SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	CAH-K	-	1/4
				Date
				2023/10/13

GS-CAH-01-A

半自動下擺裝置主體
GSL04-GS-BHS-T

電磁閥組
GSL04-XC-200-BHS

電磁閥接頭

Φ6氣管①

傳感器接頭

Φ4氣管③

Φ4氣管④

Φ8
進氣管

膝控開關
GSL04-KSE-80L

電源線

壓腳
GSL04-3507064

壓片
GSL04-3107274(寬度2.5mm)
GSL04-3107273(寬度2.0mm)

GSL04-BHS037
(C007)

GSL04-YM4-8-N
GSL04-YM4-14-N*2

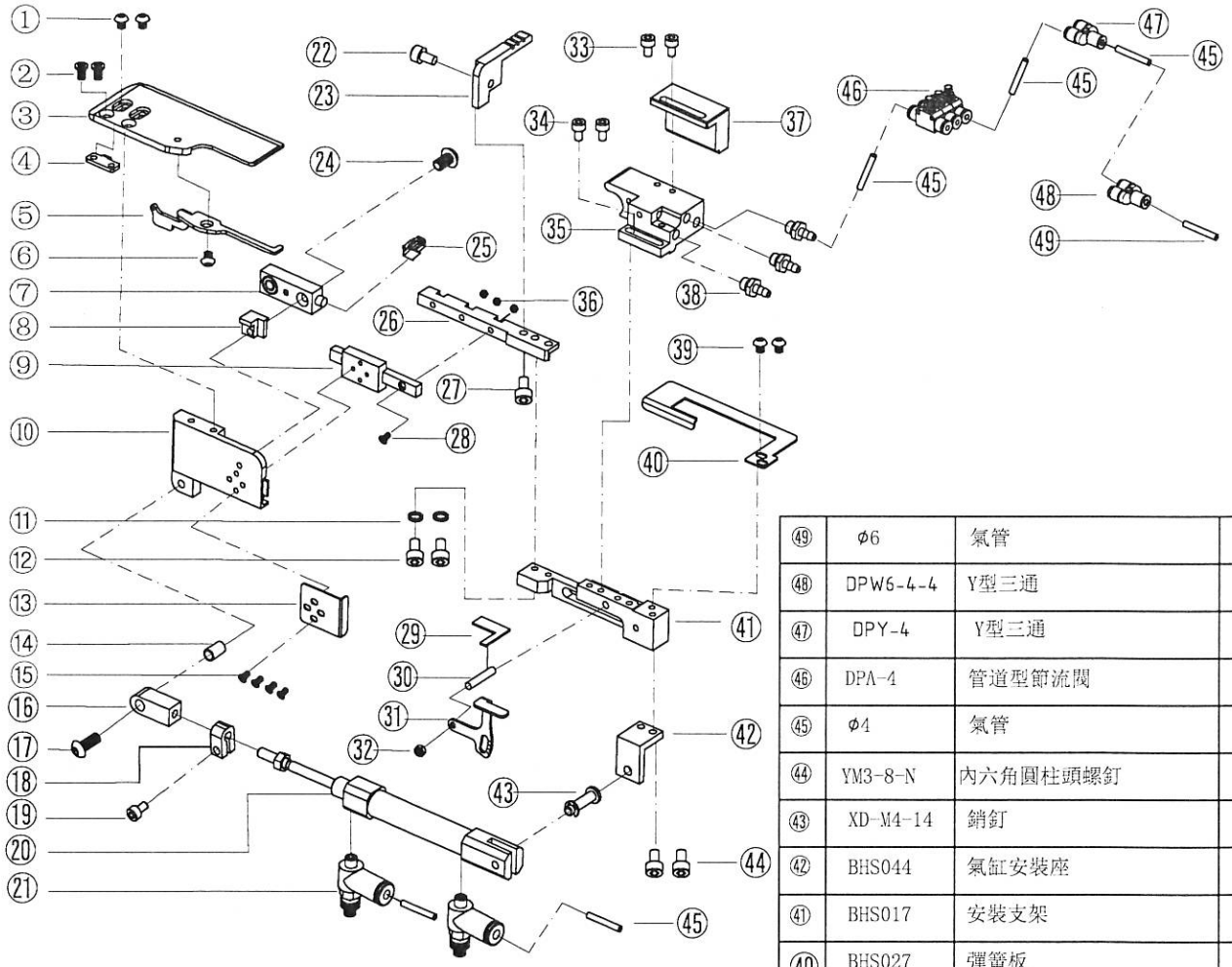
CAH01

CAH02

CAH03

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	CAH-K	-	2/4
				Date
				2023/10/13

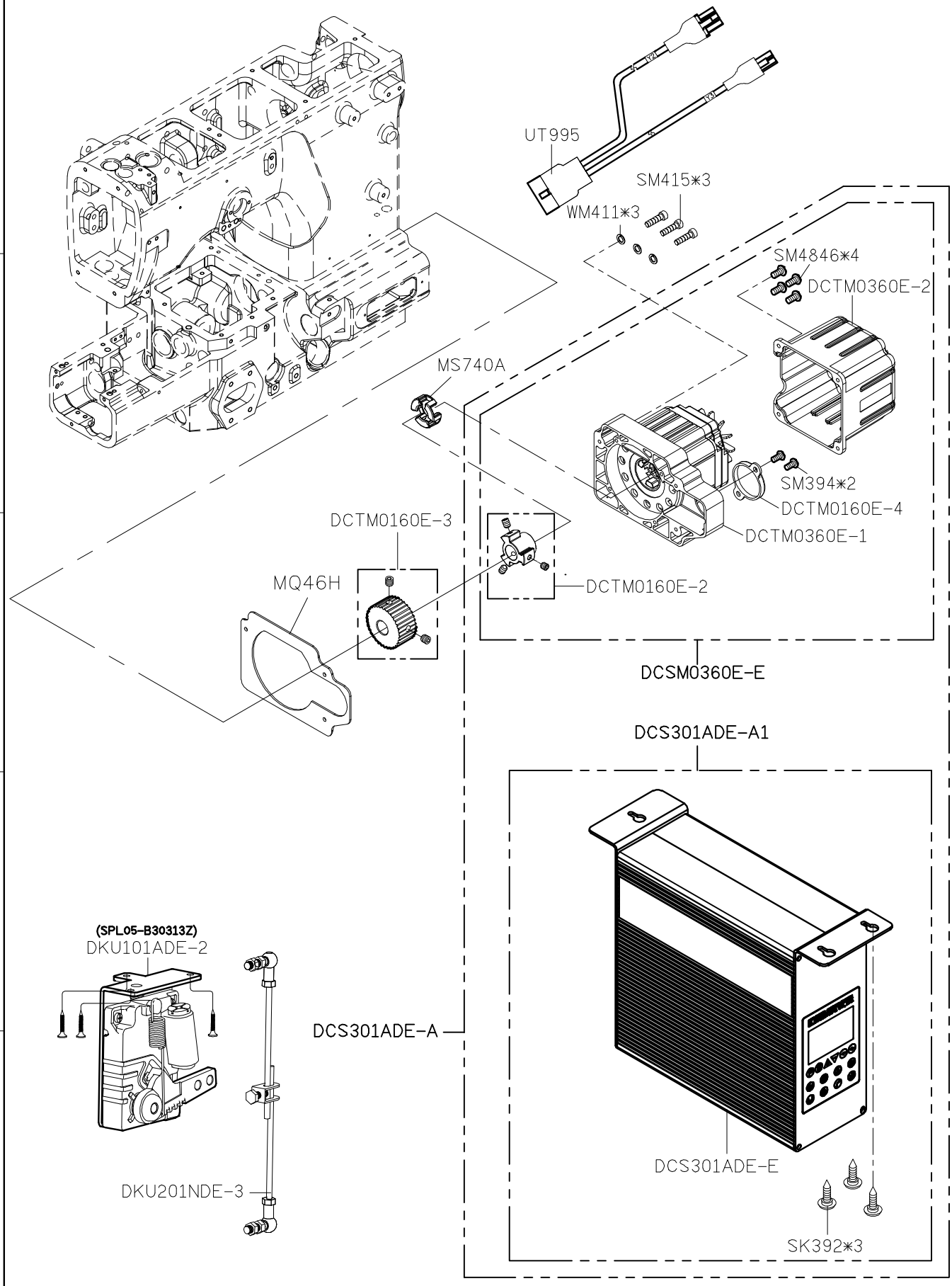
GSL04-GS-BHS-T



序號	編號	名稱	數量	序號	編號	名稱	數量	序號	編號	名稱	數量
①	PM3-3-N	內六角平圓頭螺釘	2	⑭	BHS031	管套	1	㉗	YM3-6-N	內六角圓柱頭螺釘	1
②	CM3-8-N	沈頭內六角螺釘	2	⑮	CM2-6-S	十字沈頭螺釘	4	㉘	CM2-10-S	十字沈頭螺釘	3
③	BHS018	分布板	1	⑯	BHS020	氣缸接頭	1	㉙	BHS028	撥片	1
④	BHS030	拉簧調節板	1	⑰	PM4-12-N	內六角平圓頭螺釘	1	㉚	BHS030	轉動軸	1
⑤	BHS025	觸發桿	1	⑱	BHS021	氣缸限位塊	1	㉛	BHS032	限位片	1
⑥	PM3-3-N	內六角平圓頭螺釘	1	⑲	YM3-8-N	內六角圓柱頭螺釘	1	㉜	M3	六角螺母	1
⑦	E2S-H4N1	接近傳感器	1	⑳	CDJ2D10-25	氣缸	1	㉝	YM3-8-N	內六角圓柱頭螺釘	2
⑧	BHS022	感應器固定件	1	㉑	DPA-4	L型節流閥	2	㉞	YM3-10-N	內六角圓柱頭螺釘	2
⑨	MGN5H-1-45L	直線導軌	1	㉒	YM3-10-N	內六角圓柱頭螺釘	1	㉟	BHS026	吹氣擋塊	1
⑩	BHS019	滑塊連接板	1	㉓	BHS039	左挡边	1	㊱	M2	六角螺母	3
⑪	TD3	彈墊	2	㉔	PM3-16-N	內六角平圓頭螺釘	1	㊲	BHS024	右擋塊	1
⑫	YM3-8-N	內六角圓柱頭螺釘	2	㉕	4P	白色端頭插頭	1	㊳	SPC-M5-4	寶塔接頭	3
⑬	BHS029	電線壓板	1	㉖	BHS016	左支架	1	㊴	PM3-3-N	內六角平圓頭螺釘	2
								㊵	BHS027	彈簧板	1
								㊶	BHS017	安裝支架	1
								㊷	BHS044	氣缸安裝座	1
								㊸	XD-M4-14	銷釘	1
								㊹	YM3-8-N	內六角圓柱頭螺釘	2
								㊺	φ4	氣管	9
								㊻	DPA-4	管道型節流閥	3
								㊼	DPY-4	Y型三通	1
								㊽	DPW6-4-4	Y型三通	1
								㊾	φ6	氣管	1

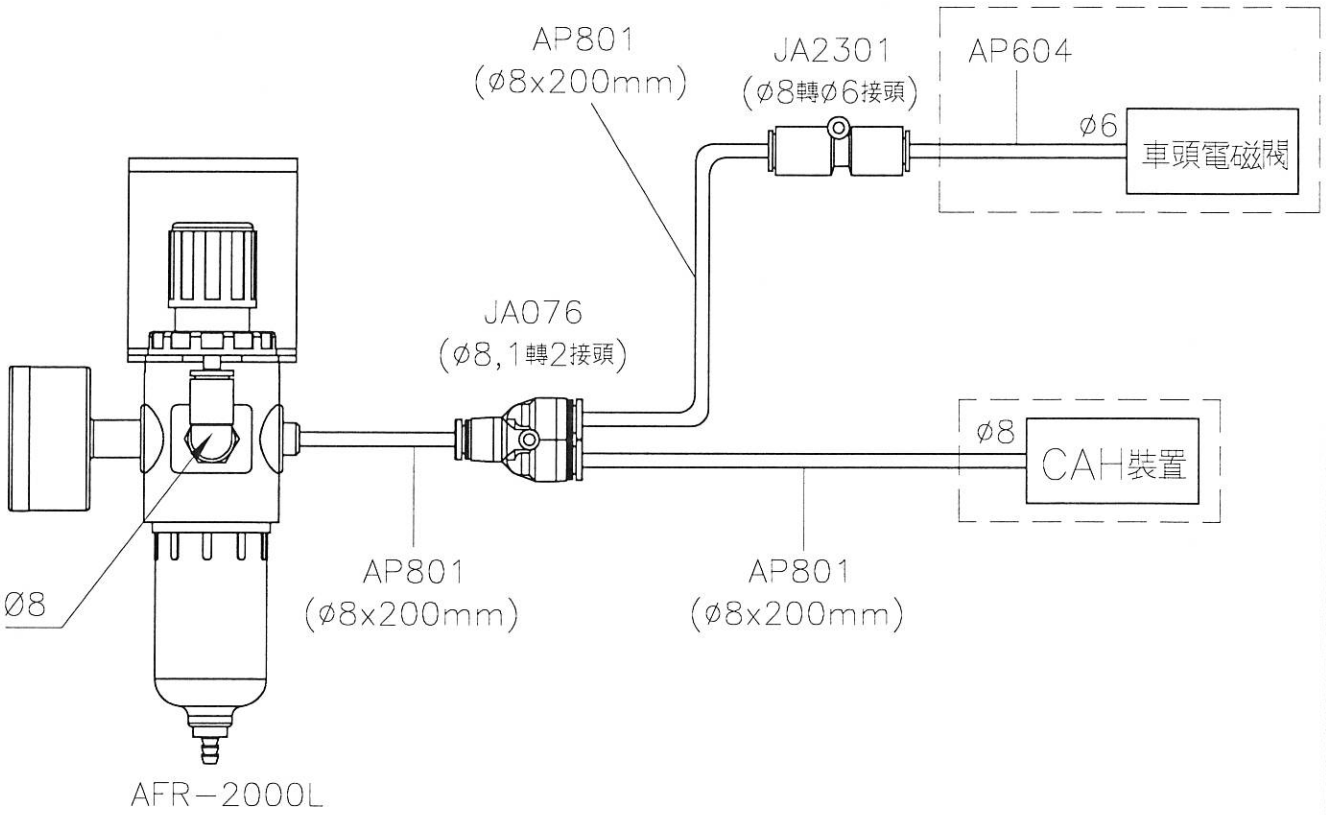
1 2 3 4 5

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	CAH-K	For Direct-Drive Motor CAH/UTP CAH/UTQ	3/4
				Date
				2024/1/11

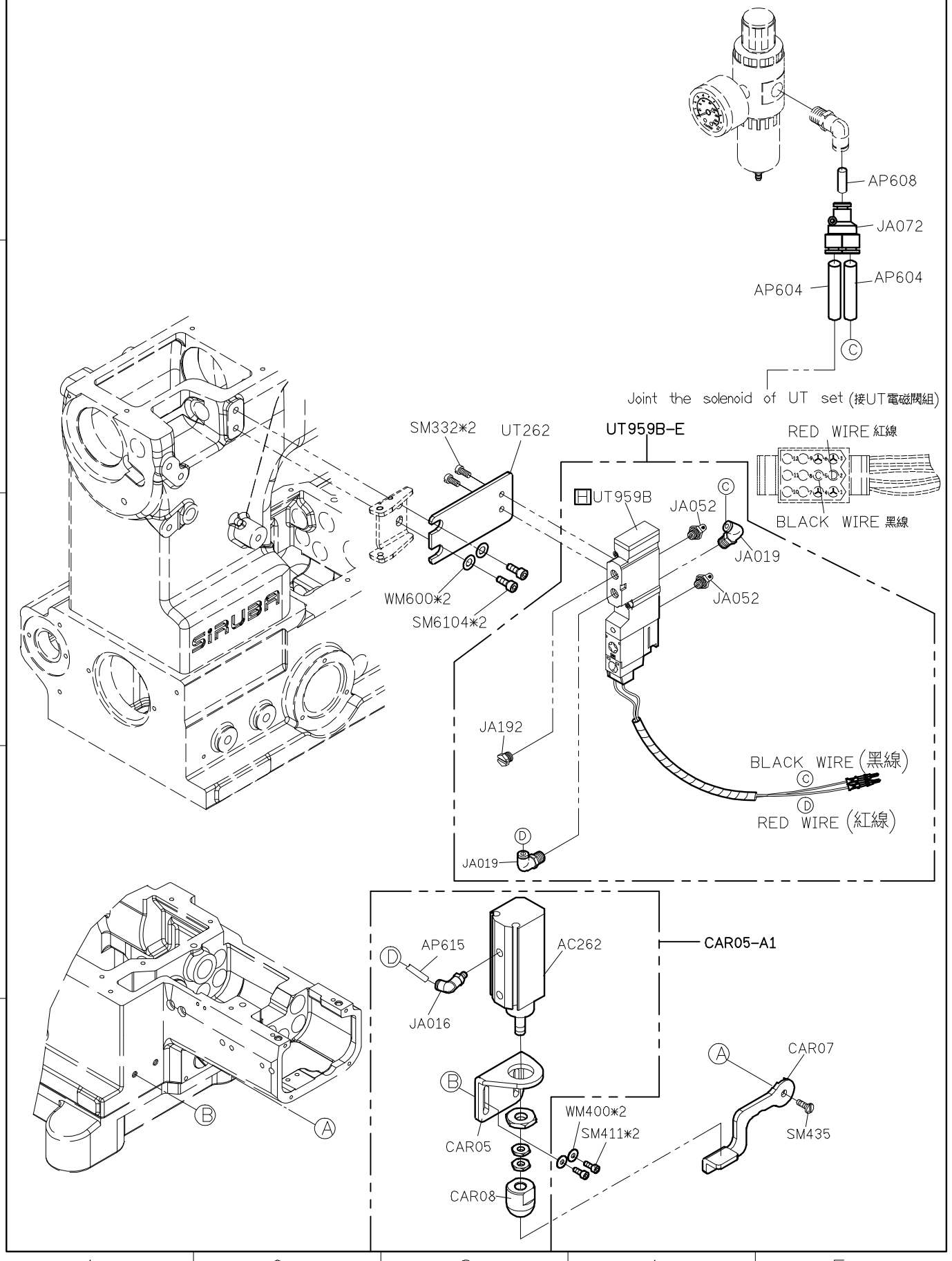


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	CAH-K	-	4/4
				Date
				2023/10/13

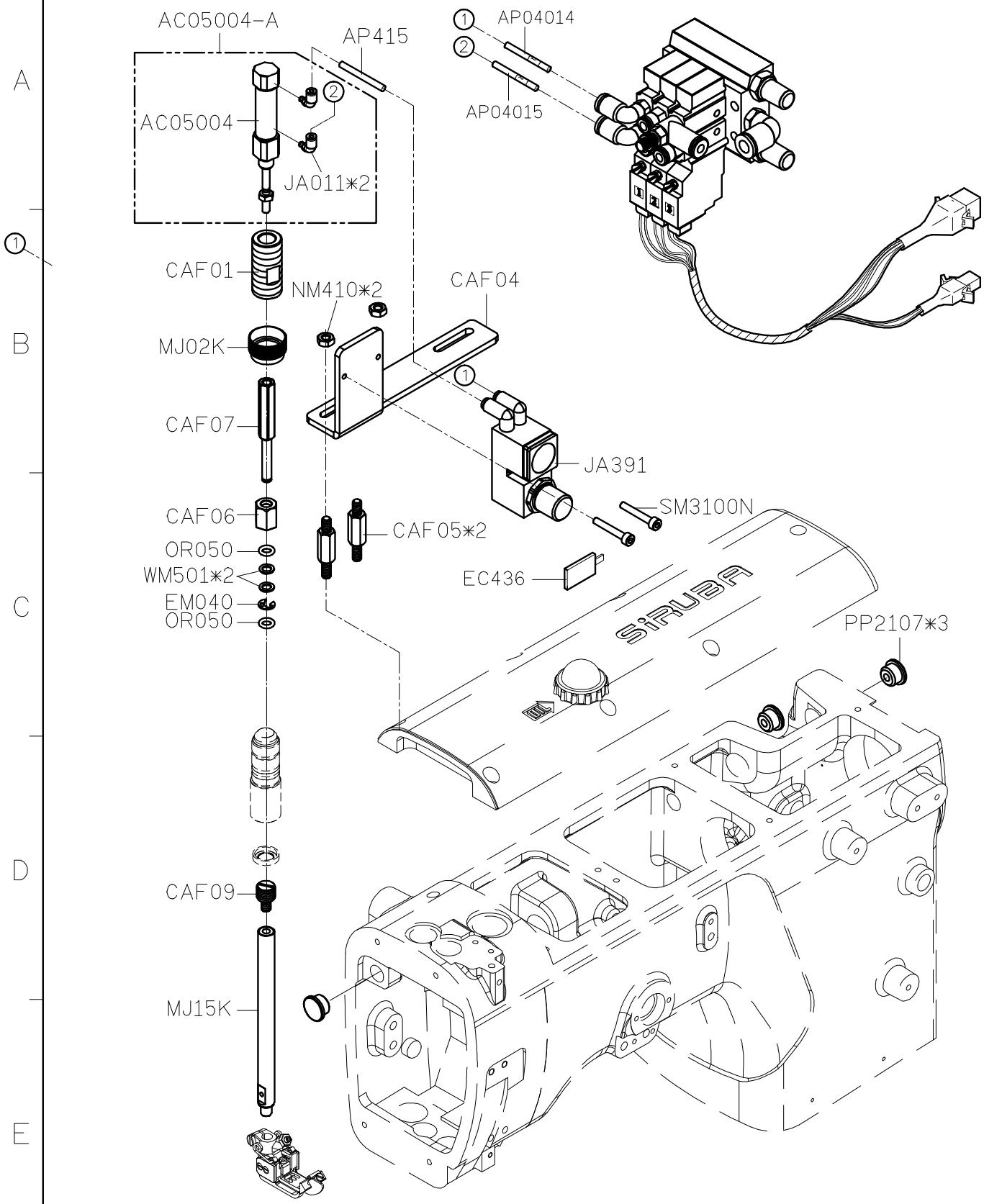
C007KP CAH氣管接管圖



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	C007K/C007KD C007KP/C858K	CAR	For C007K/C858K/C007KD add SAR to the type UT 日 : Use for H brand motor (HVP-20)	1/2 Date 2016/8/29

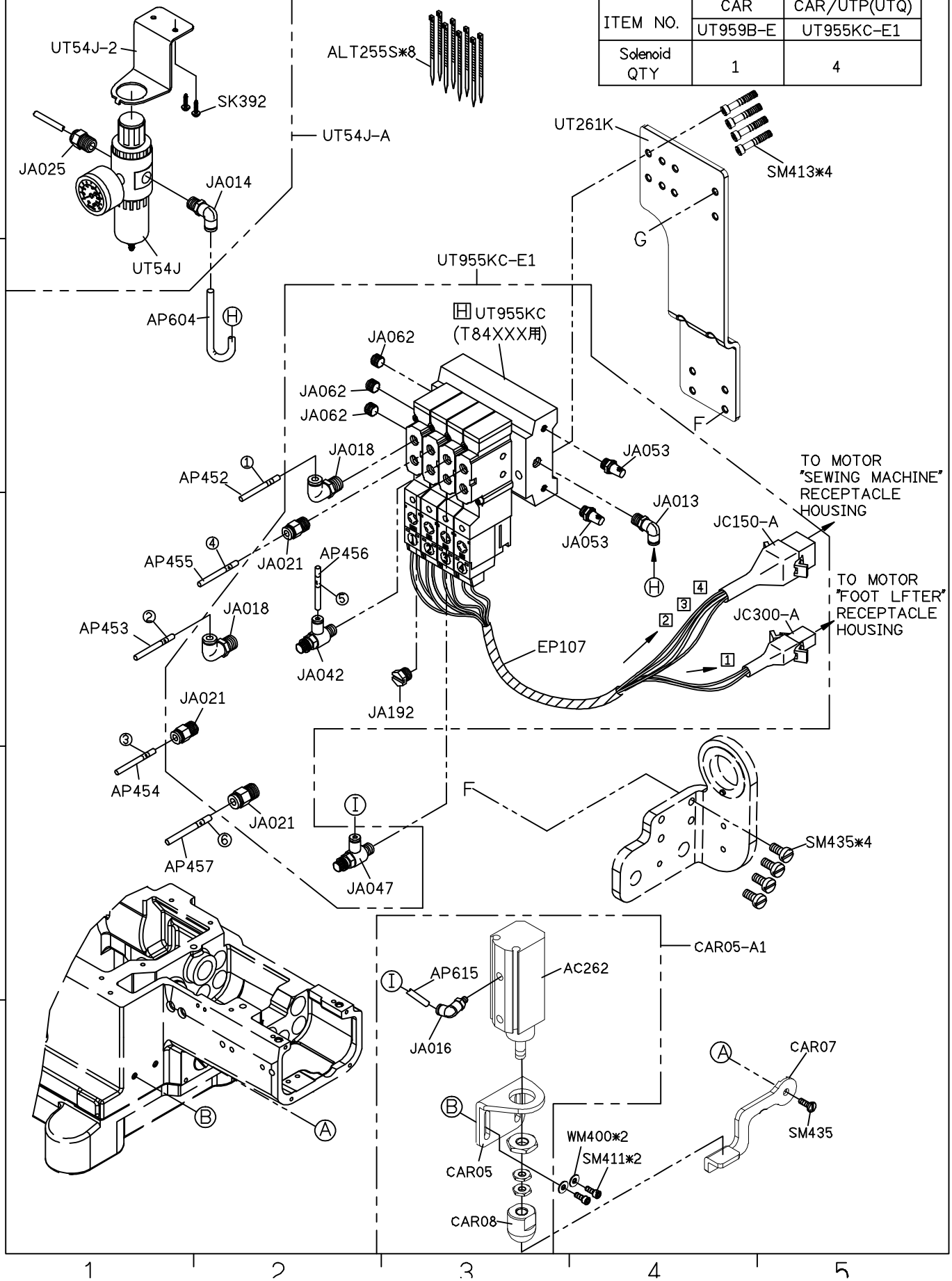


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/ C007L/C007LX	CAF-K		1/1
				Date
				2023/7/10

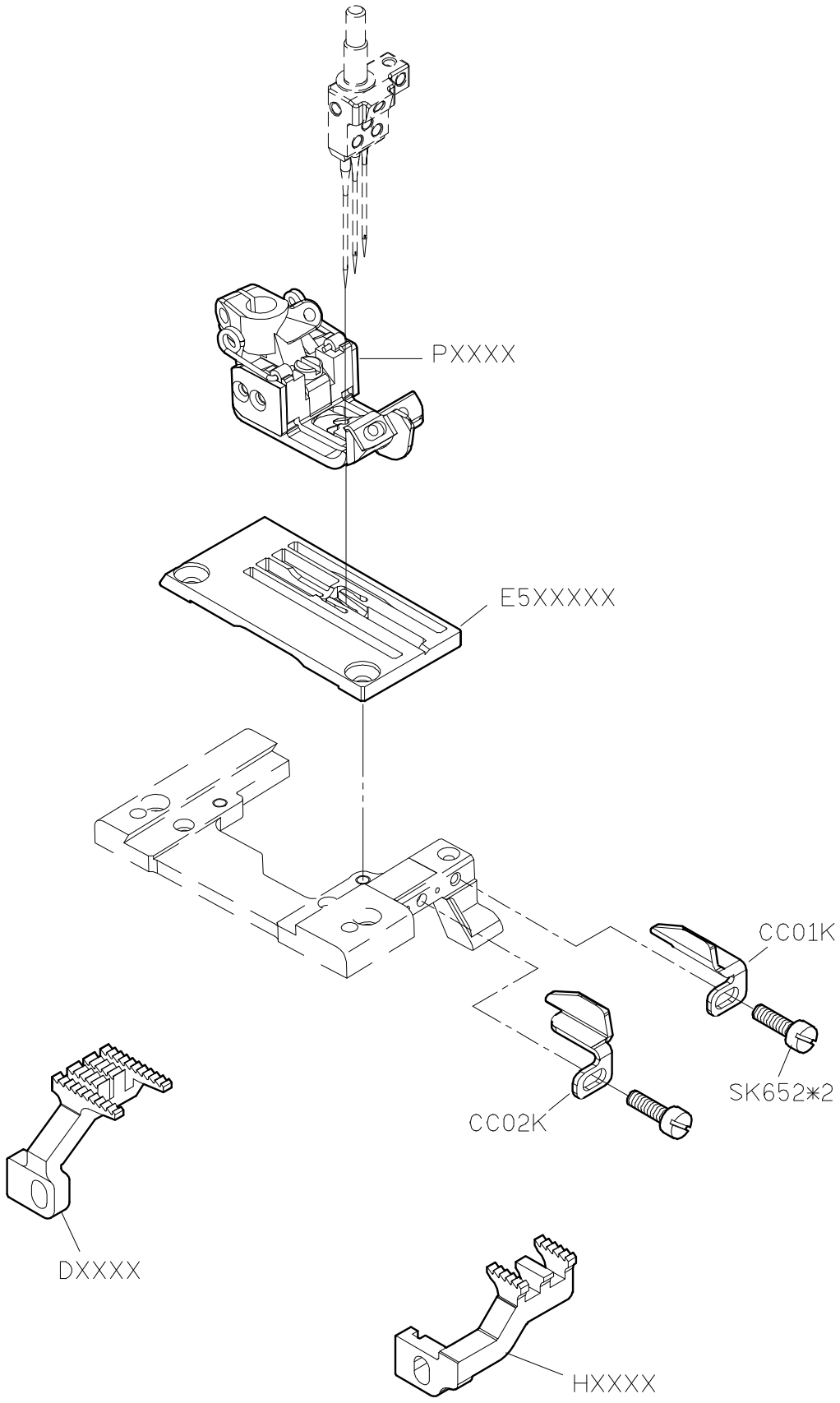


SiRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	C007K/C007KD C007KP	CAR	For C007K/C858K/C007KD/UT H : Use for H brand motor (HVP-20)	2/2 Date 2023/03/02

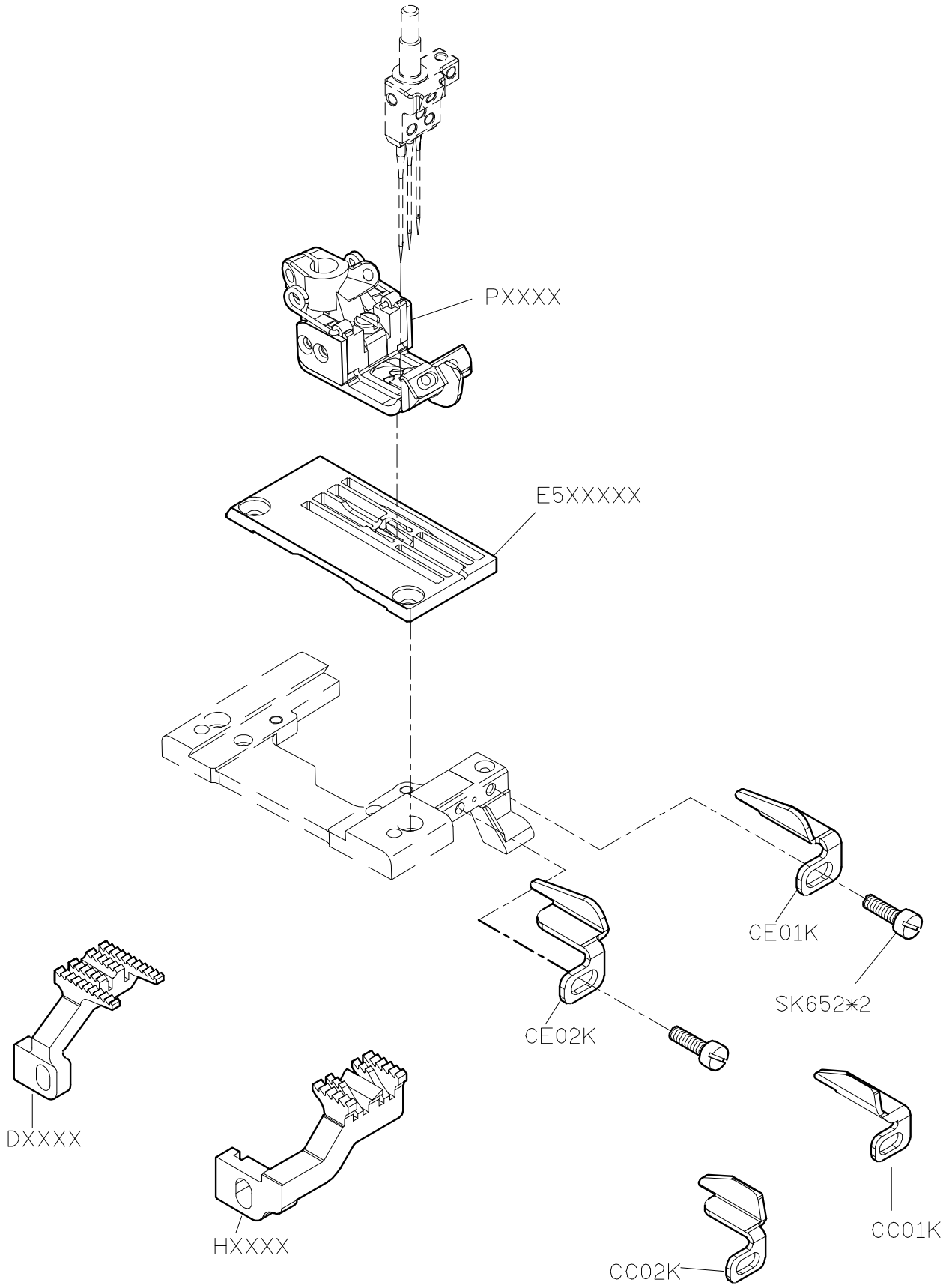
ITEM NO.	CAR	CAR/UTP(UTQ)
	UT959B-E	UT955KC-E1
Solenoid QTY	1	4



