

SIRUBA

零件圖

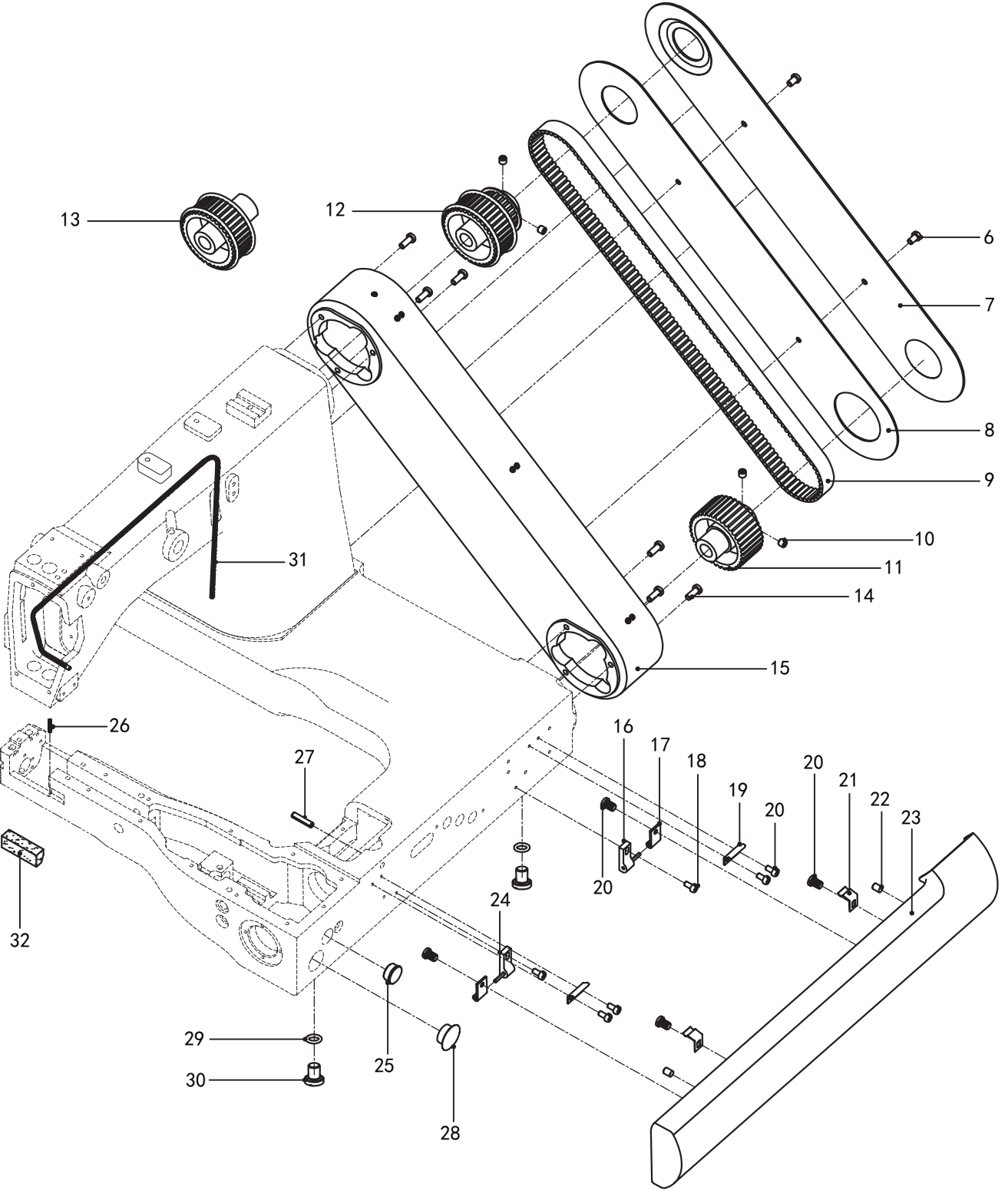
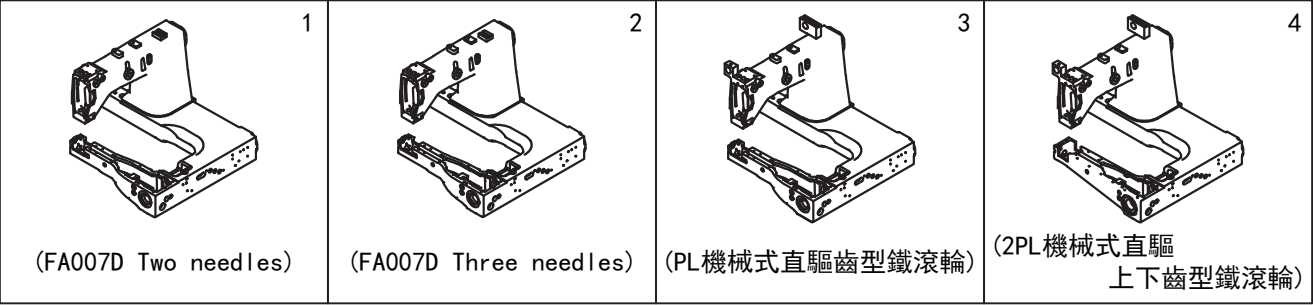
PARTS LIST

■ FA007D



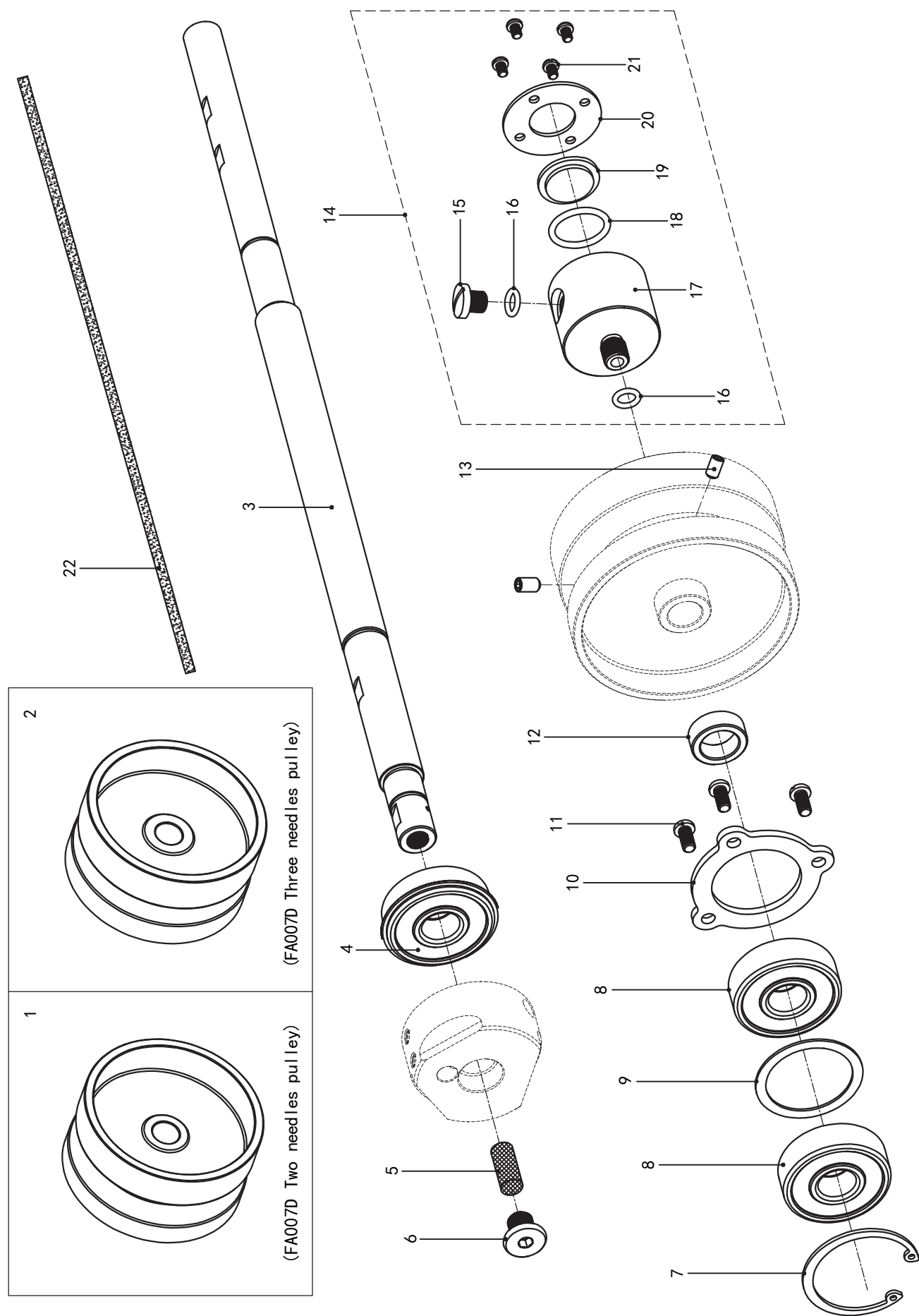
| 索引 | INDEX | 頁 /PAGE |
|---------------------------------|-------------------------------------------------------------|---------|
| A、機體部分 | Machine frame components | 1 |
| B、上軸機械裝置 | Upper shaft mechanism | 3 |
| C、針桿裝置 | Needle bar mechanism | 5 |
| D、壓腳桿裝置 | Presser bar mechanism | 7 |
| E、送料裝置 | Feed mechanism | 9 |
| F、下軸裝置 | Lower shaft mechanism | 11 |
| G、挑線叉組件 | Lopper mechanism | 13 |
| H、上引線裝置 | Upper threading mechanism | 17 |
| I、下引線裝置 | Lower threading mechanism | 21 |
| J、規格零部件表 | Different parts list | 25 |
| PS、PSB- 外置變速箱滾輪 | PS、PSB- External Variable Speed Gear Puller | 35 |
| PS、PSB- 外置變速箱 | PS、PSB- External Gearbox | 37 |
| PL、PLB- 機械式直驅滾輪 (齒型鐵輪 /PU 輪) | PL、PLB- Mechanical Direct-drive Puller (Iron Gear/ PU Gear) | 41 |
| 2PL- 機械式直驅滾輪 (上 / 下齒型鐵輪) | 2PL- Mechanical Direct-drive Puller(Upper/Bottom Iron Gear) | 45 |
| SD、伺服直驅裝置 | Servo direct drive device | 47 |
| K、普通系列附件 | Accessories | 49 |
| L、(伺服) 直驅系列附件 | Accessories | 51 |

A、机体部份 Machine frame components



A、机体部份 Machine frame components

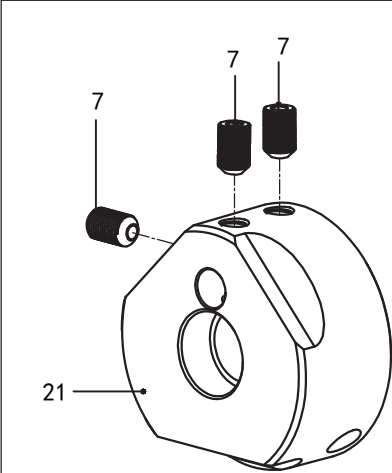
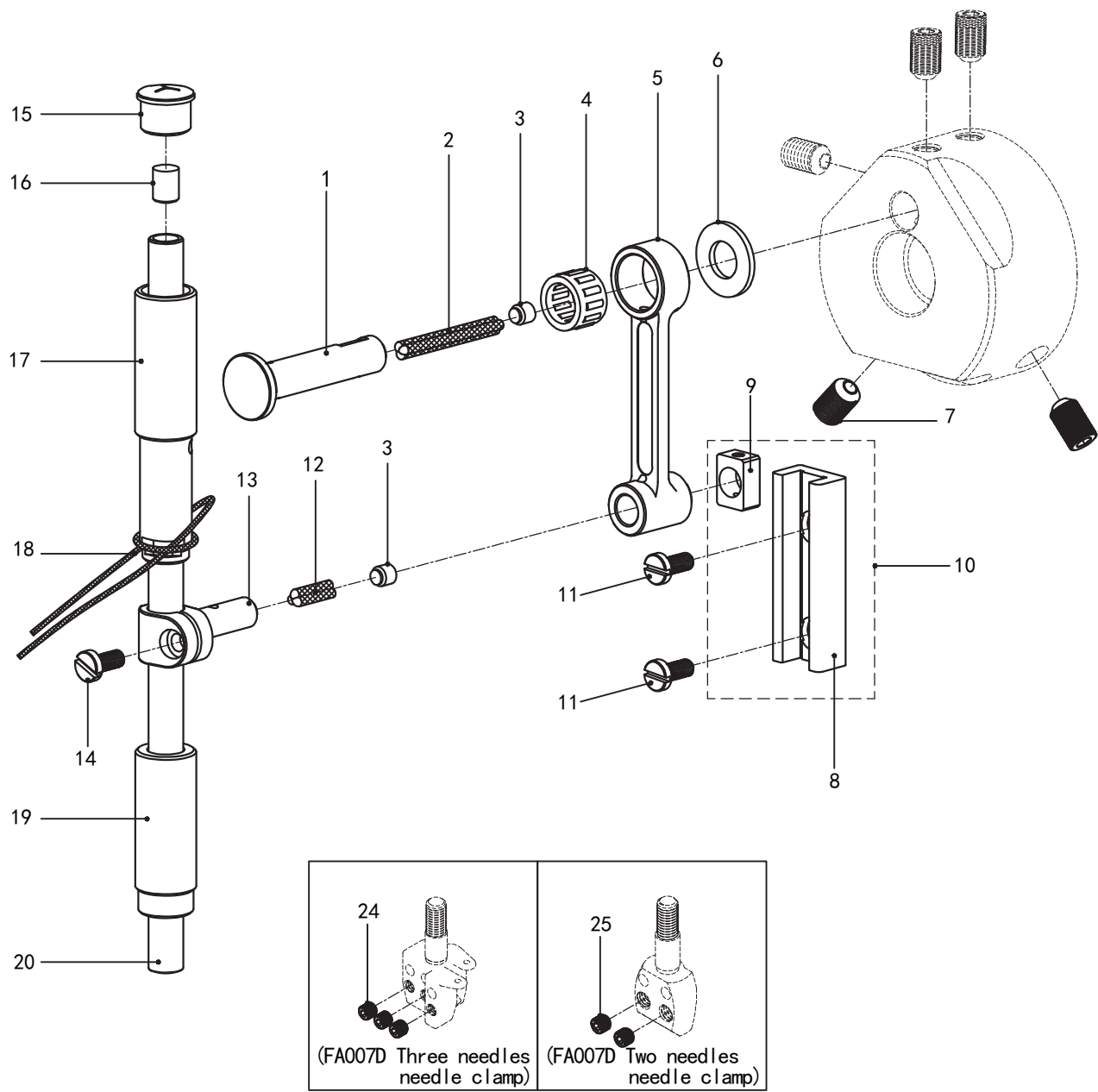
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|--------------------------------------------------------------------------------|--------|
| 1 | 927A001 | FA007D双针机壳/FA007D Two needles machine frame | 1 |
| 2 | 928A002 | FA007D三针机壳/FA007D Three needles machine frame | 1 |
| 3 | 927A003 | PL机械式直驱齿型铁滚轮/ PL Mechanical Direct-drive Puller (Iron Gear) | 1 |
| 4 | 928A004 | 2PL机械式直驱上下齿型铁滚轮/ 2PL Mechanical Direct-drive Puller(Upper/Bottom Iron Gear) | 1 |
| 6 | LD00137 | 螺钉SM4. 76-10/Screw SM4.76 | 2 |
| 7 | 927A007 | 同步皮带罩盖板/Belt Corer Plate | 1 |
| 8 | 927A008 | 同步皮带罩盖板垫/Packing | 1 |
| 9 | 927A009 | 同步带/Timing Belt | 1 |
| 10 | LD00131 | 紧定螺钉SM6. 35-6/Screw SM4.76 | 4 |
| 11 | 927A011 | 下同步轮/Timing Belt Wheel Assy Lower | 1 |
| 12 | 927A012 | 上同步轮/Timing Belt Wheel Assy Upper | 1 |
| 13 | 927A013 | 上同步轮/Timing Belt Wheel Assy Upper | 1 |
| 14 | LD00133 | 螺钉SM4. 76-12/Screw SM4.76 | 6 |
| 15 | 927A015 | 同步皮带罩/Belt Cover | 1 |
| 16 | 927A016 | 长前盖右摇臂/L/Thread Guide Hinge Assy,R | 1 |
| 17 | 927A017 | 前盖摇臂座/Hinge | 2 |
| 18 | LD00280 | 螺钉SM3. 57-15/Screw SM3.57 | 2 |
| 19 | 927A019 | 前盖弹簧片钩/Font Cover Spring | 2 |
| 20 | LD00135 | 螺钉SM3. 57-6/Screw SM3.57 | 8 |
| 21 | 927A021 | 弹簧片/Font Cover Spring | 2 |
| 22 | 927A022 | 前盖橡胶垫/Rubber Cap | 2 |
| 23 | 927A023 | 长前盖/Front Cover | 1 |
| 24 | 927A024 | 前盖左摇臂/L/Thread Guide Hinge Assy,L | 1 |
| 25 | 927A025 | 橡胶塞/Rubber Cap | 1 |
| 26 | TXX00009 | 弹性圆柱销2X10/Pin, Spring | 1 |
| 27 | TXX00011 | 弹性圆柱销5X12/Pin, Spring | 1 |
| 28 | 927A028 | 标尺窗/Surveyor's rod Window | 1 |
| 29 | OXQ00002 | O形圈11/O Ring | 2 |
| 30 | 927A030 | 螺钉SM7. 94-10. 5/Screw SM7.94 | 2 |
| 31 | 927A031 | 油线/Wick Ninpper | 1 |
| 32 | 927A032 | 机头羊毛毡/Felt | 1 |



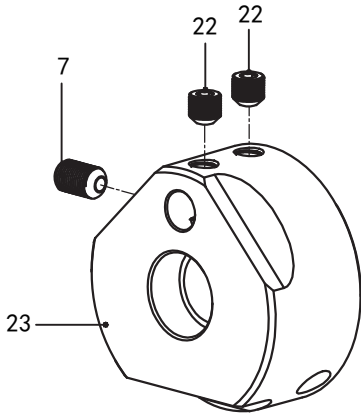
B-上轴机械装置 Upper shaft mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|----------------------------------------|--------|
| 1 | 927B001 | FA007D 双针皮带轮/FA007D Two needles pulley | 1 |
| 2 | 928B002 | FA007D 三针皮带轮/FA007D Two needles pulley | 1 |
| 3 | 927B003 | 上轴/Upper Shaft | 1 |
| 4 | ZC00008 | 轴承/Ball Bearing | 1 |
| 5 | 927B005 | 主轴油毡/Felt | 1 |
| 6 | LD00136 | 螺钉SM9. 52-9. 5/Screw SM9.52 | 1 |
| 7 | TDQ00004 | 弹性挡圈C42/Retaining Ring | 1 |
| 8 | ZC00009 | 轴承/Ball Bearing | 2 |
| 9 | DQ00032 | 平垫圈34/Washer | 1 |
| 10 | 927B010 | 轴承压板/Bearing Presser | 1 |
| 11 | LD00137 | 螺钉SM4. 76-10/Screw SM4.76 | 3 |
| 12 | 927B012 | 挡圈/Collar | 1 |
| 13 | LD00001 | 紧定螺钉M6X10/Screw M6 | 2 |
| 14 | 927B014 | 存油器组件/Oil Tank Assy | 1 |
| 15 | 927B015 | 螺钉SM7. 94-6. 5/Screw SM7.94 | 1 |
| 16 | □XQ00002 | O形圈11/O Ring | 2 |
| 17 | 927B017 | 存油器/Oil Tank | 1 |
| 18 | □XQ00003 | O形圈24/O Ring | 1 |
| 19 | 927B019 | 存油器示窗/Oil Gauge Window | 1 |
| 20 | 927B020 | 示窗压板/Oil Gauge Cover | 1 |
| 21 | LD00135 | 螺钉SM3. 57-6/Screw SM3.57 | 4 |
| 22 | 927B022 | 油线/Wick Ninpper | 1 |

C-针杆装置 Needle bar mechanism



(FA007D Two needles THREAD TAKE-UP CRANK)

