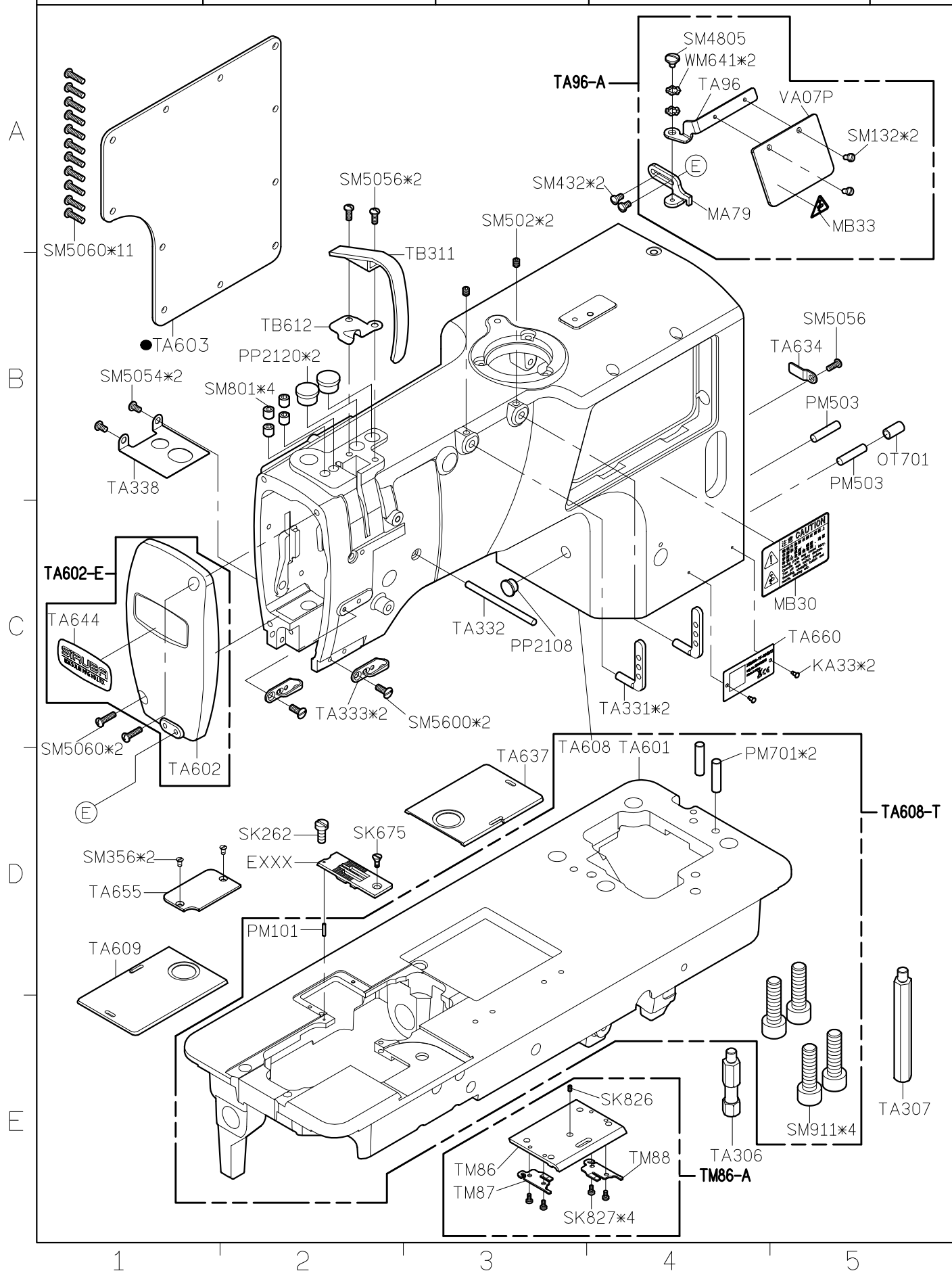
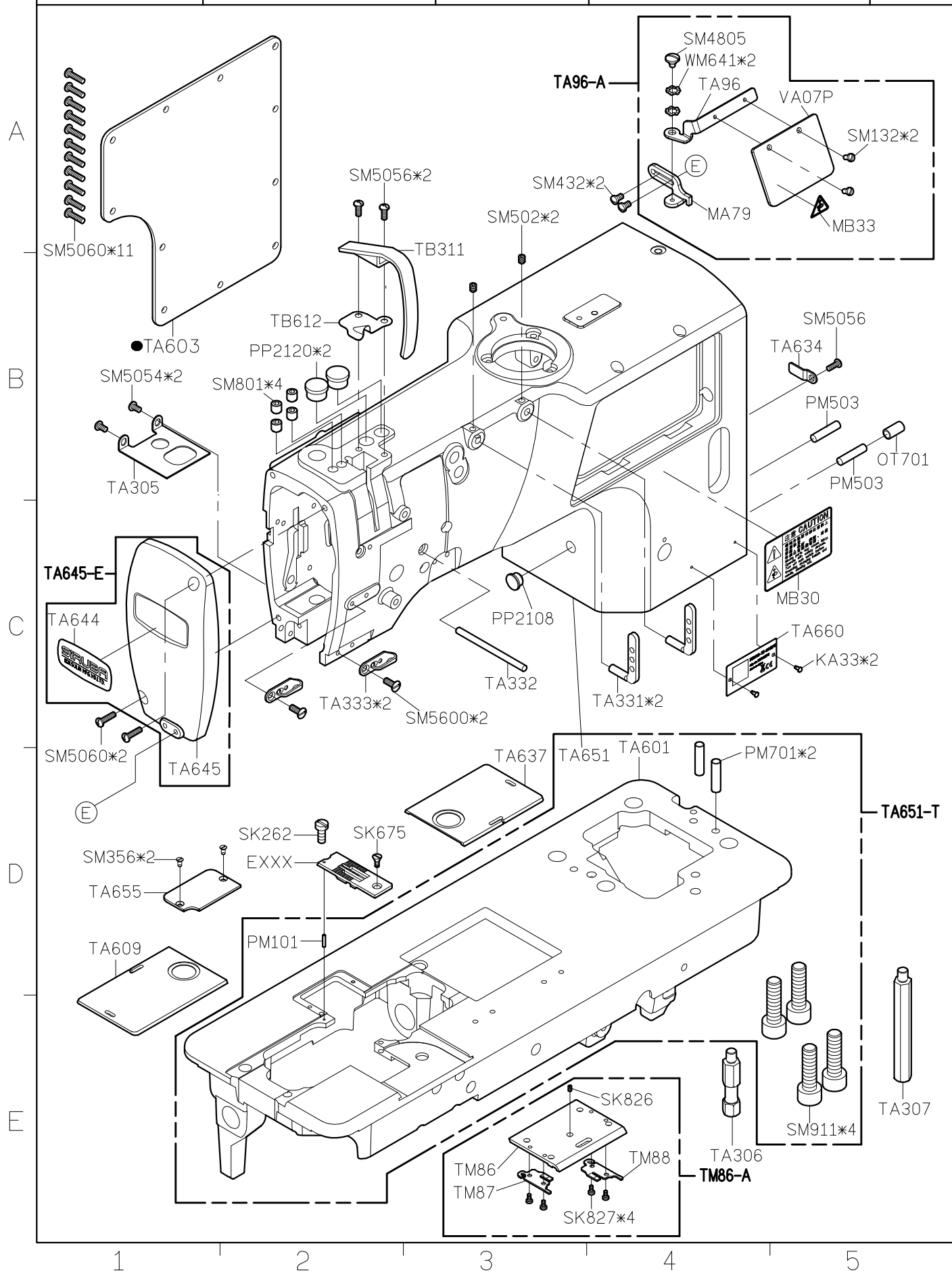