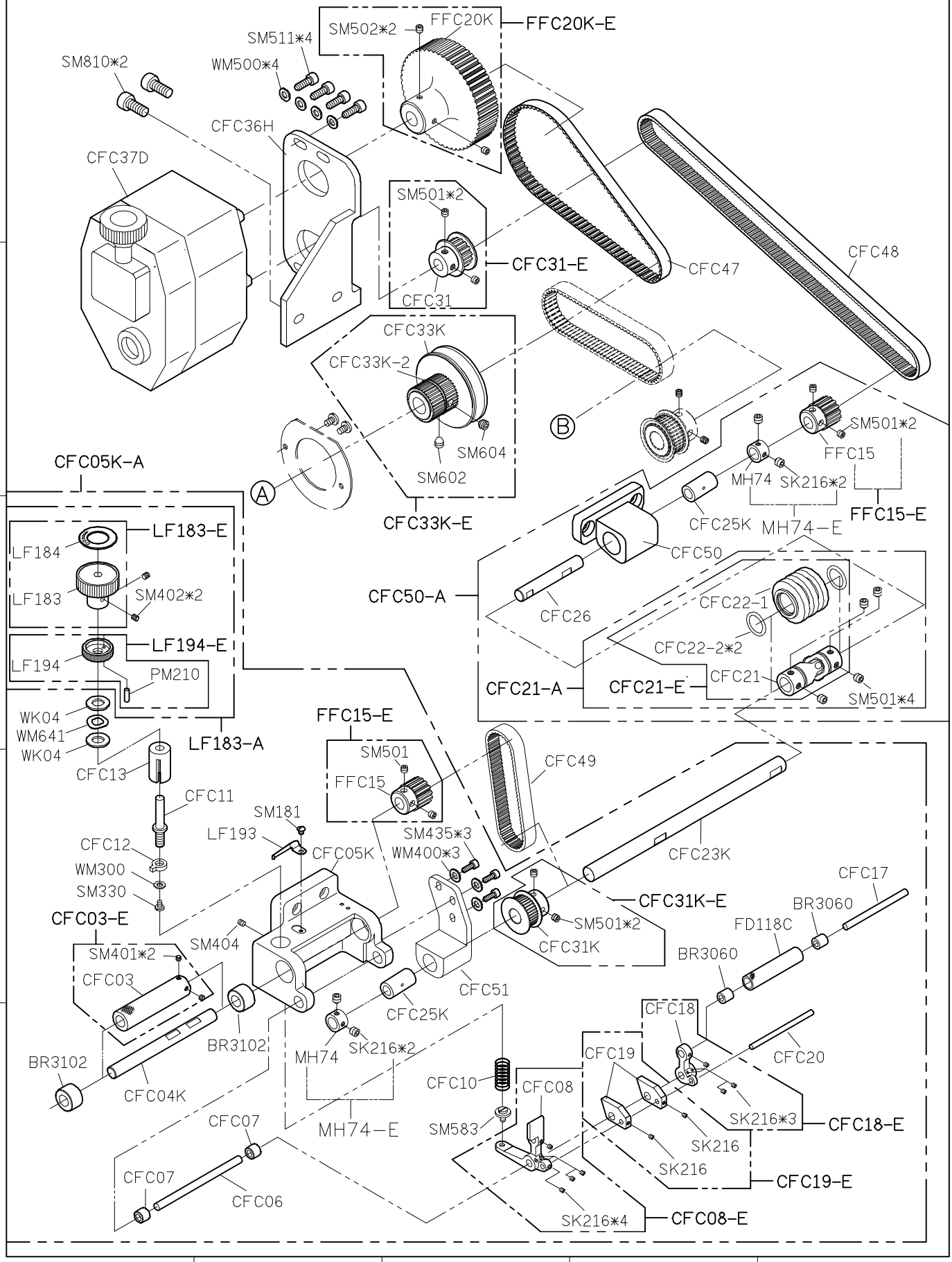
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K C007L/C007LX	CC-K		1/1
				Date
				2016/8/29



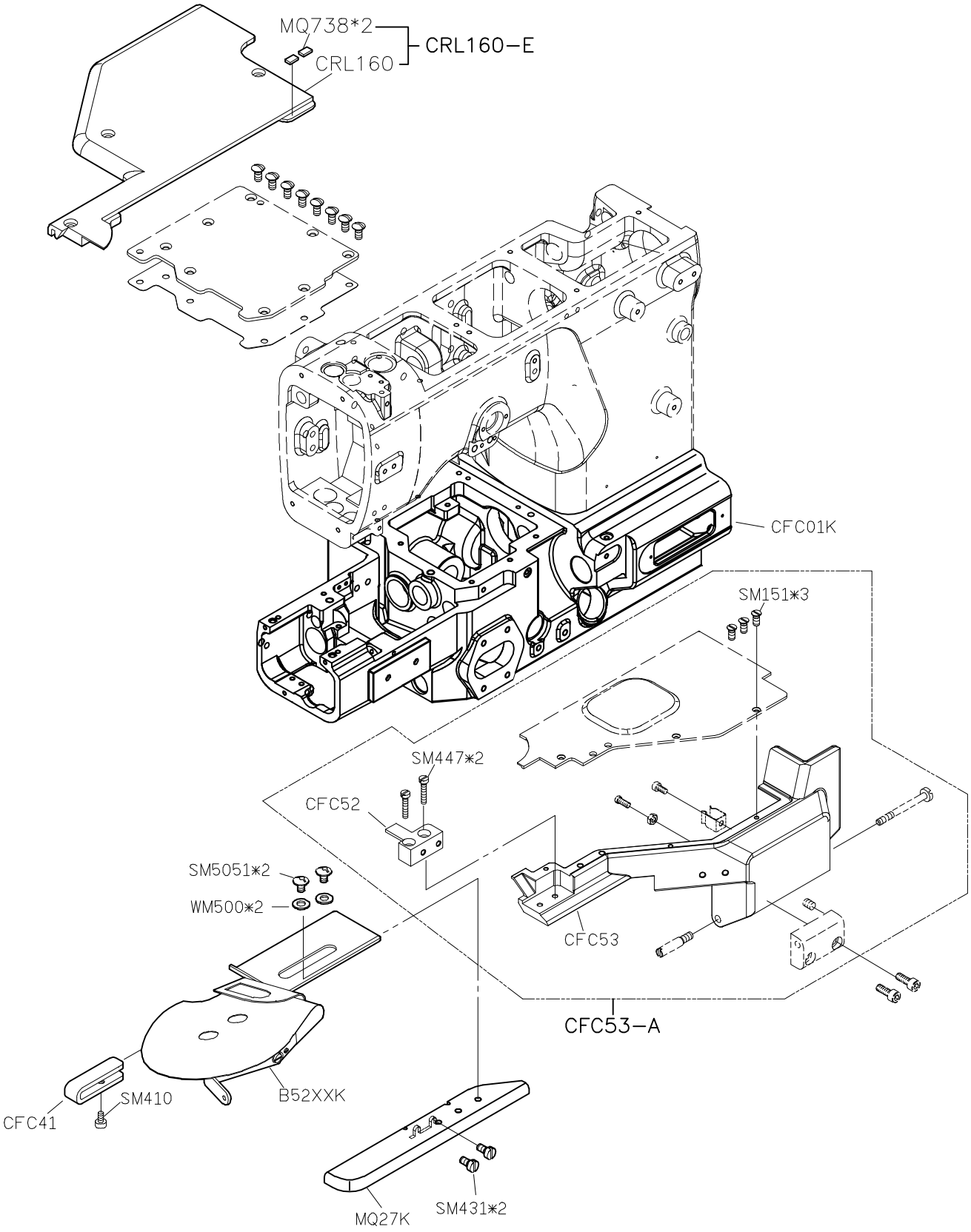
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K C007L/C007LX	CE-K		1/1
				Date
				2021/11/2



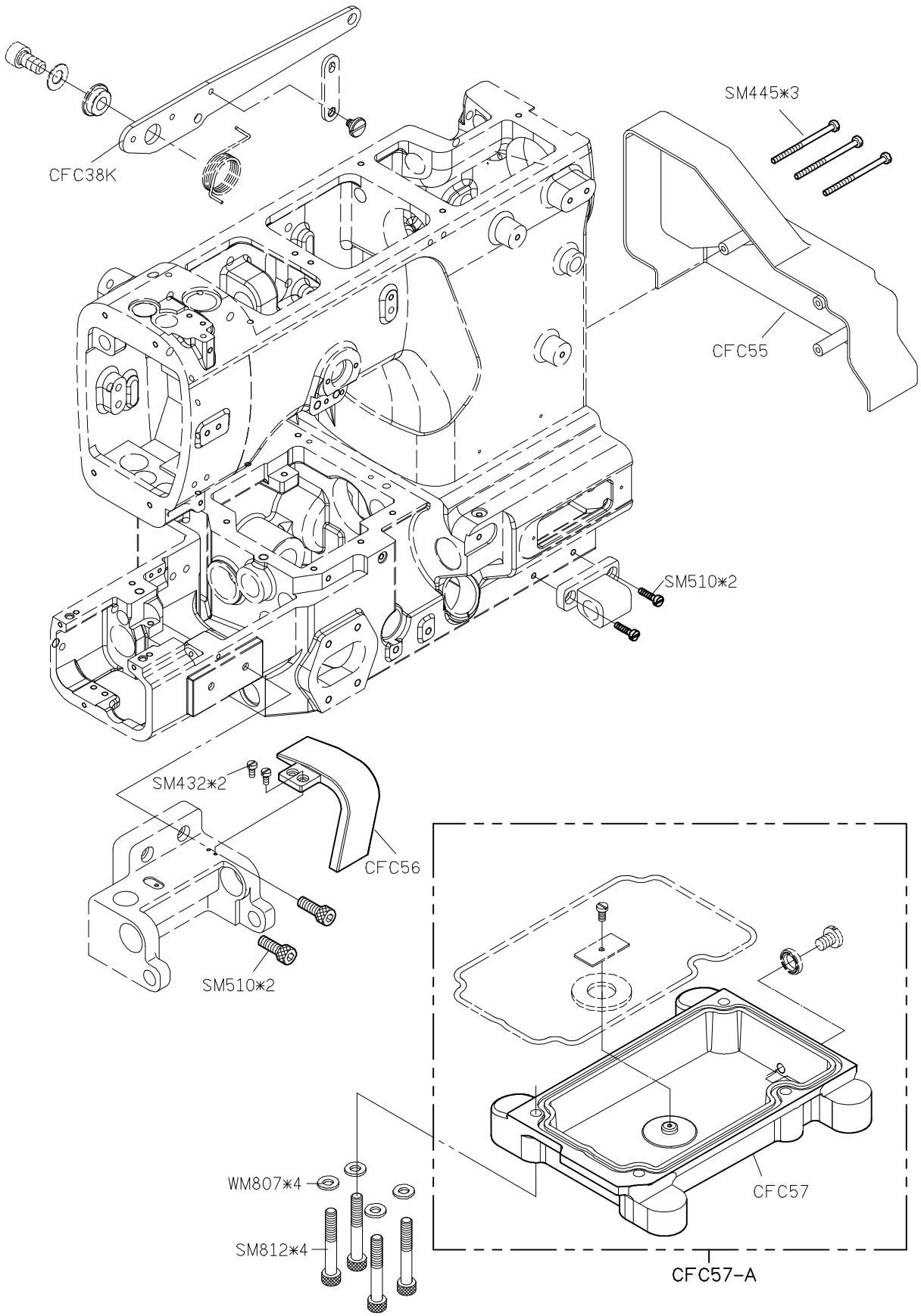
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K	CFC-K		1/4
				Date
				2023/06/08



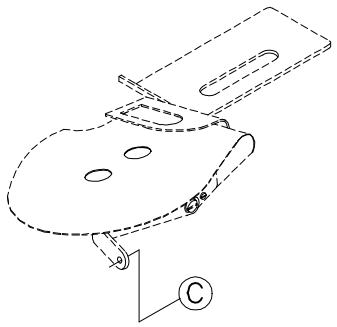
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K	CFC-K		2/4
				Date
				2023/12/20



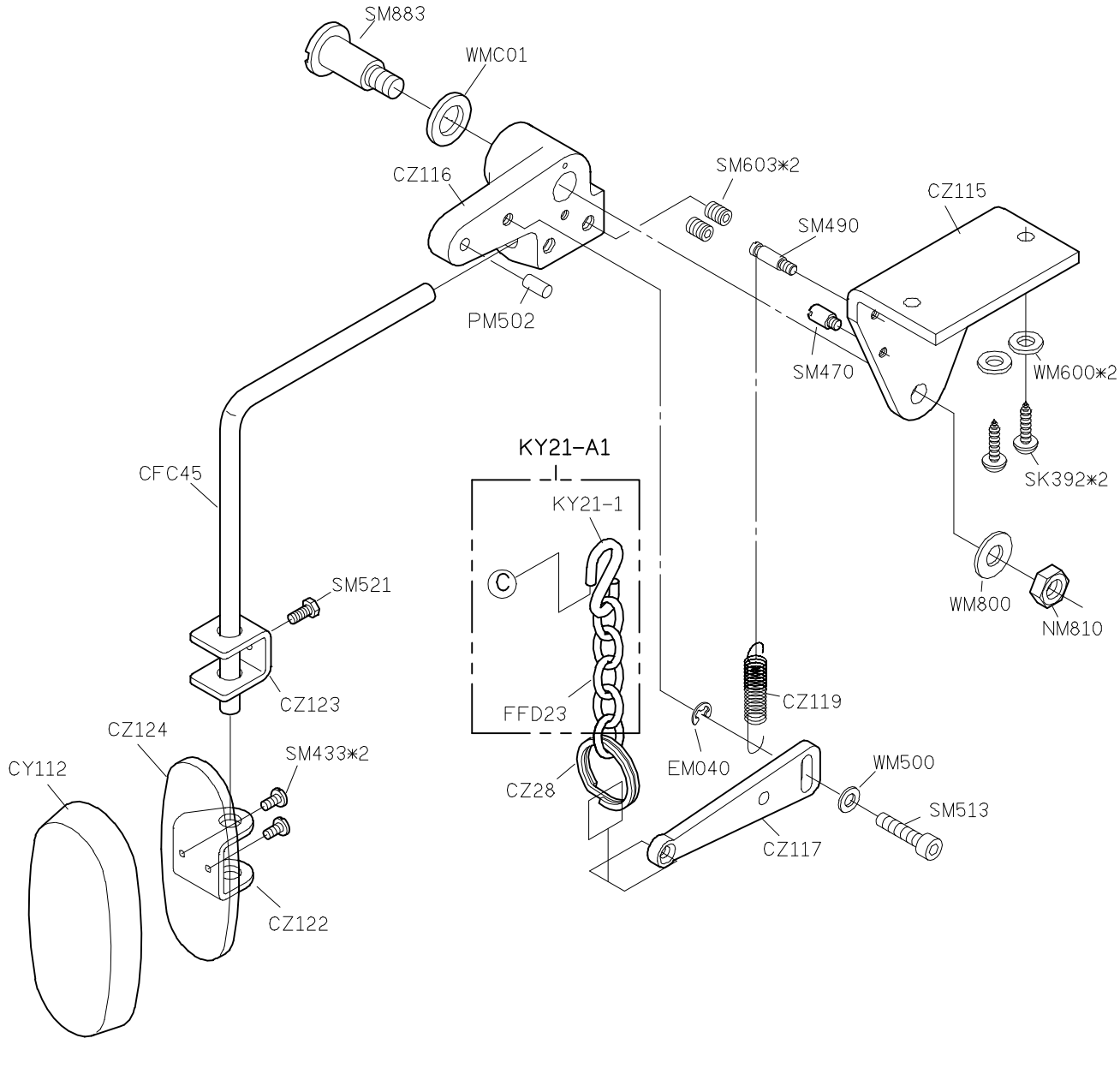
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K	CFC-K		3/4
				Date
				2023/06/08



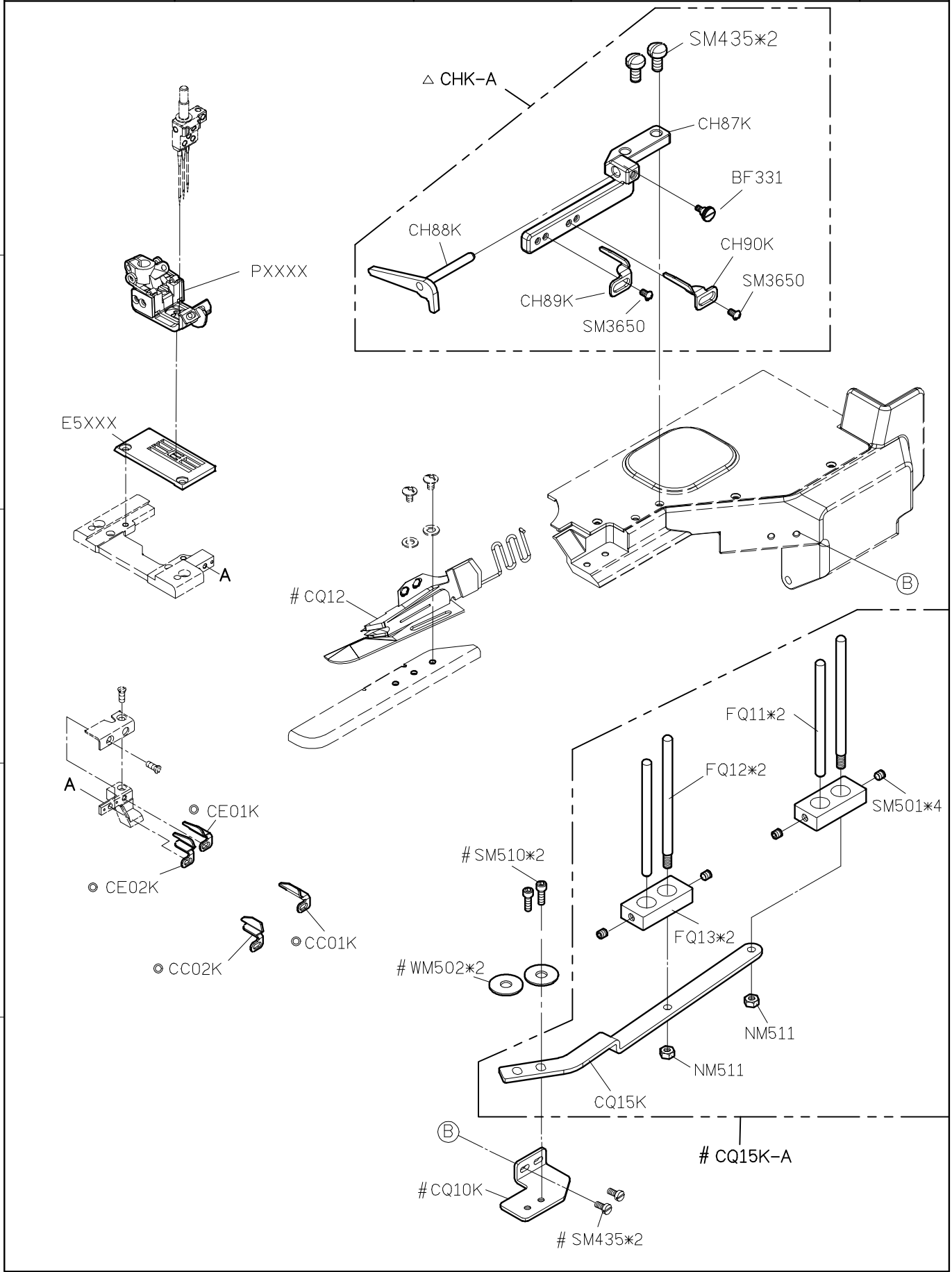
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K	CFC-K		4/4
				Date
				2023/12/20



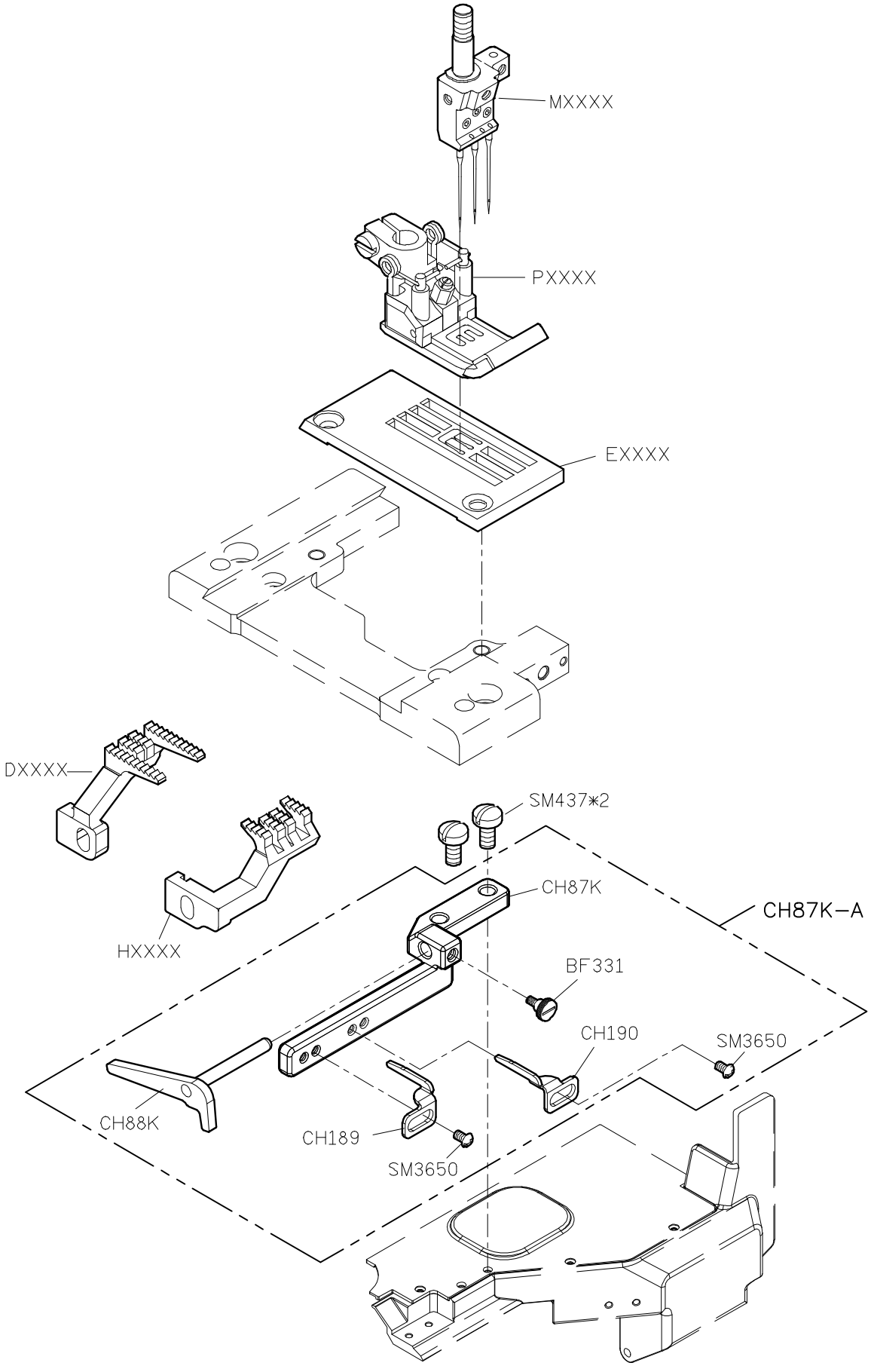
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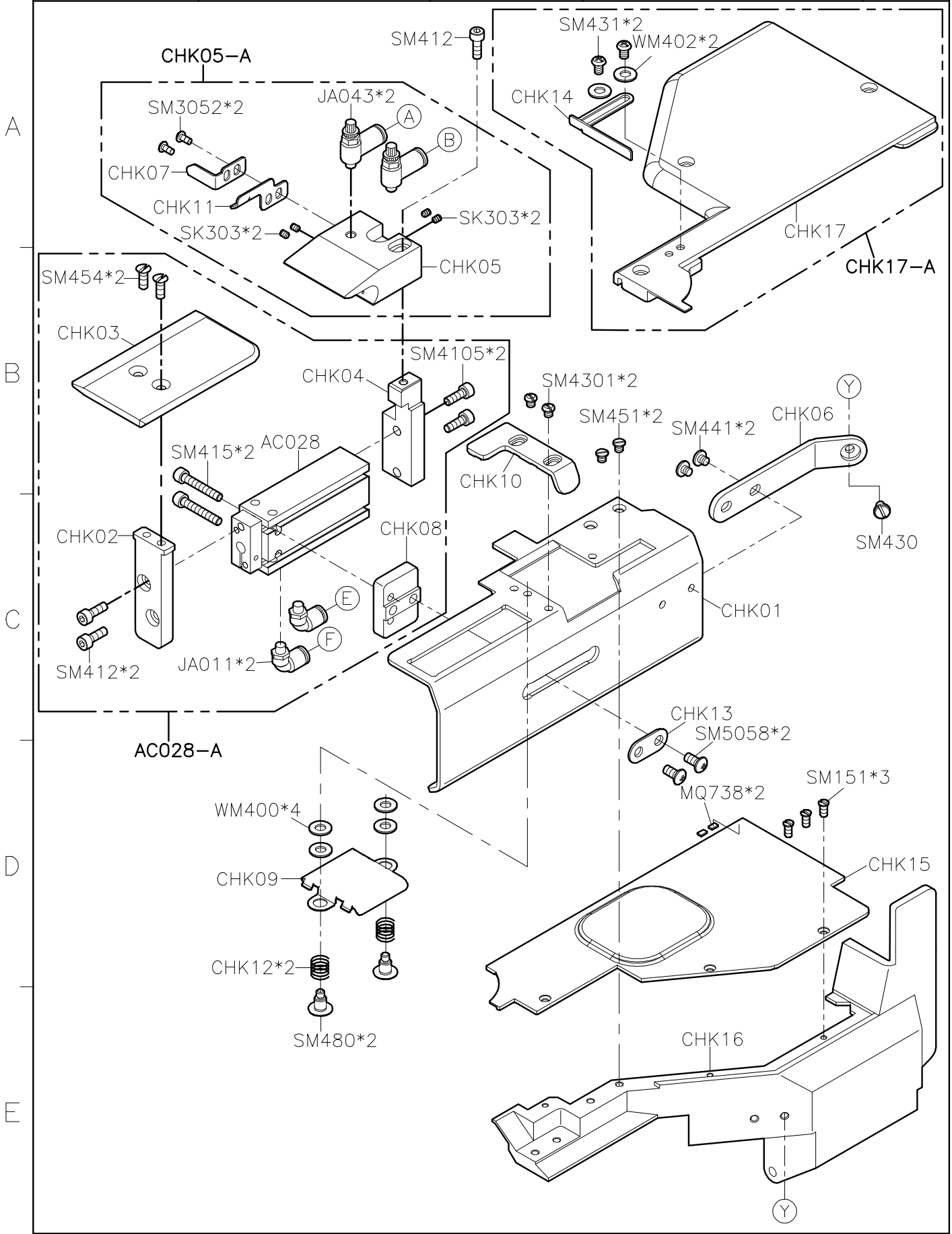
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K C007L/C007LX	CH-3M	◎ : Use for Three in one CE # : Use for Three in one CQ △ : Use for Three in one CH	1/1 Date 2021/1/28



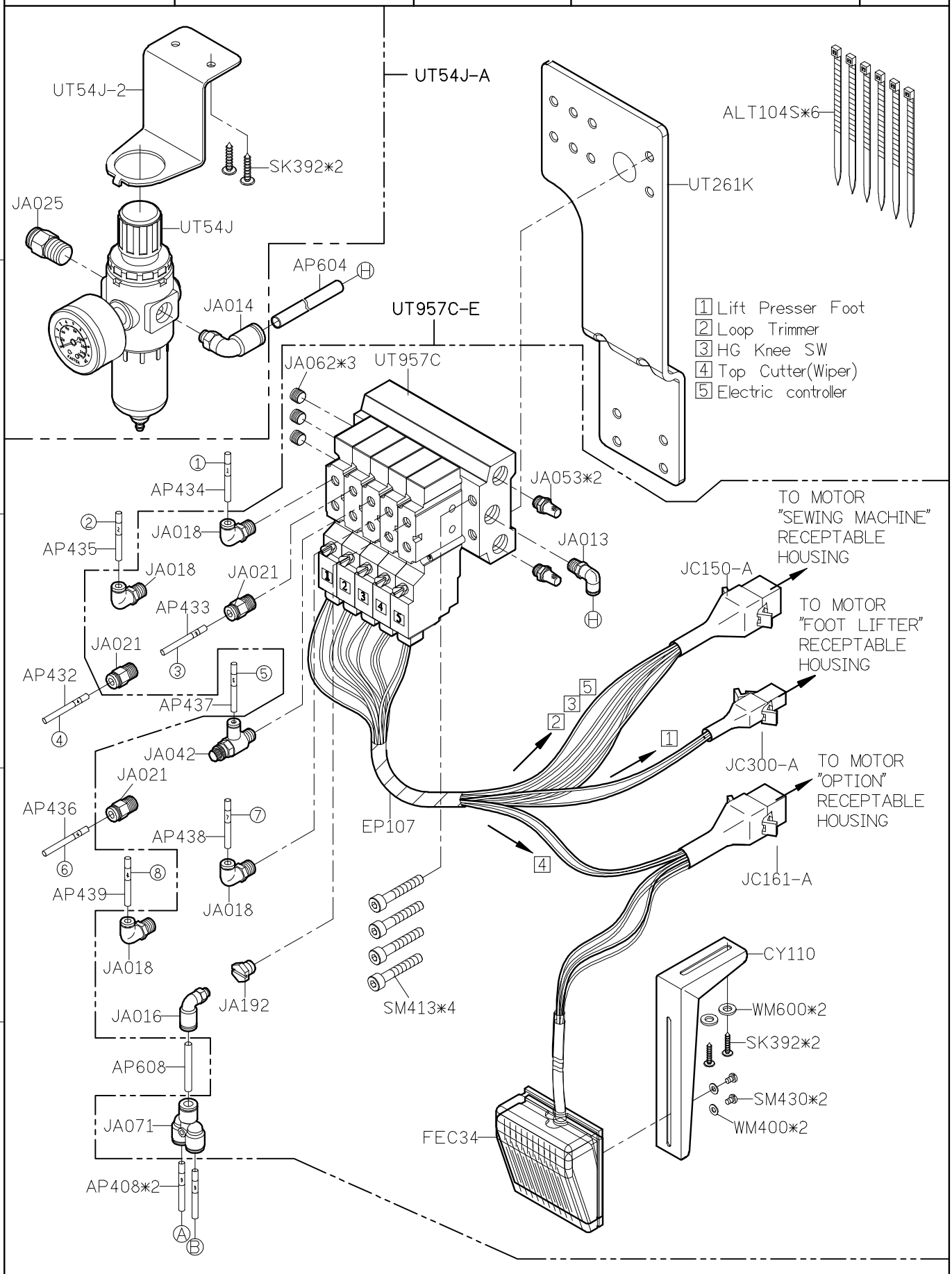
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C858K/C007KP C007L/C007LX	CH-K		1/1
				Date
				2016/4/18



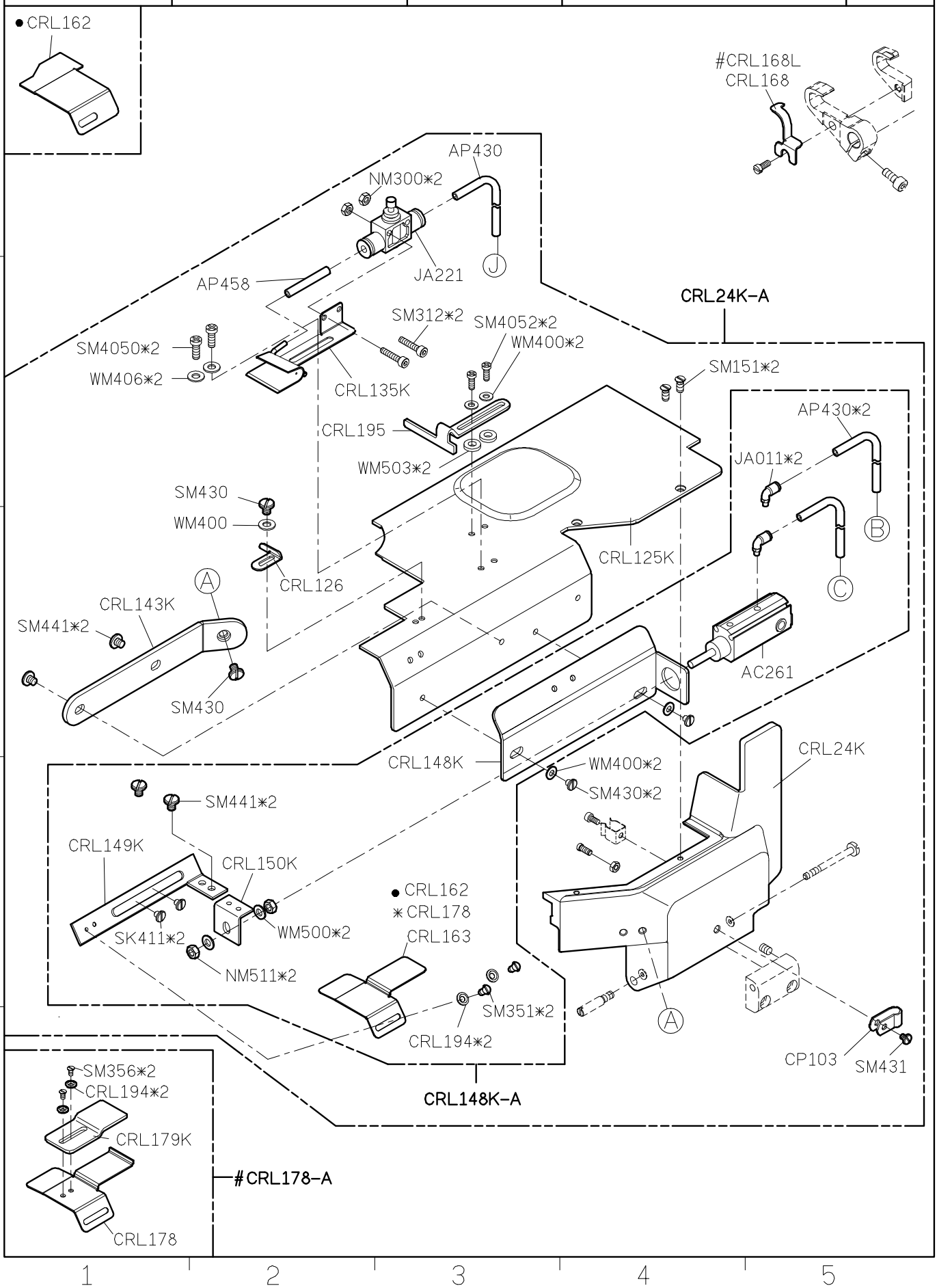
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	CHK-K		1/2
				Date
				2021/8/25