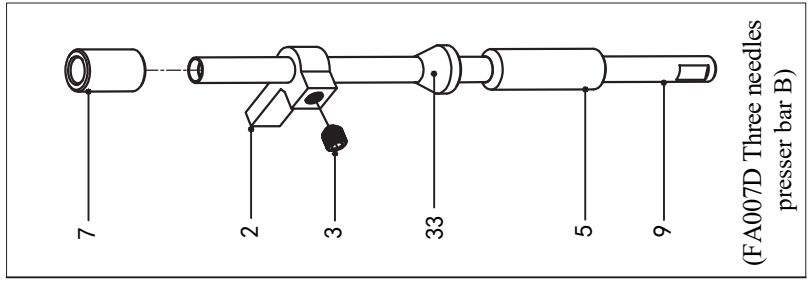
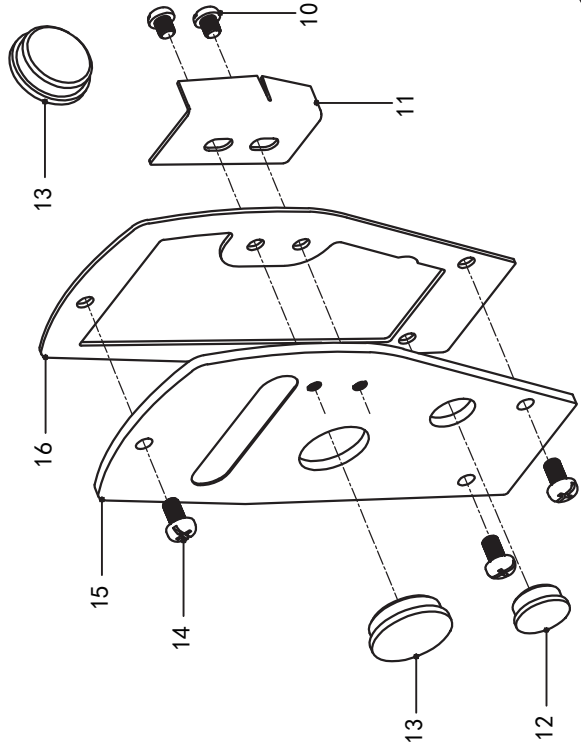
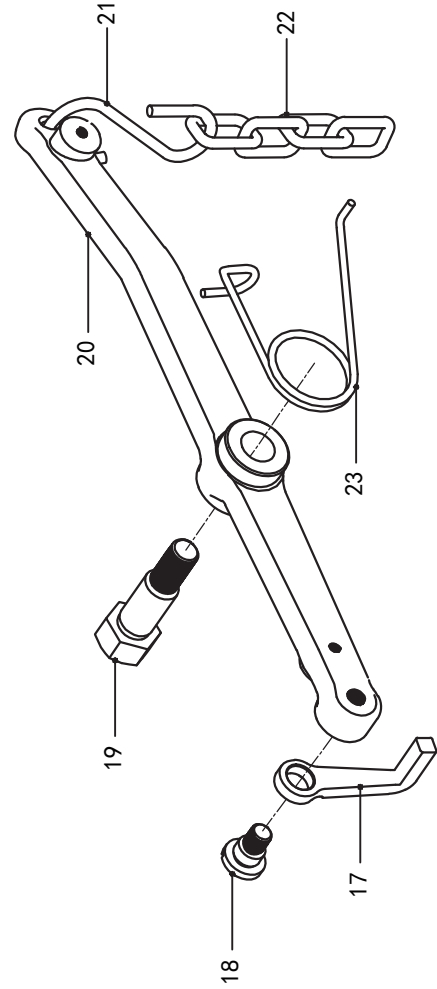
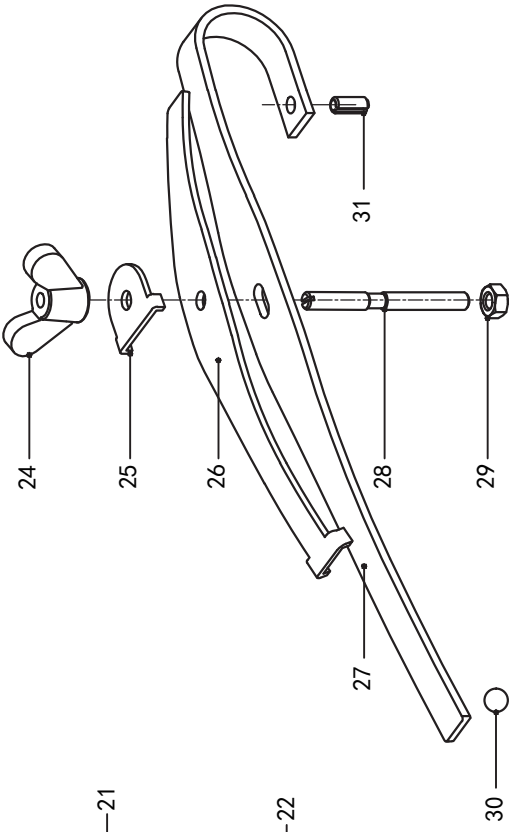


(FA007D Three needles THREAD TAKE-UP CRANK)

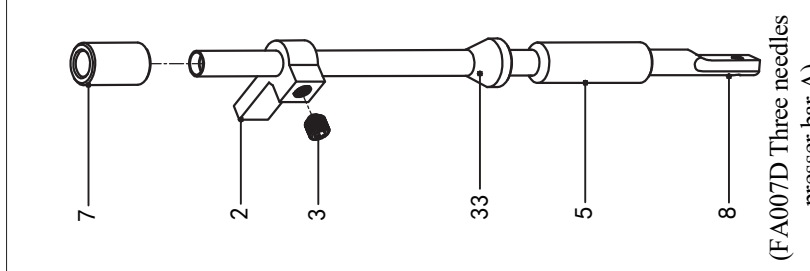
C-针杆装置 Needle bar mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|--------------------------------------------------------------|--------|
| 1 | 927C001 | 针杆销/Pin | 1 |
| 2 | 927C002 | 针杆销油线/Wick Ninpper | 1 |
| 3 | 927C003 | 橡胶塞/Rubber Cap | 1 |
| 4 | ZC00010 | 滚针轴承/Ball Bearing | 1 |
| 5 | 927C005 | 针杆连杆/Connecting Rod | 1 |
| 6 | DQ00033 | 平垫圈8/Washer | 1 |
| 7 | LD00138 | 紧定螺钉SM6. 35-8/Screw SM6.35 | 5 |
| 8 | 927C008 | 针杆滑块槽/Needle Bar Guide | 1 |
| 9 | 927C009 | 针杆滑块/Eccentric Wheel Sleeve | 1 |
| 10 | 927C010 | 针杆滑块槽组件/Needle Bar GuideAssy | 1 |
| 11 | LD00139 | 紧定螺钉SM3. 57-8/Screw SM3.57 | 2 |
| 12 | 927C012 | 针杆抱箍油线/Wick Ninpper | 1 |
| 13 | 927C013 | 针杆抱箍/Needle Bar Clamp | 1 |
| 14 | LD00140 | 紧定螺钉SM3. 57-7/Screw SM3.57 | 1 |
| 15 | 927C015 | 针杆上套油塞/Rubber Cap | 1 |
| 16 | 927C016 | 针杆塞/Needle Bar Cork | 1 |
| 17 | 927C017 | 针杆上套/Needle Bar Bush,Upper | 1 |
| 18 | 927C018 | 针杆油线/Wick Ninpper | 1 |
| 19 | 927C019 | 针杆下套/Needle Bar Bush,Lower | 1 |
| 20 | 927C020 | 针杆/Needle Bar | 1 |
| 21 | 927C021 | FA007D 双针挑线杆曲柄/ FA007D Two Needles Thread Take-Up Crank | 1 |
| 22 | LD00245 | 紧定螺钉SM6. 35-5. 4/Screw SM6.35 | 2 |
| 23 | 928C023 | FA007D 三针挑线杆曲柄/ FA007D Three Needles Thread Take-Up Crank | 1 |
| 24 | LD00142 | 紧定螺钉SM3. 18-3. 2/Screw SM3.18 | 3 |
| 25 | LD00141 | 紧定螺钉SM4. 36-3. 5/Screw SM4.36 | 2 |

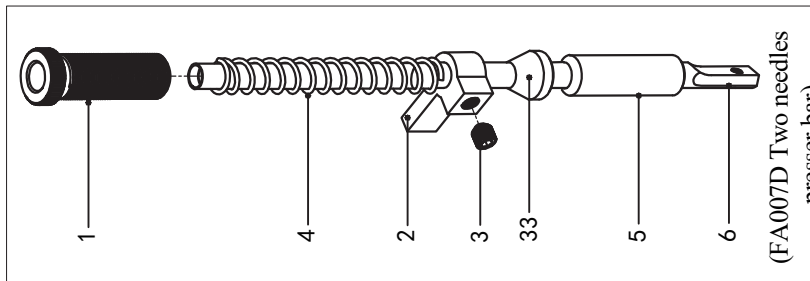
D-压脚杆装置 Presser bar mechanism



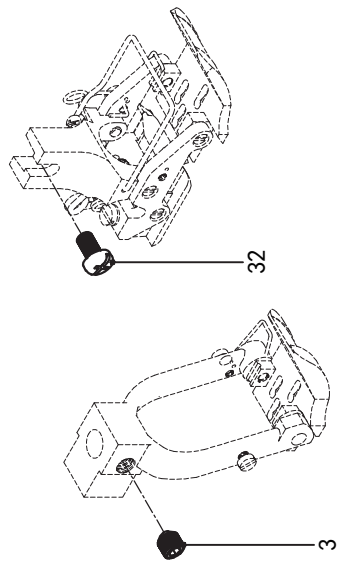
(FA007D Three needles
presser bar B)



(FA007D Three needles
presser bar A)

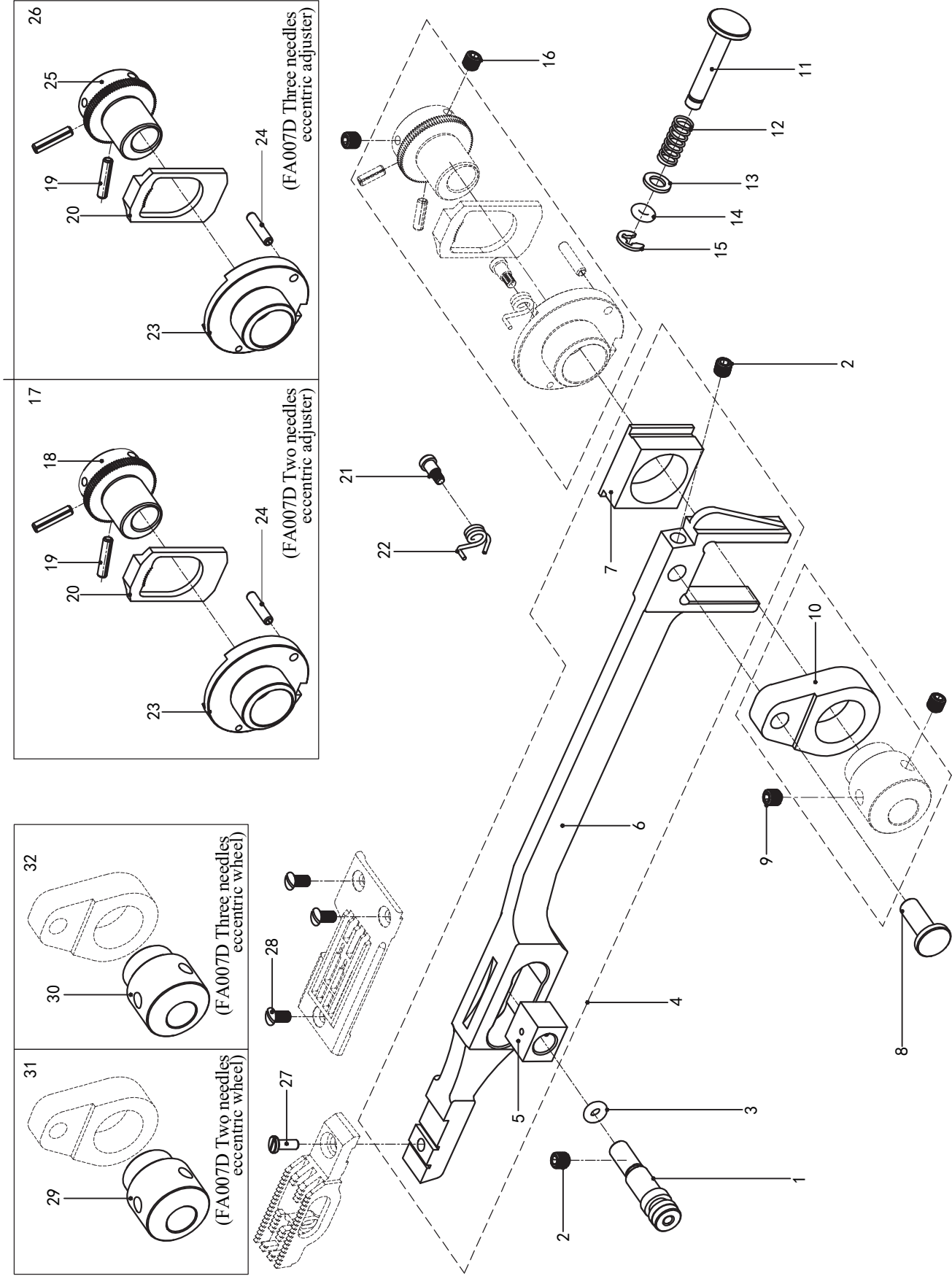


(FA007D Two needles
presser bar)



D-压脚杆装置 Presser bar mechanism

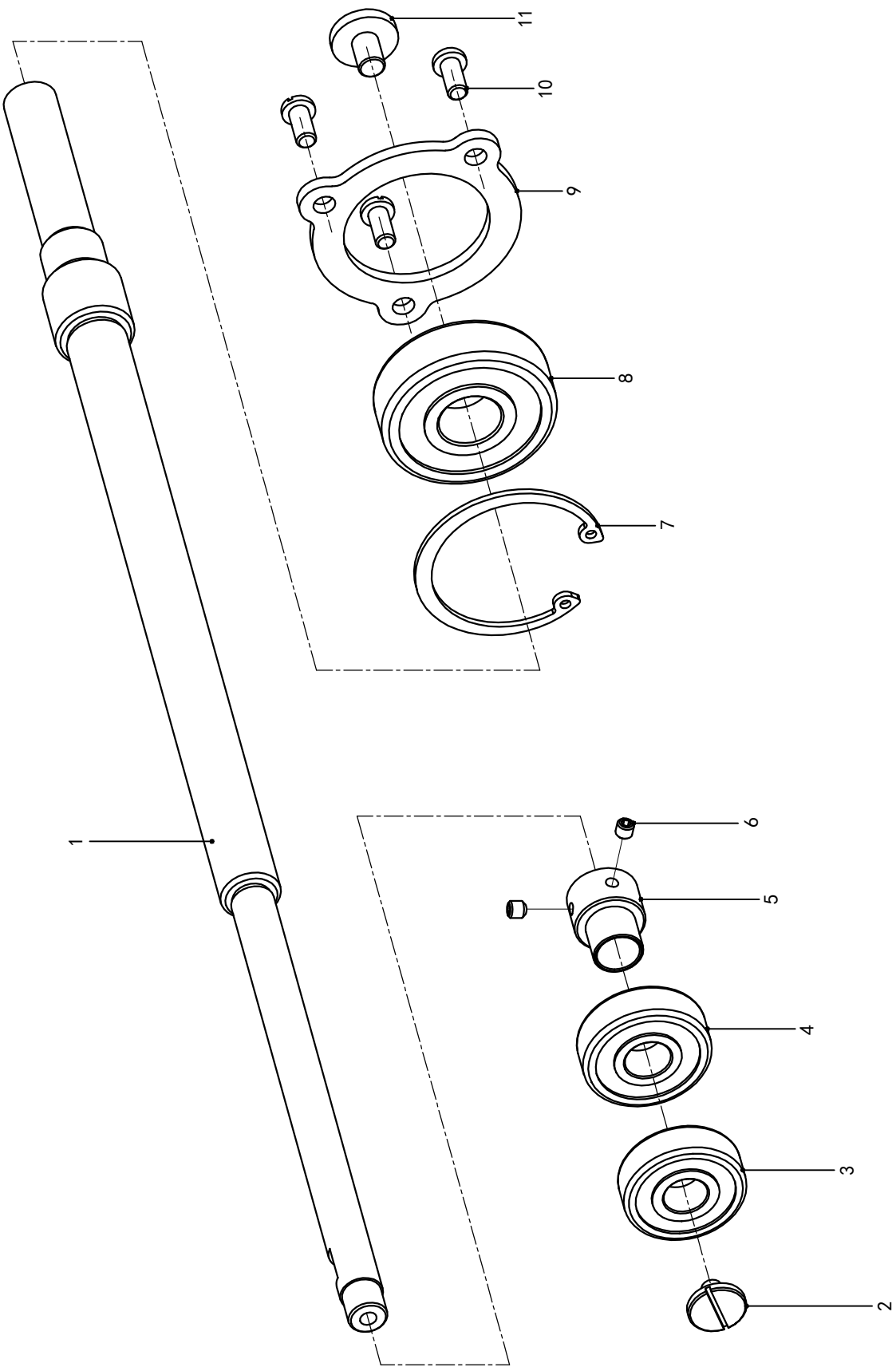
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|--------------------------------------------------------|--------|
| 1 | 927D001 | 调节螺栓/Adjust Screw | 1 |
| 2 | 927D002 | 压脚杆夹/Presser Bar Clamp | 1 |
| 3 | LD00143 | 紧定螺钉SM5. 95-6/Screw SM5.95 | 2 |
| 4 | TH00020 | 压簧/Spring | 1 |
| 5 | 927D005 | 压脚杆下套/Presser Bar,Lower | 1 |
| 6 | 927D006 | FA007D 双针压脚杆/FA007D Two needles presser bar | 1 |
| 7 | 928D007 | FA007D 三针压脚杆上套/FA007D Three needles presser bar, upper | 1 |
| 8 | 928D008 | FA007D 三针压脚杆A/FA007D Three needles presser bar, A | 1 |
| 9 | 928D009 | FA007D 三针压脚杆B/FA007D Three needles presser bar, B | 1 |
| 10 | LD00144 | 螺钉SM4. 36-4. 8/Screw SM4.36 | 2 |
| 11 | 927D011 | 侧盖/Cover | 1 |
| 12 | 927D012 | 橡胶塞13. 5/Rubber Cap | 1 |
| 13 | 927D013 | 橡胶塞20. 5/Rubber Cap | 1 |
| 14 | LD00010 | 螺钉SM4. 36-8/Screw SM4.36 | 4 |
| 15 | 927D015 | 端面盖/Face Plate | 1 |
| 16 | 927D016 | 端面盖密封垫/Facking | 1 |
| 17 | 927D017 | 抬压脚杆连接块/Presser Bak Lifter | 1 |
| 18 | 927D018 | 连接块轴位螺钉/Shoulder Screw | 1 |
| 19 | 927D019 | 抬压脚杆轴位螺钉/Shoulder Screw | 1 |
| 20 | 927D020 | 抬压脚杆/knee Lifter Lever | 1 |
| 21 | 927D021 | 链条挂钩/Chain Rod Hook | 1 |
| 22 | 927D022 | 链条/Chain | 1 |
| 23 | 927D023 | 抬压脚杆扭簧/Twist Spring | 1 |
| 24 | 928D024 | 蝶形螺母/Nut | 1 |
| 25 | 928D025 | 蝶形螺母垫片/Washer | 1 |
| 26 | 928D026 | 压板弹簧B/Presser Plate Spring,B | 1 |
| 27 | 928D027 | 压板弹簧A/Presser Plate Spring,A | 1 |
| 28 | 928D028 | 调节螺钉/Screw | 1 |
| 29 | LM00008 | 螺母SM4. 76/Nut SM4.76 | 1 |
| 30 | GZ00004 | 钢珠/Bearing Ball | 1 |
| 31 | TXX00005 | 弹性圆柱销/Pin, Spring | 1 |
| 32 | LD00145 | 压脚螺钉SM3. 57-8/Screw | 1 |
| 33 | 928D033 | 压杆防油套/Presser Bar Defend Oil Set | 1 |



E-送料装置 Feed mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|------------------------------------------------------------|--------|
| 1 | 927E001 | 送料杆偏心销/FeedBarEccentricShaft | 1 |
| 2 | LD00146 | 紧定螺钉SM5. 95-8/Screw SM5.95 | 1 |
| 3 | □XQ00004 | O形圈10/O Ring | 1 |
| 4 | 927E004 | 送料杆组件/Feeding Pole Module | 1 |
| 5 | 927E005 | 送料杆小滑块/Eccentric Wheel Sleeve | 1 |
| 6 | 927E006 | 送料杆/Feeding Pole | 1 |
| 7 | 927E007 | 送料杆大滑块/Eccentric Wheel Sleeve | 1 |
| 8 | 927E008 | 连接块销子/Pin | 1 |
| 9 | LD00003 | 紧定螺钉M6X6/Screw M6 | 2 |
| 10 | 927E010 | 偏心轮连接块/Presser Bak Lifter | 1 |
| 11 | 927E011 | 调节按钮/Push Button | 1 |
| 12 | TH00021 | 弹簧/Spring | 1 |
| 13 | DQ00034 | 平垫圈5/Washer | 1 |
| 14 | □XQ00005 | O形圈/O Ring | 1 |
| 15 | TDQ00005 | 开口挡圈4/Ring | 1 |
| 16 | LD00143 | 紧定螺钉SM5. 95-6/Screw SM5.95 | 2 |
| 17 | 927E017 | FA007D 双针偏心调节器组件/FA007D Two needles eccentric adjuster | 1 |
| 18 | 927E018 | 偏心齿轮/Eccentric Wheel,Outside | 1 |
| 19 | TXX00006 | 弹性圆柱销/Pin,Spring | 2 |
| 20 | 927E020 | 齿板/Rachter Stopper | 1 |
| 21 | 927E021 | 扭簧螺钉/Screw | 1 |
| 22 | 927E022 | 扭簧/Twist Spring | 1 |
| 23 | 927E023 | 角度槽偏心轮/Eccentric Wheel,Inside | 1 |
| 24 | TXX00007 | 弹性圆柱销/Pin,Spring | 1 |
| 25 | 928E025 | FA007D 三针偏心齿轮/FA007D Three needles eccentric wheel,outside | 1 |
| 26 | 928E026 | FA007D 三针偏心调节器组件/FA007D Three needles eccentric adjuster | 1 |
| 27 | LD00147 | 螺钉SM4. 76-8/Screw SM4.76 | 1 |
| 28 | LD00148 | 沉头螺钉SM4. 36-9/Screw SM4.36 | 3 |
| 29 | 927E029 | FA007D 双针偏心轮/FA007D Two needles eccentric wheel | 1 |
| 30 | 928E030 | FA007D 三针偏心轮/FA007D Three needles eccentric wheel | 1 |
| 31 | 927E031 | FA007D 双针偏心轮连接块组件/FA007D Two needles eccentric wheel | 1 |
| 32 | 927E032 | FA007D 三针偏心轮连接块组件/FA007D Three needles eccentric wheel | 1 |

