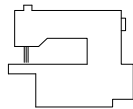
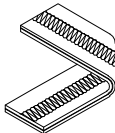
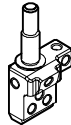
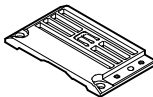
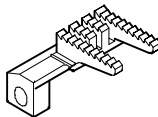

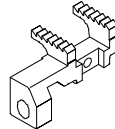
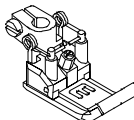



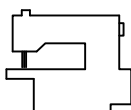
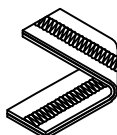
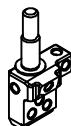
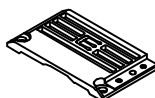
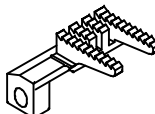

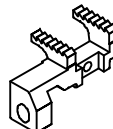
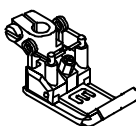





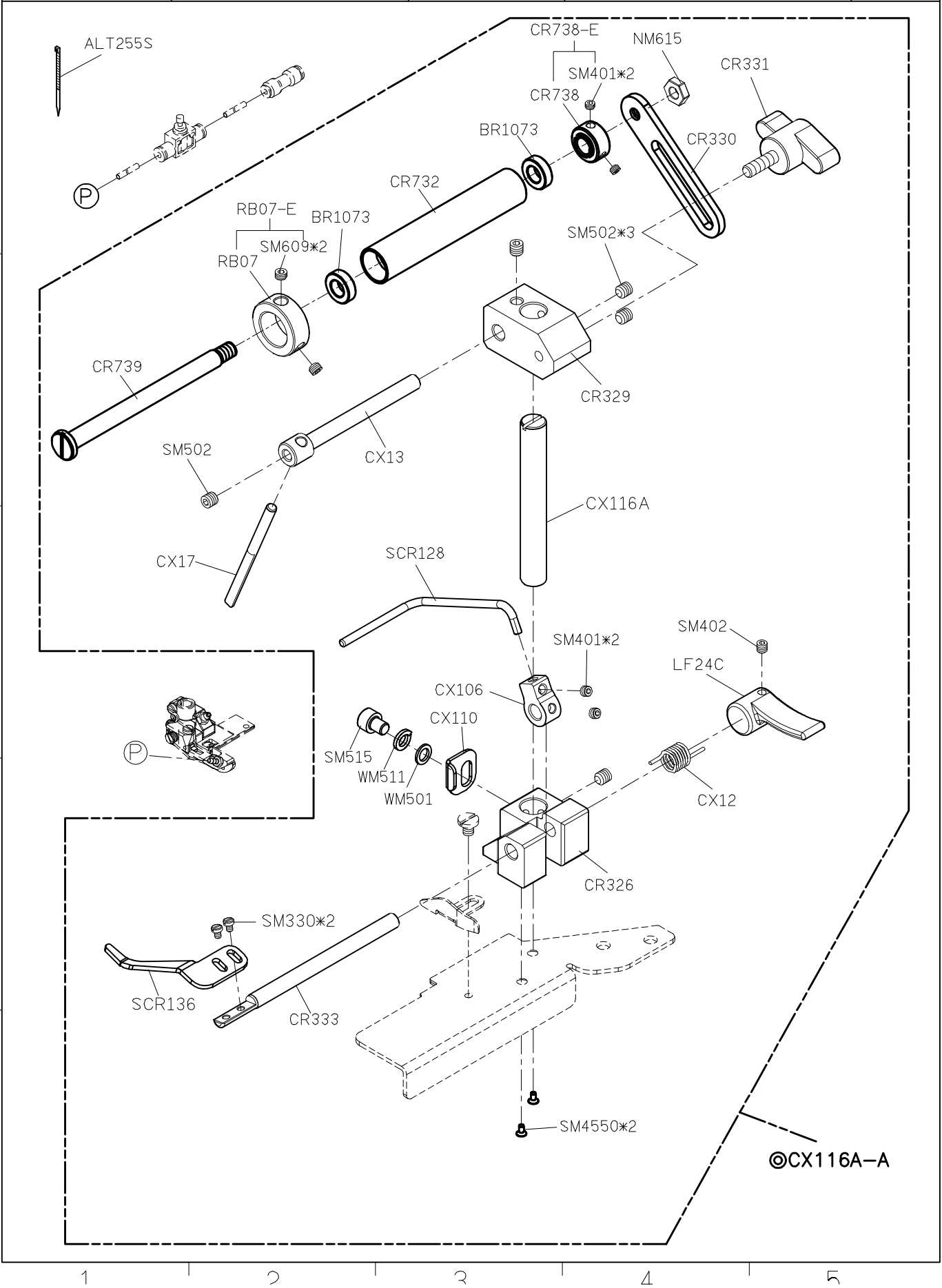
SIRUBA GAGE PARTS LIST	Series			Remark							Page	Date
	S007K / S007KD										1 / 4	2024/01/25
												
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG		PRESSER FOOT	LOOPER	LOOPER	NEEDLE		
機 型	規 格	針 座	針 板	主送具	差送具		押具	勾針	上叉	針 號		
W121/PCH-3M	240 248 356 364	M5240 M5248 M5356 M5364	E4094K E4095K E4096K E4097K	D4324K D4324K D4325K D4325K	H4387K H4387K H4379K H4379K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
W122/PCH-3M	240 248 356 364	M5240 M5248 M5356 M5364	E3994K E3995K E3996K E3997K	D4324K D4324K D4325K D4325K	H4387K H4387K H4379K H4379K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
W321/PCE	240 248 356 364	M5240 M5248 M5356 M5364	E4064K E4065K E4066K E4067K	D4324K D4324K D4325K D4325K	H4487K H4487K H4479K H4479K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
W322/PCE	240 248 356 364	M5240 M5248 M5356 M5364	E3964K E3965K E3966K E3967K	D4324K D4324K D4325K D4325K	H4487K H4487K H4479K H4479K	H4307K H4307K H4308K H4308K	P2674K-A P2674K-A P2576K-A P2576K-A	MT01	MH41	UYX128GAS#10		
U173/RF/UTT	100	M5356	E3996S	D4325S	H4308S		P5356Q-A2	MT01A	-	UYX128GAS#18		

SIRUBA GAGE PARTS LIST	Series			Remark							Page	Date
	S007K / S007KD										2 / 4	2025/04/02
												
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG		PRESSER FOOT	LOOPER	LOOPER	NEEDLE		
機 型	規 格	針 座	針 板	主送具	差送具		押具	勾針	上叉	針 號		
W812/SRL/UTT	240 248	M5240 M5248	E3994RM E3995RM	D7240S	H7240S		P2764-A P2765-A	MT01	MH41	UYX128GAS#10		
W812A/SRL/UTT	240 248 356 364	M5240 M5248 M5356 M5364	E3994QM E3995QM E3996RM E3997RM	D7356S	H7356R		P2764-A P2765-A P2766-A P2767-A					
W532/SCR/UTT /CX/RLP1	240 248 356 364	M5240 M5248 M5356 M5364	E3994CML E3995CML E3996CML E3997CML	D7356SA	H7356RB		P5240R-A2 P5248R-A2 P5356R-A2 P5364R-A2	MT01	MH41	UYX128GAS#10		

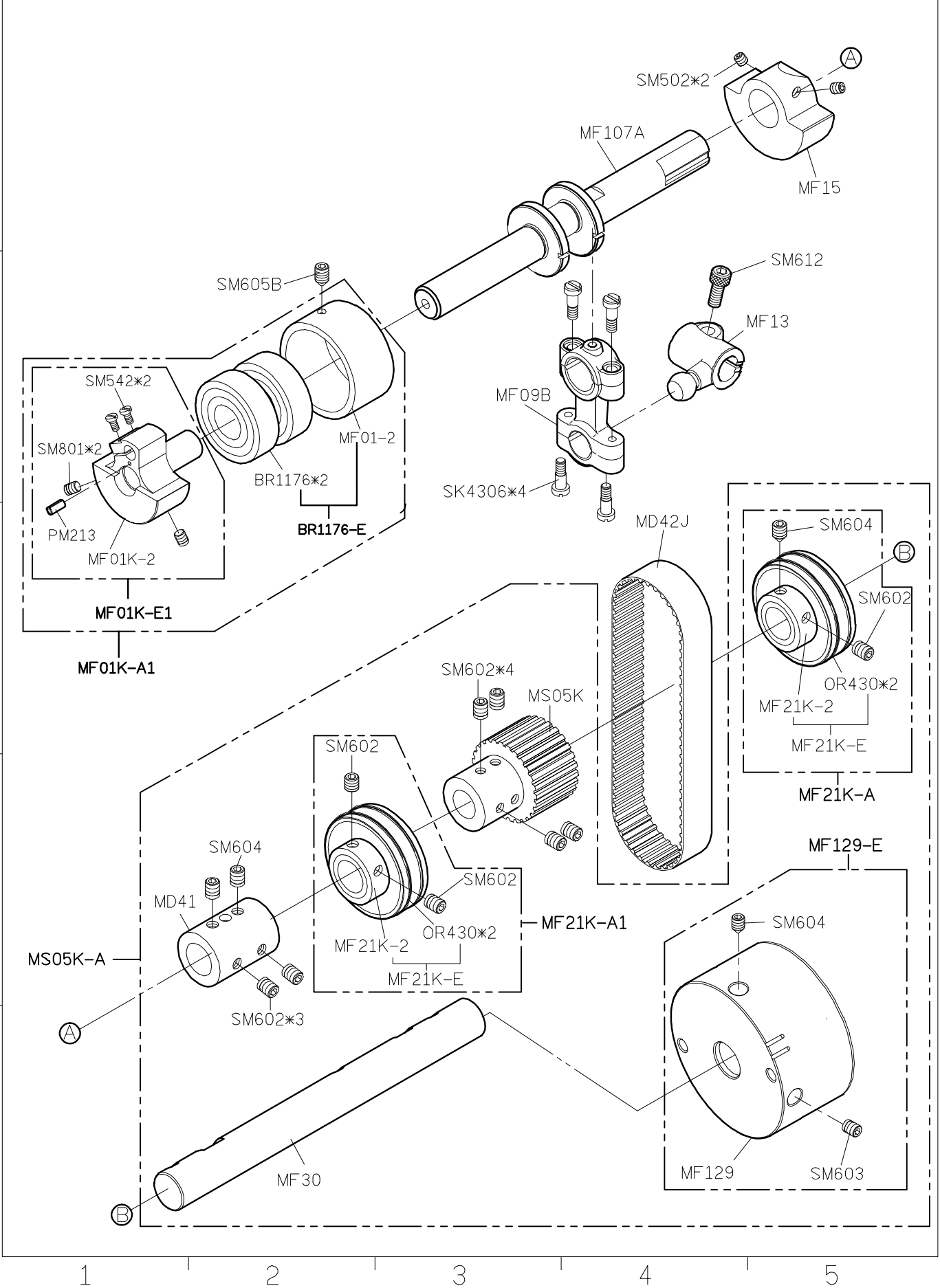




<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	CX-S	Ⓒ: Use for SCR/CX-S	1/1
				Date
				2023/01/25



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MF-K	For S007K/S007KD 2 <sup>nd</sup> Generation	1/1
				Date
				2024/7/11



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MG-K		1/1
				Date
				2021/7/19