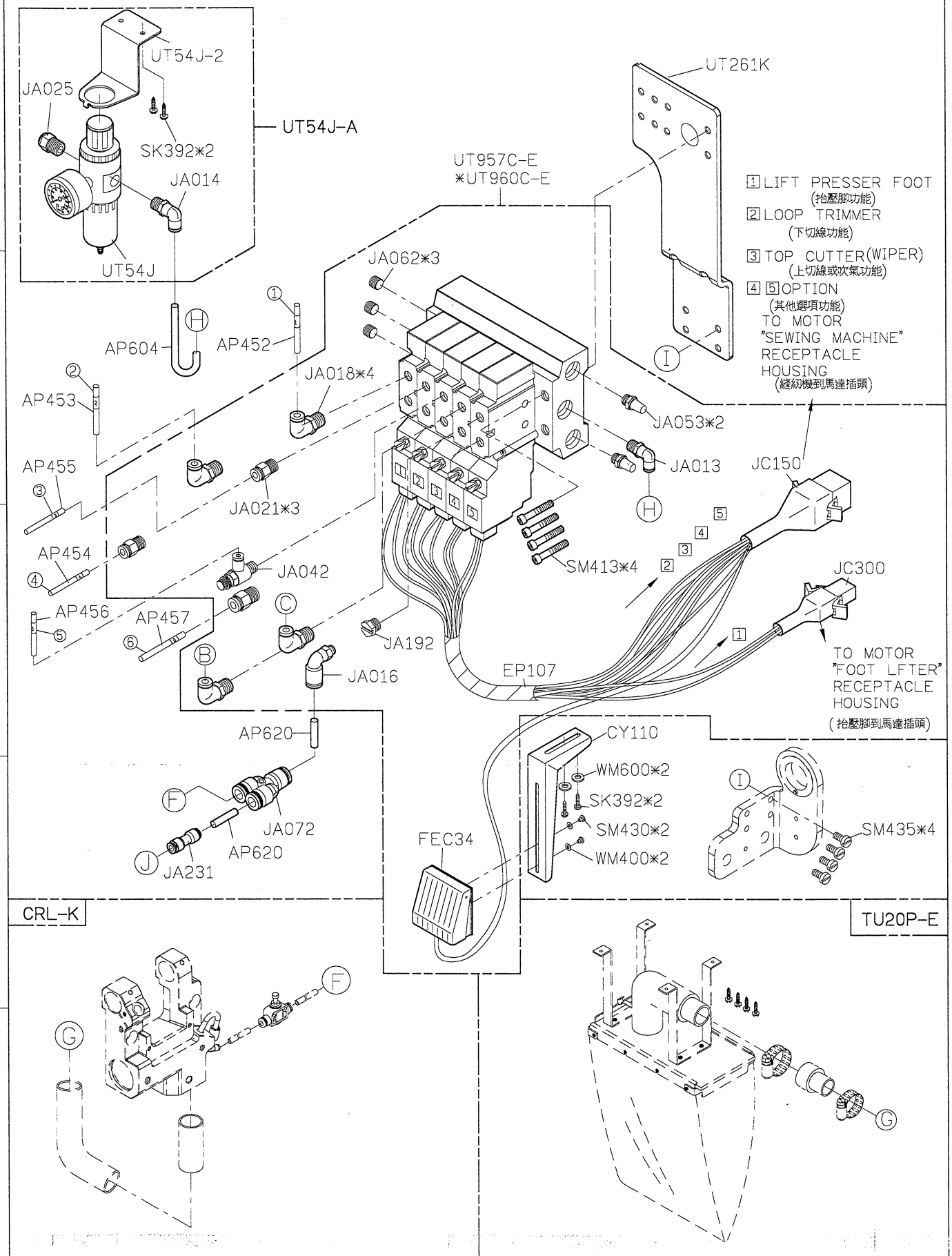
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	CHK-K		2/2
				Date
				2016/8/31



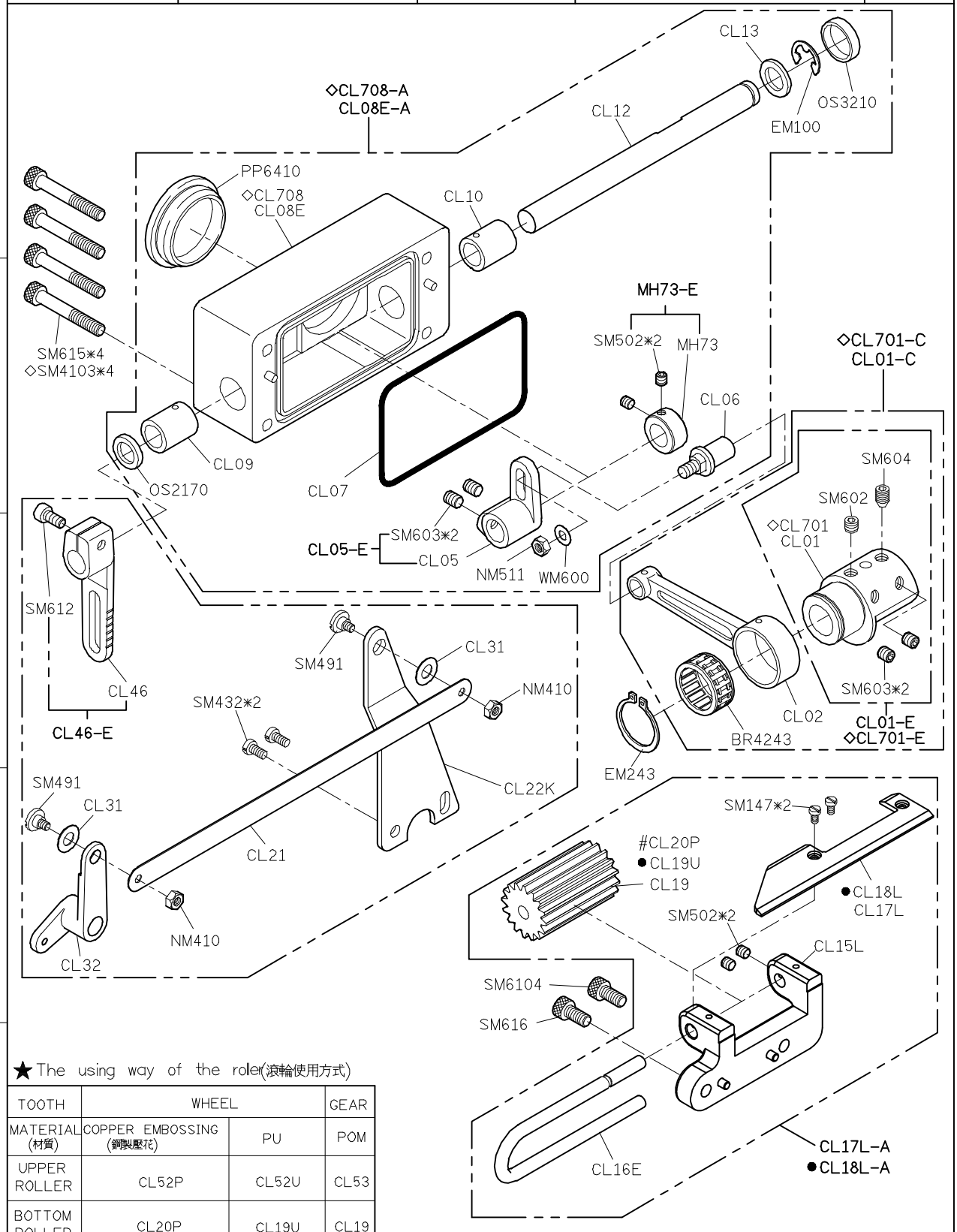
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K C858K	CHP(CY) /UTP-K	**Note** : Type CHP is collocated with UTP ● : Use for general machine to re-equip # : Use for CY to re-equip	1/2
				Date
				2025/3/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K C858K	CHP(CY) /UTP-K	i70M ＊：i60S.DCT101ADE	2/2
				Date
				2019/09/17



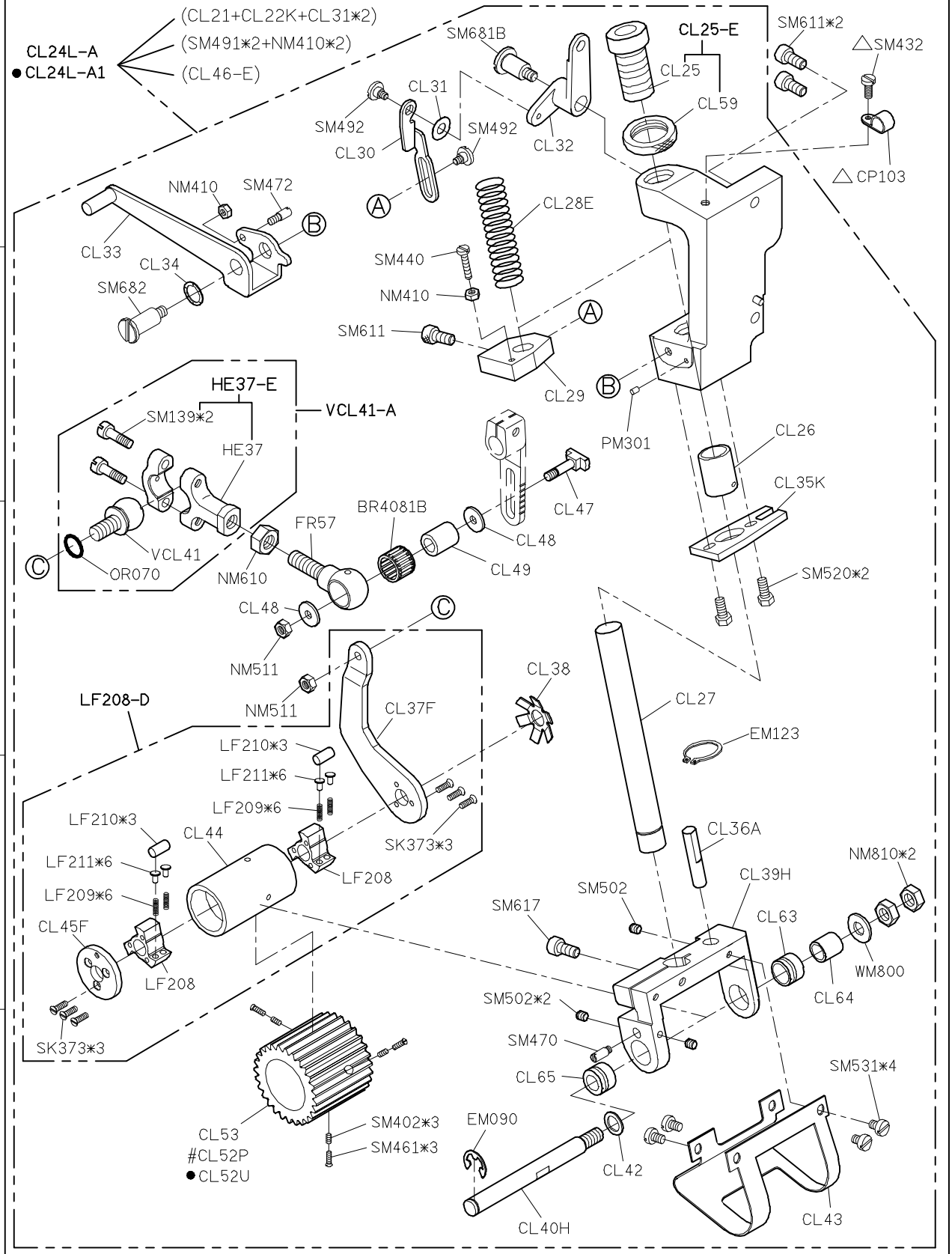
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007L/C007Lx C007KP	CL CLA	● : Use for CLA ◇ : Use for C007L/C007Lx-CL/CLA # : Use for allocation	1/2 Date 2024/08/02



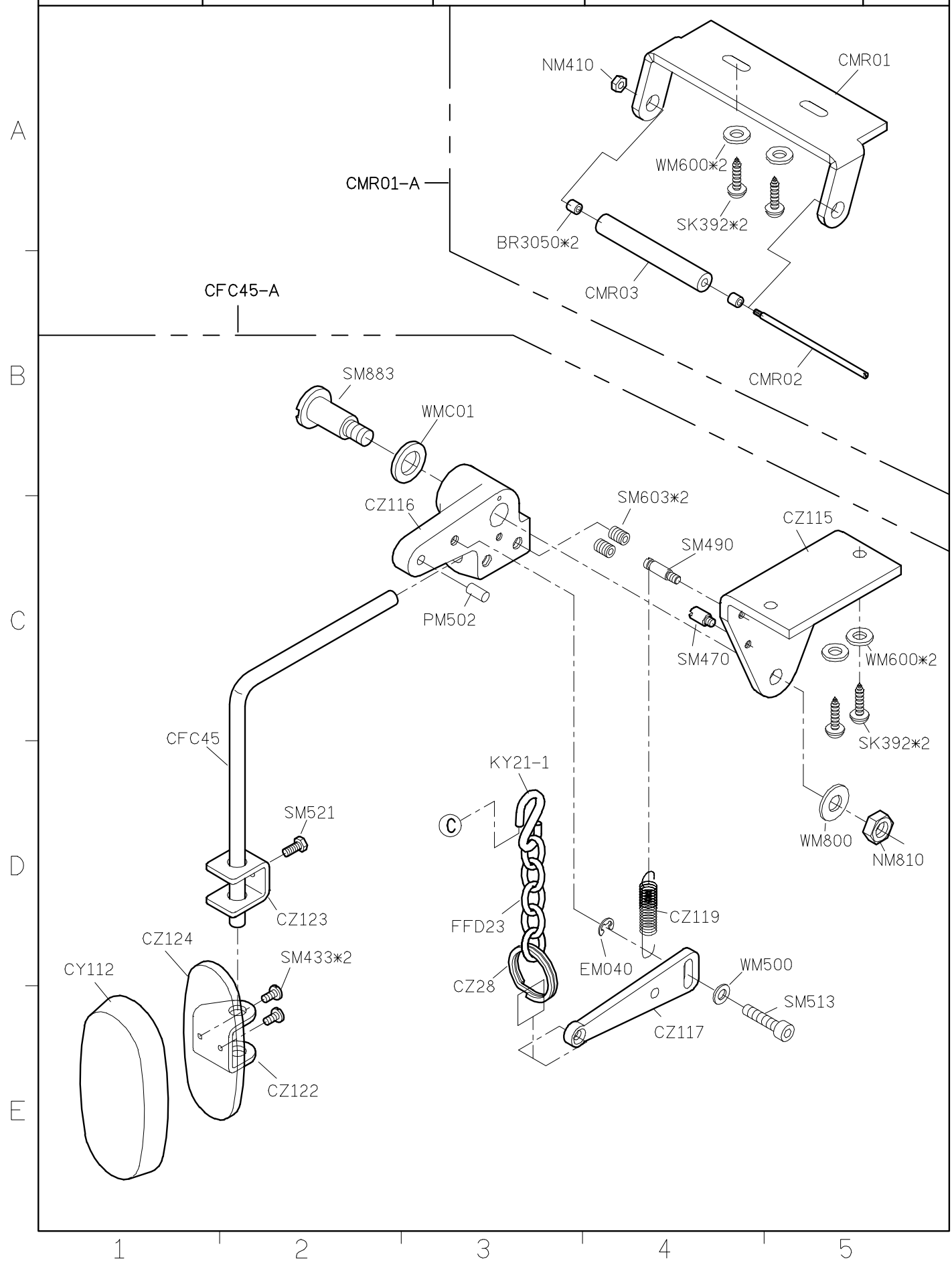
★The using way of the roller(滾輪使用方式)

TOOTH	WHEEL		GEAR
MATERIAL (材質)	COPPER EMBOSSING (鋼製壓花)	PU	POM
UPPER ROLLER	CL52P	CL52U	CL53
BOTTOM ROLLER	CL20P	CL19U	CL19
NOTE	–	CZ/CZP CR/CX	–

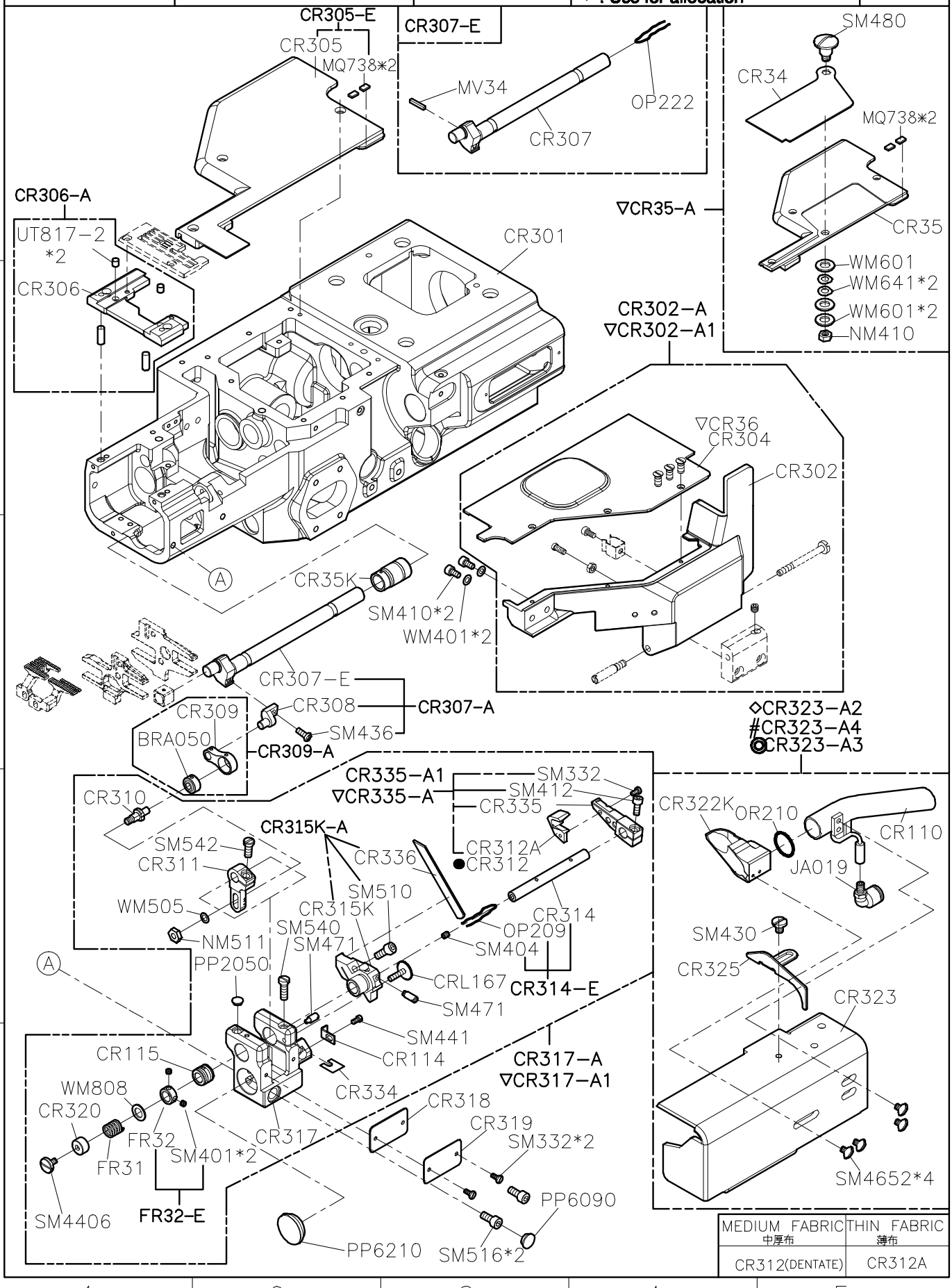
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007L/C007Lx C007KP	CL CLA	● : Use for CLA △ : Use for UTP/UTQ # : Use for allocation	2/2 Date 2024/08/02



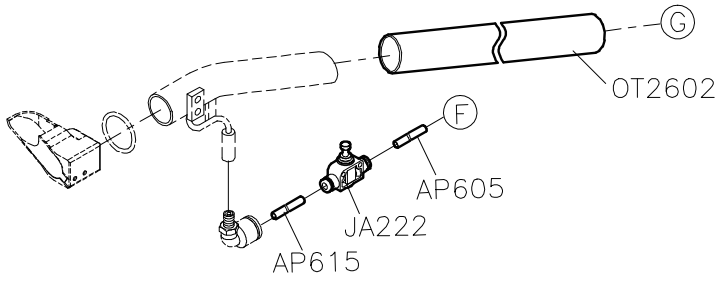
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K S007K/S007KD	CMR-K		1/1
				Date
				2016/8/29

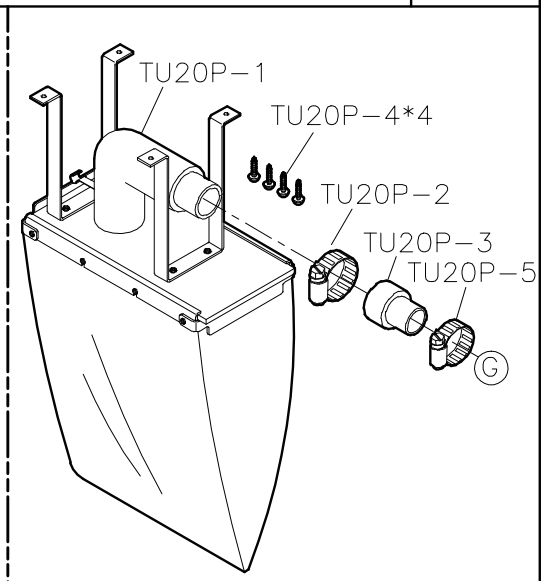


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	CR-K	◇ : Use for Basic CR # : Use for CX ◎ Use for CR/CX ▽ : Use for attach FFC ● : Use for allocation	1/3 Date 2025/3/25



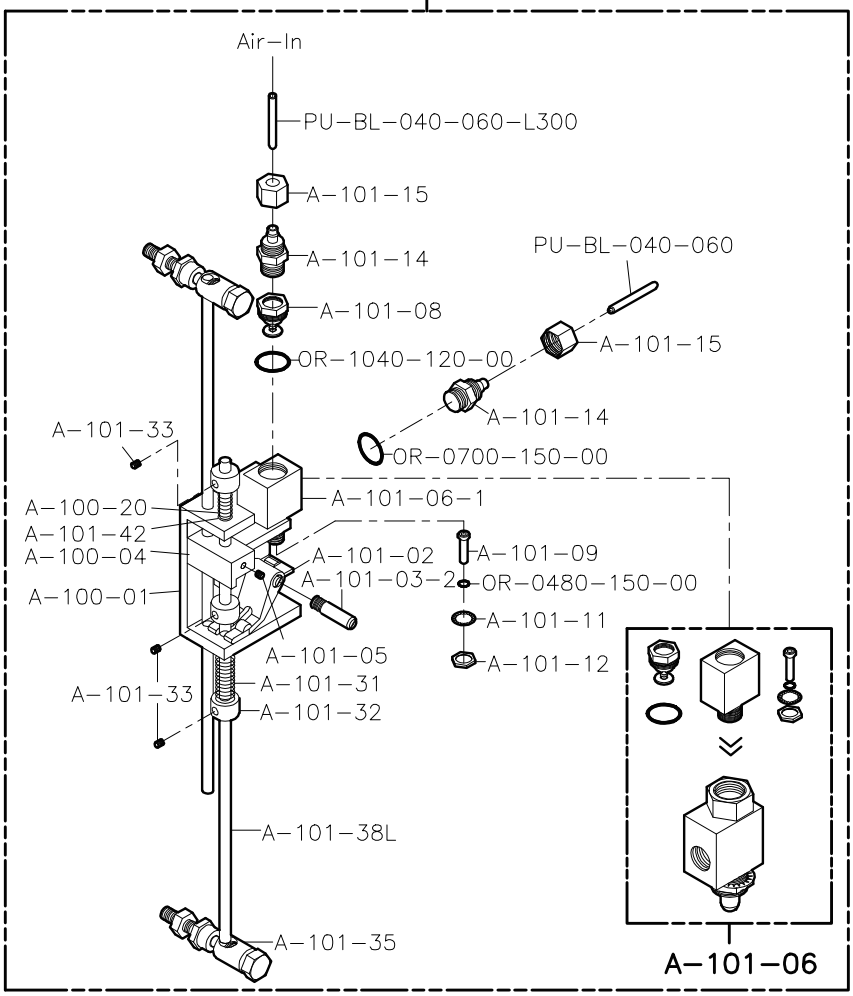
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007L/C007LX C858K/C007KP	CR-K	＊：UTP/UTQ is not collocatec with	2/3
				Date
				2021/6/24





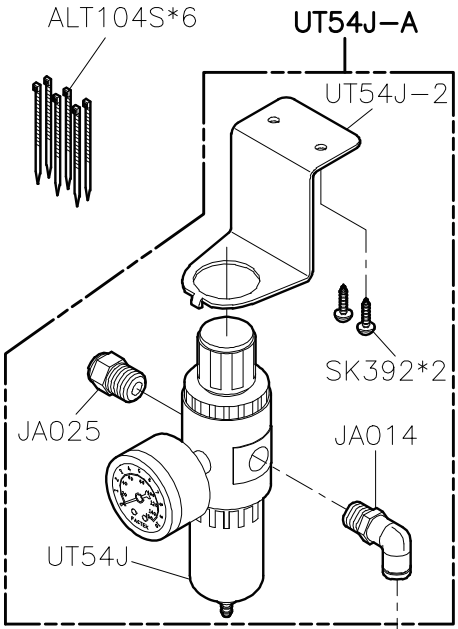
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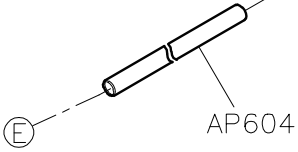
＊A−100ST−E



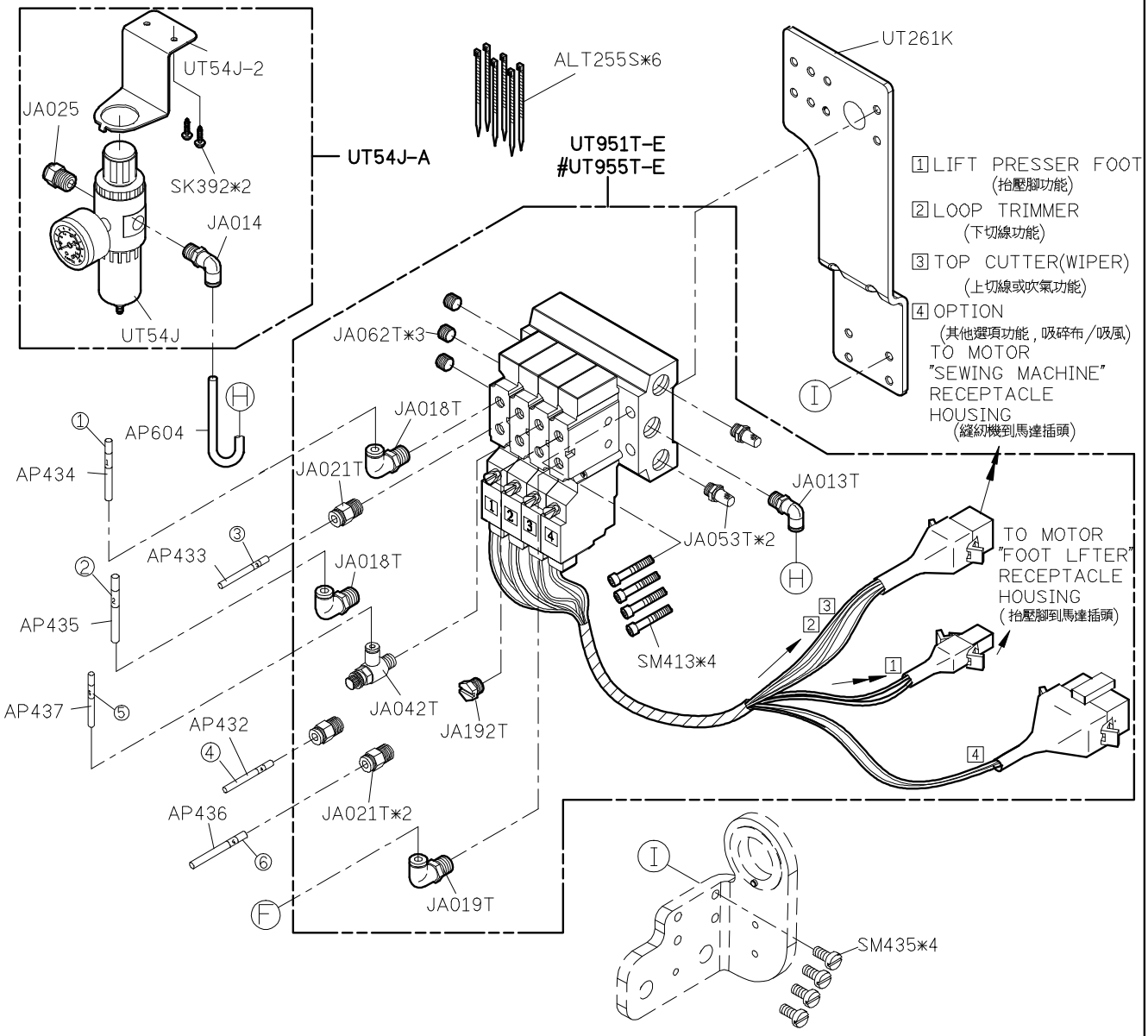
A−101−06

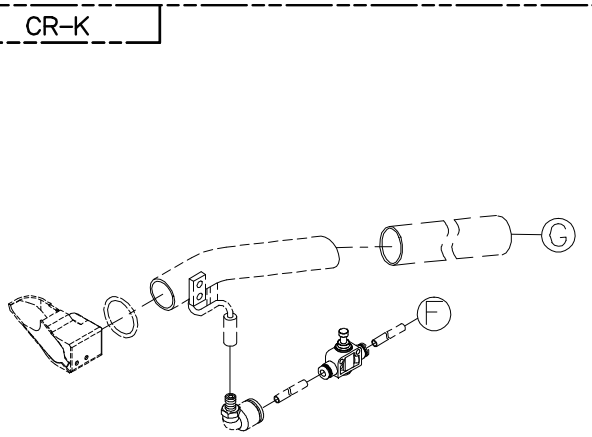
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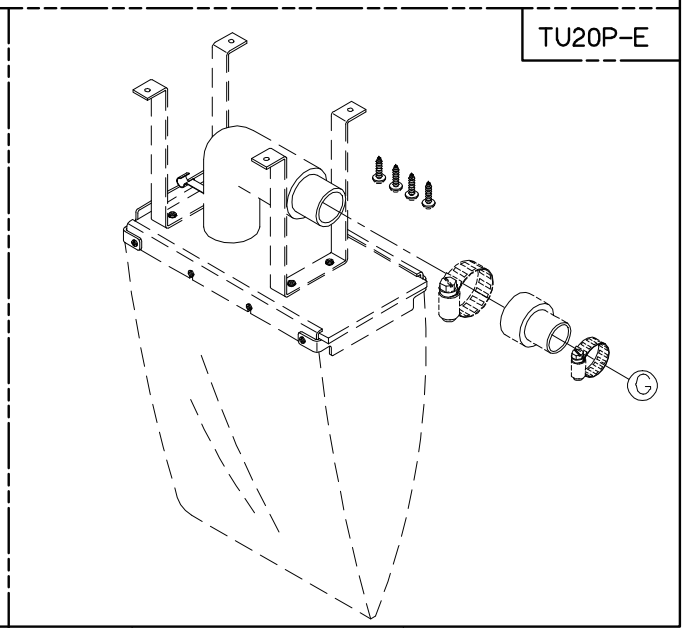




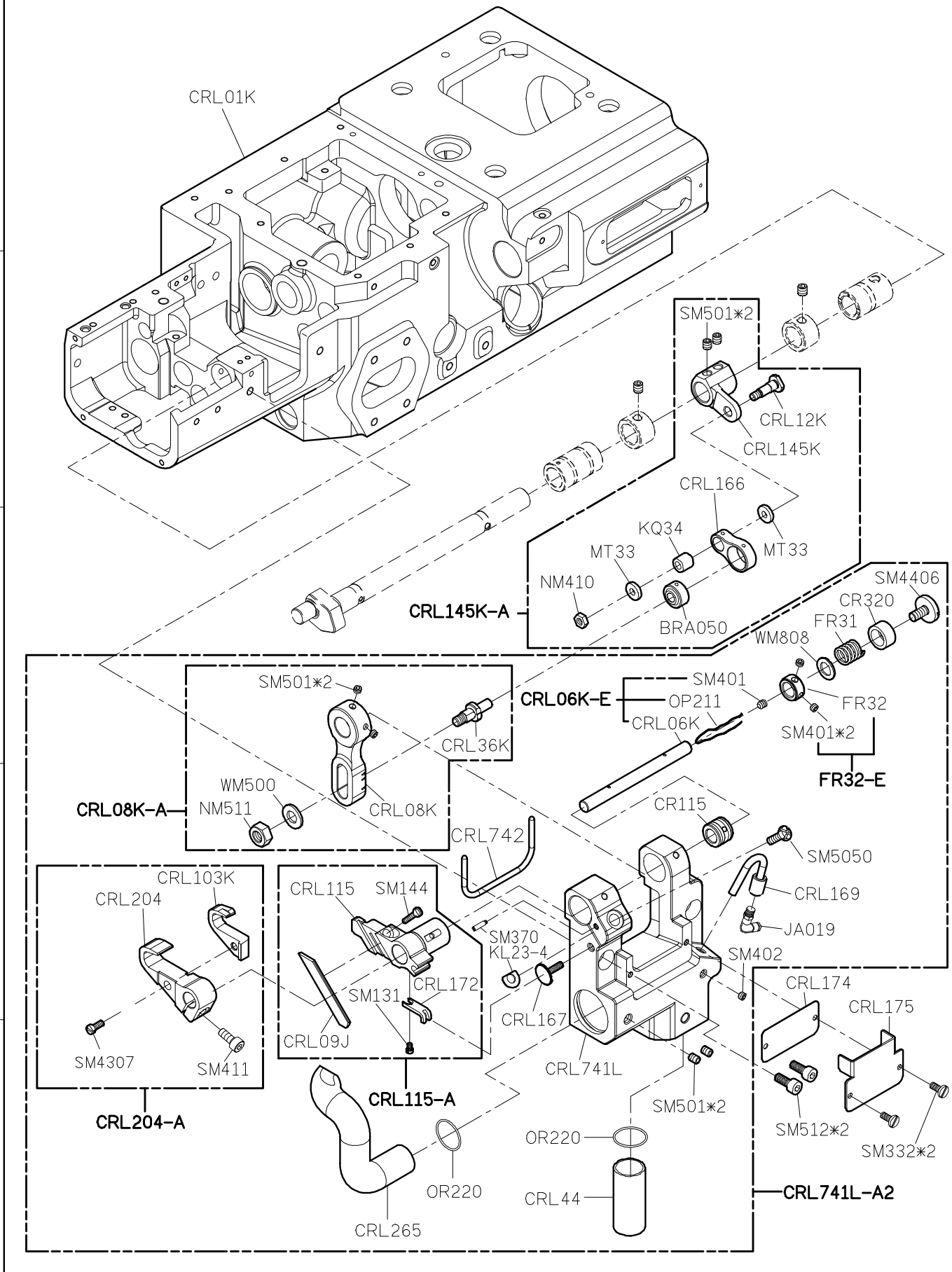
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C858K/C007KP	CR-K	i70M.i60S # : 1.DCT101ADE-E 2.Use for C007KD-CR(CX)	3/3 Date 2022/5/25



