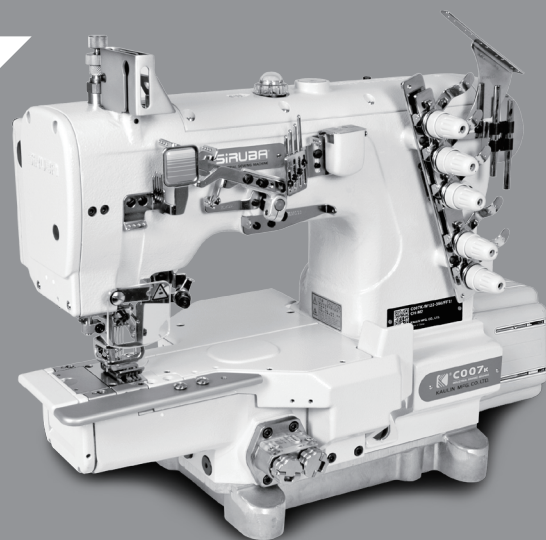


SIRUBA[®] Sew Reach

使用說明書與零件圖

INSTRUCTION BOOK & PARTS LIST

■ C007KD/FFT



產品規格

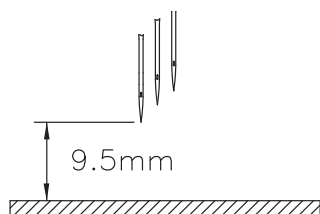
PRODUCT SPECIFICATION

1. 規格

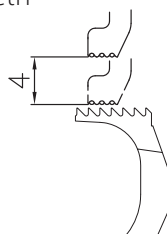
1. Specification

規格 Specifications	標準值 Standard value
針棒行程 Needle bar stroke	33±0.5 mm
左針高度 Left needle height	9.5 mm
送具高度 Feed dog height	0.8~1.2 mm
押具揚程 Presser foot lift	5 mm
使用針 Needle	UYX128GAS#10
上送齒上下行程 Top and bottom stroke for top feed teeth	4 mm
上送齒前後行程 Front and back stroke for top feed teeth	1~5.5 mm 可調式 adjustable
啟動扭力 Start up torque	4.5 kg-cm 以下 Below 4.5 kg-cm
最高轉速 Maximum speed	4500 s.p.m
噪音值 Noise level	80dB(A) 以下 Below 80dB(A)
上送齒與下送具最小距離 The minimum distance between top feed teeth and bottom feed dog	0.5 mm
上叉高度 Spreader height	9.5mm

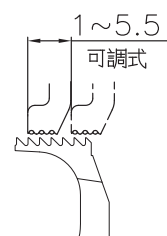
左針高度
Left needle height



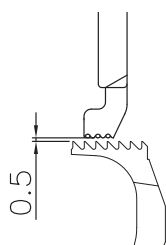
上送齒上下行程
Top and bottom stroke for top feed teeth



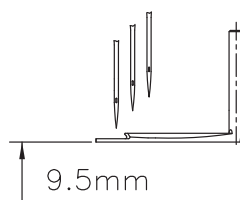
上送齒前後行程
front and back stroke for top feed teeth