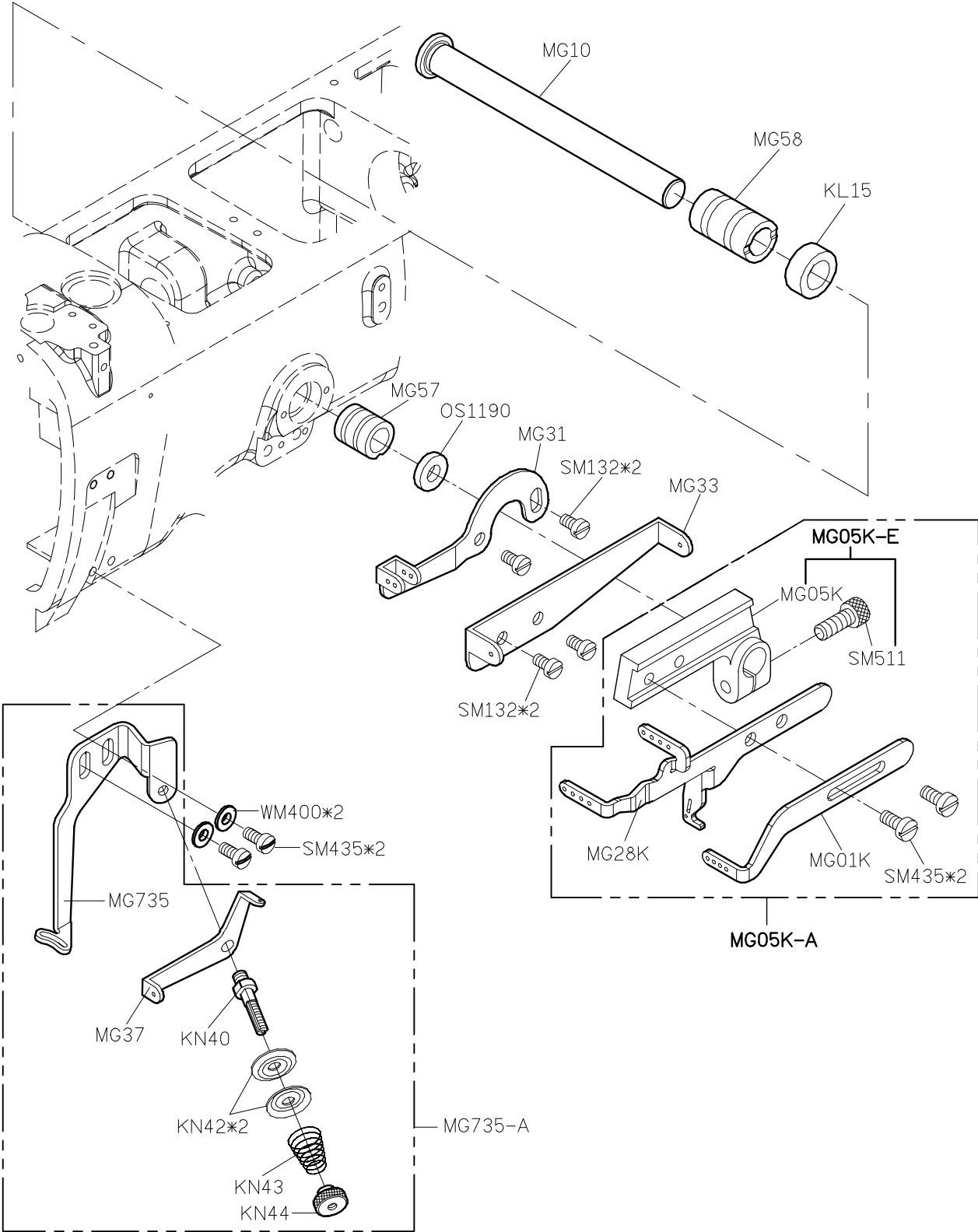
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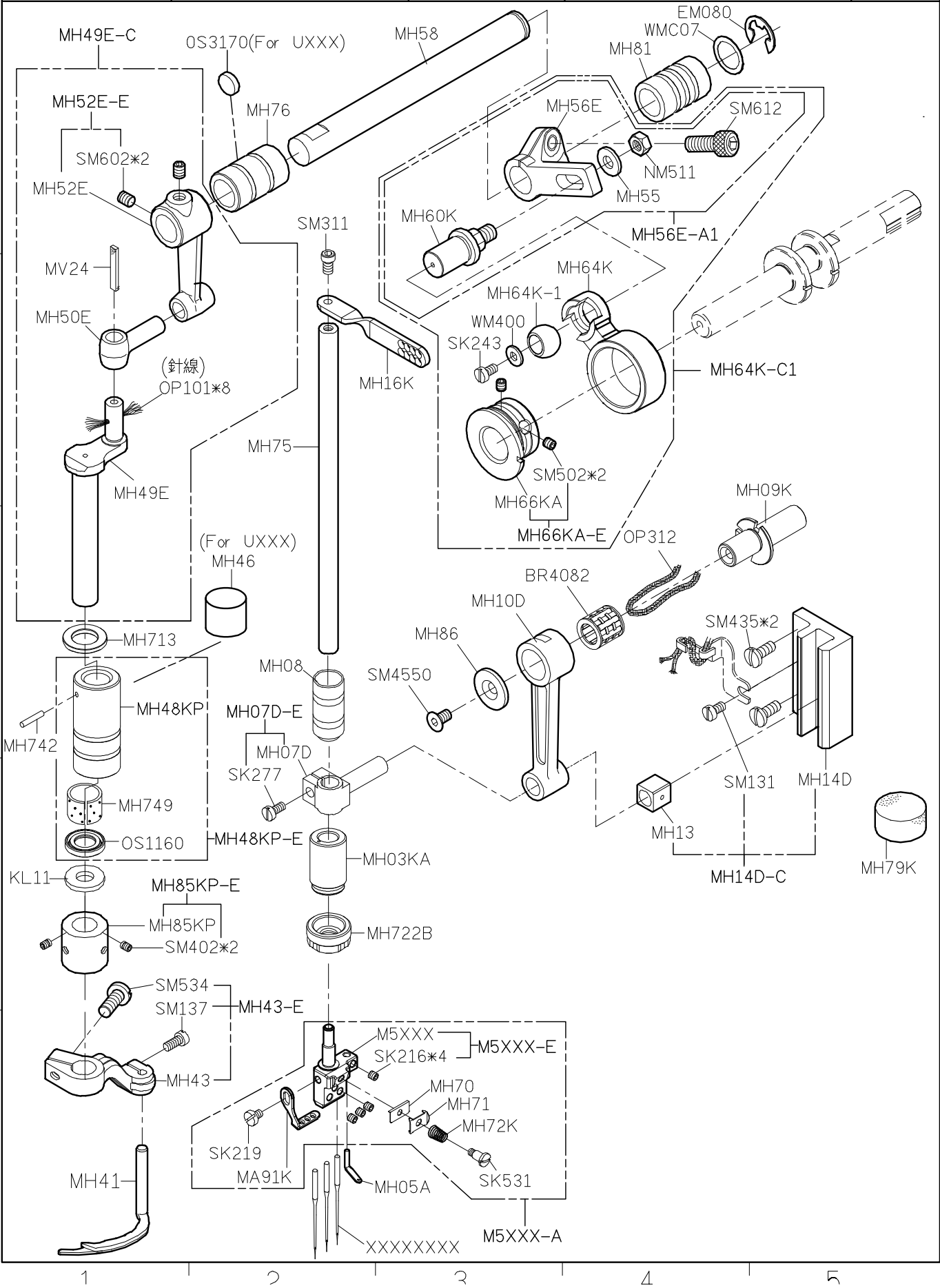
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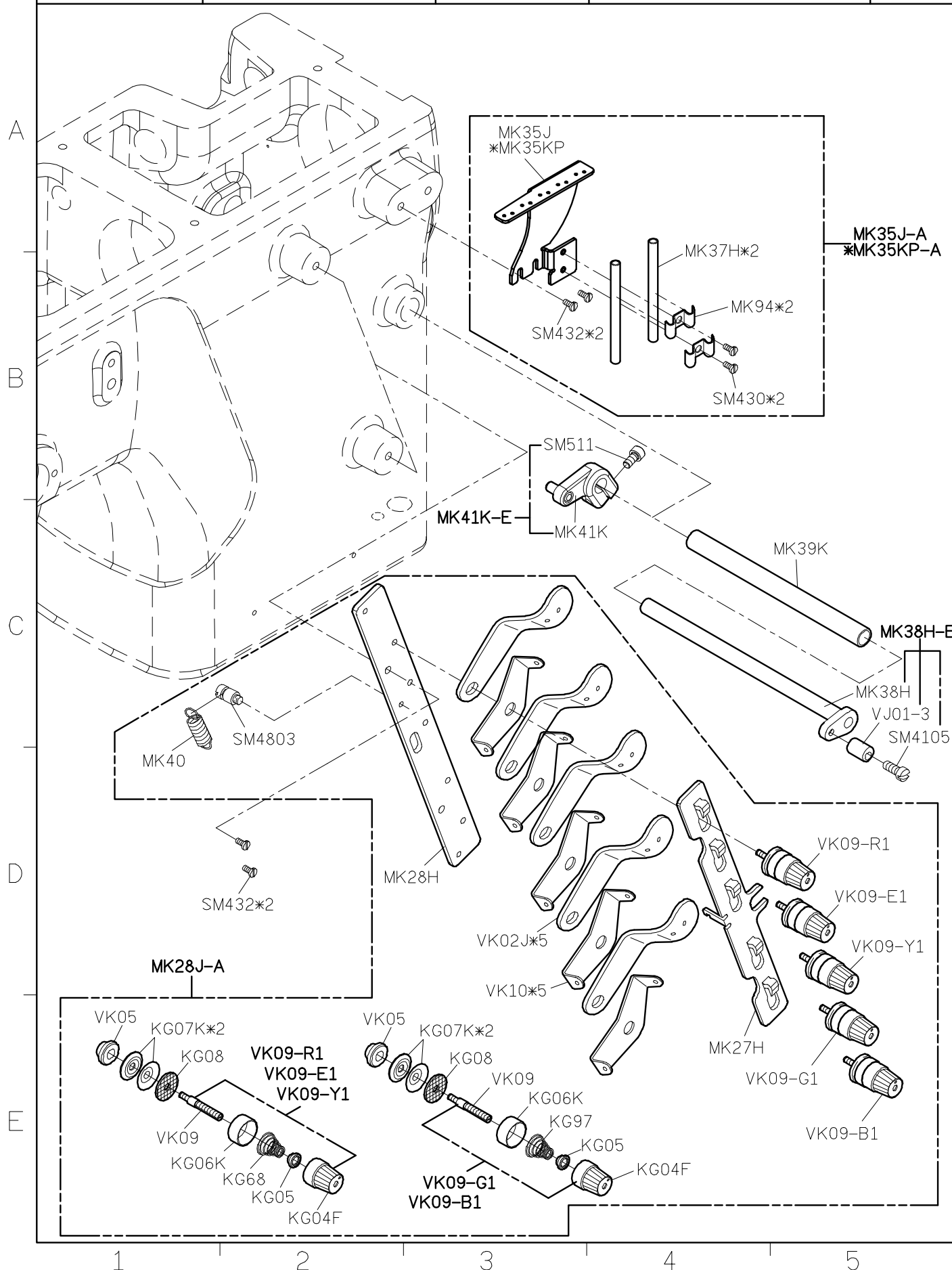
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	MH-K	For S007K/S007KD 2 <sup>nd</sup> Generation	1/1
				Date
				2024/7/11



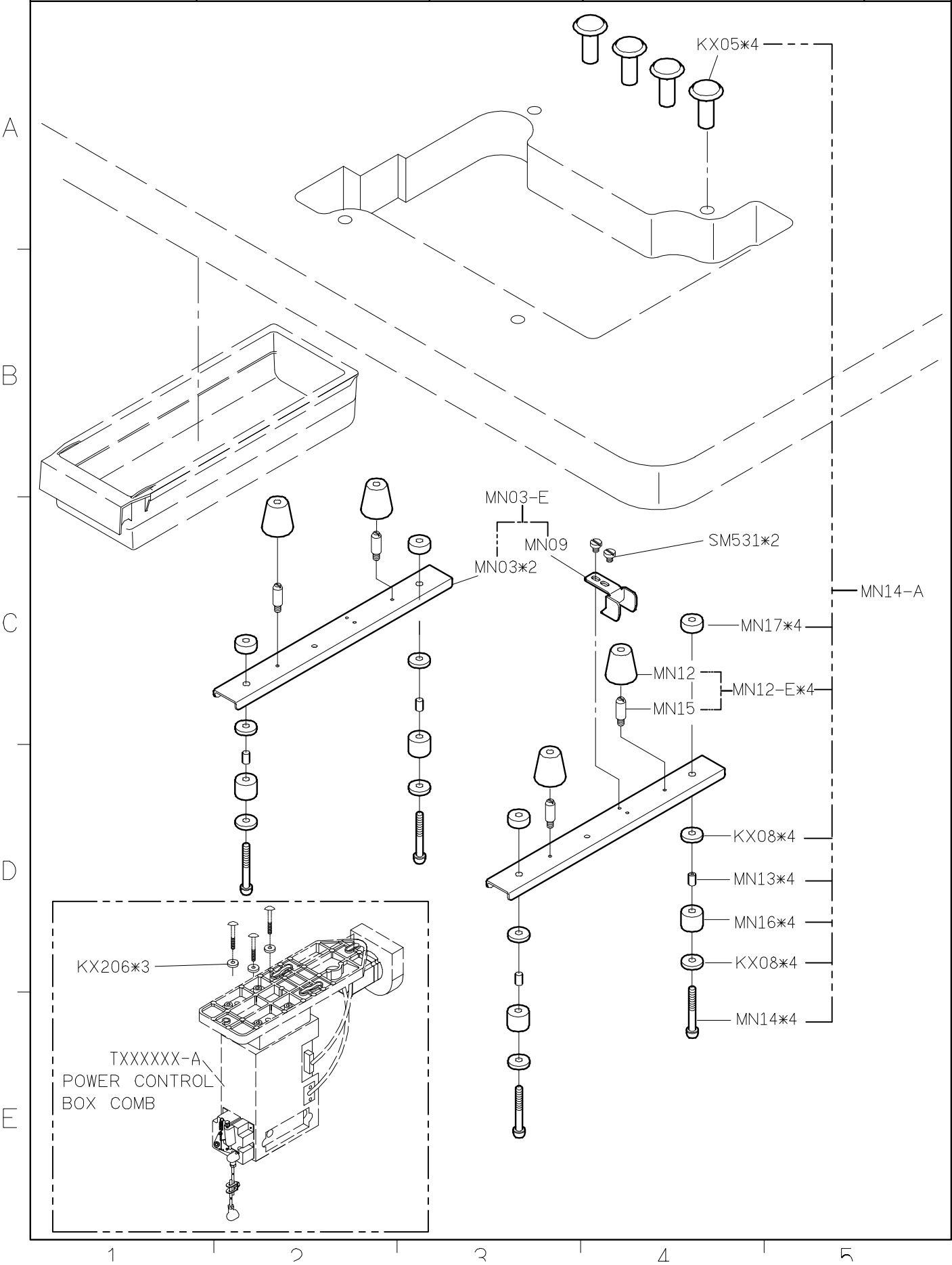




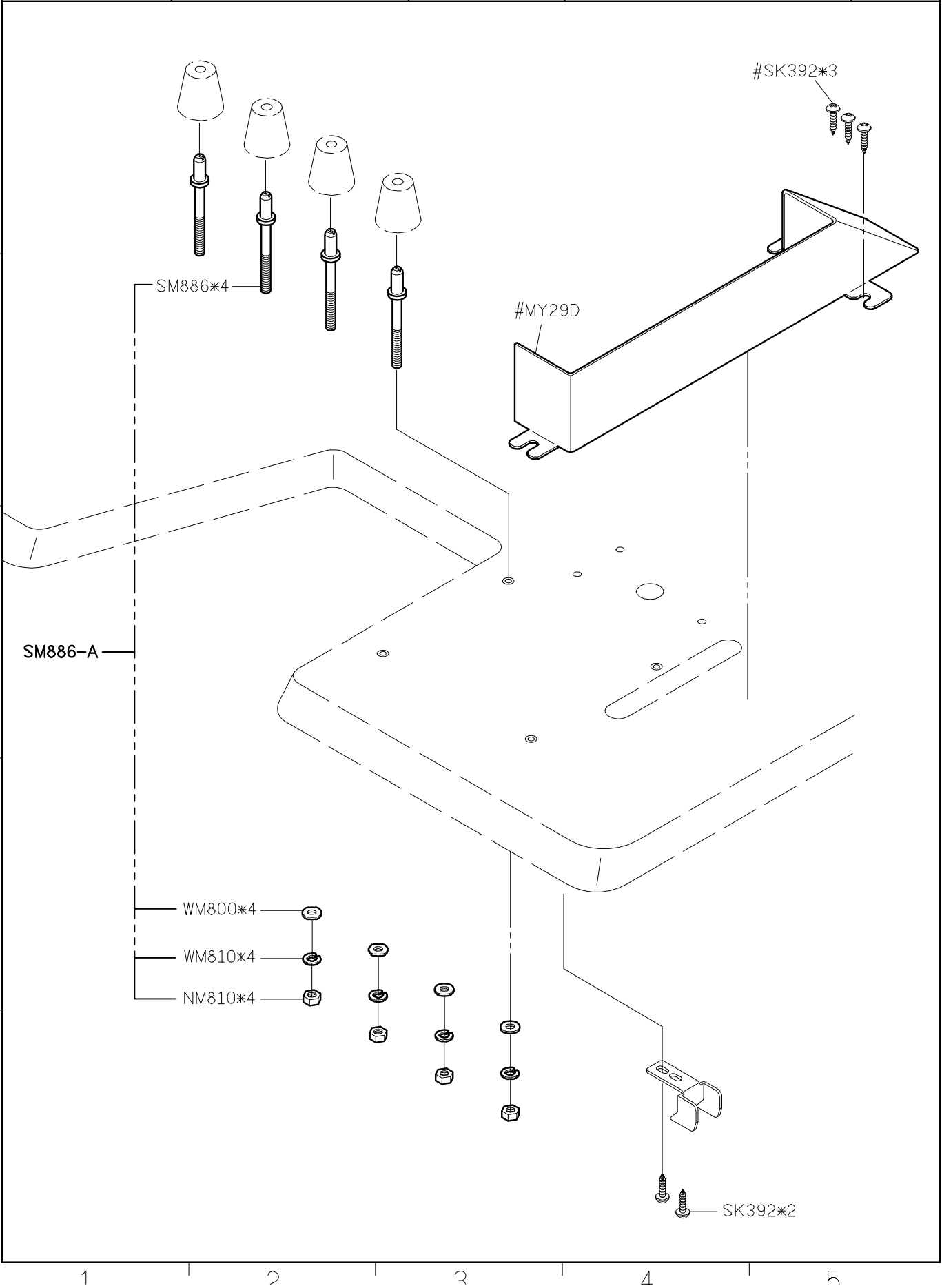
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD S007KP/U007	MK-K	For S007K/S007KD 2 <sup>nd</sup> Generation *:Use for S007KP	1/1
				Date
				2020/3/20