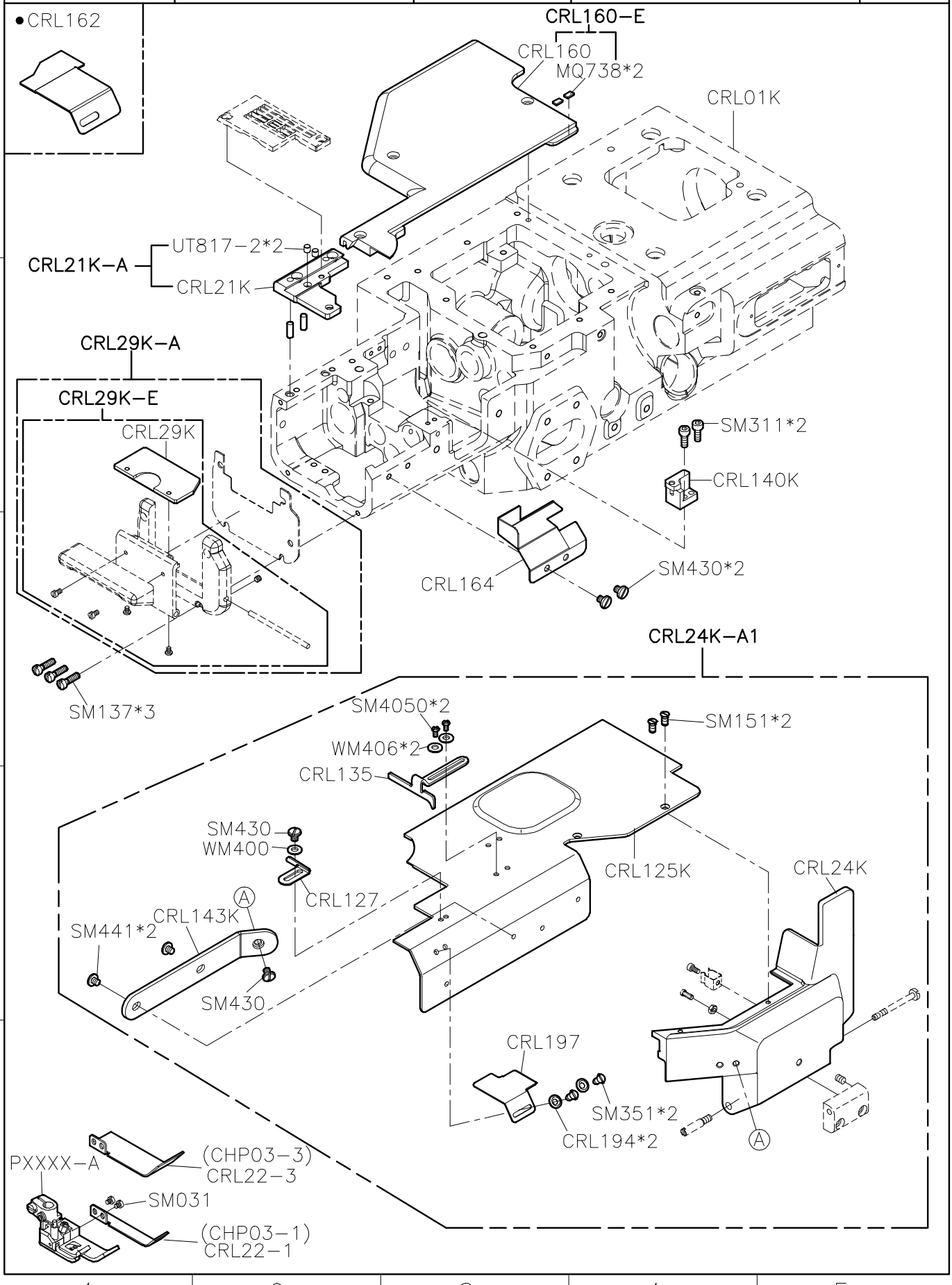




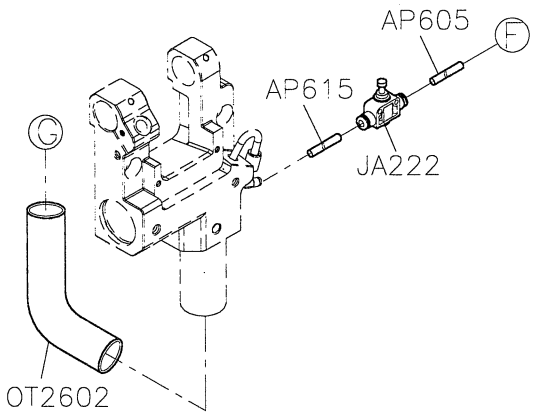
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K C858K	CRL-K		1/4
				Date
				2019/12/17

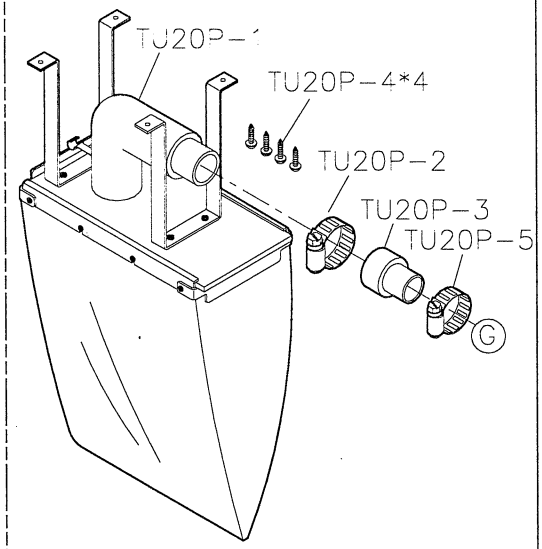


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K C858K	CRL-K	• : Use for general machine to re-equip	2/4
				Date
				2025/3/25



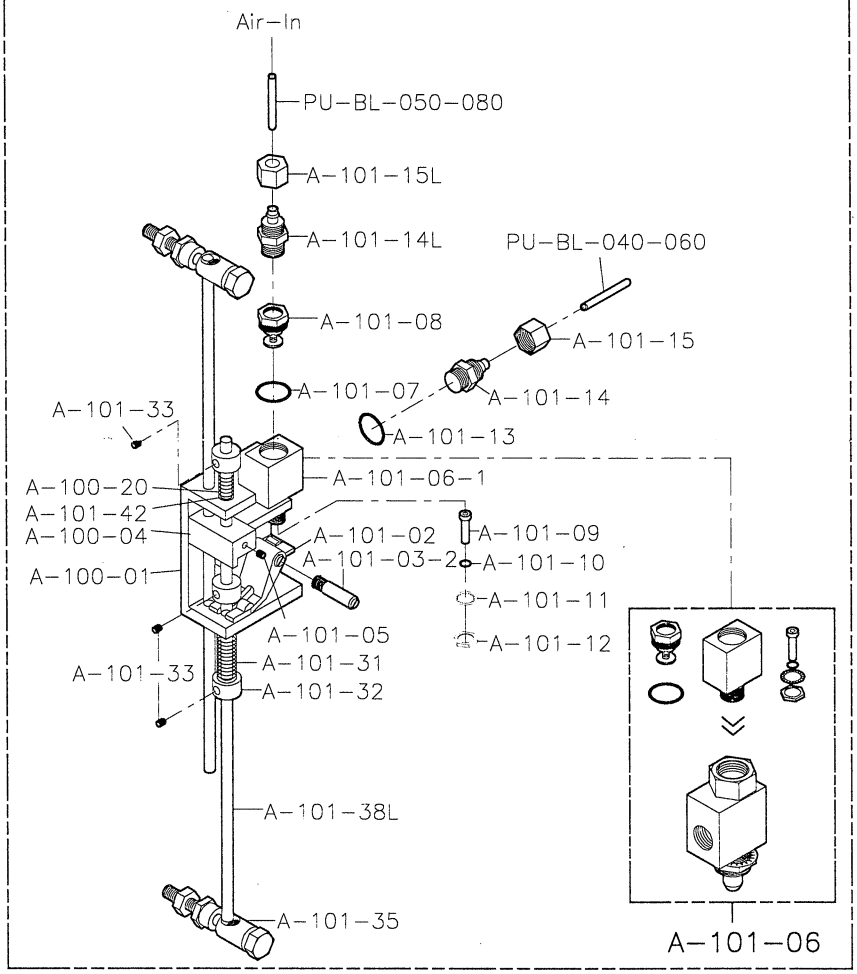
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K C858K	CRL-K	＊ : UTP/UTQ is not collocatec with	3/4
				Date
				2019/09/17



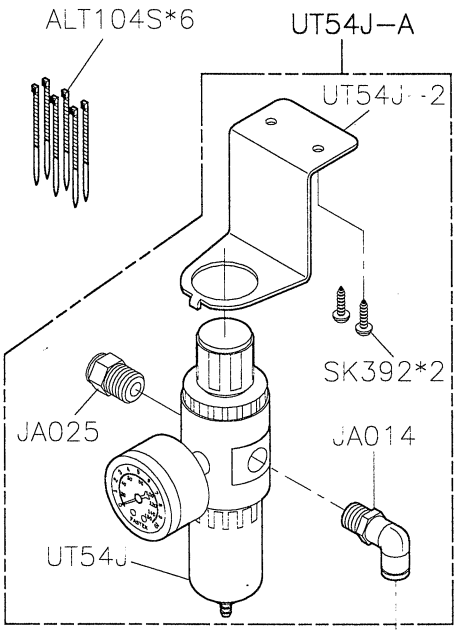


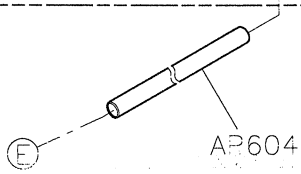
TU20P-E

＊A-100ST

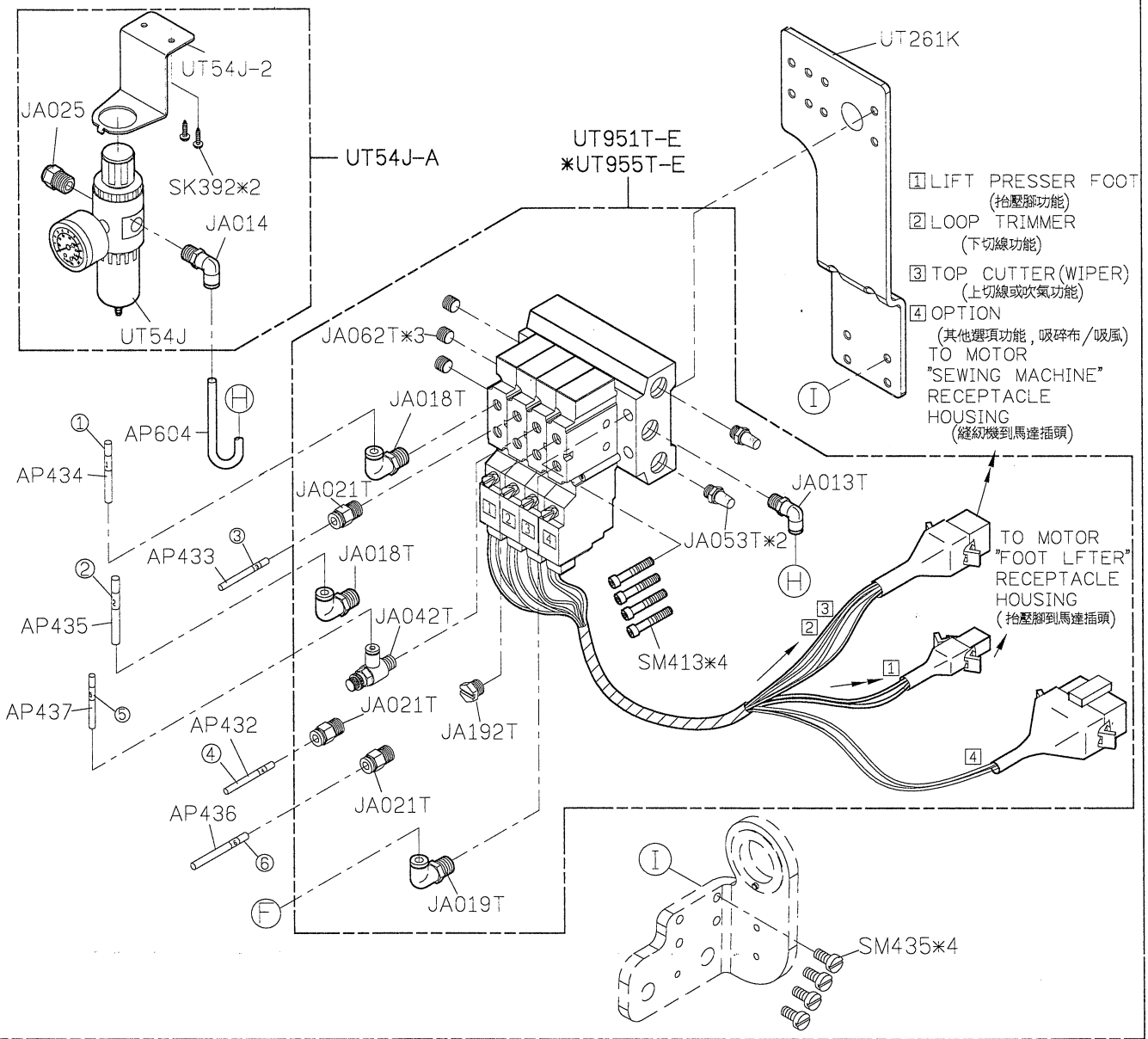


A-101-06

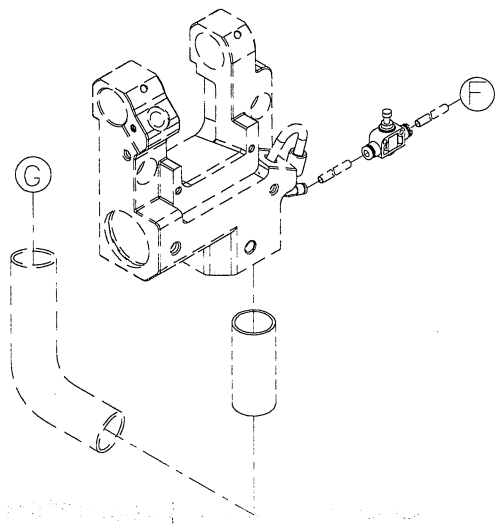




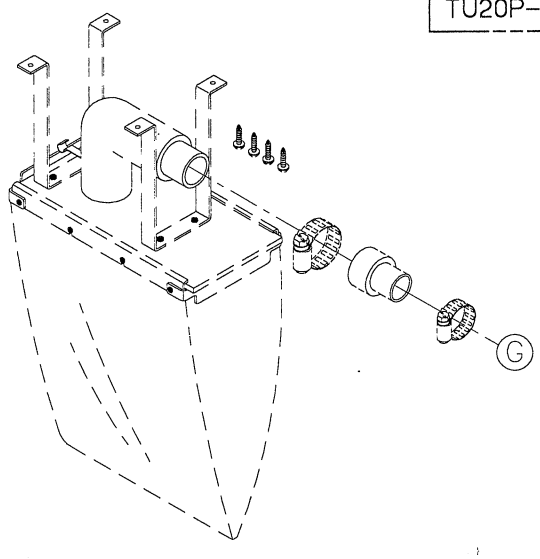
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP/C007K C858K	CRL-K	H i70M.i60S.DCP101ADE ＊：T=DCT101ADE	4/4 Date 2019/09/17



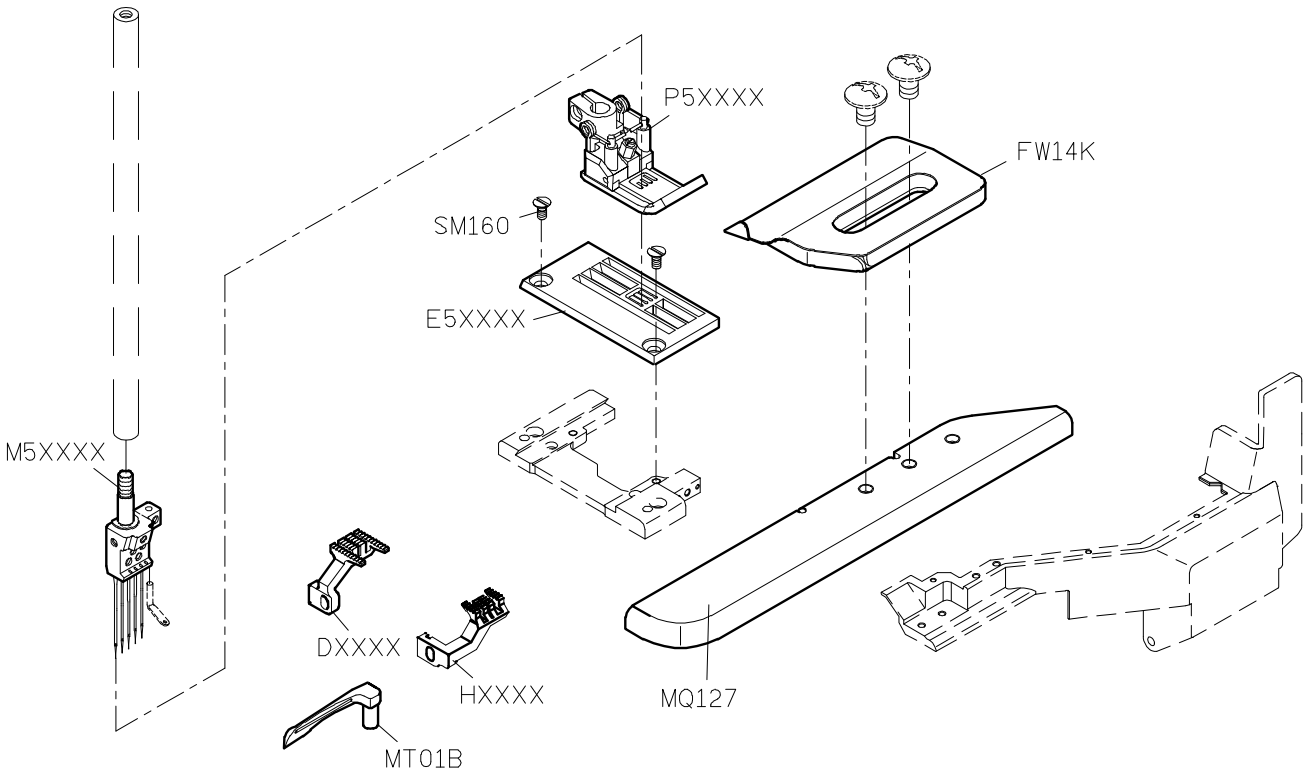
CRL-K



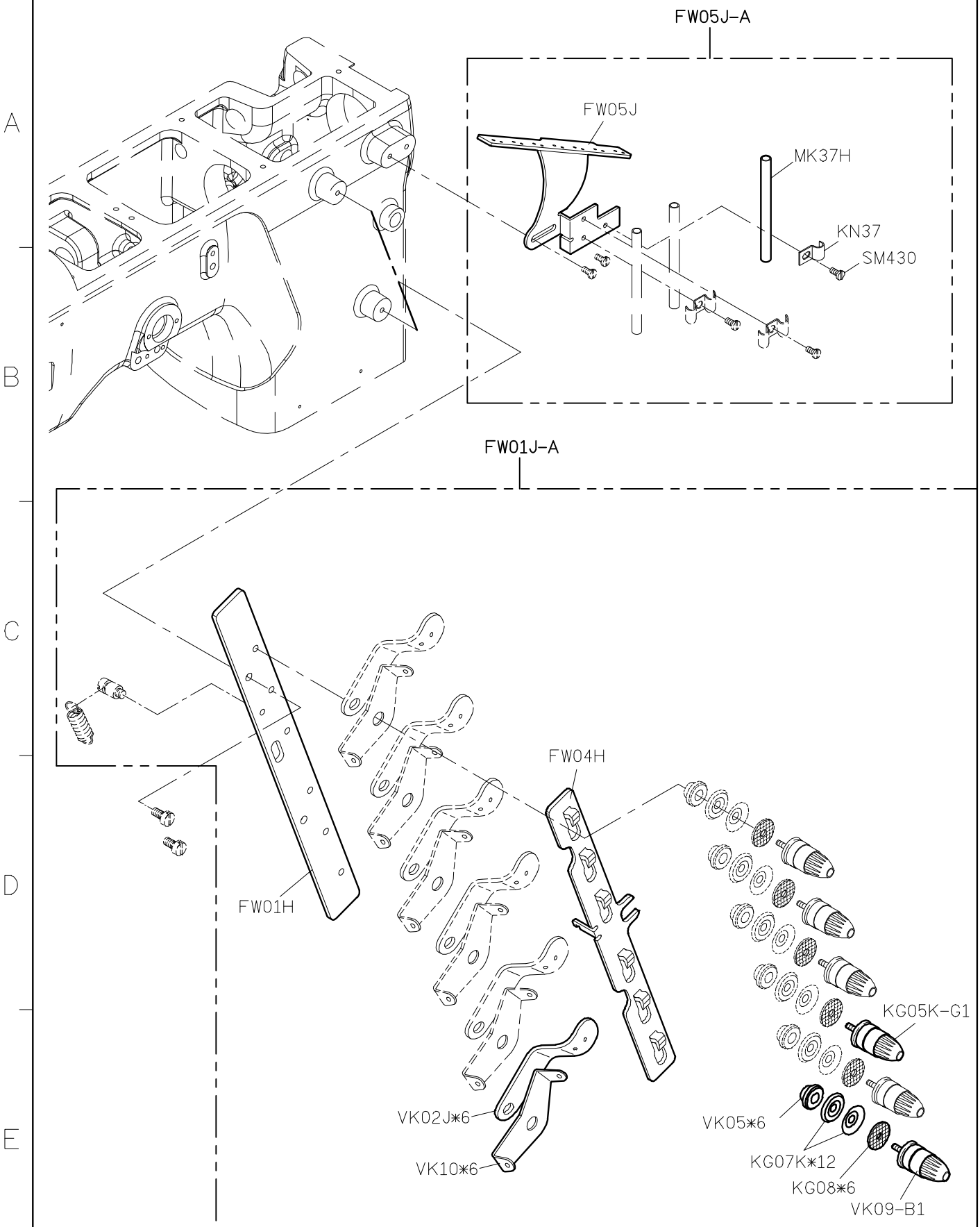
TU20P-E



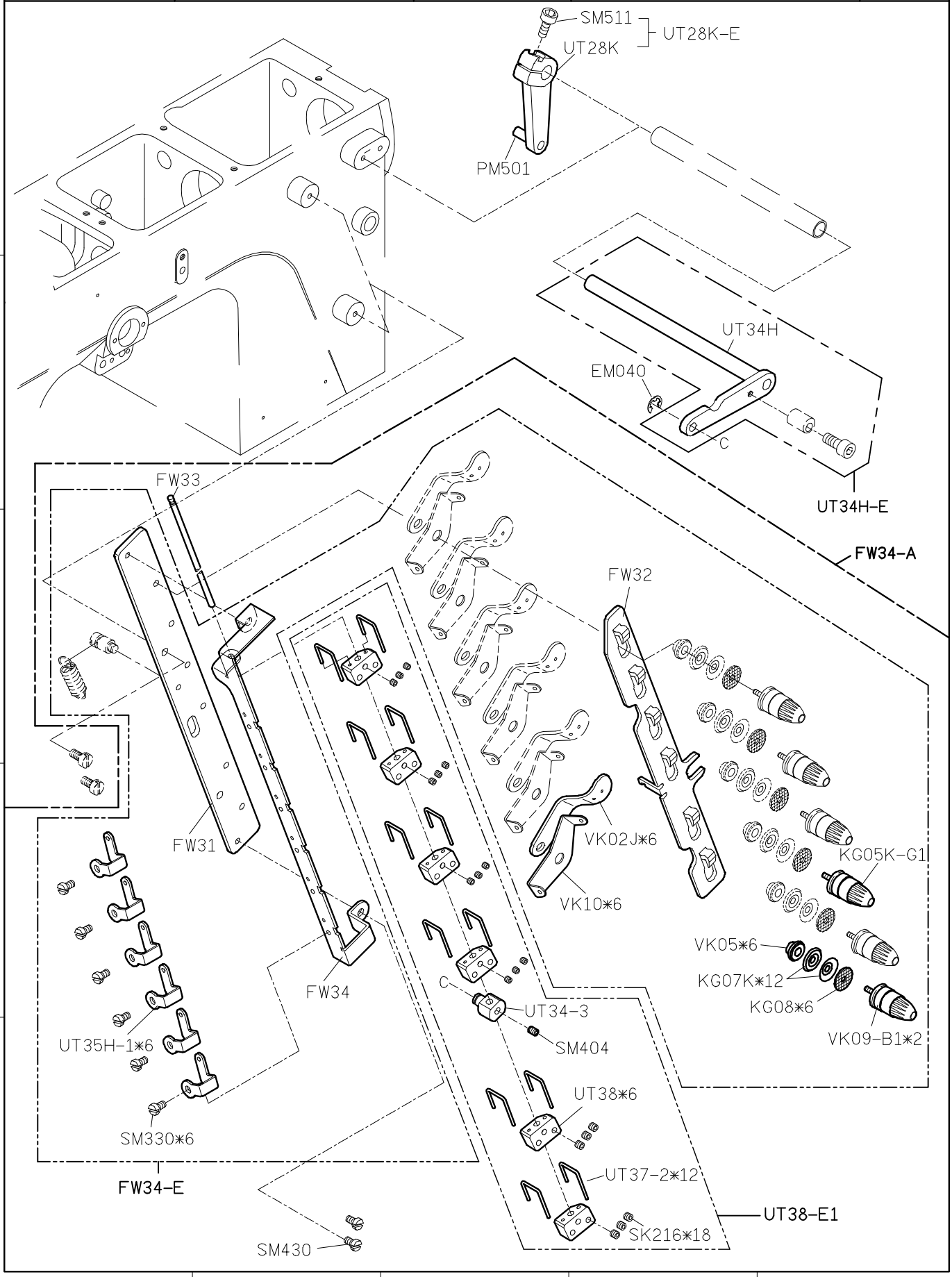
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K C007KD C007KP C007N C007L C007LX	CW-K		1/4
				Date
				2026/3/19



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K C007KD C007KP C007N C007L C007LX	CW-K		2/4
				Date
				2026/3/19

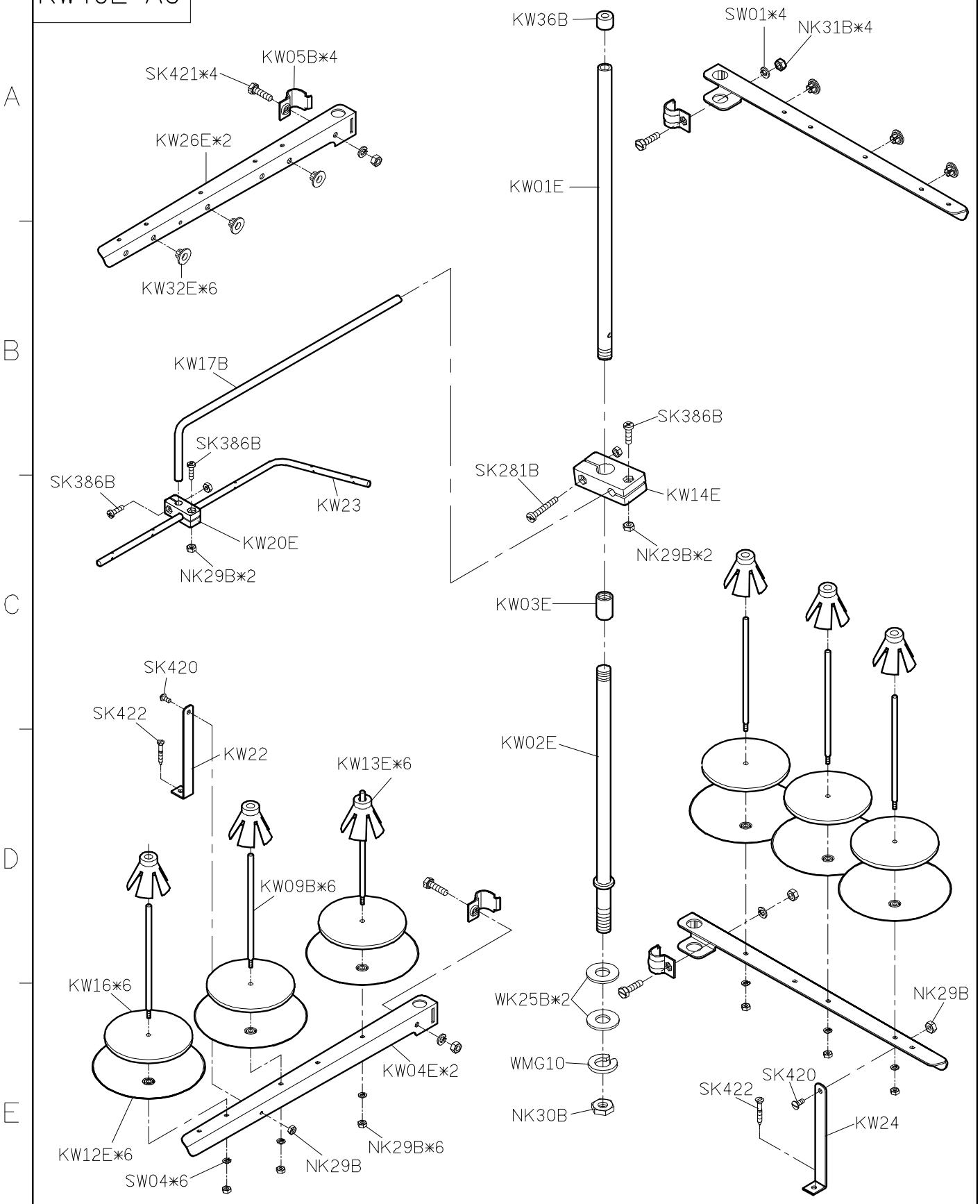


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K C007KD C007KP C007N C007L C007LX	CW-K	For UTQ	3/4
				Date
				2026/3/19

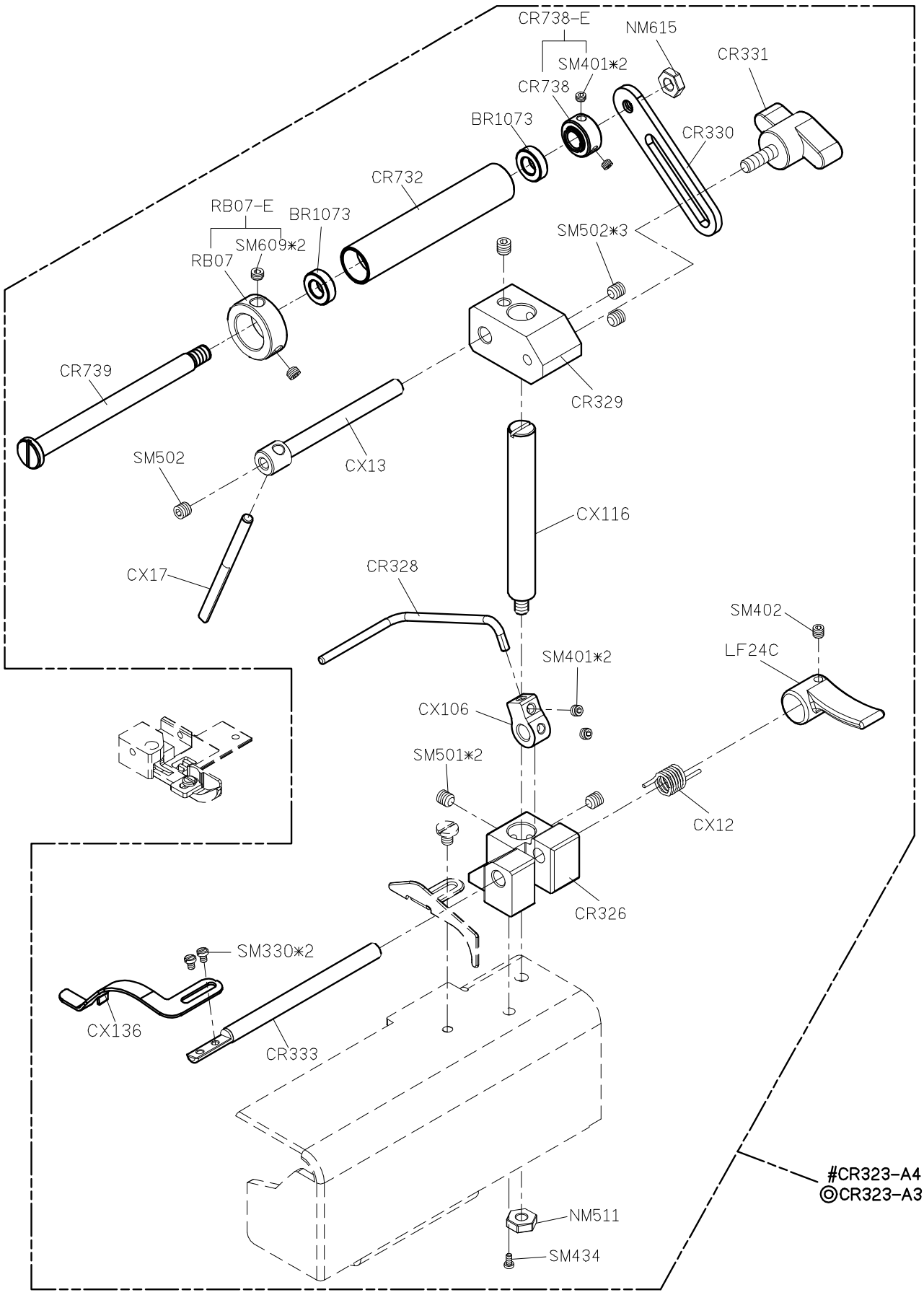


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K C007KD C007KP C007N C007L C007LX	CW-K		4/4
				Date
				2026/3/19

