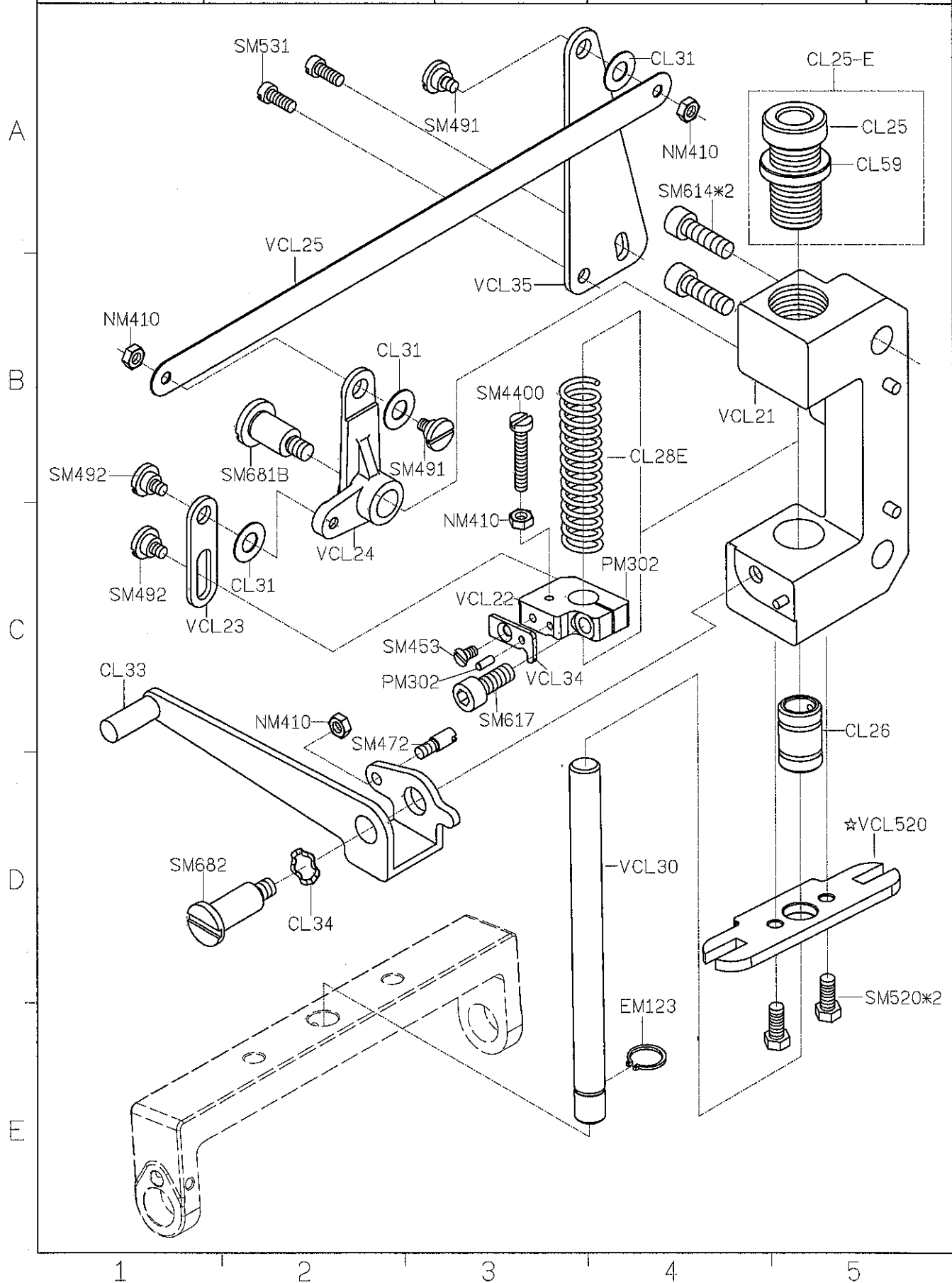
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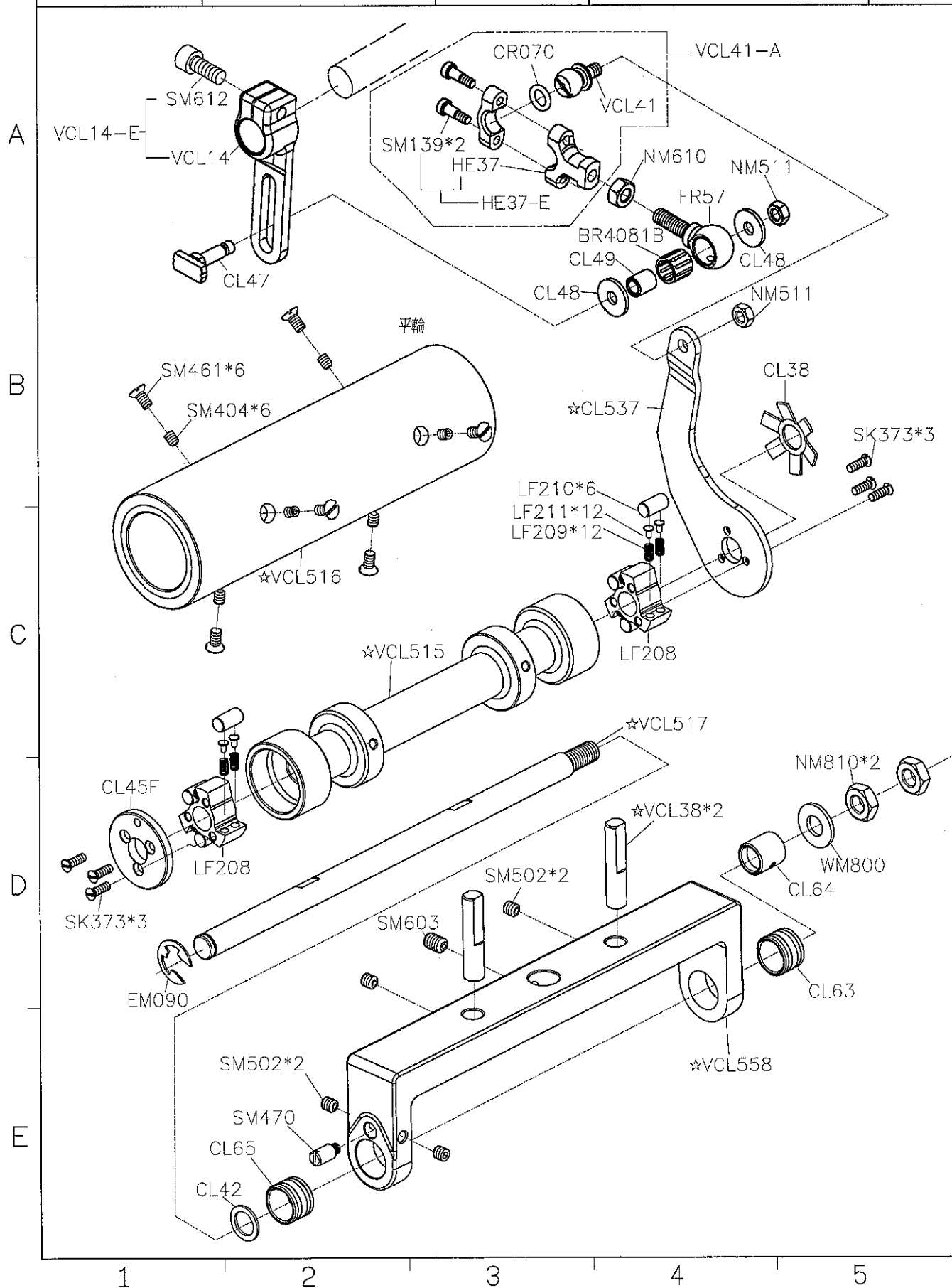
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A	★ For 25~33 Needle	7/11
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only 此頁僅限25~33針機型專用	2025/11/17



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A	☆ For 25~33 Needle	9/11
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only 此頁僅限25~33針機型專用	2025/11/17



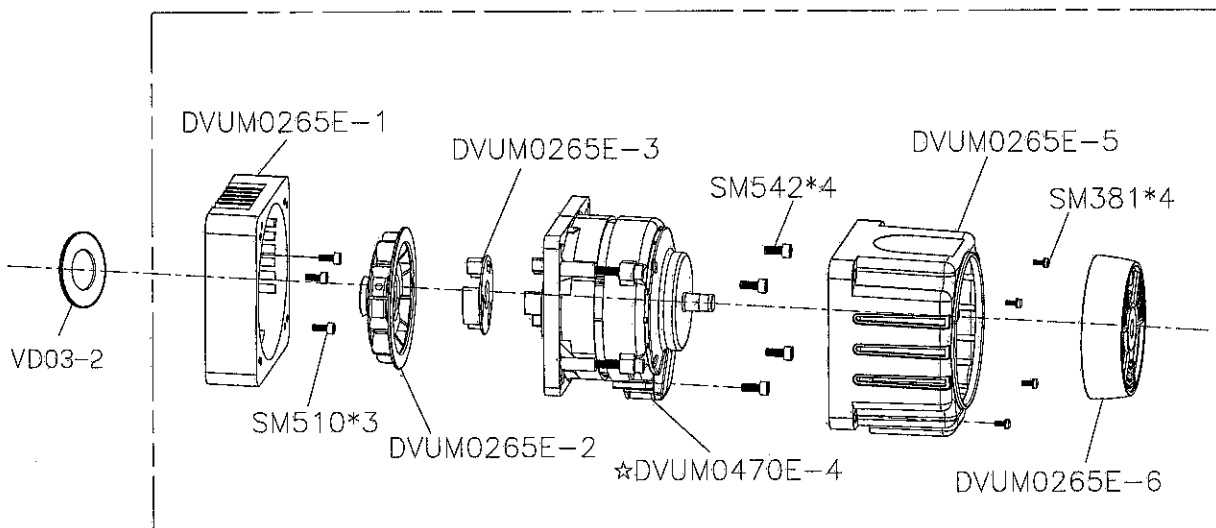
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A	☆ For 25~33 Needle	10/11
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only 此頁僅限25~33針機型專用	2026/05/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VD-A	☆ For 25~33 Needle	11/11
			速普直驅馬達	Date
			此頁僅限25~33針機型專用	2025/11/17