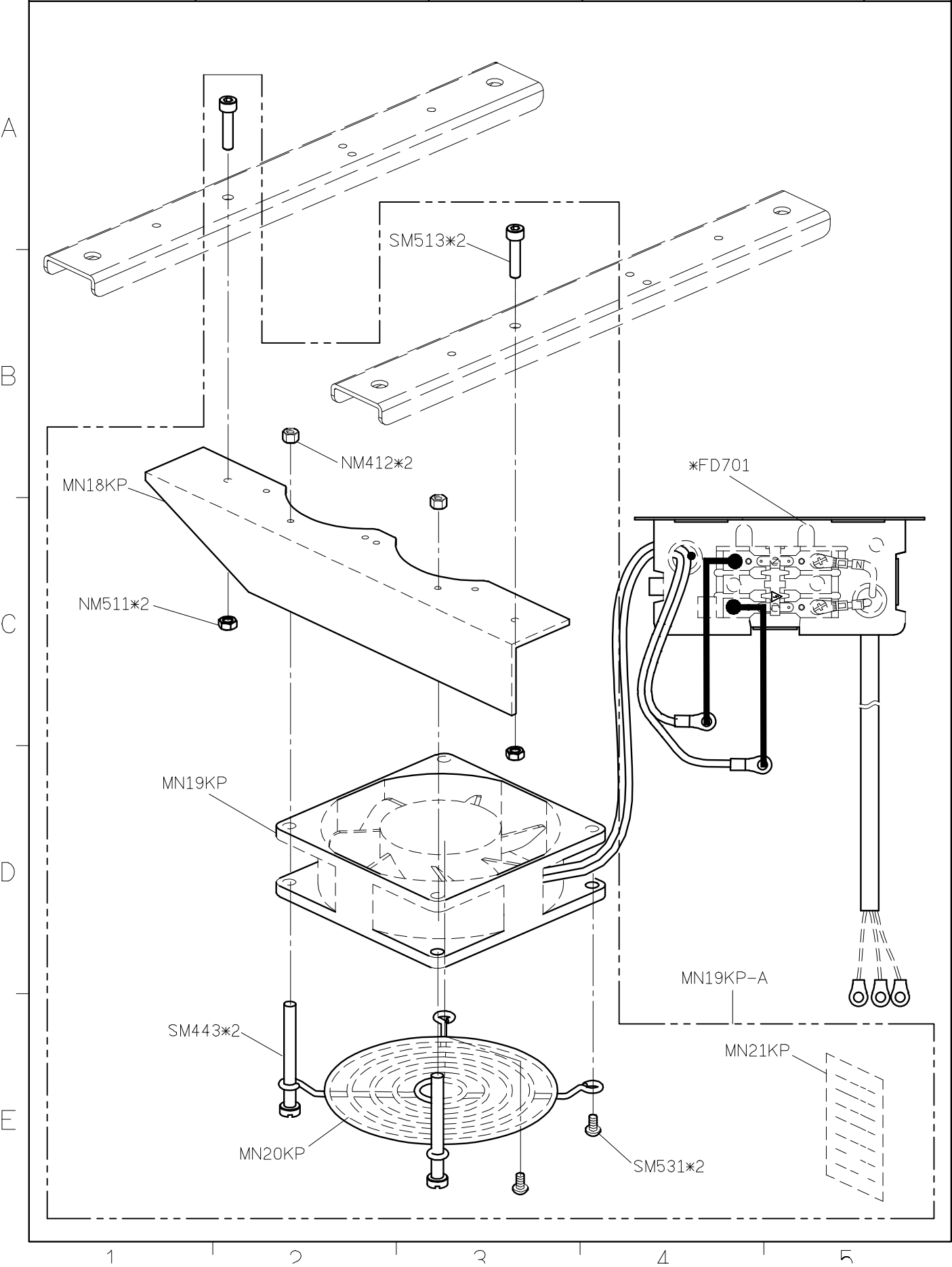
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD S007KP	MN-K	For S007K 2 <sup>nd</sup> Generation	1/3
				Date
				2019/08/08



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	<b>S007K/S007KD</b> <b>S007KP</b>	<b>MN-K</b>	<b>For S007K 2<sup>nd</sup> Generation</b> <b># Use for S007K</b>	<b>2/3</b>
				<b>Date</b>
				<b>2019/08/08</b>



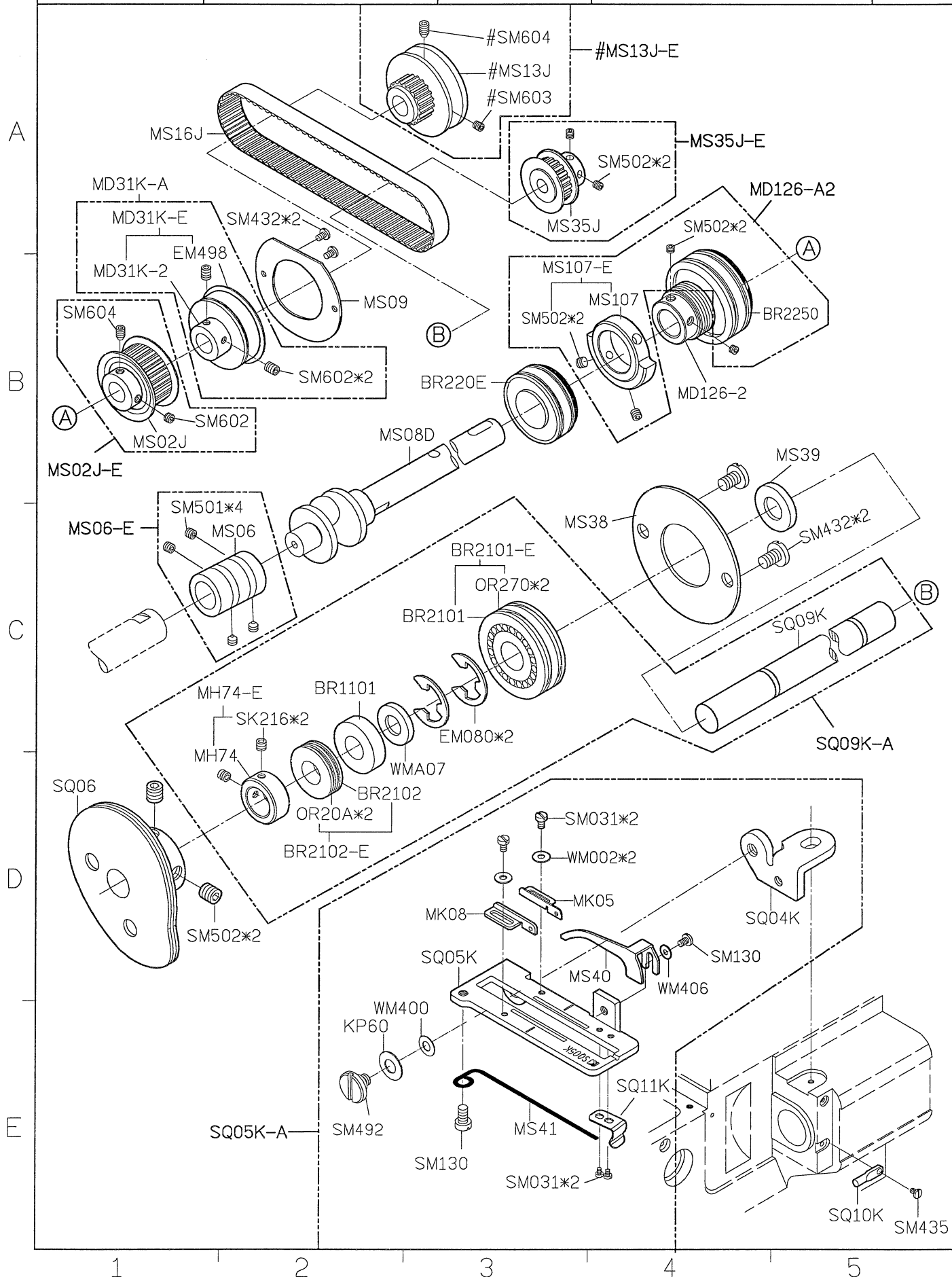
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	S007KP	MN-K	*Use For Direct-Drive Motor (P牌/U牌)	3/3
				Date
				2019/09/18



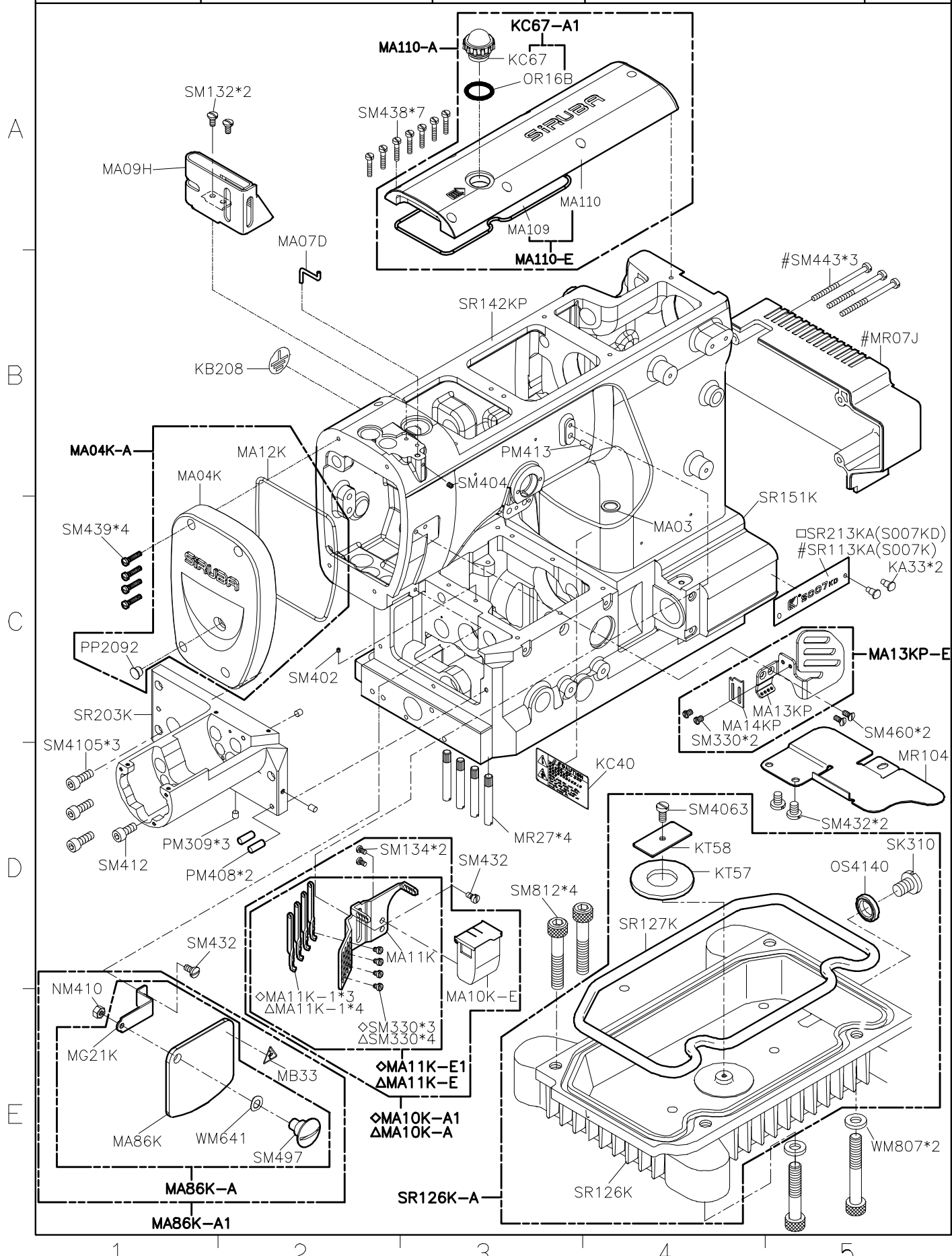
SIRUBA PARTS LIST	Series S007K/S007KD	Parts Group SL-K	Subclass / Remark For S007K/S007KD 2 <sup>nd</sup> Generation	Page 1/1 Date 2025/2/24
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SL111K-E  
OP102  
SL113K  
MB37  
ML186  
OR30A  
KT14  
KT15  
ML186-E  
SM447\*3  
SM401  
PP3071  
ML49-E  
ML49  
ML30-E  
OP233  
ML30  
SM432  
KT54L-A  
KT55  
KT74  
KT54L  
SL101K-A  
SL101K-E  
OT619  
SG105\*4  
SL103K  
OT625  
SL185K-A  
CP103  
JA201  
SM411\*2  
SG103  
OT534  
OT620-A  
KT24\*2  
SG105\*2  
OT620  
SG105\*2  
OT623  
SG105\*2  
KT24  
MW05  
SG105  
SK312  
MW05-A1  
SK304  
OT624  
ML66  
SG105  
OT627  
MW10  
SM432  
ML43  
ML16+NA03+(H)=ML05J-A  
ML88-A1  
NM410  
WM500  
ML88  
SM432\*2  
ML09  
ML07  
ML11J  
ML12  
ML74  
ML75  
SM4103\*2  
SM4104\*2  
ML02  
SM401\*2  
ML04K  
SM6104\*2  
ML05J  
ML06J  
ML07J  
ML105  
ML06J  
ML07J  
ML08J

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	SQ-K	For S007K/S007KD 2 <sup>nd</sup> Generation # : use for S007K	1/1
				Date
				2016/8/24

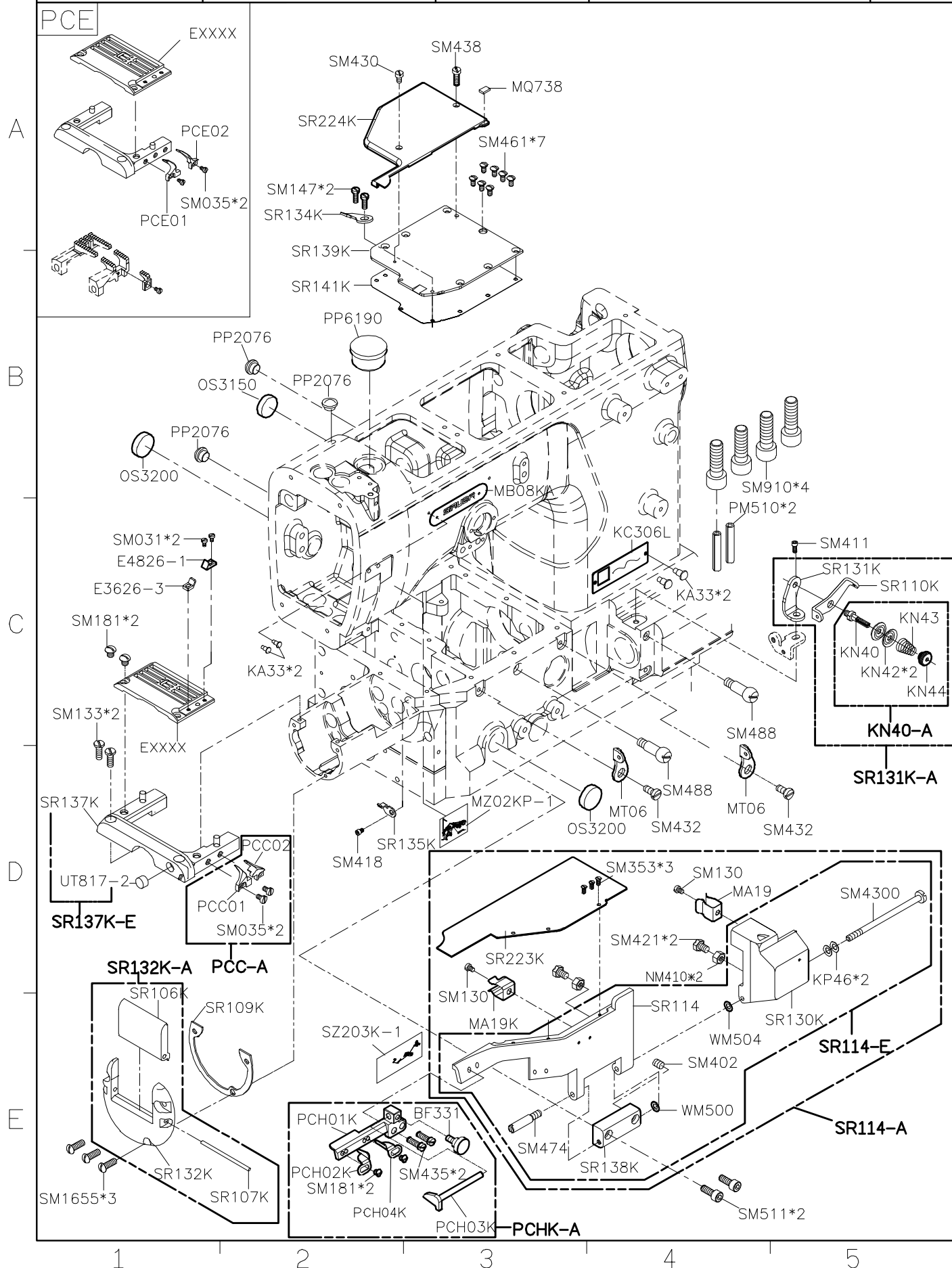


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K S007KD	SR-K	Use for S007K(S007KD) 2 <sup>nd</sup> Generation	1/7
			# : Use for S007K	Date
			□ : Use for S007KD △ : Use for SW ◇ : Use for without SW	2024/7/30