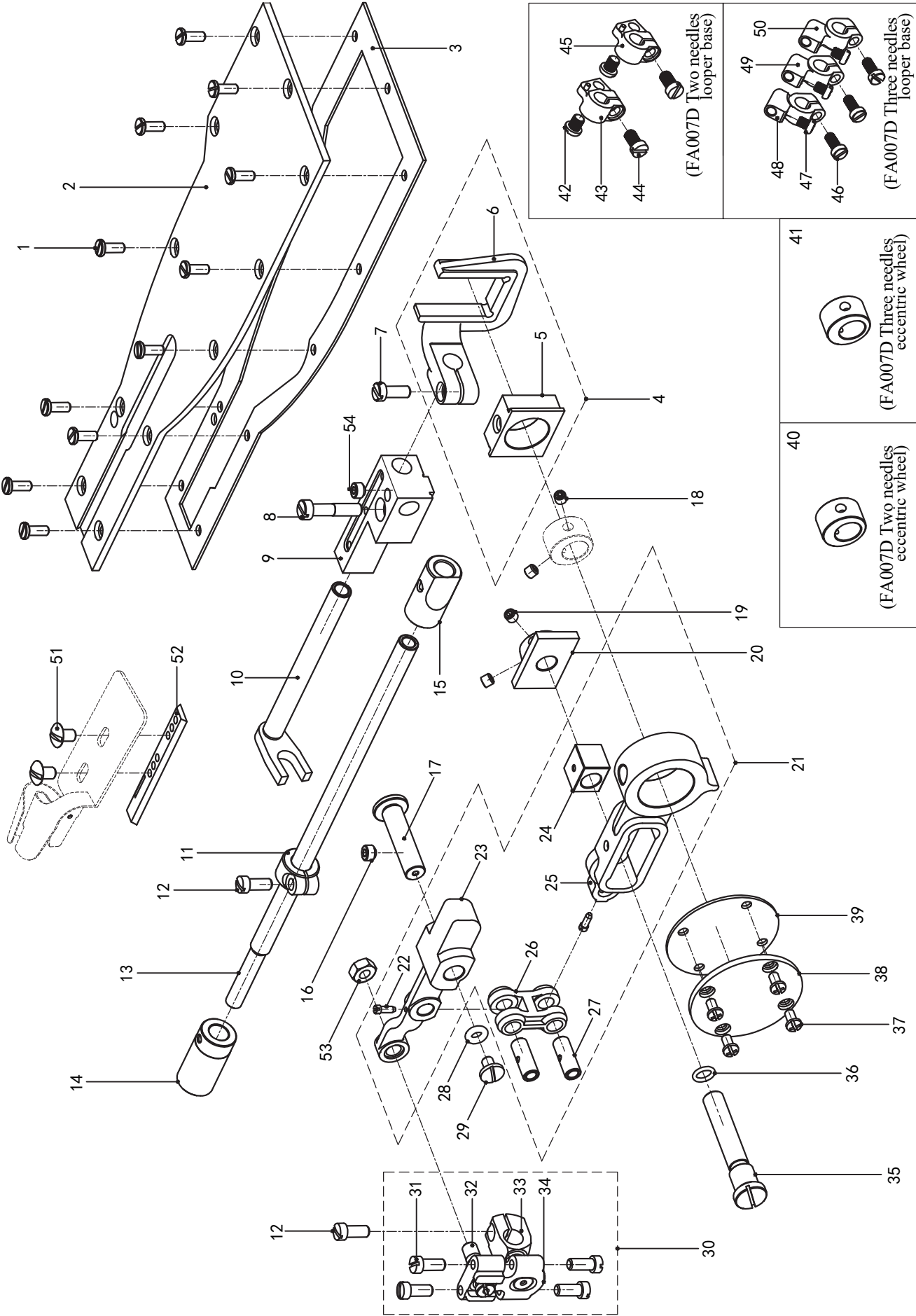
F-下轴装置 Lower shaft mechanism



F-下轴装置 Lower shaft mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|-----------------------------|--------|
| 1 | 927F001 | 下轴/Lower Shaft | 1 |
| 2 | LD00149 | 螺钉SM4. 36-8. 5/Screw SM4.36 | 1 |
| 3 | ZC00011 | 轴承/Ball Bearing | 1 |
| 4 | ZC00012 | 轴承/Ball Bearing | 1 |
| 5 | 927F005 | 轴承套筒/Ball Bearing Bush | 1 |
| 6 | LD00197 | 紧定螺钉M4X3. 2/Screw M4 | 2 |
| 7 | TDQ00004 | 弹性挡圈C42/Retaining Ring | 1 |
| 8 | ZC00009 | 轴承/Ball Bearing | 1 |
| 9 | 927B010 | 轴承压板/Bearing Presser | 1 |
| 10 | LD00137 | 螺钉SM4. 76-10/Screw SM4.76 | 3 |
| 11 | LD00150 | 螺钉SM6. 35-9/Screw SM6.35 | 1 |

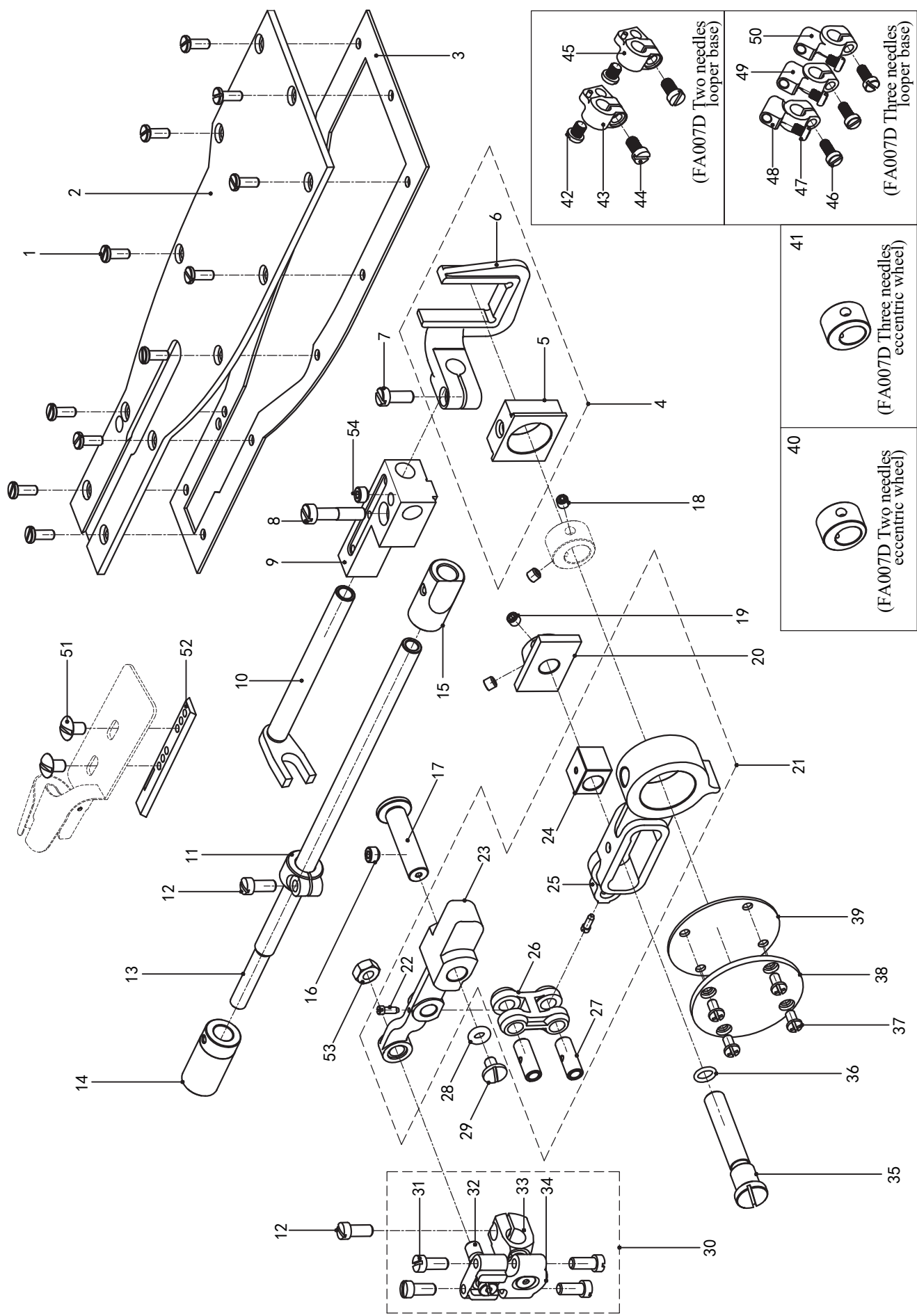
G-挑线叉组件 Lopper mechanism



G-挑线叉组件 Lopper mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|----------------------------------|--------|
| 1 | LD00151 | 螺钉SM3. 57-8. 9/Screw SM3.57 | 11 |
| 2 | 927G002 | 前臂盖/Front Feed Arm Cap | 1 |
| 3 | 927G003 | 前臂盖防油垫/Packing | 1 |
| 4 | 927G004 | 拔叉组件/Lopper Peeding Fopk Assy | 1 |
| 5 | 927G005 | 拔叉滑块/Eccentric Wheel Sleeve | 1 |
| 6 | 927G006 | 拔叉/Lopper Peeding Fopk | 1 |
| 7 | LD00069 | 螺钉SM4. 36-13/Screw SM4.36 | 1 |
| 8 | LD00153 | 螺钉SM4. 76-21. 5/Screw SM4.76 | 1 |
| 9 | 927G009 | 拔叉支座/Lopper F/Fopk Shaft Bracke | 1 |
| 10 | 927G010 | 拔叉轴/Lopper Peeding Fopk Shaft | 1 |
| 11 | 927G011 | 打环器轴挡圈/Looper Shaft SetCollar | 1 |
| 12 | LD00265 | 螺钉SM4. 36-10/Screw SM4.36 | 2 |
| 13 | 927G013 | 打环器轴/Looper Shaft | 1 |
| 14 | 927G014 | 打环器轴套筒B/Looper Shaft Bush,B | 1 |
| 15 | 927G015 | 打环器轴套筒F/Looper Shaft Bush,F | 1 |
| 16 | LD00146 | 紧定螺钉SM5. 95-8/Screw SM5.95 | 1 |
| 17 | 927G017 | 打环器连接杆销/Looper Lever Pin | 1 |
| 18 | LD00155 | 紧定螺钉SM4. 36-3. 5/Screw SM4.36 | 2 |
| 19 | LD00023 | 紧定螺钉SM4. 36-4/Screw SM4.36 | 2 |
| 20 | 927G020 | 滑块连杆挡板/Plate | 1 |
| 21 | 927G021 | 打环器连杆组件/LooperConnectingRodAssy | 1 |
| 22 | 927G022 | 螺钉SM2. 38/Screw SM2.38 | 2 |
| 23 | 927G023 | 打环器连接杆/Looper Lever | 1 |
| 24 | 927G024 | 连杆滑块/Eccentric Wheel Sleeve | 1 |
| 25 | 927G025 | 打环器滑块连杆/Looper Connecting Rod | 1 |
| 26 | 927G026 | 打环器短连杆/Looper Connecting Rod | 1 |
| 27 | 927G027 | 短连杆销/Connecting Rod Pin | 2 |
| 28 | OXQ00006 | O形圈9/O Ring | 1 |
| 29 | LD00156 | 螺钉SM4. 36/Screw SM4.36 | 1 |
| 30 | 927G030 | 球头连杆组件/Ball parts | 1 |
| 31 | LD00157 | 螺钉SM3. 57-10/Screw SM3.57 | 4 |
| 32 | 927G032 | 球头螺栓/Steel Ball | 1 |
| 33 | 927G033 | 球头连杆/Ball head Connecting Rod | 1 |
| 34 | 927G034 | 球头外套连杆/BallHeadCoatConnectingRod | 1 |
| 35 | 927G035 | 打环器滑块销/Slide Brock Shaft | 1 |

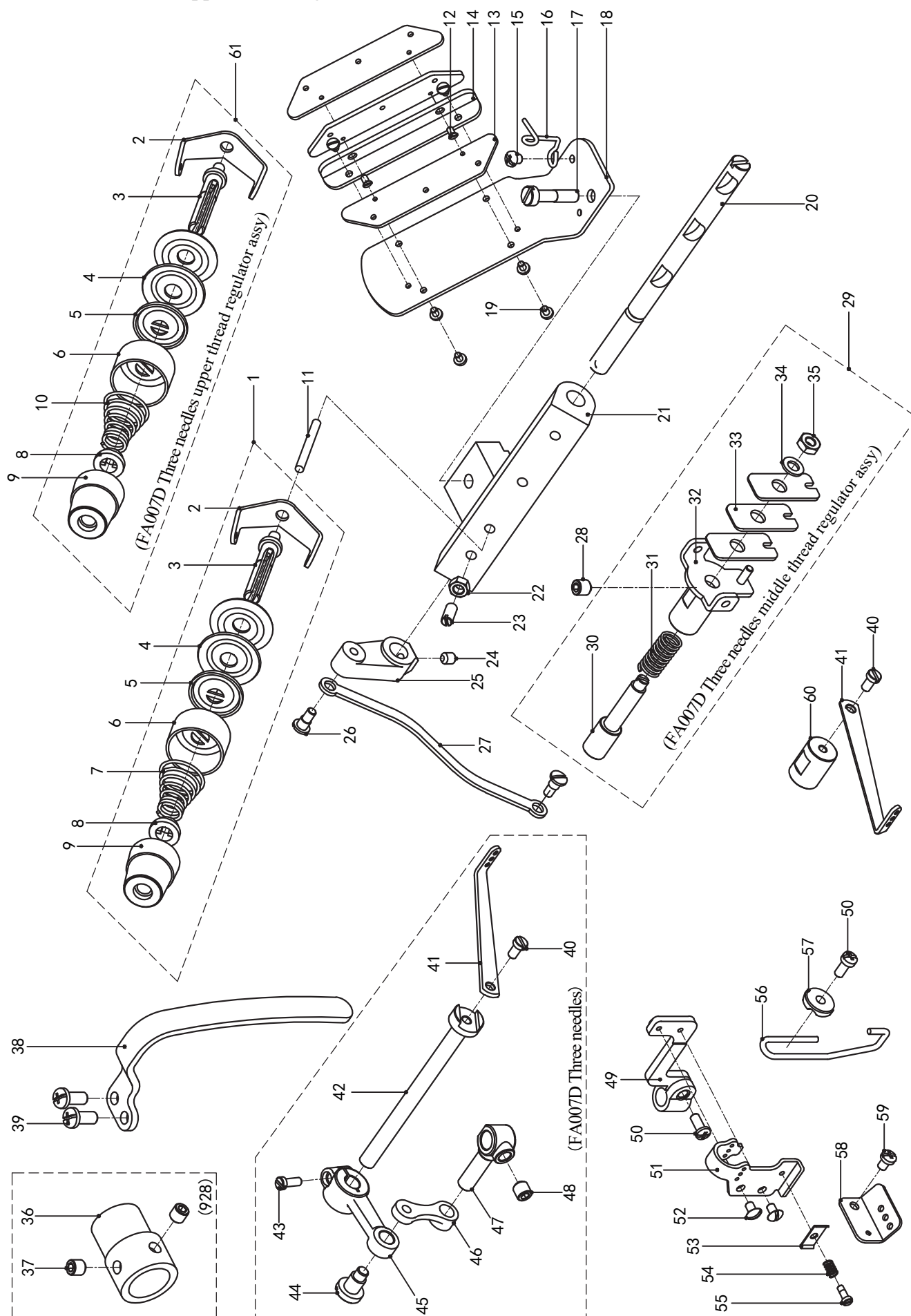
G-挑线叉组件 Lopper mechanism



G-挑线叉组件 Lopper mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|---------------------------------------------------|--------|
| 36 | □XQ00007 | O形圈9/O Ring | 1 |
| 37 | LD00135 | 螺钉SM3. 57-6/Screw SM3.57 | 4 |
| 38 | 927G038 | 圆盖/Ball Bearing | 1 |
| 39 | 927G039 | 圆盖油垫/Packing | 1 |
| 40 | 927G040 | FA007D 双针偏心轮/FA007D Two needles eccentric wheel | 1 |
| 41 | 928G041 | FA007D 三针偏心轮/FA007D Three needles eccentric wheel | 1 |
| 42 | LD00158 | 螺钉SM4. 36-5. 5/Screw SM4.36 | 2 |
| 43 | 927G043 | 弯针座S/Looper Holder,S | 1 |
| 44 | LD00159 | 螺钉SM4. 36-8/Screw SM4.36 | 2 |
| 45 | 927G045 | 弯针座L/Looper Holder,L | 1 |
| 46 | LD00145 | 螺钉SM3. 57-8/Screw SM3.57 | 3 |
| 47 | LD00160 | 螺钉SM3. 57-4. 4/Screw SM3.57 | 3 |
| 48 | 928G048 | 弯针座L/Looper Holder,L | 1 |
| 49 | 928G049 | 弯针座M/Looper Holder,M | 1 |
| 50 | 928G050 | 弯针座R/Looper Holder,R | 1 |
| 51 | LD00176 | 螺钉SM3. 57/Screw SM3.57 | 1 |
| 52 | 927G052 | 卷边器滑块/Lapper Guide Plate | 1 |
| 53 | LM00002 | 螺母SM5. 95/Nut SM5.95 | 1 |
| 54 | LD00166 | 螺钉SM5. 95/Screw SM5.95 | 1 |