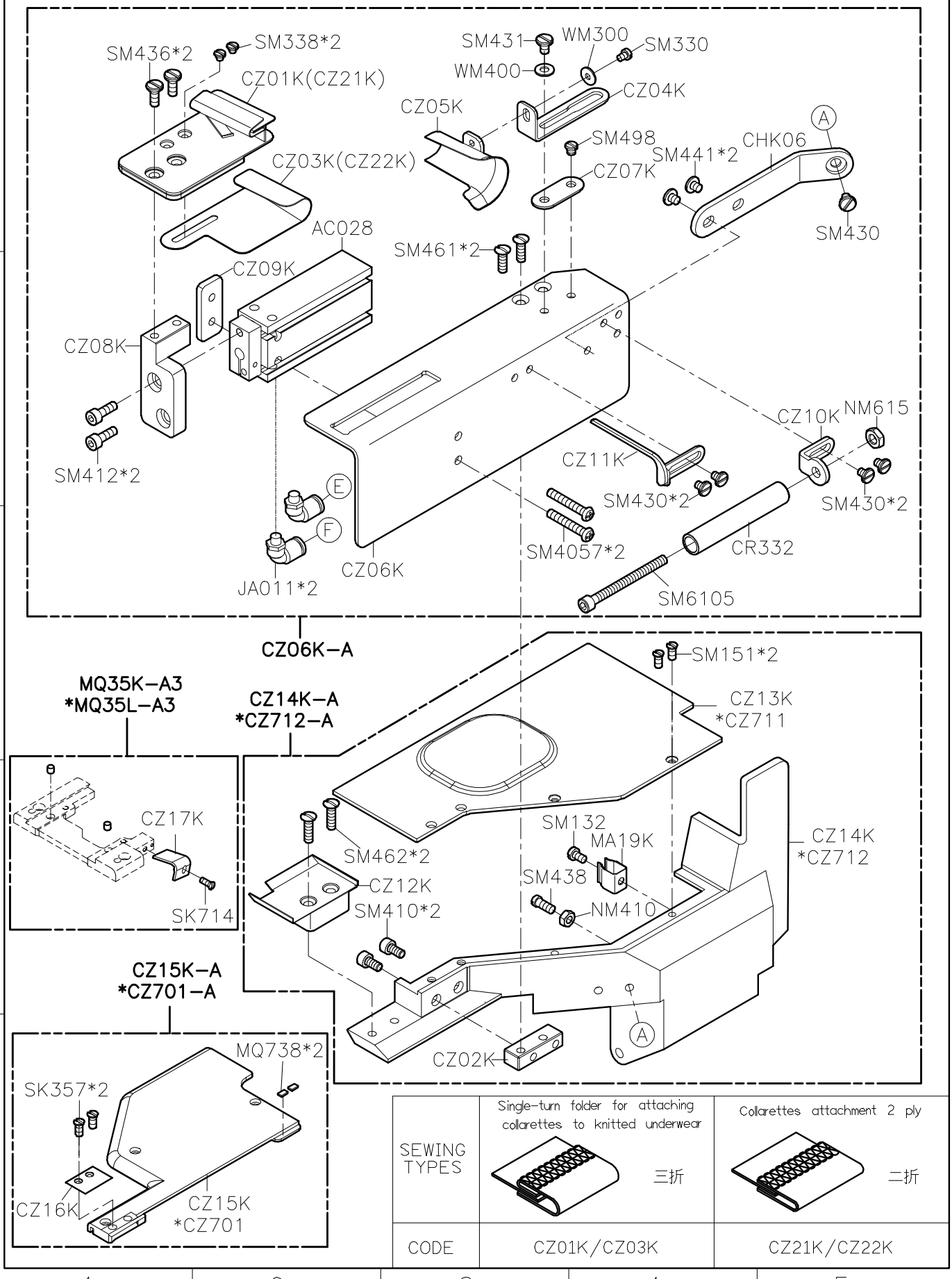
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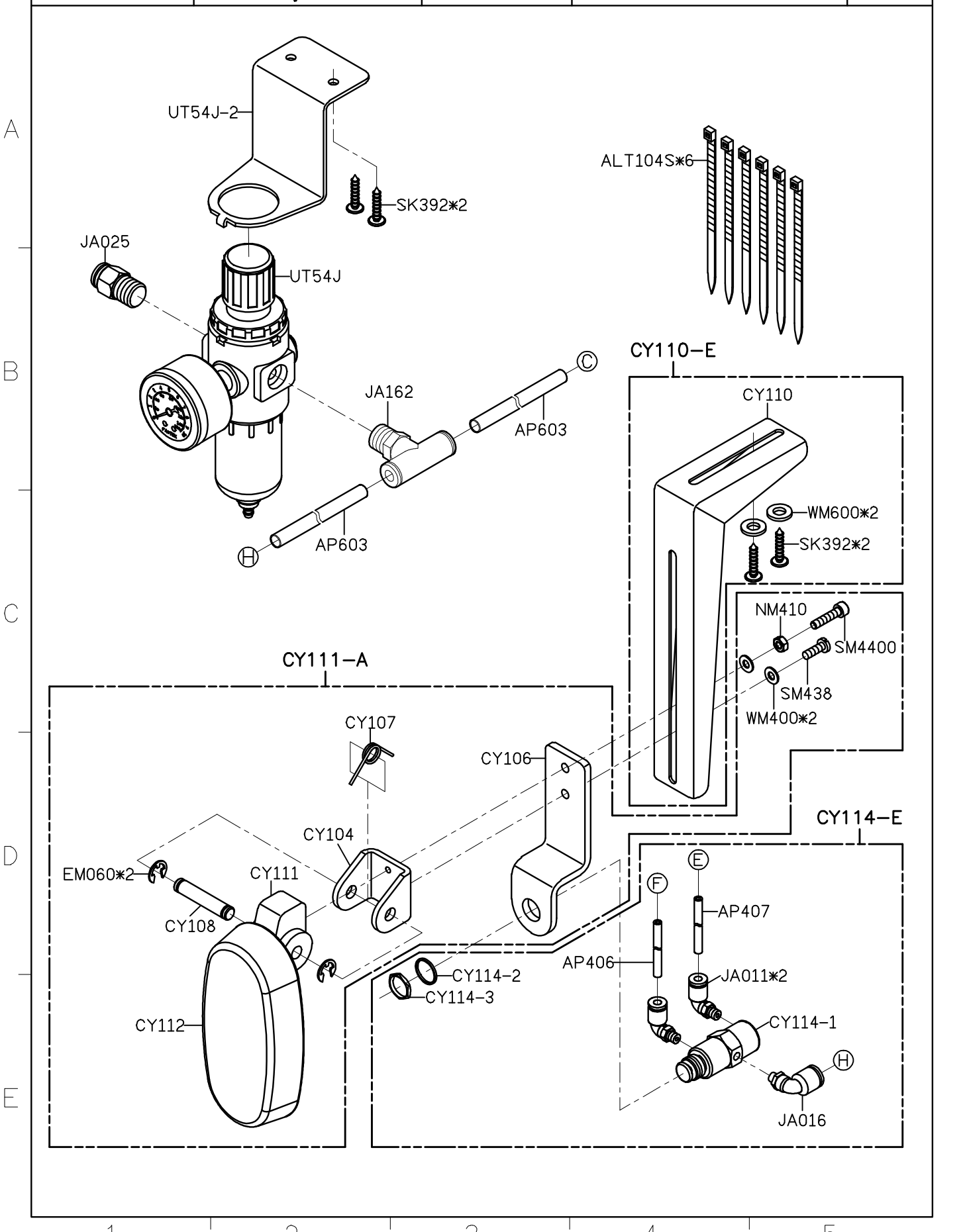
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP	CX-K	# : Use for CX ◎: Use for CR/CX	1/1
				Date
				2023/3/23



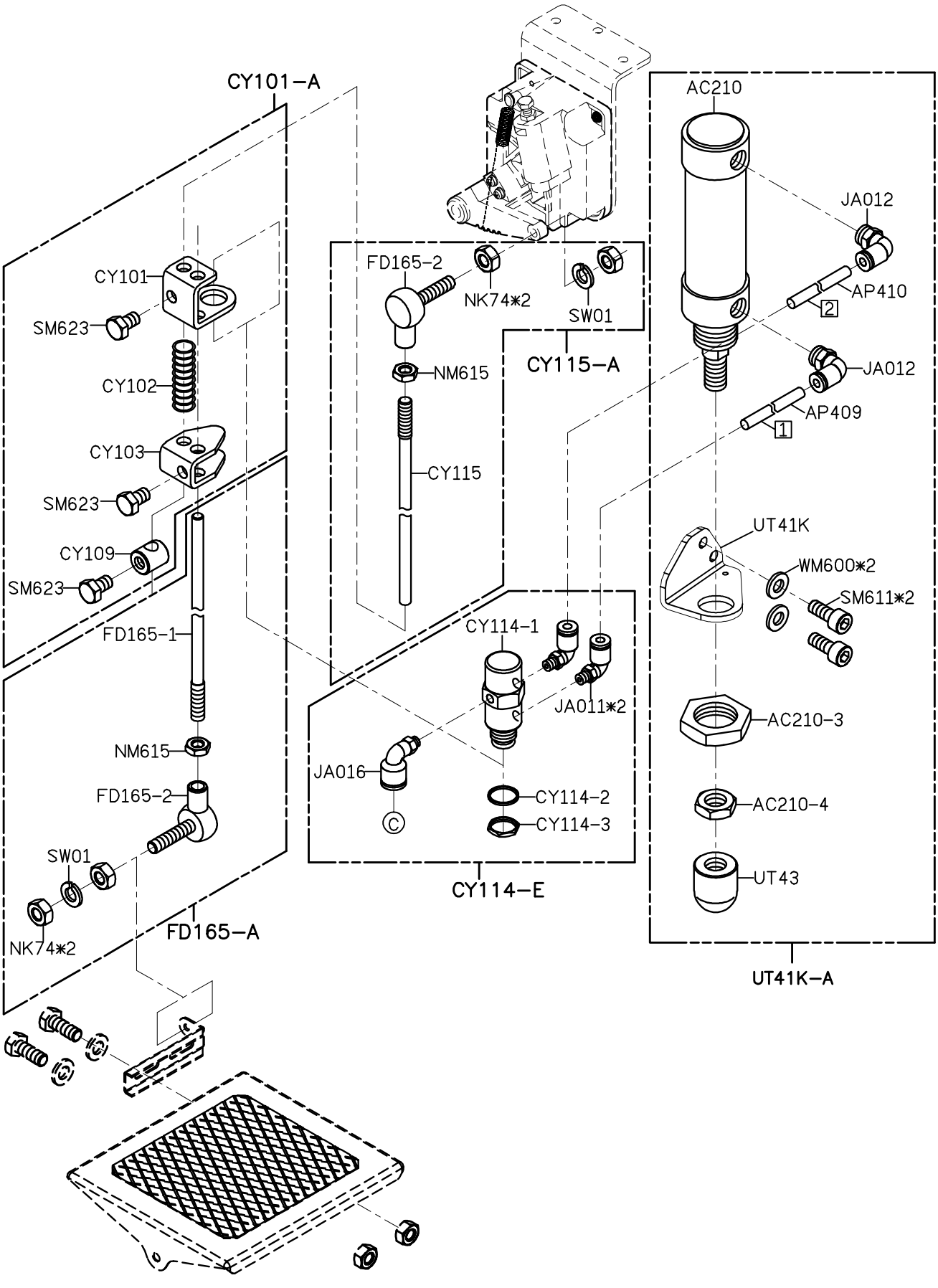
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K C007KD C007KP C007L C007LX	CZ-K	* For C007L/C007LX	1/3
				Date
				2025/3/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP C007L/C007LX	CZ-K		2/3
				Date
				2022/12/26

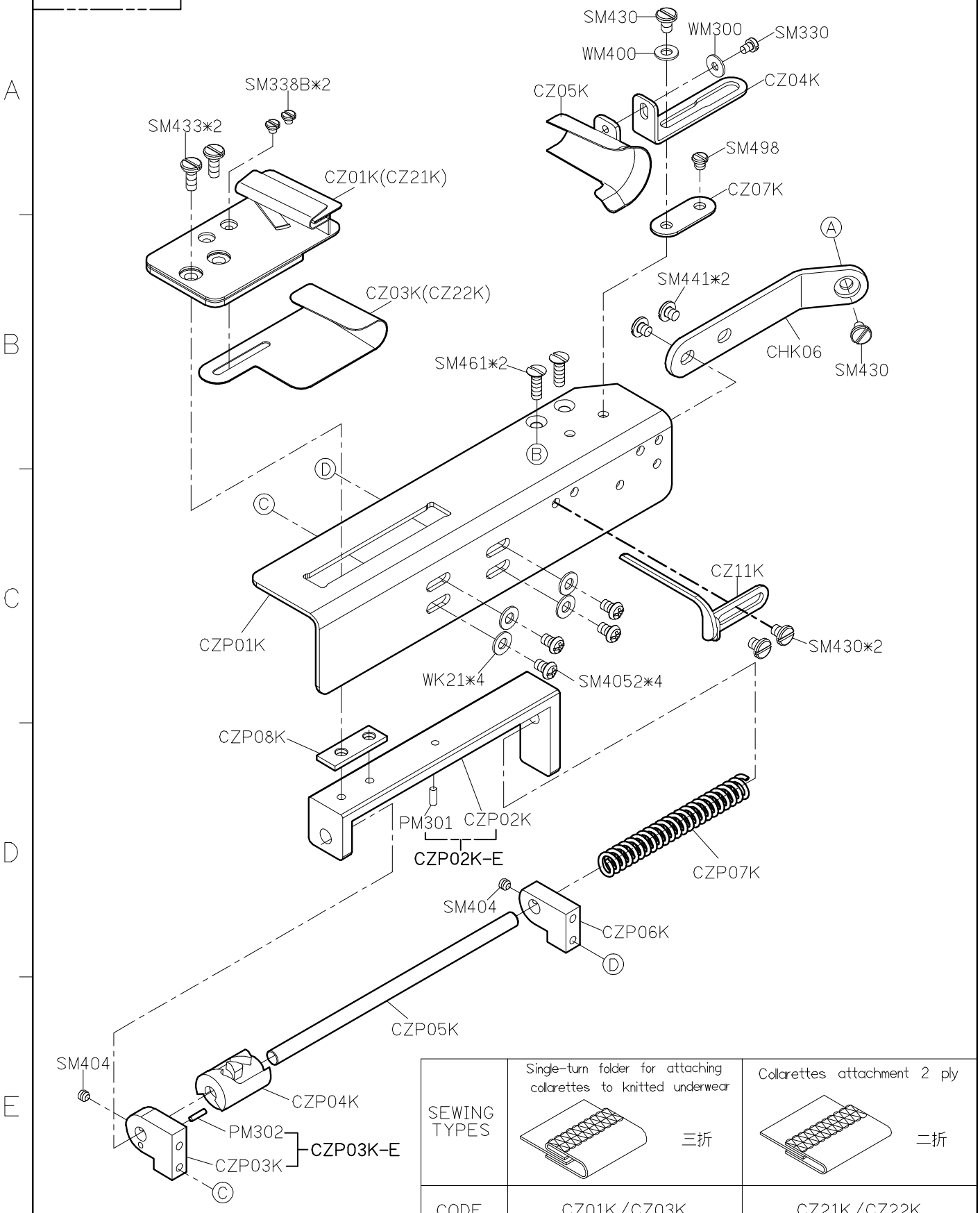


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP	CZ-K		3/3
				Date
				2022/12/26



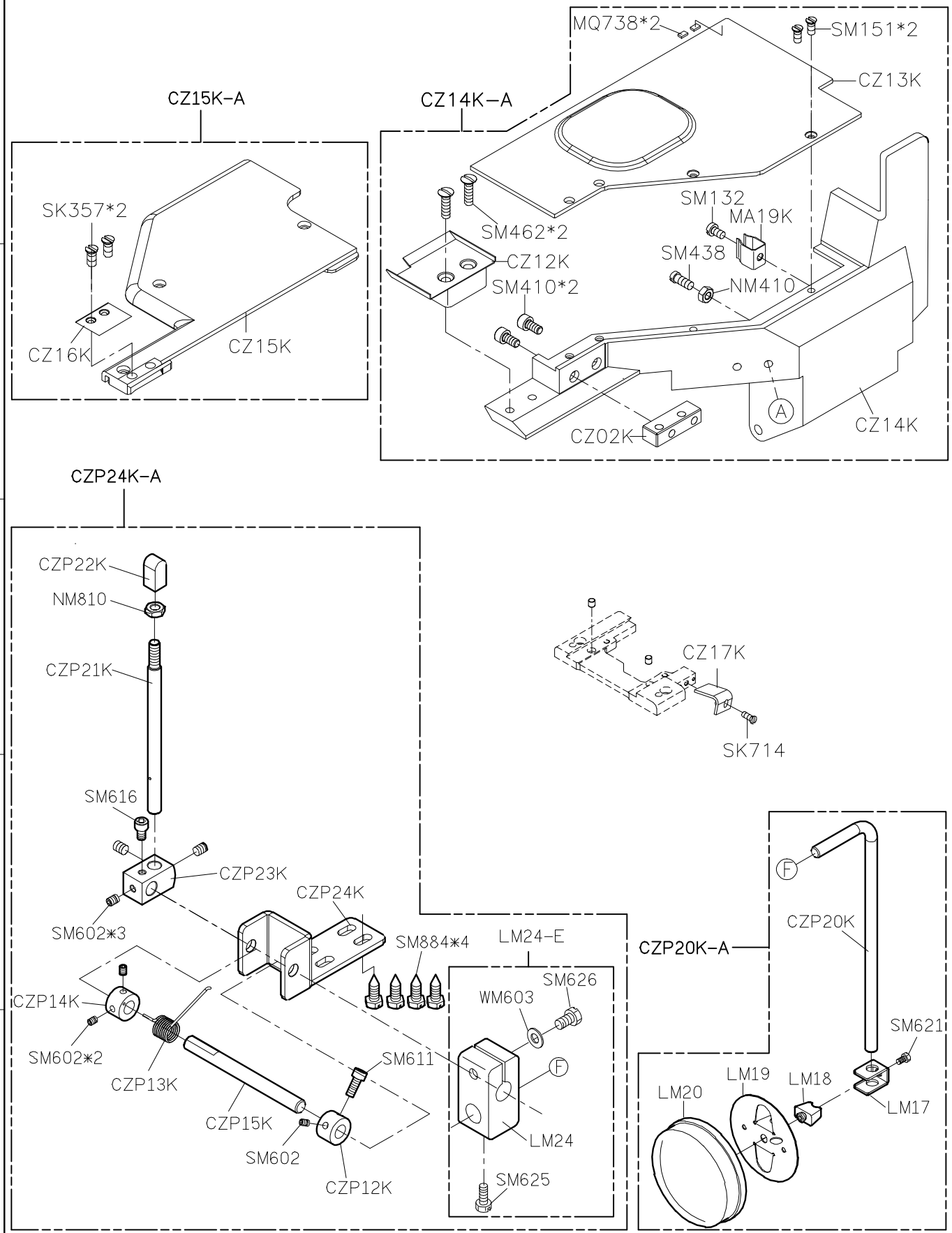
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	CZP-K		1/2
				Date
				2016/8/29

CZP01K-A

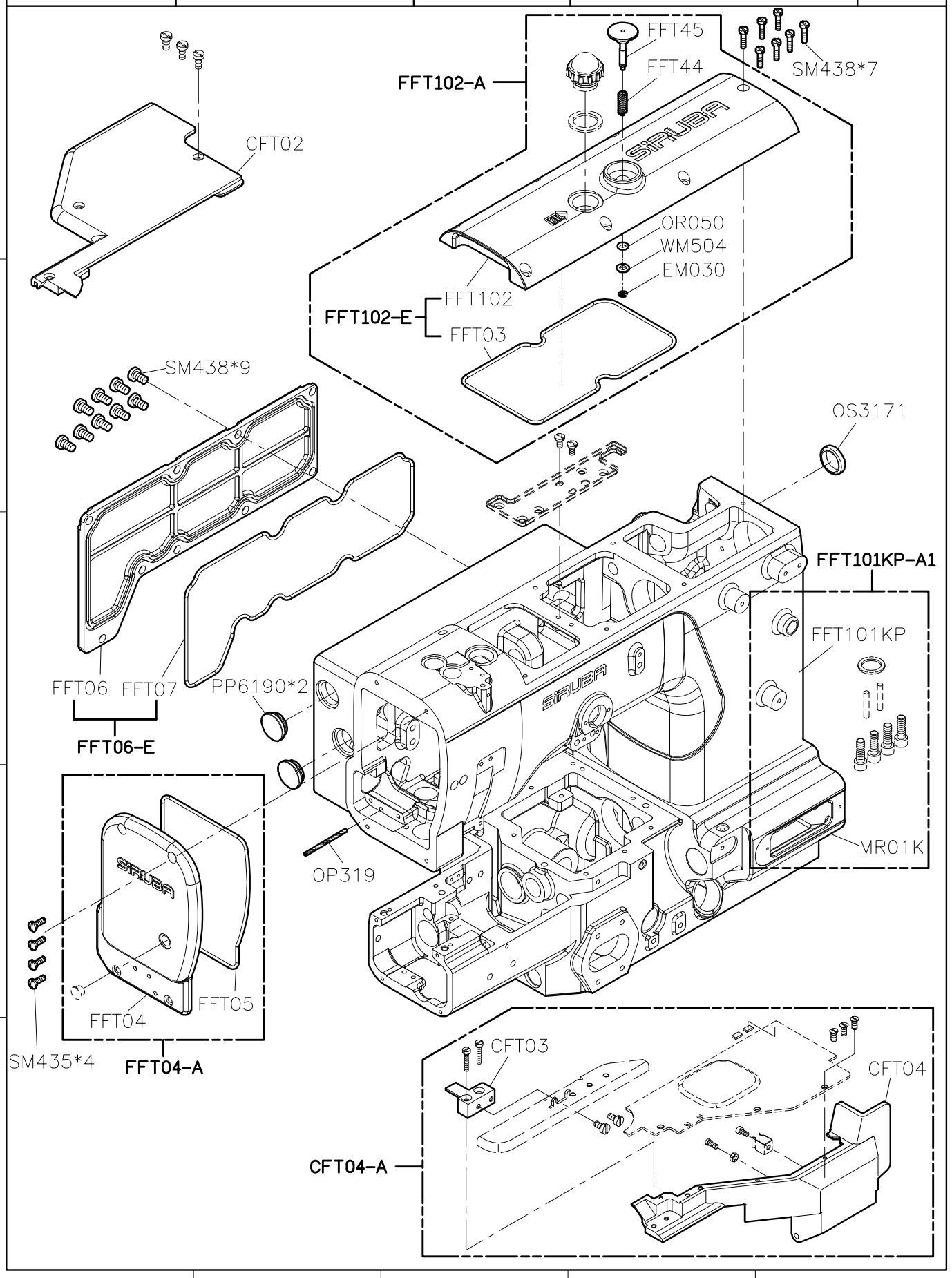


SEWING TYPES	Single-turn folder for attaching collarettes to knitted underwear	Collarettes attachment 2 ply
	三折	二折
CODE	CZ01K/CZ03K	CZ21K/CZ22K

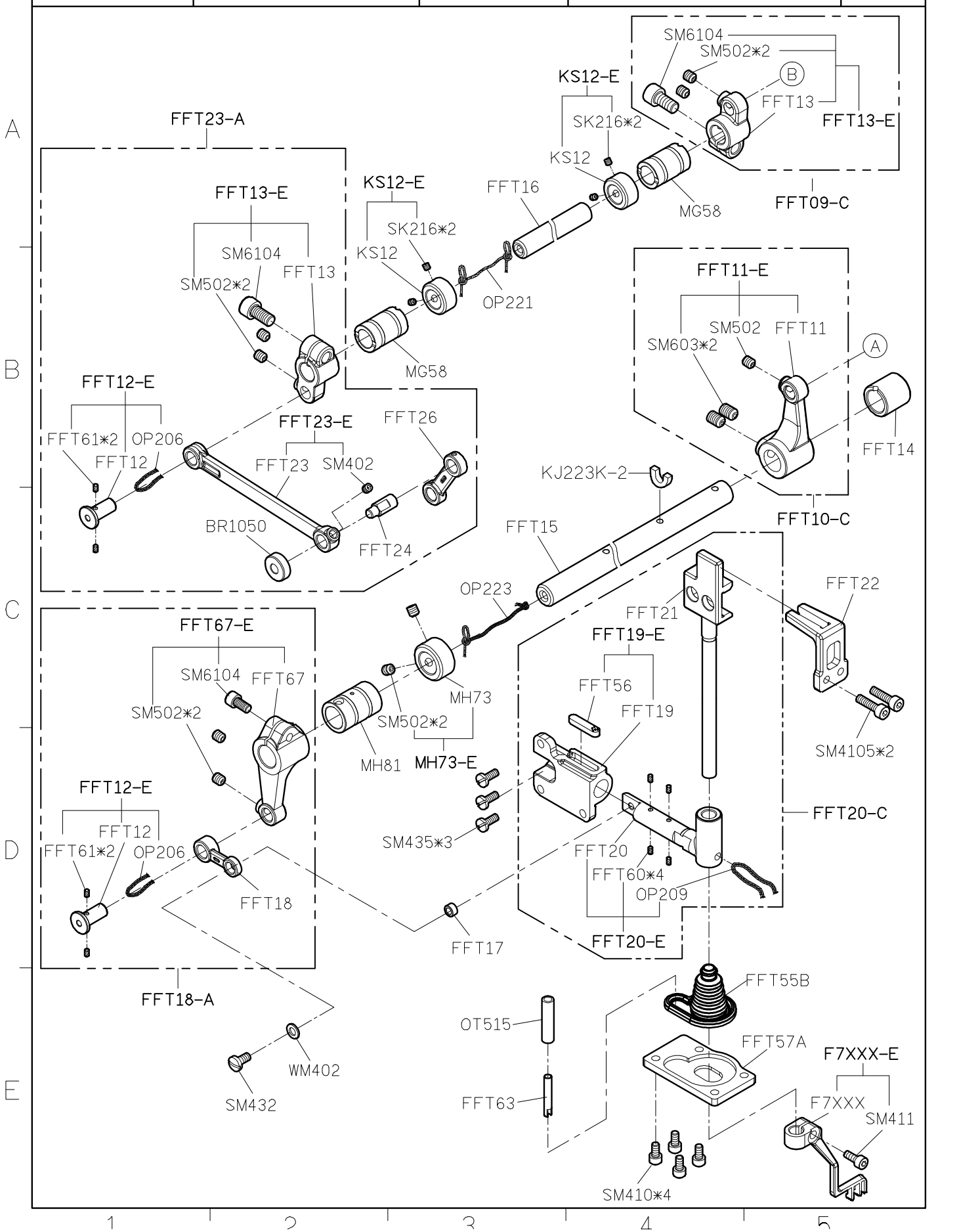
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	CZP-K		2/2
				Date
				2018/06/11



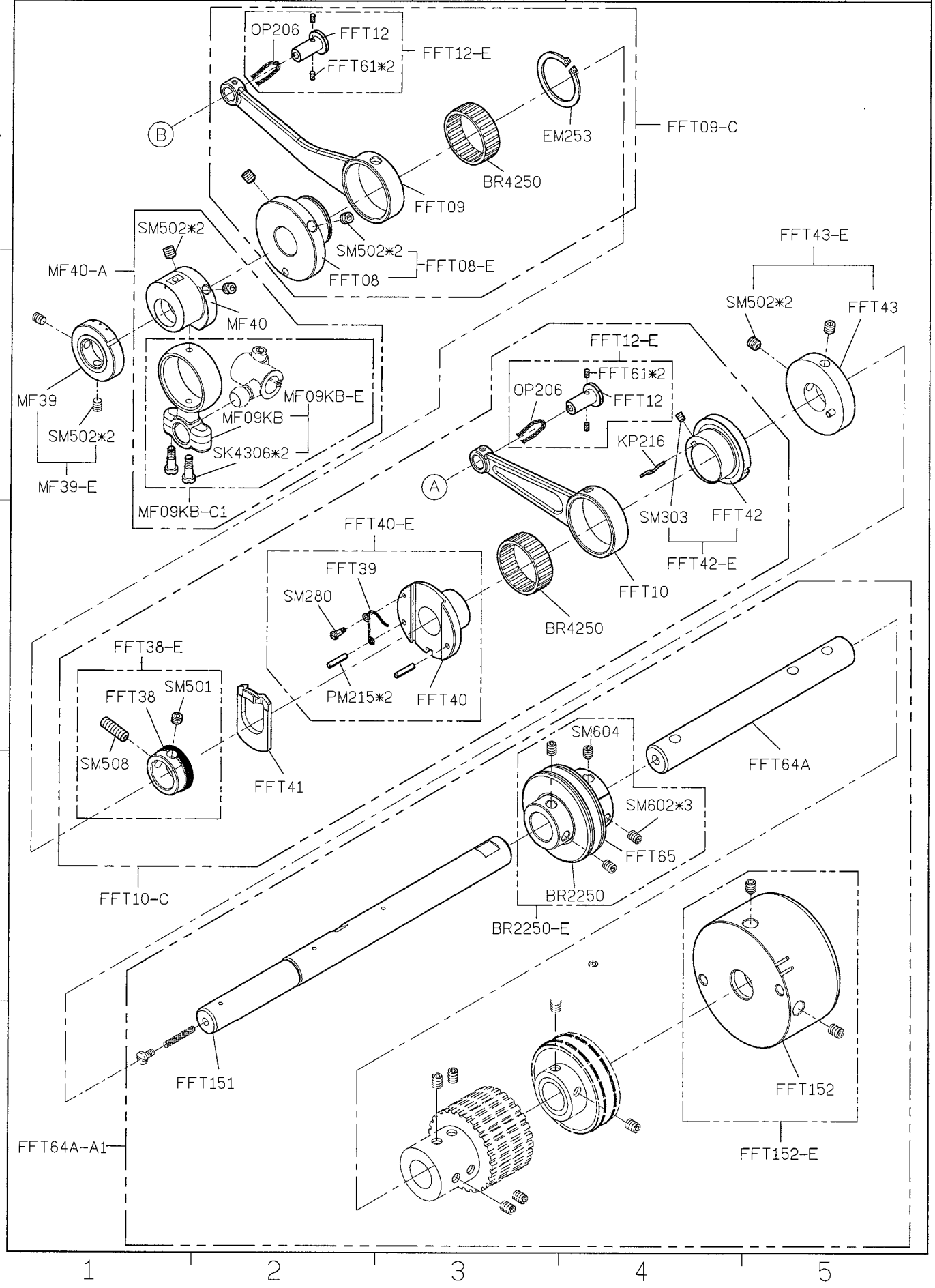
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	FFT	With Direct-Drive Motor	1/7
				Date
				2025/3/25



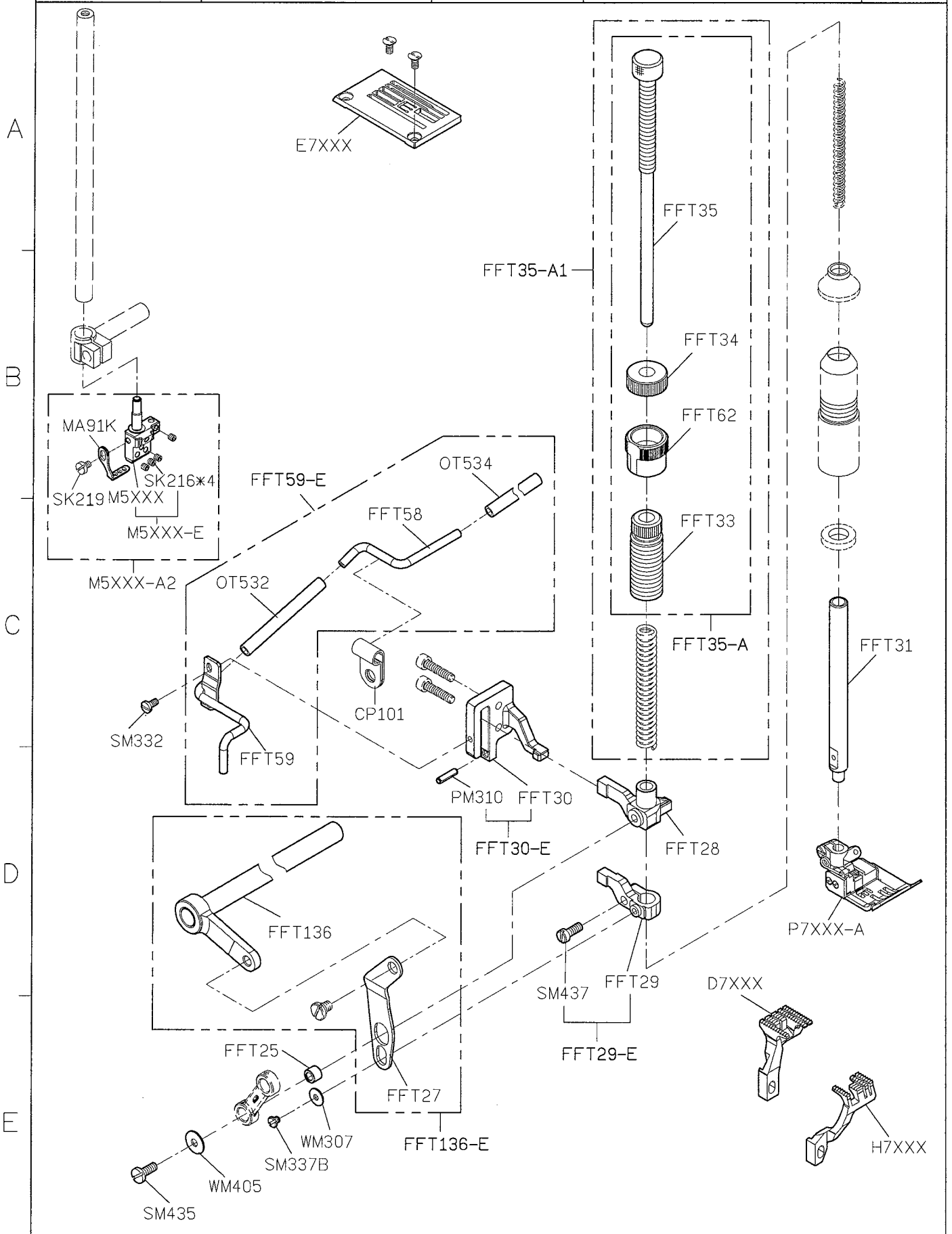
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD/C007KP	FFT	With Direct-Drive Motor	2/7
				Date
				2024/6/28



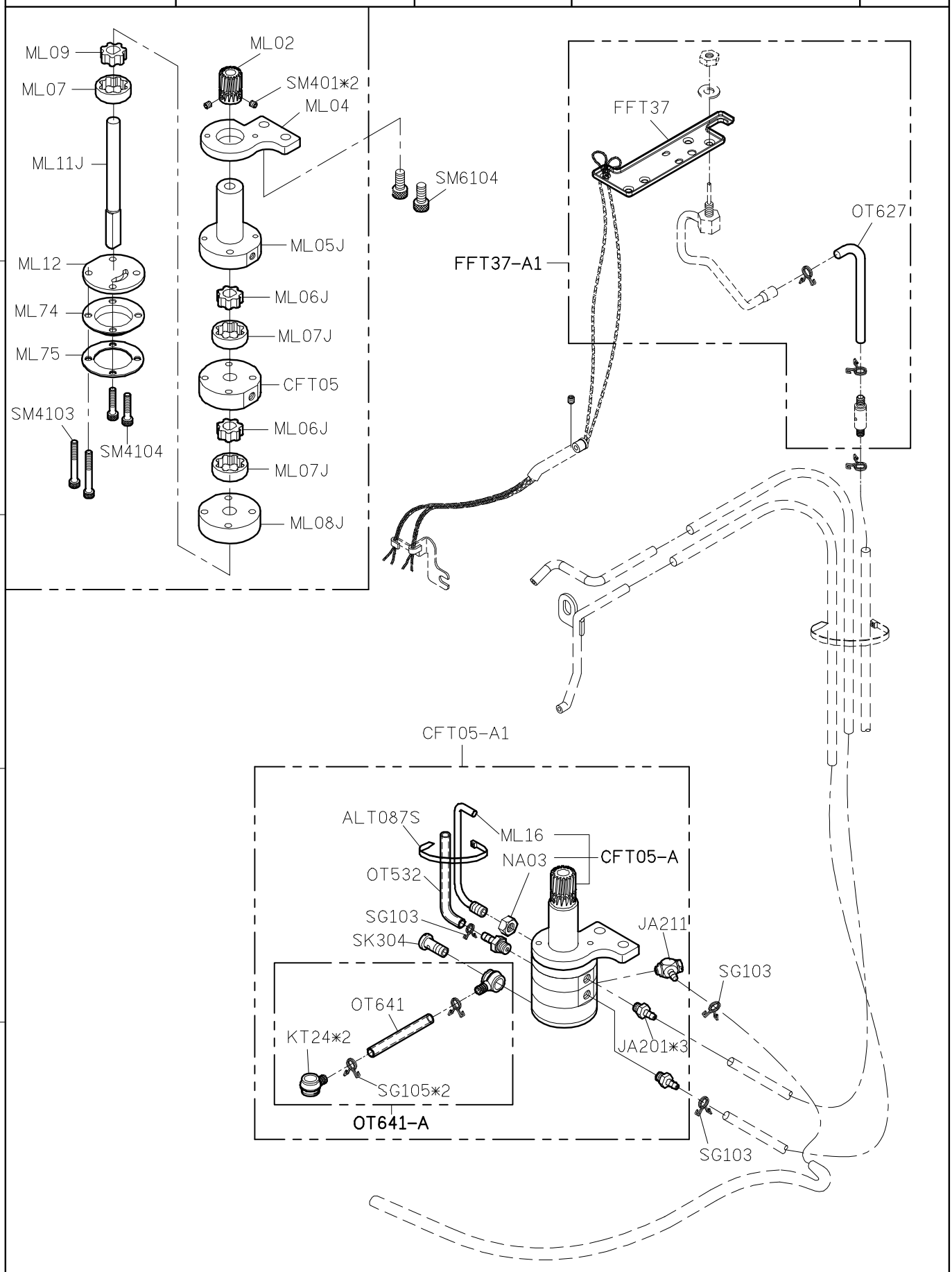
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD/C007KP	FFT	With Direct-Drive Motor	3/7
				Date
				2018/02/23



