

SIRUBA

零件圖

PARTS LIST

DL7600-BM1-11Q

DL7600-BH1-11Q

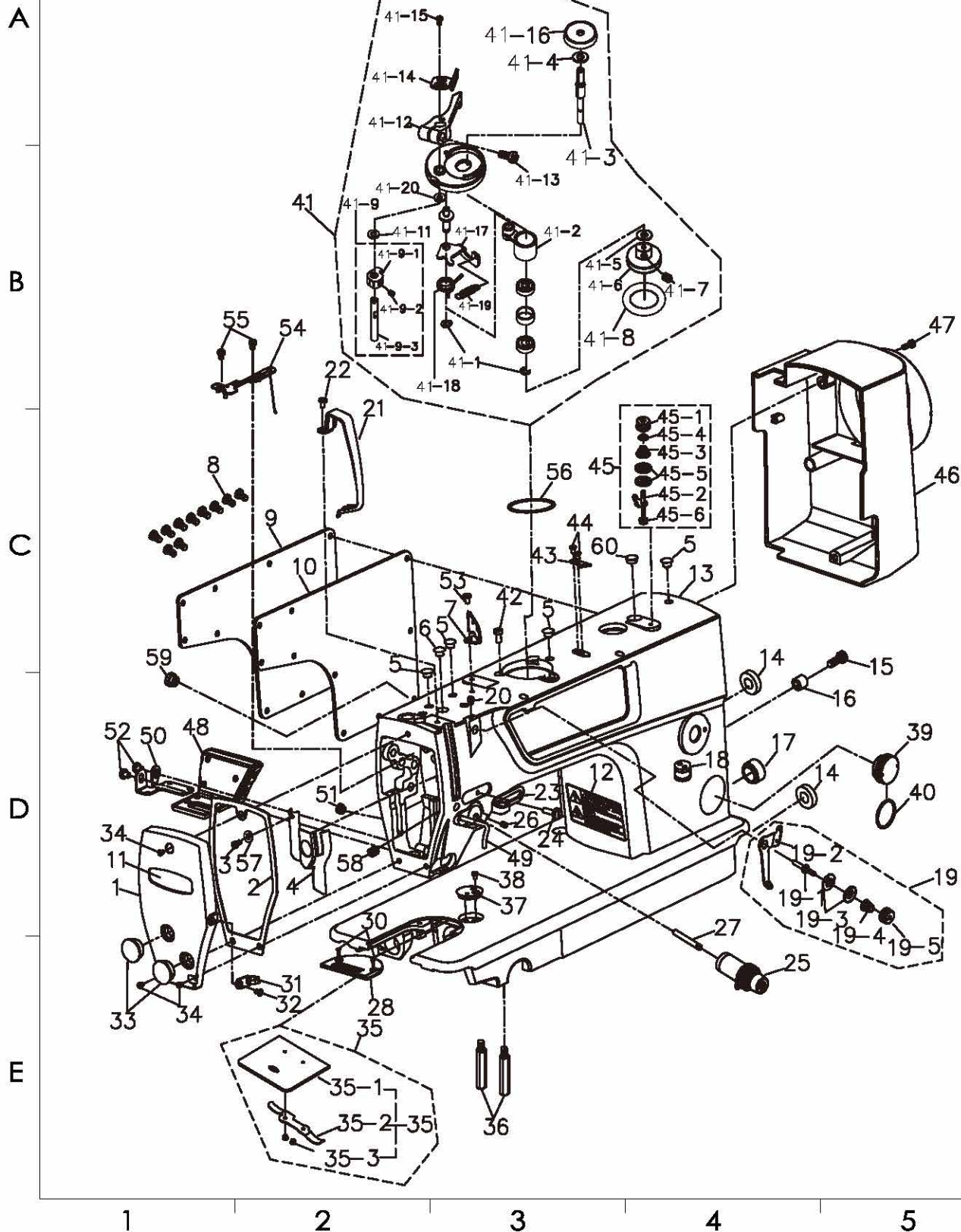
DL7600-BX2-11Q



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	01		1 / 3
	BH1-11Q			Date
	BX2-11Q			2025/01/03

1. 机壳部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS



SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	01		2 / 3
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
A	1	280001001	面板	1	
	2	280001002	面板垫	1	
	3	S073184404	防油板螺钉	1	
	4	280001004	面部防油板	1	
	5	991001005	挑线连杆销孔塞	4	
	6	991001006	针杆曲柄螺孔塞	1	
	7	991001007	三眼过线板	1	
	8	S094762809	后窗板螺钉	11	
	9	280001009	后窗板	1	
	10	280001010	后窗板垫	1	
B	11	280001011	面板商标牌	1	
	12	991001012	安全指示牌	1	
	13	281001013	机壳组件	1	
	14	991001014	送料调节器孔塞	2	
	15	S184782818	倒缝限位套紧固螺钉	1	
	16	991001016	倒缝限位套	1	
	17	991001017	下轴盲孔塞	1	
	18	991001018	导线过线套	1	
	19	991001019	小夹线器组件	1	
	19-1	991001019-1	小夹线螺钉	1	
C	19-2	991001019-2	小夹线过线板	1	
	19-3	991001019-3	小夹线板	2	
	19-4	991001019-4	小夹线簧	1	
	19-5	991001019-5	小夹线螺母	1	
	20	S114374006	小夹线组件支架螺钉	1	
	21	991001021	挑线防护罩	1	
	22	S094762806	挑线防护罩螺钉	1	
	23	991001023	右线钩	1	
	24	S074374006	右线钩螺钉	1	
	25	280001025	夹线器组件	1	
D	26	S115952807	夹线器支紧螺钉	1	
	27	280001027	松线钉	1	
		991001028	针板 (薄料/4排牙)	1	
	28	991001028D	针板 (大针距/3排牙)	1	
		0303D	针板 B2.6(大旋梭/3排牙)	1	
	30	S044374006	针板螺钉	2	
	31	991001031	左线勾	1	
	32	S074374006	左线勾螺钉	1	
	33	991001033	面板调节孔塞	2	
	34	S094762808	面板螺钉	3	
E	35	991001035	推板组件	1	
	35-1	991001035-1	推板	1	
	35-2	991001035-2	推板簧	1	
	35-3	S082385602	推板簧螺钉	2	
	36	280001036	底板支柱	4	
	37	991001037	卷边器	1	
	38	S074374006	卷边器螺钉	2	
	39	280001039	油窗	1	
	40	280001040	油封	1	
	41	991001041	绕线器组件	1	
	41-1	991001041-1	挡圈E4	2	
	41-2	991001041-2	绕线轴基座	1	
	41-3	991001041-3	绕线轴	1	

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3

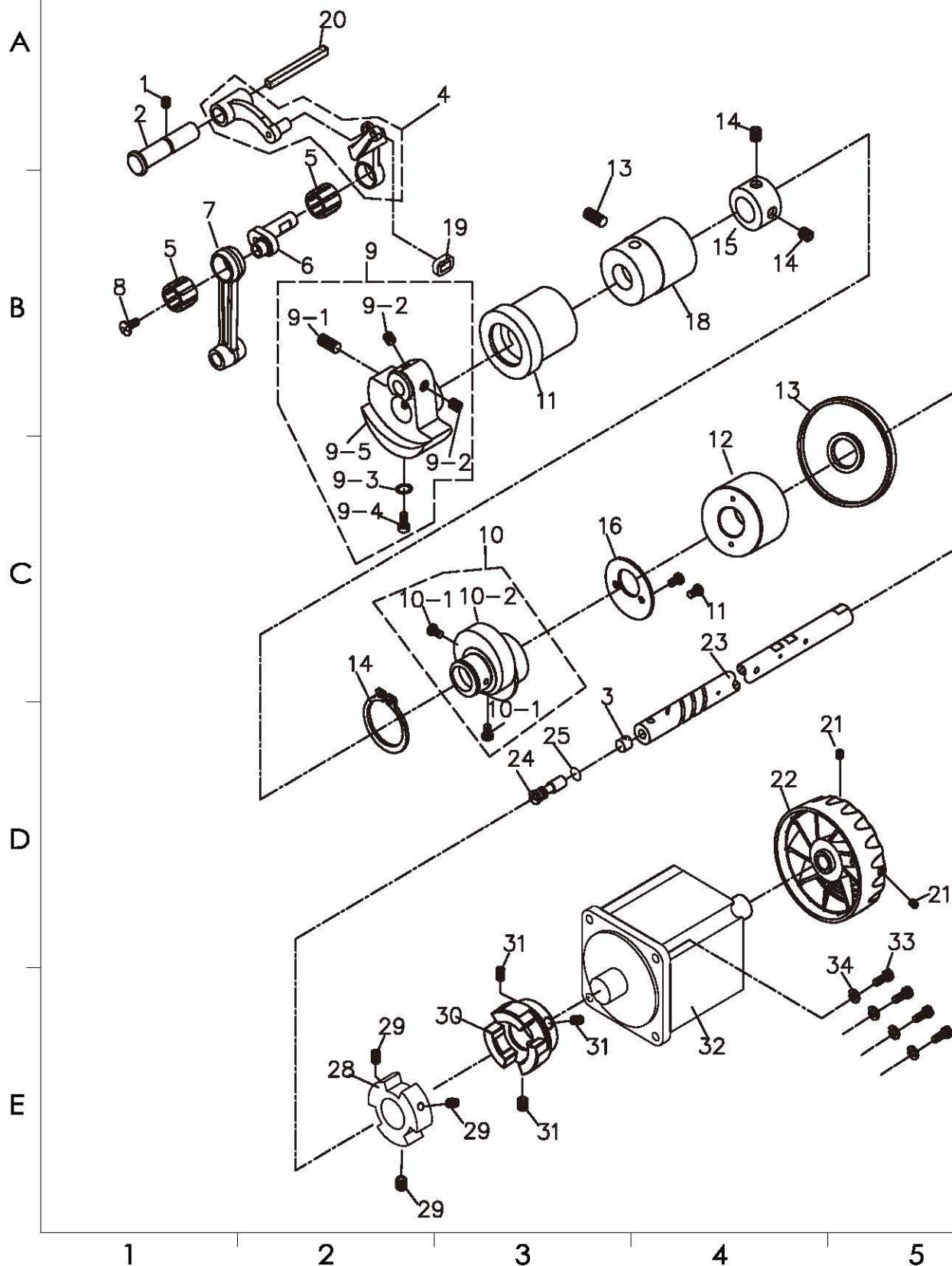
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5