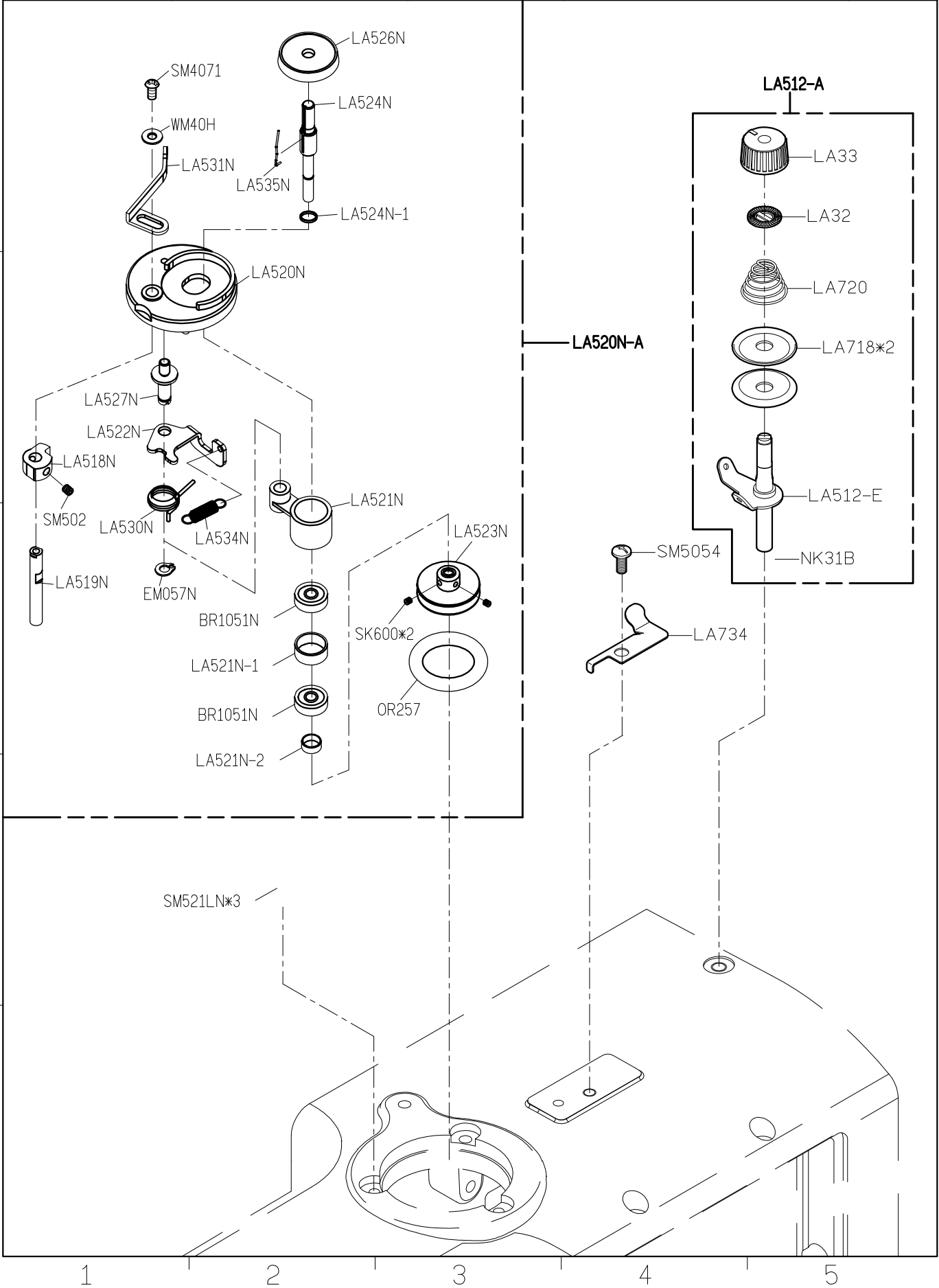
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TA	● Use For 簡易款	1/4
				Date
				2026/04/15



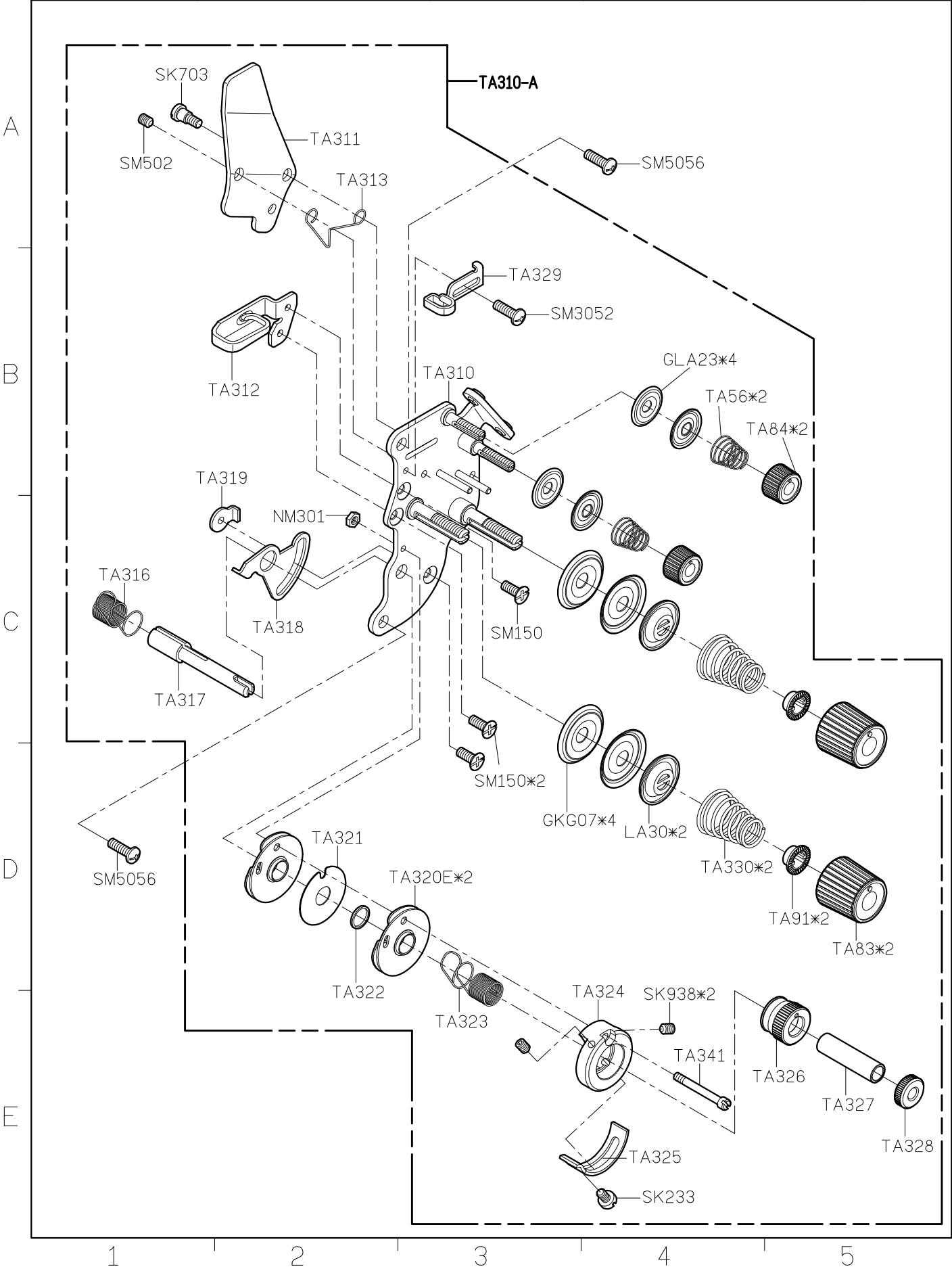
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TA	角縫 ● Use For 簡易款	2/4
				Date
				2026/04/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TA		3/4
				Date
				2025/08/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TA		4/4
				Date
				2025/08/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TB	角縫	2/5
				Date
				2025/08/15

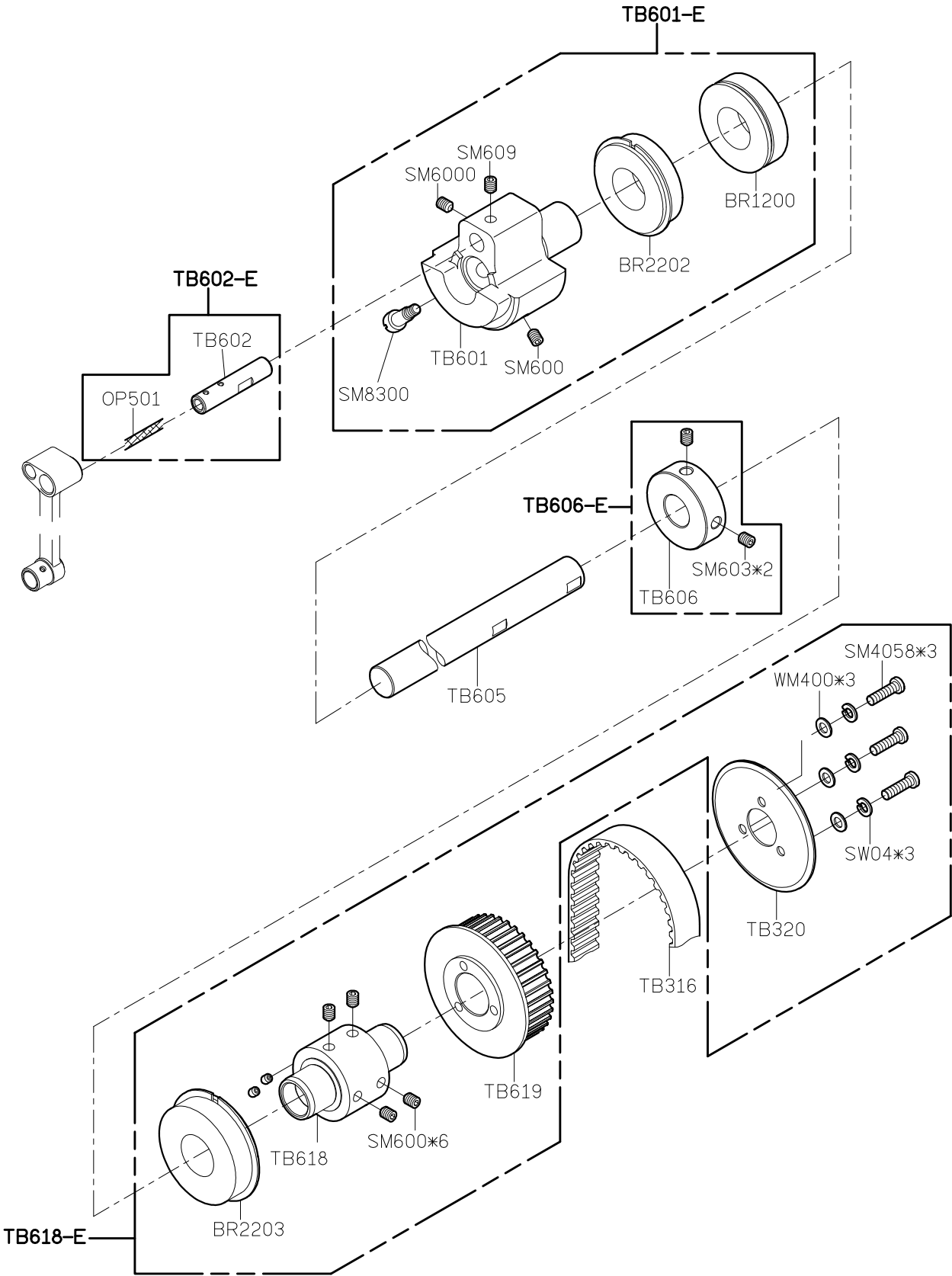
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TB	平縫	3/5
				Date
				2025/08/15