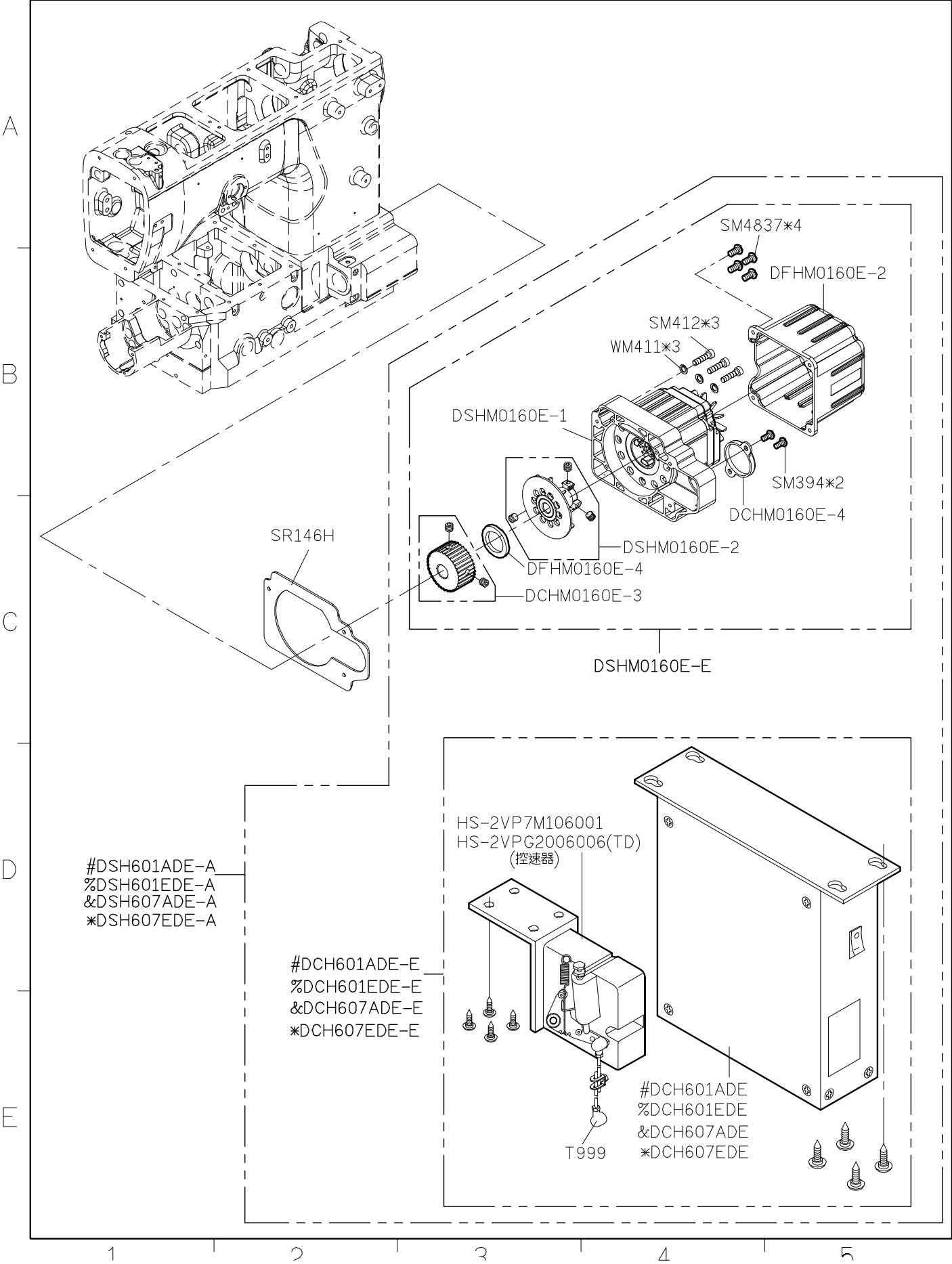




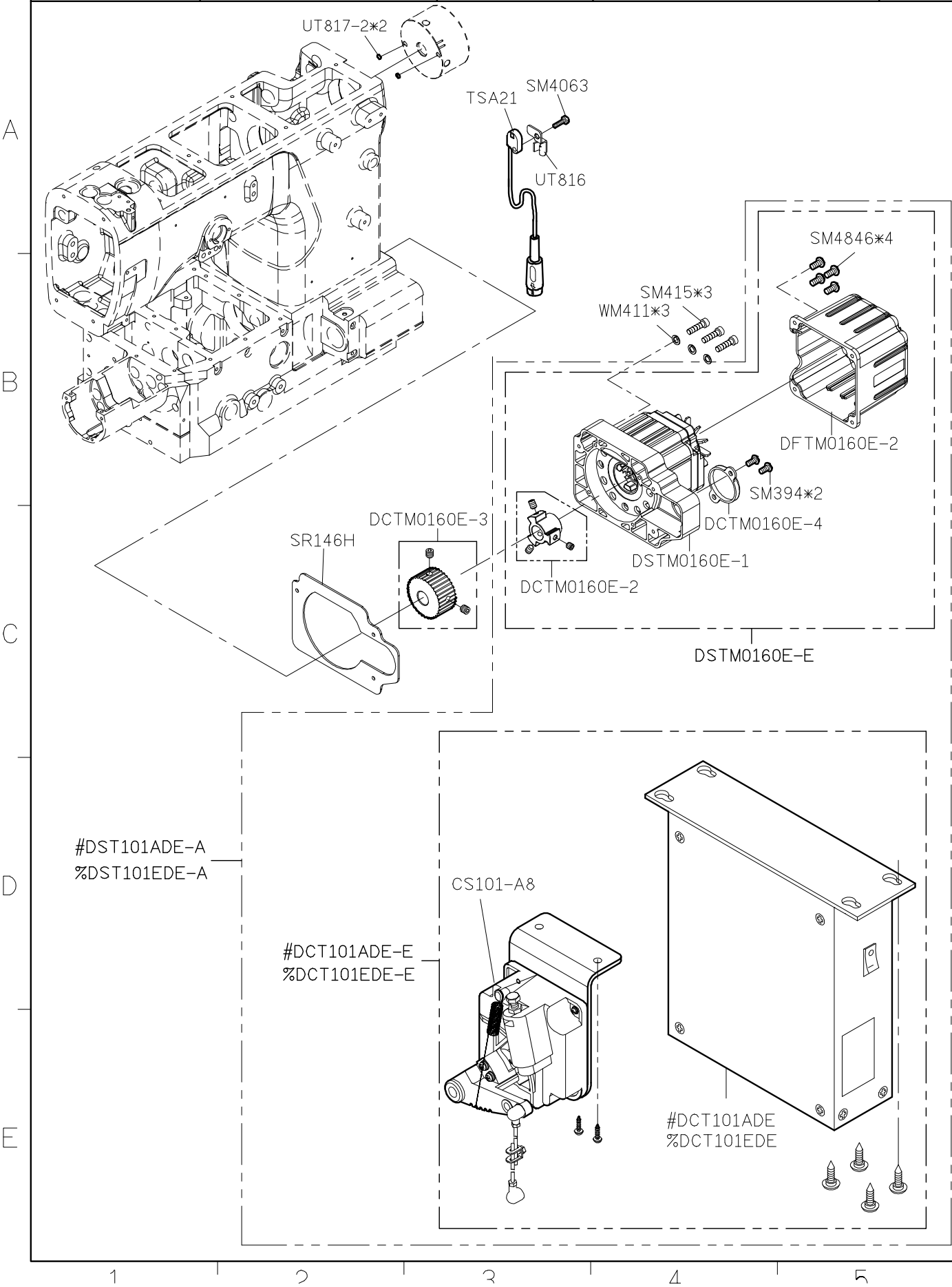
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K S007KD	SR-K	Use for S007K(S007KD) 2 <sup>nd</sup> Generation	2/7
				Date
				2025/3/25



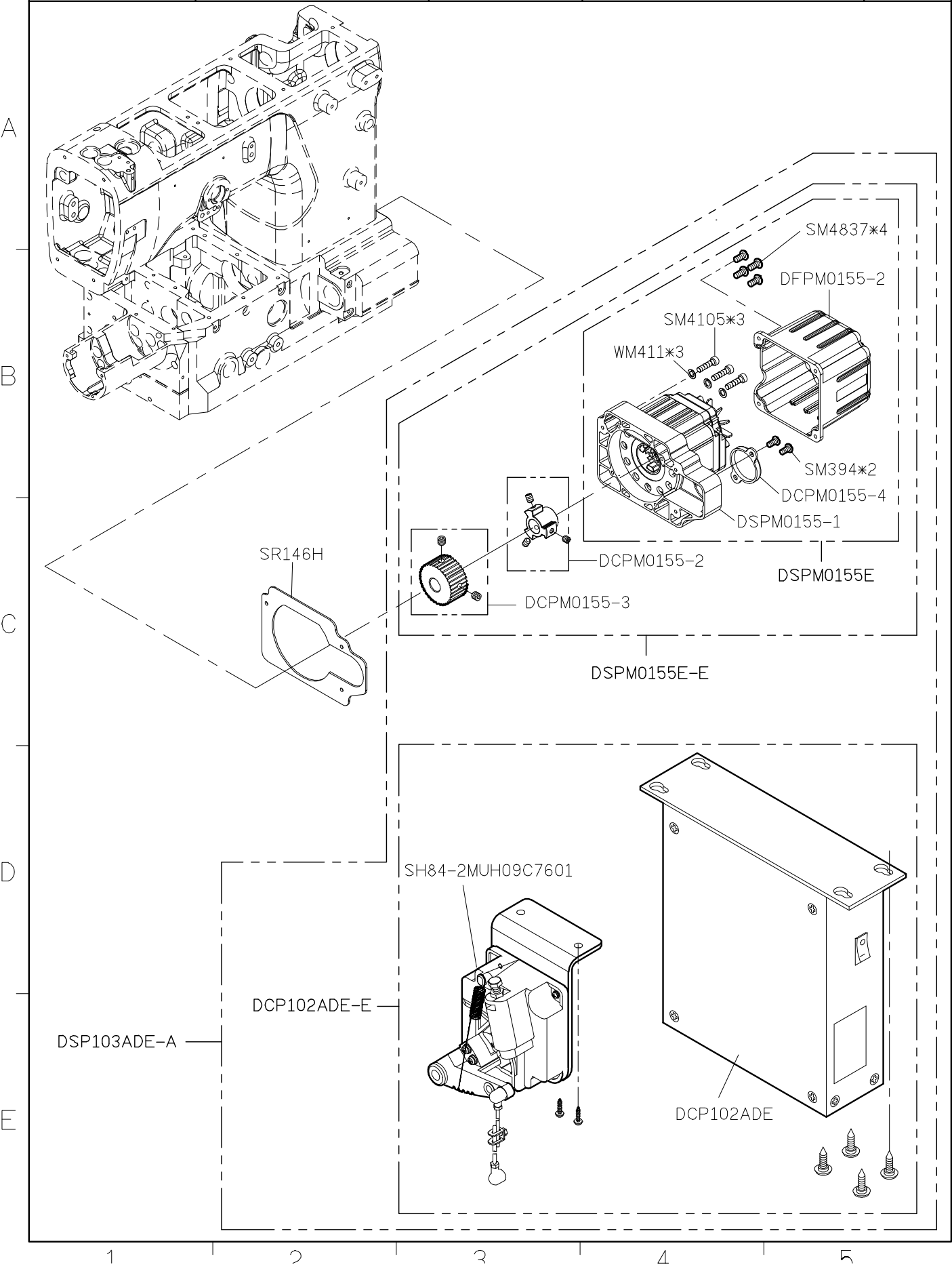
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For S007K/S007KD 2 <sup>nd</sup> Generation	3/7
			For Direct-Drive Motor (H牌)	Date
			#For Pneumatic Automatic %For Electric Automatic &For Pneumatic Automatic(TD) *For Electric Automatic(TD)	2023/7/31



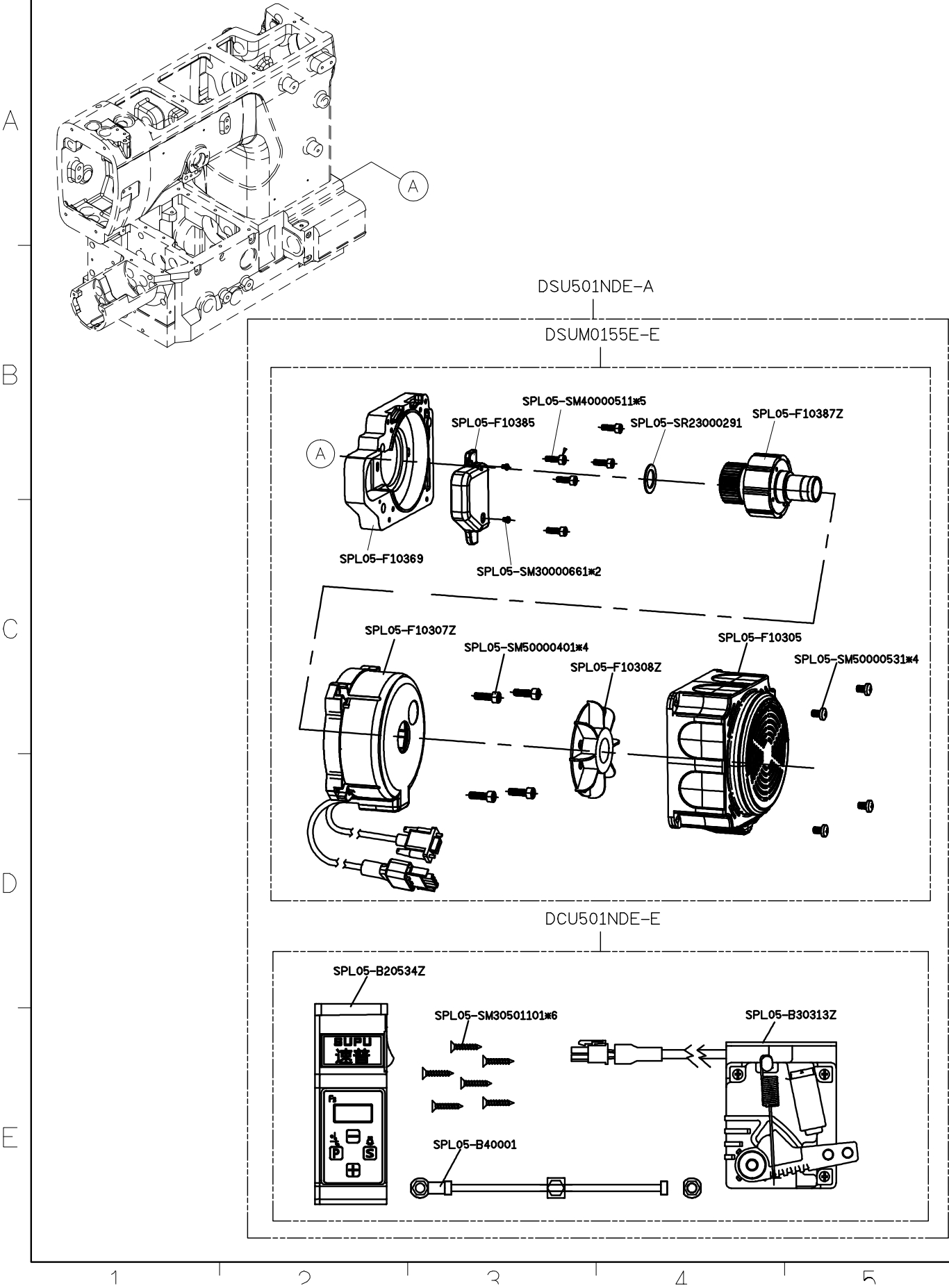
<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For S007K/S007KD 2 <sup>nd</sup> Generation	4/7
			For Direct-Drive Motor (T牌)	Date
			#For Pneumatic Automatic %For Electric Automatic	2023/7/31