A

B

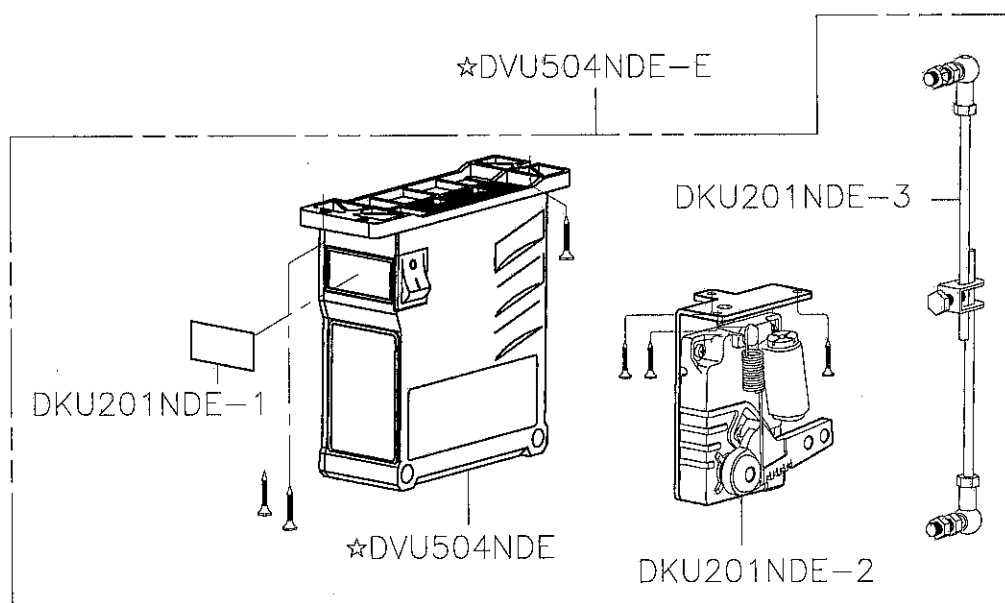


C

☆DVUM0470E-E

D

E



1

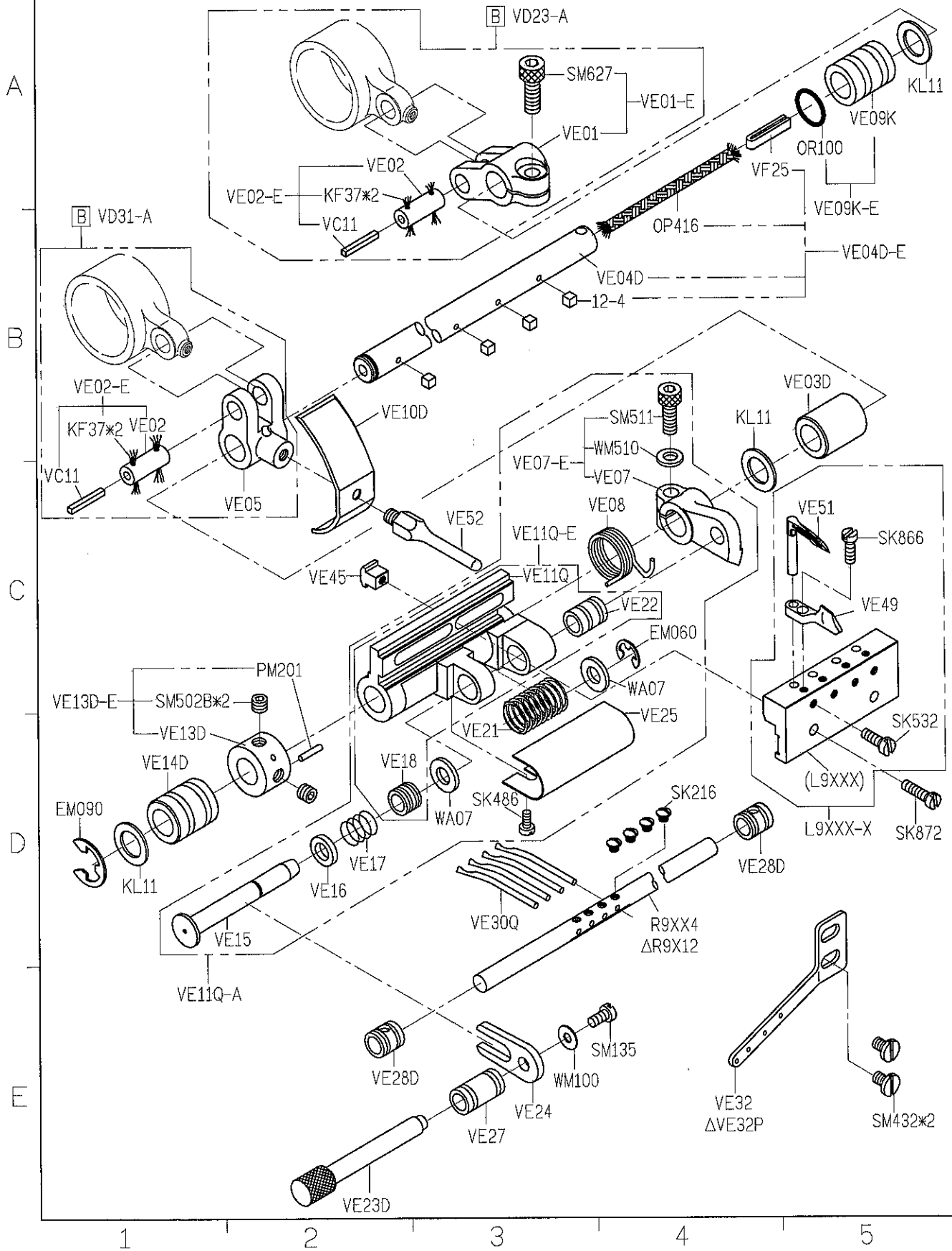
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3

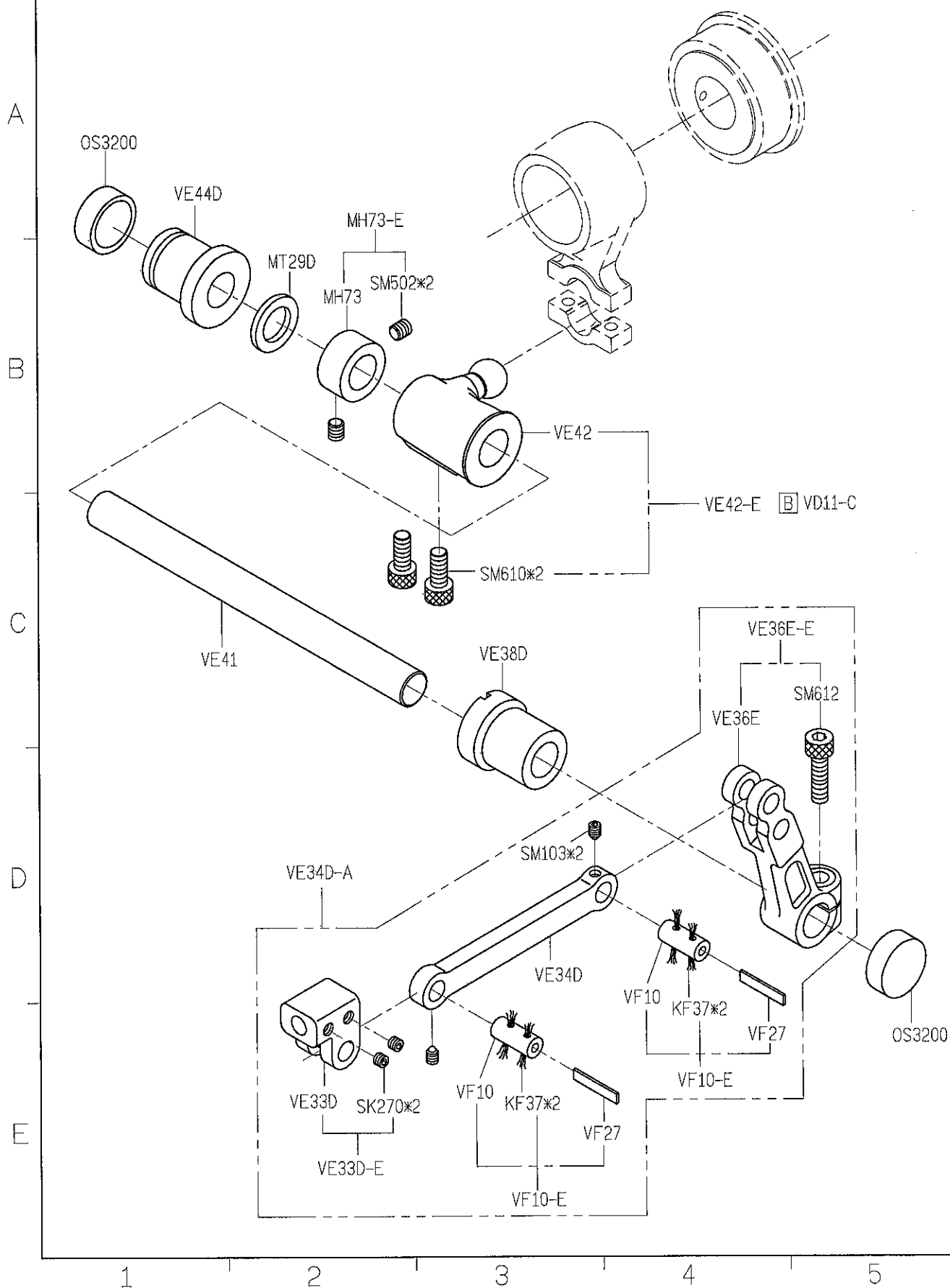
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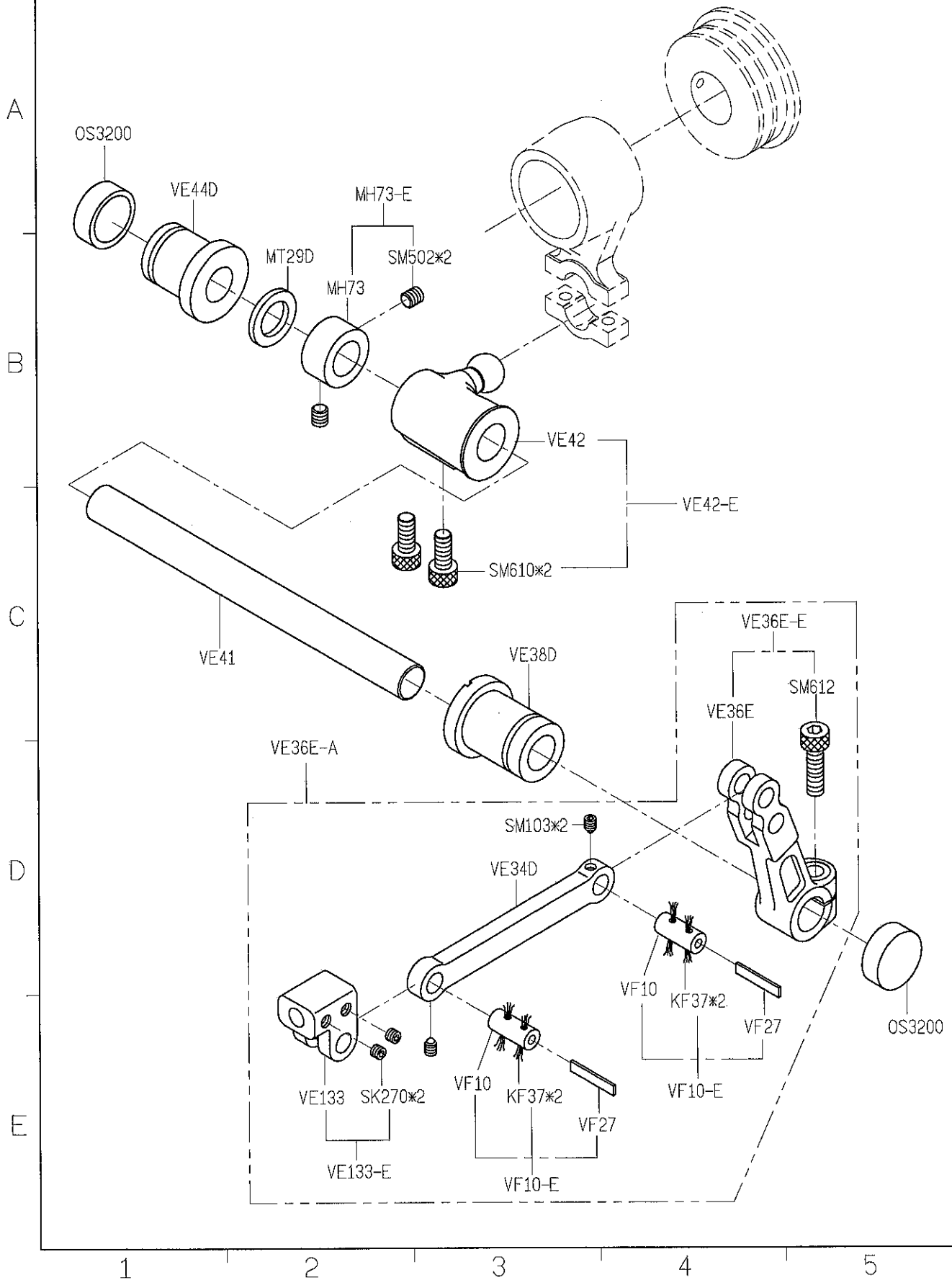
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VE-A	Δ For 12 Needle	1/6
				Date
				2025/11/14



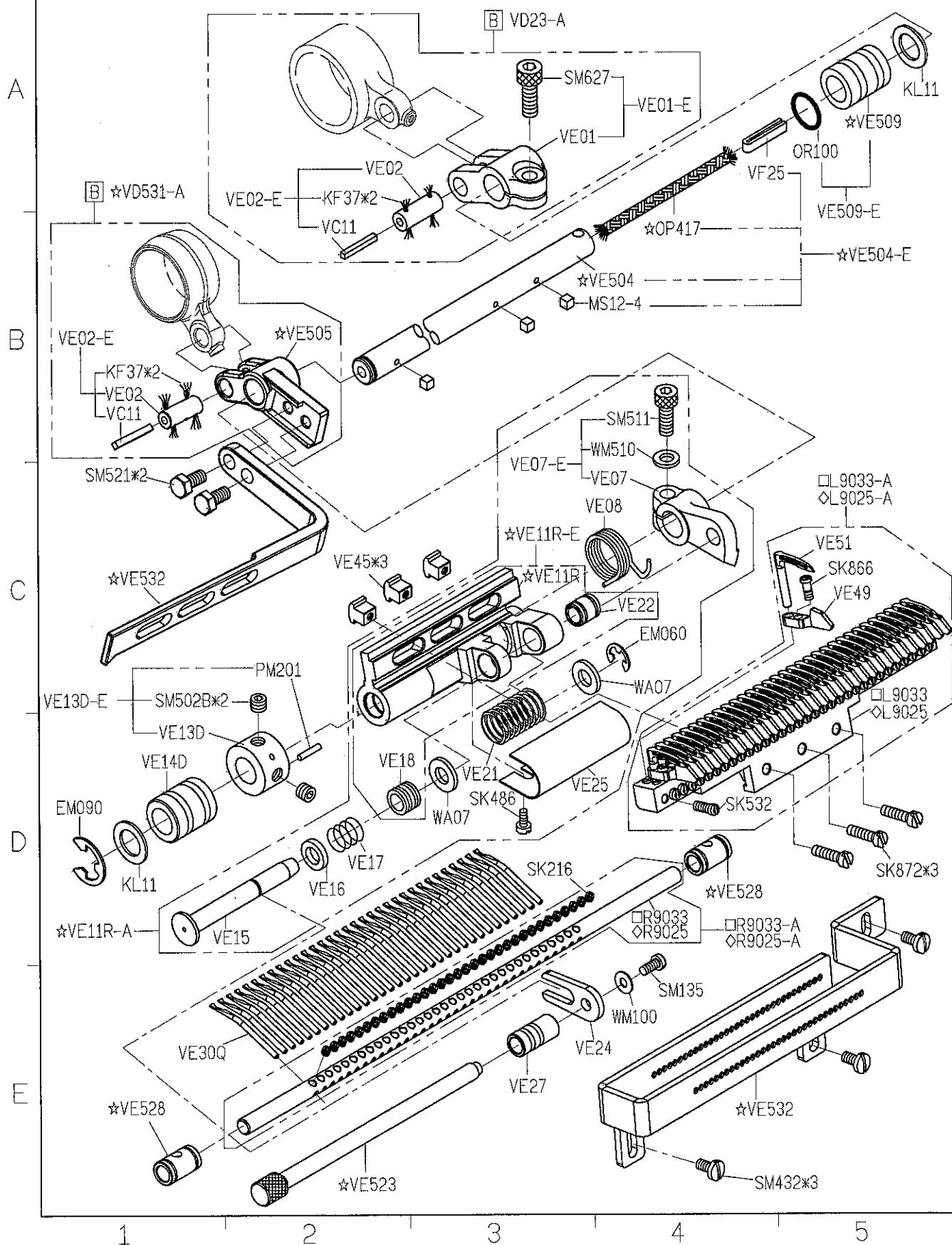
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VE-A		2/6
				Date
				2025/11/14