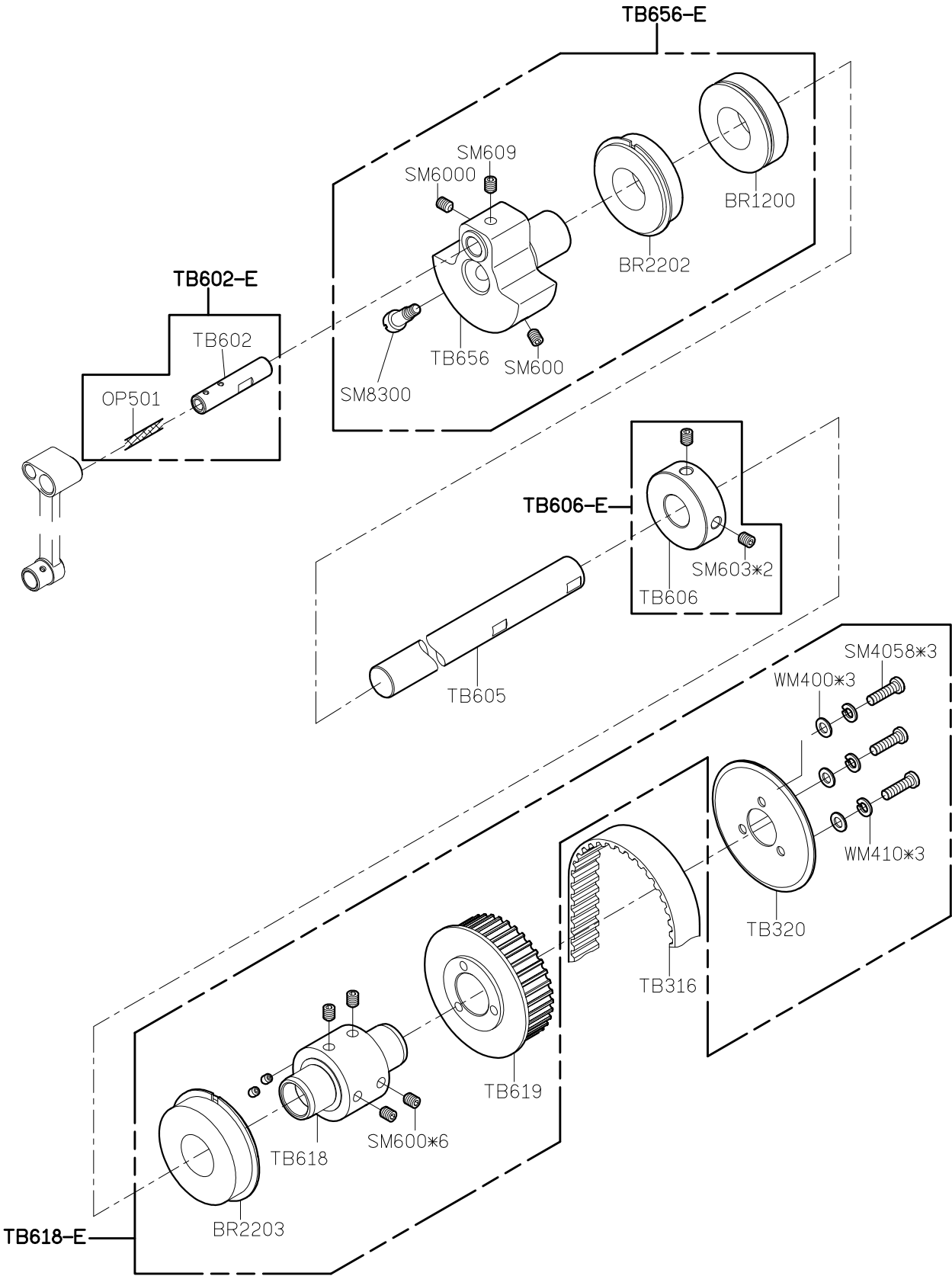
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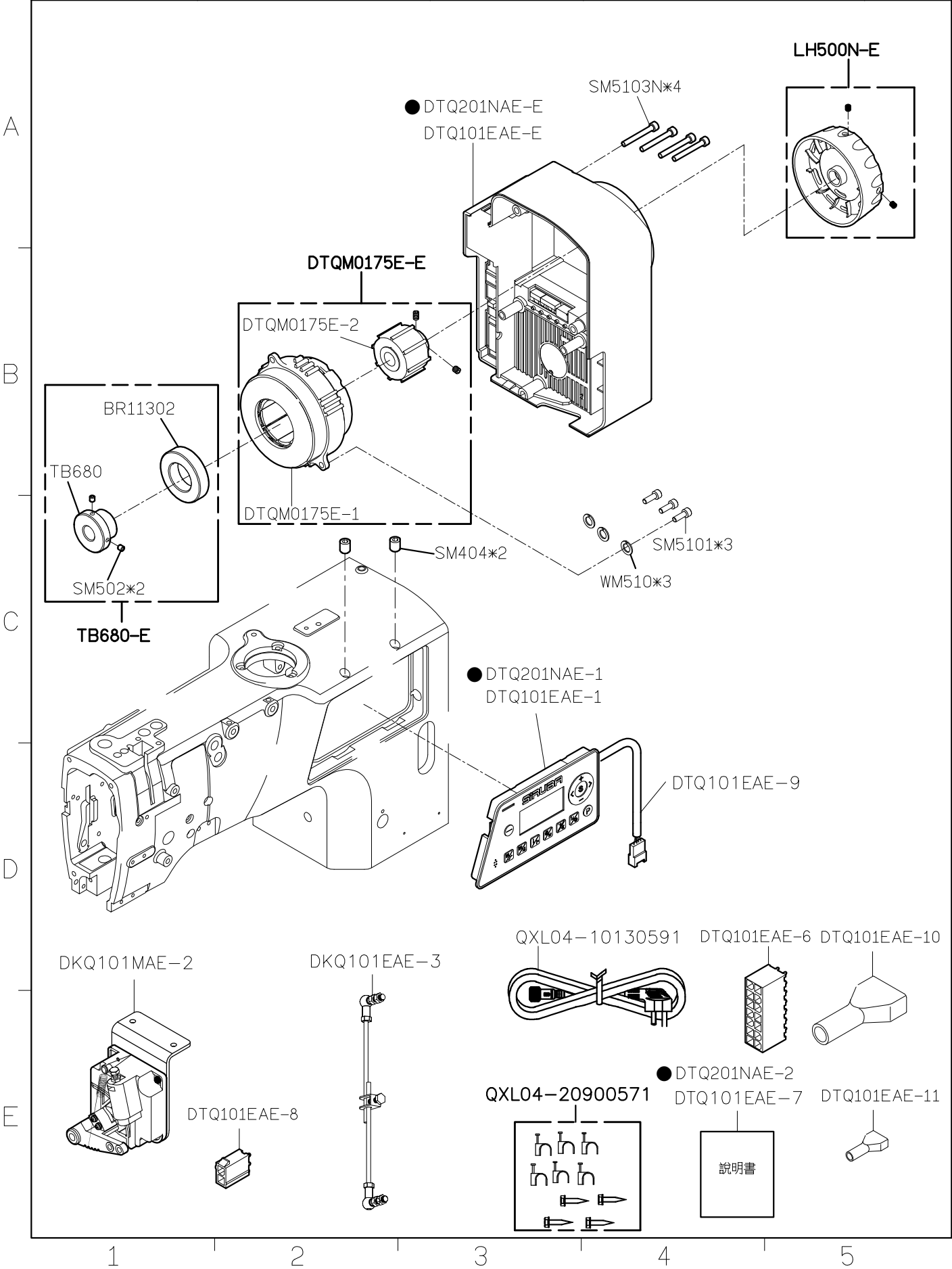
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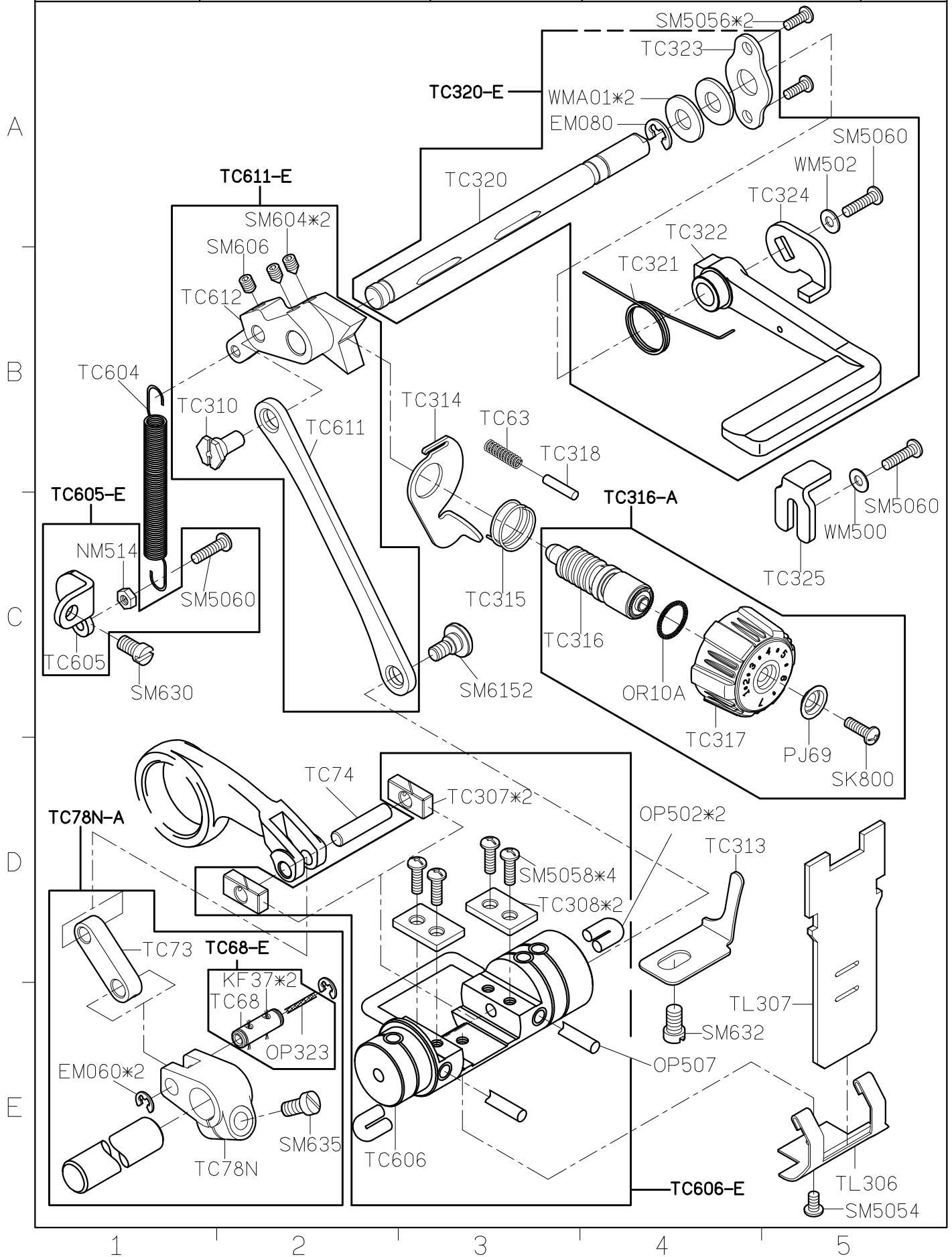
5