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	02		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

2. 上轴/挑线部件

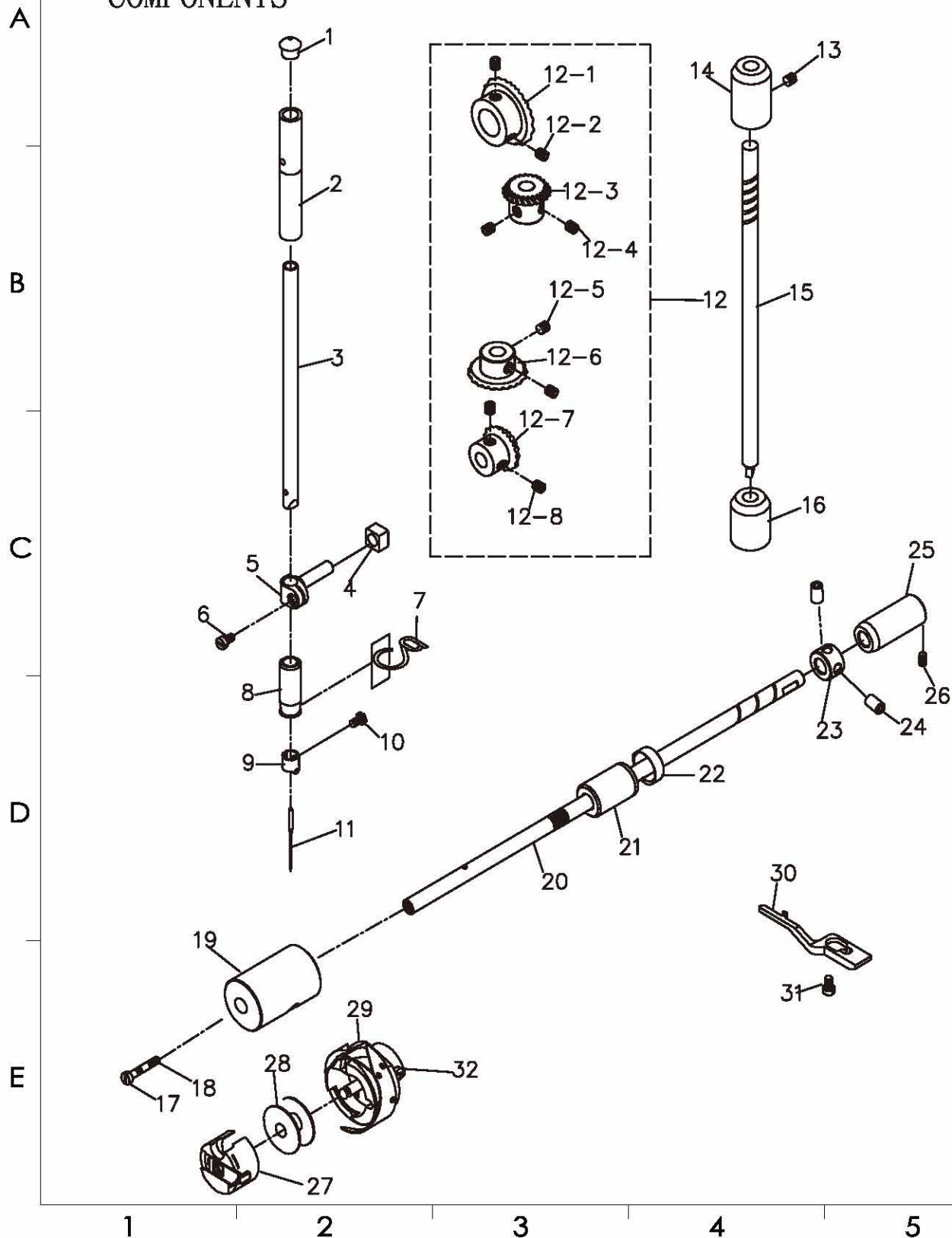
MAIN SHAFT&THREAD-UP LEVER COMPONENTS



SEQUENCE LIST		Series		Parts Group	Subclass Remark	Page
		BM1-11Q		02		2 / 2
		BH1-11Q				Date
		BX2-11Q				2025/02/20
序号	新编号	名称	Name of parts		数量	备注
Ref.No.	new part No.	Part name			Qty	Note
1	991002001	挑线连杆销螺钉	Screw 15/64 × 28 L=10.5		1	
2	991002002	挑线连杆销	thread take-up crank shaft		1	
3	991002003	曲柄油量限制毡	Roller felt		1	
	991002004	挑线连杆组件	thread take-up lever asm		1	
4	991002004H	挑线连杆组件（厚料）	thread take-up lever asm (heavy duty)		1	
	991002004D	挑线连杆组件（铝制厚料）	thread take-up lever asm		1	
5	991002005	挑线杆滚针轴承	Needle bearing		2	
6	991002006	挑线曲柄	Needle bar crank		1	
	991002007H	挑线曲柄(厚料)	Needle bar crank (heavy duty)		1	
7	991002007	针杆连杆	Needle bar crank rod		1	
8	991002008	挑线曲柄左旋螺钉	Left screw 9/64 × 40 L=4.8		1	
	991002009	针杆曲柄组件	Needle bar crank asm		1	
9	991102009H	针杆曲柄组件(厚料)	Needle bar crank asm (heavy duty)		1	
9-1	S127142816	针杆曲柄紧固螺钉	Screw 9/32 × 28 L=16		1	
9-2	S116354006	挑线曲柄定位螺钉	Screw 1/4 × 40 L=6		2	
9-3	991002009-3	定位螺丝O型圈	Rubber O ring		1	
9-4	S077142815	针杆曲柄定位螺钉	Screw 9/32 × 28 L=15.5		1	
9-5	991002009-5	针杆曲柄	Needle bar crank		1	
10	991002010	送料偏心轮组件	Feed drive eccentric cam asm.		1	
10-1	S076354011	送料偏心轮螺钉	Screw 1/4 × 40 L=11		2	
10-2	991002010-2	送料偏心轮	Feed drive eccentric cam		1	
11	S093574006	送料偏心轮盖板螺钉	Screw 9/64 × 40 L=6		2	
12	991002012	上轴后套	Mainshaft back bush		1	
13	991002013	上轴后套油封	Oil seal of mainshaft back bush		1	
14	991002014	拾牙连杆轴挡圈	Snap ring		1	
15	991002015	上轴挡圈	Thrust collar asm		1	
16	S116354006	上轴挡圈螺钉	Screw 1/4x40 L=6		2	
17	991002017	上轴前轴套	Main shaft front bushing asm.		1	
18	991002018	上轴中轴套	Bushing intermediate		1	
19	991002019	挑线杆橡皮套	Rubber		1	
20	991002020	挑线连杆销供油线	Thread take-up crank shaft felt		1	
21	M140500806	手轮螺钉	Screw		2	
22	280002022	手轮	Hand wheel		1	
23	991002023	上轴	Main shaft, upper		1	
24	991002024	上轴油量调节销	Oil amount adjusting pin		1	
25	991002025	上轴油量调节销O型圈	Rubber ring		1	
26	991002026	送料偏心轮盖板	Thrust collar		1	
27	S145952808	上轴中轴套螺钉	Screw		1	
28	991002028	联轴器(A)	Connect block A		1	
29	M140601008	联轴器螺钉	Screw M6 × 6		3	
30	991002030	联轴器(B)	Connect block B		1	
31	M140601006	联轴器(B)固定螺钉	Screw		3	
	991002032	直驱电机组件	Motor asm.		1	
32	991002032D	直驱电机组件(三代)	Motor asm.		1	
33	M180500822	电机安装螺钉M5X22	Screw		4	
34	991002034	电机安装螺钉垫片	Washer		4	
1		2	3	4	5	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	03		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

3. 针杆/竖轴/下轴部件
NEEDLE BAR, UPRIGHT SHAFT&HOOK DRIVING SHAFT
COMPONENTS



SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	03		2 / 2
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
A	1	针杆上孔塞	Upper Cap	1	
	2	针杆上套	Needle bar bushing upper	1	
	3	针杆	Needle bar	1	
	991003003H	针杆(厚料)	Needle bar (heavy duty)	1	
	4	280002004	针杆连接柱滑块	1	
	5	991003004	针杆连接柱	1	
	6	S073574007	针杆连接柱螺钉	1	
	7	991003007	针杆下套线钩	1	
	8	991003008	针杆下套	1	
	9	991003010	针杆过线环	1	
B	10	S083184405	机针螺钉	1	
	11	991003011	机针	1	
	991003011H	机针 DPx5 #21	Needle DPx5 #21	1	
	12	991003012	伞齿轮组件	1	
	12-1	991003014	上轴伞齿轮	1	
	12-2	S116354008	伞齿轮螺钉	2	
	12-3	991003016	竖轴上伞齿轮	1	
	12-4	S116354008	伞齿轮螺钉	2	
	12-5	S116354008	伞齿轮螺钉	2	
	12-6	991003019	竖轴下齿轮	1	
C	12-7	991003021	下轴伞齿轮	1	
	12-8	S116352808	伞齿轮螺钉	2	
	13	S145952808	竖轴上套紧固螺钉	1	
	14	991003017	竖轴上轴套	1	
	15	991003014	竖轴	1	
	16	991003017	竖轴下轴套	1	
	17	991003028	下轴限油螺钉	1	
	18	991003027	下轴限油芯	1	
	19	991003026	下轴前轴套	1	
	20	991003022	下轴	1	
D	21	991006047	下轴中套	1	
	22	280002022	下轴中套油封	1	
	23	991003020	下轴挡圈	1	
	24	S074374005	下轴挡圈螺钉	2	
	25	991003018	下轴后轴套	1	
	26	S145952808	下轴后轴套螺钉	1	
	27	991003030	梭壳	1	
	28	991003029	梭芯	1	
	29	991003015	旋梭	1	
	30	991003023	旋梭定位勾	1	
E	31	S084374011	旋梭定位勾螺钉	1	
	32	991003032	旋梭螺钉	3	