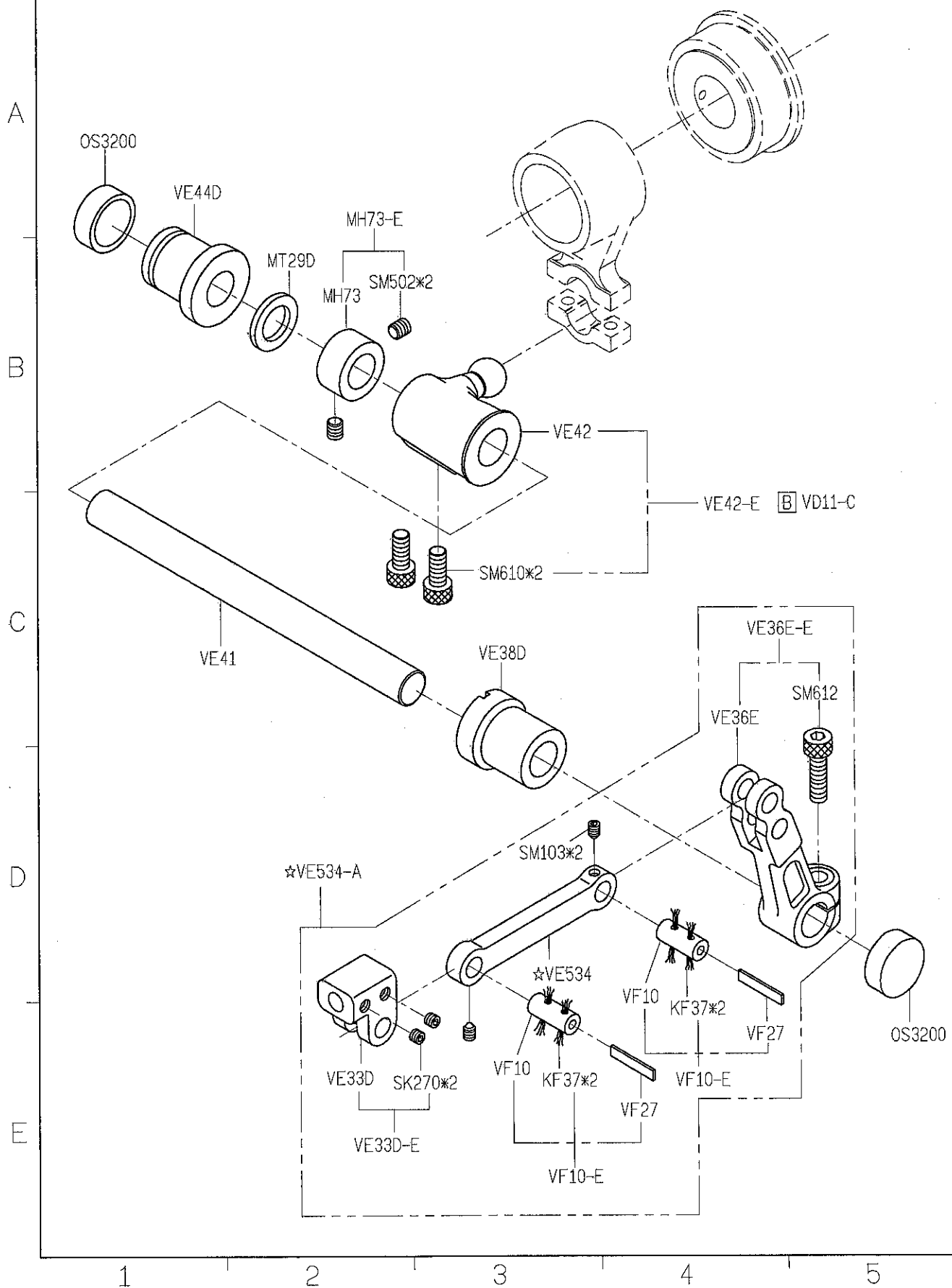
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VE-A	FOR 13~24 Needle	4/6
				Date
				2025/11/14



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VE-A	★ For 25~33 Needle	5/6
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only 此頁僅限25~33針機型專用	2025/11/14

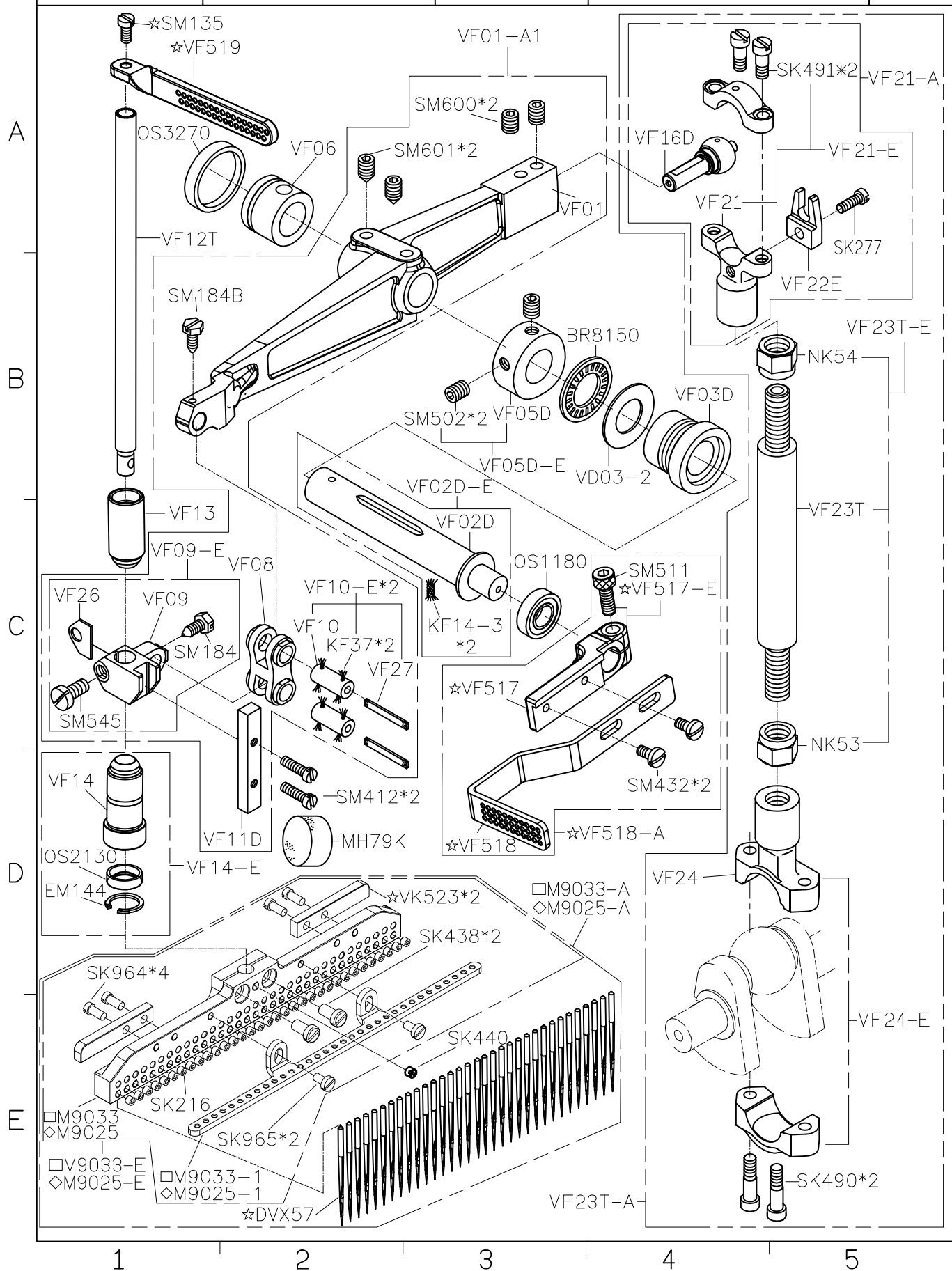


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VE-A	★ For 25~33 Needle	6/6
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only 此頁僅限25~33針機型專用	2025/11/14



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VF-A	Δ For 12 Needle	1/2
				Date
				2025/11/14

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VF-A	☆ For 25~33 Needle	2/2
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only	
			此頁僅限25~33針機型專用	



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VJ-A		1/2
				Date
				2025/11/18