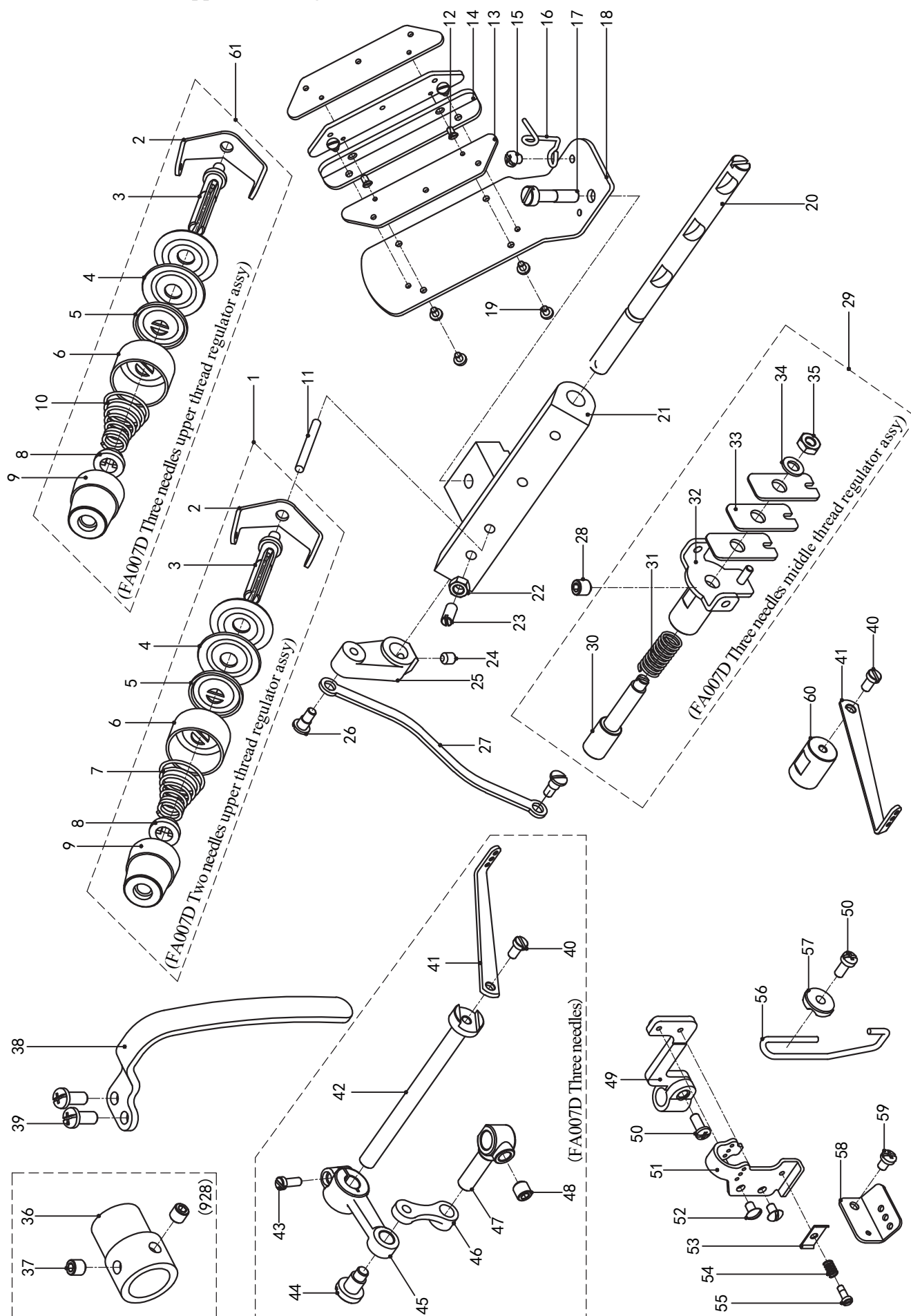
H-上引线装置 Upper threading mechanism



H-上引线装置 Upper threading mechanism

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|-------------------------------------------------------------------|--------|
| 1 | 927H001 | FA007D 双针夹线器组件/ FA007D Two Needles Upper Thread Regulator Assy | 3 |
| 2 | 927H002 | 夹线器过线板/Needle Thread Guide | 3 |
| 3 | 927H003 | 夹线器柱/Tension Stud | 6 |
| 4 | 927H004 | 夹线板/Tension Disc | 3 |
| 5 | 927H005 | 夹线器顶销压盘/Tension Disc Presser | 3 |
| 6 | 927H006 | 夹线器弹簧压盘/Tension Disc Presser | 3 |
| 7 | 927H007 | FA007D 双针夹线簧/FA007D Two Needles Spring | 2 |
| 8 | 927H008 | 夹线器齿动齿圈/Tension Disc Washer | 3 |
| 9 | 927H009 | 夹线器调节螺母/Tension Nut | 3 |
| 10 | 928H010 | FA007D 三针夹线簧/FA007D Three Needles Spring | 3 |
| 11 | 927H011 | 夹线器顶销/Pin | 3 |
| 12 | LD00162 | 螺钉SM2. 38-4/Screw SM2.38 | 2 |
| 13 | 927H013 | 上过线板/Thread Retainer | 3 |
| 14 | 927H014 | 上过线板连接板/Thread Guide Set Plate | 1 |
| 15 | LD00067 | 螺钉SM3. 57-4/Screw SM3.57 | 1 |
| 16 | 927H016 | 上过线板引线钩/Thread Guide | 1 |
| 17 | LD00177 | 螺钉SM4. 76-24/Screw SM4.76 | 1 |
| 18 | 927H018 | 上过线板支架/Upper Thread Guide | 1 |
| 19 | LD00161 | 螺钉SM2. 38-3. 6/Screw SM2.38 | 4 |
| 20 | 927H020 | 夹线器支架轴/Tension Release Shaft | 1 |
| 21 | 927H021 | 夹线器支架/Upper Thread Tension Bracket | 1 |
| 22 | LM00001 | 螺母SM4. 36/Nut SM4.36 | 1 |
| 23 | 927H023 | 螺钉/Screw | 1 |
| 24 | LD00023 | 螺钉SM4. 36-4/Screw SM4.36 | 1 |
| 25 | 927H025 | 松线曲柄/Tension Release Crank | 1 |
| 26 | 927H026 | 松线连杆螺钉/Screw | 2 |
| 27 | 927H027 | 松线连杆/Tension Release Connecting Rod | 1 |
| 28 | LD00146 | 螺钉SM5. 95/Screw SM5.95 | 1 |
| 29 | 928H029 | 中夹线器组件/Middle Thread Regulator Assy | 1 |
| 30 | 928H030 | 上线夹松紧支架/Upper Thread Tension Bracket | 1 |
| 31 | TH00022 | 弹簧/Spring | 1 |
| 32 | 928H032 | 中夹线器支架/Middle Thread Regulator | 1 |
| 33 | 928H033 | 中夹线器夹线片/Tension Disc | 3 |
| 34 | DQ00034 | 平垫圈5/Washer | 1 |
| 35 | LM00008 | 螺母SM4. 36/Nut SM4.36 | 1 |

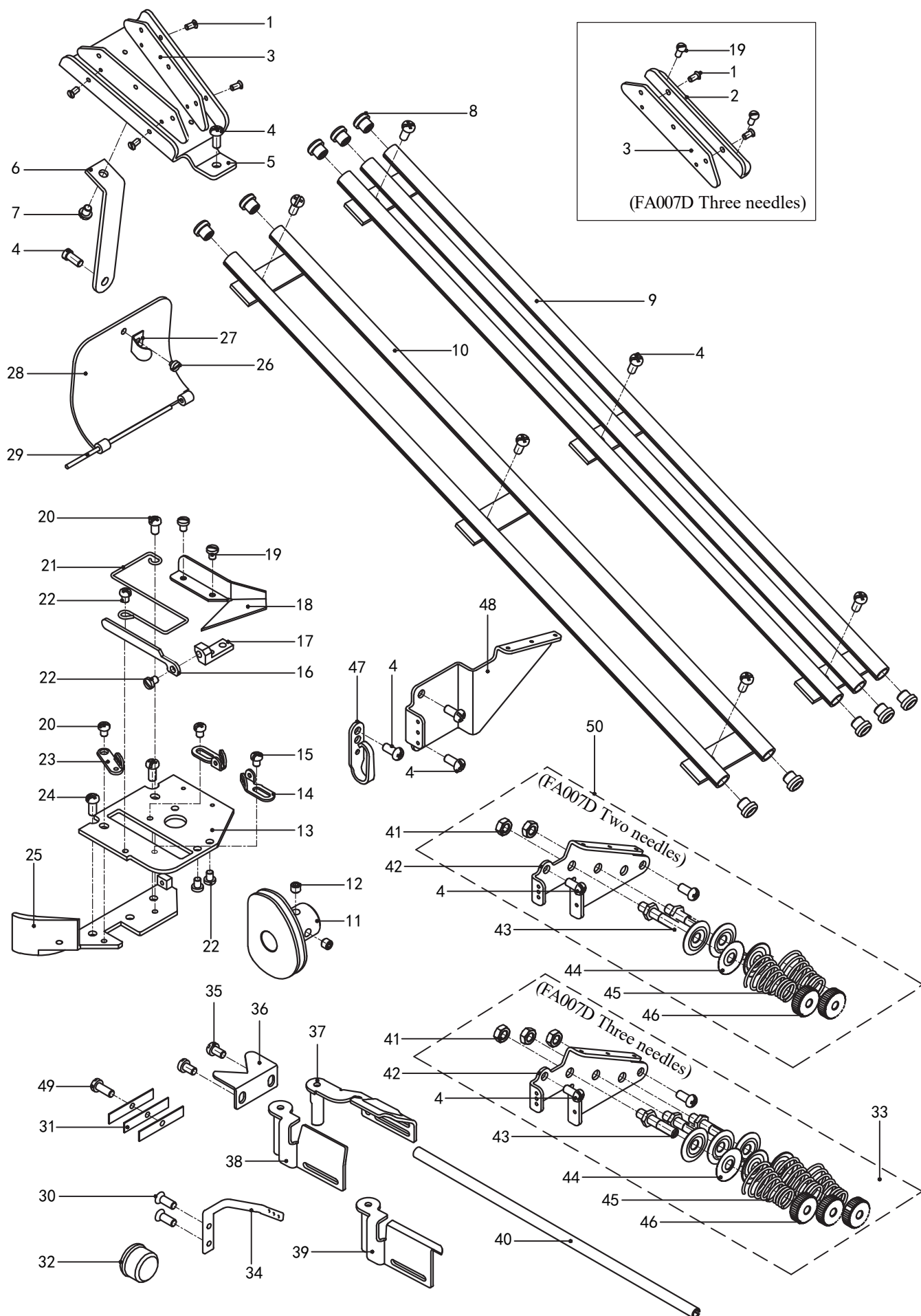
H-上引线装置 Upper threading mechanism



H-上引线装置 Upper threading mechanism

| 序号/NO | 代号/Assemble NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|----------------|------------|--------------------------------------------------------------------|--------|
| 36 | 928H-36 | 928H036 | 中夹线器偏心套筒/Eccentric Wrench | 1 |
| 37 | 928H-37 | LD00166 | 螺钉SM5.95-4/Screw SM5.95 | 2 |
| 38 | 927H-38 | 927H038 | 上引线装置护手/Thread Take-Up Cover | 1 |
| 39 | 927H-39 | LD00137 | 螺钉SM4.76-10/Screw SM4.76 | 2 |
| 40 | 927H-40 | LD00140 | 螺钉SM3.57-7/Screw SM3.57 | 1 |
| 41 | 927H-41 | 927H041 | 中引线柄/Tension Release Lever | 1 |
| 42 | 928H-42 | 928H042 | 中引线柄支架/Tension Release Lever Shaft | 1 |
| 43 | 928H-43 | LD00026 | 螺钉M4-10/Screw M4 | 1 |
| 44 | 928H-44 | 928H044 | 连杆轴位螺钉/Shoulder Screw | 1 |
| 45 | 928H-45 | 928H045 | 中引线柄连杆/Connecting Rod | 1 |
| 46 | 928H-46 | 928H046 | 短连杆/Short Connecting Rod | 1 |
| 47 | 928H-47 | 928H047 | 短连杆连接柱/Tension Release Stud | 1 |
| 48 | 928H-48 | LD00143 | 紧定螺钉SM5.95-6/Screw SM5.95 | 1 |
| 49 | 927H-49 | 927H049 | 上引线板支架/UpperThreadGuideBracket | 1 |
| 50 | 927H-50 | LD00139 | 螺钉SM3.57-7.5/Screw SM3.57 | 2 |
| 51 | 927H-51 | 927H051 | 上引线板/Upper Thread Guide | 1 |
| 52 | 927H-52 | LD00164 | 螺钉SM3.18-5/Screw SM3.18 | 2 |
| 53 | 927H-53 | 927H053 | 上引线板压线板/Thread Tension Disc | 1 |
| 54 | 927H-54 | TH00023 | 弹簧/Spring | 1 |
| 55 | 927H-55 | 927H055 | 上引线板弹簧螺钉/Screw | 1 |
| 56 | 927H-56 | 927H056 | 上引线钩/Upper Thread Take-Up Guide | 1 |
| 57 | 927H-57 | 927H057 | 上引线钩垫块/Washer | 1 |
| 58 | 927H-58 | 927H058 | 下引线板/Upper Thread Guide | 1 |
| 59 | 927H-59 | LD00135 | 螺钉SM3.57-6/Screw SM3.57 | 1 |
| 60 | 927H-60 | 927H060 | 中引线柄支架块/TensionReleaseLeverBracket | 1 |
| 61 | 928H-61 | 928H061 | FA007D三针/ FA007D Three Thread Upper 夹线器组件 Thread Regulator Assy | 3 |

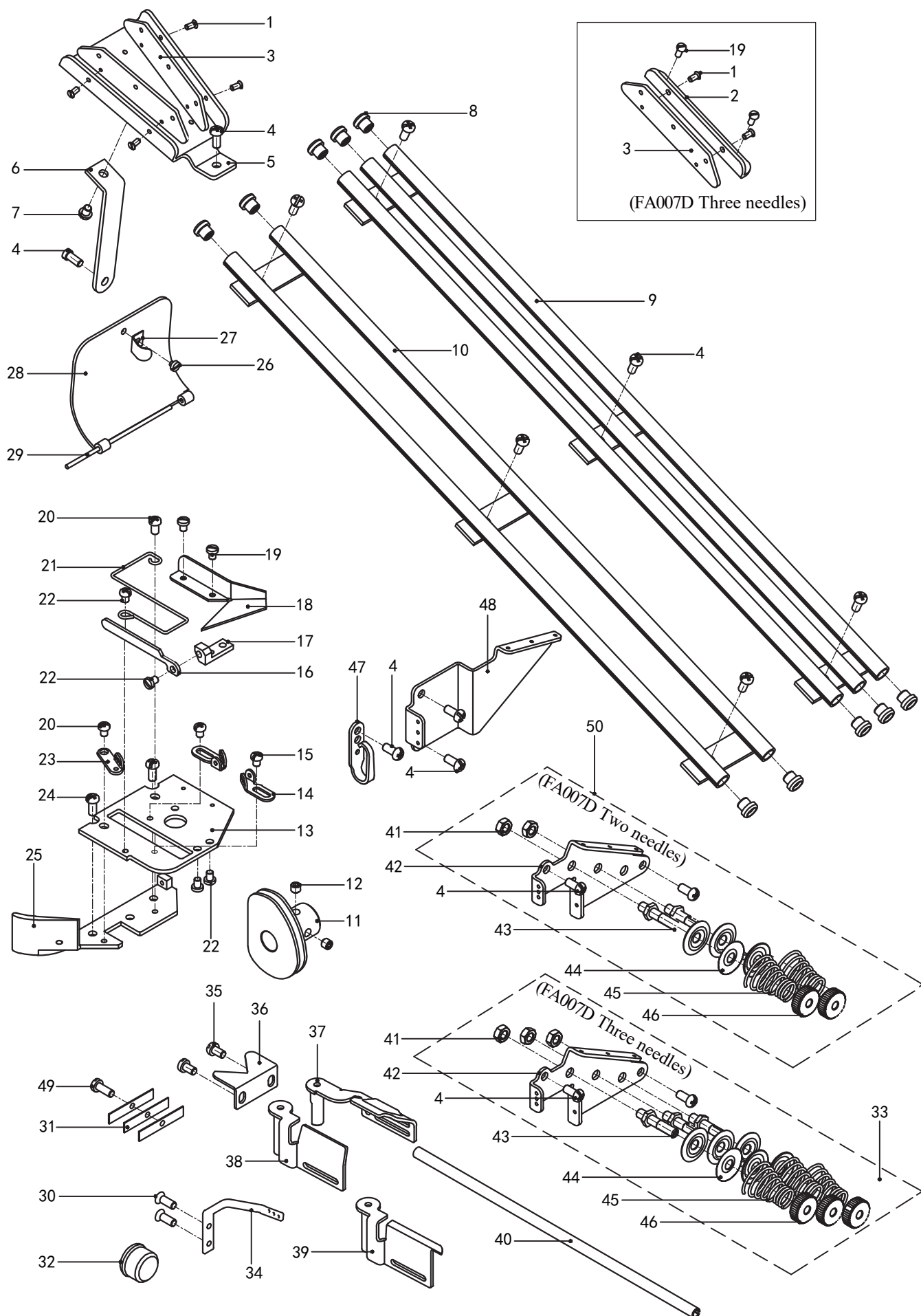
I-下引线装置 Lower threading mechanism



I-下引线装置 Lower threading mechanism

| 序号/NO | 代号/Assemble NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|----------------|------------|------------------------------------------|--------|
| 1 | 927I-1 | LD00162 | 沉头螺钉SM2. 38-4/Screw SM2.38 | 6 |
| 2 | 928I-2 | 927H014 | 过线板连接板/Thread Guide Set Plate | 1 |
| 3 | 927I-3 | 927H013 | 过线板/Thread Retainer | 3 |
| 4 | 927I-4 | LD00134 | 螺钉SM3. 57-8/Screw SM3.57 | 10 |
| 5 | 927I-5 | 927I005 | 过线板支架/Lower Thread Guide Retainer | 1 |
| 6 | 927I-6 | 927I006 | 过线板支架支撑条/LowerThreadGuideSupport | 1 |
| 7 | 927I-7 | LD00067 | 螺钉SM3. 57-4/Screw SM3.57 | 1 |
| 8 | 927I-8 | 927I008 | 过线管嵌套/Inglined Guide Tube Nesting | 6 |
| 9 | 928I-9 | 928I009 | FA007D 三线过线管组件/Inglined Guide Tube Assy | 1 |
| 10 | 927I-10 | 927I010 | FA007D 二线过线管组件/ Inglined Guide Tube Assy | 1 |
| 11 | 927I-11 | 927I011 | 导线轮/Thread Guide | 1 |
| 12 | 927I-12 | LD00178 | 紧定螺钉SM4. 36-3. 2/Screw SM4.36 | 2 |
| 13 | 927I-13 | 927I013 | 下过线器支架板/L/Tr.Take-UpLeverBracket | 1 |
| 14 | 927I-14 | 927I014 | 下过线器导线板一/Lower Thread Guide | 2 |
| 15 | 927I-15 | LD00179 | 螺钉3. 18-3. 2/Screw SM2.38 | 2 |
| 16 | 927I-16 | 927I016 | 下过线器压线板/Lower Thread Presser | 1 |
| 17 | 927I-17 | 927I017 | 下过线器压线板支架/Thread Release Base | 1 |
| 18 | 927I-18 | 927I018 | 下过线器引线板/Guide Plate | 1 |
| 19 | 927I-19 | LD00161 | 螺钉SM2. 38-3. 6/Screw SM2.38 | 4 |
| 20 | 927I-20 | LD00169 | 螺钉SM3. 57-5. 5/Screw SM3.57 | 2 |
| 21 | 927I-21 | 927I021 | 下过线器导线钢丝/Lower Thread Guide | 1 |
| 22 | 927I-22 | LD00167 | 螺钉SM3. 18-4/Screw SM3.18 | 4 |
| 23 | 927I-23 | 927I023 | 下过线器导线板二/Lower Thread Guide | 1 |
| 24 | 927I-24 | LD00168 | 螺钉SM3. 57-7. 5/Screw SM3.57 | 2 |
| 25 | 927I-25 | 927I025 | 下过线器支架/L/Tr.Take-UpLeverBracket | 1 |
| 26 | 927I-26 | LD00065 | 螺钉SM2. 38-2/Screw SM2.38 | 1 |
| 27 | 927I-27 | 927I027 | 下过线器盖弹簧片/Spring | 1 |
| 28 | 927I-28 | 927I028 | 下过线器盖/L/ThreadTake-UpLeverCover | 1 |
| 29 | 927I-29 | 927I029 | 下过线器盖轴销/Pin | 1 |
| 30 | 927I-30 | LD00342 | 螺钉SM3. 18-7/Screw SM3.18 | 2 |
| 31 | 927I-31 | 927I031 | 护罩弹簧片/Leaf Spring | 3 |
| 32 | 927I-32 | 927I032 | 橡胶塞15. 5/Rubber Cap | 1 |
| 33 | 928I-33 | 928I033 | 下引线过线器组件(三线) | 1 |
| 34 | 927I-34 | 927I034 | 弯针引线板/Looper Thread Guide | 1 |
| 35 | 927I-35 | LD00067 | 螺钉SM3. 57-4/Screw SM3.57 | 2 |















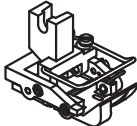
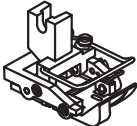
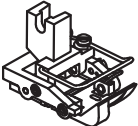
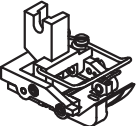
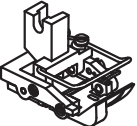

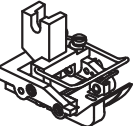
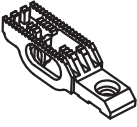
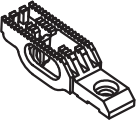
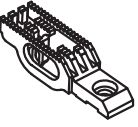
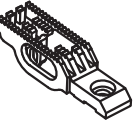
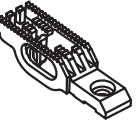
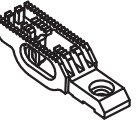
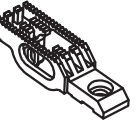

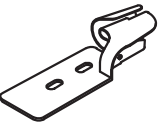
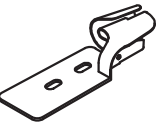
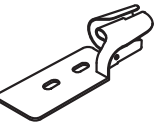
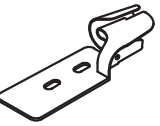
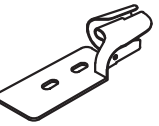
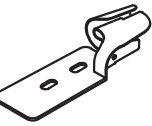














I-下引线装置 Lower threading mechanism















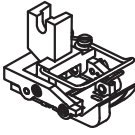
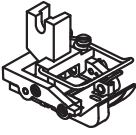
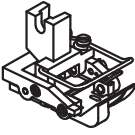
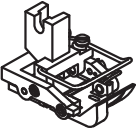
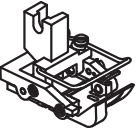
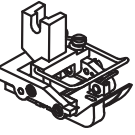
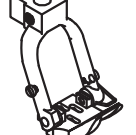
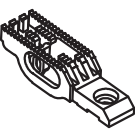
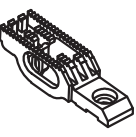
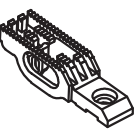
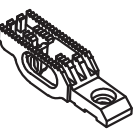
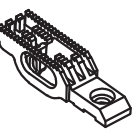
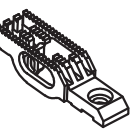
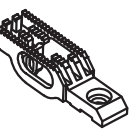
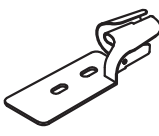
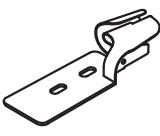
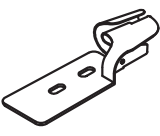
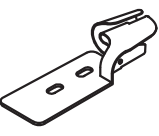
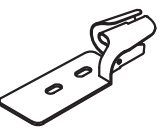
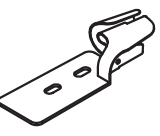
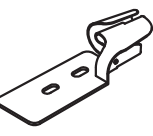






