1

2

3

4

5

SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	04		2 / 2
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
A	1	压脚扳手	Presser foot hand lifter	1	
	2	压脚扳手螺钉	Screw 9/64 x 40 L=10	1	
	3	压脚扳手轴O型圈	Rubber ring	1	
	4	压脚扳手凸轮部件	hand lifter cam asm	1	
	5	调压簧	Presser adjurting spring	1	
B	991004029H	调压簧（厚料）	Presser adjurting spring H	1	
	6	压杆导架	Presser bar guide bracket	1	
	7	压杆轴套	Presser bar bushing lower	1	
	8	压杆	Presser bar	1	
	9	压脚螺钉	Screw 9/64 x 40 L=11	1	
C	991004009	压脚部件	Presser foot asm	1	
	10	压脚部件(厚料)	Presser foot asm H	1	
	991004009D	压脚部件(大旋梭)	Presser foot asm (Big hook)	1	
	11	调压导杆	Presser guide bar	1	
	12	调压螺母	Presser adjurting screw nut	1	
D	991004027H	调压螺母（厚料）	Presser adjurting screw nut H	1	
	13	调压螺钉	Presser spring regulator	1	
	991004028H	调压螺钉	Presser spring regulator H	1	
	14	挡圈	E-ring 5	7	
	15	松线顶板复位簧	Tension release return spring	1	
E	16	松线顶板螺纹销	Tension release shaft pin	1	
	17	松线顶板	Thread tension relese wire	1	
	18	前杠杆螺纹销	Link shaft	2	
	19	前杠杆组件	Knee lifting cross rod asm	1	
	19-1	抬压脚前杠杆	Hand lifter link	1	
	19-2	压脚升降板	Lifting lever	1	
	19-3	抬压脚拉杆	Knee lifting cross rod	1	
	19-4	垫圈	Washer	2	
	20	抬压脚拉杆螺钉	Hinge screw	1	
	21	后杠杆轴拉螺钉	Hinge screw	1	
	991004013	抬压脚后杠杆	Lifting lever link	1	
	991004013-H	抬压脚后杠杆（厚料）	Lifting lever link(Thick material)	1	
	23	抬压脚顶杆	Knee lifter connecting rod	1	
	24	导架螺钉	Screw	1	
	25	压脚保护架	Presser foot protector	1	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	05		1 / 3
	BH1-11Q			Date
	BX2-11Q			2025/01/03

5. 送料部件 FEED MECHANISM COMPONENTS

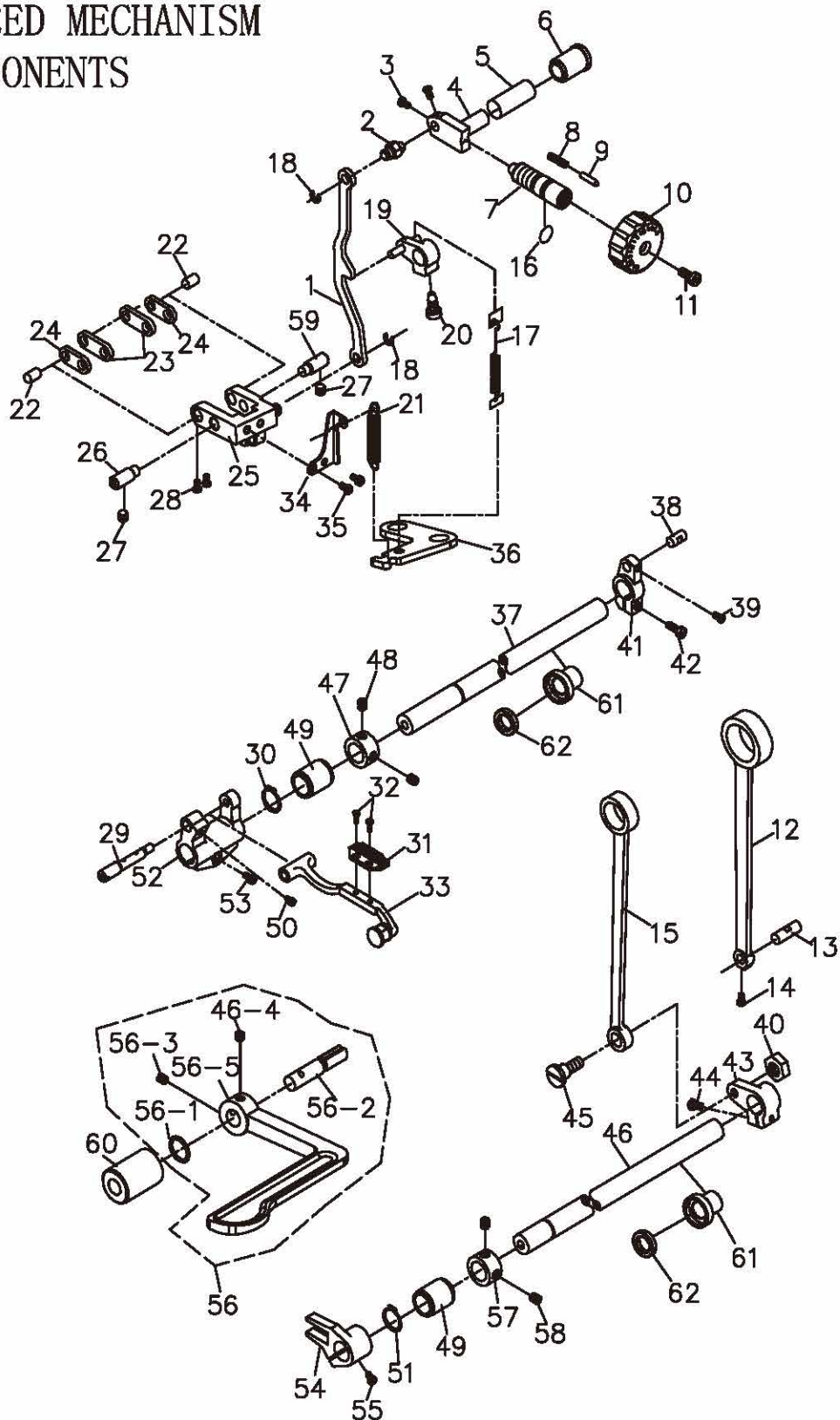
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SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	05		2 / 3
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
A	1	991005001	倒送料连杆	Reverse feed adjust rod	1
	2	991005002	倒送料连杆销	Reverse feed regulator pin	1
	3	S043574006	倒送料连杆销螺钉	screw	2
	3+	M090500806	送料调节器紧固螺钉	screw	2
	4	991005004	送料调节器	Feed regulator	1
B		991005004D	送料调节器(大针距)	Feed regulator (Big needle distance)	1
	5	991005005	送料调节器轴套	Feed regulator bushing	1
	6	991005006	送料调节器轴	Feed regulator shaft	1
	7	991005007	针距调节螺杆	Feed regulator screw	1
	8	991005008	止动销弹簧	Spring	1
C	9	991005009	止动销	Feed adjustpin	1
	10	280005010	针距旋钮 (0-5)	Needle distance knob(0-5)	1
	11	S074762818	针距旋钮螺钉	Screw 3/16 x 28 L=18	1
	12	991005012	送料连杆	Rocker shaft connecting rod	1
	13	991005013	送料连杆销	Walking foot long pin	1
D	14	S083574004	送料连杆销螺钉	Screw 9/64 x 40 L=4	1
	15	991005015	抬牙连杆	Connecting rod	1
	16	991005016	针距调节螺杆O型圈	Rubber ring	1
	17	991005017	摆动板复位簧	Feed reverse spring	1
	18	991005018	挡圈E5	E-ring 5	2
E	19	991005019	倒送料曲柄组件	Feed reverse arm asm.	1
		991005019D	倒送料曲柄组件(大针距)	Feed reverse arm asm(Big needle	1
	20	S074762815	倒送料曲柄螺钉 Screw	Feed reverse arm screw	1
	21	991005021	倒送料拉簧	Spring	1
	22	991005022	短摆动板连接销	Walking foot short pin	2
	23	991005023	长摆动板	Connecting link long pin	2
	24	991005024	短摆动板	Connecting link short pin	2
	25	991005025	摆动座	Feed adjust link asm	1
	26	991005026	摆动板座左销	Adjusting link fulcrum shaft	1
	27	991002001	左右销螺钉	Screw 15/64 x 28 L=7	2
	28	S123574005	连杆销螺钉	Screw 9/64 x 40 L=5	2
	29	991005029	牙架偏心销	Feed bar shaft	1
	30	991005030	送布轴轴用挡圈	Retaining ring	1
		991005031	送布牙	Feed dog	1
	31	991005031H	送布牙(厚料/3排牙)	Feed dog (H. 3 row)	1
		991005031D	送布牙(大针距/3排牙)	Feed dog (big distance/3 row)	1
		0303D	送布牙(大旋梭/3排牙)	Feed dog (big hook, 3 row)	1

1

2

3

4

5

SiRUBA SEQUENCE LIST		Series	Parts Group	Subclass	Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	05			3 / 3
						Date
						2025/01/03
A	32	S073184406	送布牙螺钉	Screw 1/8 × 44 L=6	2	
		991005033	牙架部件	Feed bar asm	1	
	33	991005033D	牙架部件(大旋梭)	Feed bar asm (big hook)	1	
	34	991005034	摆动板座复位板	Adjusting link spring guide	1	
	35	S074374007	复位板紧固螺钉	Screw 11/64 × 40 L=7	2	
B	36	991005036	拉簧固定板	Feed spring hood	1	
	37	991005037	送布轴	Feed rocker shaft	1	
	38	991005038	送布曲柄销	Walking foot middle pin	1	
	39	S073574008	曲柄销螺钉	Screw 9/64 × 40 L=8	1	
	40	N217142805	拾牙连杆轴位螺母	Nut 9/32 × 28	1	
C	41	991005041	送布曲柄	Feed rocker shaft crank	1	
		991005041D	送布曲柄 (大针距15mm)	Feed rocker shaft crank	1	
	42	S074762815	送布曲柄螺钉	Screw 3/16 × 28 L=15	1	
	43	991005043	拾牙后曲柄	Lifting rocker asm.	1	
	44	S074762815	拾牙后曲柄螺钉	Screw 3/16 × 28 L=15	1	
D	45	991005045	拾牙连杆轴位螺钉	Hinge screw	1	
	46	991005046	拾牙轴	Feed driving shaft	1	
	47	991005047	送布轴挡圈	Thrust collar asm.	1	
	48	S126354004	送布轴挡圈螺钉	Screw 1/4 × 40 L=4	2	
	49	991005049	送布轴前轴套	Feed rocker shaft bushing	2	
E	50	S084374007	牙架销螺钉	Screw 11/64 × 40 L=7	2	
	51	991005051	拾牙轴轴用挡圈	Retaining ring	1	
	52	991005052	牙架座 (牙架曲柄)	Feed bar crank asm.	1	
	53	S074762812	牙架座螺钉	Screw 3/16 × 28 L=12	1	
	54	991005054	拾牙叉	Driving shaft crank asm.	1	
	55	S084374012	拾牙叉螺钉	Screw 11/64 × 40 L=12	1	
	56	280005056	倒送料扳手组件	Reverse feed control lever asm.	1	
	56-1	991005056-1	倒送料轴O型圈	Rubber ring	1	
	56-2	991005056-2	倒送料轴	Feed reverse shaft	1	
	56-3	S145952808	倒送料扳手螺钉	Screw	1	
	56-4	S14592810	倒送料扳手定位螺钉	Screw	1	
	56-5	280005056-5	倒送料扳手	Reverse frdd control lever	1	
	57	991005057	拾牙轴挡圈	Thrust collar	1	
	58	S126354004	拾牙轴挡圈螺钉	Screw 1/4x40 L=6	2	
	59	991005059	摆动轴板座右销	Adjusting link fulcrum shaft	1	
	60	991005060	倒送料轴轴套	Axle Sleeve	1	
	61	280005061	送布、拾牙中套	Axle Sleeve	2	
	62	280005062	送布、拾牙中套油封	Oil Seal	2	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	06		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