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

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A	B	C	D	E	1	2	3	4	5

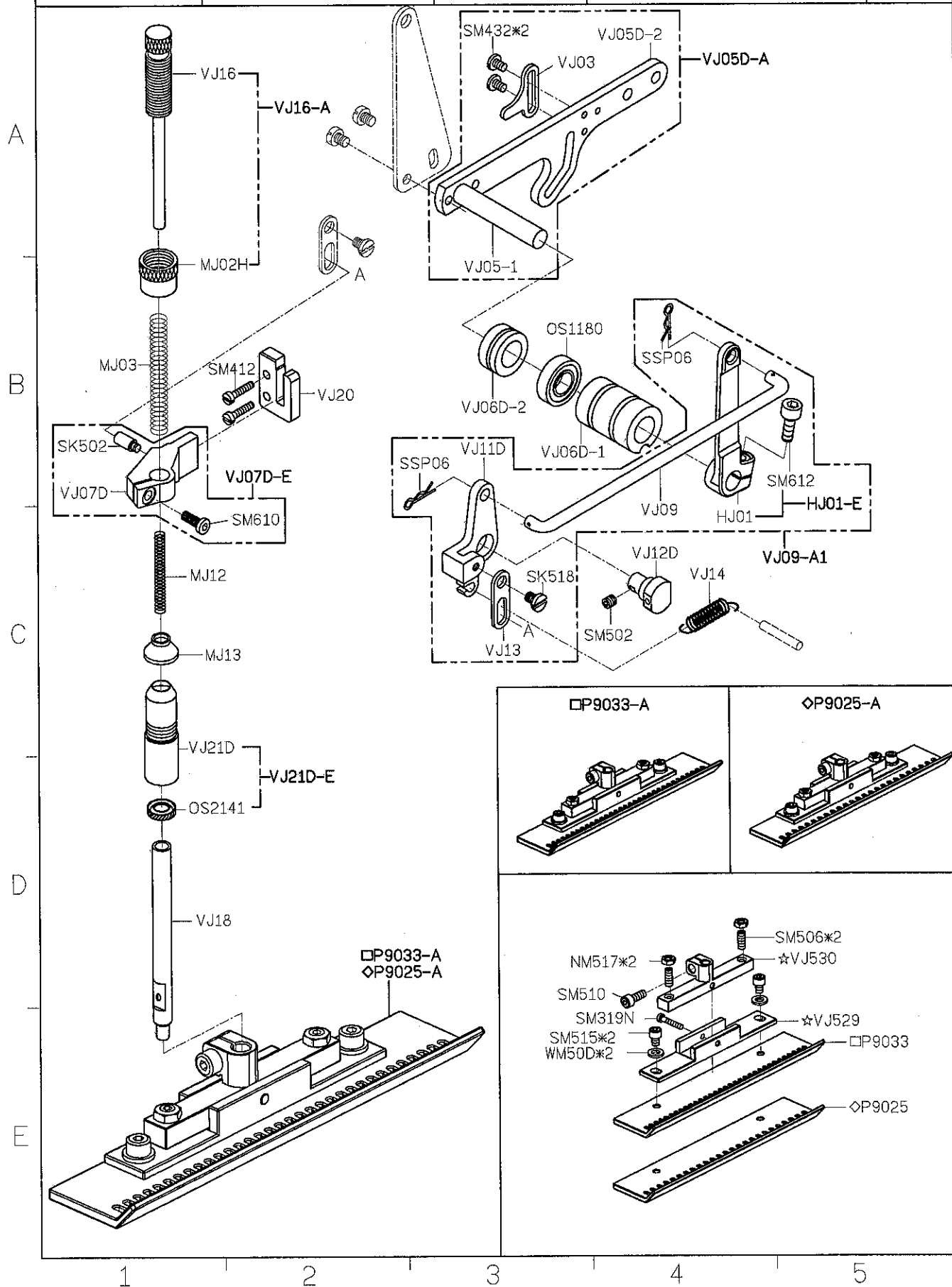
A	B	C	D	E	1	2	3	4	5

A	B	C	D	E	1	2	3	4	5

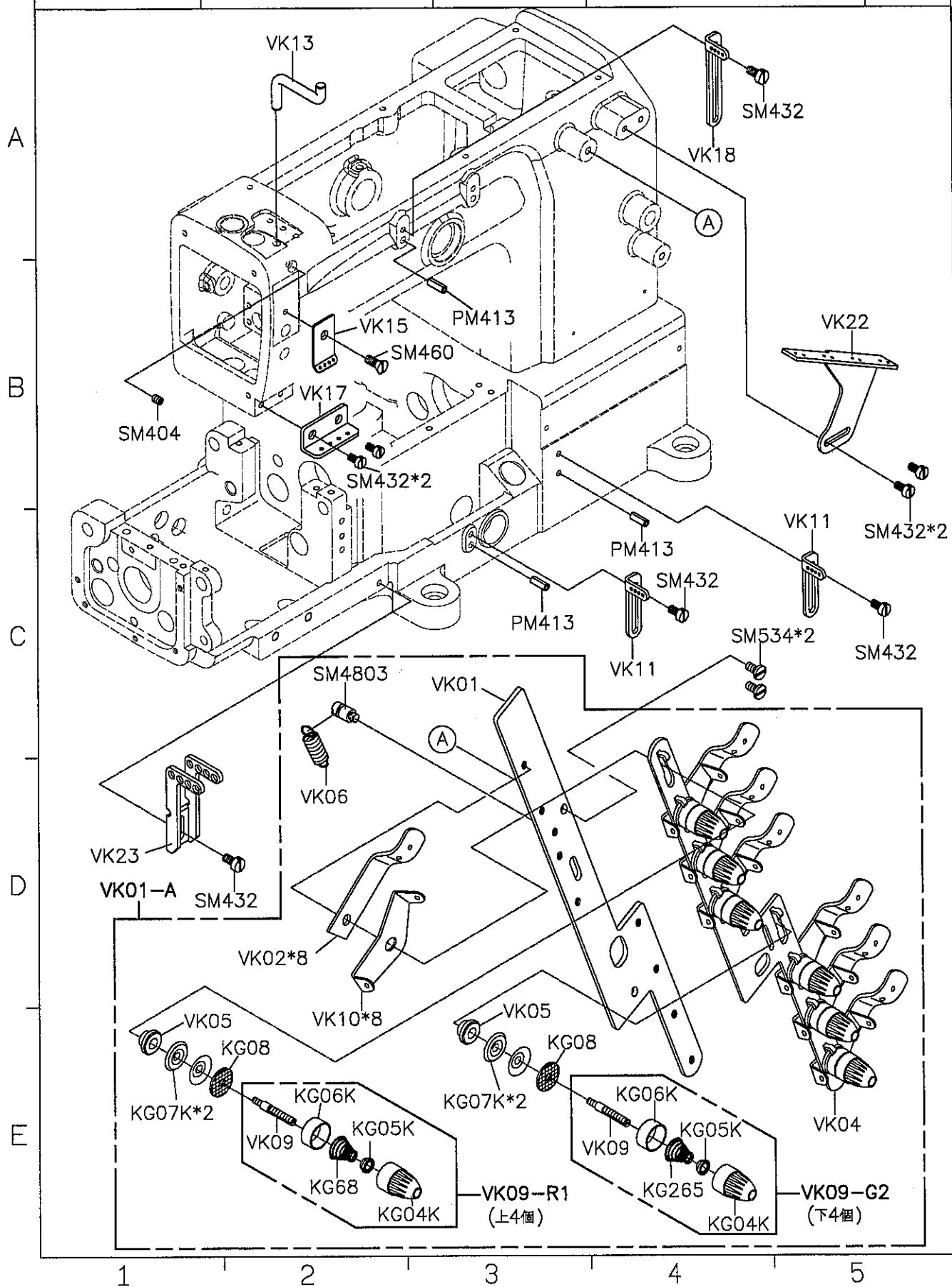
A	B	C	D	E	1	2	3	4	5

A	B	C
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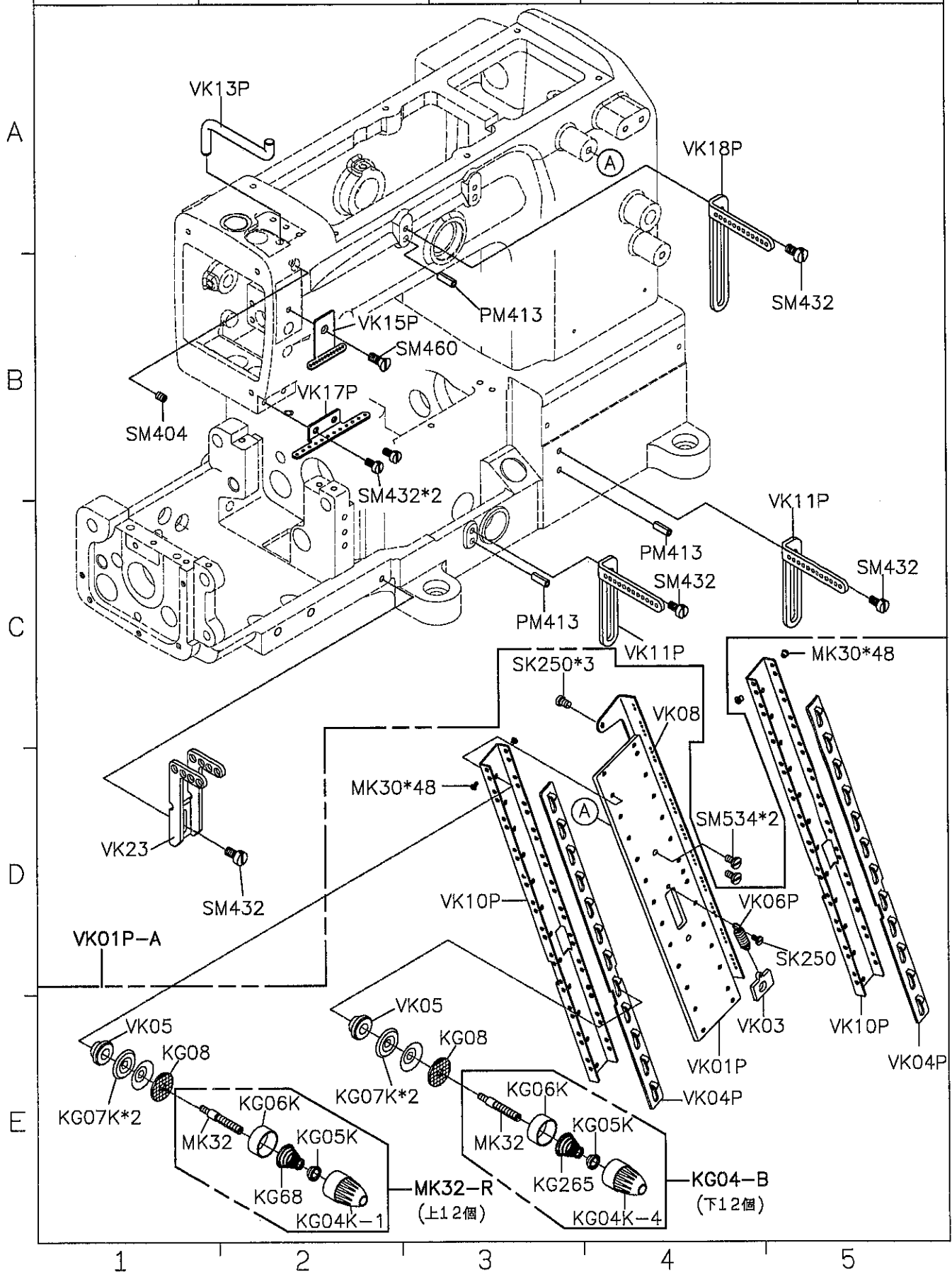
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VJ-A	☆ For 25~33 Needle	2/2
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only 此頁僅限25~33針機型專用	2025/11/18



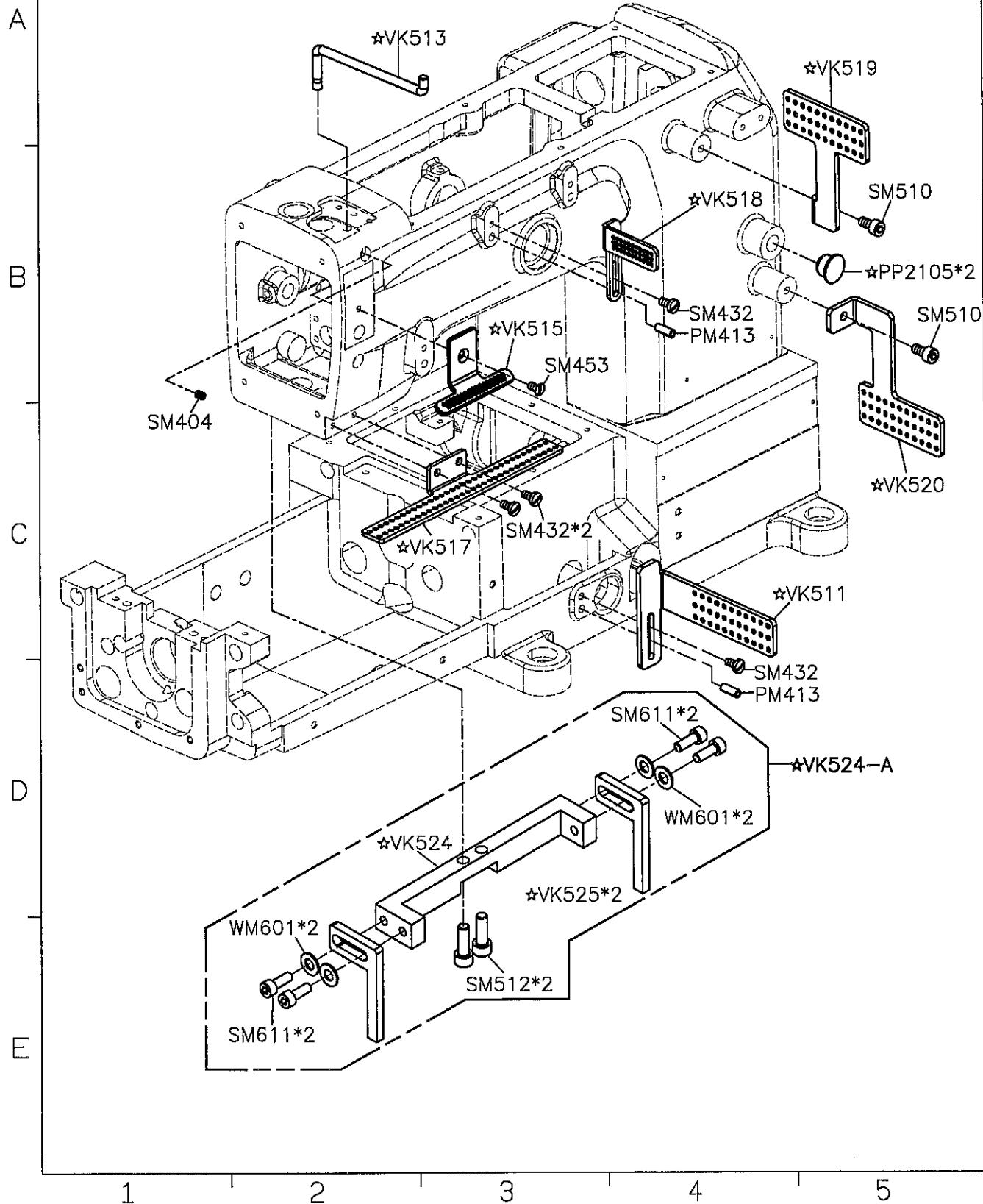
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VK-A	FOR 4 NEEDLE	1/3
				Date
				2026/05/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VK-A	FOR 12 NEEDLE	2/3
				Date
				2026/05/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VK-A	☆ For 25~33 Needle	3/3
			□ For 33 Needle Only	Date
			◇ For 25 Needle Only	
		此頁僅限25~33針機型專用	2026/05/27	



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	VC008A	VL-A	★ For 25~33 Needle	1/1
				Date
				2025/11/19

Parts List:

Part No.	Part Name	Quantity
SM412*3	Seal	3
KT16E	Valve	1
KT16E-A	Valve	1
OR30A	O-ring	1
MB37	Seal	1
VL11	Valve	1
VL24	Valve	1
SM432	Seal	1
★VL33-E	Valve	1
★VL04-E	Valve	1
★ML06	Spring	1
ML09	Spring	1
ML07	Spring	1
★VL33	Valve	1
★VL04	Valve	1
SM401*2	Seal	2
VL03	Valve	1
★ML25	Spring	1
★ML05	Spring	1
NA03	Needle	1
VL05	Valve	1
★ML26	Spring	1
★ML27	Spring	1
ML08	Spring	1
★VL33-A	Valve	1
★VL03-A	Valve	1
SM812*4	Seal	4
SM413*2	Seal	2
SM414*2	Seal	2
WM500	Seal	1
ML12	Spring	1
★ML28	Spring	1
ML11	Spring	1
OT614	Valve	1
SG105	Spring	1
SG105	Spring	1
VC13	Valve	1
LE12F	Valve	1
SG105	Spring	1
VL12	Valve	1
OT613	Valve	1
OT607	Valve	1
SM432	Seal	1
VL22	Valve	1
VL08	Valve	1
SG105	Spring	1
EM164	Valve	1
SG105	Spring	1
KA40	Valve	1
OP358	Valve	1
VL13	Valve	1
OT613-A	Valve	1
VL25-E	Valve	1
OP232	Valve	1
VL25	Valve	1
SM432	Seal	1
VL21	Valve	1
SG105*8	Spring	8
SM432	Seal	1
KT24	Valve	1
SG105	Spring	1
OT618	Valve	1
PM306	Valve	1
SK312	Valve	1
SM498	Seal	1
VL02	Valve	1
VL01	Valve	1
VL01-A	Valve	1
SM498	Seal	1
OS4140	Valve	1
SK310	Valve	1
SM611*2	Seal	2
SK304	Valve	1
OT617-A	Valve	1
SG105	Spring	1
SG105	Spring	1
KT24*2	Valve	2
OT617	Valve	1
SK304	Valve	1
SM435	Seal	1
KT58	Valve	1
KT57	Valve	1