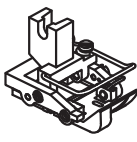
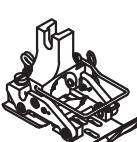
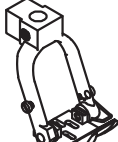
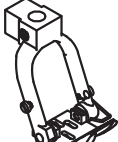
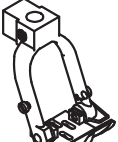
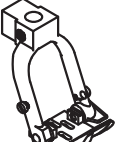
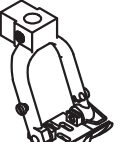

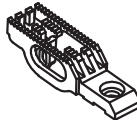
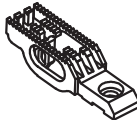
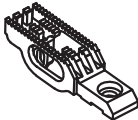
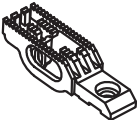
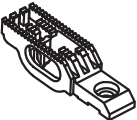
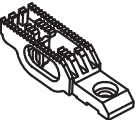
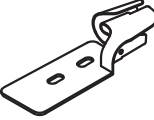
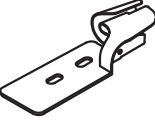
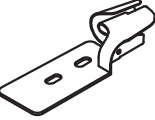
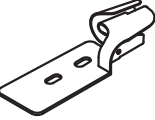
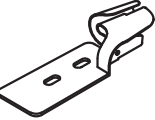
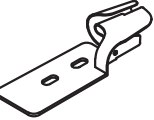
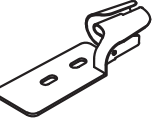
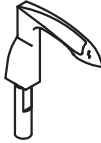
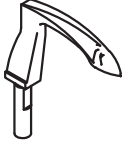

I-下引线装置 Lower threading mechanism















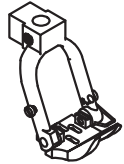
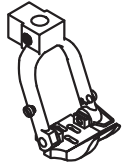
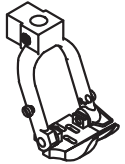
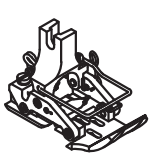
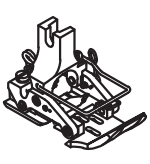
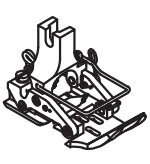
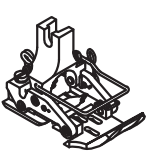
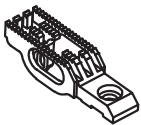
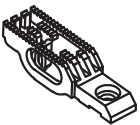
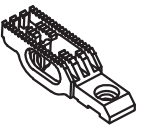
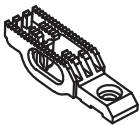
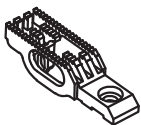
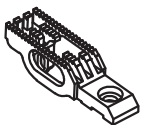
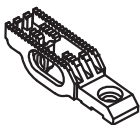

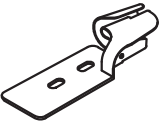
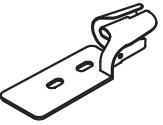

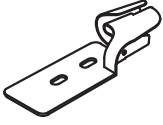
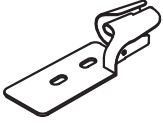
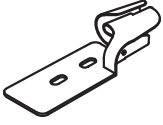
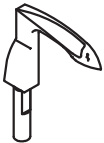




















| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|----------------------------------|--------|
| 36 | 927I036 | 割线刀片/Thread Trimmer | 1 |
| 37 | 927I037 | 弯针护罩右/Looper Cover,Ra | 1 |
| 38 | 927I038 | 弯针护罩左/Looper Cover,La | 1 |
| 39 | 928I039 | 弯针护罩左928/Looper Cover,Lb | 1 |
| 40 | 927I040 | 前臂过线管/Lower Thread Feed BarGuide | 1 |
| 41 | LM00001 | 螺母SM4. 36/Nut SM4.36 | 3 |
| 42 | 927I042 | 下引线过线板/Thread Retainer | 1 |
| 43 | 927I043 | 下引线夹线器柱/Thread Nipper Prop | 3 |
| 44 | 927I044 | 夹线盘/Thread Guide Disc | 6 |
| 45 | 927I045 | 下引线夹线器簧/Spring | 3 |
| 46 | 927I046 | 下引线夹线器调节螺母/Nut | 3 |
| 47 | 927I047 | 下引线钩/Arm Thread Guide, M | 3 |
| 48 | 927I048 | 下引线板/Lower Thread Guide | 1 |
| 49 | LD00191 | 螺钉SM3. 57-6/Screw SM3.57 | 1 |
| 50 | 927I050 | 下引线过线器组件(两线) | 1 |








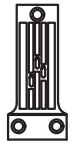
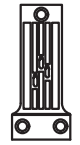
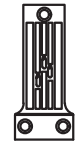
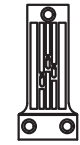




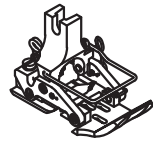
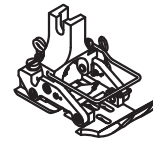
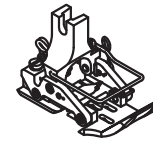
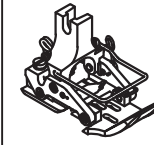
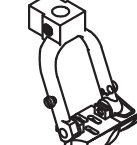
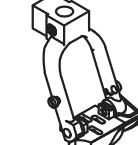
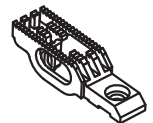
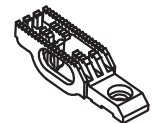
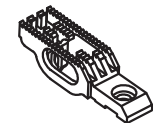
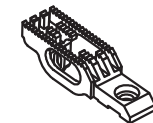
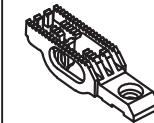
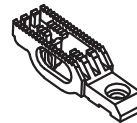
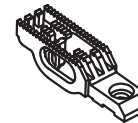
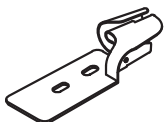
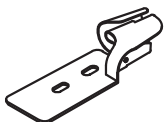
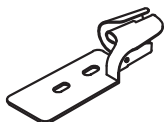
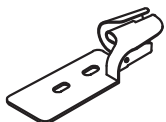
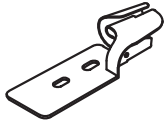
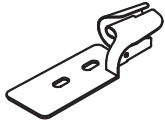
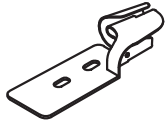
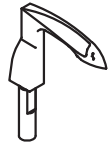
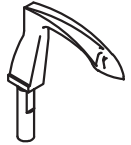

J1-规格零部件表 Different parts list










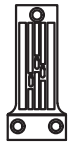




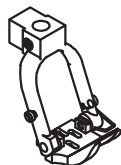
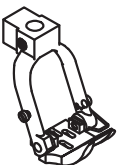
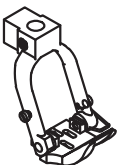
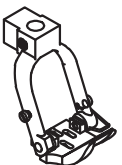
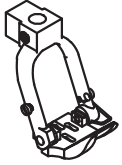
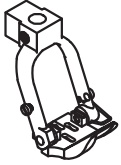
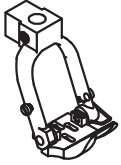
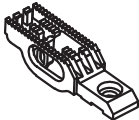
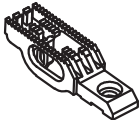
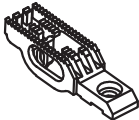

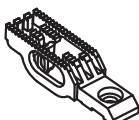
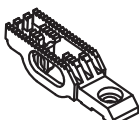
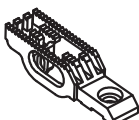

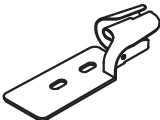

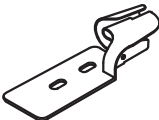



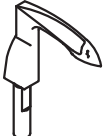


| FA007D Two Needles Thin Materials / Medium Materials | | | | | | | |
|------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 针位类型 Type | 1/4 (6.4mm) | 3/16 (4.8mm) | 1/8 (3.2mm) | 7/32 (5.6mm) | PS1/4 (6.4mm) | PS3/16 (4.8mm) | PS1/8 (3.2mm) |
| 针夹ZJ Needle Clamp |  927ZJ104 |  927ZJ3016 |  927ZJ108 |  927ZJ7032 |  927ZJ104 |  927ZJ3016 |  927ZJ108 |
| 机针JZ Needles | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 |
| 针板ZB Needle Plate |  927ZB104 |  927ZB3016 |  927ZB108 |  927ZB7032 |  927ZB104 |  927ZB3016 |  927ZB108 |
| 压脚YJ Presser Foot Assy |  927YJ104 |  927YJ3016 |  927YJ108 |  927YJ7032 |  927YJ104 |  927YJ3016 |  927YJ108 |
| 送布牙SB Feed Dog |  927SB104 |  927SB3016 |  927SB108 |  927SB7032 |  927SB104 |  927SB3016 |  927SB108 |
| 卷边器JB Lapper Assy |  927JB104 |  927JB3016 |  927JB108 |  927JB7032 |  927JB104 |  927JB3016 |  927JB108 |
| 挑线叉(S) Looper (S) |  927WZ104S |  927WZ3016S |  927WZ3016S |  927WZ104S |  927WZ104S |  927WZ3016S |  927WZ3016S |
| 挑线叉(M) Looper (M) | | | | | | | |
| 挑线叉(L) Looper (L) |  927WZ104L |  927WZ3016L |  927WZ3016L |  927WZ104L |  927WZ104L |  927WZ3016L |  927WZ3016L |

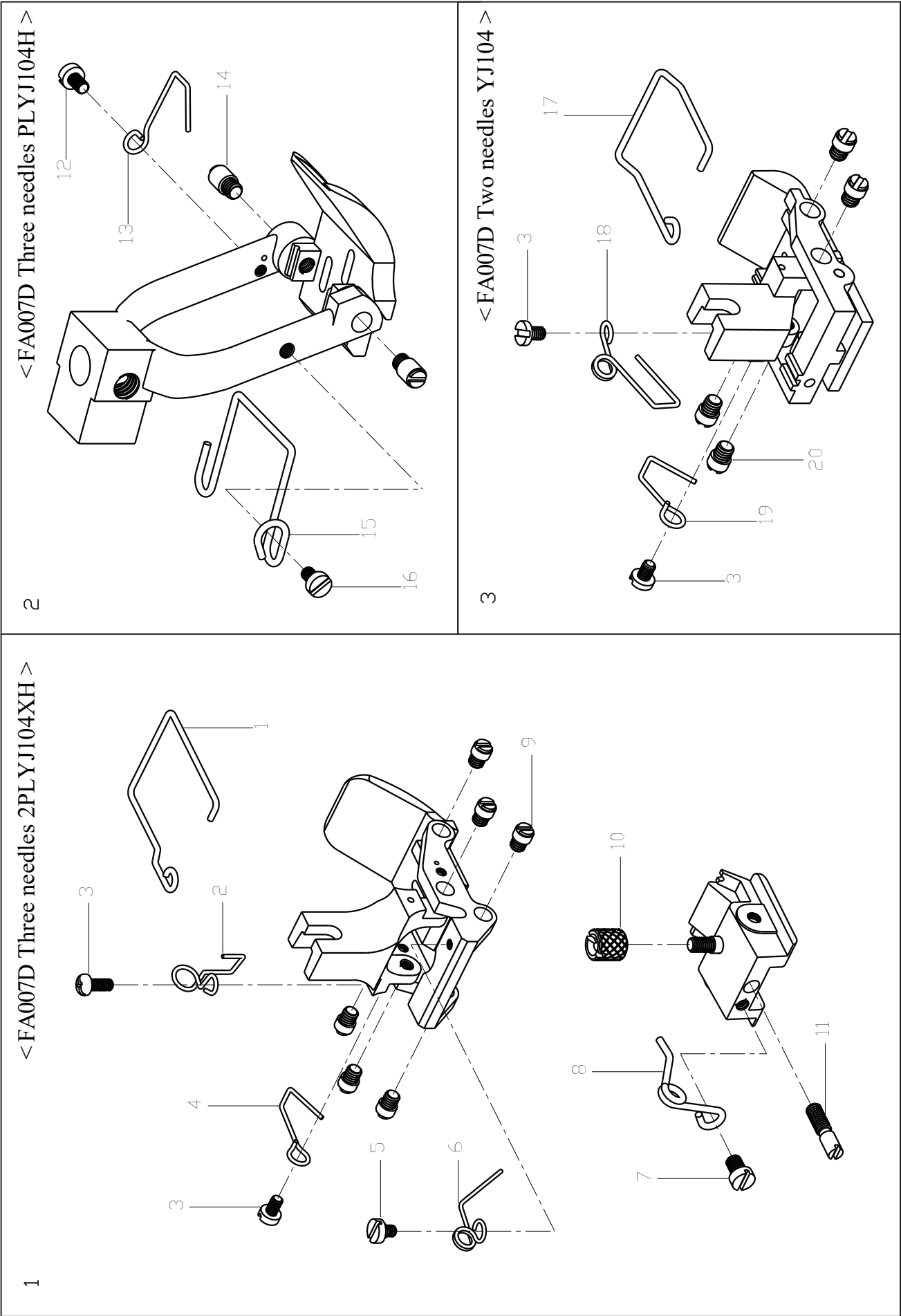
| FA007D Two Needles Thin Materials / Medium Materials | | | | | | | |
|------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|
| 针位类型 Type | PS7/32 (5.6mm) | PL1/4 (6.4mm) | PL3/16 (4.8mm) | PL1/8 (3.2mm) | PL7/32 (5.6mm) | 3/16K (4.8mm) | 3/16A (4.8mm) |
| 针夹ZJ Needle Clamp |  927ZJ7032 |  927ZJ104 |  927ZJ3016 |  927ZJ108 |  927ZJ7032 |  927ZJ3016K |  927ZJ3016 |
| 机针JZ Needles | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 | TVx64#14 |
| 针板ZB Needle Plate |  927ZB7032 |  927ZB104 |  927ZB3016 |  927ZB108 |  927ZB7032 |  927ZB3016K |  927ZB3016A |
| 压脚YJ Presser Foot Assy |  927YJ7032 |  927YJ104 |  927YJ3016 |  927YJ108 |  927YJ7032 |  927YJ3016 |  927YJ3016A |
| 送布牙SB Feed Dog |  927SB7032 |  927SB104 |  927SB3016 |  927SB108 |  927SB7032 |  927SB3016K |  927SB3016A |
| 卷边器JB Lapper Assy |  927JB7032 |  927JB104 |  927JB3016 |  927JB108 |  927JB7032 |  927JB3016 |  927JB3016 |
| 挑线叉(S) Looper (S) |  927WZ104S |  927WZ104S |  927WZ3016S |  927WZ3016S |  927WZ104S |  927WZ3016S |  927WZ3016S |
| 挑线叉(M) Looper (M) | | | | | | | |
| 挑线叉(L) Looper (L) |  927WZ104L |  927WZ104L |  927WZ3016L |  927WZ3016L |  927WZ104L |  927WZ3016L |  927WZ3016L |

| FA007D Three Needles Medium Materials / Heavy Materials | | | | | | | |
|---------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|
| 针位类型 Type | 1/4 (6.4mm) Thin Materials | 1/4 (6.4mm) Medium Materials | PL1/4 (6.4mm) Medium Materials | PL3/8 (9.5mm) Medium Materials | PL9/32 (7.1mm) Medium Materials | PL5/16 (7.9mm) Medium Materials | PL1/4 (6.4mm) Heavy Materials |
| 针夹ZJ Needle Clamp |  928ZJ104L |  928ZJ104H |  928ZJ104H |  928PLZJ308XH |  928PLZJ9032XH |  928PLZJ5016H |  928ZJ104H |
| 机针JZ Needles | TVx64#14 | TVx5 #18 | TVx5 #18 | TVx5 #18 | TVx5 #18 | TVx5 #18 | TVx5 #21 |
| 针板ZB Needle Plate |  928ZB104L |  928ZB104H |  928ZB104H |  928PLZB308H |  928PLZB9032H |  928PLZB5016H |  928PLZB104XH |
| 压脚YJ Presser Foot Assy |  928YJ104L |  9282PLYJ104H |  928YJ104H |  928PLYJ308H |  928PLYJ9032H |  928PLYJ5016H |  928PLYJ104XH |
| 送布牙SB Feed Dog |  928SB104L |  928PLSB104H |  928SB104H |  928PLSB308H |  928PLSB9032H |  928PLSB5016H |  928PLSB104XH |
| 卷边器JB Lapper Assy |  3JB104L |  928JB104H |  928JB104H |  928PLJB308H |  928PLJB9032H |  928PLJB5016H |  928PLJB104XH |
| 挑线叉 (S) Looper (S) |  928WZS40375 | ← | ← | ← | ← | ← | ← |
| 挑线叉 (M) Looper (M) |  928WZS40376 | ← | ← | ← | ← | ← | ← |
| 挑线叉 (L) Looper (L) |  928WZS40377 | ← | ← | ← | ← | ← | ← |

| FA007D Three Needles Medium Materials / Heavy Materials | | | | | | | |
|---------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
| 针位类型 Type | PL3/8 (9.5mm) Heavy Materials | PL9/32 (7.1mm) Heavy Materials | PL5/16 (7.9mm) Heavy Materials | 2PL1/4 (6.4mm) Medium Materials | 2PL3/8 (9.5mm) Medium Materials | 2PL9/32 (7.1mm) Medium Materials | 2PL5/16 (7.9mm) Medium Materials |
| 针夹ZJ Needle Clamp |  928PLZJ308XH |  928PLZJ9032XH |  928PLZJ5016XH |  928ZJ104H |  928PLZJ308XH |  928PLZJ9032XH |  928PLZJ5016H |
| 机针JZ Needles | TVx5 #21 | TVx5 #21 | TVx5 #21 | TVx5 #18 | TVx5 #18 | TVx5 #18 | TVx5 #18 |
| 针板ZB Needle Plate |  928PLZB308XH |  928PLZB9032XH |  928PLZB5016XH |  9282PLZB104H |  9282PLZB308H |  9282PLZB9032H |  9282PLZB5016H |
| 压脚YJ Presser Foot Assy |  928PLYJ308XH |  928PLYJ9032XH |  928PLYJ5016XH |  9282PLYJ104H |  9282PLYJ308H |  9282PLYJ9032H |  9282PLYJ5016H |
| 送布牙SB Feed Dog |  928PLSB308XH |  928PLSB9032XH |  928PLSB5016XH |  9282PLSB104H |  9282PLSB308H |  9282PLSB9032H |  9282PLSB5016H |
| 卷边器JB Lapper Assy |  928PLJB308XH |  928PLJB9032XH |  928PLJB5016XH |  928JB104H |  928JB308H |  928PLJB9032H |  928JB5016H |
| 挑线叉(S) Looper (S) |  928WZS40375 |  |  |  |  |  |  |
| 挑线叉(M) Looper (M) |  928WZS40376 |  |  |  |  |  |  |
| 挑线叉(L) Looper (L) |  928WZS40377 |  |  |  |  |  |  |

| FA007D Three Needles Medium Materials / Heavy Materials | | | | | | | |
|---------------------------------------------------------|------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| 针位类型 Type | 2PL1/4 (6.4mm) Heavy Materials | 2PL3/8 (9.5mm) Heavy Materials | 2PL9/32 (7.1mm) Heavy Materials | 2PL5/16 (7.9mm) Heavy Materials | 2PL1/2 (12.7mm) Heavy Materials | PF/CV1/4 (6.4mm) Heavy Materials | PS1/4 (6.4mm) Medium Materials |
| 针夹ZJ Needle Clamp |  928ZJ104H |  928PLZJ308XH |  928PLZJ9032XH |  928PLZJ5016XH |  9282PLZJ102XH |  928ZJ104H |  928ZJ104H |
| 机针JZ Needles | TVx5 #21 | TVx5 #21 | TVx5 #21 | TVx5 #21 | TVx5 #21 | TVx5 #21 | TVx5 #18 |
| 针板ZB Needle Plate |  9282PLZB104XH |  9282PLZB308XH |  9282PLZB9032XH |  9282PLZB5016XH |  9282PLZB102XH |  928PLZB104XH-R |  928ZB104H |
| 压脚YJ Presser Foot Assy |  9282PLYJ104XH |  9282PLYJ308XH |  9282PLYJ9032XH |  9282PLYJ5016XH |  9282PLYJ102XH |  928PLYJ104XH-R |  928YJ104H |
| 送布牙SB Feed Dog |  9282PLSB104XH |  9282PLSB308XH |  9282PLSB9032XH |  9282PLSB5016XH |  9282PLSB102XH |  928PLSB104XH-R |  928SB104H |
| 卷边器JB Lapper Assy |  928PLJB104XH |  928PLJB308XH |  928PLJB9032XH |  928JB5016XH |  9282PLJB102XH |  928PLJB104XH |  928JB104H |
| 挑线叉 (S) Looper (S) |  928WZS40375 | ← | ← | ← | ← | ← | ← |
| 挑线叉 (M) Looper (M) |  928WZS40376 | ← | ← | ← | ← | ← | ← |
| 挑线叉 (L) Looper (L) |  928WZS40377 | ← | ← | ← | ← | ← | ← |

| FA007D Three Needles Medium Materials / Heavy Materials | | | | | | | |
|---------------------------------------------------------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
| 针位类型 Type | PS3/8 (9.5mm) Medium Materials | PS9/32 (7.1mm) Medium Materials | PS5/16 (7.9mm) Medium Materials | PS1/4 (6.4mm) Heavy Materials | PS3/8 (9.5mm) Heavy Materials | PS9/32 (7.1mm) Heavy Materials | PS5/16 (7.9mm) Heavy Materials |
| 针夹ZJ Needle Clamp |  928PLZJ308XH |  928PLZJ9032XH |  928PLZJ5016H |  928ZJ104H |  928PLZJ308XH |  928PLZJ9032XH |  928PLZJ5016XH |
| 机针JZ Needles | TVx5 #18 | TVx5 #18 | TVx5 #18 | TVx5 #21 | TVx5 #21 | TVx5 #21 | TVx5 #21 |
| 针板ZB Needle Plate |  928PLZB308H |  928PLZB9032H |  928PLZB5016H |  928PLZB104XH |  928PLZB308XH |  928PLZB9032XH |  928PLZB5016XH |
| 压脚YJ Presser Foot Assy |  928PLYJ308H |  928PLYJ9032H |  928PLYJ5016H |  928PLYJ104XH |  928PLYJ308XH |  928PLYJ9032XH |  928PLYJ5016XH |
| 送布牙SB Feed Dog |  928PLSB308H |  928PLSB9032H |  928PLSB5016H |  928PLSB104XH |  928PLSB308XH |  928PLSB9032XH |  928PLSB5016XH |
| 卷边器JB Lapper Assy |  928PLJB308H |  928PLJB9032H |  928JB5016H |  928PLJB104XH |  928PLJB308XH |  928PLJB9032XH |  928PLJB5016XH |
| 挑线叉(S) Looper (S) |  928WZS40375 | ← | ← | ← | ← | ← | ← |
| 挑线叉(M) Looper (M) |  928WZS40376 | ← | ← | ← | ← | ← | ← |
| 挑线叉(L) Looper (L) |  928WZS40377 | ← | ← | ← | ← | ← | ← |