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For S007K/S007KD 2 <sup>nd</sup> Generation For Direct-Drive Motor (P牌) #For Pneumatic Automatic %For Electric Automatic	5/7
				Date
				2023/7/31



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For Direct-Drive Motor( U牌 )	6/7
				Date
				2023/7/31



1

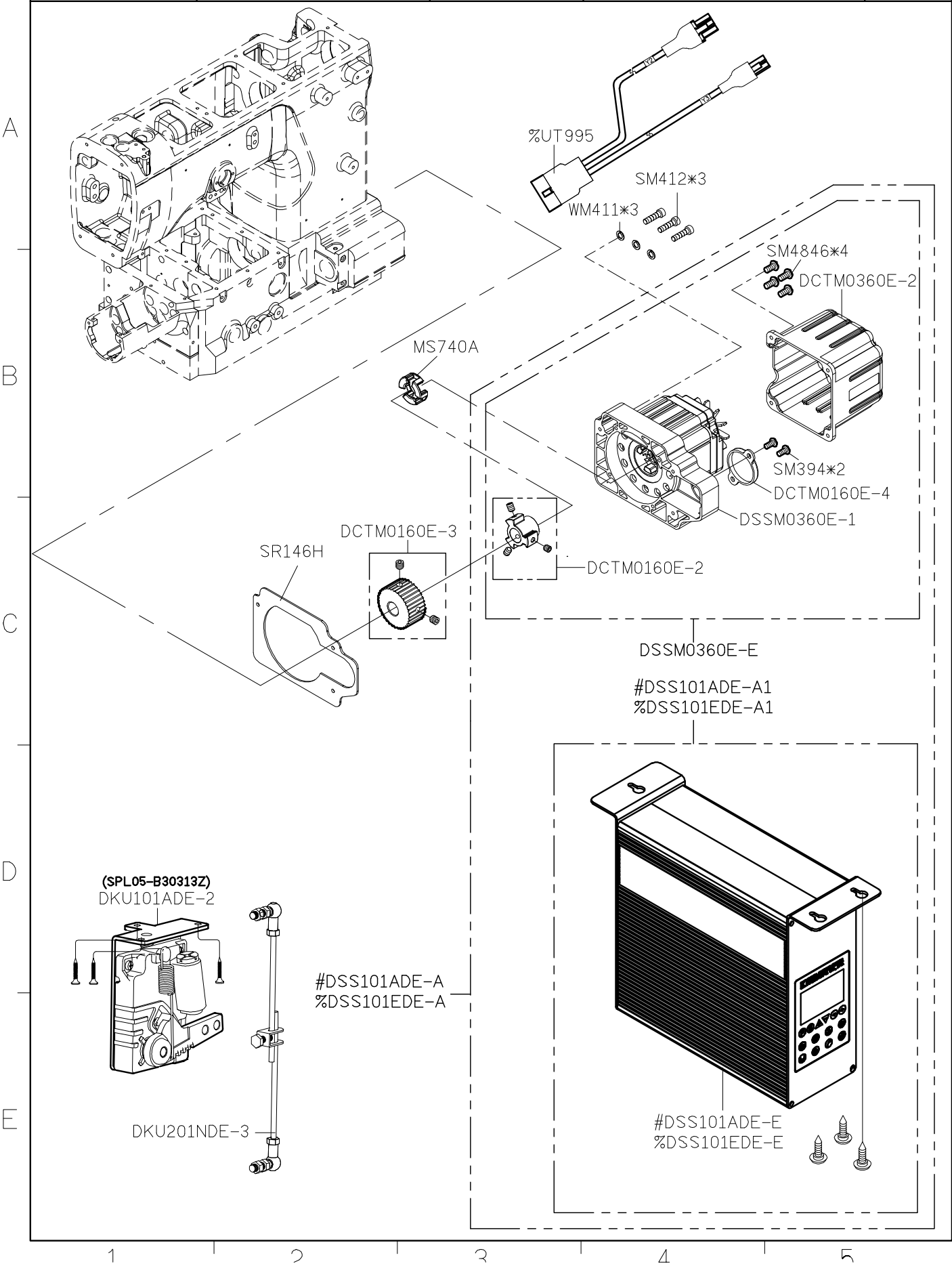
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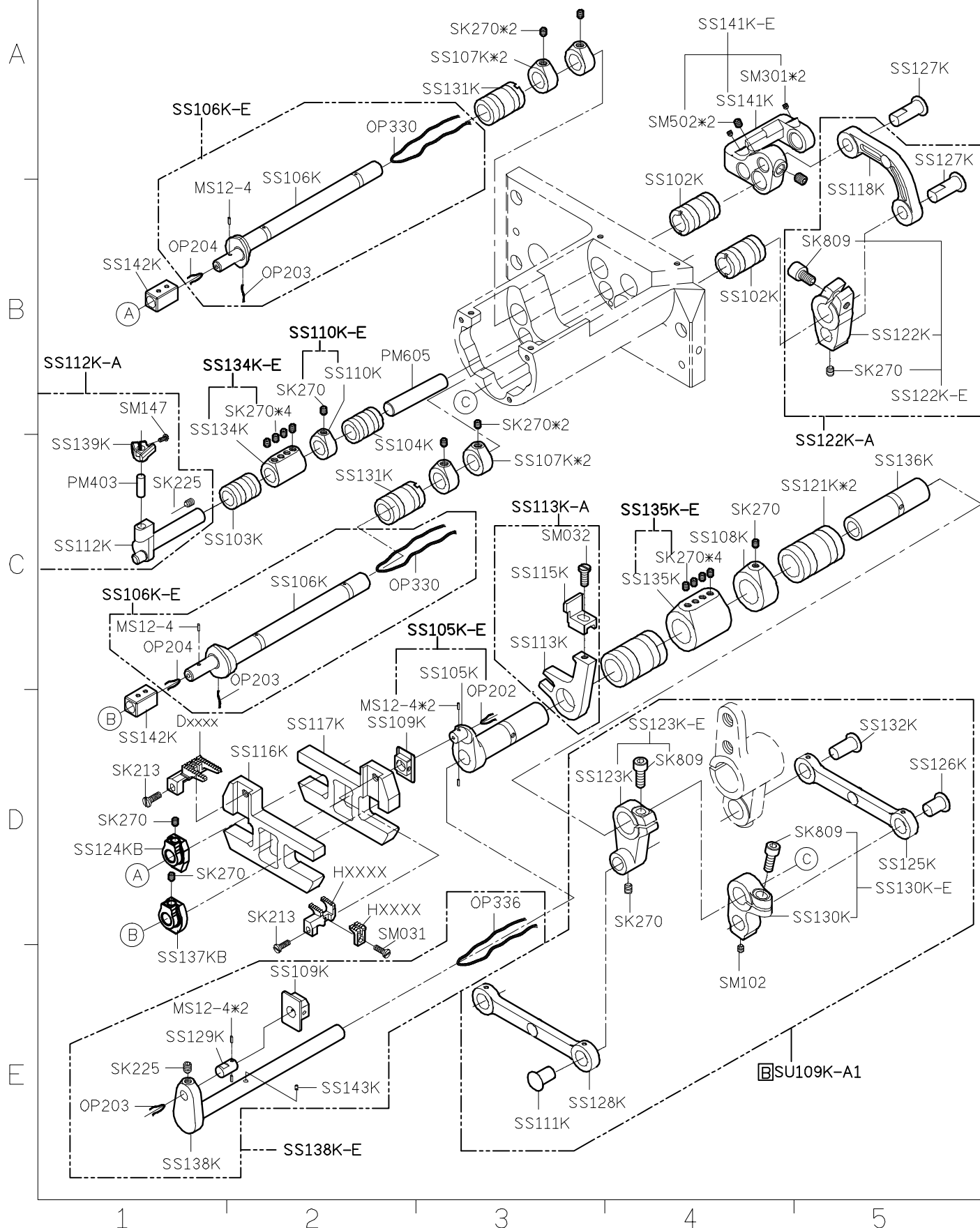
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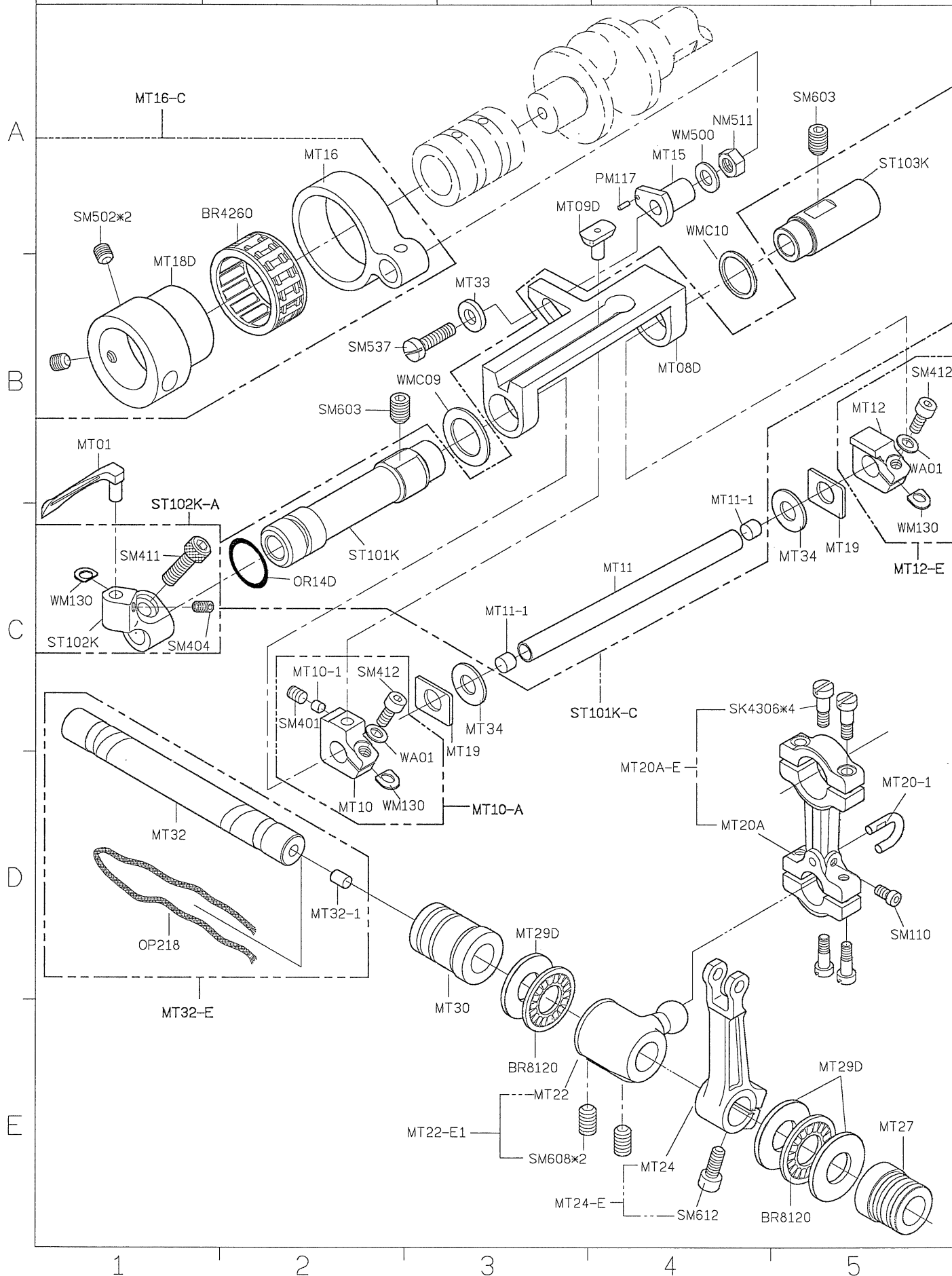
<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	S007KD	SR-K	For Direct-Drive Motor #For Pneumatic Automatic %For Electric Automatic	7/7
				Date
				2023/7/31



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	SS-K	For S007K/S007KD 2 <sup>nd</sup> Generation	1/1
				Date 2023/3/7



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	ST-K	For S007K/S007KD 2 <sup>nd</sup> Generation	1/1
				Date
				2017/8/31





<b>SIRUBA</b>  PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	<b>S007K/S007KD</b> <b>U007</b>	<b>SU-K</b>	<b>For S007K/S007KD 2<sup>nd</sup> Generation</b>	1/1
				Date
				2020/8/20

[A] + [B] = SU109K-A1      [A] + [C] = SU109K-A2(USE FOR U007)  
**SU**   **SS**                      **SU**   **SS**  
**系**   **系**                      **系**   **系**  
**列**   **列**                      **列**   **列**