6. 自动切线部件

THREAD TRIMMER COMPONENTS

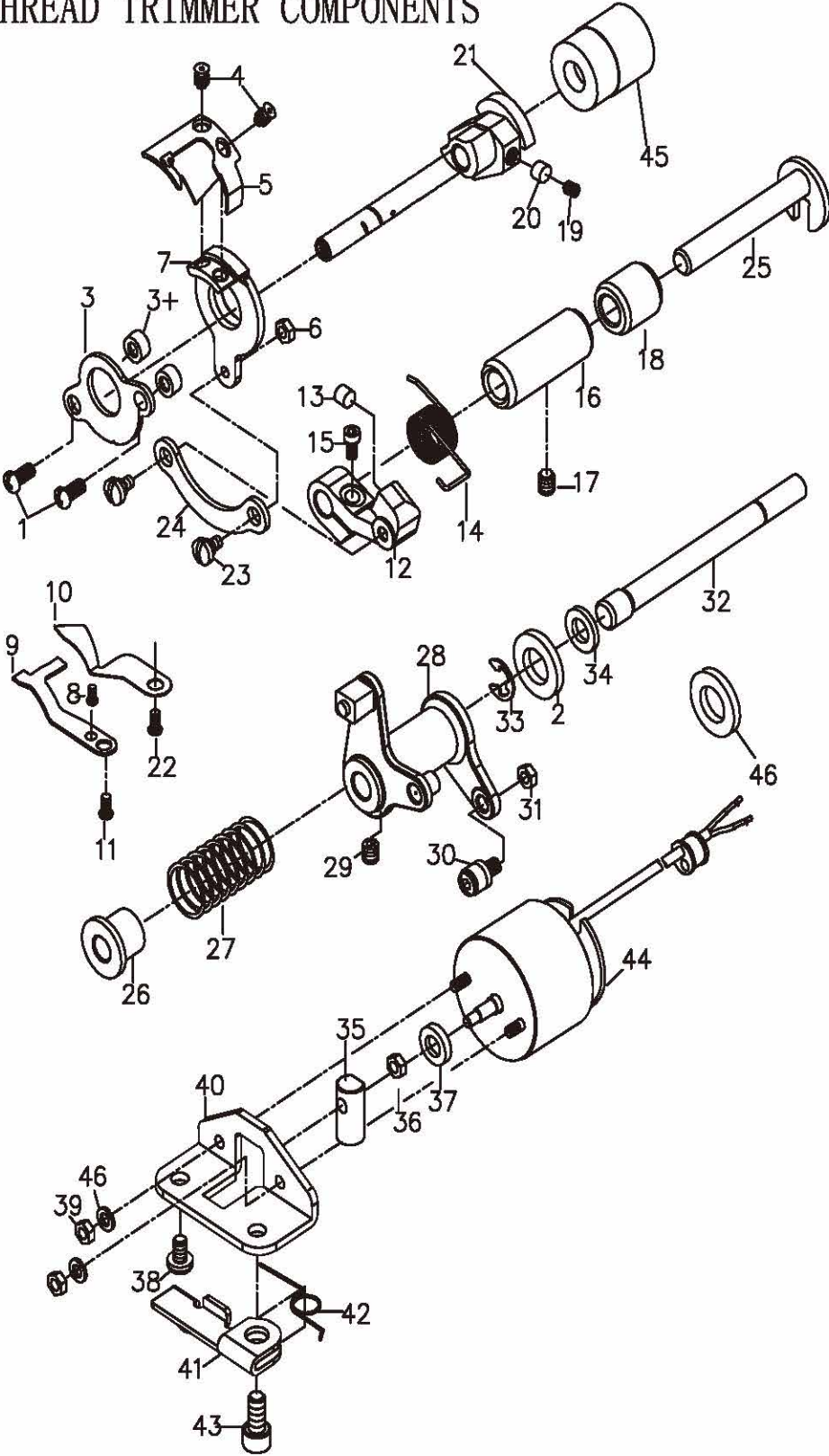
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SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass	Remark	Page
		BM1-11Q	06			2 / 2
		BH1-11Q				Date
		BX2-11Q				2025/01/03
	序号	新编号	名称	Name of parts	数量	备注
	Ref.No.	new part No.	Part name		Qty	Note
A	1	S094374012	螺钉M64" x40 L=12	Screw SM11/64x40 L=12	2	
	2	991006049	电磁铁垫片	Washer	1	
	3	991006003	刀架压板	Partiality shank	1	
	3+	991006003+	刀架压板垫圈	Partiality shank washer	2	
	4	991006004	动刀固定螺钉	Screw	2	
		991006005	动刀	Motorial knife	1	
	5	991006005H	动刀（厚料）	Motorial knife (heavy duty)	1	
		991006005D	动刀（大旋梭）	Motorial knife (big hook)	1	
	6	991006006	螺母SM11/64" x40	Nut SM11/64x40	1	
	7	991006007	动刀架	Knife bracket	1	
B		991110008	动刀架（9911机型）	Knife bracket	1	
	8	S043574006	定刀调节螺钉	Screw	1	
	9	991006009	割线刀	Secant knife	1	
		991006009D	割线刀（大旋梭）	Secant knife(big hook)	1	
	10	991006010	分线片	Protect needle patch	1	
	11	S083574004	螺钉SM9/64" x40 L=4	Screw SM9/64x40 L=4	1	
	12	991006012	切刀驱动曲柄	Thread shear rock arm	1	
	13	991006013	驱动曲柄止动块	Positioning block	1	
	14	991006014	弹簧	Spring	1	
	15	S094763214	螺钉SM3/16" x32 L=14	Screw SM3/16x32 L=14	1	
C	16	991006016	切线轴套	Axle sleeve	1	
	17	S125952806	螺钉	Screw SM15/64x28 L=6	1	
	18	991006018	驱动曲柄轴衬套	Short bush	1	
	19	S156354010	螺钉SM1/4" x40 L=10	Screw SM1/4x40 L=10	2	
	20	991006020	切线凸轮垫	Pole	2	
	21	991006021	凸轮	Thread shear cam	1	
	22	S073574006	螺钉SM9/64" x40 L=5	Screw SM9/64x40 L=6	1	
	23	991006023	连杆螺钉	Screw	2	
	24	991006024	连杆	Knife shaft connecting rod	1	
	25	991006025	切刀驱动曲柄轴	Cutter crank shaft	1	
D	26	991006026	扭簧端盖	Spring cover	1	
	27	991006027	切线凸轮复位弹簧	Spring	1	
	28	991006028	切线凸轮曲柄组件	Thread shear rock arm shaft	1	
	29	S116354006	螺钉SM11/64" x40	Screw	1	
	30	991006030	滚柱	Roll shaft assy	1	
	31	991006031	螺母	Nut	1	
	32	991006032	切刀驱动轴	Thread shear shaft	1	
	33	991006033	挡圈E6	Retaining ring	1	
	34	991006034	电磁铁缓冲垫	Magnetic plug cushion mat	1	
	35	991006035	切线电磁铁顶销	Magnetic plug pin	1	
E	36	991006036	螺母SM1/4" x40	Nut SM1/4x40	1	
	37	991006037	垫圈	Washer	1	
	38	S075952810	螺钉	Screw	1	
	39	991006039	螺母M4	Nut M4	2	
	40	991006040	切线电磁铁支架	Magnetic plug cushion mat	1	
	41	991006041	松线座	Thread loose seat	1	
	42	991006042	弹簧	Spring	1	
	43	991006043	螺钉	Screw	1	
	44	991006044	剪线电磁铁组件	Magnetic solenoid asm	1	
	45	991006047	下轴中套	Bushing,lower shaft	1	
	46	991006048	垫圈4.5x8x0.5	Washer 4.5x8x0.5	2	