J2-规格零件分解部份

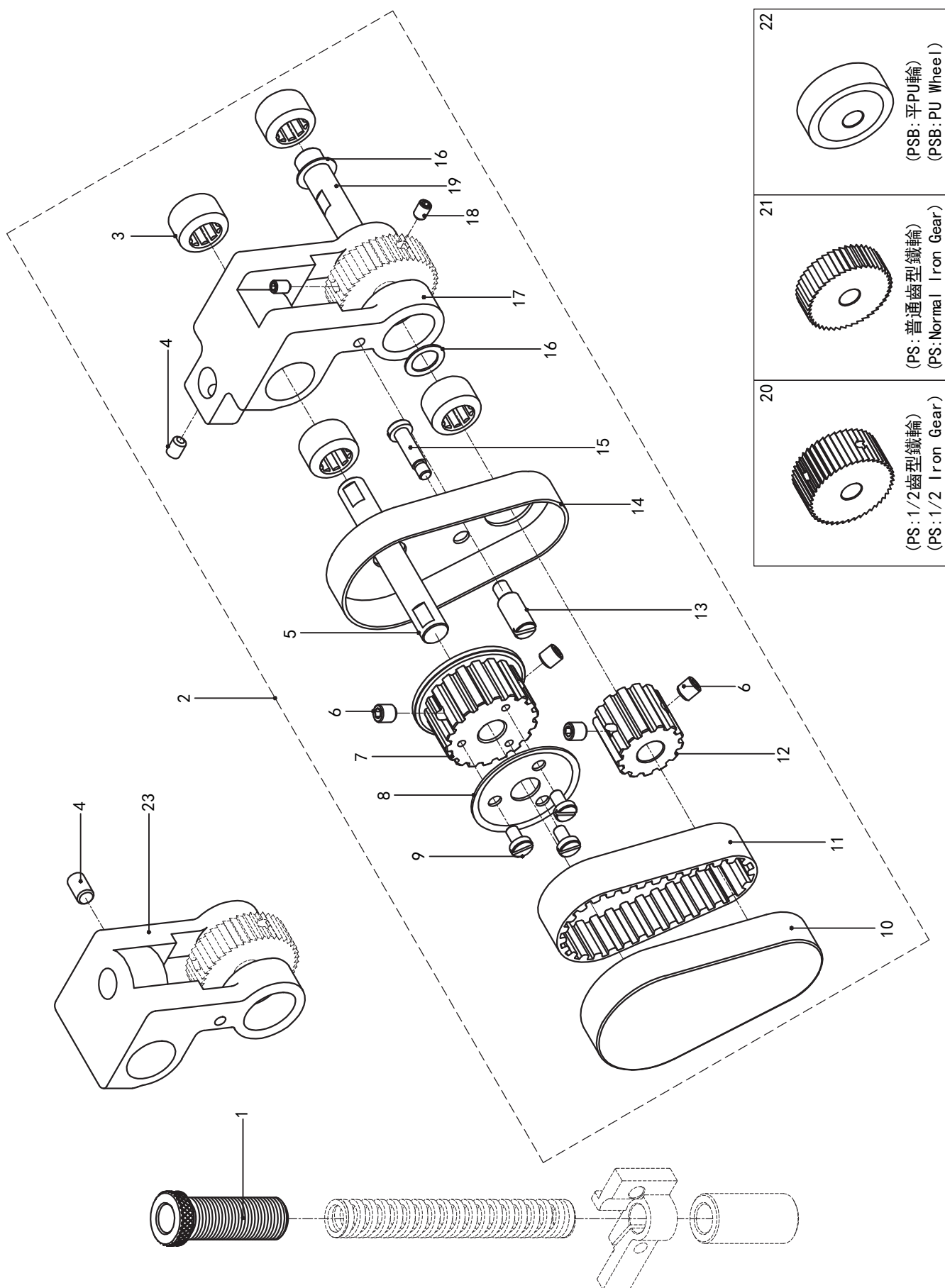
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|-----------------------------------------|--------|
| 1 | 928J20101 | 护指钢丝/Protect a steel wire | 1 |
| 2 | 928J20102 | 压脚桥扭簧/Press the feet bridge twist Huang | 1 |
| 3 | 928J20103 | 扭簧螺钉/Twist Huang bolt | 4 |
| 4 | 928J20104 | 前压脚板扭簧/Press the sole twist Huang | 1 |
| 5 | 928J20105 | 扭簧螺钉/Twist Huang bolt | 1 |
| 6 | 928J20106 | 后压脚板扭簧/Press the sole twist Huang | 1 |
| 7 | 928J20107 | 扭簧螺钉/Twist Huang bolt | 1 |
| 8 | 928J20108 | 中压脚板扭簧/Press sole to twist Huang | 1 |
| 9 | 928J20109 | 压脚板螺钉/Press sole bolt | 6 |
| 10 | 928J20110 | 滚花螺母/Roll flower Luo a mother | 1 |
| 11 | 928J20211 | 中压脚板锁紧螺钉/Lock tight bolt | 1 |
| 12 | 927J20201 | 扭簧螺钉/Twist Huang bolt | 1 |
| 13 | 927J20202 | 压脚板扭簧/Press the sole twist Huang | 1 |
| 14 | 927J20203 | 压脚板螺钉/Press sole bolt | 2 |
| 15 | 927J20204 | 护指钢丝/Protect a steel wire | 1 |
| 16 | 927J20205 | 护指钢丝螺钉/Protect steel wire bolt | 1 |
| 17 | 927J20301 | 护指钢丝/Protect a steel wire | 1 |
| 18 | 927J20303 | 压脚桥扭簧/Press the feet bridge twist Huang | 1 |
| 19 | 927J20304 | 前压脚板扭簧/Front press sole to twist Huang | 1 |
| 20 | 927J00305 | 压脚板螺钉/Press sole bolt | 4 |

| | |
|-------------------------------------------------|-------------------------------------------------|
| <p><FA007D Three needles 2PLSB102XH ></p> | <p><FA007D Three needles 2PLSB104XH ></p> |
| <p><FA007D Two needles SB104 ></p> | <p><FA007D Three needles PLSB104H ></p> |

J3-规格零件分解部份}

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|---------------------------------|--------|
| 1 | 928J30101 | 螺母/Nut | 4 |
| 2 | 928J30102 | 导针块支架\H0.99997x;/Support | 1 |
| 3 | 928J30103 | 导针块支架螺钉\H0.99996x;/Support bolt | 4 |
| 4 | 928SPL028 | 轴位螺钉/Stalk bolt | 1 |
| 5 | 928J30105 | 导针块/Lead a needle piece | 2 |
| 6 | 928J30106 | 导针块/Lead a needle piece | 2 |
| 7 | 928J30107 | 齿条螺钉/Chi bolt | 2 |
| 8 | 928J30108 | 齿条/Chi | 1 |
| 9 | 928J30202 | 导针块支架\H0.99999x;/Support | 2 |
| 10 | 928J30204 | 导针块螺钉/Lead a needle piece bolt | 3 |
| 11 | 928J30305 | 导针块/Lead a needle piece | 1 |
| 12 | 927J30402 | 导针块支架/Support | 1 |
| 13 | 927J30405 | 导针块/Lead a needle piece | 1 |
| 14 | 927J30406 | 导针块/Lead a needle piece | 1 |

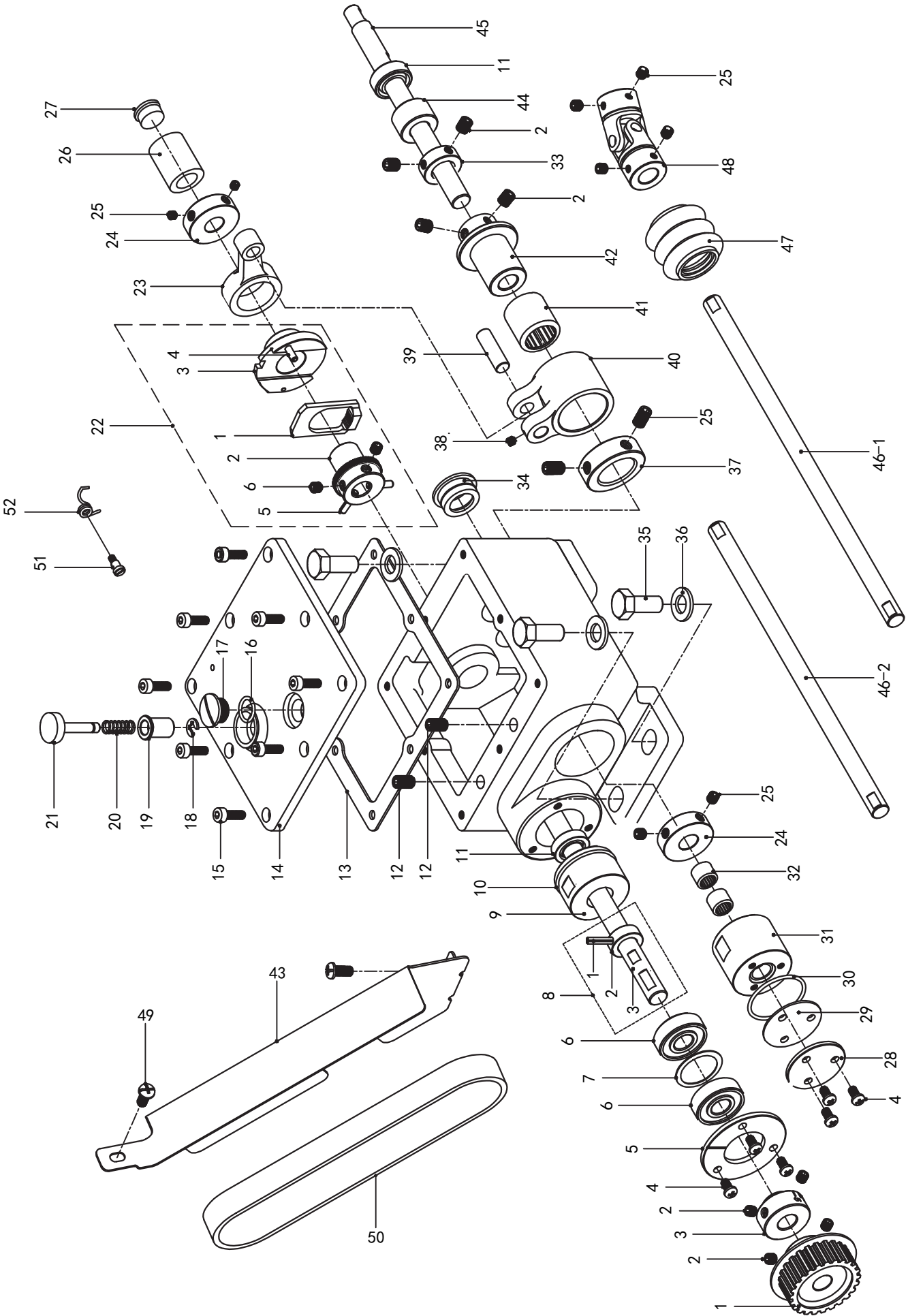
PS、PSB-外置變速箱滾輪 External Variable Speed Gear Puller



PS、PSB-外置變速箱滾輪 External Variable Speed Gear Puller

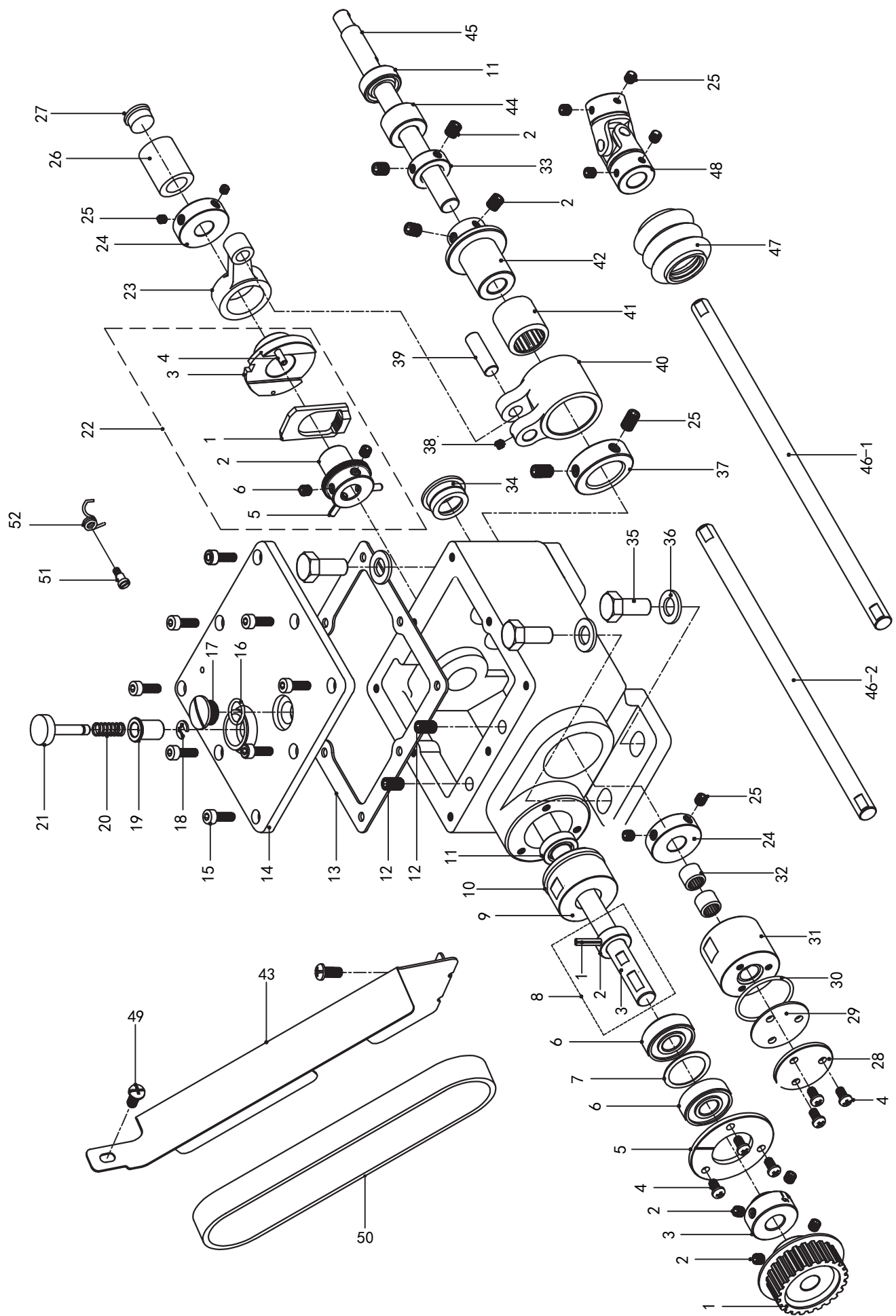
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|-----------------------------------|--------|
| 1 | 927PST001 | 调压螺母/Presser Adjust Screw | 1 |
| 2 | 927PST002 | PS拖轮组件/Puller Support Assy | 1 |
| 3 | ZC00014 | 冲压外圈滚针轴承/Ball Bearing | 4 |
| 4 | LD00131 | 紧定螺钉SM6. 35-6/Screw SM6.35 | 1 |
| 5 | 927PST005 | 上轴/Upper Shaft | 1 |
| 6 | LD00083 | 紧定螺钉M5-5/Screw M5 | 4 |
| 7 | 927PST007 | 上同步轮/Timing Belt Wheel Assy Upper | 1 |
| 8 | 927PST008 | 上同步轮挡片/Flange | 1 |
| 9 | LD00050 | 螺钉SM3. 57-7/Screw SM3.57 | 3 |
| 10 | 927PST010 | 上罩壳/Timing Belt Cover,U | 1 |
| 11 | 927PST011 | 同步带/Timing Belt | 1 |
| 12 | 927PST012 | 下同步轮/Timing Belt Wheel Assy Lower | 1 |
| 13 | 927PST013 | 罩壳定位螺钉/Screw | 1 |
| 14 | 927PST014 | 下罩壳/Timing Belt Cover,D | 1 |
| 15 | 927PST015 | 上罩壳固定螺钉/Screw | 1 |
| 16 | DQ00036 | 平垫圈16/Washer | 2 |
| 17 | 928PST017 | 拖轮支架/Puller Bracket | 1 |
| 18 | LD00270 | 紧定螺钉M4-8/Screw M4 | 2 |
| 19 | 927PST019 | 下轴/Lower Shaft | 1 |
| 20 | 928PST020 | PS:1/2齒型鐵輪/ 1/2 Iron Gear | 1 |
| 21 | 928PST021 | PS: 普通齒型鐵輪/ Normal Iron Gear | 1 |
| 22 | 927PST022 | PSB: 平PU輪/ PU Wheel | 1 |
| 23 | 927PST023 | 双轮上拖轮支架/Upper Wheel Stent | 1 |