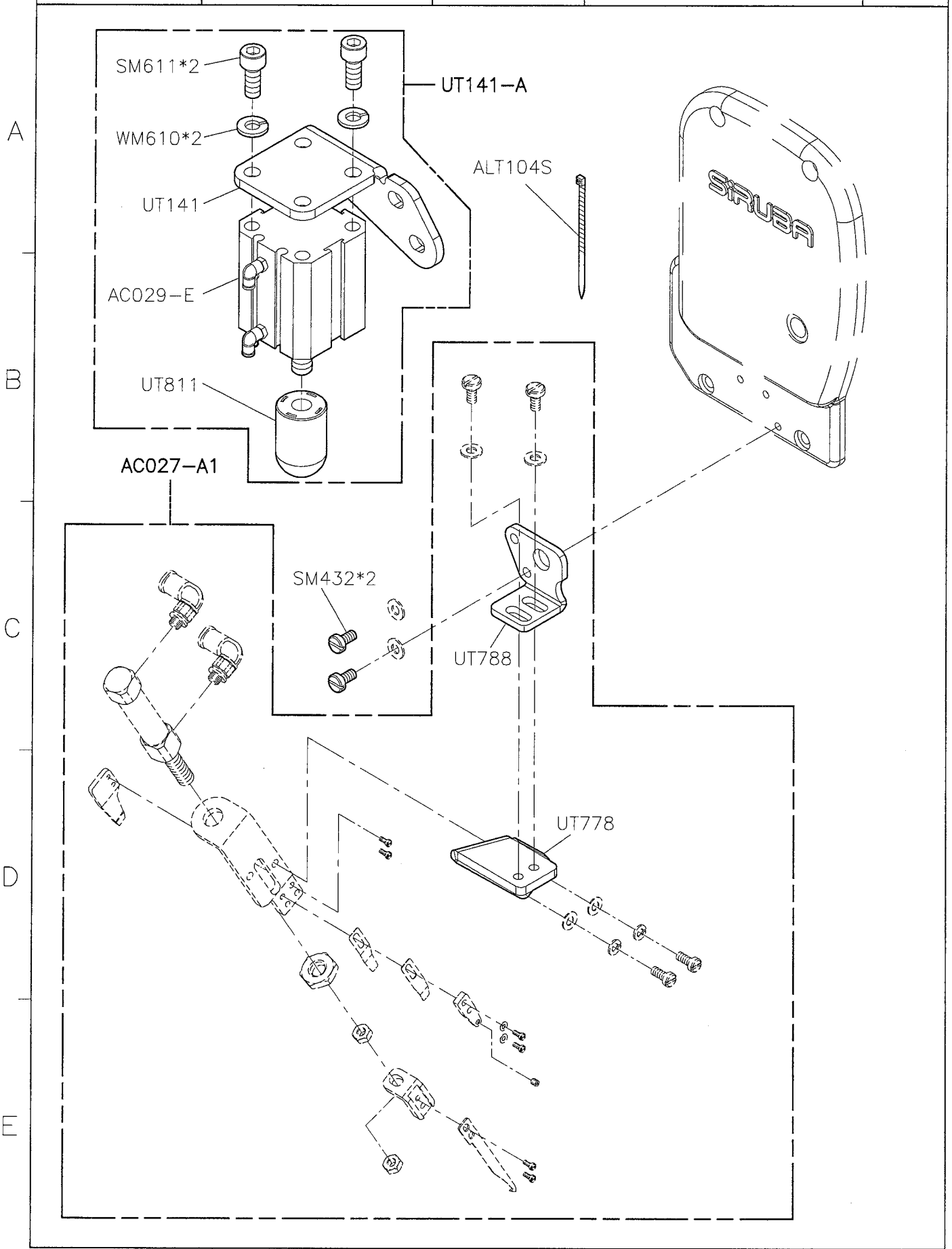
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD/C007KP	FFT	With Direct-Drive Motor	4/7
				Date
				2018/7/31



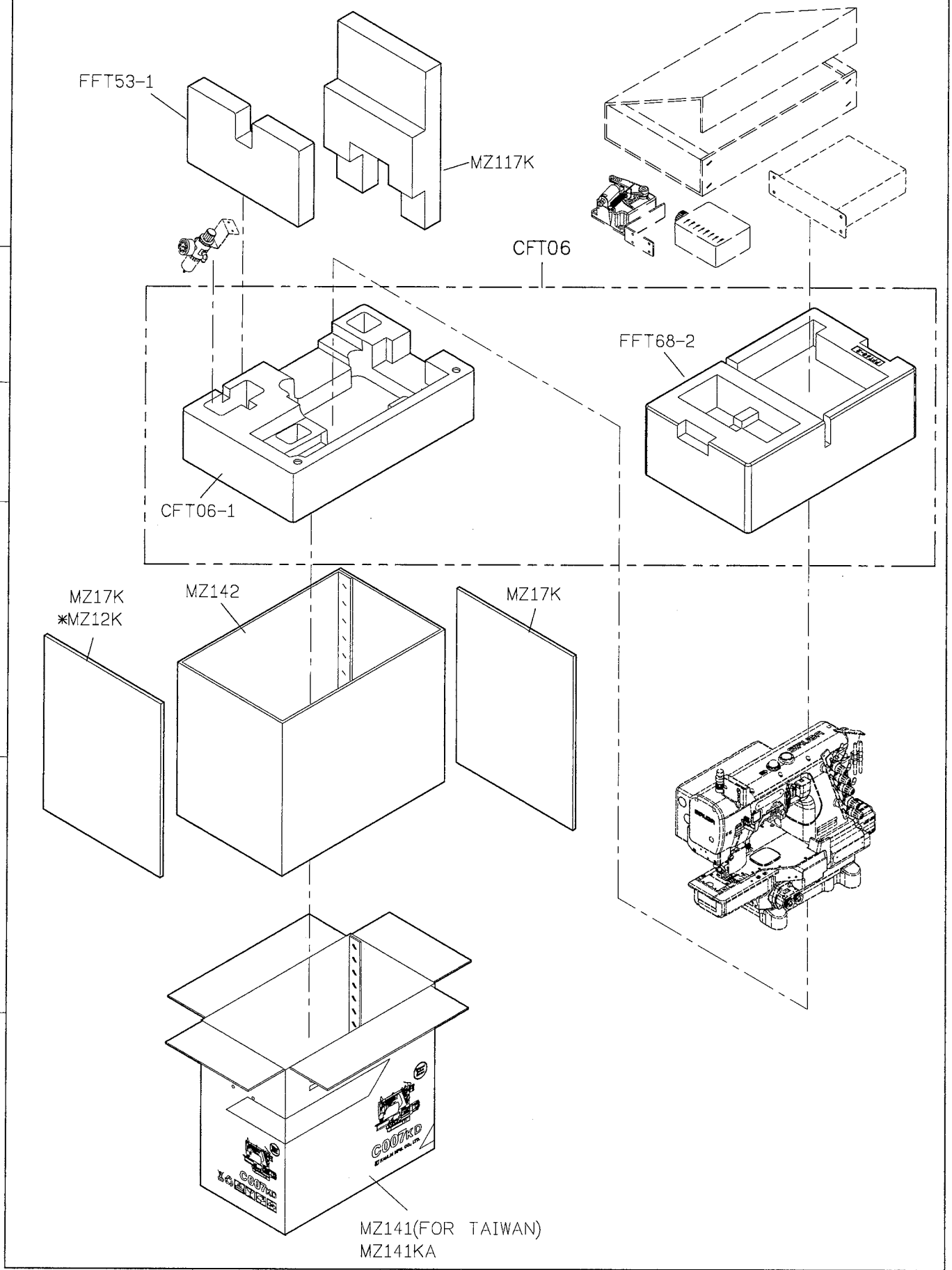
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	FFT	With Direct-Drive Motor	5/7
				Date
				2024/6/28



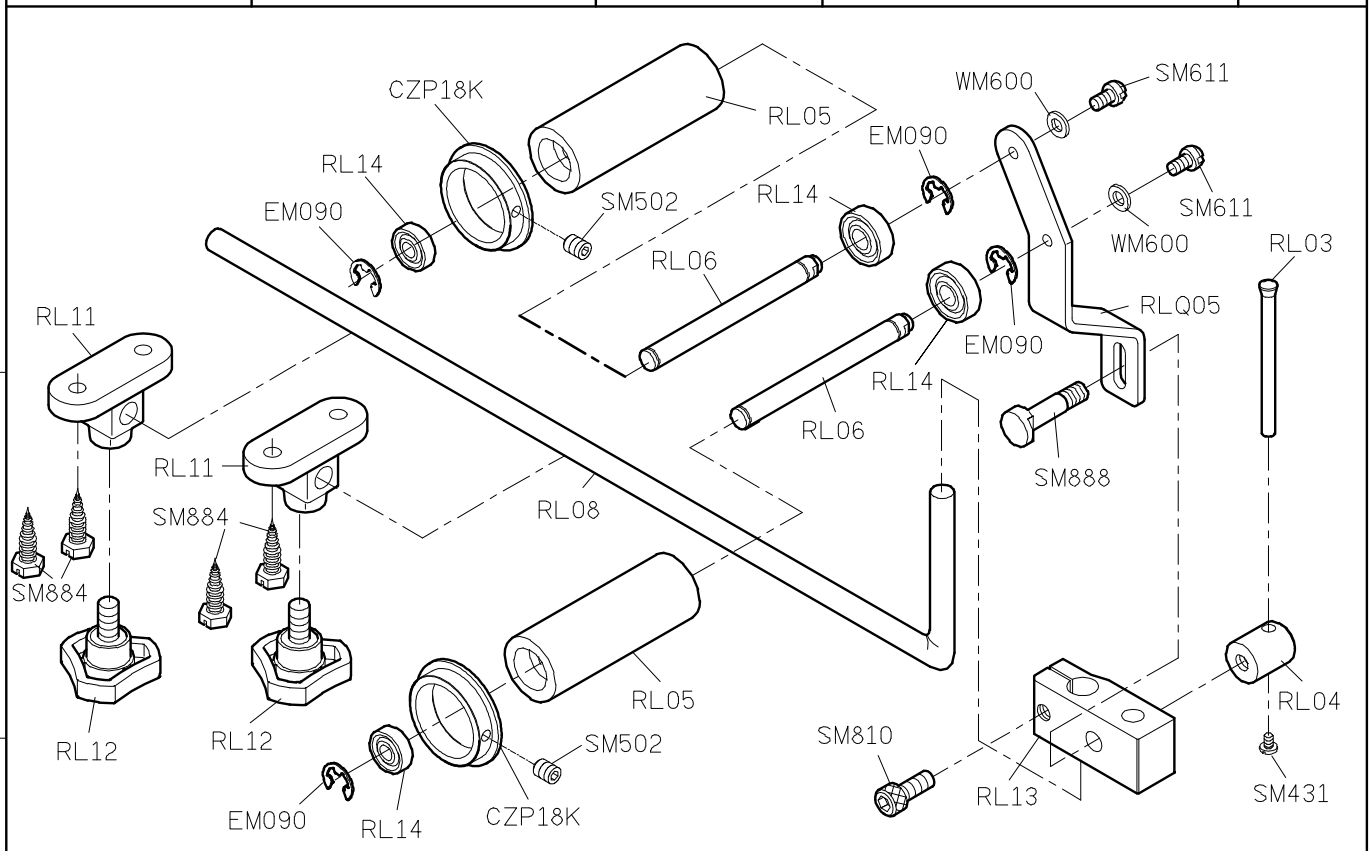
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD/C007KP	FFT	With Direct-Drive Motor	6/7
				Date
				2016/8/19

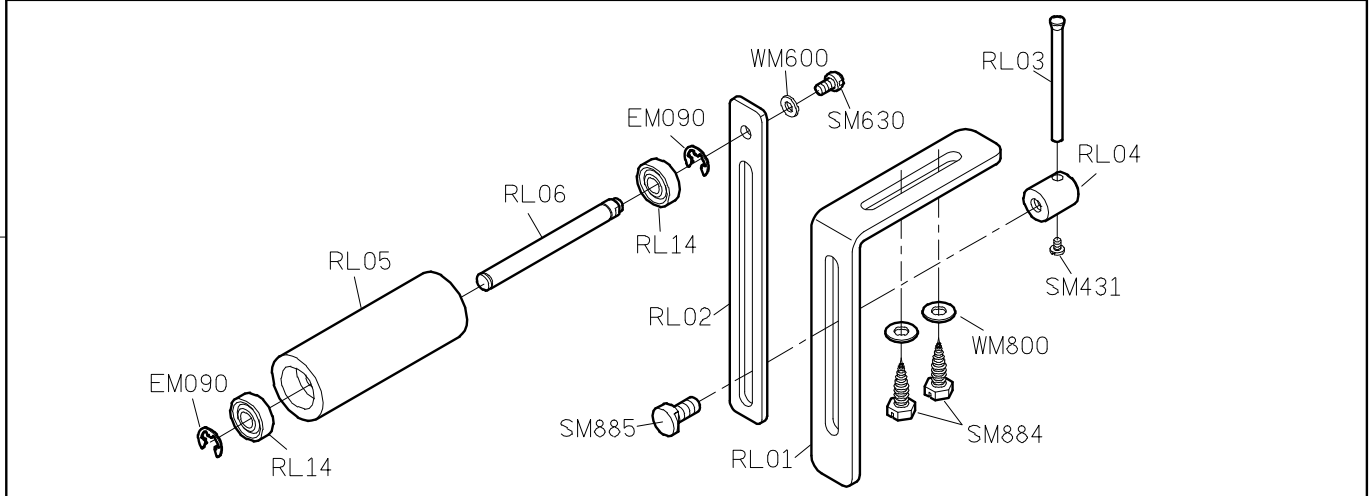


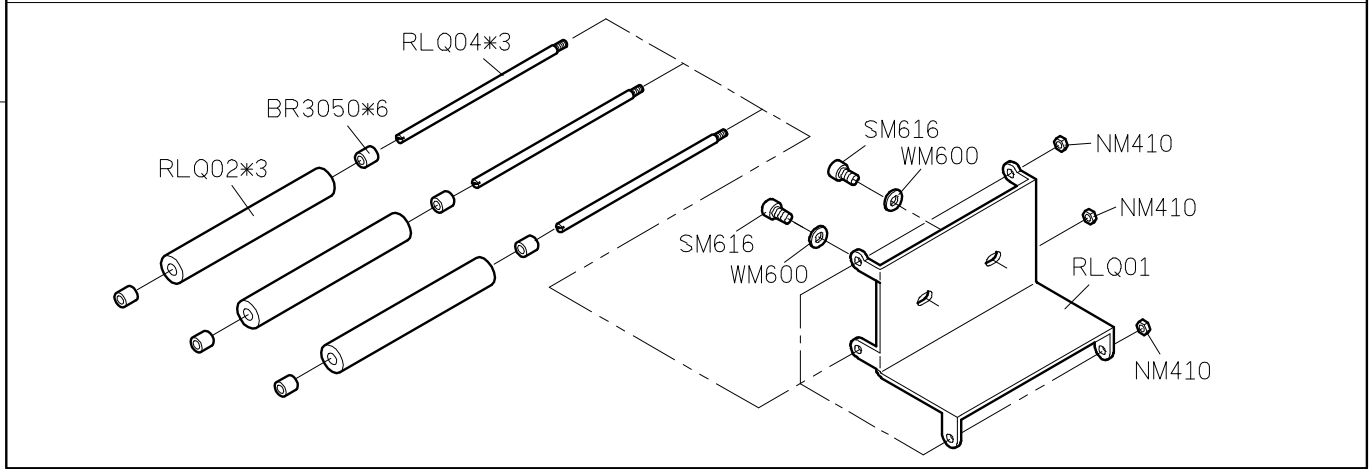
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD/C007KP	FFT	With Direct-Drive Motor * Use for UT	7/7 Date 2018/7/31



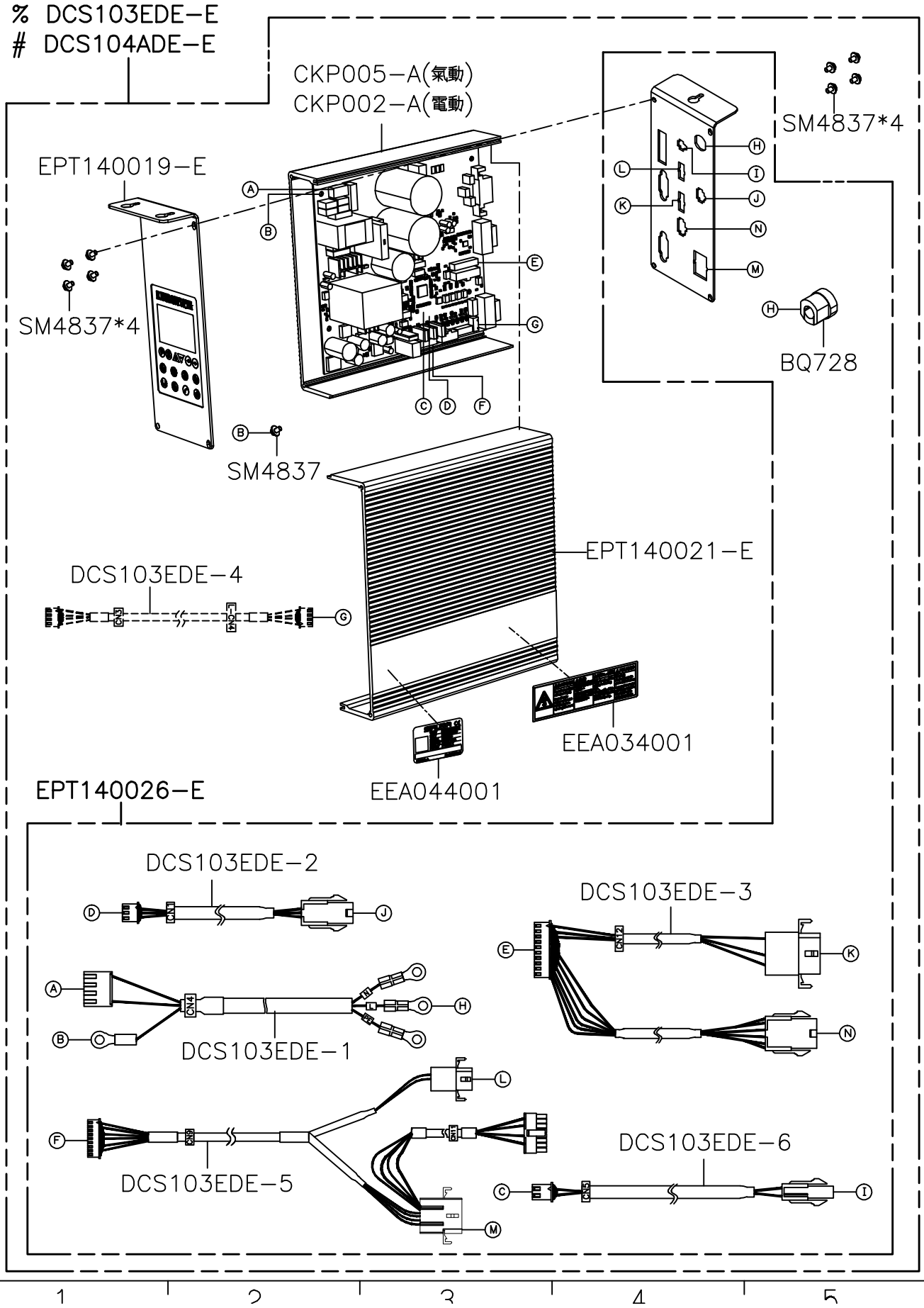
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	RLQ-K		1/1
				Date
				2016/8/29



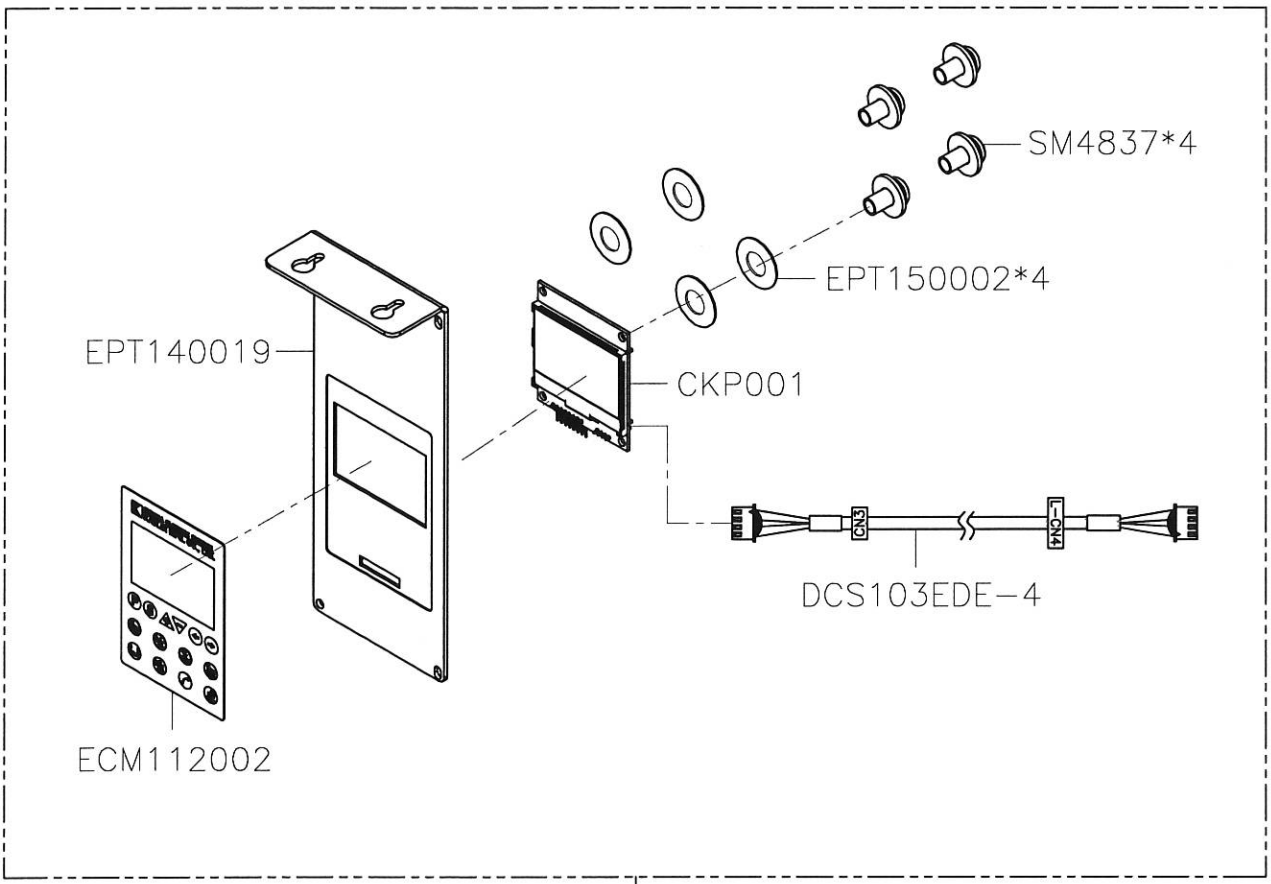




SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	For Driect-Drive Motor # For Pneumatic Automatic % For Electric Automatic	1/7
				Date
				2024/7/18

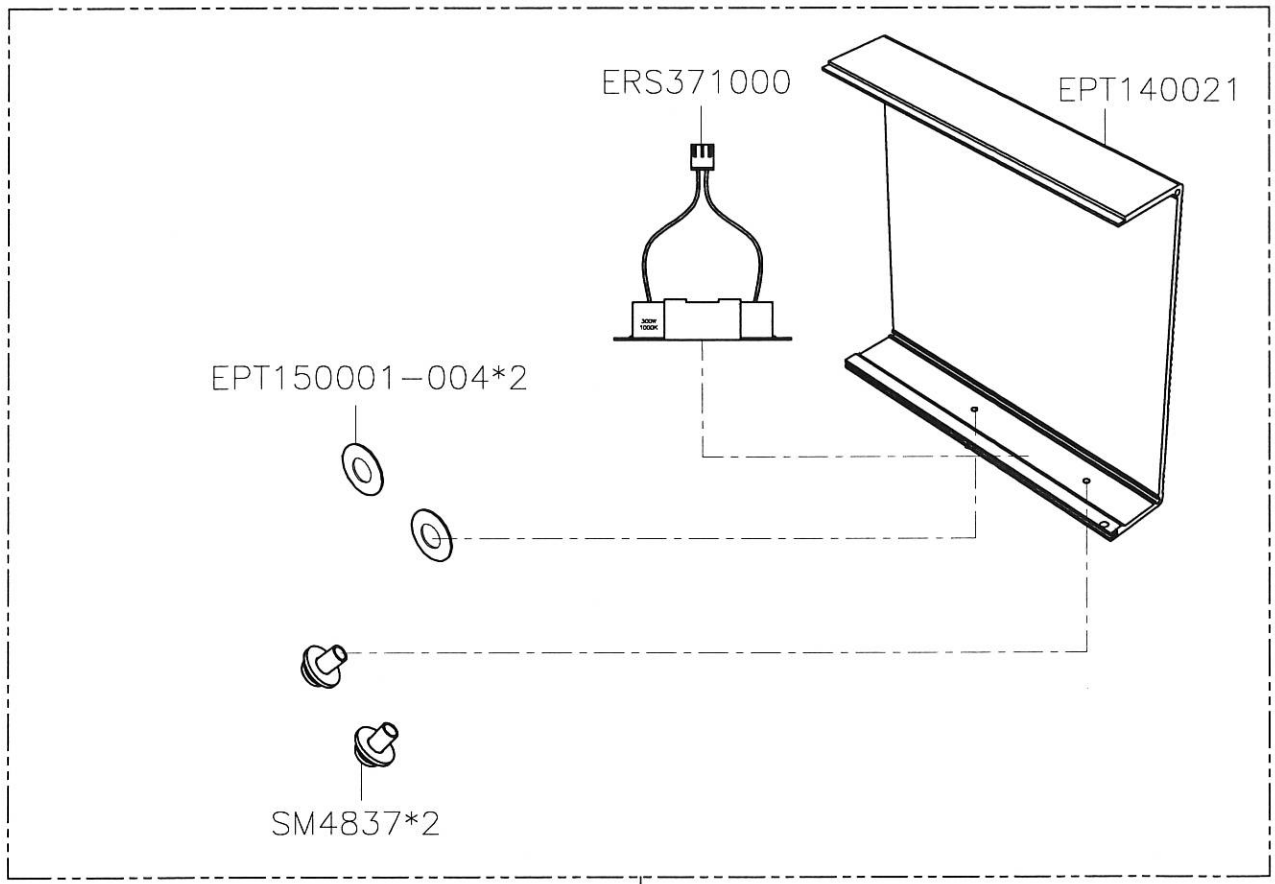


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	-	2/7
				Date
				2023/11/9

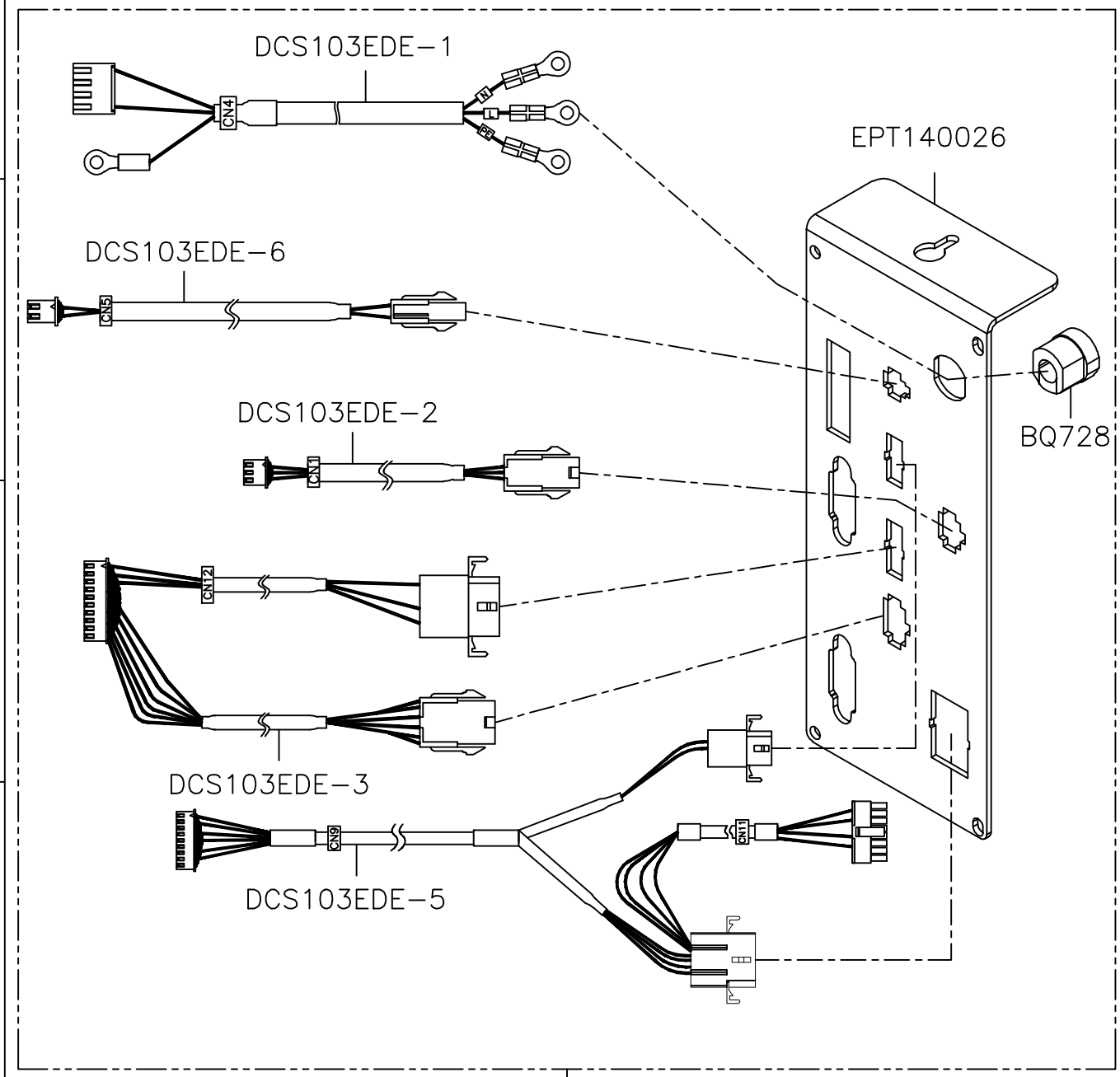


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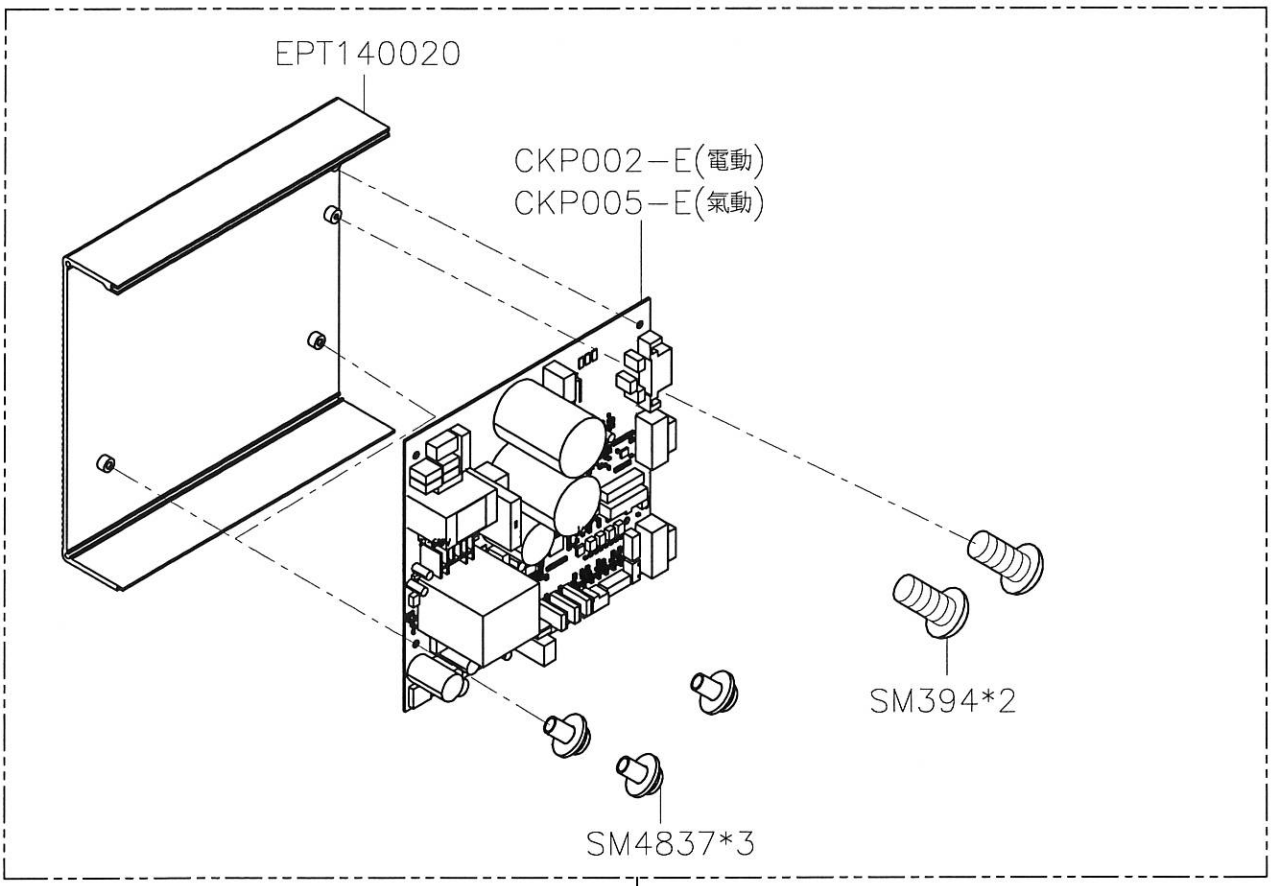
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	-	3/7
				Date
				2023/11/9



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	-	4/7
				Date
				2024/7/18



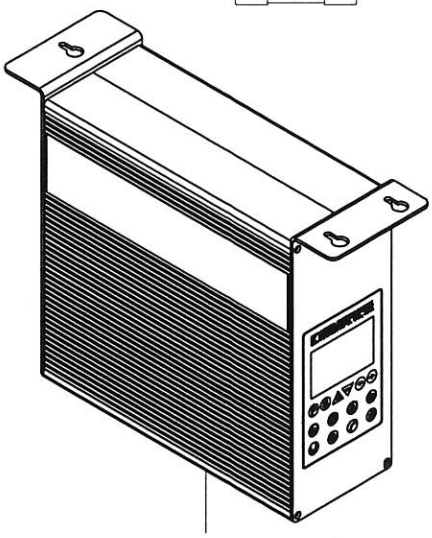
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	-	5/7
				Date
				2023/11/9



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	For Driect-Drive Motor # For Pneumatic Automatic % For Electric Automatic	6/7 Date 2023/11/9

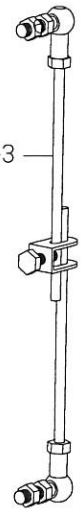
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# DCS104ADE-A1