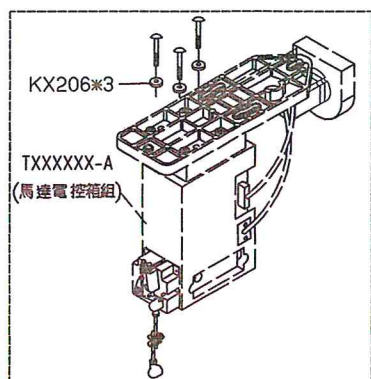
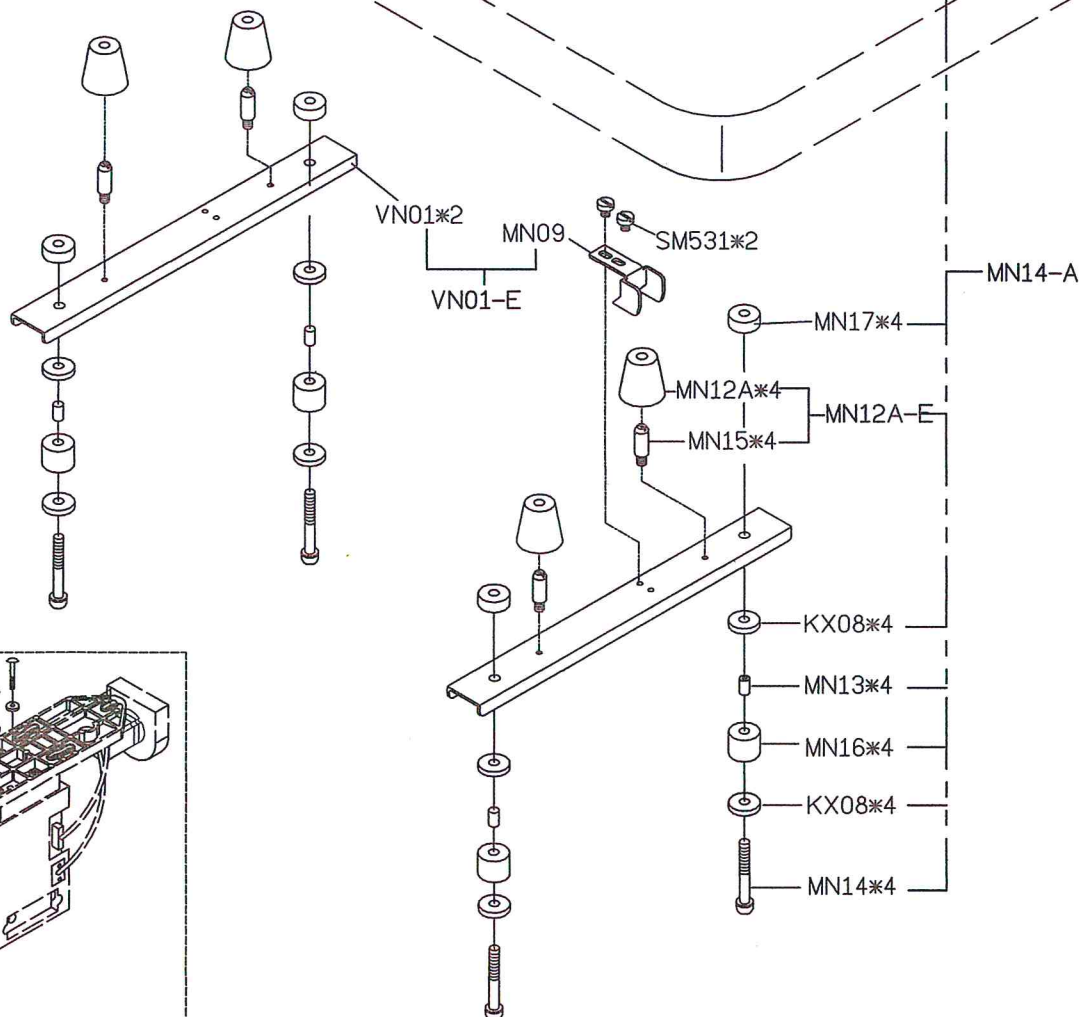
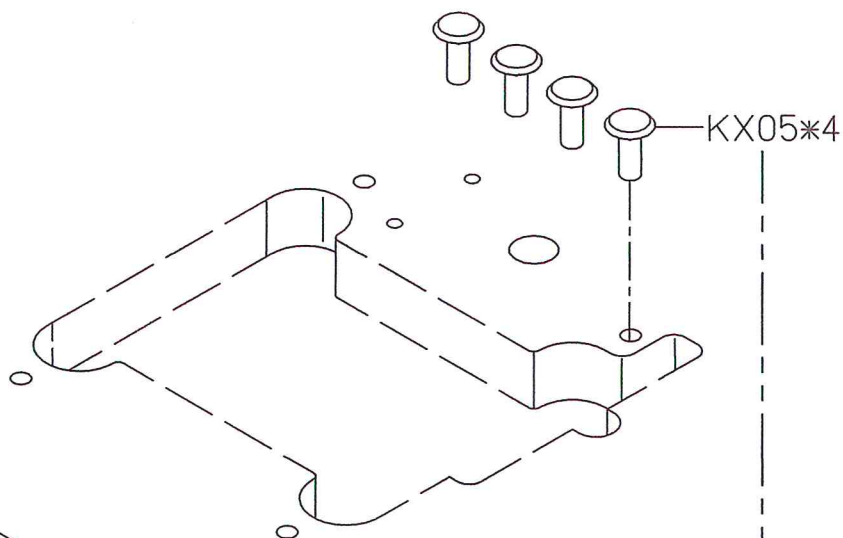
A

B

C

D

E



1

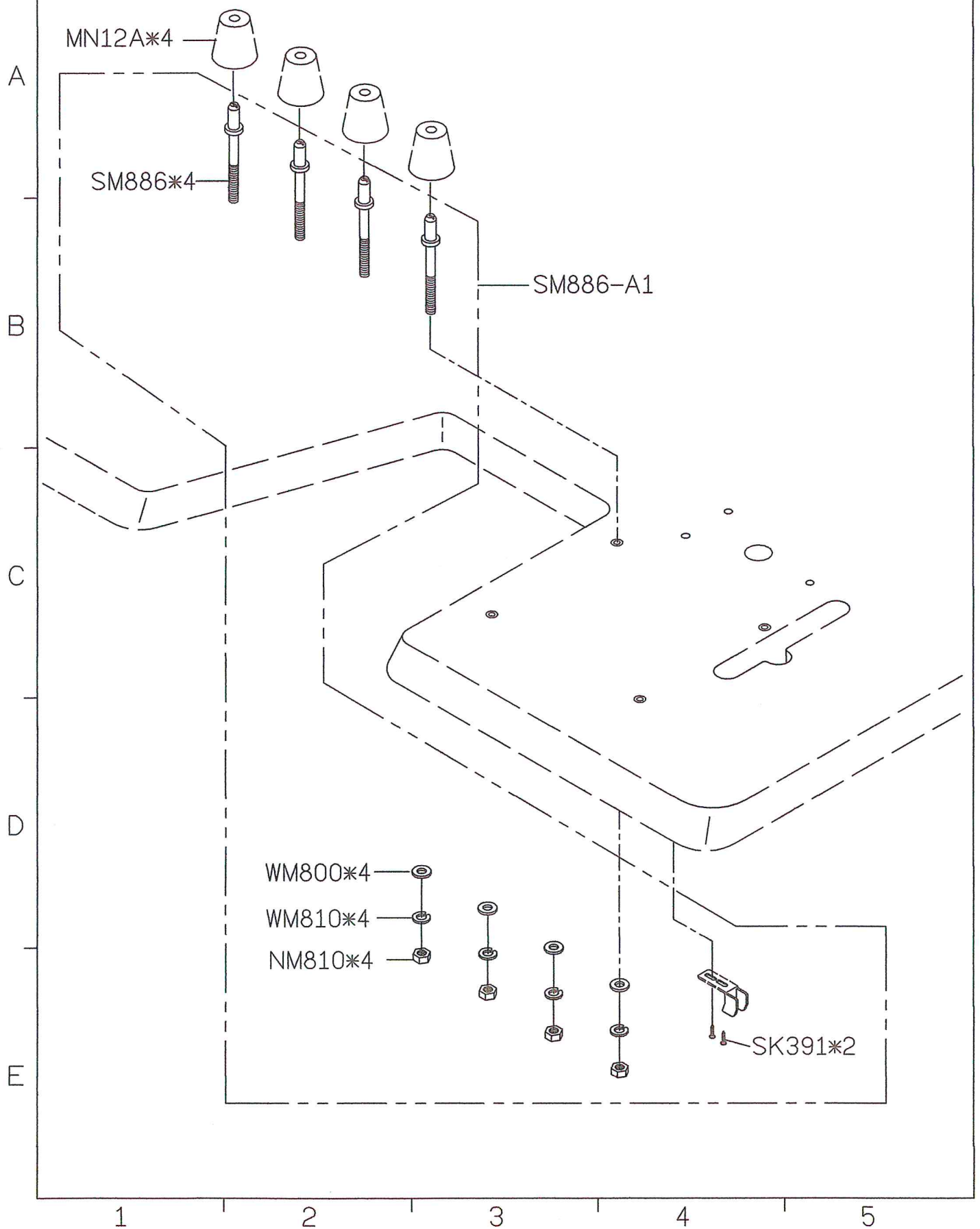
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3

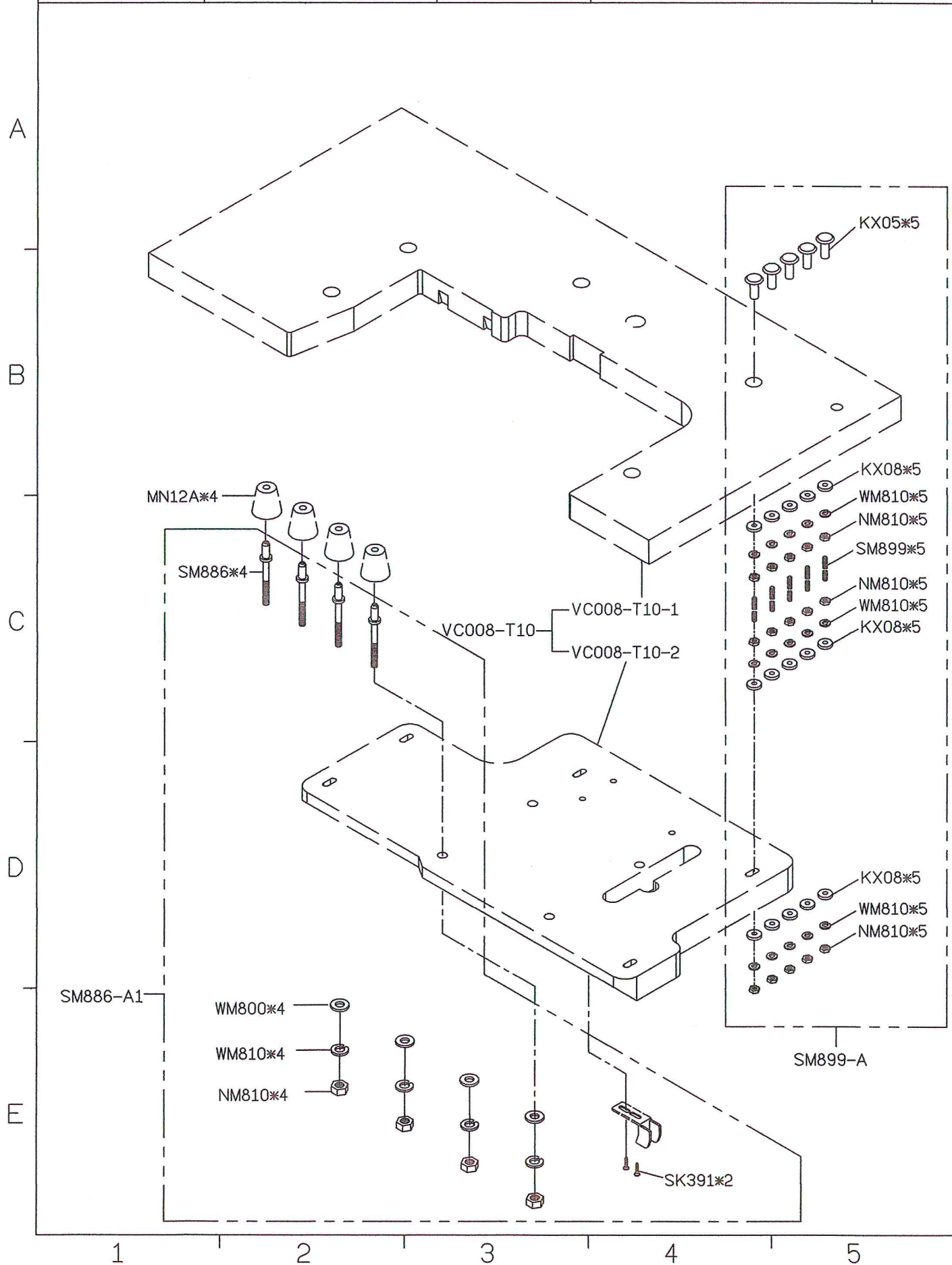
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5