PS、PSB-外置變速箱 External Gearbox



PS、PSB-外置變速箱 External Gearbox

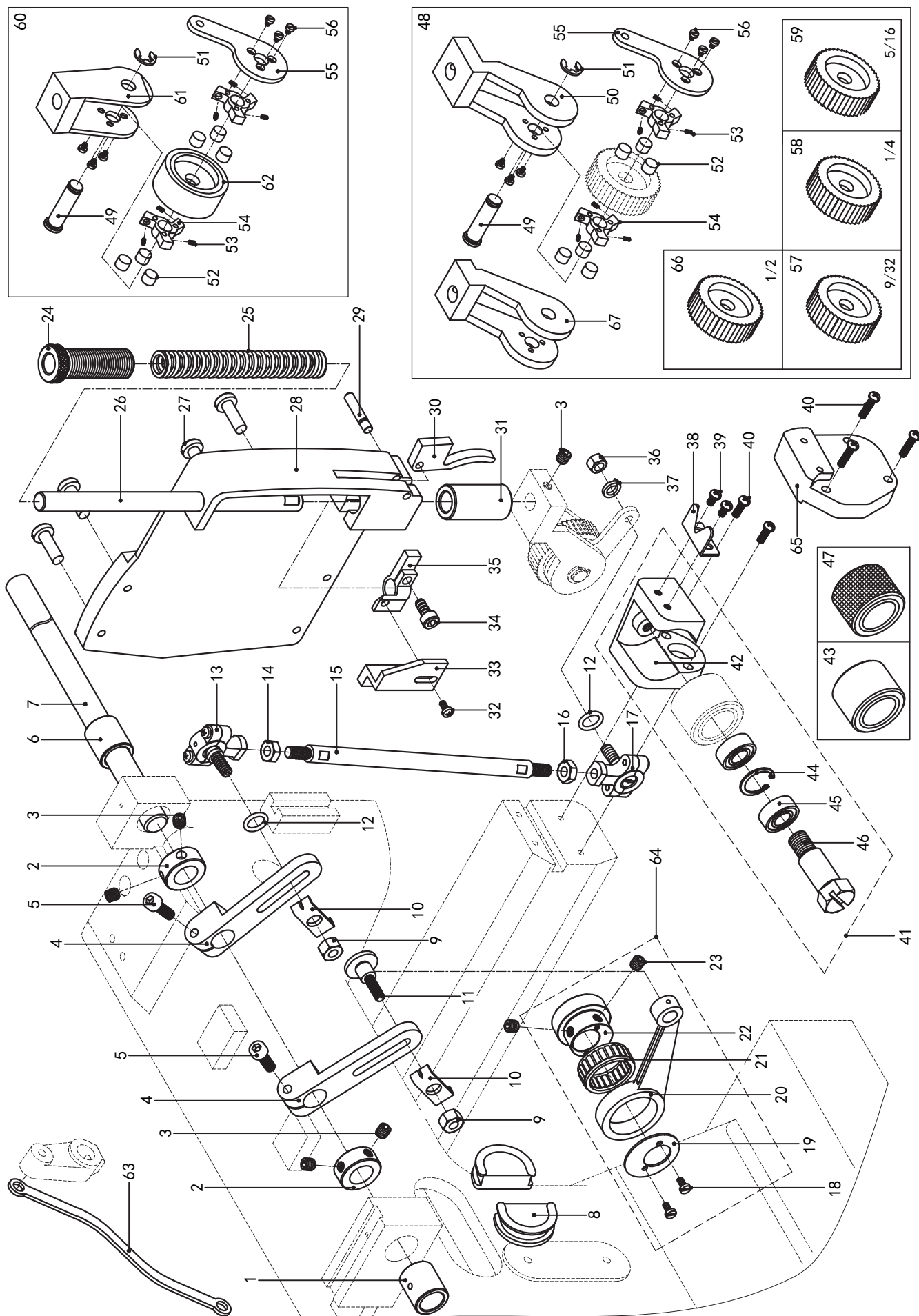
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|----------------------------------|--------|
| 1 | 927PS001 | 同步轮组件/Timing Belt Wheel Assy | 1 |
| 2 | LD00003 | 紧定螺钉M6-6/Screw M6 | 8 |
| 3 | 927PS003 | 针距号码圈/Timing Collar | 1 |
| 4 | LD00172 | 螺钉M4-8/Screw M4 | 6 |
| 5 | 927PS005 | 轴承刻线压板/Bearing Cover | 1 |
| 6 | ZC00013 | 深沟球轴承/Ball Bearing | 2 |
| 7 | DQ00035 | 轴承间隔垫圈/Bearing Spacer | 1 |
| 8 | 927PS008 | 输入轴组件/Eccentric Wheel Shaft Assy | 1 |
| 9 | 927PS009 | 输入轴前套/Bearing Bush | 1 |
| 10 | □XQ00008 | O形圈1.5X25/O Ring | 1 |
| 11 | 927PS011 | 油封/Oil Seal | 2 |
| 12 | LD00001 | 紧定螺钉M6-10/Screw M6 | 2 |
| 13 | 927PS013 | 箱体密封垫/Packing | 1 |
| 14 | 927PS014 | 箱体/Puller Device Top Cover | 1 |
| 15 | LD00116 | 螺钉M4-12/Screw M4 | 8 |
| 16 | □XQ00017 | O型圈/O Ring | 1 |
| 17 | LD00180 | 油孔螺丝/Screw | 1 |
| 18 | TDQ00005 | 开口挡圈4/Ring | 1 |
| 19 | 927PS019 | 调节钮套筒/Feed Regurate Button Bush | 1 |
| 20 | TH00017 | 压簧6.5-17/Spring | 1 |
| 21 | 927PS021 | 偏心调节钮/Feed Adjust Button | 1 |
| 22 | 927PS022 | 偏心调节器/Eccentric Adjuster | 1 |
| 23 | 927PS023 | 连杆/Connecting Rod | 1 |
| 24 | 927PS024 | 挡圈/Collar | 2 |
| 25 | LD00083 | 紧定螺钉M5-5/Screw M5 | 14 |
| 26 | 927PS026 | 输入轴后套/Eccentric Wheel Shaft Bush | 1 |
| 27 | 927PS027 | 箱体螺柱/Screw | 1 |
| 28 | 927PS028 | 压板/Clutch Bush Cap | 1 |
| 29 | □XQ00017 | O形圈/O Ring | 1 |
| 30 | □XQ00010 | O形圈/O Ring | 1 |
| 31 | 927PS031 | 输出轴后套/Clutch Bush | 1 |
| 32 | ZC00015 | 单向滚针轴承/Ball Bearing | 1 |
| 33 | K2-7 | 输出轴前套挡圈/Collar | 2 |
| 34 | 927PS034 | 油窗组件/Oil GAauge Window | 1 |
| 35 | LD00181 | 螺钉M8-20/Screw M8 | 3 |



PS、PSB-外置變速箱 External Gearbox

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|--------------------------------|--------|
| 36 | DQ00037 | 平垫圈8/Washer | 2 |
| 37 | 927PS037 | 挡圈/Collar | 1 |
| 38 | LD00124 | 紧定螺钉M4-5/Screw M4 | 1 |
| 39 | 927PS039 | 连杆销/Pin | 1 |
| 40 | 927PS040 | 轴承座/Bearings | 1 |
| 41 | ZC00016 | 单向滚针轴承/Ball Bearing | 1 |
| 42 | 927PS042 | 驱动轴套筒/Bush | 1 |
| 43 | 927PS043 | 同步带罩/Feed Shaft Bush | 1 |
| 44 | 927PS044 | 轴出轴前套/Belt Cover | 1 |
| 45 | 927PS045 | 输出轴/Feed Shaft | 1 |
| 46 | 927PS046 | 传动轴/Universal Joint Shaft | 1 |
| 47 | 927PS047 | 万向节护套/Universal coupling guard | 2 |
| 48 | 927PS048 | 万向接头组件/Universal Joint Assy | 2 |
| 49 | LD00133 | 螺钉SM4. 76/Screw | 2 |
| 50 | 927PS050 | 同步带/Timing Belt | 1 |
| 51 | 927E021 | 扭簧螺钉/Screw | 1 |
| 52 | 927E022 | 扭簧/Twist Spring | 1 |

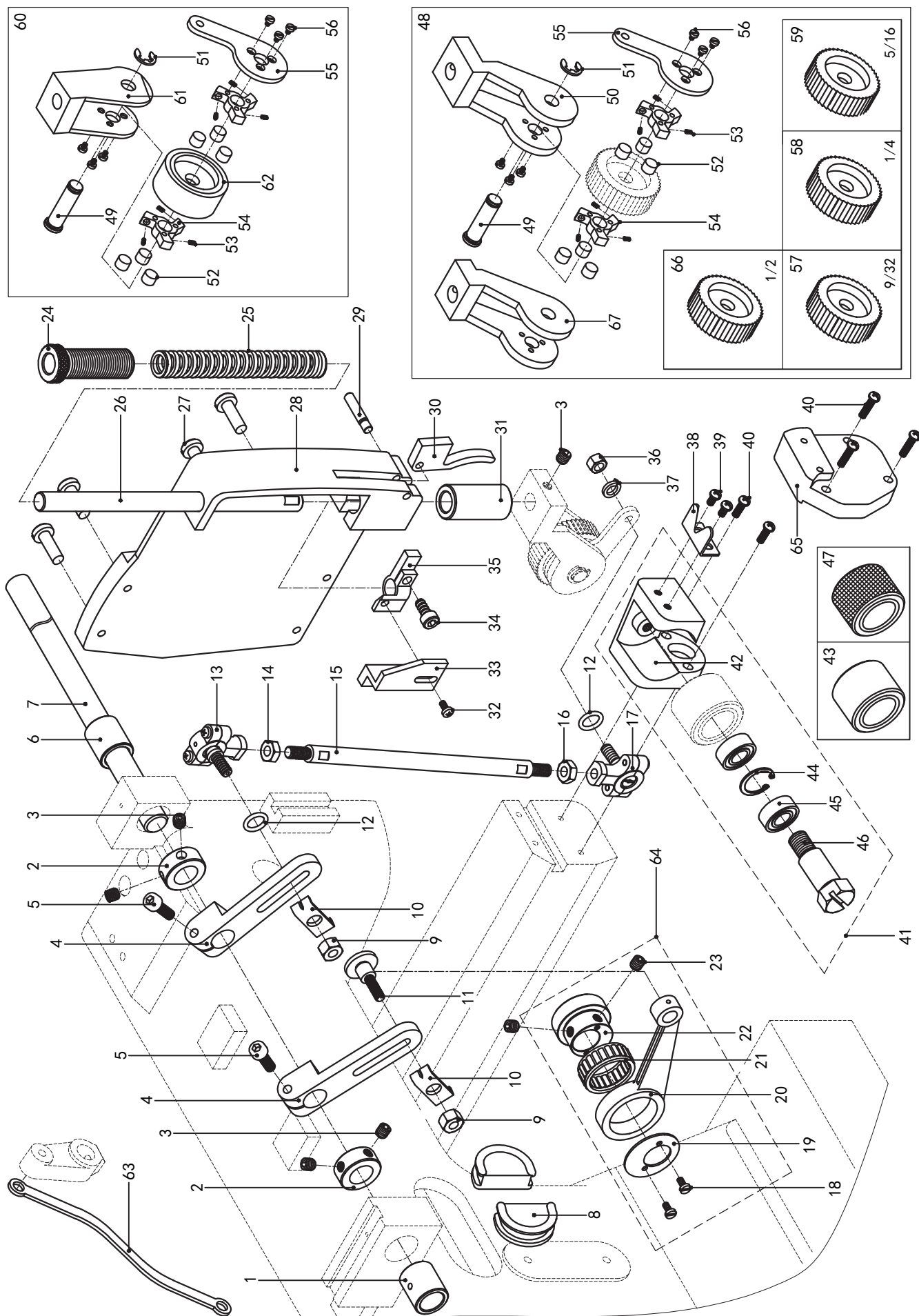
PL、PLB-機械式直驅滾輪(齒型鐵輪/PU輪) Mechanical Direct-drive Puller (Iron Gear/ PU Gear)



PL、PLB-機械式直驅滾輪(齒型鐵輪/PU輪) Mechanical Direct-drive Puller (Iron Gear/ PU Gear)

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|---------------------------------------|--------|
| 1 | 927PL001 | 后轴套/Rear Bush | 1 |
| 2 | 927PL002 | 挡圈/Collar | 2 |
| 3 | LD00003 | 紧定螺钉M6-6/Screw M6 | 5 |
| 4 | 927PL004 | 调节连杆/Adjusting Rod Assembly | 2 |
| 5 | LD00092 | 螺钉M5-16/Screw M5 | 2 |
| 6 | 927PL006 | 前轴套/Front Bush | 1 |
| 7 | 927PL007 | 直驱轴/Shaft | 1 |
| 8 | 927PL008 | 橡胶塞/Rubber Cap | 2 |
| 9 | LM00002 | 螺母5. 95/Nut | 2 |
| 10 | 927PL010 | 刻度指示片/Calibration Instruction Tablets | 2 |
| 11 | 927PL011 | 轴位螺钉/Axial Screws | 1 |
| 12 | OXQ00012 | O型圈/O Ring | 2 |
| 13 | 927PL013 | 关节轴承组件(上)/Ball parts(Upper) | 1 |
| 14 | LM00006 | 螺母M6/Nut M6 | 1 |
| 15 | 927PL015 | 连接轴/Shaft for linking balls | 1 |
| 16 | LM00018 | 螺母M6左旋/Nut M6-LH | 1 |
| 17 | 927PL017 | 关节轴承组件(下)/Ball parts(Lower) | 1 |
| 18 | LD00165 | 螺钉SM3. 18-8/Screw SM3.18 | 2 |
| 19 | 927PL019 | 偏心轮挡片/Crank cover | 1 |
| 20 | 927PL020 | 连杆/Connecting Rod | 1 |
| 21 | ZC00017 | 滚针轴承/Ball Bearing | 1 |
| 22 | 927PL022 | 偏心轮/Eccentric Wheel | 1 |
| 23 | LD00138 | 紧定螺钉SM6. 35-8/Screw SM6.35 | 2 |
| 24 | 927PL024 | 调节螺丝/Presser Adjust Screw | 1 |
| 25 | TH00028 | 弹簧/Spring | 1 |
| 26 | 927PL026 | 压杆轴/Presser Bar | 1 |
| 27 | LD00192 | 螺钉SM4. 36-11/Screw SM4.36 | 4 |
| 28 | 927PL028 | 端面盖/Face Plate | 1 |
| 29 | 927PL029 | 扳手销/Support Stud | 1 |
| 30 | 927PL030 | 扳手/Presser Foot Lifter | 1 |
| 31 | 927PL031 | 压杆轴套/Presser Bar Bush, D | 1 |
| 32 | LD00128 | 螺钉SM5. 95-8/Screw SM5.95 | 1 |
| 33 | 927PL033 | 连接片/Puller Presser Bar lifter | 1 |
| 34 | LD00044 | 螺钉M5-10/Screw M5 | 1 |
| 35 | 927PL035 | 调压杆夹/Presser Bar Clamp | 1 |

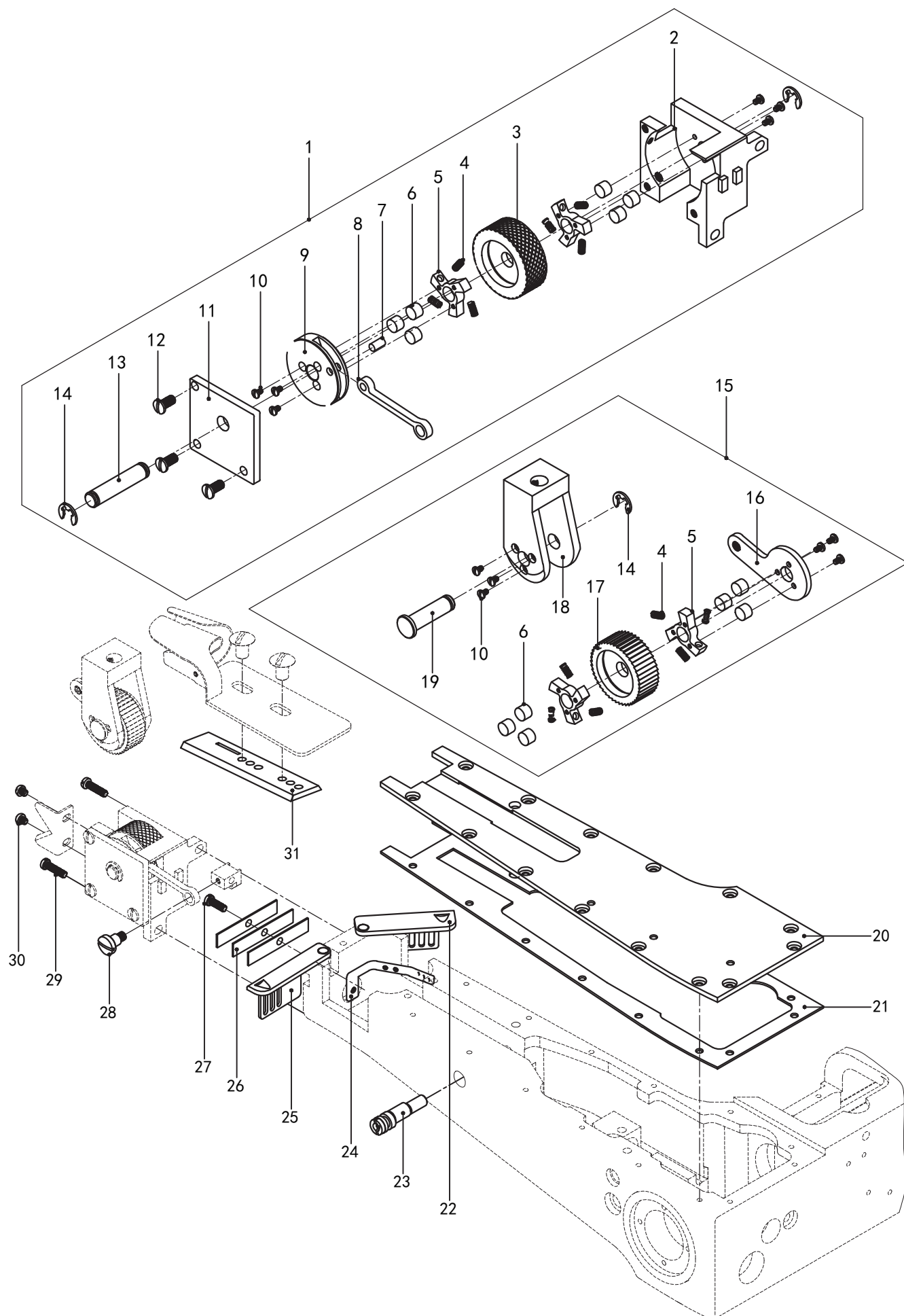
PL、PLB-機械式直驅滾輪(齒型鐵輪/PU輪) Mechanical Direct-drive Puller (Iron Gear/ PU Gear)



PL、PLB-機械式直驅滾輪(齒型鐵輪/PU輪) Mechanical Direct-drive Puller (Iron Gear/ PU Gear)

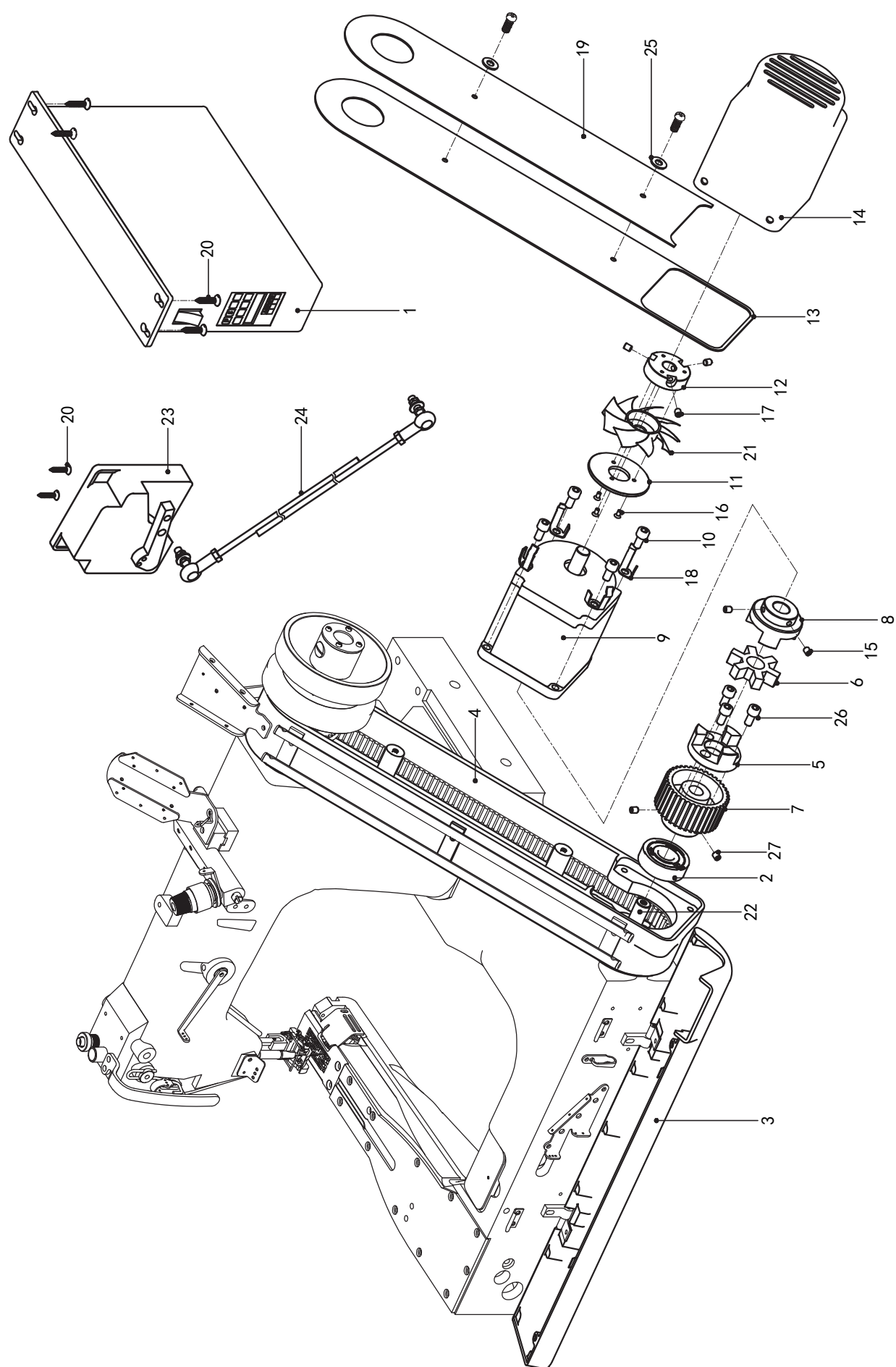
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|-----------------------------------|--------|
| 36 | LM00004 | 螺母SM5.55/Nut SM5.55 | 1 |
| 37 | DQ00014 | 彈簧墊圈6/Spring Washer | 1 |
| 38 | 927I036 | 割線刀片/line Cutting Blades | 1 |
| 39 | LD00135 | 螺釘SM3.57-6/Screw SM3.57 | 2 |
| 40 | LD00189 | 螺釘SM3.57-15/Screw SM3.57 | 3 |
| 41 | 927PL041 | 下膠輪組件/Lower Puller Component | 1 |
| 42 | 927PL042 | 下膠輪座/Lower Puller Bedket | 1 |
| 43 | 927PL043 | 膠輪組件/Puller Component | 1 |
| 44 | TDQ00008 | 彈性擋圈C19/Retaining Ring | 1 |
| 45 | ZC00030 | 深溝球軸承/Ball Bearing | 2 |
| 46 | 927PL046 | 軸位螺釘/Axial Screw | 1 |
| 47 | 927PL047 | 下輪/Lower Puller | 1 |
| 48 | 928PL048 | 上拖輪組件/LowerPullerComponentPicture | 1 |
| 49 | 927PL049 | 拖布輪軸/Puller Shaft | 1 |
| 50 | 927PL050 | 上拖輪支架/Upper Puller Stent | 1 |
| 51 | TDQ00006 | 開口擋圈6/Ring | 1 |
| 52 | 927PL052 | 滾子/Rolling Shaft | 6 |
| 53 | TH00024 | 彈簧/Spring | 6 |
| 54 | 927PL054 | 星輪/Star Ferry | 2 |
| 55 | 927PL055 | 星輪連杆/Star Ferry Link | 1 |
| 56 | LD00266 | 螺釘M3/Screw M3 | 6 |
| 57 | 928PL057 | 拖布輪9/32/Wheel 9/32 | 1 |
| 58 | 928PL058 | 拖布輪1/4/Wheel 1/4 | 1 |
| 59 | 928PL059 | 拖布輪5/16/Wheel 5/16 | 1 |
| 60 | 927PL060 | 上拖輪組件(上下輪)/LowerPullerComponent | 1 |
| 61 | 927PL061 | 上拖輪支架(上下輪)/Upper Puller Stent | 1 |
| 62 | 927PL062 | 上膠輪(上下輪)/Upper Puller | 1 |
| 63 | 927PL063 | 松線連杆/Lane Link | 1 |
| 64 | 927PL064 | 偏連杆組件/Connecting Rod Component | 1 |
| 65 | 927PL065 | 拖布輪墊塊/Round mat piece | 1 |
| 66 | 928PL066 | 拖布輪1/2/Wheel 1/2 | 1 |
| 67 | 927PL067 | 上拖輪支架PLA/Upper Puller Stent | 1 |