EPT100019*1

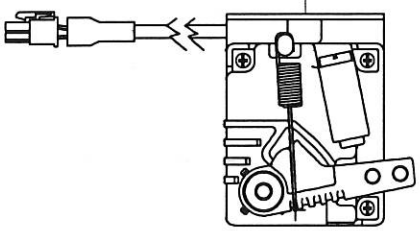


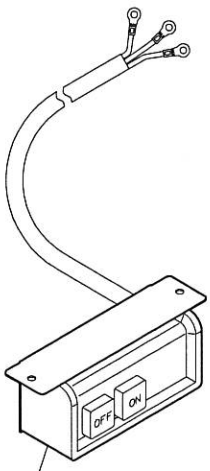
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# DCS104ADE-E

DKU201NDE-3
(SPL05-B40001)



DKU101ADE-2
(SPL05-B30313Z)





DCS103EDE-8

SK392*8



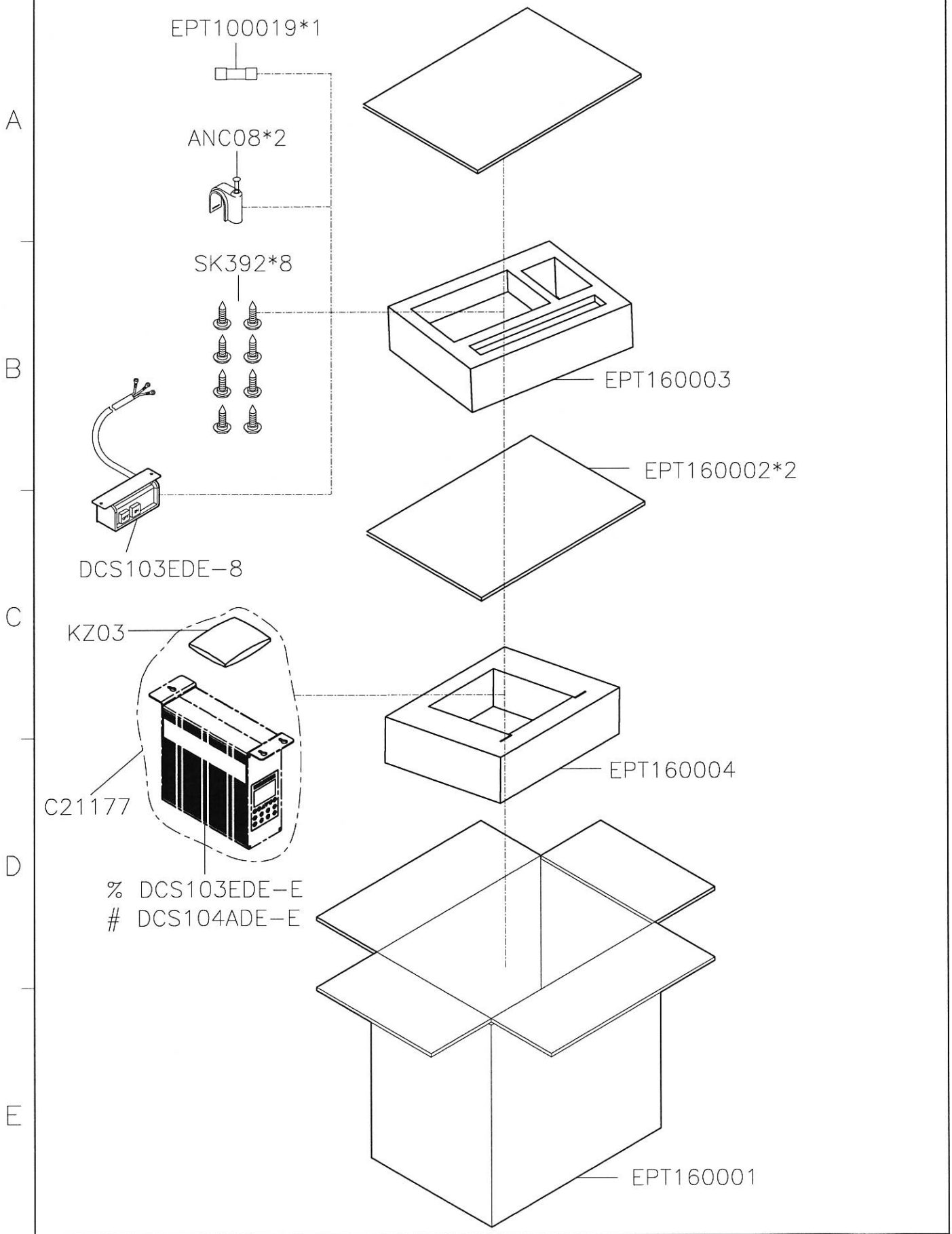


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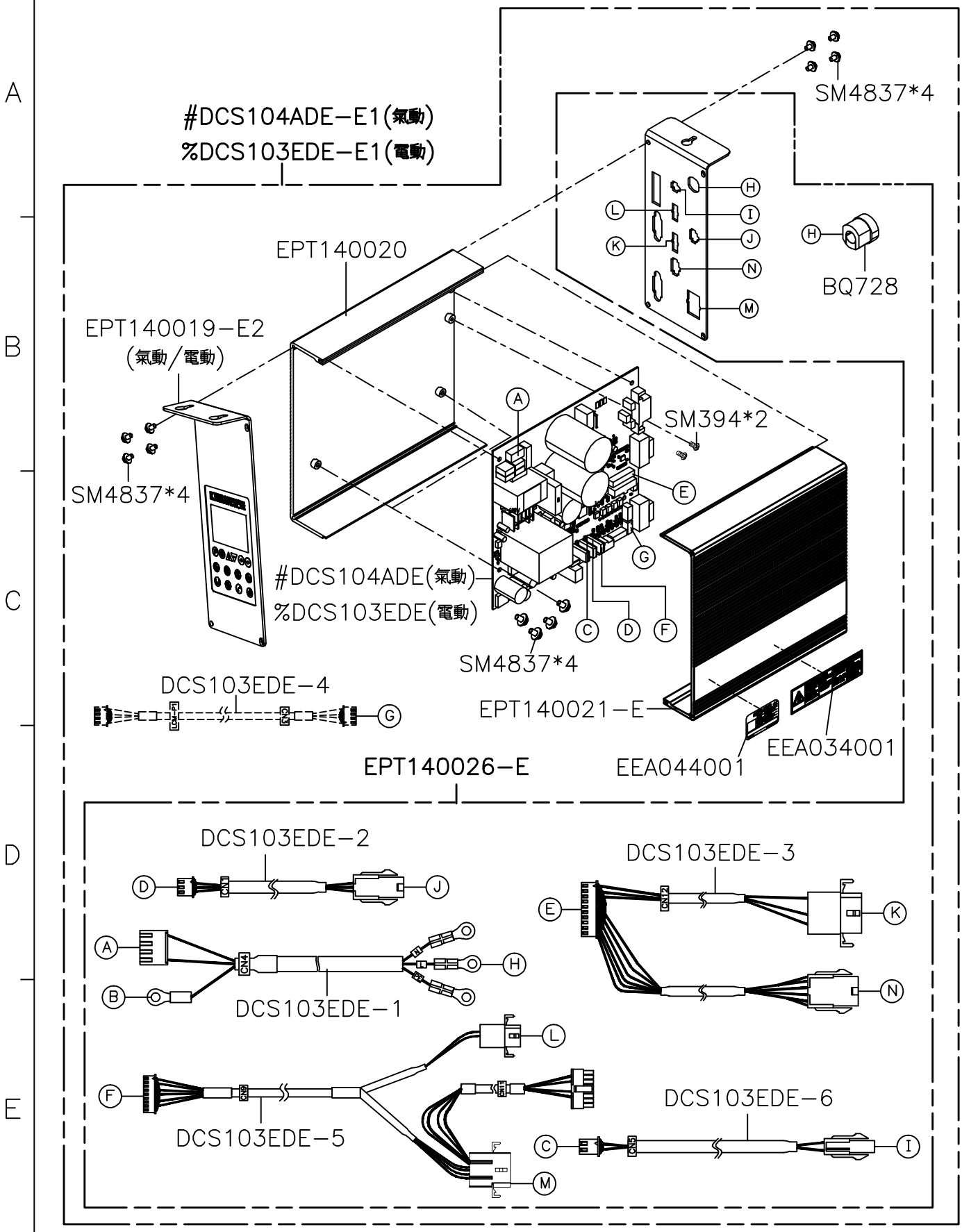
A B C D E

1 2 3 4 5

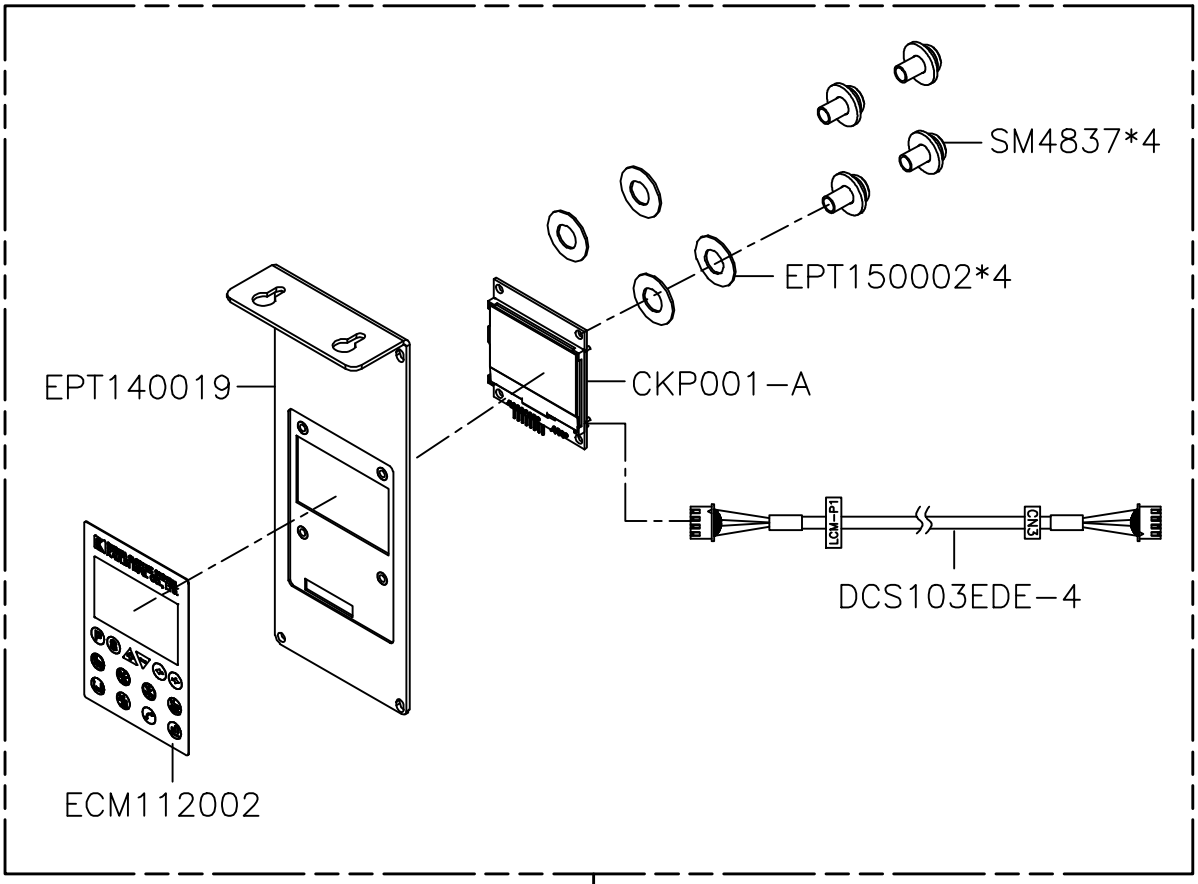
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W	For Driect-Drive Motor # For Pneumatic Automatic % For Electric Automatic	7/7 Date 2023/11/9



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W-01	# For Pneumatic Automatic % For Electric Automatic	1/6
				Date
				2024/9/06

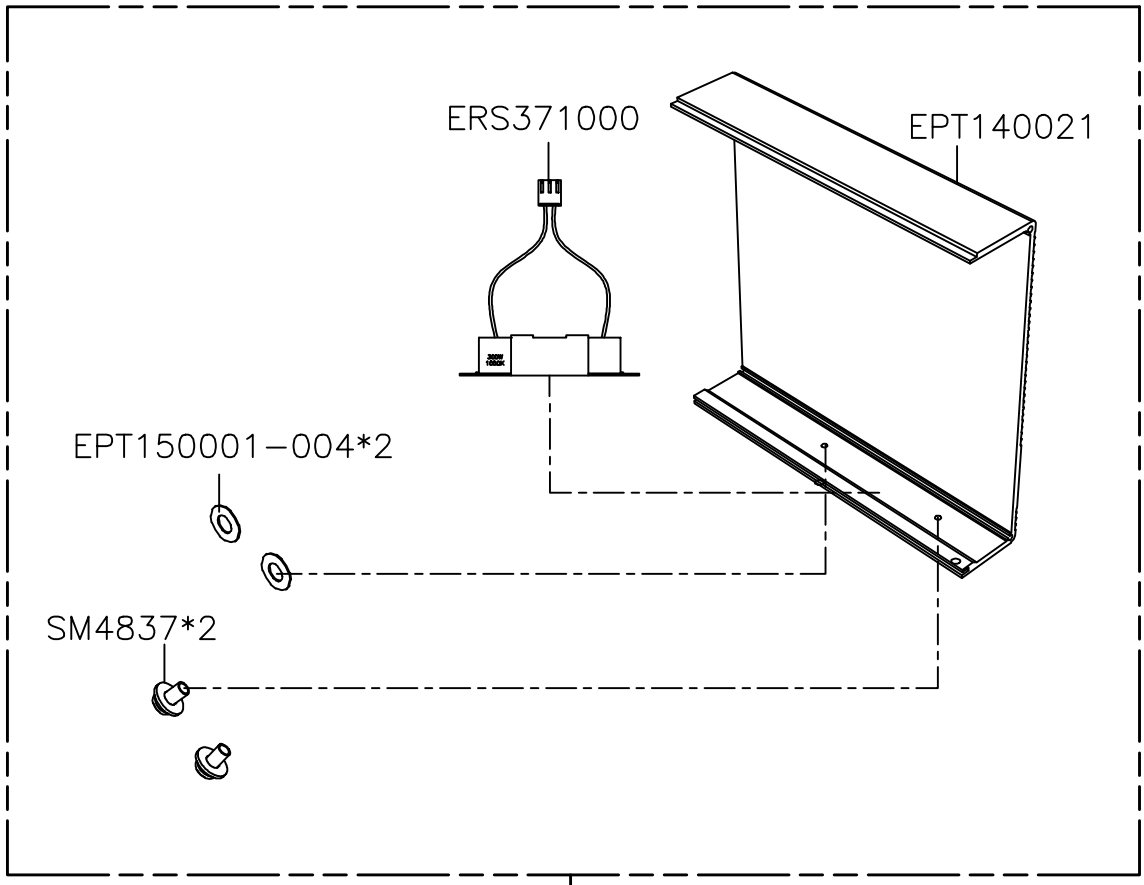


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W-01	-	2/6
				Date
				2024/09/06



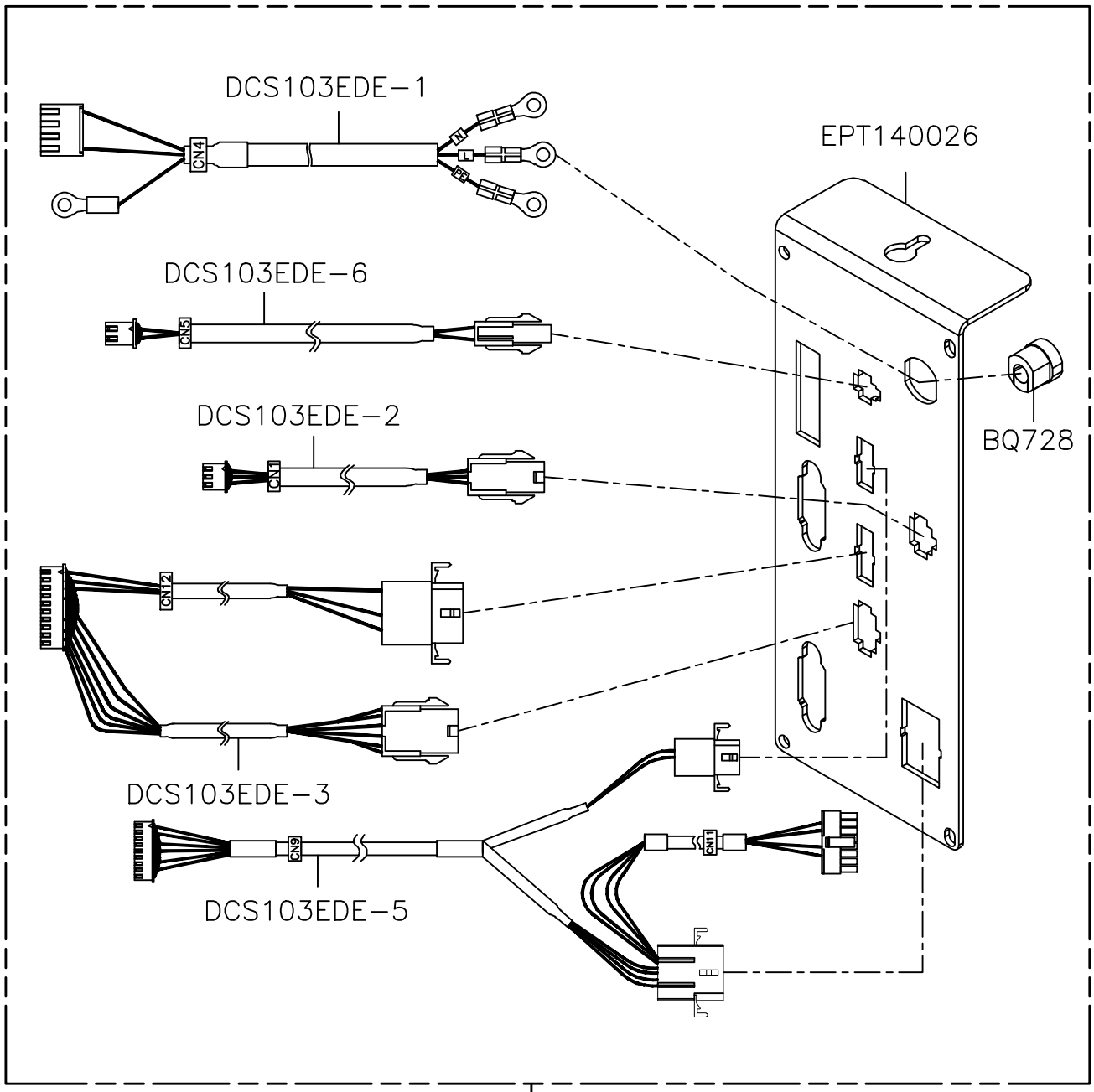
EPT140019-E2

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W-01	-	3/6
				Date
				2024/09/06

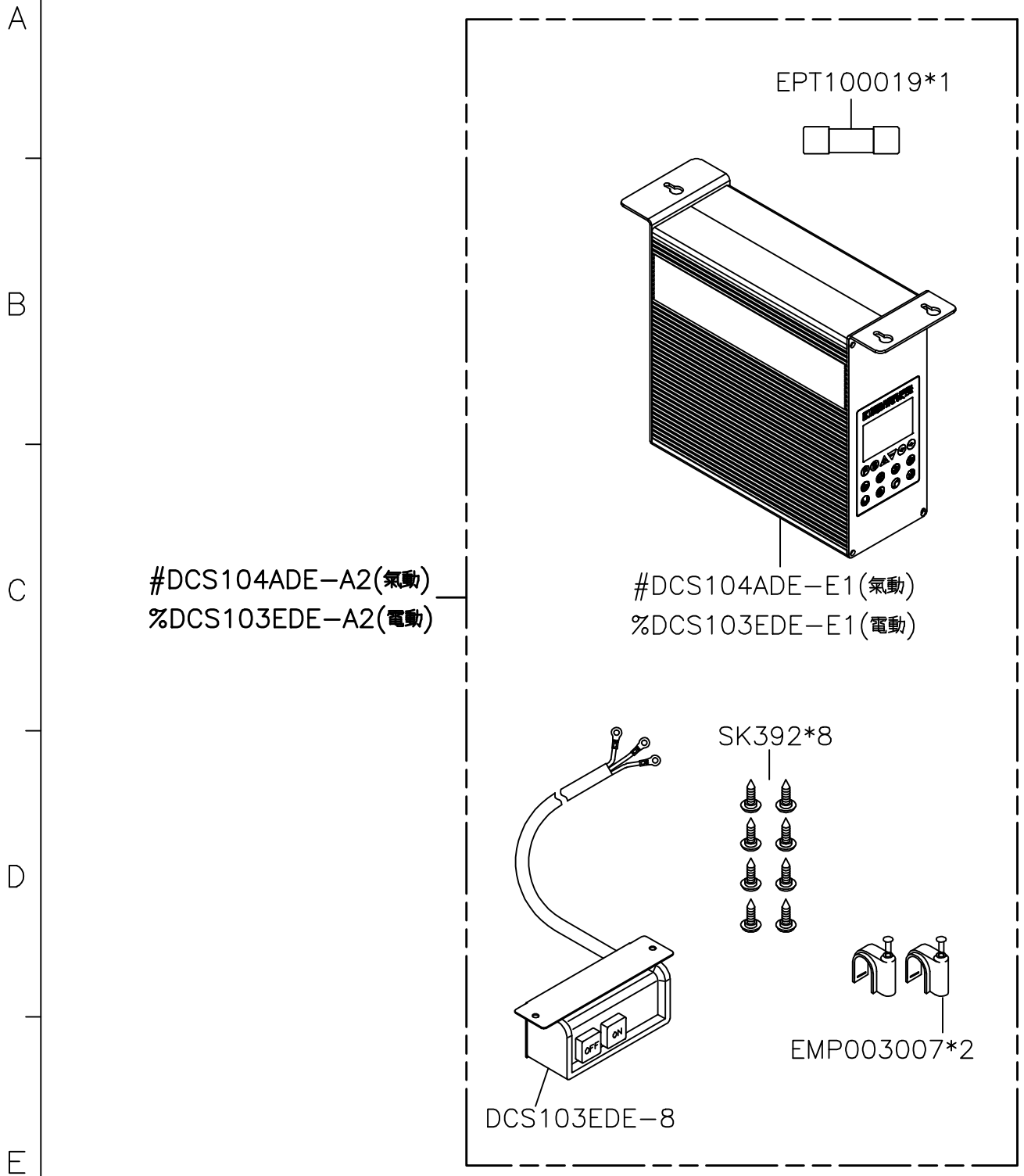


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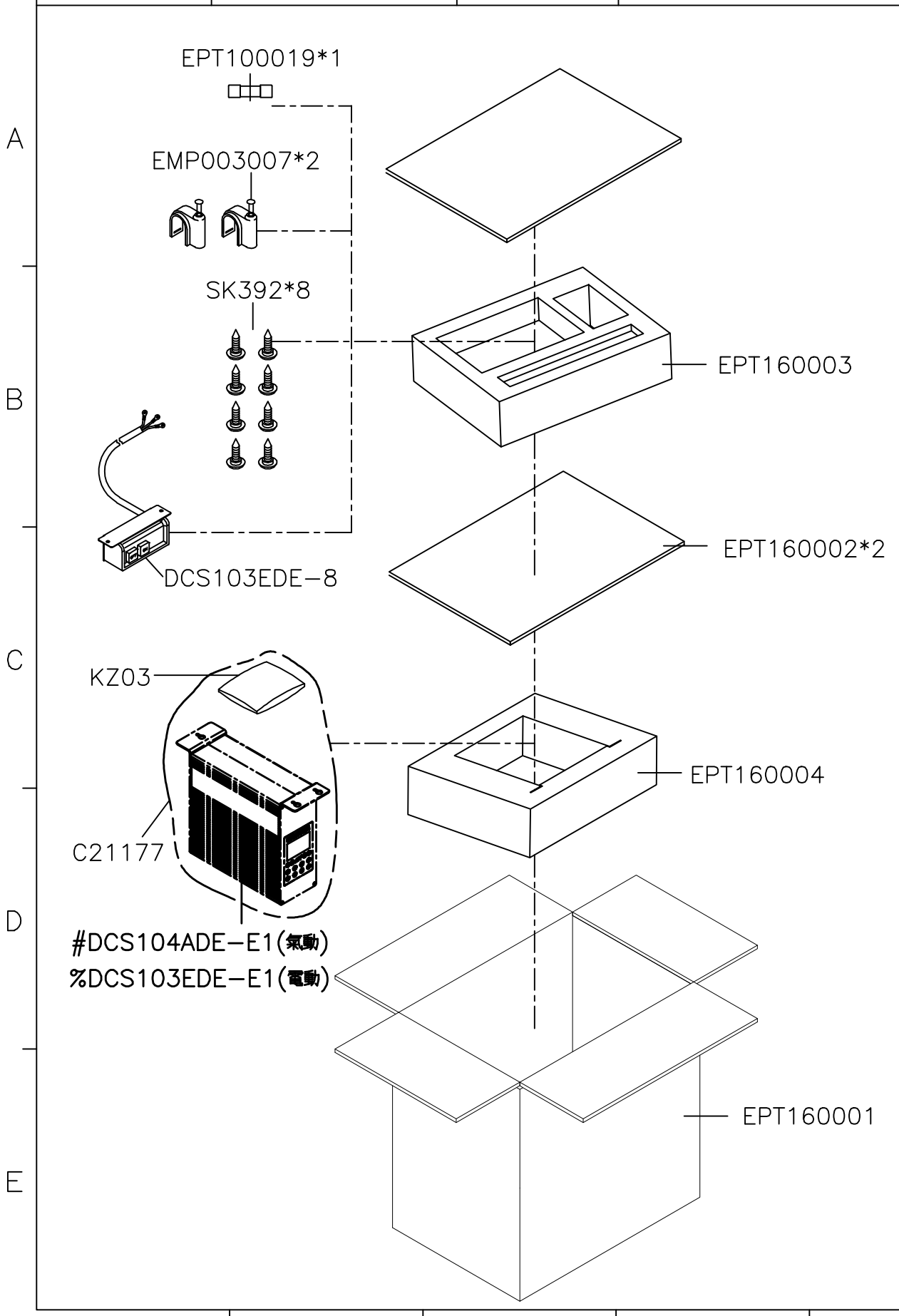
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W-01	-	4/6
				Date
				2024/9/06



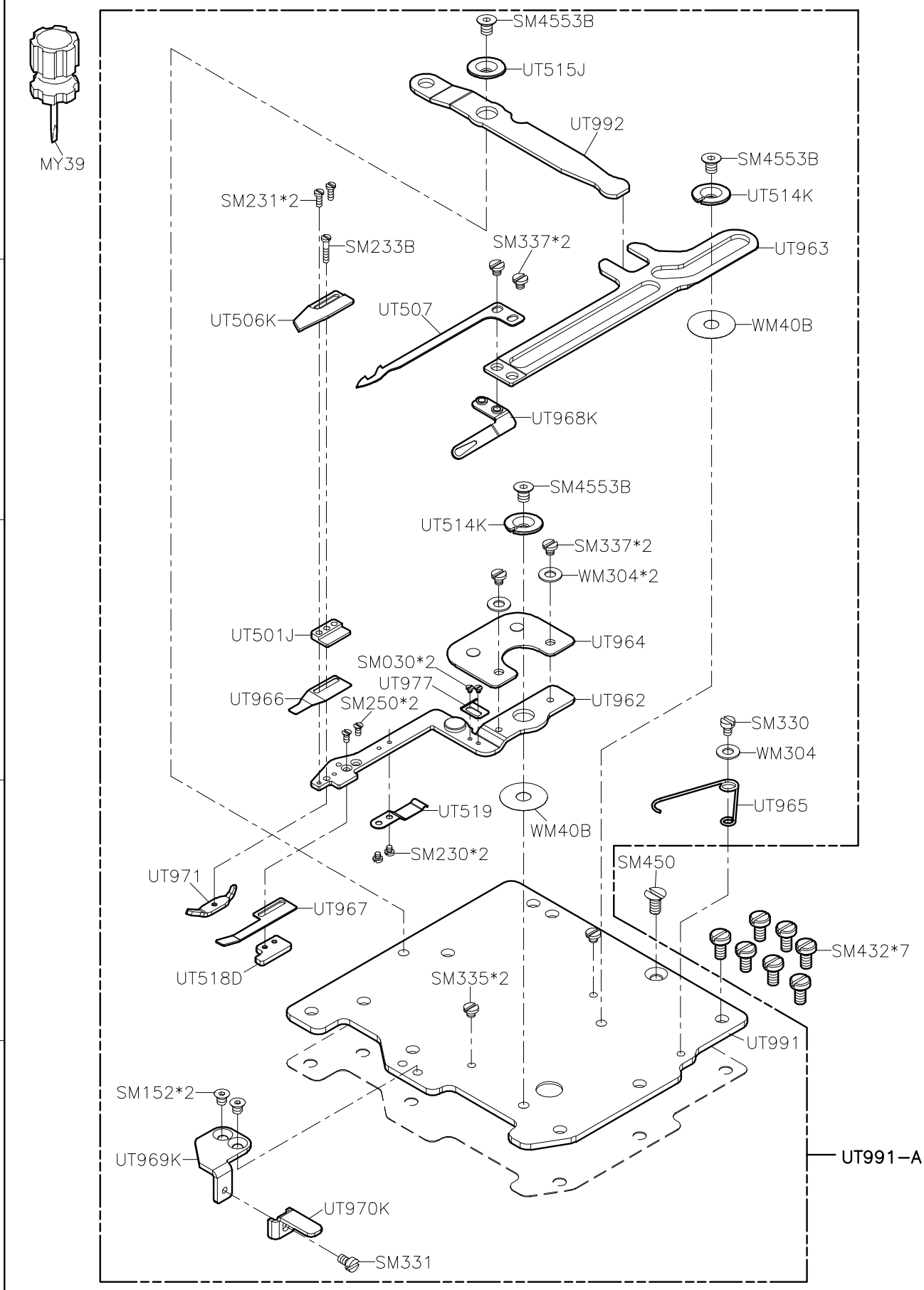
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W-01	# For Pneumatic Automatic % For Electric Automatic	5/6
				Date
				2024/9/06



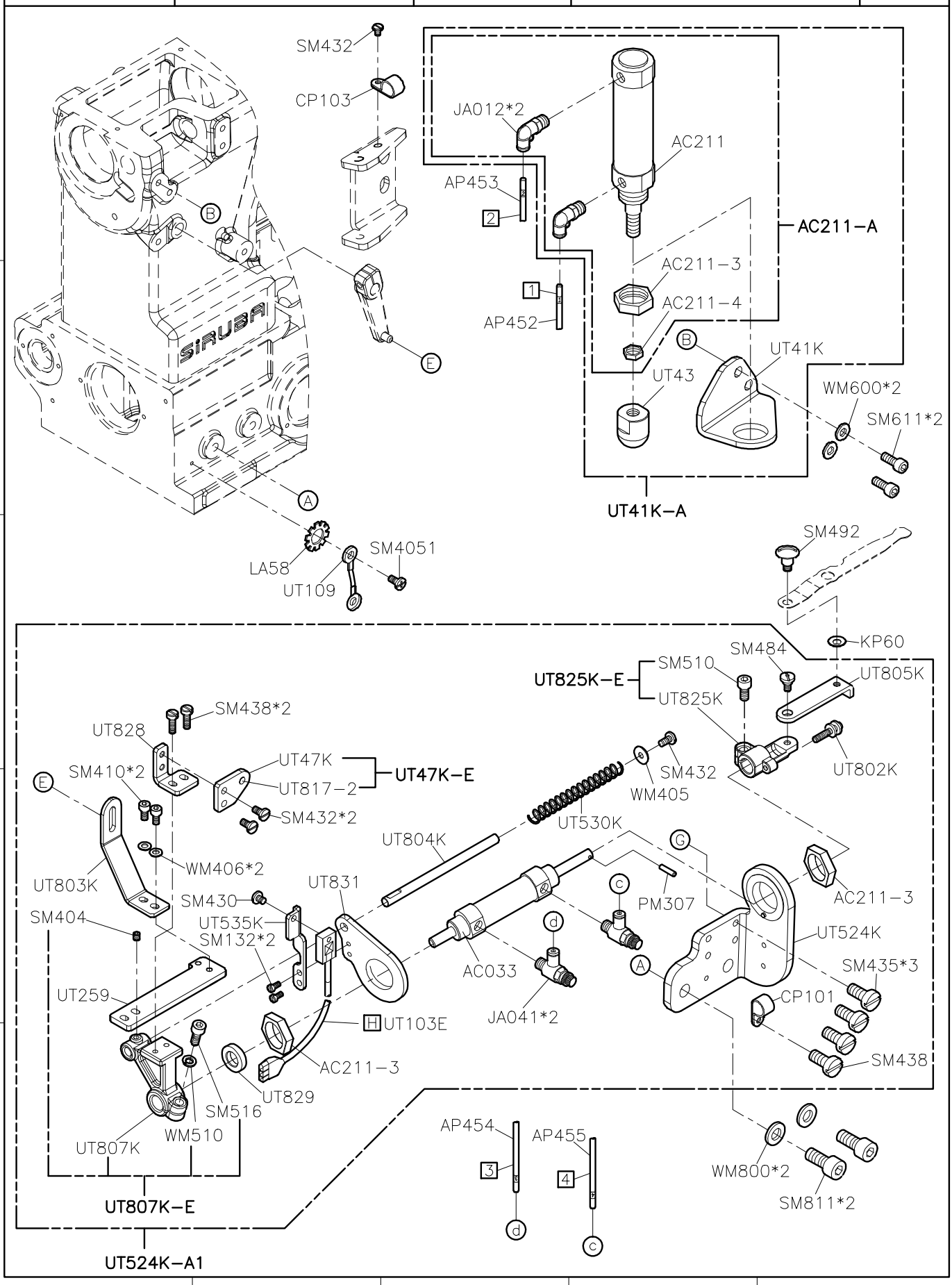
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KP	ST-600W-01	# For Pneumatic Automatic % For Electric Automatic	6/6
				Date
				2024/09/06