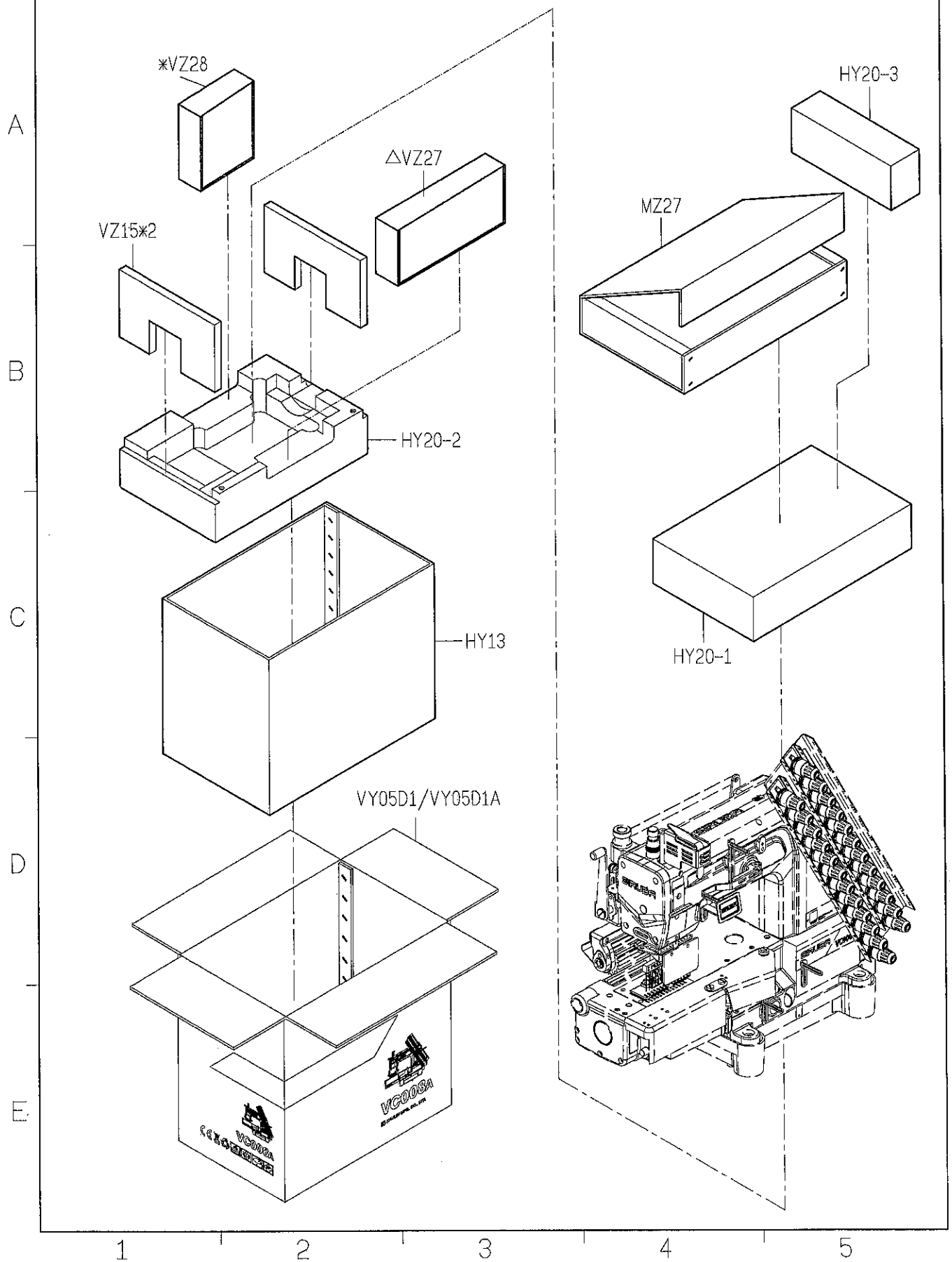
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VN-A	Use for 上乘式桌板	2/3
				Date
				2022/11/04



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VN-A	Use for 全沉式桌板	3/3
				Date
				2022/11/04



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VY-A	*直驅車 △ 6/12 Needle For VAR	2/4
				Date
				2025/11/19



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VY-A	☆ For 25~33 Needle 此頁僅限25~33針機型專用	3/4
				Date
				2025/11/19