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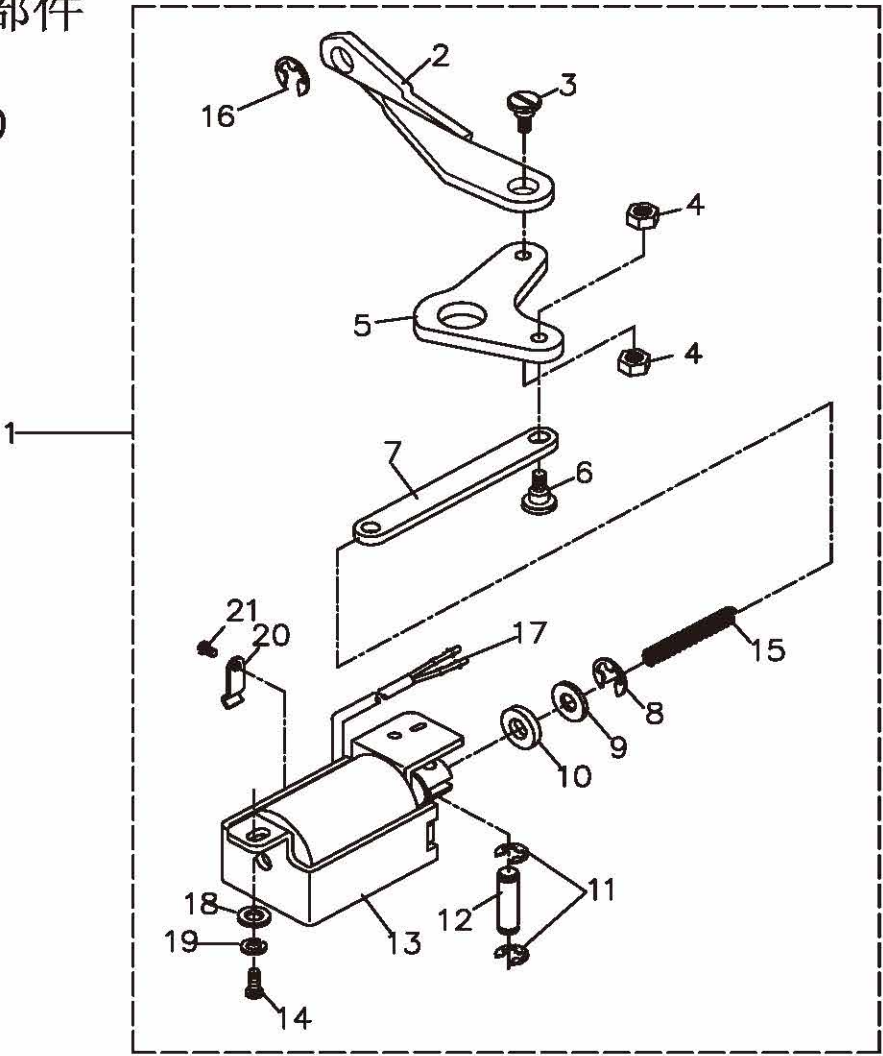
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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	07.08		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

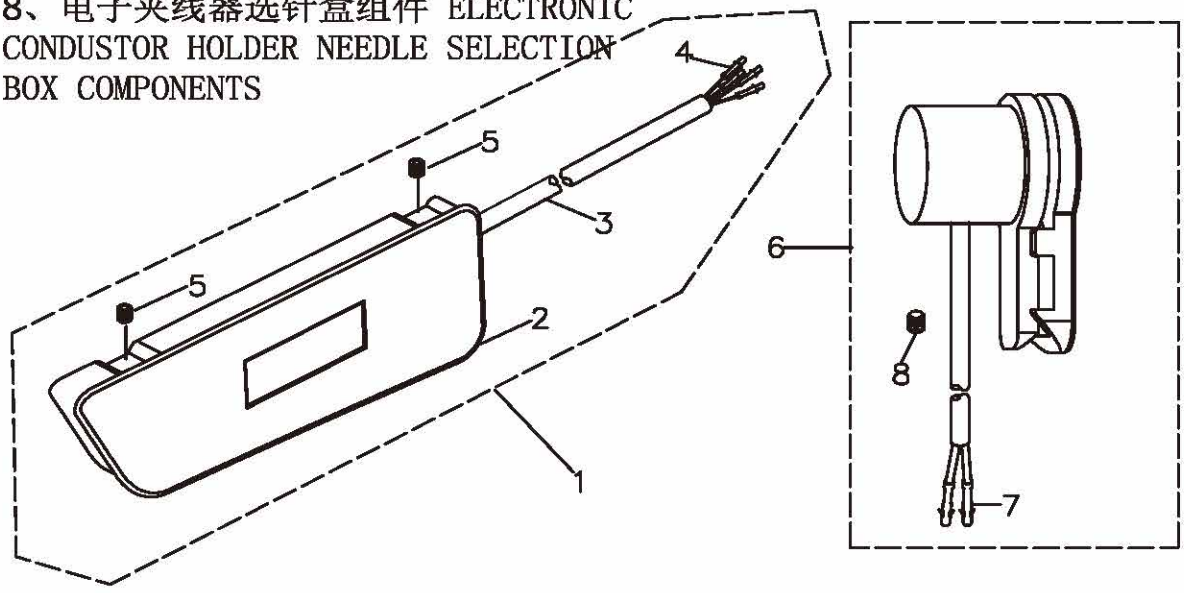
7、自动倒缝部件

AUTOMATIC REVERSE FEED COMPONENTS



8、电子夹线器选针盒组件

ELECTRONIC CONDUSTOR HOLDER NEEDLE SELECTION BOX COMPONENTS



SiRUBA SEQUENCE LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	07.08		2 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
A	1	991007001	自动倒缝部件	Reverse feed switch asm.	1
	2	991007002	自动倒缝拉杆	Reverse feed connecting shaft	1
		991007002H	自动倒缝拉杆	Reverse feed connecting shaft	1
	3	991007003	自动倒缝拉杆螺钉	Reverse feed connecting shaft screw	1
	4	991007004	螺母	Nut	2
B	5	991007005	倒缝曲柄	Connecting arm	1
	6	991007006	倒缝曲柄螺钉	Connecting arm screw	1
	7	991007007	倒缝铁芯连杆 (57mm)	Reverse feed connecting link	1
		991007007D	倒缝铁芯连杆(大旋梭, 大针)	Reverse feed connecting link	1
	8	991007008	倒缝铁芯挡圈	E-ring 20	1
C	9	991007009	垫片	Washer 16x24x2.6	1
	10	991007010	橡胶垫片	Rubber plunger	1
	11	991007011	连接销卡簧	E-ring 4	2
	12	991007012	倒缝铁芯连接销	Plunger arm pin	1
	13	991007013	倒缝电磁铁	Reverse feed magnet asm.	1
	14	S075952812	电磁铁紧固螺钉	Screw 15/64x28 L=12	2
	15	991007015	连杆定位簧	Plunger spring	1
	16	991007017	卡簧	Jump ring	1
	17	991007018	导线插针	Pin contact	2
	18	991007019	平垫片	Washer	2
	19	991007020	弹簧垫片	Spring washer	2
	20	991007021	油管压板	Tubing clamp	1
	21	S094762806	油管压板螺钉	Screw	1

D 8.电子夹线器, 选针盒部件/ELECTRONIC CONDUSTOR HOLDER
NEEDLE SELECTION BOX COMPONENTS

序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
E	1	281008001	选针盒组件	Needle selection box asm.	1
	2	281008002	选针盒	Needle selection box	1
	3	991008003	电线	2-core cabtyre cord	1
	4	991008004	插针	Contact pin	1
	5	S144374006	螺钉	Screw SM11/64"x40 L=6	2
	6	991008005	电子夹线器组件	Electroni conductor holder asm.	1
	7	991008006	插针	Contact pin	1
	8	S124762805	电子夹线器固定螺钉	Screw SM3/16X28 L=5	1

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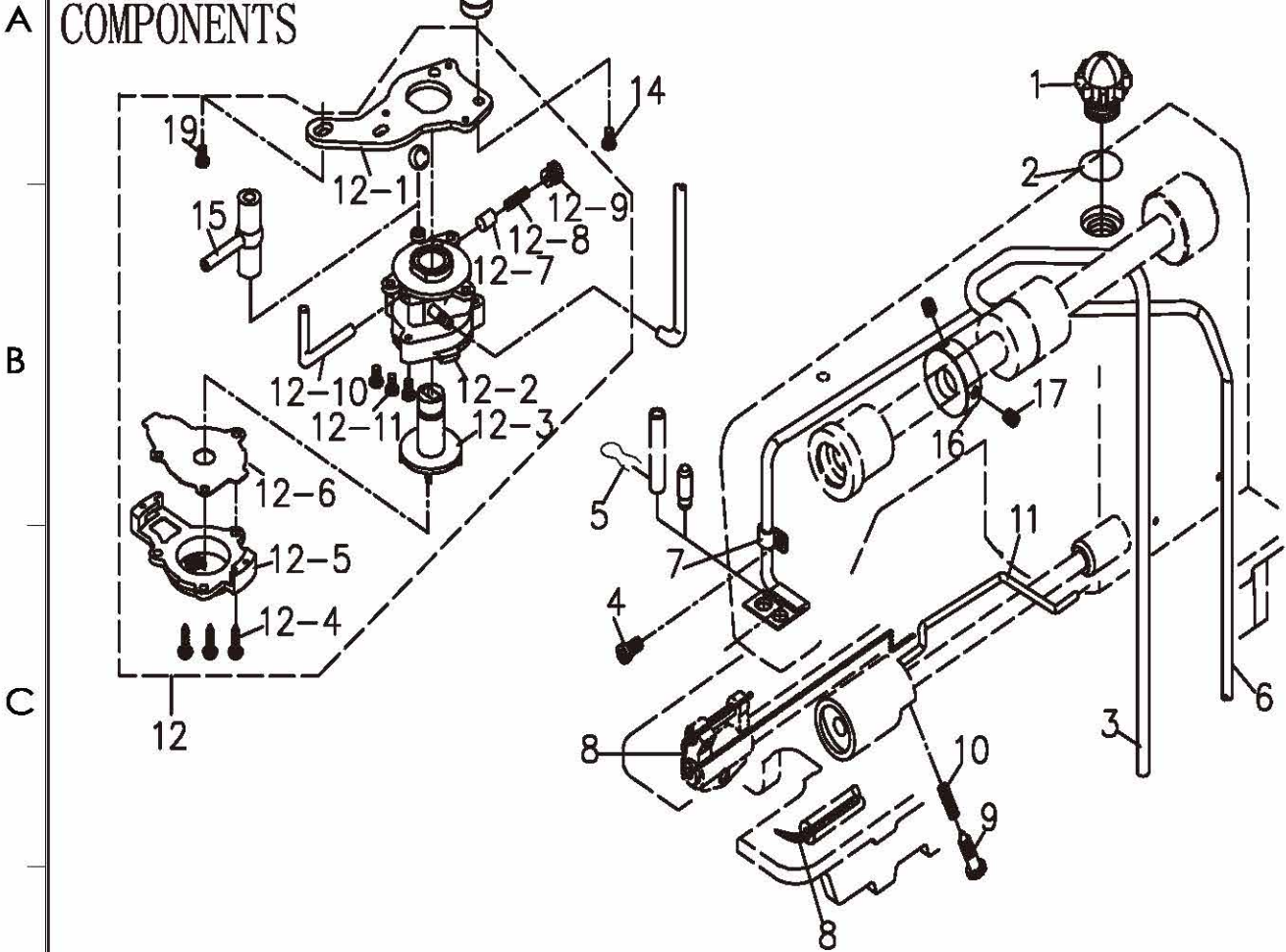
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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	09		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