★在訂單前,請先確認零件上的記號

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TB	● Use For 簡易款	5/5
				Date
				2026/01/06



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TC		1/1
				Date
				2026/04/22



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TD		1/1
				Date
				2026/04/20

The diagram illustrates the exploded view of the SIRUBA DT8600 TD assembly, organized into five numbered sections (1 to 5) at the bottom. The components are labeled with their respective part numbers and names. The assembly sequence is indicated by dashed lines and arrows.

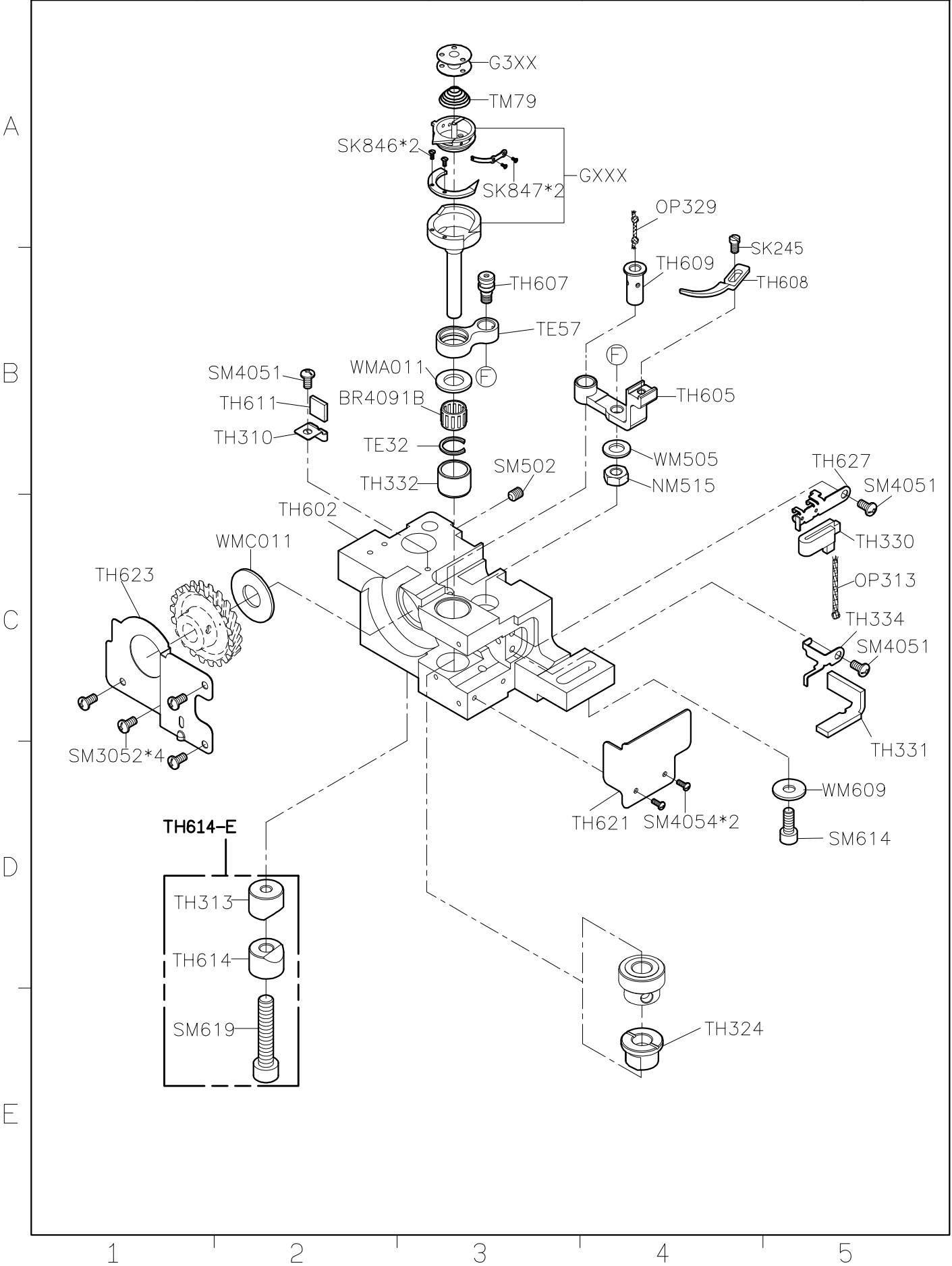
Section 1: Includes components like TD322-E1, SM600, TD322, BR2203, SM601, TM621-E, TM621, SM801*2, TD623-E, SM600, BR2202, TD623, SM601, TH322-E, TH322, TD325, TD619, SM609*2, TE04N, SM609*3, SM601, TD308-E, TD308, TD08N-A, SK838, TD08N, TD307*2, SM050*4, TD307, TD308, TD309, SM330, WM301, TD310, TD311, TD327, TD312, SM4051, TD313, TD311-E, WM605, SM633, NM110, SM140, TD314, TD315, SM542*2, TD316, OP321, WM8002*2, TD317, TD318, SK851*2, D7XX, TD319, TD320, TD321, TD322, TD323, TD324, TD325, TD326, TD327, TD328, TD329, TD330, TD331, TD332, TD333, TD334, TD335, TD336, TD337, TD338, TD339, TD340, TD341, TD342, TD343, TD344, TD345, TD346, TD347, TD348, TD349, TD350, TD351, TD352, TD353, TD354, TD355, TD356, TD357, TD358, TD359, TD360, TD361, TD362, TD363, TD364, TD365, TD366, TD367, TD368, TD369, TD370, TD371, TD372, TD373, TD374, TD375, TD376, TD377, TD378, TD379, TD380, TD381, TD382, TD383, TD384, TD385, TD386, TD387, TD388, TD389, TD390, TD391, TD392, TD393, TD394, TD395, TD396, TD397, TD398, TD399, TD400, TD401, TD402, TD403, TD404, TD405, TD406, TD407, TD408, TD409, TD410, TD411, TD412, TD413, TD414, TD415, TD416, TD417, TD418, TD419, TD420, TD421, TD422, TD423, TD424, TD425, TD426, TD427, TD428, TD429, TD430, TD431, TD432, TD433, TD434, TD435, TD436, TD437, TD438, TD439, TD440, TD441, TD442, TD443, TD444, TD445, TD446, TD447, TD448, TD449, TD450, TD451, TD452, TD453, TD454, TD455, TD456, TD457, TD458, TD459, TD460, TD461, TD462, TD463, TD464, TD465, TD466, TD467, TD468, TD469, TD470, TD471, TD472, TD473, TD474, TD475, TD476, TD477, TD478, TD479, TD480, TD481, TD482, TD483, TD484, TD485, TD486, TD487, TD488, TD489, TD490, TD491, TD492, TD493, TD494, TD495, TD496, TD497, TD498, TD499, TD500.