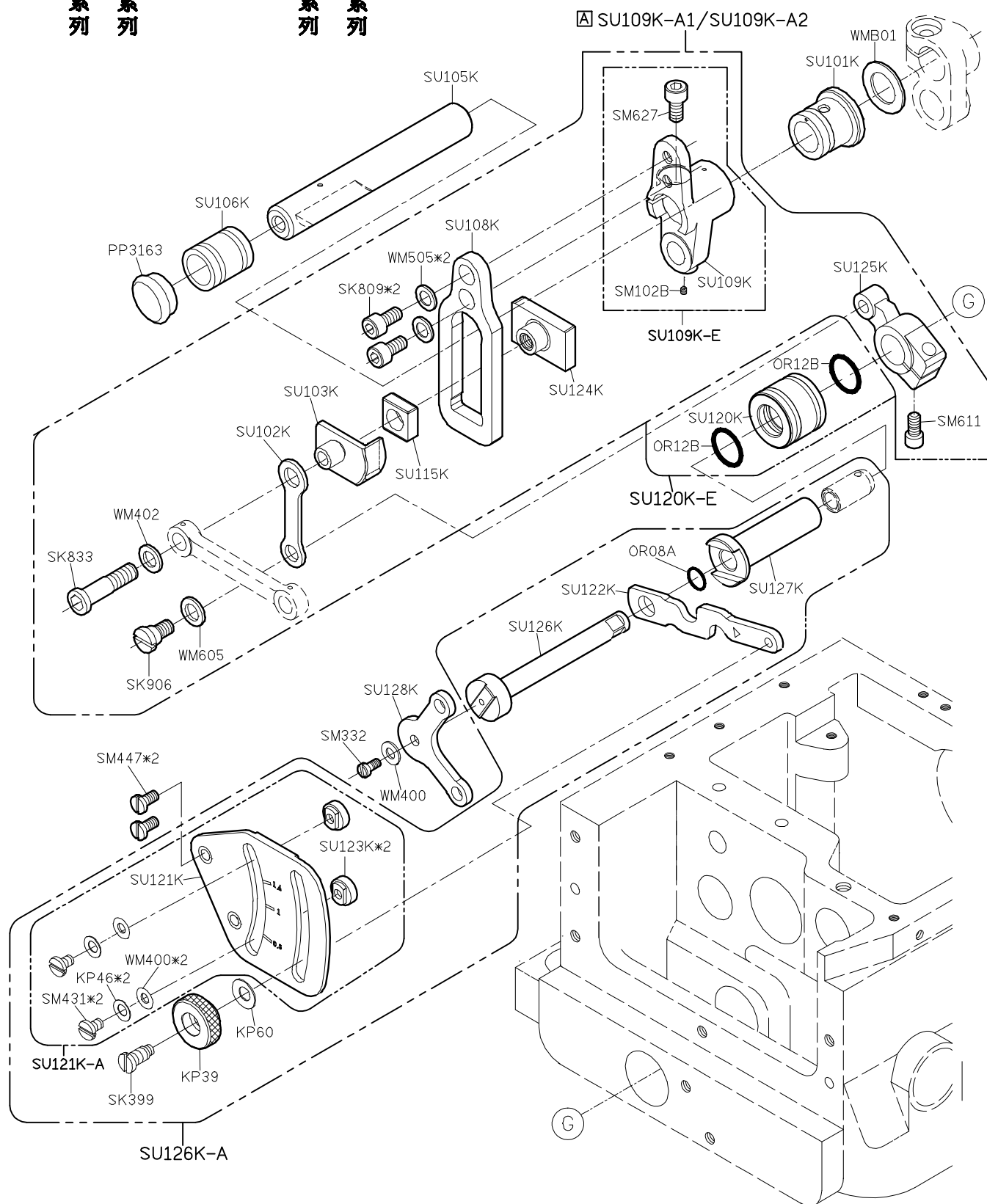
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<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD U007	SV-K	For S007K/S007KD 2 <sup>nd</sup> Generation #For S007K/S007KD * Use For U007	1/1
				Date
				2024/7/19

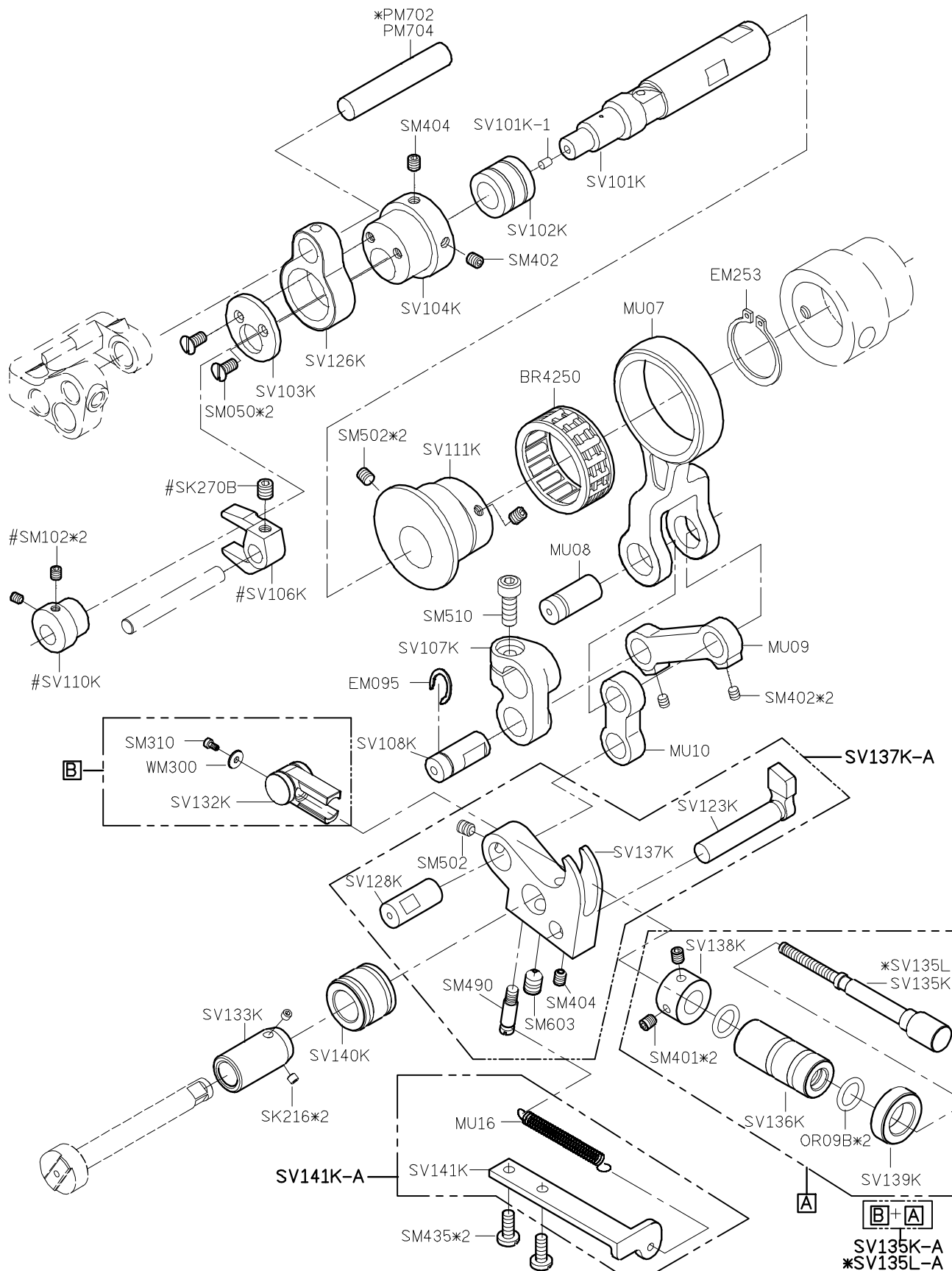
A

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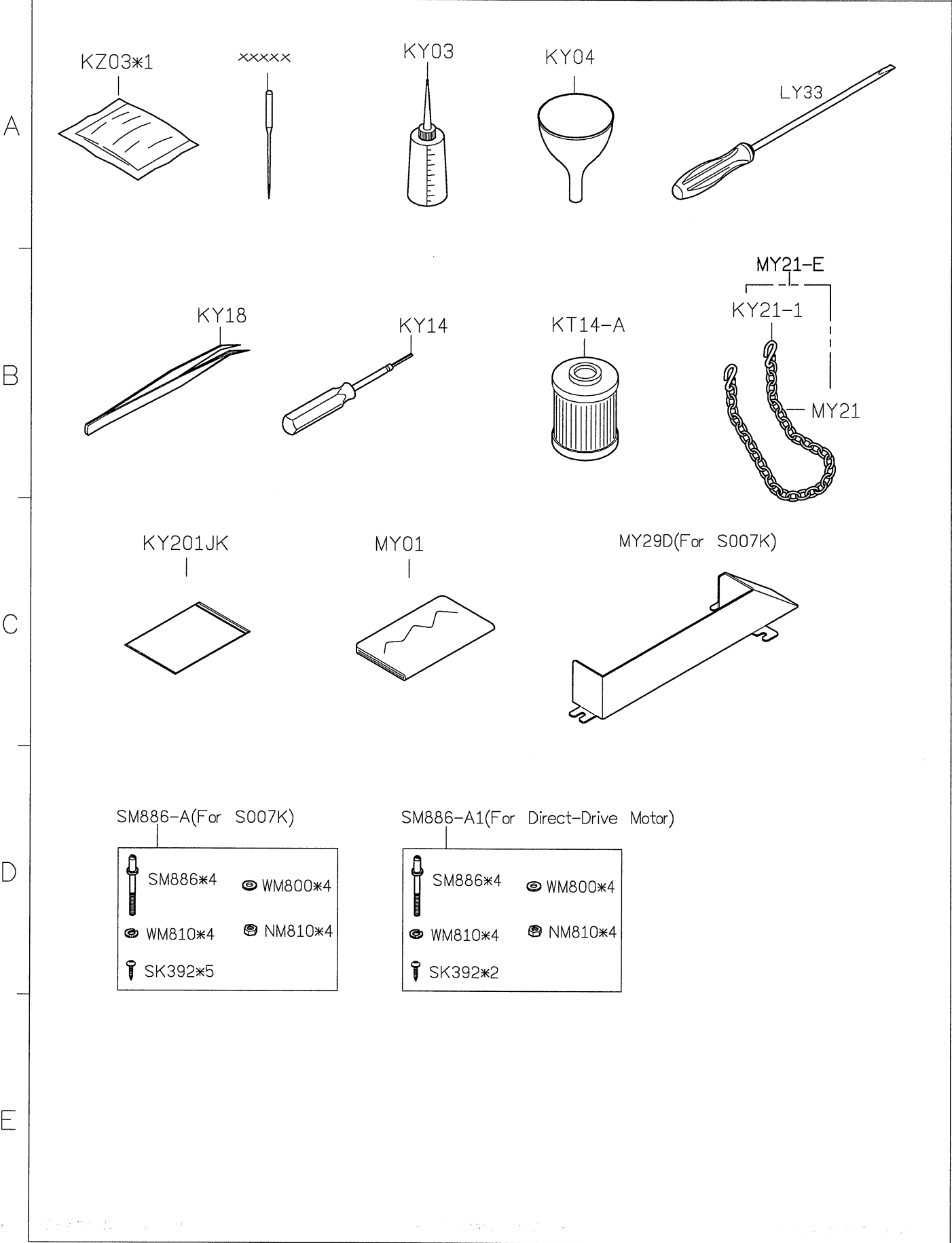
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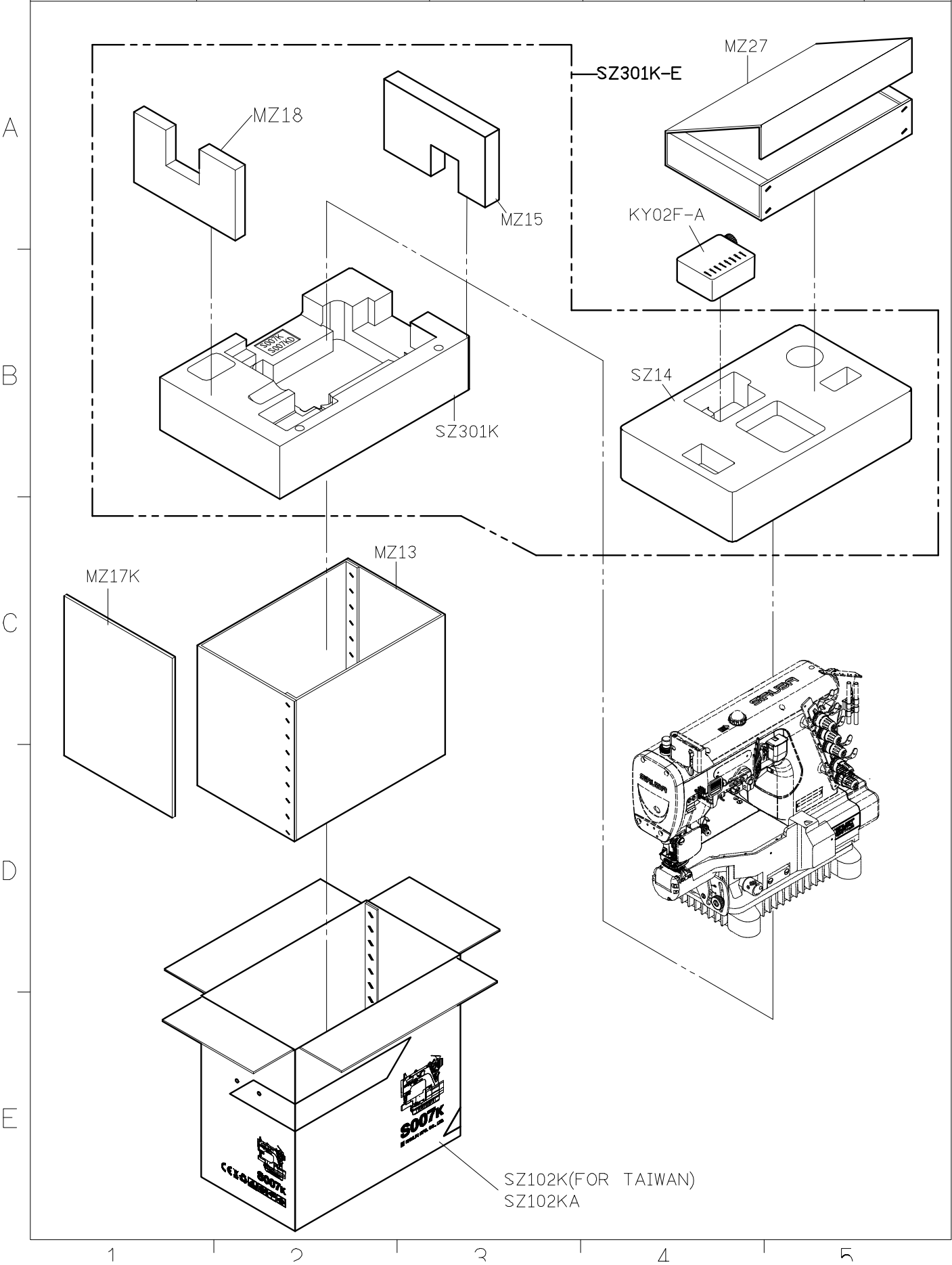
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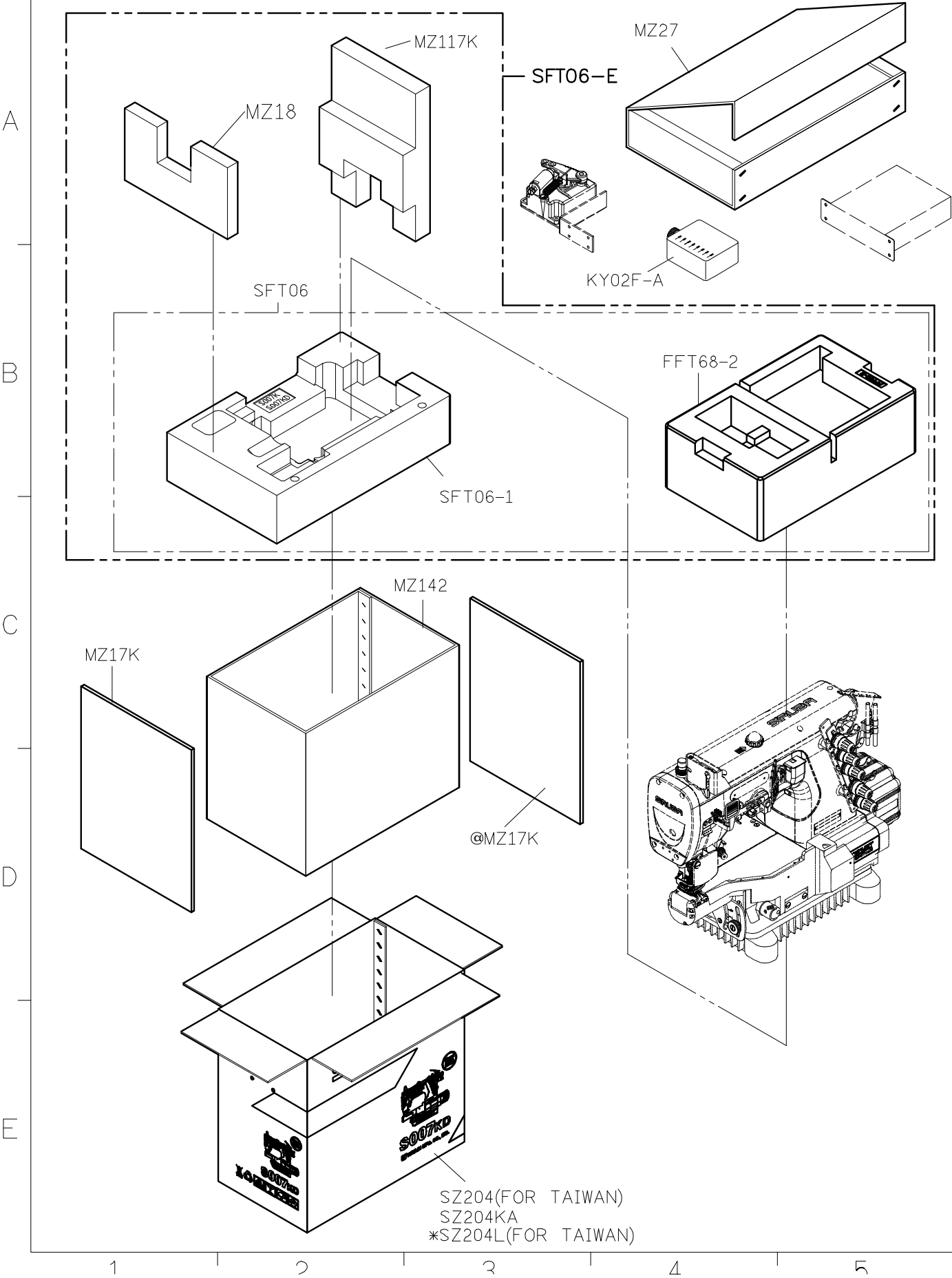
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K/S007KD	SY-K	For S007K/S007KD 2 <sup>nd</sup> Generation	1/1
				Date
				2018/07/24