9、润滑/绕线部件

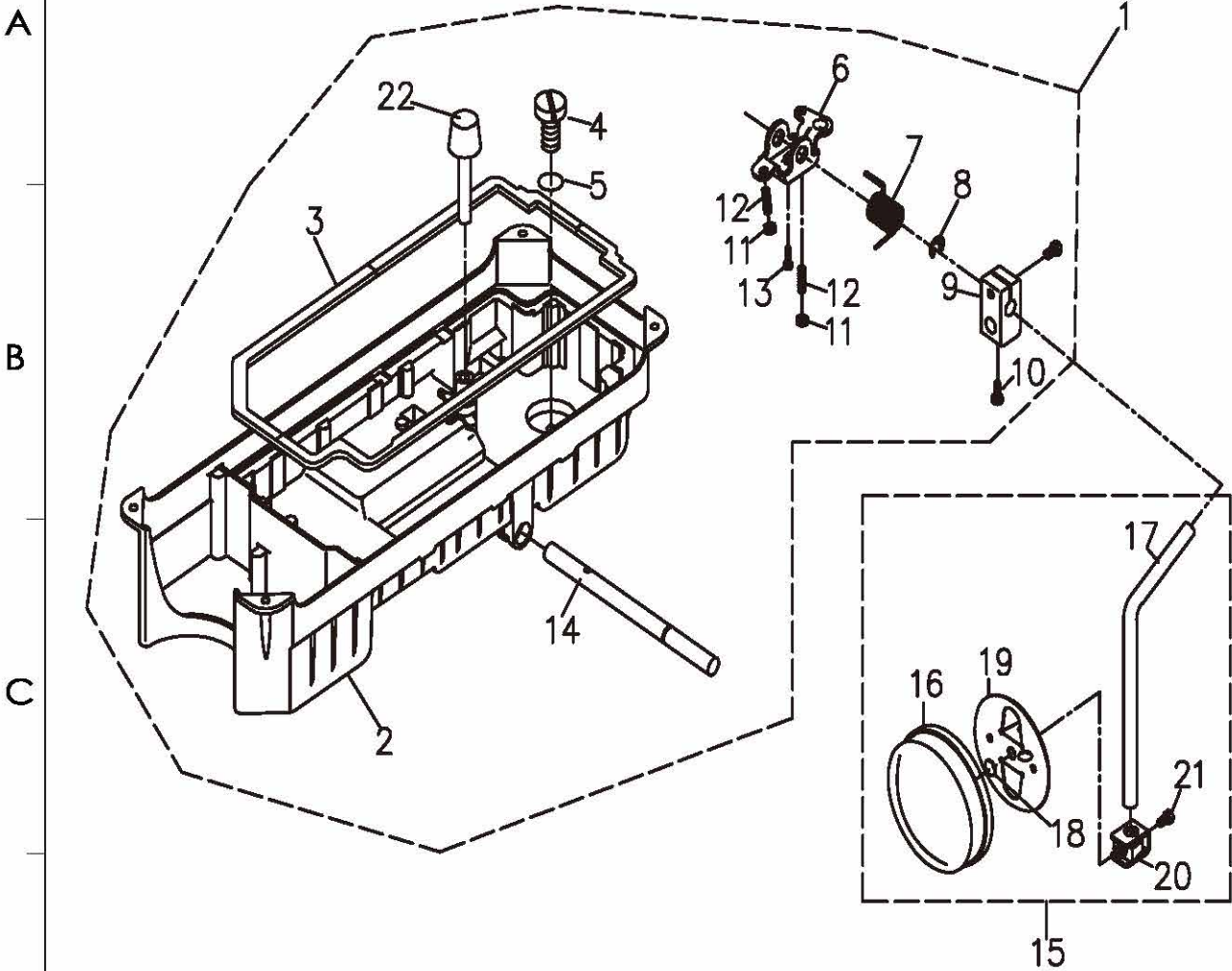
OIL LUBRICATION COMPONENTS



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	10		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

10. 油盘部件

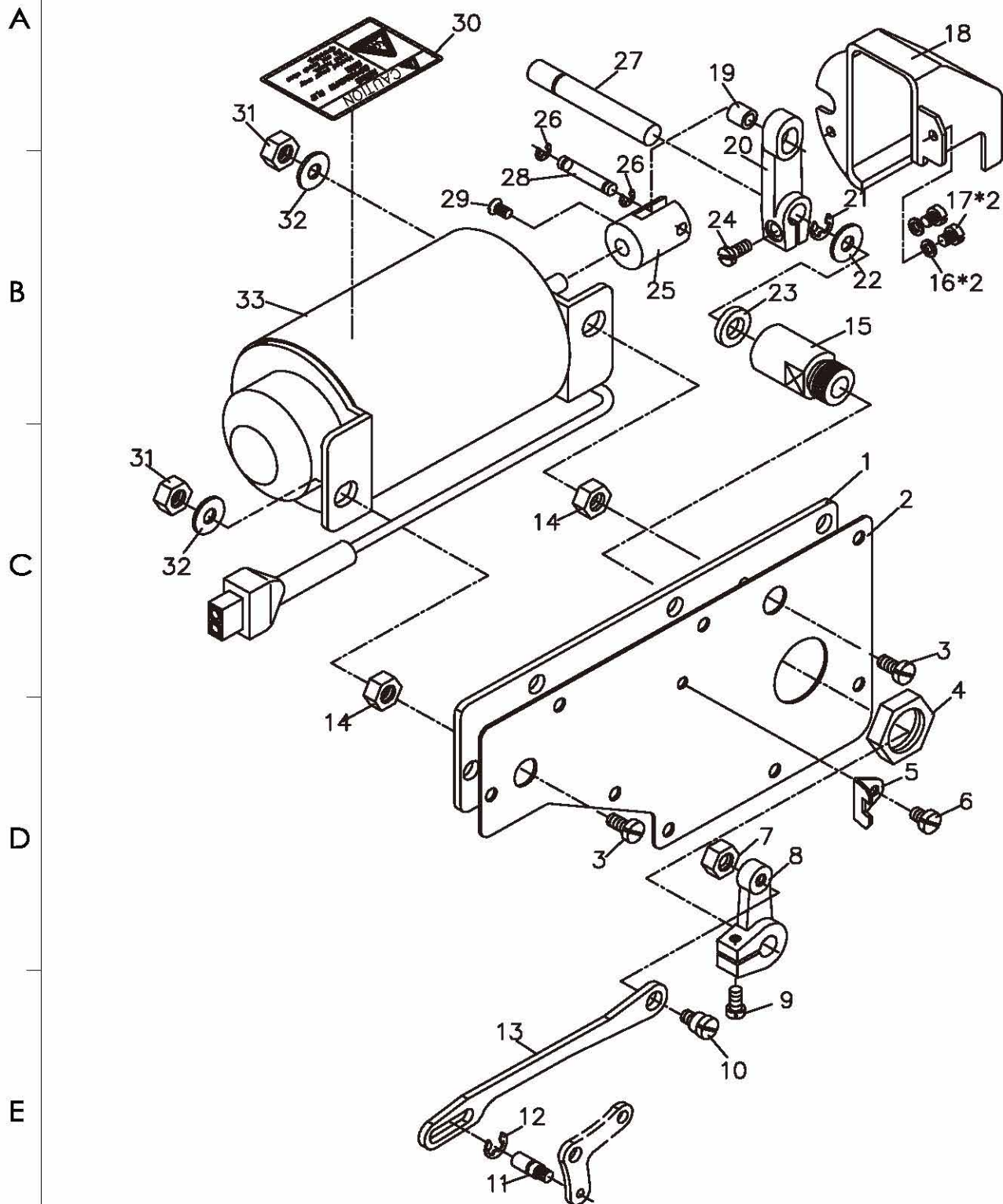
OIL RESERVOIR COMPONENES



SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	10		2 / 2
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
1	991010001	油盘部件	Oil reservoir asm	1	
2	991010002	油盘	Oil reservoir	1	
3	991010003	油盘垫	Oil reservoir gasket	1	
4	S077942407	排油孔螺钉	Screw 5/16x24 L=7	1	
5	991010005	排油孔螺钉O型圈	Rubber ring	1	
6	991010006	抬压脚双向曲柄	Knee lifting rotating arm	1	
7	991010007	双向曲柄扭簧	Spring	1	
8	991010008	抬压脚轴开口挡圈	E-ring 10	1	
9	991010009	抬压脚操纵杆接头	Vertical shaft fitting arm	1	
10	991010010	操纵杆接头螺钉	Screw	2	
11	N210601006	双向曲柄限位调节螺母	Nut M6	2	
12	M120601030	双向曲柄限位调节螺钉	Screw M6 L=30	2	
13	M190601018	双向曲柄螺钉	Screw M6 L=17.5	1	
14	991010014	抬压脚轴	Knee press cross shaft	1	
15	991010015	操纵杆部件	Knee pan plate asm	1	
16	991010016	操纵杆软垫	Knee pan plate cover	1	
17	991010017	操纵杆	Knee pan upright shaft	1	
18	991010018	操纵杆垫	Knee pan plate rubber	1	
19	991010019	操纵板	Knee pan plate	1	
20	991010020	操纵杆接头	Knee pan plate support	1	
21	M190601012	接头螺钉	Screw M6 L=12	1	
22	991010022	抬压脚顶杆	Knee lifter push rod	1	
12345					

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q BH1-11Q BX2-11Q	11		1 / 2
				Date
				2025/01/03

11. 自动抬压脚组件(外置式) AUTO LIFTER COMPONENTS(External)



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	12		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

12. 自动抬压脚组件(内置式)

AUTO LIFTER COMPONENTS (Built-in type)