Section 2: Includes components like TD322-E1, SM600, TD322, BR2203, SM601, TM621-E, TM621, SM801*2, TD623-E, SM600, BR2202, TD623, SM601, TH322-E, TH322, TD325, TD619, SM609*2, TE04N, SM609*3, SM601, TD308-E, TD308, TD08N-A, SK838, TD08N, TD307*2, SM050*4, TD307, TD308, TD309, SM330, WM301, TD310, TD311, TD327, TD312, SM4051, TD313, TD311-E, WM605, SM633, NM110, SM140, TD314, TD315, SM542*2, TD316, OP321, WM8002*2, TD317, TD318, SK851*2, D7XX, TD319, TD320, TD321, TD322, TD323, TD324, TD325, TD326, TD327, TD328, TD329, TD330, TD331, TD332, TD333, TD334, TD335, TD336, TD337, TD338, TD339, TD340, TD341, TD342, TD343, TD344, TD345, TD346, TD347, TD348, TD349, TD350, TD351, TD352, TD353, TD354, TD355, TD356, TD357, TD358, TD359, TD360, TD361, TD362, TD363, TD364, TD365, TD366, TD367, TD368, TD369, TD370, TD371, TD372, TD373, TD374, TD375, TD376, TD377, TD378, TD379, TD380, TD381, TD382, TD383, TD384, TD385, TD386, TD387, TD388, TD389, TD390, TD391, TD392, TD393, TD394, TD395, TD396, TD397, TD398, TD399, TD400, TD401, TD402, TD403, TD404, TD405, TD406, TD407, TD408, TD409, TD410, TD411, TD412, TD413, TD414, TD415, TD416, TD417, TD418, TD419, TD420, TD421, TD422, TD423, TD424, TD425, TD426, TD427, TD428, TD429, TD430, TD431, TD432, TD433, TD434, TD435, TD436, TD437, TD438, TD439, TD440, TD441, TD442, TD443, TD444, TD445, TD446, TD447, TD448, TD449, TD450, TD451, TD452, TD453, TD454, TD455, TD456, TD457, TD458, TD459, TD460, TD461, TD462, TD463, TD464, TD465, TD466, TD467, TD468, TD469, TD470, TD471, TD472, TD473, TD474, TD475, TD476, TD477, TD478, TD479, TD480, TD481, TD482, TD483, TD484, TD485, TD486, TD487, TD488, TD489, TD490, TD491, TD492, TD493, TD494, TD495, TD496, TD497, TD498, TD499, TD500.

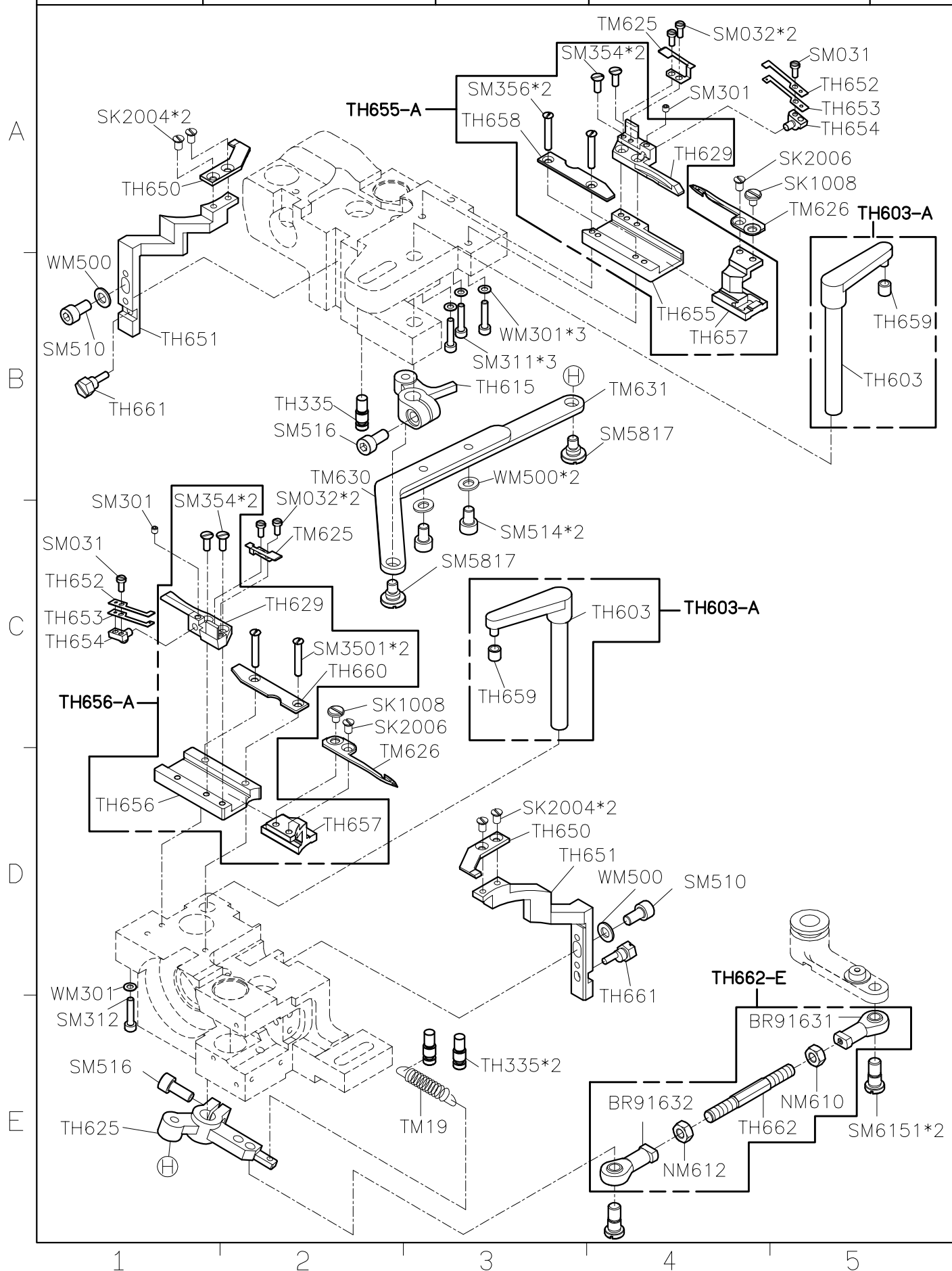
Section 3: Includes components like TD322-E1, SM600, TD322, BR2203, SM601, TM621-E, TM621, SM801*2, TD623-E, SM600, BR2202, TD623, SM601, TH322-E, TH322, TD325, TD619, SM609*2, TE04N, SM609*3, SM601, TD308-E, TD308, TD08N-A, SK838, TD08N, TD307*2, SM050*4, TD307, TD308, TD309, SM330, WM301, TD310, TD311, TD327, TD312, SM4051, TD313, TD311-E, WM605, SM633, NM110, SM140, TD314, TD315, SM542*2, TD316, OP321, WM8002*2, TD317, TD318, SK851*2, D7XX, TD319, TD320, TD321, TD322, TD323, TD324, TD325, TD326, TD327, TD328, TD329, TD330, TD331, TD332, TD333, TD334, TD335, TD336, TD337, TD338, TD339, TD340, TD341, TD342, TD343, TD344, TD345, TD346, TD347, TD348, TD349, TD350, TD351, TD352, TD353, TD354, TD355, TD356, TD357, TD358, TD359, TD360, TD361, TD362, TD363, TD364, TD365, TD366, TD367, TD368, TD369, TD370, TD371, TD372, TD373, TD374, TD375, TD376, TD377, TD378, TD379, TD380, TD381, TD382, TD383, TD384, TD385, TD386, TD387, TD388, TD389, TD390, TD391, TD392, TD393, TD394, TD395, TD396, TD397, TD398, TD399, TD400, TD401, TD402, TD403, TD404, TD405, TD406, TD407, TD408, TD409, TD410, TD411, TD412, TD413, TD414, TD415, TD416, TD417, TD418, TD419, TD420, TD421, TD422, TD423, TD424, TD425, TD426, TD427, TD428, TD429, TD430, TD431, TD432, TD433, TD434, TD435, TD436, TD437, TD438, TD439, TD440, TD441, TD442, TD443, TD444, TD445, TD446, TD447, TD448, TD449, TD450, TD451, TD452, TD453, TD454, TD455, TD456, TD457, TD458, TD459, TD460, TD461, TD462, TD463, TD464, TD465, TD466, TD467, TD468, TD469, TD470, TD471, TD472, TD473, TD474, TD475, TD476, TD477, TD478, TD479, TD480, TD481, TD482, TD483, TD484, TD485, TD486, TD487, TD488, TD489, TD490, TD491, TD492, TD493, TD494, TD495, TD496, TD497, TD498, TD499, TD500.

Section 4: Includes components like TD322-E1, SM600, TD322, BR2203, SM601, TM621-E, TM621, SM801*2, TD623-E, SM600, BR2202, TD623, SM601, TH322-E, TH322, TD325, TD619, SM609*2, TE04N, SM609*3, SM601, TD308-E, TD308, TD08N-A, SK838, TD08N, TD307*2, SM050*4, TD307, TD308, TD3