<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007K	SZ-K		1/2
				Date
				2019/9/9



<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	S007KD/U007	SZ-K	@: Use for Drive Motor+UT * : USE FOR U007	2/2
				Date
				2019/9/9



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007L	KW		1/1
	C007KP/F007K			Date
	S007K/U007			2020/8/18

KW01E-A

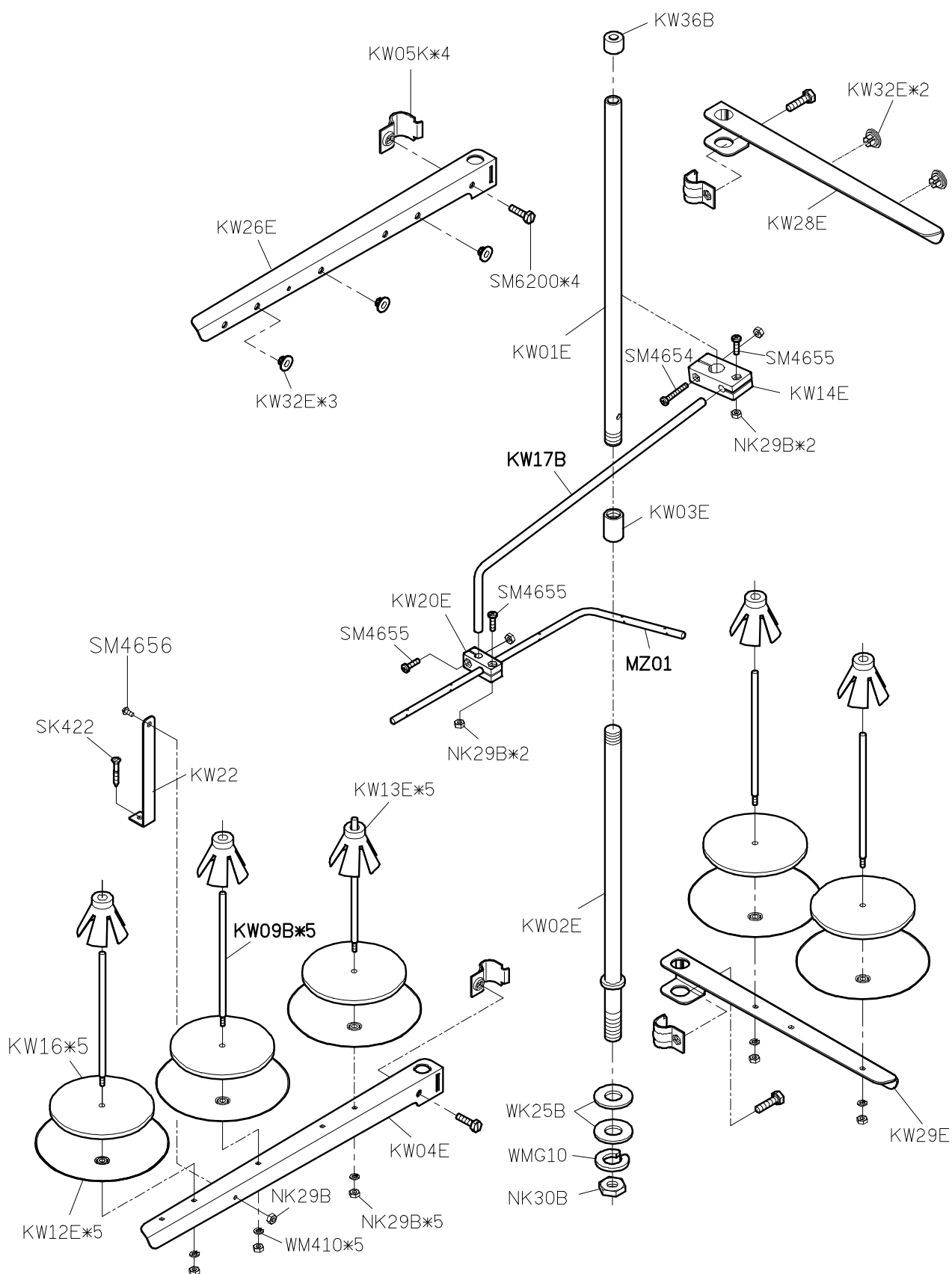
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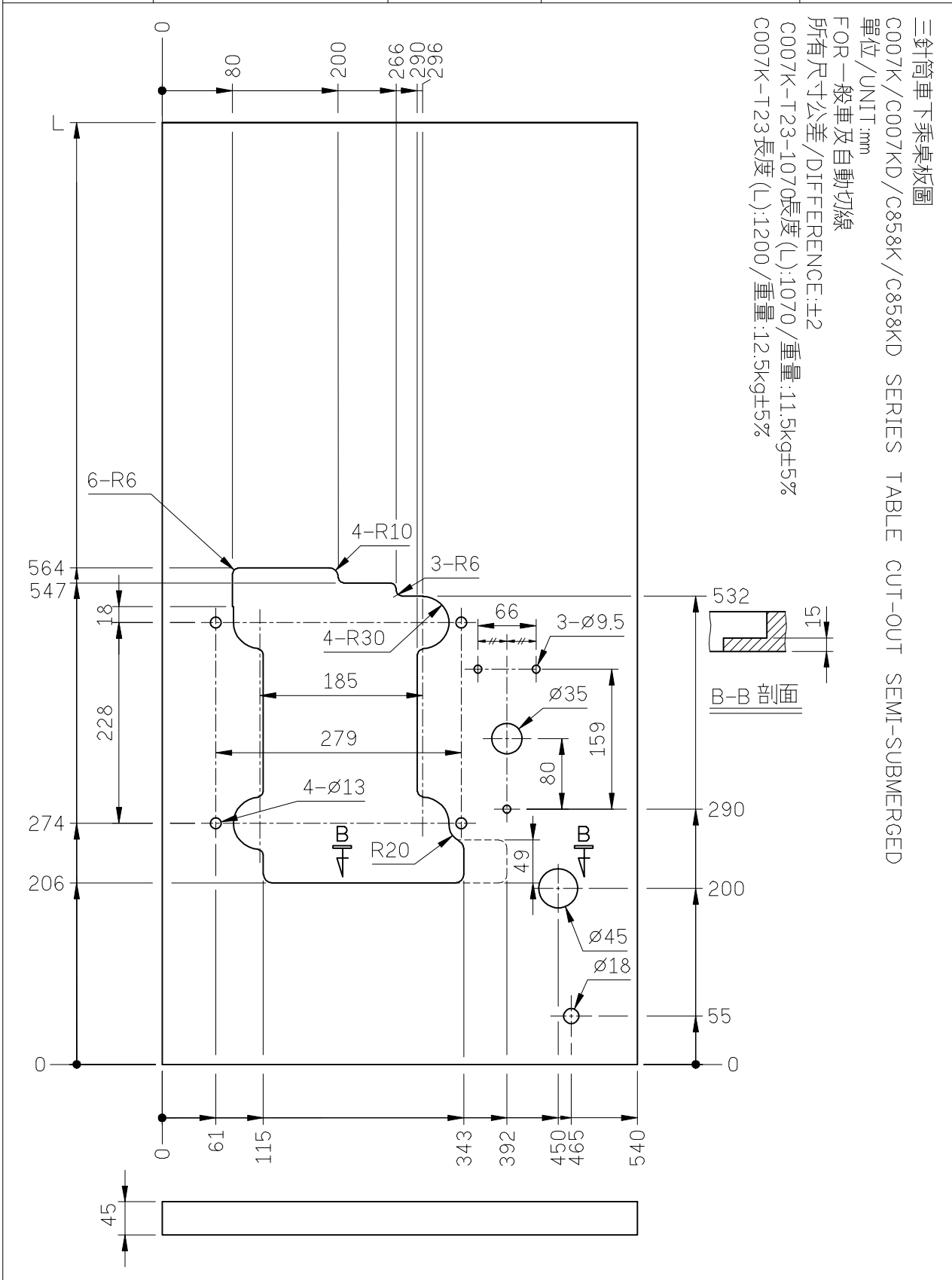
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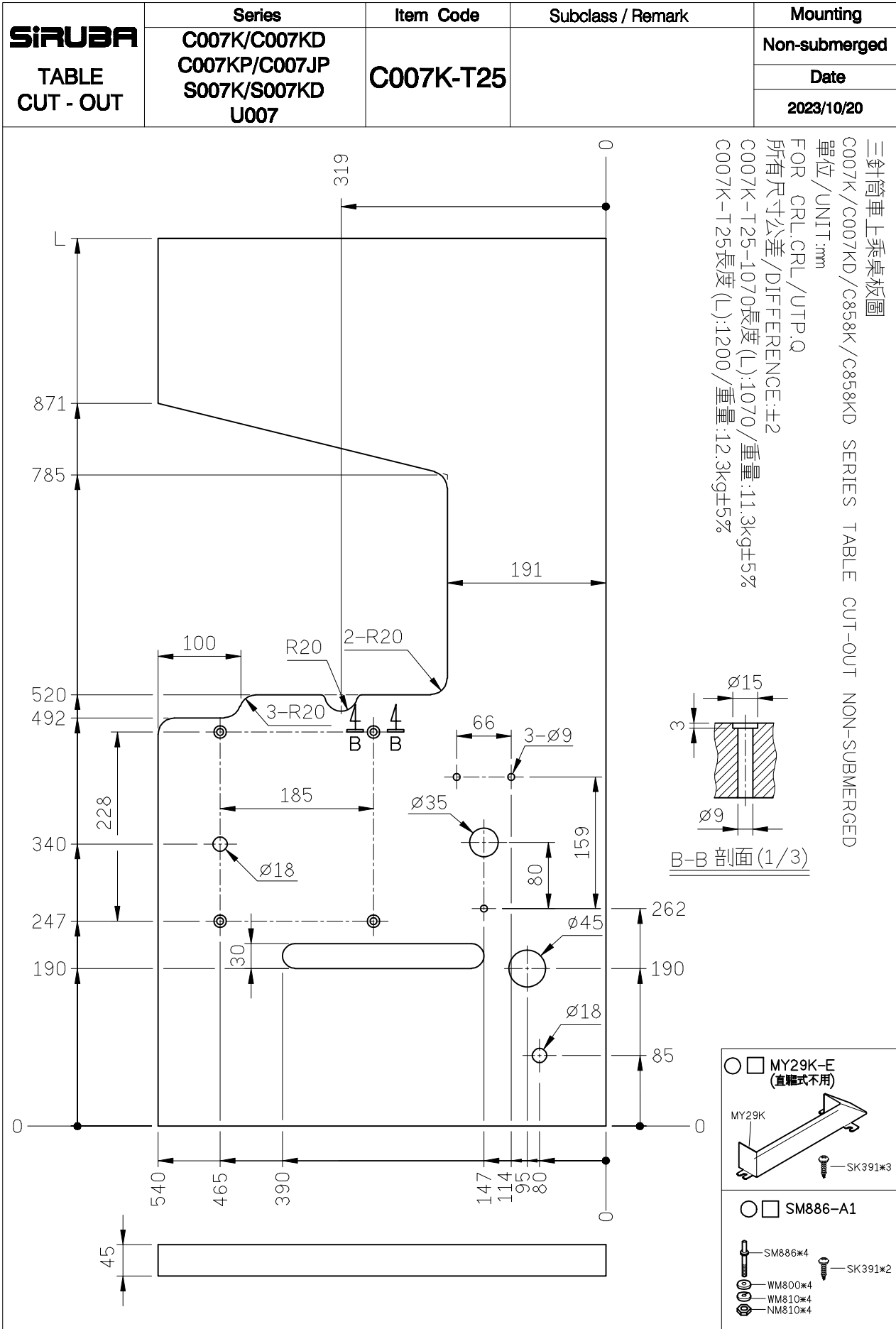
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SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	C007K/C007KD C007KP/C007JP S007K/S007KD U007	C007K-T23		Semi-submerged
				Date
				2023/10/20