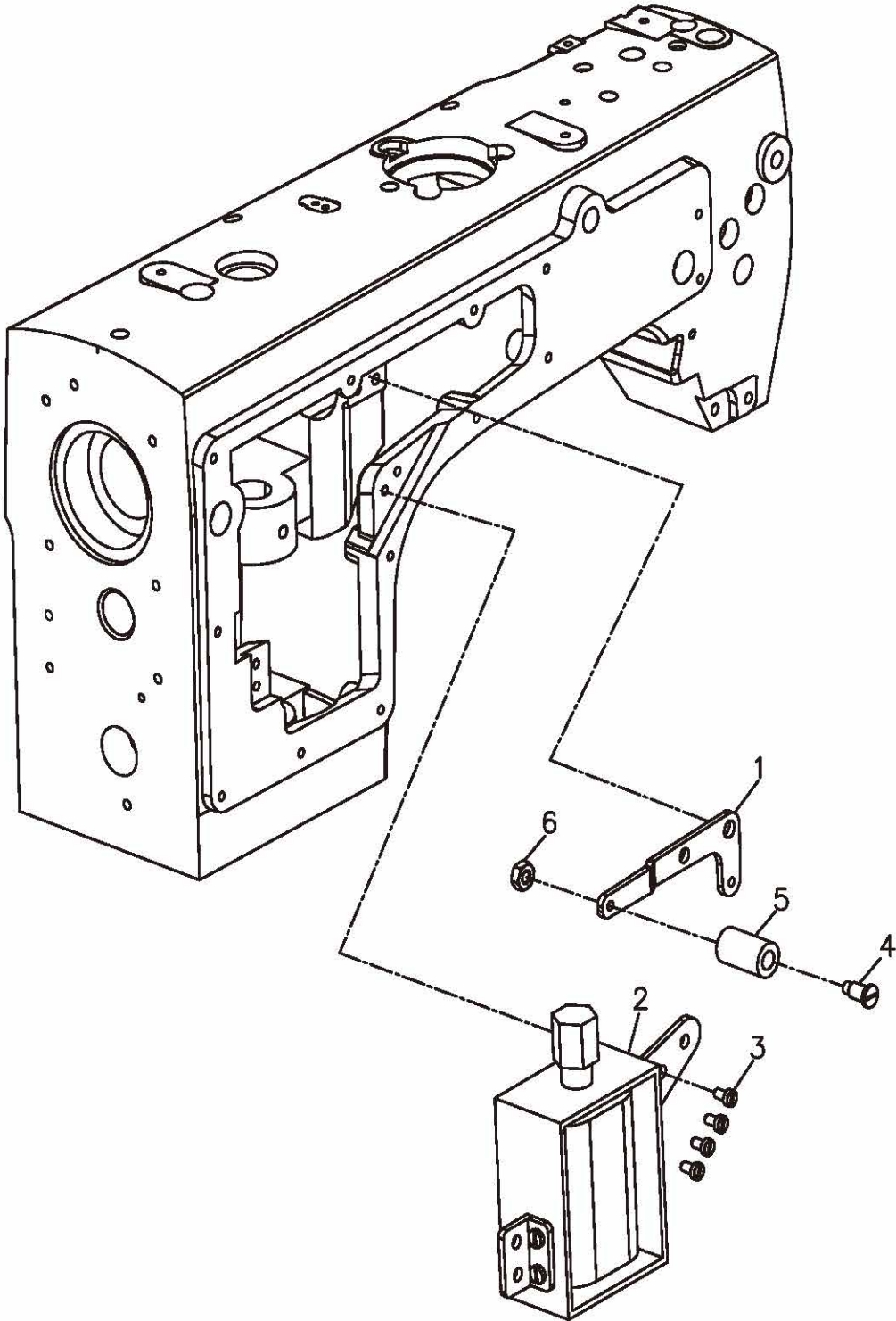
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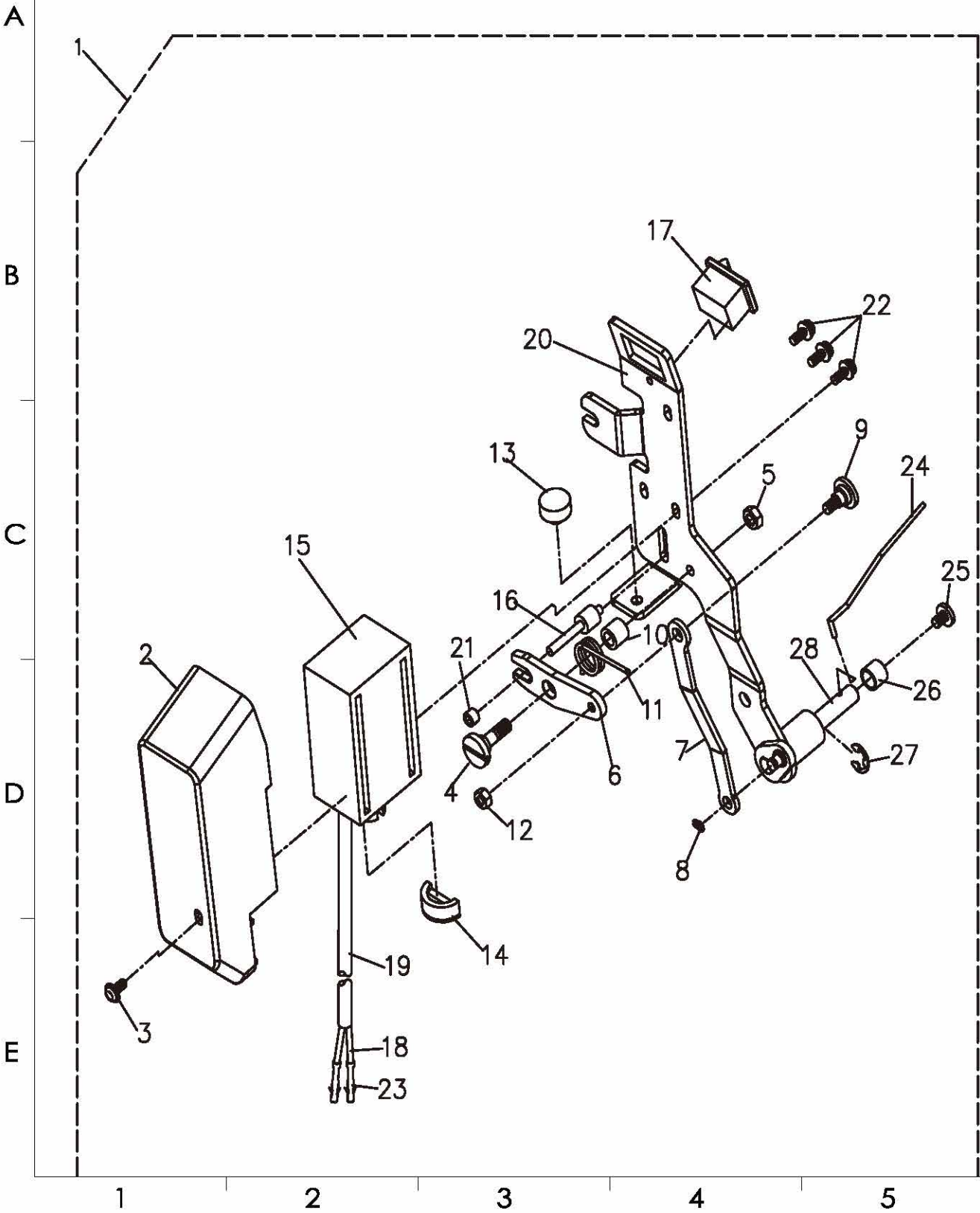
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SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	12		2 / 2
					Date
					2025/01/03
序号 Ref.No.	10 new part No.	名 称 Part name	Name of parts	数量 Qty	备注 Note
1	920015001	拾压脚后杠杆	Lever for lifting presser foot	1	
2	920015002	拾压脚电磁铁	foot lifter electromagnet	1	
3	S094762810	螺钉 SM3/16X28 L=6	Screw	4	
4	920015004	螺钉	Screw	1	
5	920015005	拾压脚后杠杆套	Lever sleeve for lifting presser foot	1	
6	920015006	螺母	Nut	1	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	13		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