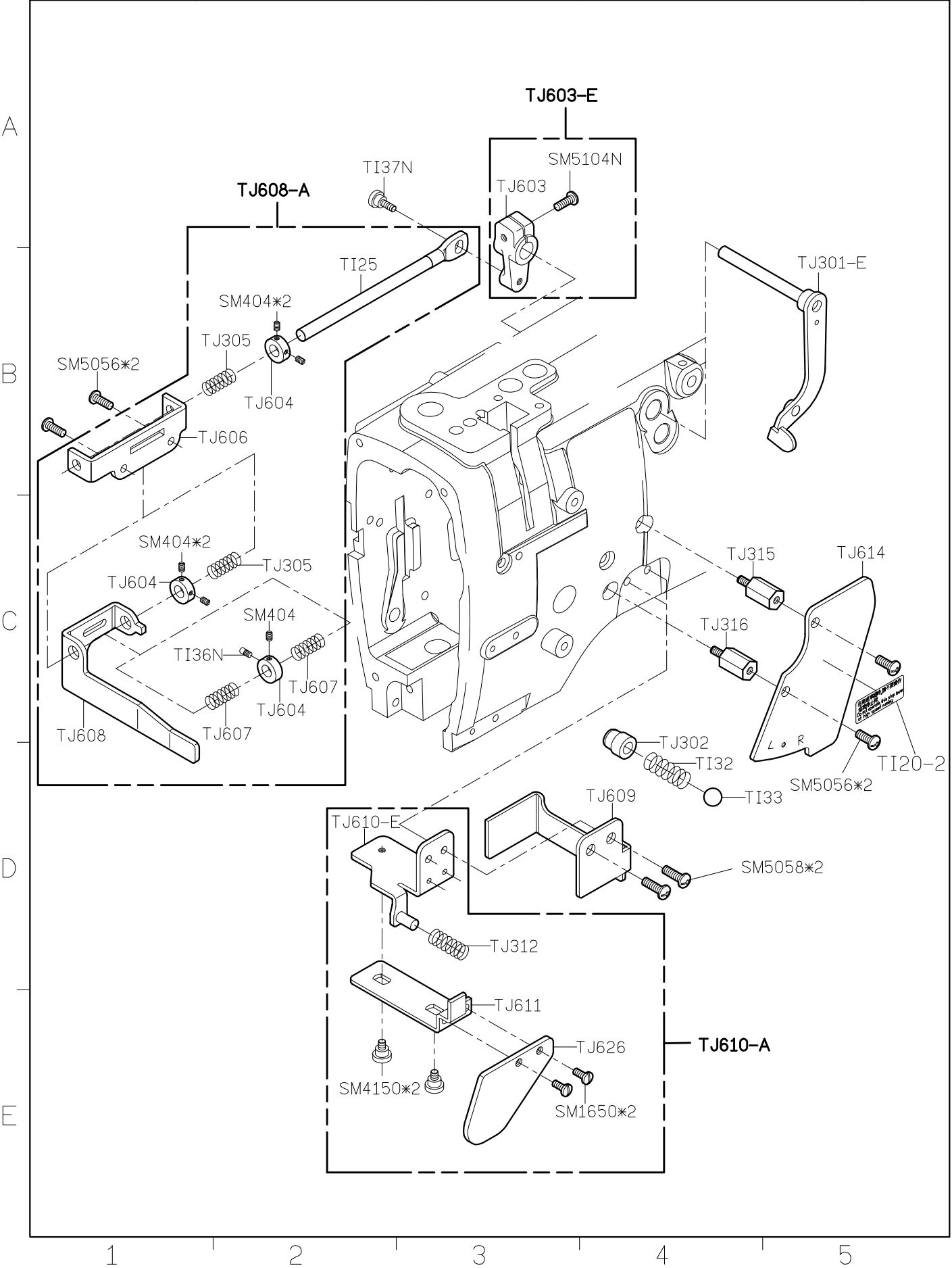
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TH		2/3
				Date
				2026/04/08



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TH		3/3
				Date
				2026/03/02



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TJ	TJ-角縫	1/2
				Date
				2025/08/18

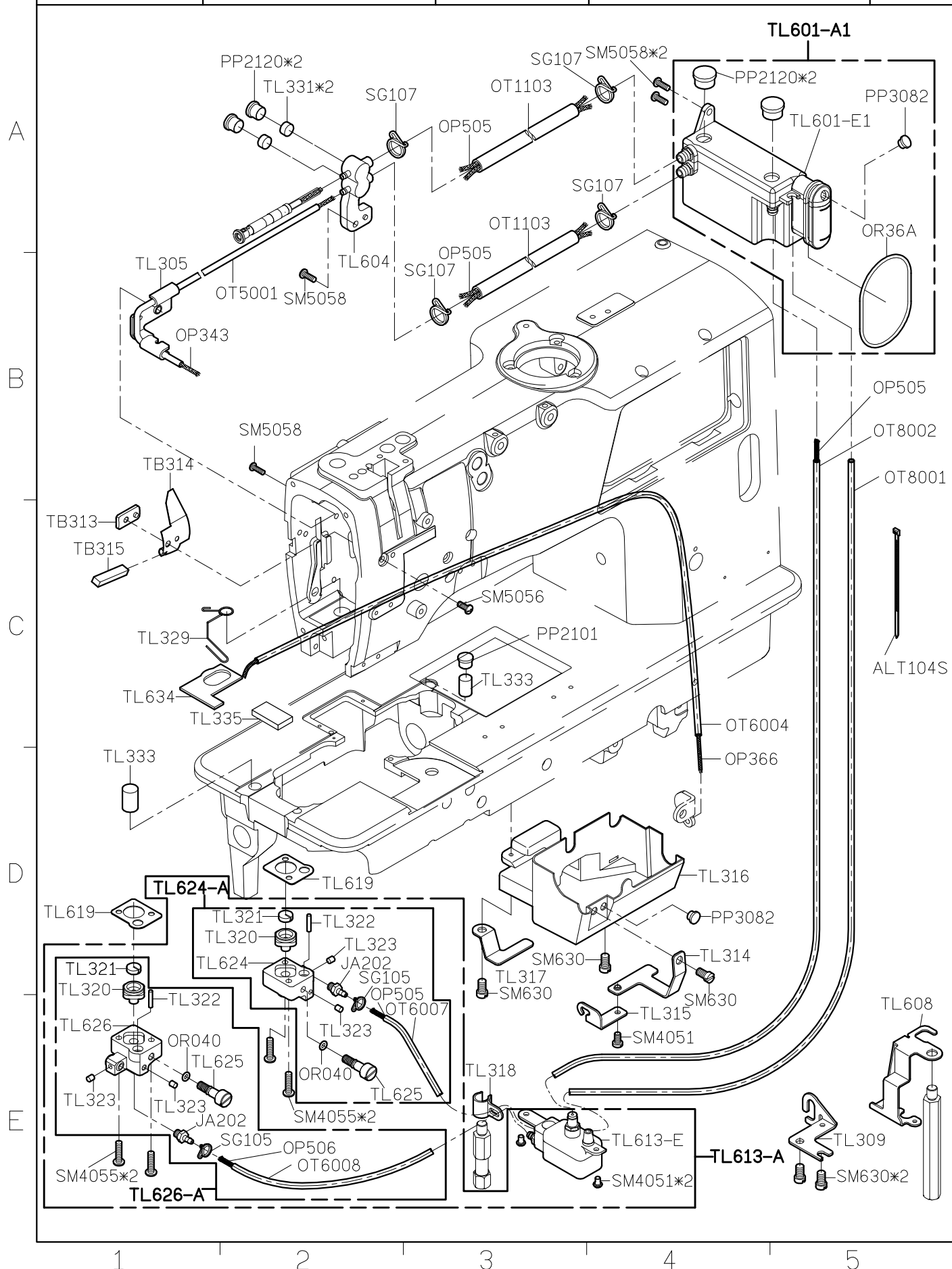


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TL		1/2
				Date
				2025/08/18

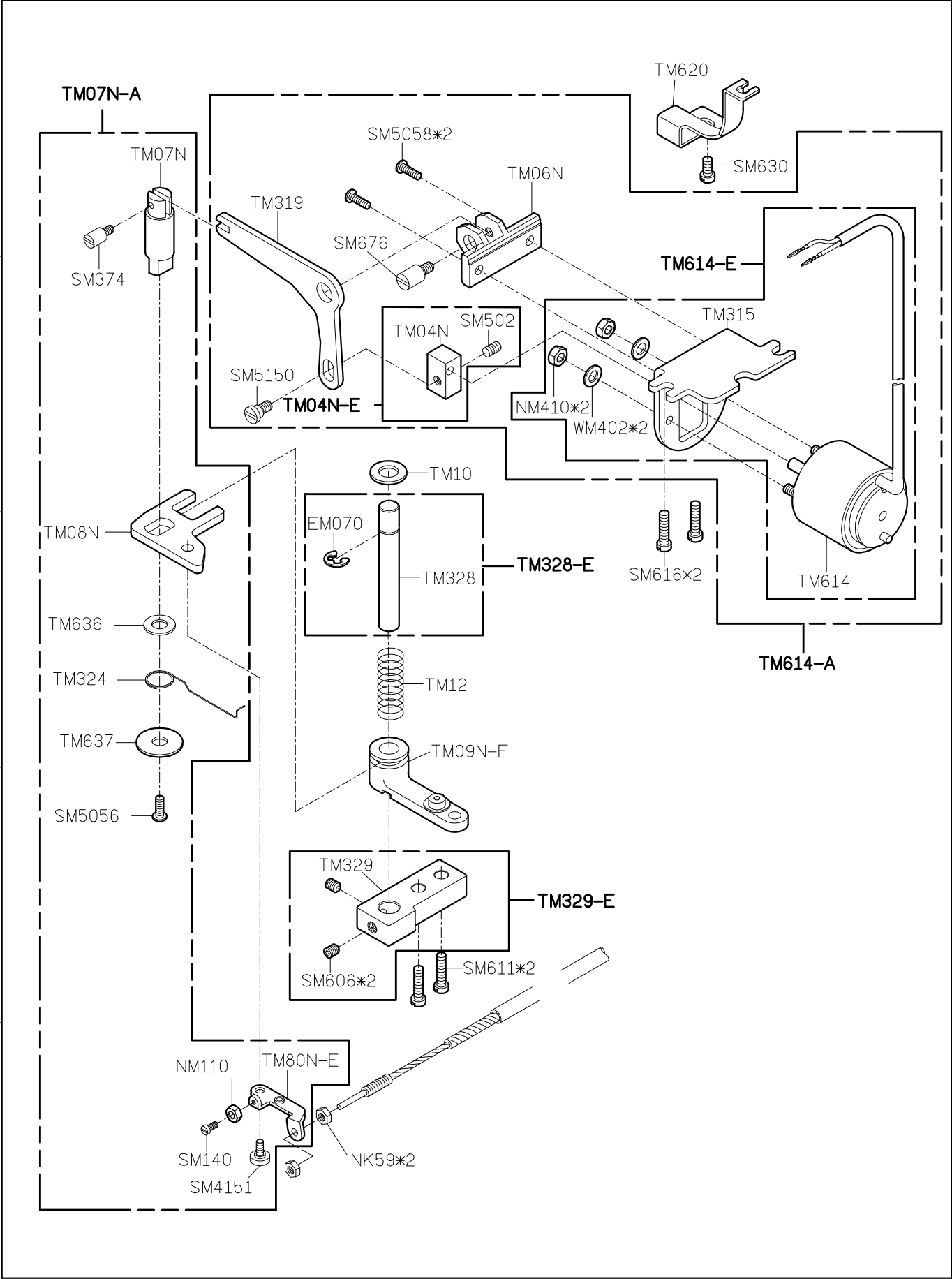
The diagram illustrates the assembly of the DT8600 TL unit, showing the main body and various sub-assemblies. Key components and their assembly sequence are as follows:

- Subclass 1:** Includes the main body (TL601-A), PP2120, TL331, SG107, OT1103, OP505, SM5058*2, PP2120*2, PP3082, TL601-E, OR36A, SM810, and TL604.
- Subclass 2:** Includes TB314, TB313, TB315, TL329, TL634, TL335, TL333, PP2101, TL333, SM5056, and ALT104S.
- Subclass 3:** Includes TL619, TL321, TL320, TL322, TL323, TL624, JA2002, SG105, OP505, OT6007, TL323, OR040, TL625, SM4055*2, SG105, OP506, OT6008, TL318, TL613-E, SM4051*2, TL613-A, TL309, SM630*2, TL608, and TL316.
- Subclass 4:** Includes TL626-A, TL626, OR040, TL625, TL323, JA2002, SM4055*2, TL323, TL322, TL320, TL321, TL624, TL323, TL322, TL320, TL321, TL626, OR040, TL625, TL323, JA2002, SM4055*2, SG105, OP506, OT6008, TL318, TL613-E, SM4051*2, TL613-A, TL309, SM630*2, TL608, and TL316.
- Subclass 5:** Includes TL619, TL321, TL320, TL322, TL323, TL624, JA2002, SG105, OP505, OT6007, TL323, OR040, TL625, SM4055*2, SG105, OP506, OT6008, TL318, TL613-E, SM4051*2, TL613-A, TL309, SM630*2, TL608, and TL316.

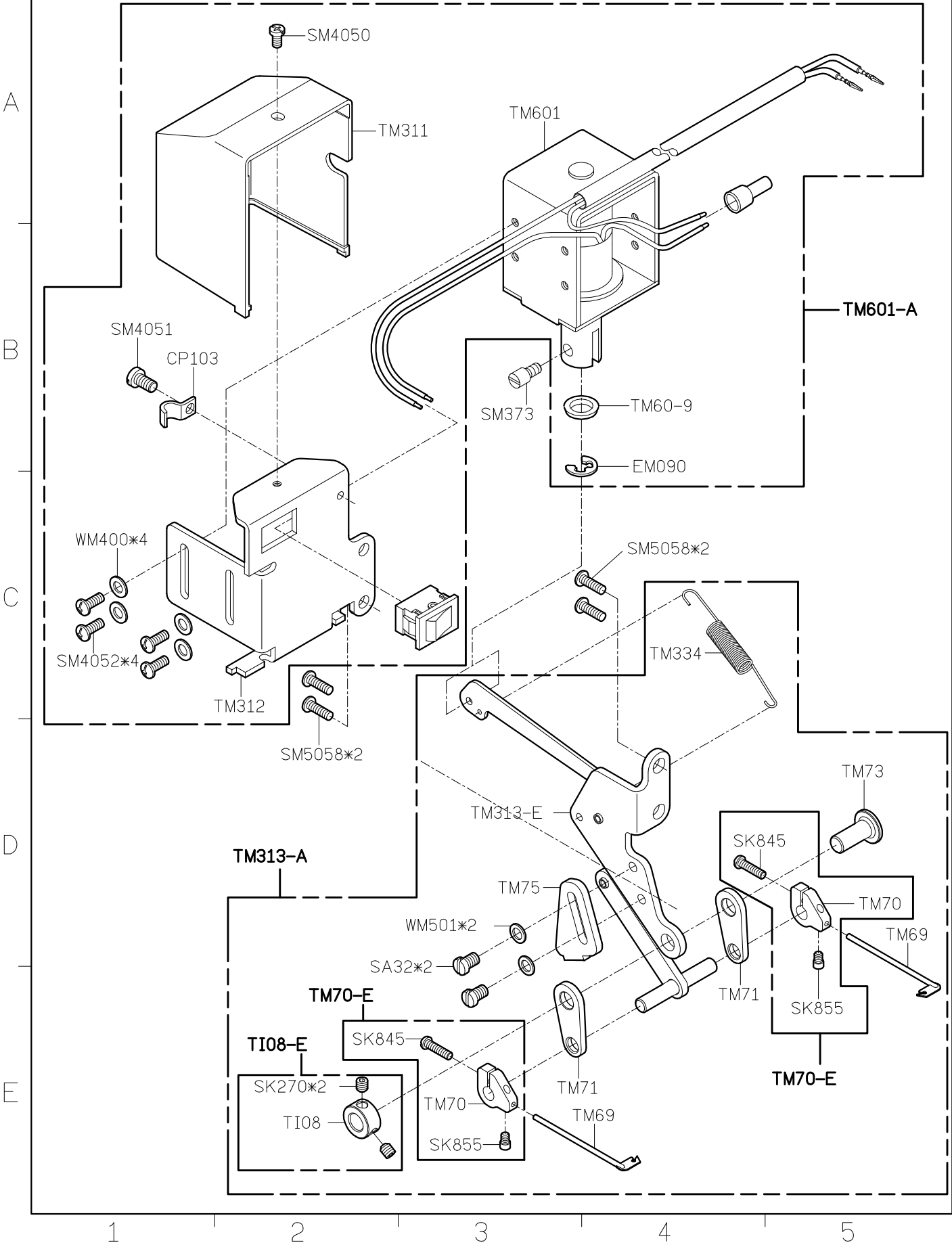
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TL	TL-角縫	2/2
				Date
				2026/04/08



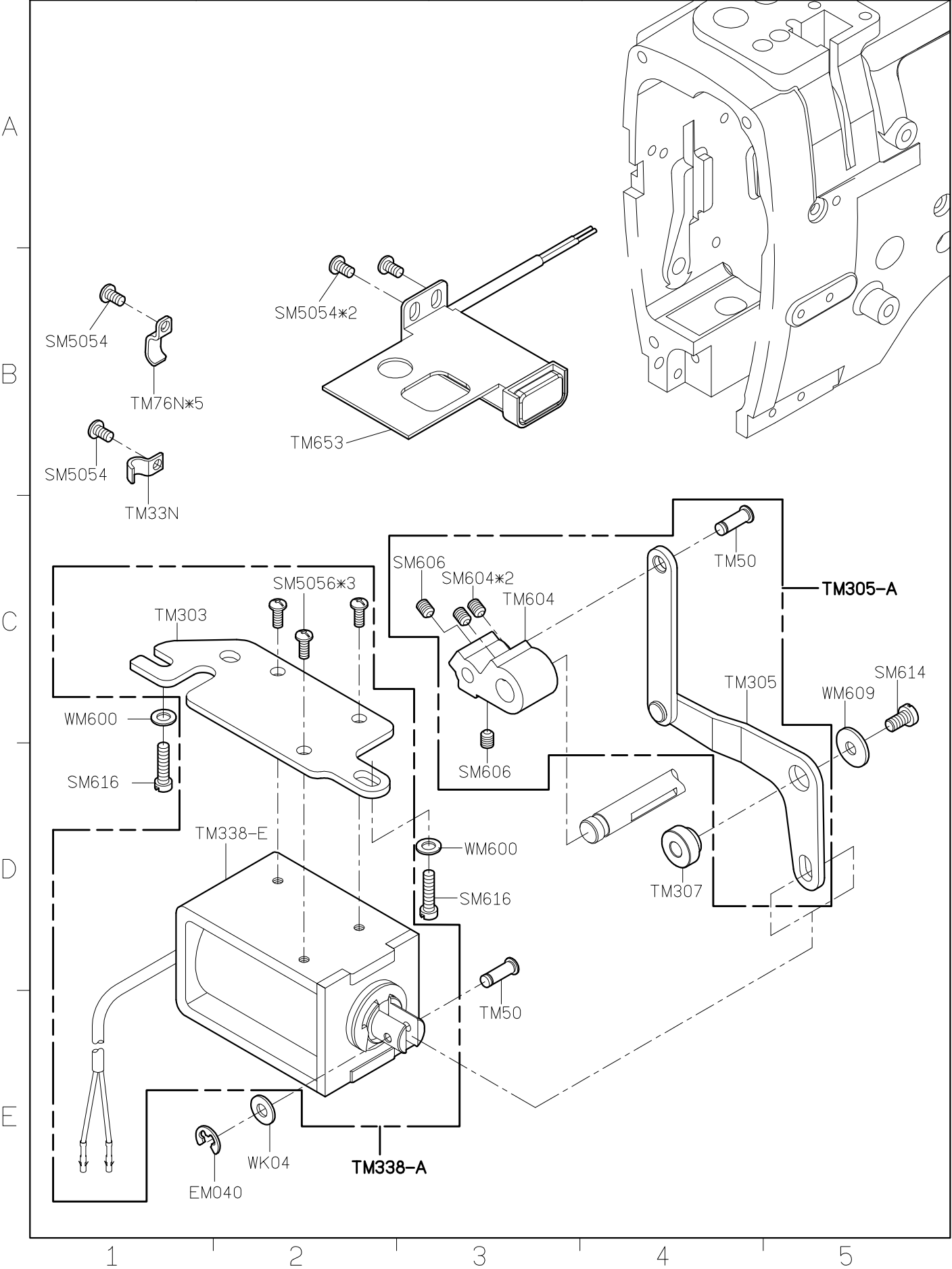
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TM	切線, 鬆線	1/4
				Date
				2026/03/02