2PL-機械式直驅滾輪(上/下齒型鐵輪) Mechanical Direct-drive Puller(Upper/Bottom Iron Gear)



2PL-機械式直驅滾輪(上/下齒型鐵輪) Mechanical Direct-drive Puller(Upper/Bottom Iron Gear)

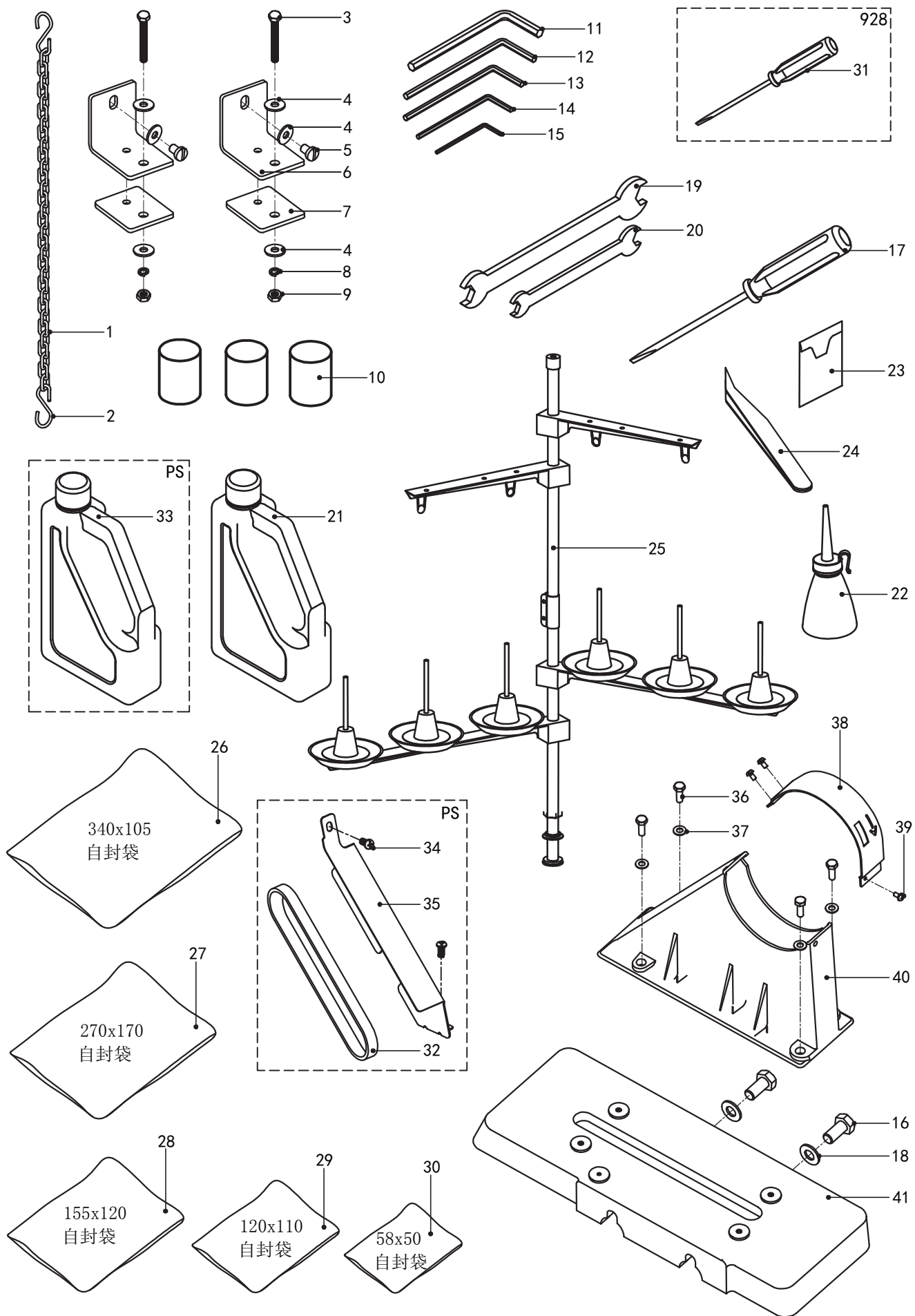
| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|---------------------------------|--------|
| 1 | 928SPL001 | 下拖轮组件/Lower Wheel Component | 1 |
| 2 | 928SPL002 | 下拖轮座/Lower Wheel Seat | 1 |
| 3 | 928SPL003 | 下拖轮/Lower Wheel | 1 |
| 4 | TH00024 | 压簧/Spring | 12 |
| 5 | 927PL054 | 星轮/Star Ferry | 4 |
| 6 | 927PL052 | 滚子/Rolling Shaft | 12 |
| 7 | 928SPL007 | 拔盘销/Pin | 1 |
| 8 | 928SPL008 | 拖轮连杆/ Wheel Link | 1 |
| 9 | 928SPL009 | 拔盘/One May Pushing Plate | 1 |
| 10 | LD00266 | 螺钉M3/Screw M3 | 12 |
| 11 | 928SPL011 | 盖板/Cover | 1 |
| 12 | LD00190 | 螺钉SM4. 36-7. 5/Screw SM4.36 | 3 |
| 13 | 928SPL013 | 拖轮轴销/ Wheel Shaft Pin | 1 |
| 14 | TDQ00006 | 开口挡圈/Ring | 3 |
| 15 | 928SPL015 | 上拖轮组件/Upper Wheel Component | 1 |
| 16 | 927PL055 | 星轮连杆/Star Ferry Link | 1 |
| 17 | 928SPL017 | 上拖轮/Upper Wheel | 1 |
| 18 | 927PL061 | 上拖轮支架(上下轮)/Upper Wheel Stent | 1 |
| 19 | 927PL049 | 拖布轮轴/Wheel Shaft | 1 |
| 20 | 928SPL020 | 前臂盖/Front Feed Arm Cap | 1 |
| 21 | 928SPL021 | 前臂盖垫/Packing | 1 |
| 22 | 928SPL022 | 弯针右护罩/Looper Cover,Ra | 1 |
| 23 | 928SPL023 | 送料杆偏心销/Feed Bar Eccentric Shaft | 1 |
| 24 | 927I034 | 弯针引线板/Looper Thread Guide | 1 |
| 25 | 928SPL025 | 弯针左护罩/Looper Cover,La | 1 |
| 26 | 928SPL026 | 弹簧片/Leaf Spring | 3 |
| 27 | LD00191 | 螺钉SM3. 57-6/Screw SM3.57 | 1 |
| 28 | 928SPL028 | 轴位螺钉/Axial Screw | 1 |
| 29 | LD00192 | 螺钉SM4. 36-13/Screw SM4.36 | 2 |
| 30 | LD00135 | 螺钉SM3. 57-6/Screw SM3.57 | 2 |
| 31 | 928SPL031 | 卷边器滑块/Lapper Guide Plate | 1 |



SD-伺服直驱装置 Servo direct drive device

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|---------------------------------|--------|
| 1 | 927SD001 | 电控箱/Control Box | 1 |
| 2 | ZC00009 | 轴承/Ball Bearing | 1 |
| 3 | 927SD003 | 长前盖/Front Cover | 1 |
| 4 | 927SD004 | 直驱同步带罩/Belt Cover | 1 |
| 5 | 927SD005 | 联轴器A/Shaft coupling A | 1 |
| 6 | 927SD006 | 联轴器橡胶法兰/Shaft coupling Flange | 1 |
| 7 | 927SD007 | 下同步轮组件/HookDrivingShaftSprocket | 1 |
| 8 | 927SD008 | 联轴器B/Shaft coupling B | 1 |
| 9 | 927SC009 | 马达/Motor | 1 |
| 10 | LD00407 | 内六角圆柱头螺钉M6X18/Screw M6 | 4 |
| 11 | 927SD011 | 定位磁盘/Fixed Position Disk | 1 |
| 12 | 927SD012 | 磁盘座/Disk | 1 |
| 13 | 927SD013 | 盖板垫/Packing | 1 |
| 14 | 927SD014 | 直驱电机罩壳/Motor Timing Belt Cover | 1 |
| 15 | LD00003 | 紧定螺钉M6X6/Screw M6 | 2 |
| 16 | LD00234 | 一字沉头螺钉M3X12/Screw M3 | 3 |
| 17 | LD00074 | 紧定螺钉M4/Screw M4 | 3 |
| 18 | 927SD018 | 罩壳弹簧片/Leaf Spring | 4 |
| 19 | 927SD019 | 皮带盖/Belt Corer Plate | 1 |
| 20 | LD00051 | 自攻螺钉ST4. 2/Wood Screw ST4.2 | 6 |
| 21 | 927SD021 | 风叶/Vane wheel | 1 |
| 22 | 927SD022 | 下轴/Lower Shaft | 1 |
| 23 | 927SD023 | 控速器/Speed Control Box | 1 |
| 24 | 927SD024 | 拉杆/Lever Link | 1 |
| 25 | DQ00034 | 平垫圈/Washer | 2 |
| 26 | LD00030 | 内六角圆柱头螺钉M5X8/Screw M5 | 3 |
| 27 | LD00143 | 紧定螺钉SM5. 95/Screw SM5.95 | 3 |

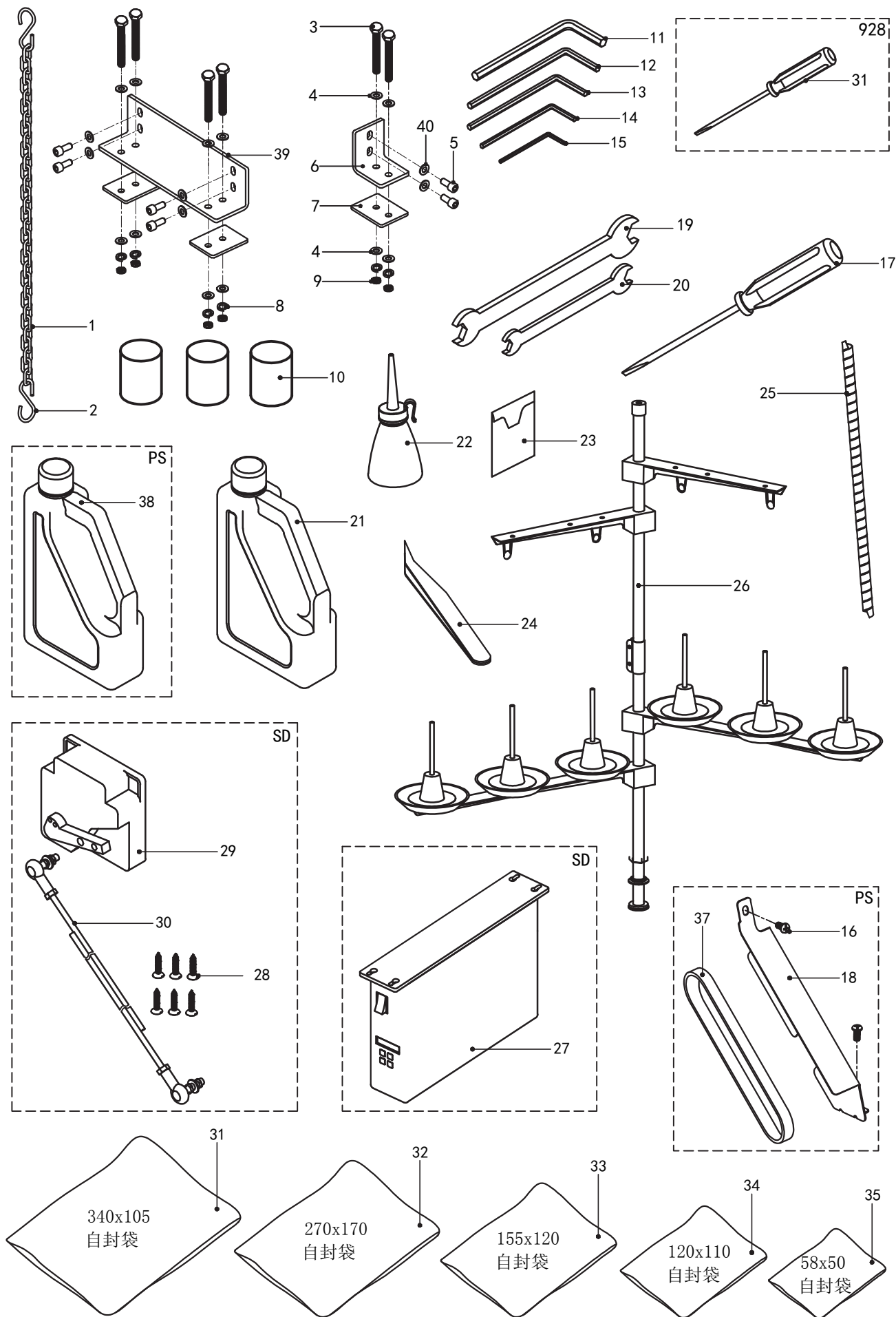
K-普通系列附件 Accessories



K-普通系列附件 Accessories

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|------------|----------------------------------|--------|
| 1 | 927D022 | 铁链/Chain | 1 |
| 2 | 927D021 | S挂钩/"S" Hook | 2 |
| 3 | FJ-H-14 | 六角头螺钉M6X60/Screw M6 | 2 |
| 4 | FJ1-14 | 平垫圈6/Washer | 6 |
| 5 | LD000128 | 螺钉SM5.95/Screw SM5.95 | 2 |
| 6 | 927K006 | 机架固定片/Cushion Assy | 2 |
| 7 | 927K007 | 减震垫/Cushion Rubber | 2 |
| 8 | DQ00014 | 弹簧垫片/Spring Washer | 2 |
| 9 | LM00006 | 螺母M6/Nut M6 | 2 |
| 10 | 927K010 | 橡皮块/Base Cushion | 3 |
| 11 | 927K011 | 5mm内六角扳手/5mm Allen Key | 1 |
| 12 | 927K012 | 4mm内六角扳手/4mm Allen Key | 1 |
| 13 | 927K013 | 3mm内六角扳手/3mm Allen Key | 1 |
| 14 | 927K014 | 2.5mm内六角扳手/2.5mm Allen Key | 1 |
| 15 | 927K015 | 2mm内六角扳手/2mm Allen Key | 1 |
| 16 | FJ-H-13 | 六角头螺钉M12-25/Screw M12 | 2 |
| 17 | FJ8-7 | 中号螺丝刀/ScrewDriver(medium) | 1 |
| 18 | DQ00031 | 平垫圈12/Washer | 2 |
| 19 | FJ4-3-1 | 17-19开口扳手/17-19 Spanner | 1 |
| 20 | FJ4-3 | 8-10开口扳手/8-10Spanner | 1 |
| 21 | FJ8-11 | 大油壶/Oiler | 1 |
| 22 | FJ7-28 | 小油壶/Oiler | 1 |
| 23 | 927K023 | 机针/Needle | 1 |
| 24 | FJ4-8 | 镊子/Thread Tweezers | 1 |
| 25 | 927K025 | 线架/Thread Stand | 1 |
| 26 | 927K026 | 340X105自封袋/340X105 Accessory bag | 1 |
| 27 | 927K027 | 270X170自封袋/270X170 Accessory bag | 1 |
| 28 | 927K028 | 155X120自封袋/155X120 Accessory bag | 1 |
| 29 | 927K029 | 120X110自封袋/120X110 Accessory bag | 3 |
| 30 | 927K030 | 58X50自封袋/58X50Accessory bag | 2 |
| 31 | FJ8-5 | 一字螺丝刀/ScrewDriver | 1 |
| 32 | 927PS050 | 同步带/Puller Timing Belt | 1 |
| 33 | FJ8-11 | 大油壶(PS用油)/Oiler | 1 |
| 34 | LD00133 | 螺钉4.76/Screw SM4.76 | 2 |
| 35 | 927PS043 | 同步带护罩/Pulley Belt Cover | 1 |
| 36 | FJ5-4 | 六角头螺钉M6-18/Screw M6 | 4 |
| 37 | K1-36 | 平垫圈6/Washer | 8 |
| 38 | 927K039 | 皮带护罩板/Pulley Cover | 1 |
| 39 | LD00172 | 垫片螺钉M4-8/Screw M4 | 3 |
| 40 | 927K041 | 皮带护罩/Pulley Cover | 1 |
| 41 | 927K044 | 滑轮基座/Pulley Cover Base | 1 |

L-直驱系列附件 Accessories



L-直驱系列附件 Accessories

| 序号/NO | 件号/Part NO | 名称/Description | 数量/Num |
|-------|-------------|----------------------------------|--------|
| 1 | 927D022 | 铁链/Chain | 1 |
| 2 | 927D021 | S挂钩/"S" Hook | 2 |
| 3 | FJ-H-14 | 六角头螺钉M6X60/Screw M6 | 6 |
| 4 | FJ1-14 | 平垫圈6/Washer | 12 |
| 5 | LD000236 | 内六角圆柱头螺钉M6X14/Screw M6 | 6 |
| 6 | 927PA011 | 后固定角支架/Fixed Support | 1 |
| 7 | 927K007 | 减震垫/Cushion Rubber | 3 |
| 8 | DQ00014 | 弹簧垫片/Spring Washer | 6 |
| 9 | LM00006 | 螺母M6/Nut M6 | 3 |
| 10 | 927K010 | 橡皮块/Base Cushion | 3 |
| 11 | 927K011 | 5mm内六角扳手/5mm Allen Key | 1 |
| 12 | 927K012 | 4mm内六角扳手/4mm Allen Key | 1 |
| 13 | 927K013 | 3mm内六角扳手/3mm Allen Key | 1 |
| 14 | 927K014 | 2.5mm内六角扳手/2.5mm Allen Key | 1 |
| 15 | 927K015 | 2mm内六角扳手/2mm Allen Key | 1 |
| 16 | LD00133 | 螺钉4.76/Screw SM4.76 | 2 |
| 17 | FJ8-7 | 中号螺丝刀/ScrewDriver(medium) | 1 |
| 18 | 927PS043 | 同步带护罩/Pulley Belt Cover | 1 |
| 19 | FJ4-3-1 | 17-19开口扳手/17-19 Spanner | 1 |
| 20 | FJ4-3 | 8-10开口扳手/8-10 Spanner | 1 |
| 21 | FJ8-11 | 大油壶/Oiler | 1 |
| 22 | FJ7-28 | 小油壶/Oiler | 1 |
| 23 | 927K023 | 机针/Needle | 1 |
| 24 | 927K024 | 镊子/Thread Tweezers | 1 |
| 25 | 927L025 | 电线护套/Guard | 1 |
| 26 | 927K025 | 线架/Thread Stand | 1 |
| 27 | 927SDD010 | 电控箱/Control Box | 1 |
| 28 | LD00051 | 自攻螺钉ST4.2/Wood Screw ST4.2 | 6 |
| 29 | 927SDD01001 | 控速器/Speed Control Box | 1 |
| 30 | 927SD024 | 拉杆/Lever Link | 1 |
| 31 | 927K026 | 340X105自封袋/340X105 Accessory bag | 1 |
| 32 | 927K027 | 270X170自封袋/270X170 Accessory bag | 1 |
| 33 | 927K028 | 155X120自封袋/155X120Accessory bag | 1 |
| 34 | 927K029 | 120X110自封袋/120X110 Accessory bag | 3 |
| 35 | 927K030 | 58X50自封袋/58X50Accessory bag | 2 |
| 36 | FJ8-5 | 一字螺丝刀/ScrewDriver | 1 |
| 37 | 927PS050 | 同步带/Puller Timing Belt | 1 |
| 38 | FJ8-11 | 大油壶(PS用油)/Oiler | 1 |
| 39 | 927PA008 | 侧固定角支架/Fixed Support | 1 |
| 40 | DQ00050 | 平垫圈6/Washer | 6 |



高林股份有限公司
KAULIN MFG. CO., LTD.

由於對產品的改良及更新，本產品使用說明書中與零件圖之產品及外觀的修改恕不事先通知！
The specification and/or the equipment described in the instruction book and parts list
are subject to change because of modification with out previous notice
ZSL-04F03.OCT.2023