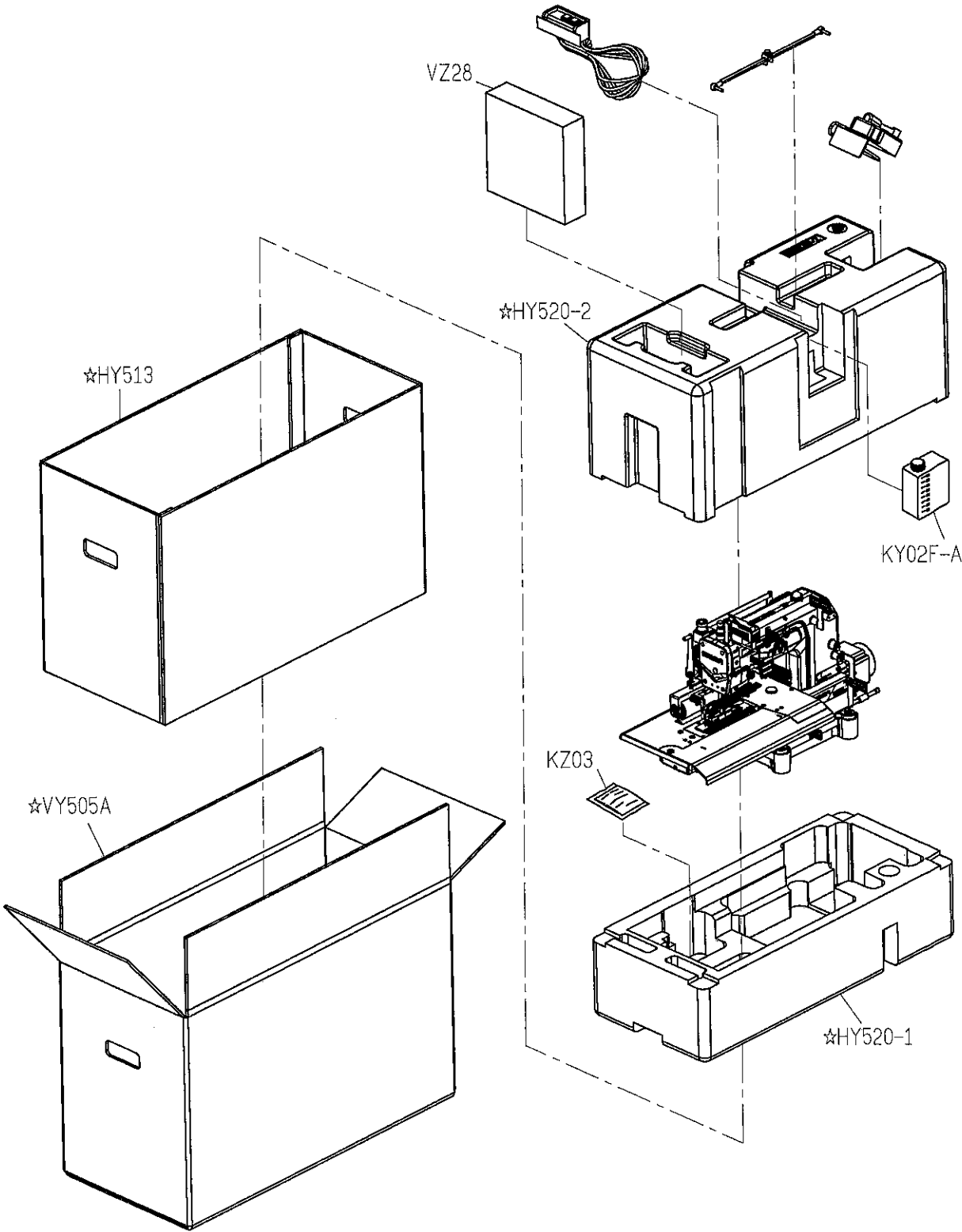
A

B

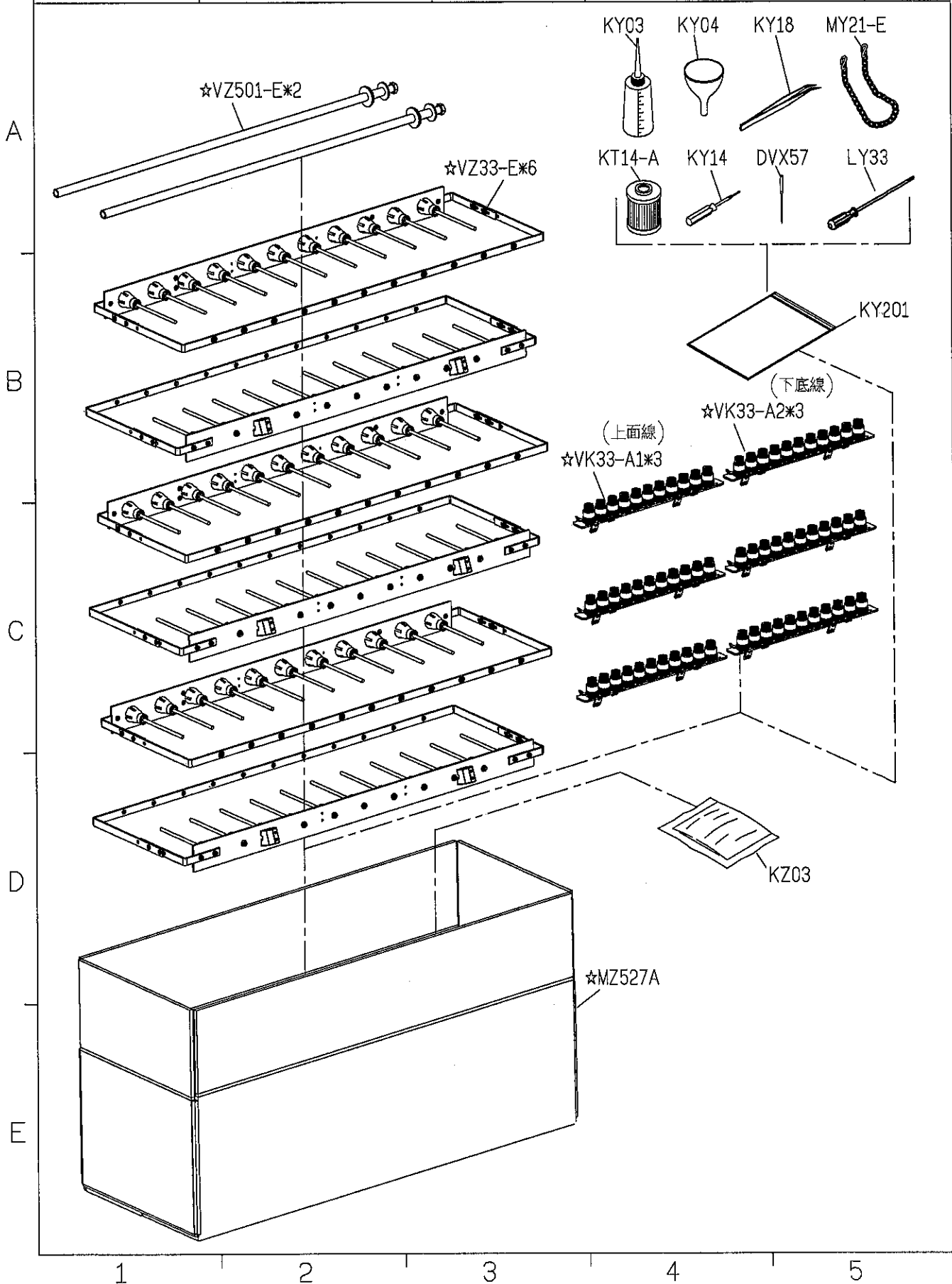
C

D

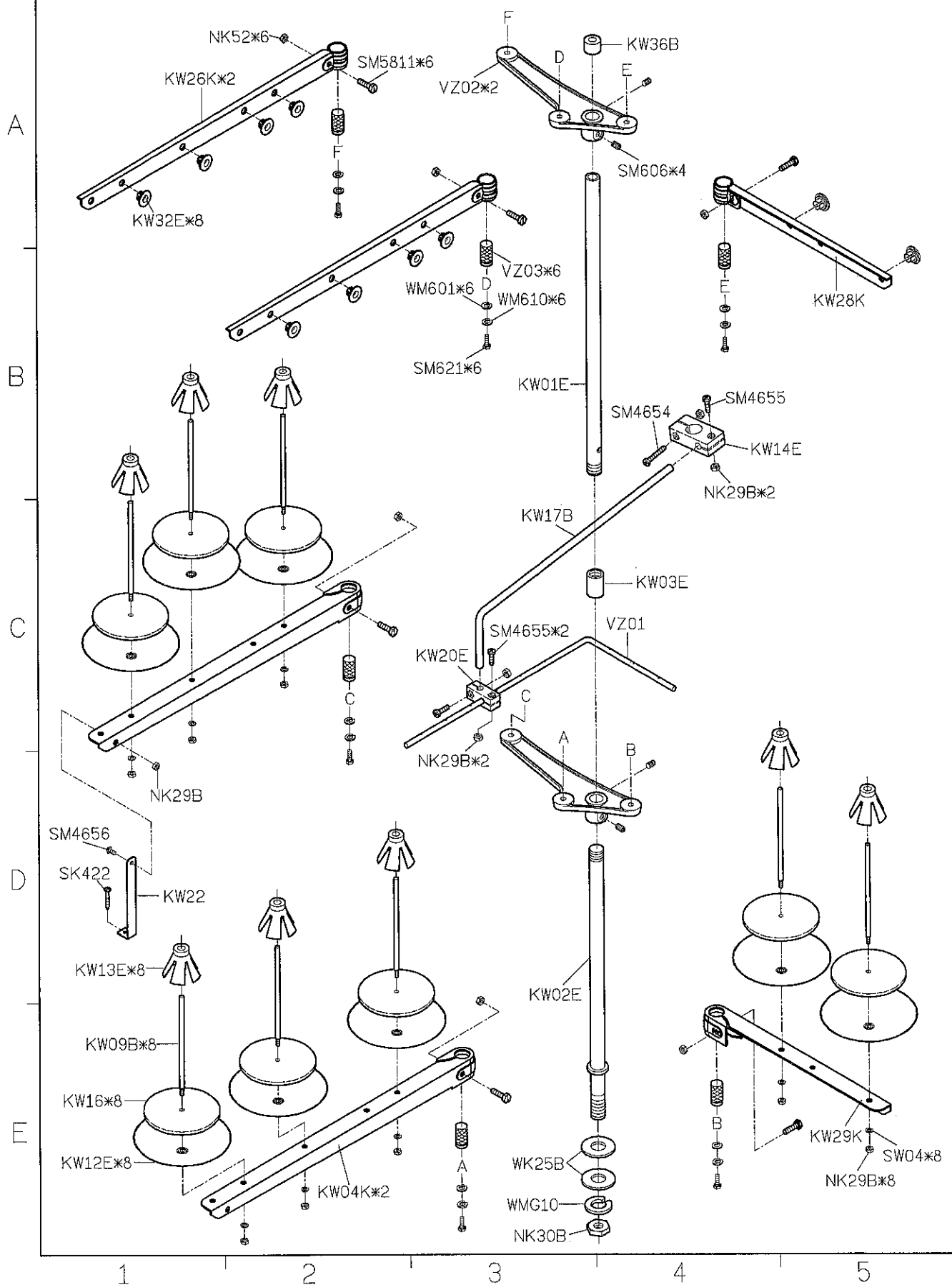
E



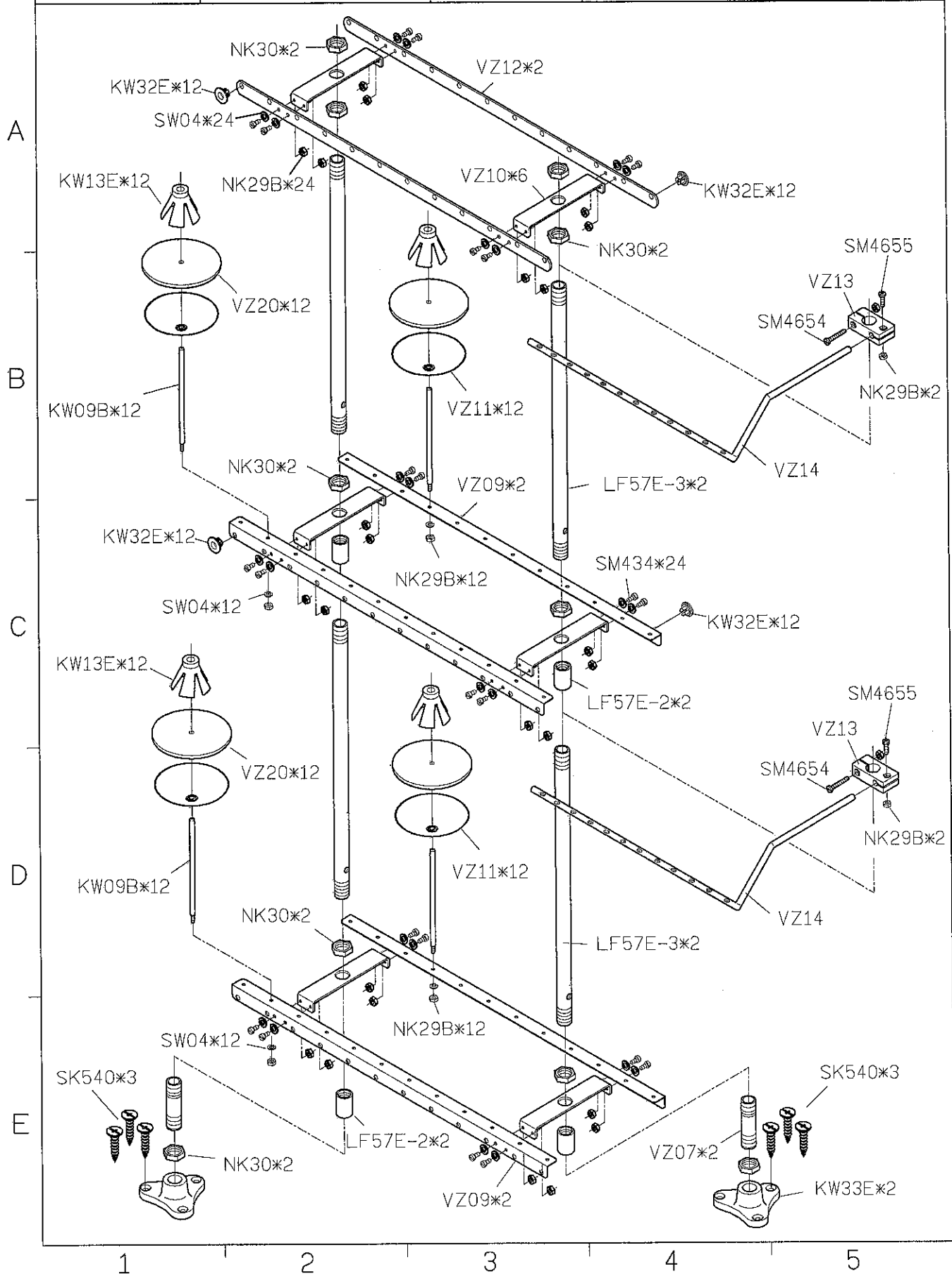
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VY-A	★ For 25~33 Needle 此頁僅限25~33針機型專用	4/4
				Date
				2025/12/18



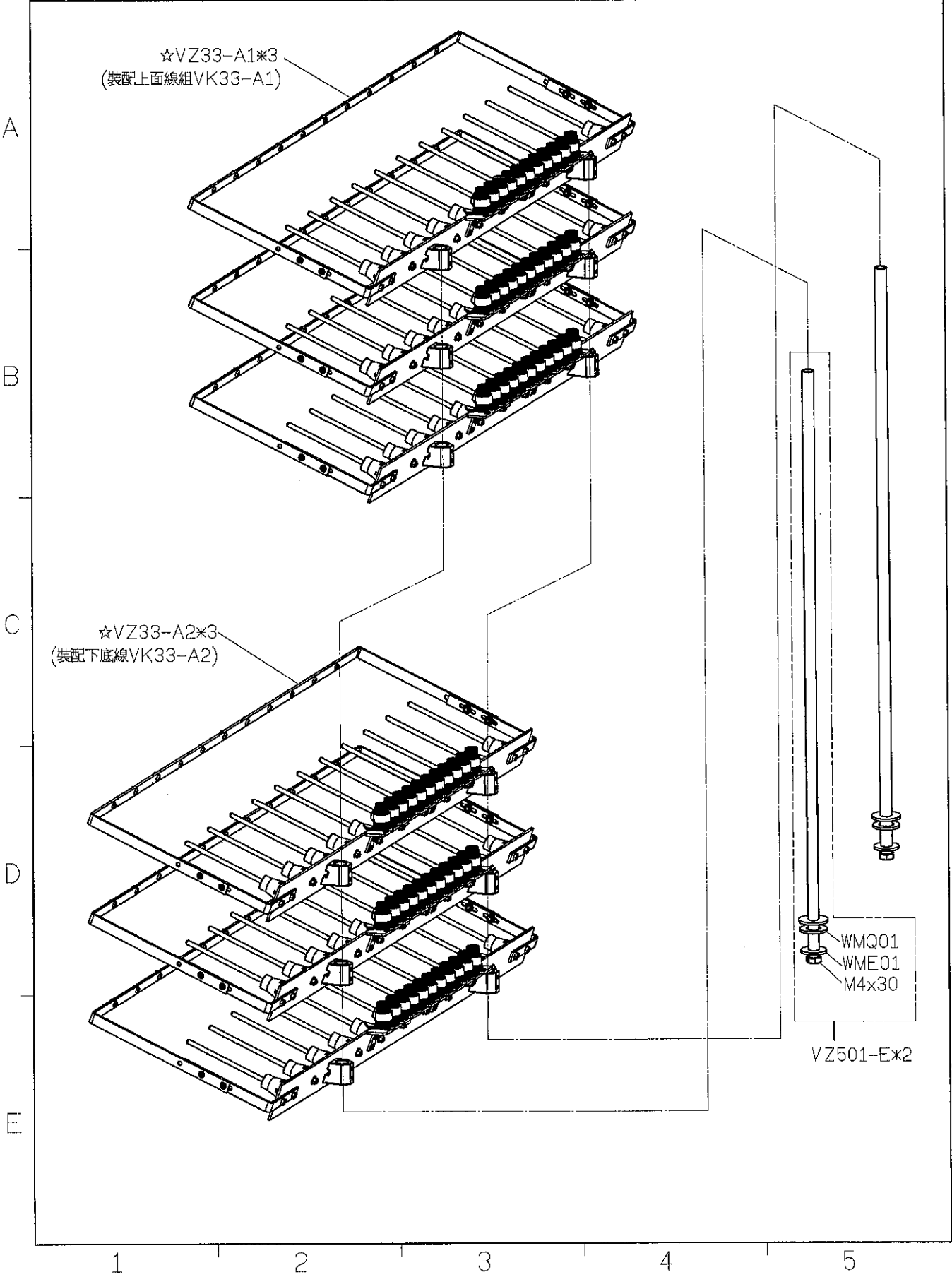
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VZ-A	OPTION:VZ02-A (4 NEEDLE USE)	1/4
				Date
				2025/11/19



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VZ-A	OPTION:VZ09-A (6~12 NEEDLE USE)	2/4
				Date
				2025/12/31



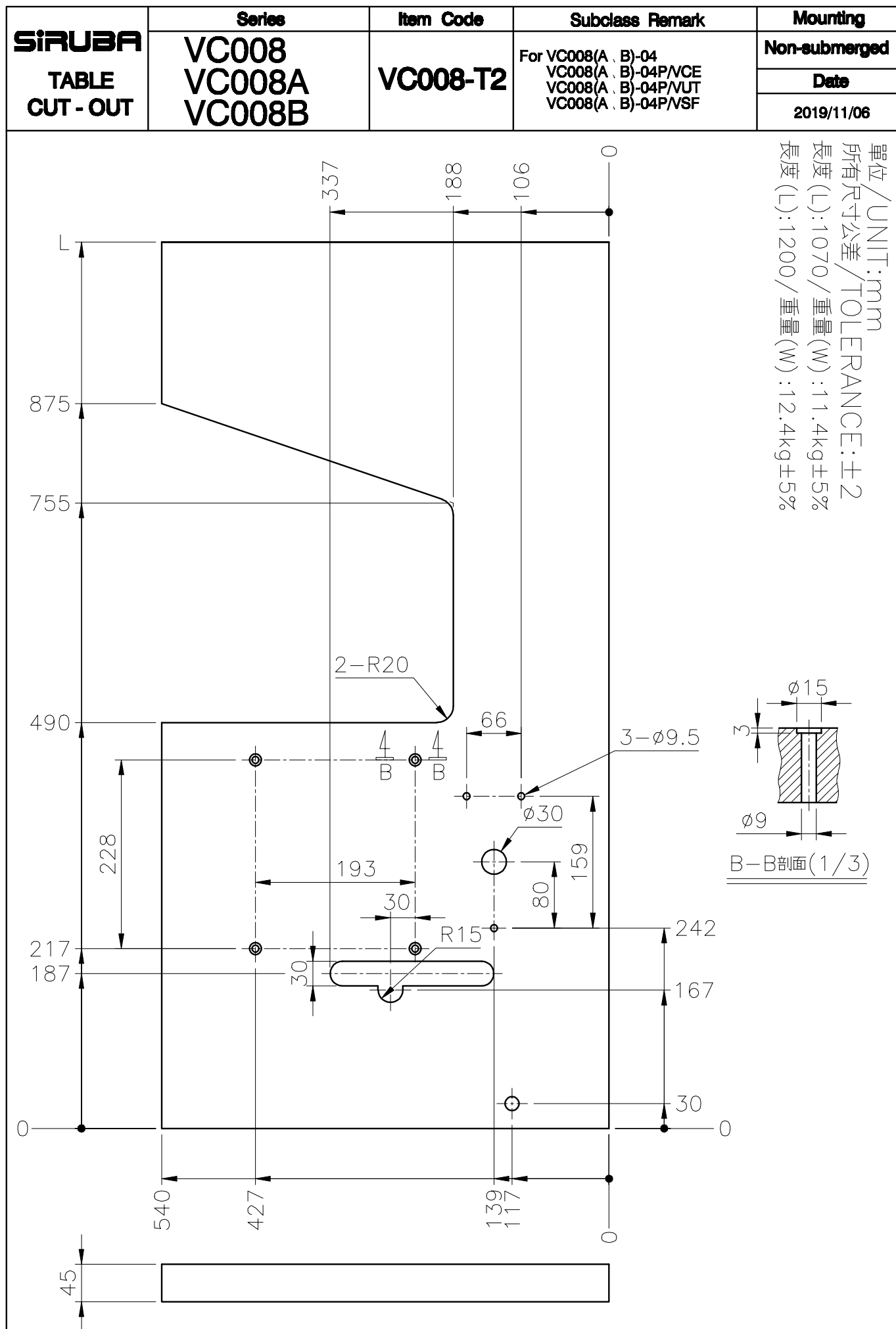
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	VC008A	VZ-A	☆ For 25~33 Needle 此頁僅限25~33針機型專用	3/4
				Date
				2025/11/19