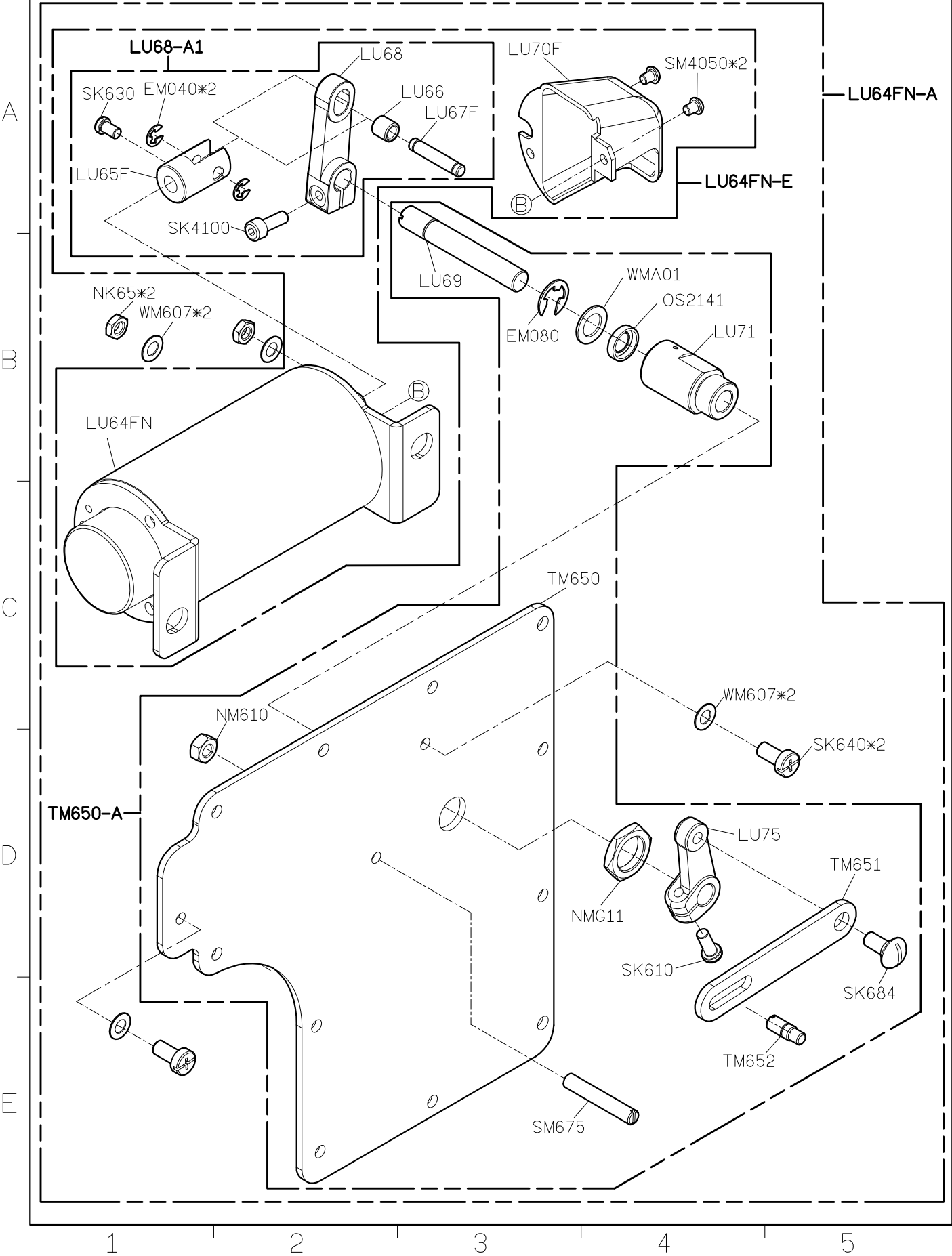
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TM	撥線	2/4
				Date
				2026/03/02



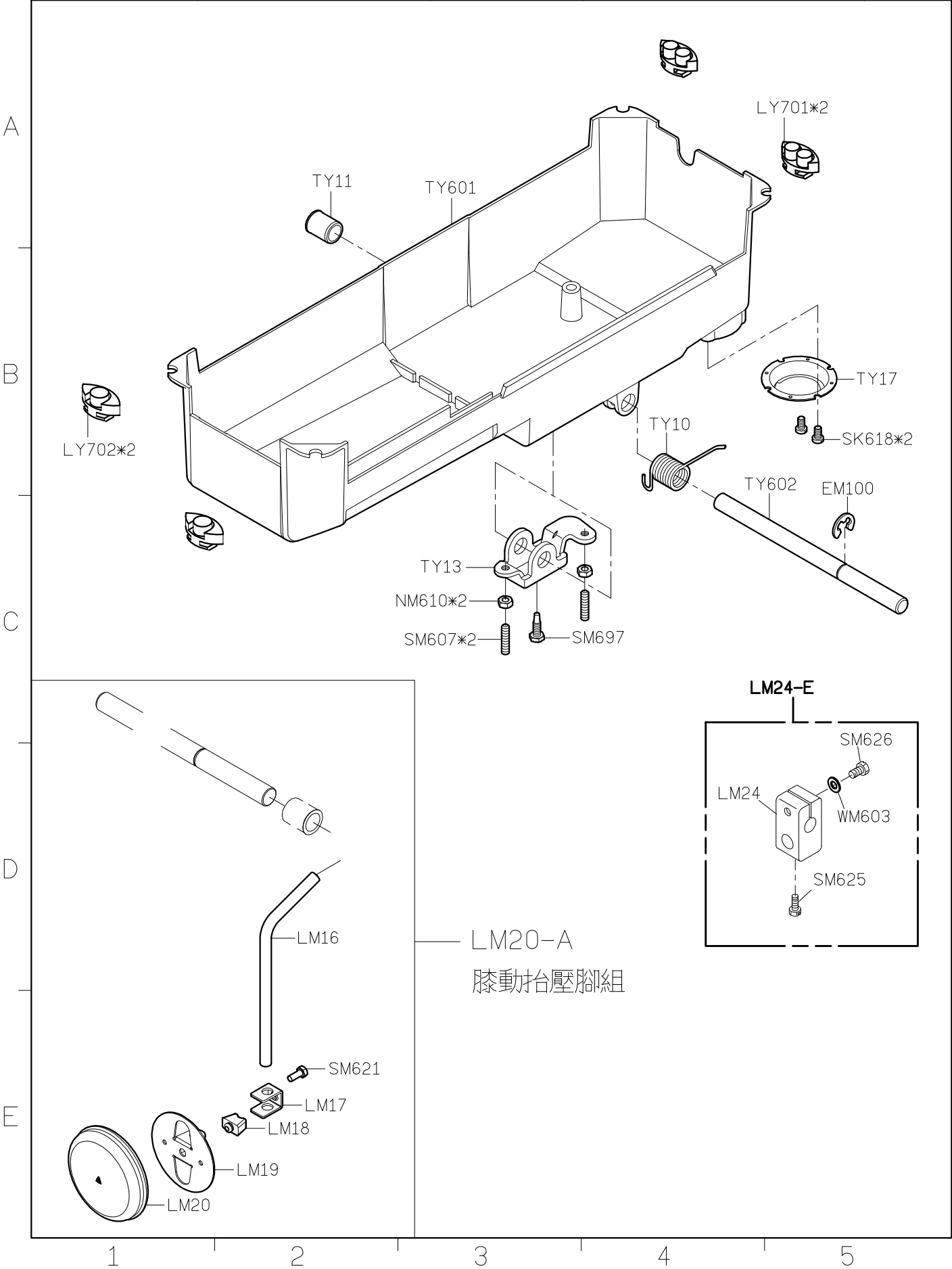
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TM	倒縫	3/4
				Date
				2025/08/18

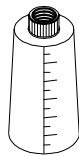
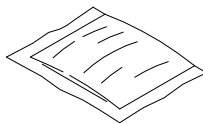
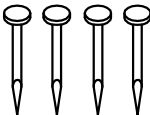
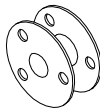
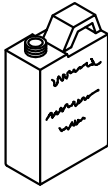
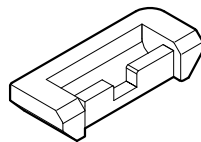
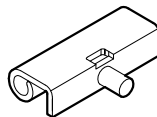
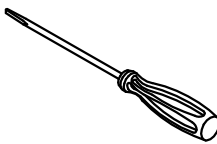


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TM	抬壓腳	4/4
				Date
				2026/01/06



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TY		1/3
				Date
				2025/08/18



SIRUBA PARTS LIST	Series		Parts Group		Subclass / Remark		Page		
	DT8600		TY				2/3		
							Date		
							2022/01/26		
14 押具提昇軸		16 油 壺		針*4		MY01 防塵罩		KZ03 乾燥劑	
									
PY05*4 鐵 釘		GXXX*4 梭 子		KY02F-T 油 罐		KY03 油 壺		LY04*2 後鈕墊	
									
LY05*2 後 鈕		LY33 一字起子		LY02 木頭桿		KY201 工具袋			
									

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DT8600	TY		3/3
				Date
				2022/01/26

PY11-3

A

B

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