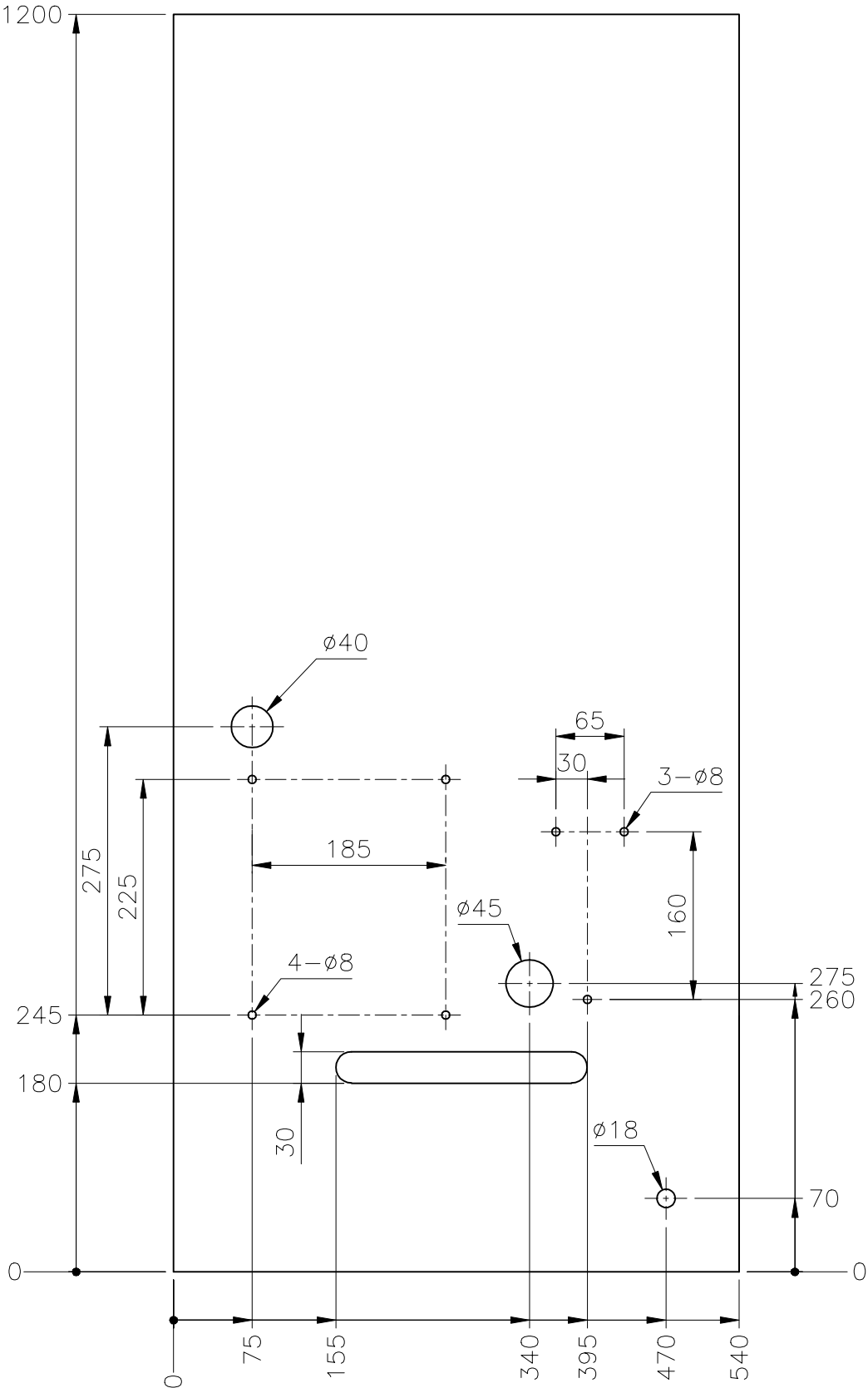






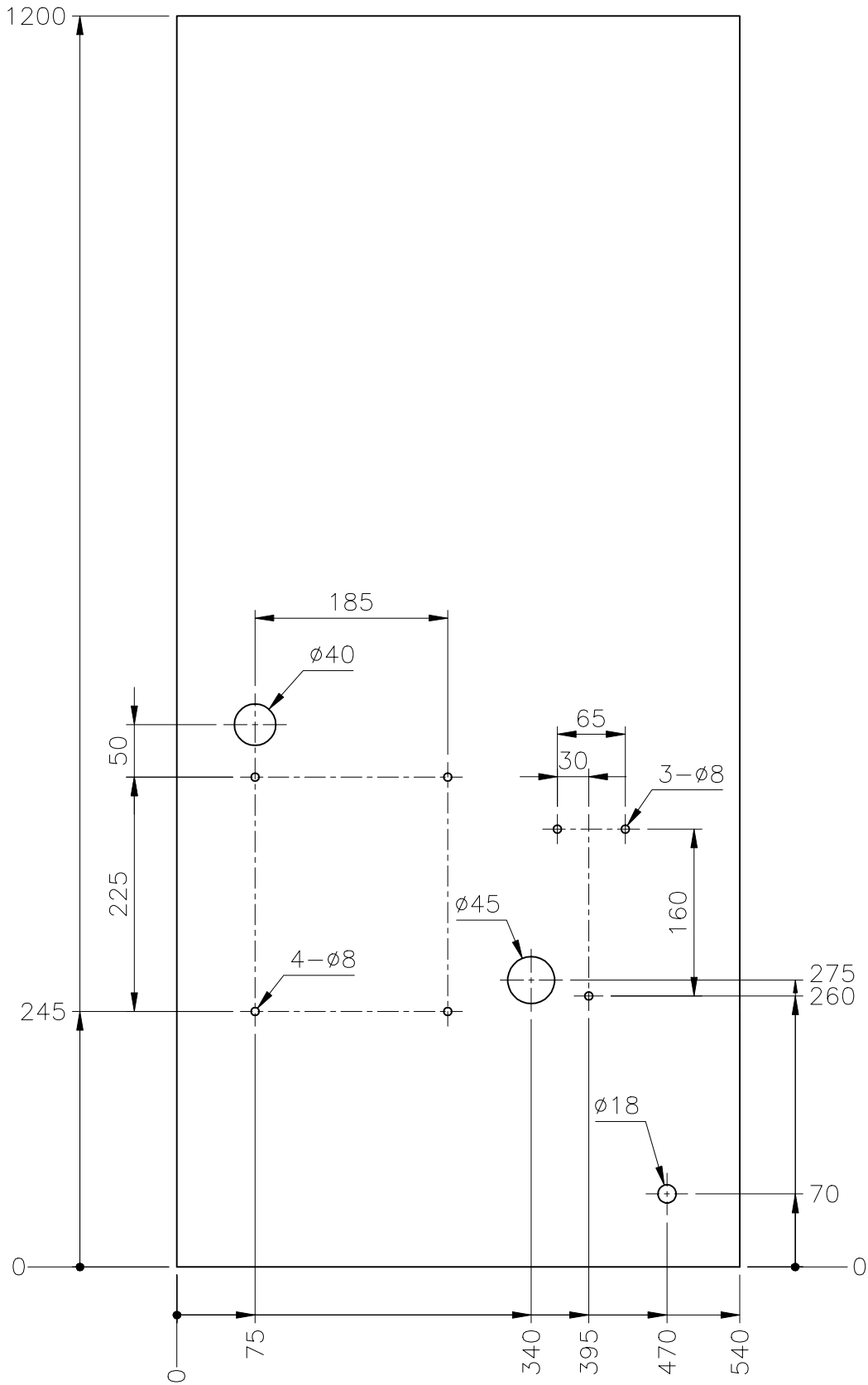
<b>SIRUBA</b>  <b>TABLE CUT - OUT</b>	Series	Item Code	Subclass / Remark	Mounting
	C007K/S007K	C007K-T32	For all belt type series machines	Non-submerged
				Date
				2023/10/23

三針筒車上乘式桌板  
C007K/S007K SERIES TABLE CUT-OUT NON-SUBMERGED  
單位/UNIT:MM  
FOR一般車及自動切線  
所有尺寸公差/DIFFERENCE:±2  
for SILMAQ.



<b>SIRUBA</b>  <b>TABLE CUT - OUT</b>	Series	Item Code	Subclass / Remark	Mounting
	C007KD/S007KD	C007K-T33	For all electronic direct drive series machines	Non-submerged
				Date
				2023/10/23

三針筒車上乗式桌板  
 C007KD/S007KD SERIES TABLE CUT-OUT NON-SUBMERGED  
 單位/UNIT:MM  
 FOR一般車及自動切線  
 所有尺寸公差/DIFFERENCE:±2  
 for SILMAQ.



SIRUBA

TABLE  
CUT - OUT

Series

S007KD

Item Code

S007KD-T3

Subclass / Remark

Mounting

Semi-submerged

Date

2023/6/21

S007KD-SRL 半沉式桌板圖(直驅車專用)

S007KD-SRL SERIES TABLE CUT-OUT SEMI-SUBMERGED

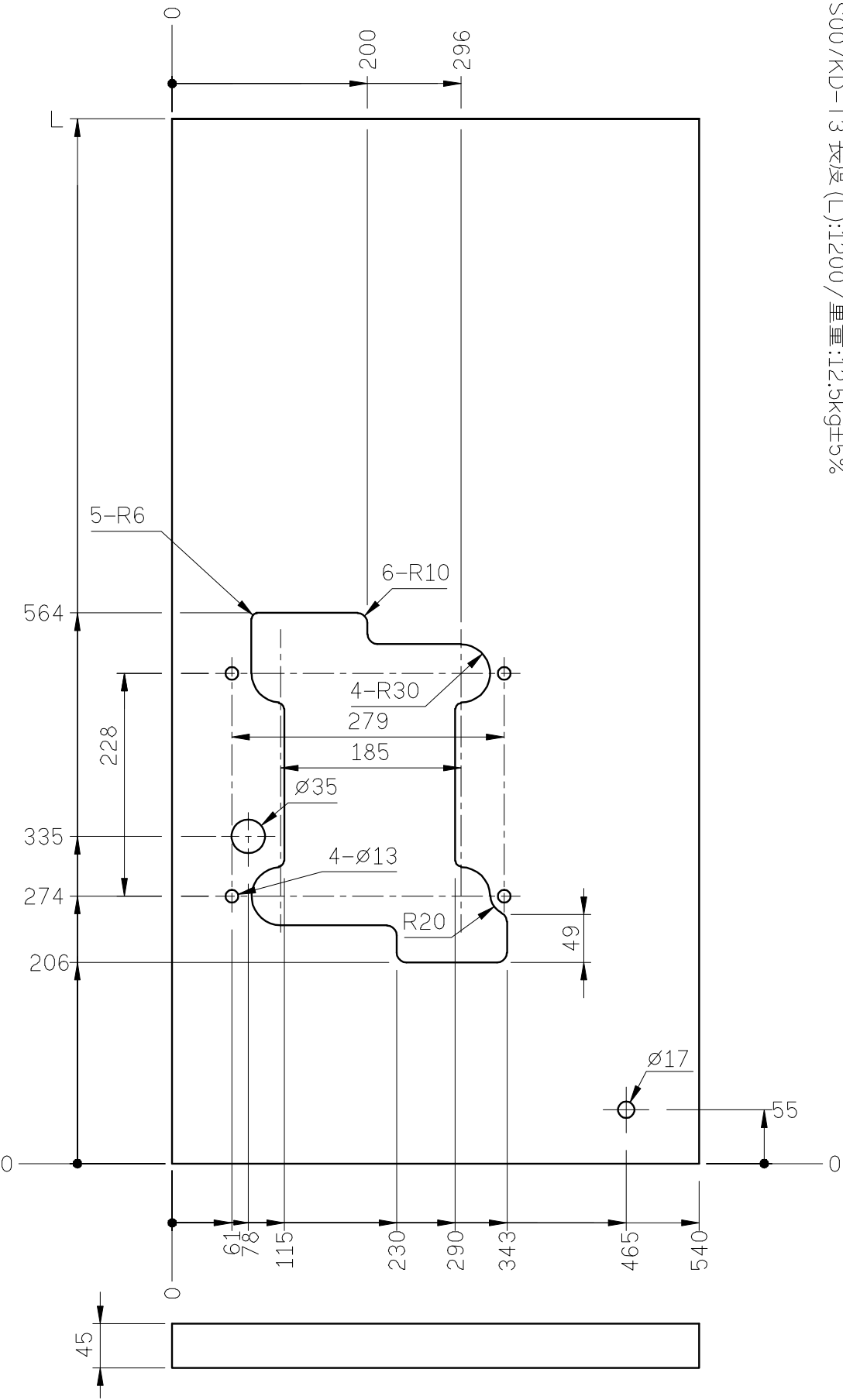
單位/UNIT:mm

FOR SRL及自動切線

所有尺寸公差/DIFFERENCE:±2

S007KD-T3 長度(L):1070/重量:11.5kg±5%

S007KD-T3 長度(L):1200/重量:12.5kg±5%



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	S007K/S007KD	S007-T3		Semi-submerged
				Date
				2023/10/19

三針筒車下乘桌板圖

S007K-SRL SERIES TABLE CUT-OUT SEMI-SUBMERGED

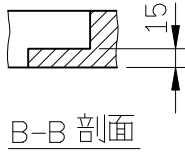
單位/UNIT:mm

FOR SRL及自動切線

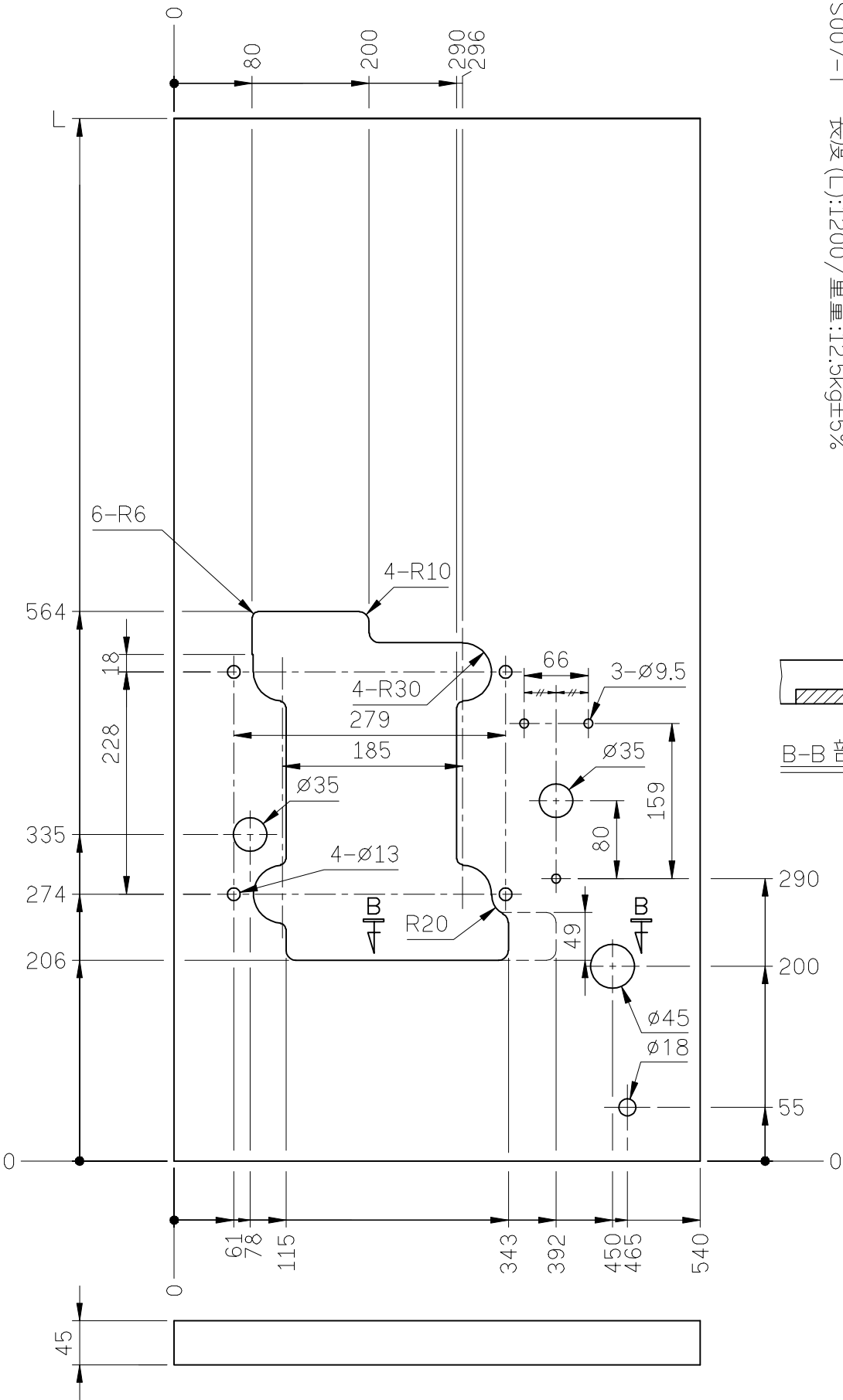
所有尺寸公差/DIFFERENCE:±2

S007-T-1070 長度(L):1070/重量:11.5kg±5%

S007-T 長度(L):1200/重量:12.5kg±5%



B-B 剖面



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	C007KD/C007KP S007KD	C007KD-T23		Semi-submerged
				Date
				2023/6/21

三針筒車下乘桌板圖(直驅車專用)  
C007JD/C007KD/C007KP/S007KD SERIES TABLE CUT-OUT SEMI-SUBMERGED  
單位/UNIT:mm  
FOR一般車及自動切線  
所有尺寸公差/DIFFERENCE:±2  
C007KD-T23 長度(L):1070/重量:11.5kg±5%  
C007KD-T23 長度(L):1200/重量:12.5kg±5%