13. 拨线部件

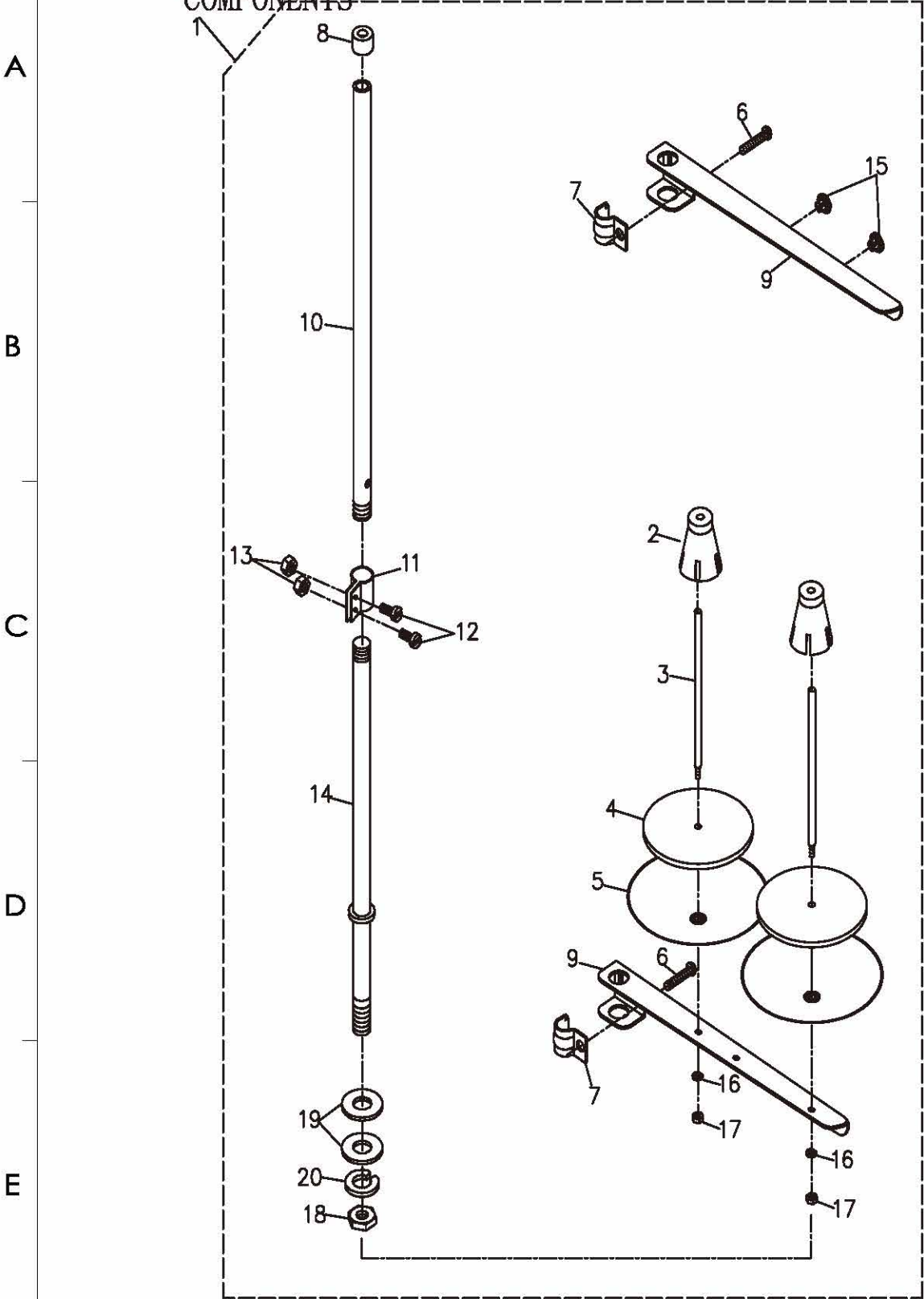
THREAD DRAWING UNIT



SIRUBA		Series	Parts Group	Subclass Remark	Page
SEQUENCE LIST		BM1-11Q BH1-11Q BX2-11Q	13		2 / 2
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
1	991012001	拨线部件	Wiper asm.	1	
2	991012002	拨线支架壳	Wiper cover	1	
3	991012003	拨线壳紧固螺钉	Screw M3	1	
4	991012004	传动板轴位螺钉	Hinge screw	1	
5	N213574003	螺母	Nut 9/64x40	1	
6	991012006	拨线传动板	Wiper link A	1	
7	991012007	拨线拉杆	Wiper link B	1	
8	991012008	挡圈	E-ring	1	
9	991012009	拉杆轴位连接螺钉	Wiper link B,hinge screw	1	
10	991012010	传动板滚柱	Wiper hinge screw collar	1	
11	991012011	传动板复位簧	Wiper spring	1	
12	N214374003	传动板轴位螺母	Nut 11/64x40	1	
13	991012013	铁芯定位垫	Wiper rubber A	1	
14	991012014	铁芯月牙垫	Wiper rubber B	1	
15	991012015	拨线电磁铁组件	Wiper solenoid	1	
16	991012016	传动销	Wiper solenoid shaft	1	
17	991012017	开关	Power switch	1	
18	991012018	导线	Electric wire	1	
19	991012019	导线管	2-core cabtyre cord	1	
20	991012020	拨线座组件	Wiper base asm	1	
21	991012021	传动销定位块	Wiper link collar	1	
22	991012022	电磁铁紧固螺钉	Screw	3	
23	991012023	插针	pin contact	2	
24	991012024	拨线杆	Wiper	1	
25	S073574005	拨线杆紧固螺钉	Screw 9/64X40 L=5	1	
26	991012026	拨线杆紧固套	Wiper collar	1	
27	991012027	拨线驱动轴挡圈	E-ring	1	
28	991012028	拨线驱动轴	Wiper driving shaft asm	1	
1	2	3	4	5	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q	14		1 / 2
	BH1-11Q			Date
	BX2-11Q			2025/01/03

14. 过线架部件
THREAD STAND
COMPONENTS



SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	14		2 / 2
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
1	991013001	过线架部件	Thread stand asm	1	
2	991013002	线团防松垫	Spool retainer	2	
3	991013003	线盘钉	Spool pin	2	
4	991013004	线盘轮垫	Spool rest cushion	2	
5	991013005	线盘	Spool rest	2	
6	M090601016	线架过线夹螺钉	Screw M6 × 16	2	
7	991013007	线架过线夹	Thread guide arm joint	2	
8	991013008	线架杆顶防护橡皮	Spool rest rod rubber cap	1	
9	991013009	线架过线杆	Spool rest arm	2	
10	991013010	线架杆上节	Spool rest rod upper	1	
11	991013011	接架杆接头	Spool rest rod joint	1	
12	M090500814	接架杆接头螺钉	Screw M5 × 14	2	
13	N210500805	接架杆接头螺母	Nut M5	2	
14	991013014	线架杆下节	Spool rest rod lower	1	
15	991013015	过线圈	Thread guide	2	
16	991013016	线盘钉弹簧垫	Spring washer	2	
17	991013017	线盘钉螺母	Nut M5	2	
18	991013018	线架杆紧固螺母	Nut M6 × 1.5	1	
19	991013019	线架杆紧固螺母垫圈	Washer 16 × 30 × 2.6	2	
20	991013020	紧固螺母弹簧垫圈	Spring washer	1	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	BM1-11Q BH1-11Q BX2-11Q	15		1 / 2
				Date
				2025/01/03

15. 附件

ACCESSORIES

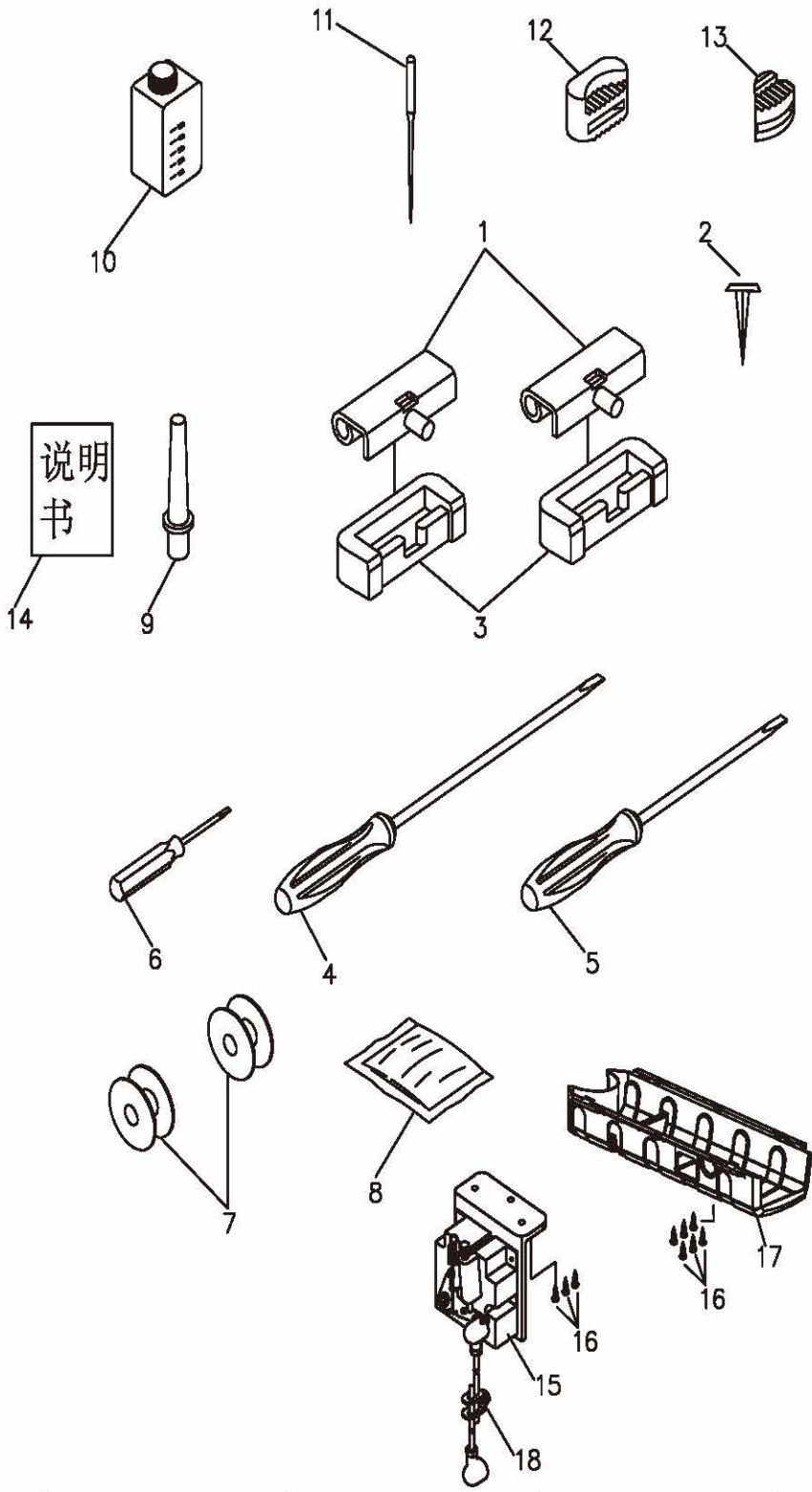
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SIRUBA SEQUENCE LIST		Series	Parts Group	Subclass Remark	Page
		BM1-11Q BH1-11Q BX2-11Q	15		2 / 2
					Date
					2025/01/03
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量 Qty	备注 Note
1	991014001	机头连接钩组件	Machine hinge plate asm.	2	
2	991014002	机头连接钩座钉	Nail	4	
3	991014003	机头连接钩座	Machine hinge plate	2	
4	991014004	螺丝刀（大）	Screw driver,large	1	
5	991014005	螺丝刀（中）	Screw driver.mendium	1	
6	991014006	螺丝刀（小）	Screw driver.small	1	
7	991014007	梭心	Bobbin	2	
8	991014008	机头罩	Machine head cover	1	
9	991014009	机头支柱	Machine head holder	1	
10	991014010	油箱部件	Oil reservoir asm.	1	
11	991014011	机针 DBxl #14	Needle DBxl #14	4	
	991014011H	机针 DPx5 #21	Needle DPx5 #21	4	
12	991014012	防震垫(A)	quakeproof washer A	2	
13	991014013	防震垫(B)	quakeproof washer B	2	
14	280014014	说明书	Instruction book	1	
15	991014017	控速器	speed controller	1	
16	991014018	控速器安装螺钉	speed controller screw	9	
17	280015019	托盘	Tray	1	
18	991014019	控速器拉杆	speed controller pull rod	1	



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The specification and/or appearances of the equipment described in this instruction book & parts list are subject to change because of modification which will without previous notice.
GML-13T23.JUN.2025