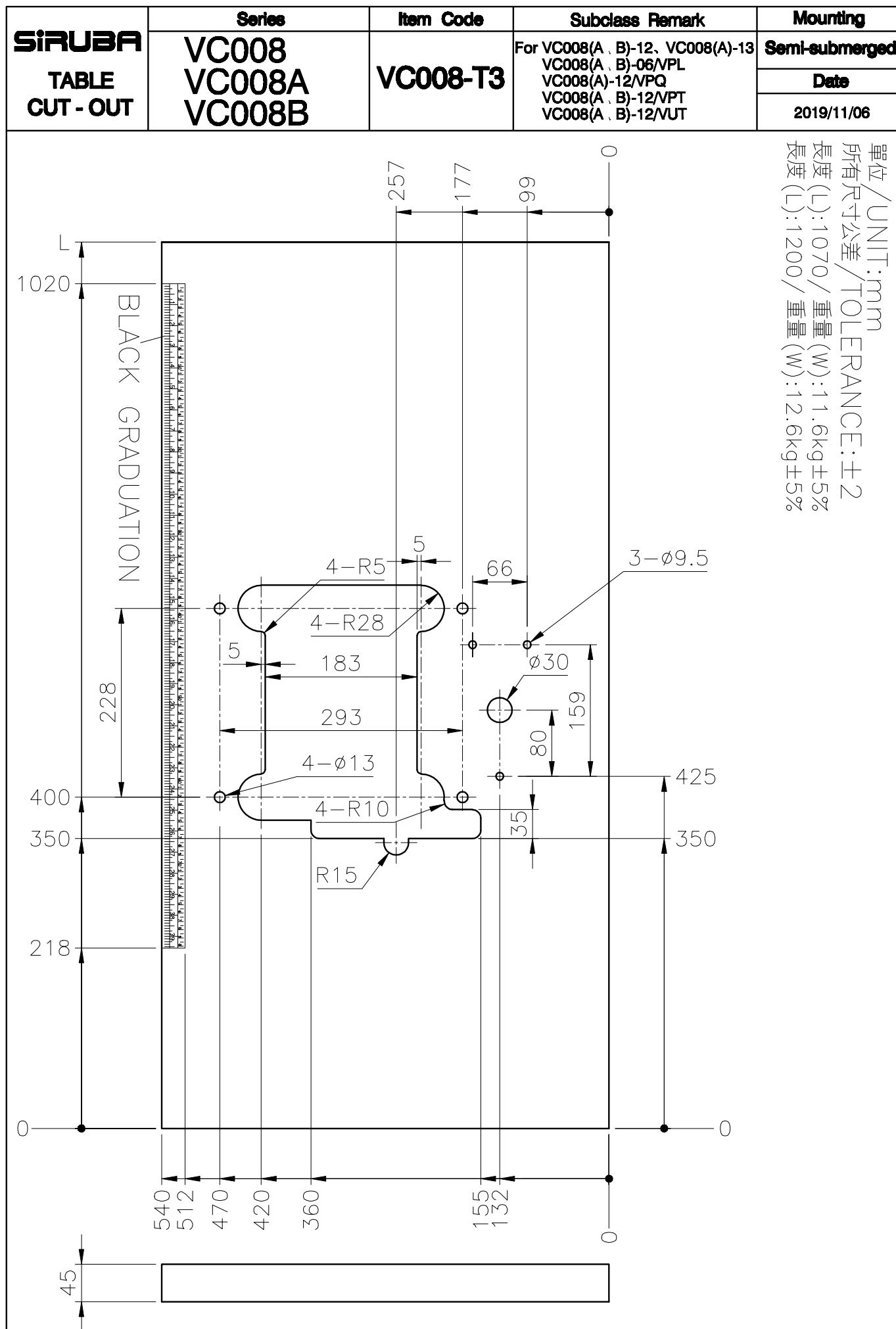


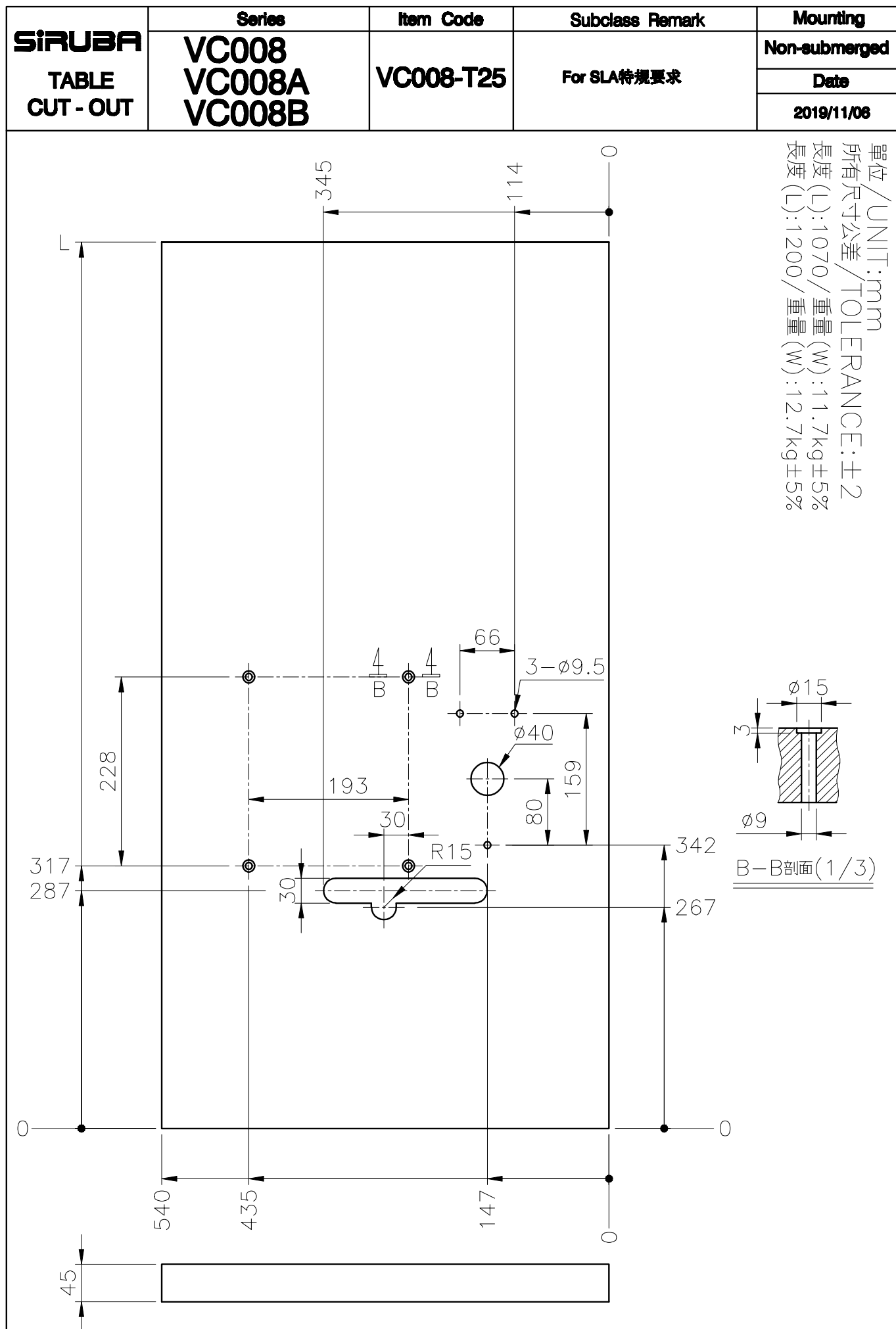
SIRUBA	Series	Item Code	Subclass Remark	Mounting
TABLE CUT - OUT	VC008	VC008-T1	For VC008(A , B)-04 VC008(A , B)-04P/VCE VC008(A , B)-04P/VJT VC008(A , B)-04P/VSF	Semi-submerged
	VC008A			Date
	VC008B			2019/11/06

Unit / UNIT:mm
Tolerance: ±2mm
Length (L): 1070 / Weight (W): 11.6kg ±5%
Width (W): 1200 / Weight (W): 12.6kg ±5%

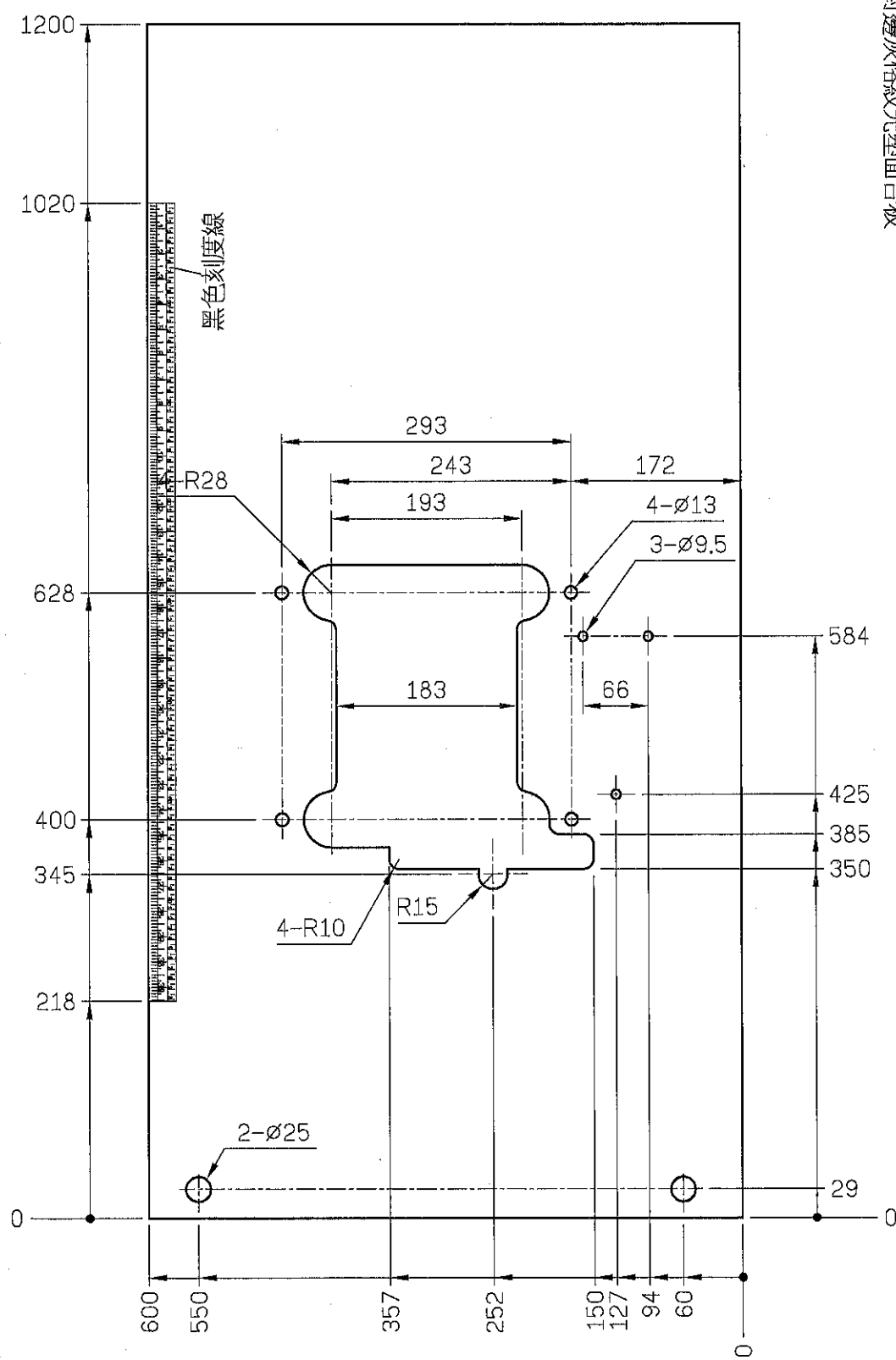
單位 / UNIT:mm
所有尺寸公差 / TOLERANCE: ±2
長度 (L): 1070 / 重量 (W): 11.6kg ±5%
寬度 (W): 1200 / 重量 (W): 12.6kg ±5%







SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	VC008A	VC008-T28	For VC008A-25針以上車	Semi-submerged
				Date
				2025/10/20



二十五針(以上)簡車
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
VC008-T21 長度(L):1200 / 重量:22.5kg±5% 板厚:4.5mm
全封邊灰格紋光塑面台板