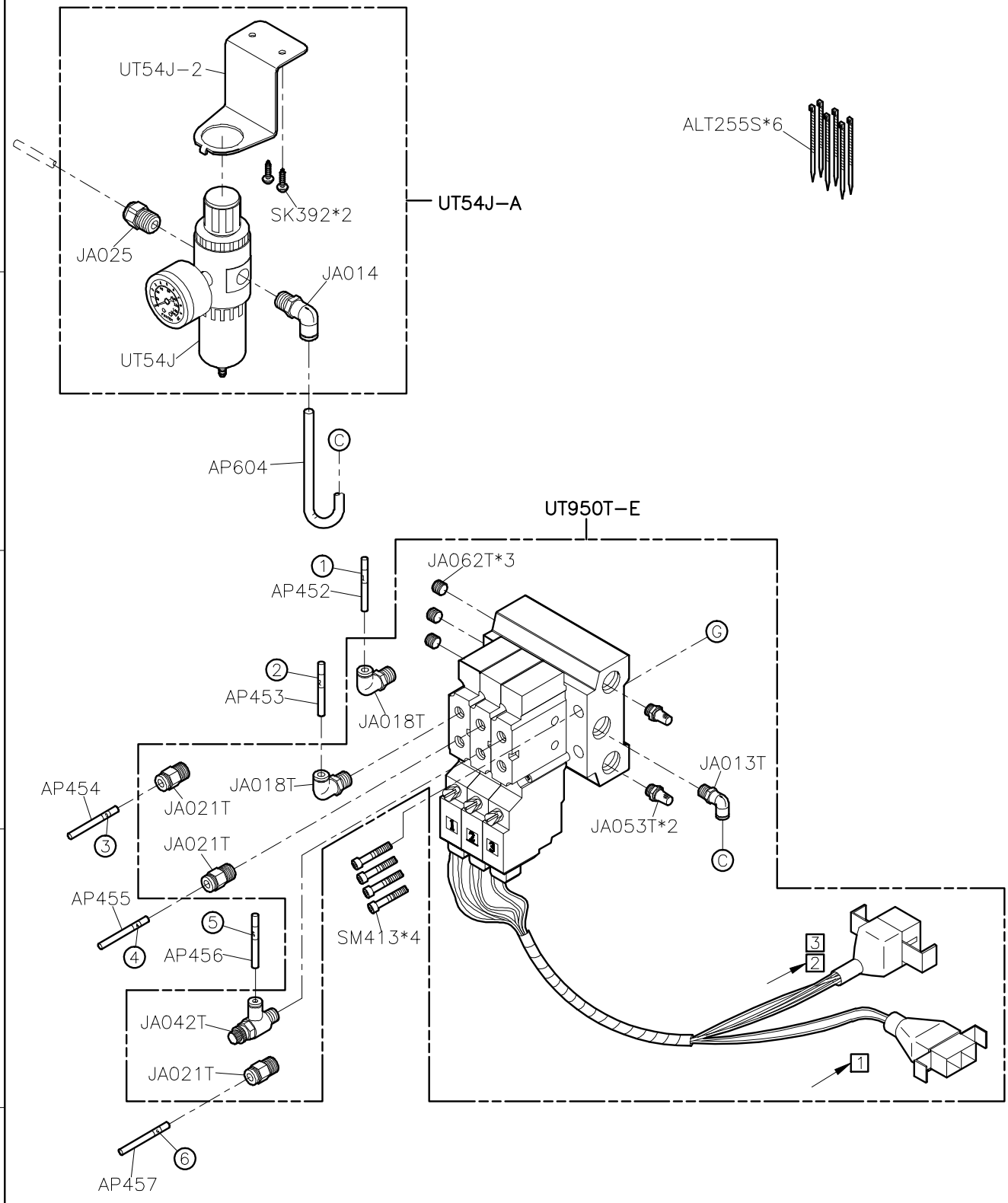
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K		1/10
				Date
				2020/3/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K	H : Use for H brand motor	2/10
				Date
				2020/4/16

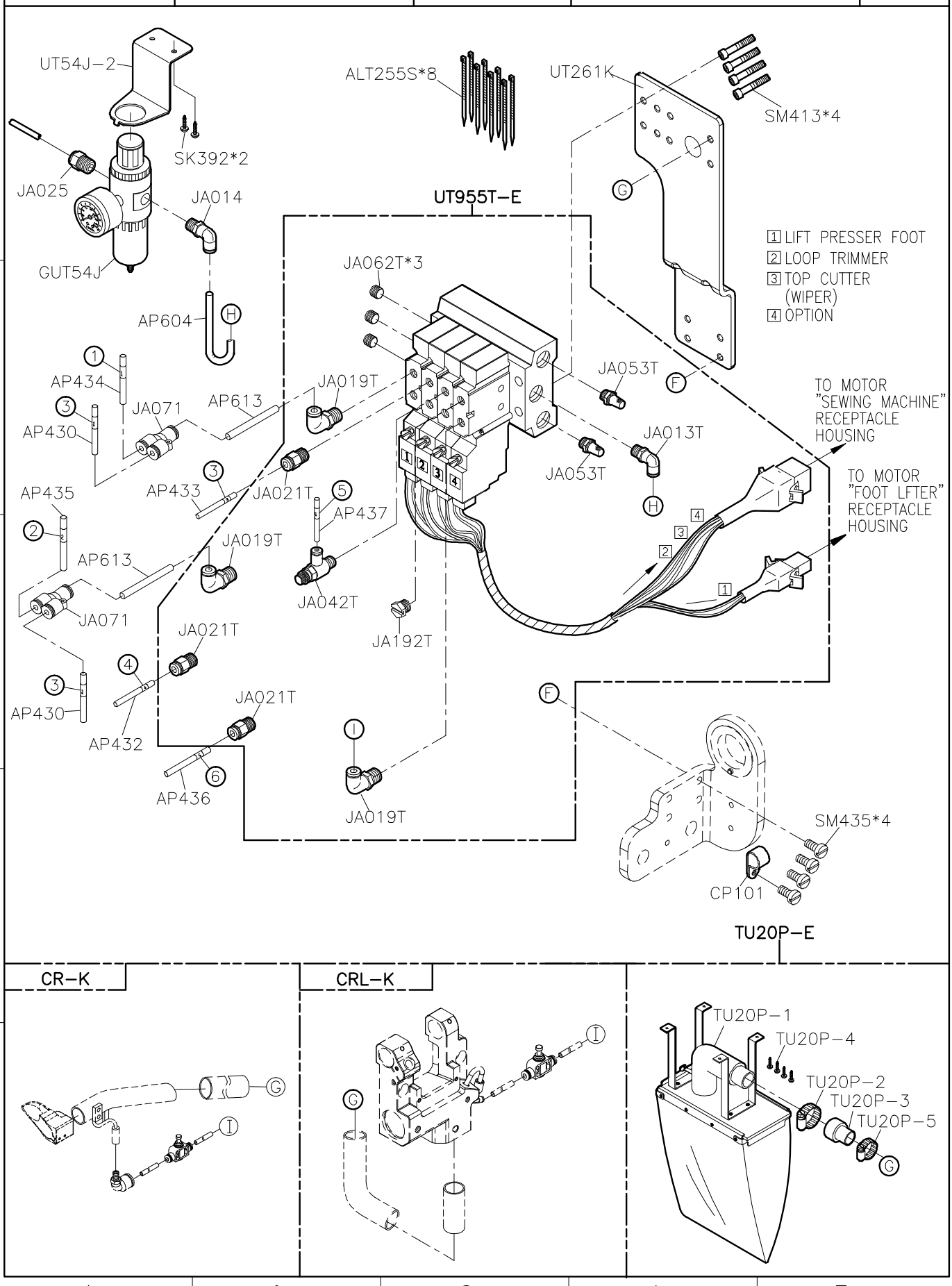


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K		3/10
				Date
				2020/3/12

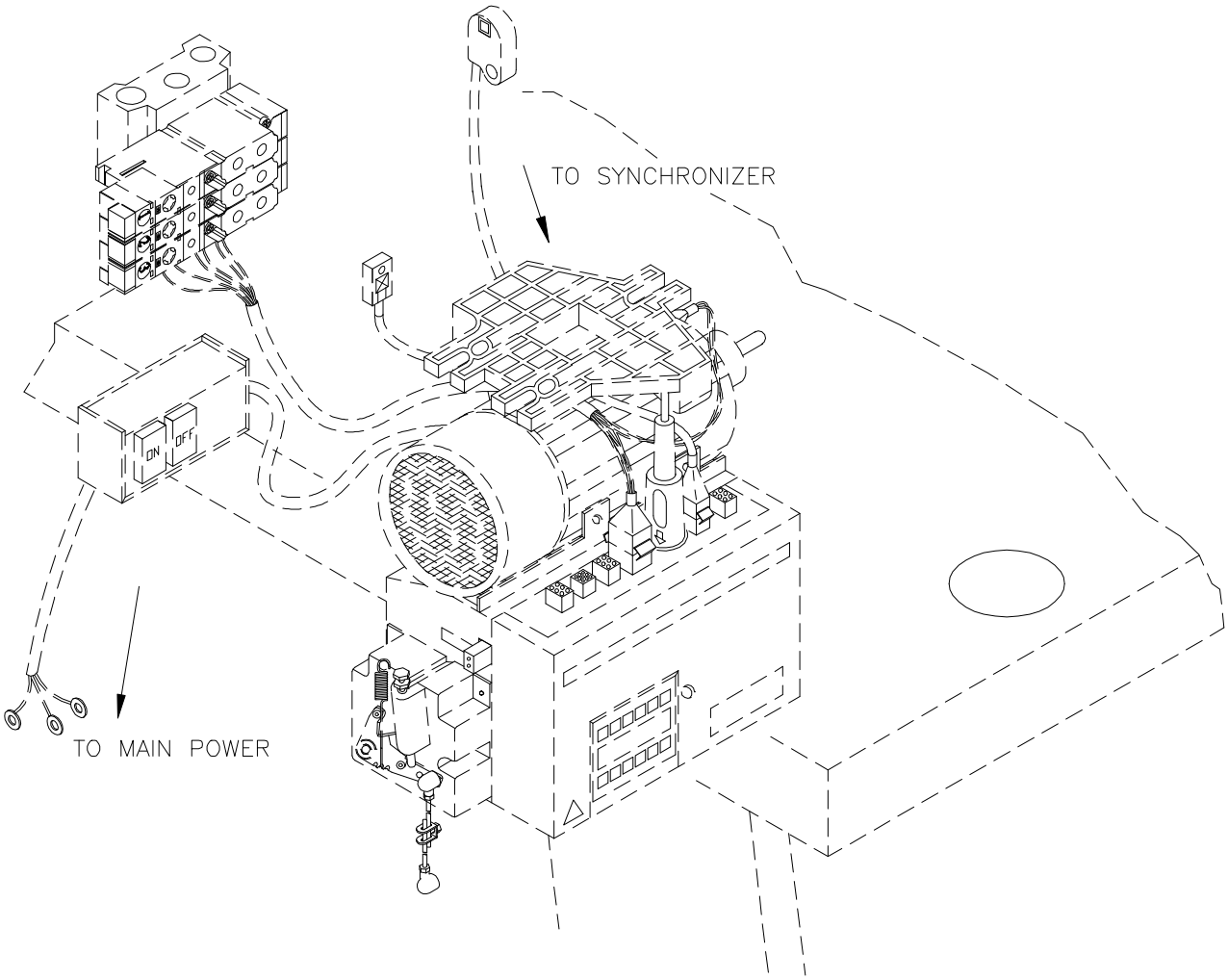


1 LIFT PRESSER FOOT
2 LOOP TRIMMER
3 TOP CUTTER (WIPER)

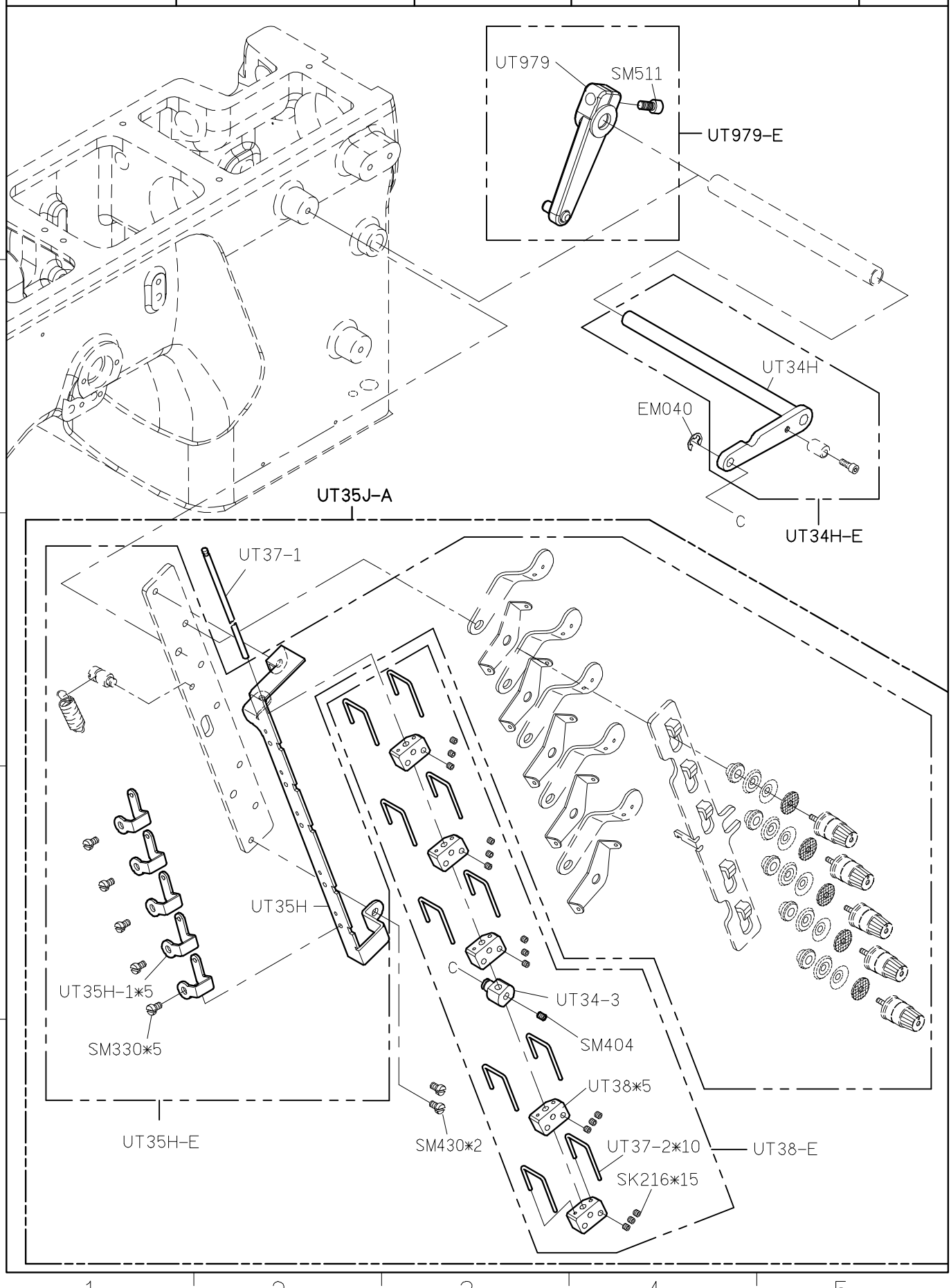
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K		4/10
				Date
				2020/3/12



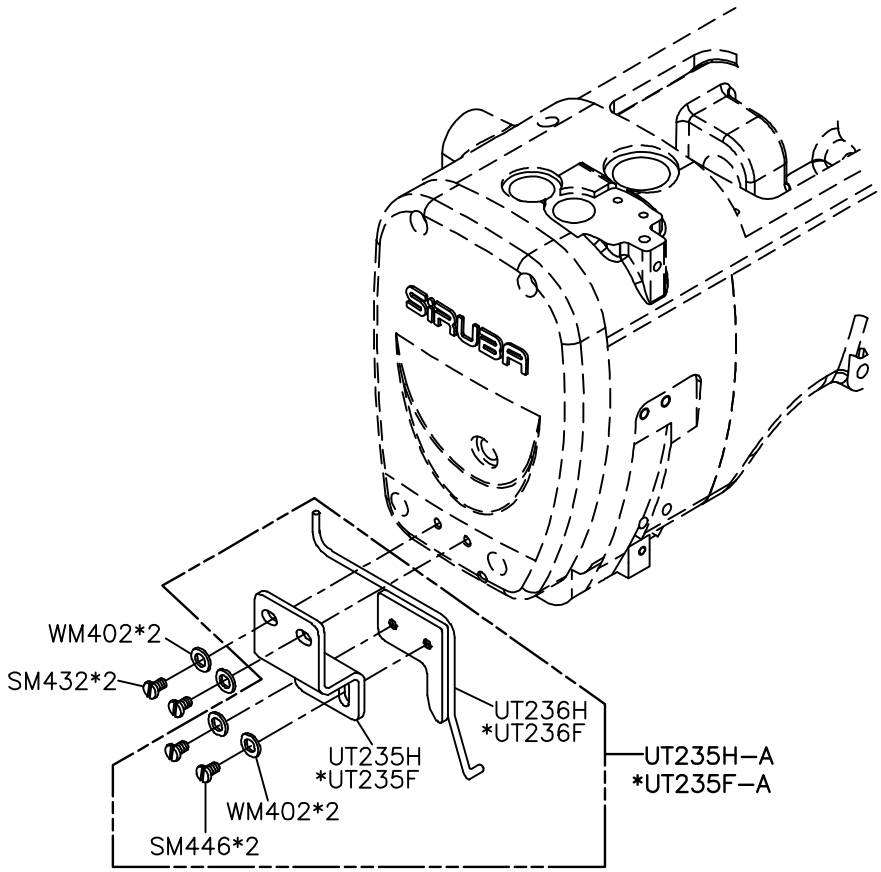
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K		5/10
				Date
				2020/3/12



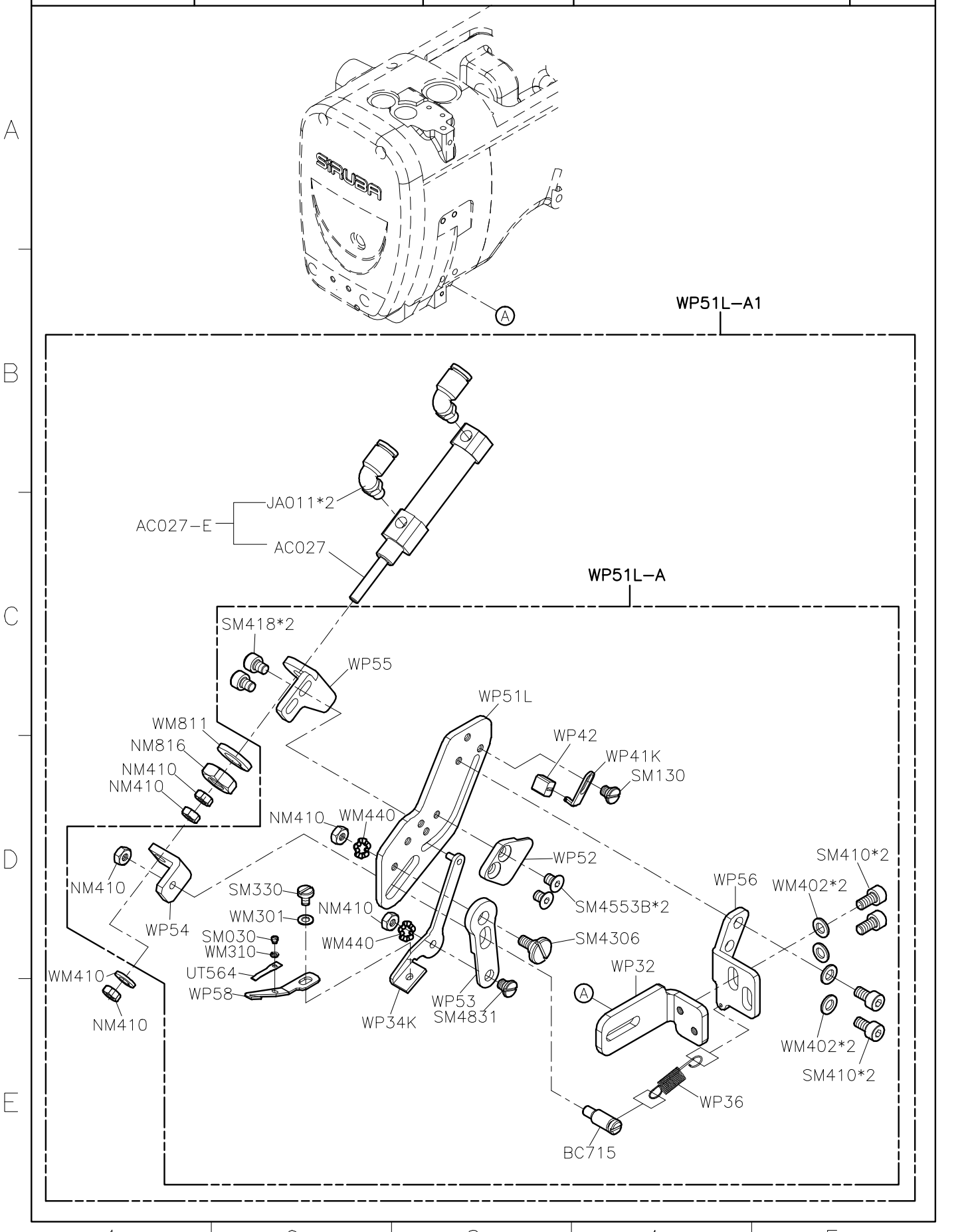
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K		6/10
				Date
				2020/3/12



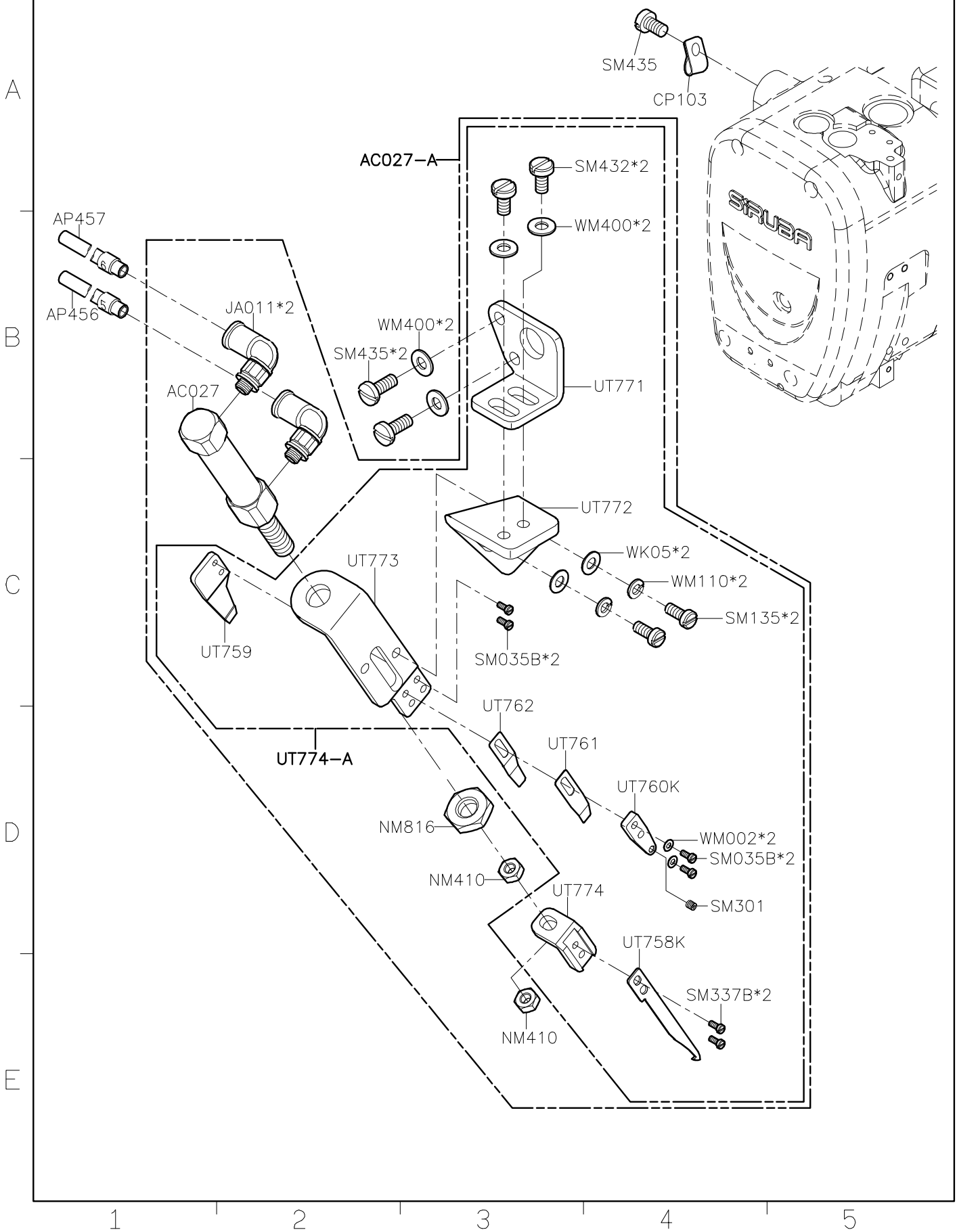
FOR LEFT SIDE



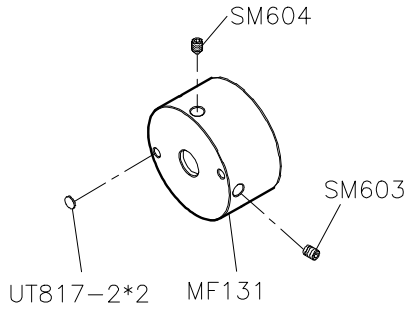
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTQ-K1	For allocation	8/10
				Date
				2020/4/17

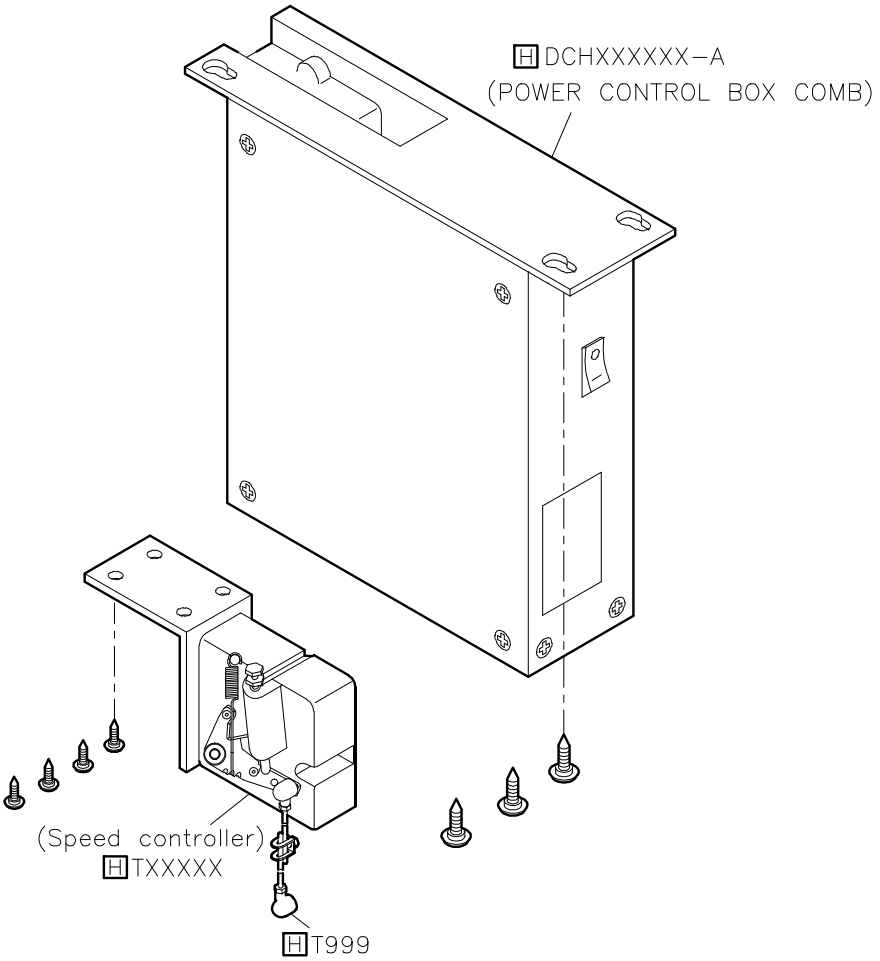


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP-K		9/10
				Date
				2020/3/12

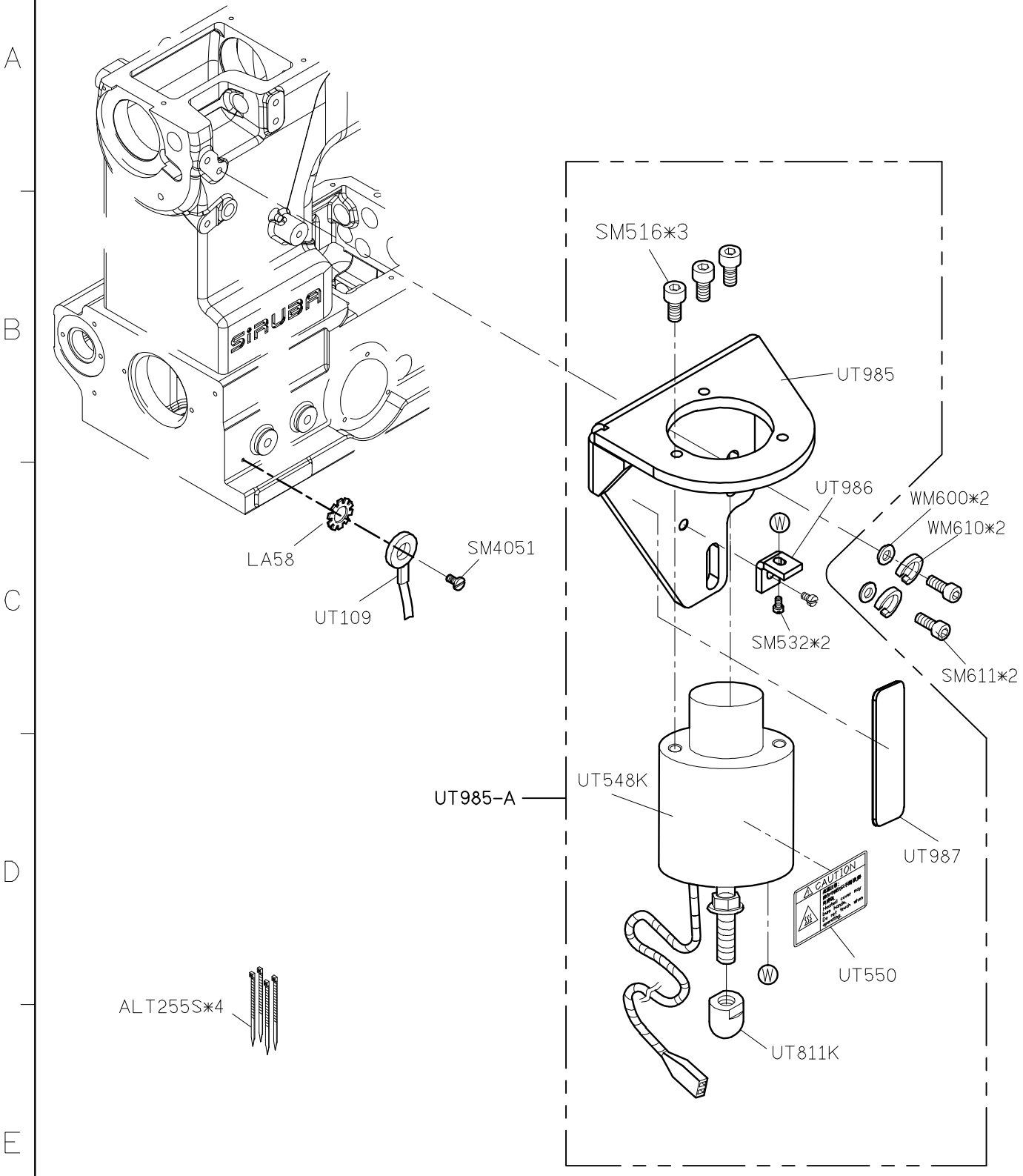


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTP(UTQ)-K	For C007KD [H] : Use for H brand motor (i-60)	10/10 Date 2020/3/12

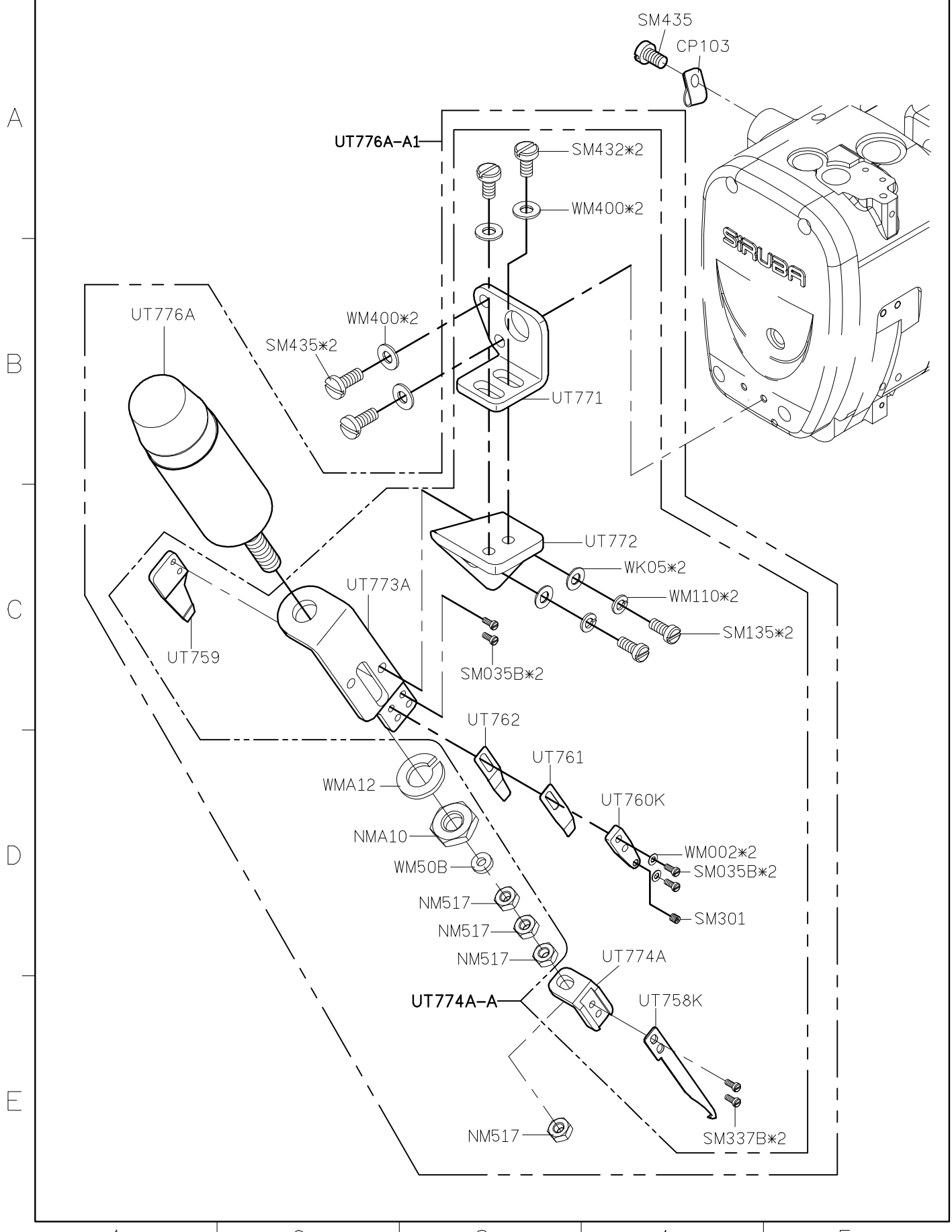




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTR(UTS)-K		3/10
				Date
				2020/4/17



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTR-K		6/10
				Date
				2020/4/17



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007K/C007KD C007KP/C858K	UTS-K		7/10
				Date
				2020/4/17