上送齒與下送具最小距離
The minimum distance between top feed teeth and bottom feed dog



上叉高度
Spreader height



各部件名稱

PART NAMES

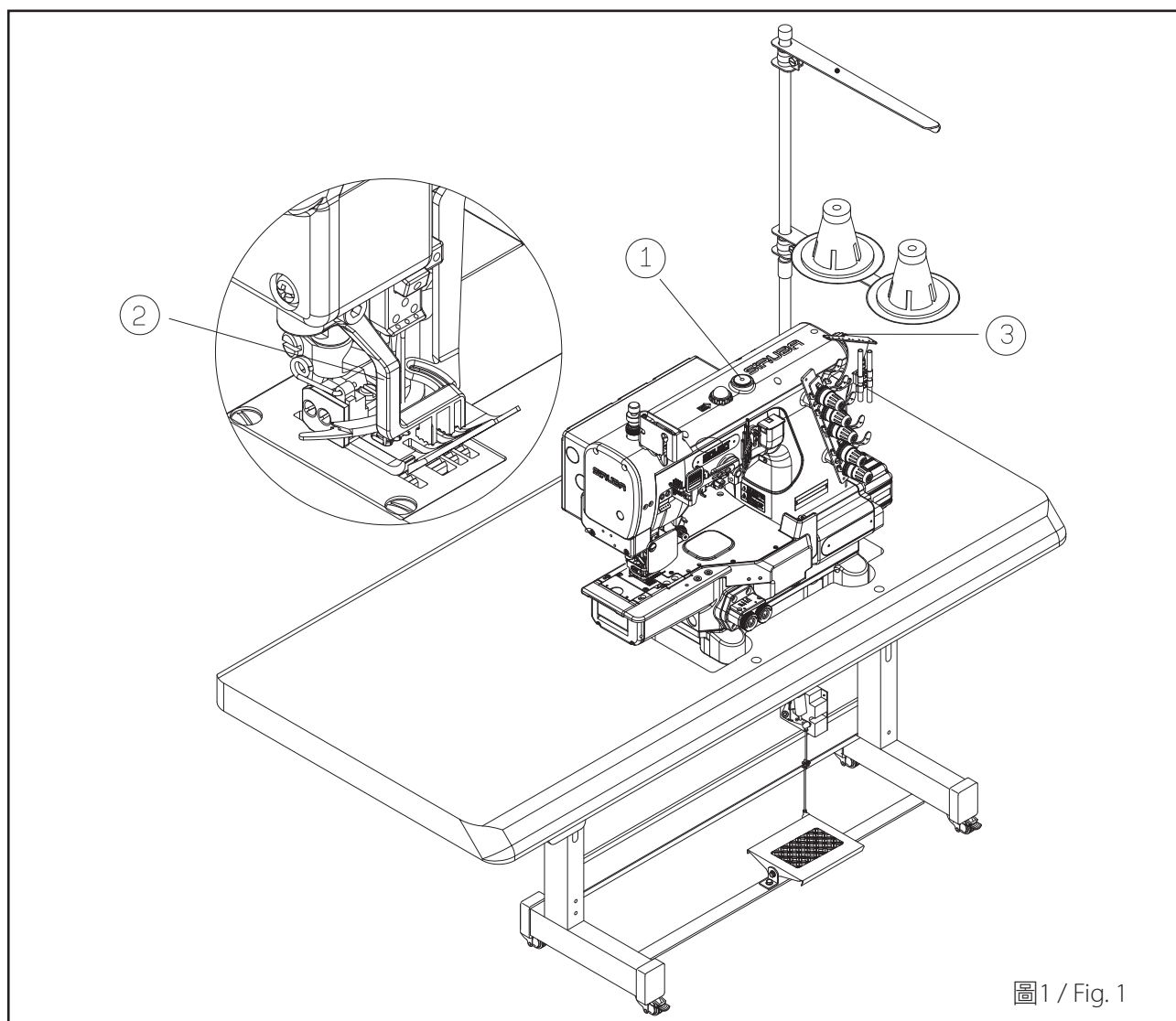


圖1 / Fig. 1

- ① 上送行程調整鈕
- ② 上送具
- ③ 刻度調整手輪

- ① Top feed stroke adjust button
- ② Top feed dog
- ③ scale adjustment hand wheel

調整

ADJUSTMENT

1. 上送齒行程大小之調整 (圖2)

行程大小由1.5~5.5mm無階段性調整

- (1.) 用左手壓下按鈕 ①，再以右手轉動手輪直到左手手指感覺按鈕嵌入到機器內部卡槽。
- (2.) 持續轉動手輪選擇所需之行程大小對準 ②，然後放開按鈕。
- (3.) 配合下送齒縫距，依手輪上紅色刻度 ③ 調整上送齒所需行程即可。

1. Adjust the top feed stroke (Fig. 2)

Adjust the stroke from 1.5 to 5.5mm without periodic adjustment

- (1.) Press button ① with left hand, and turn the hand wheel with right hand until the left hand finger feel the button enters the machine slot.
- (2.) Keep turning the hand wheel until ② pointed at the required stroke level, and release the button.
- (3.) Adjust the required top feed stroke according to red mark ③ on the hand wheel in coordination with bottom feed teeth distance.

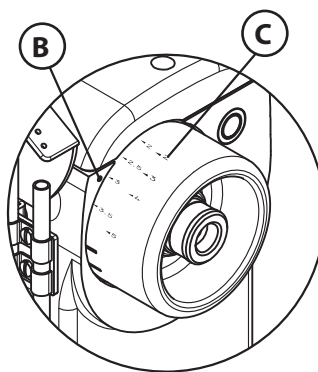
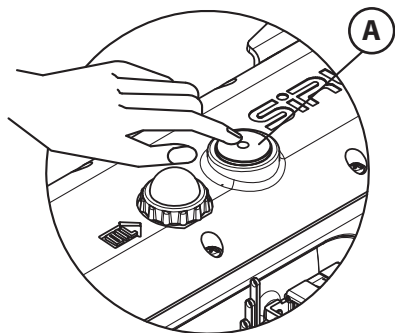


圖2 / Fig. 2

2. 壓具壓力強度之調整

在布料推送順暢且縫合完美的情況下，盡量使壓具壓力輕一點。

* 鬆開螺帽 ②，將螺桿 ① 順時針旋轉壓力變大，反之則變小。(圖3)

2. Adjust the presser foot strength

Lighten the presser foot as much as possible when the fabric can be fed smoothly and stitched perfectly.

* Loose the screw nut ②. When the screw rod ① is rotated clockwise, the pressure is bigger, and when rotated counterclockwise, the pressure is smaller. (fig. 3)

3. 上送齒壓力強度之調整

在布料推送順暢且縫合完美的情況下，上送齒應盡量穩固，故壓力須稍大。

* 鬆開螺帽 ④，將螺桿 ③ 順時針旋轉壓力變大，反之則變小。(圖3)

3. Adjust the top feed teeth strength

The top feed teeth should be as stable as possible when the fabric is fed smoothly and stitched perfectly.

Thus adjust the pressure level as big as possible.

* Loose the screw nut ④. When the screw rod ③ is rotated clockwise, the pressure is bigger, and when rotated counterclockwise, the pressure is smaller. (fig. 3)

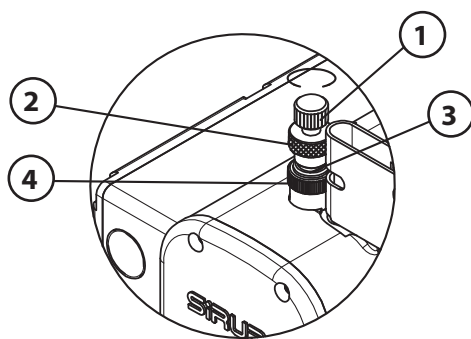























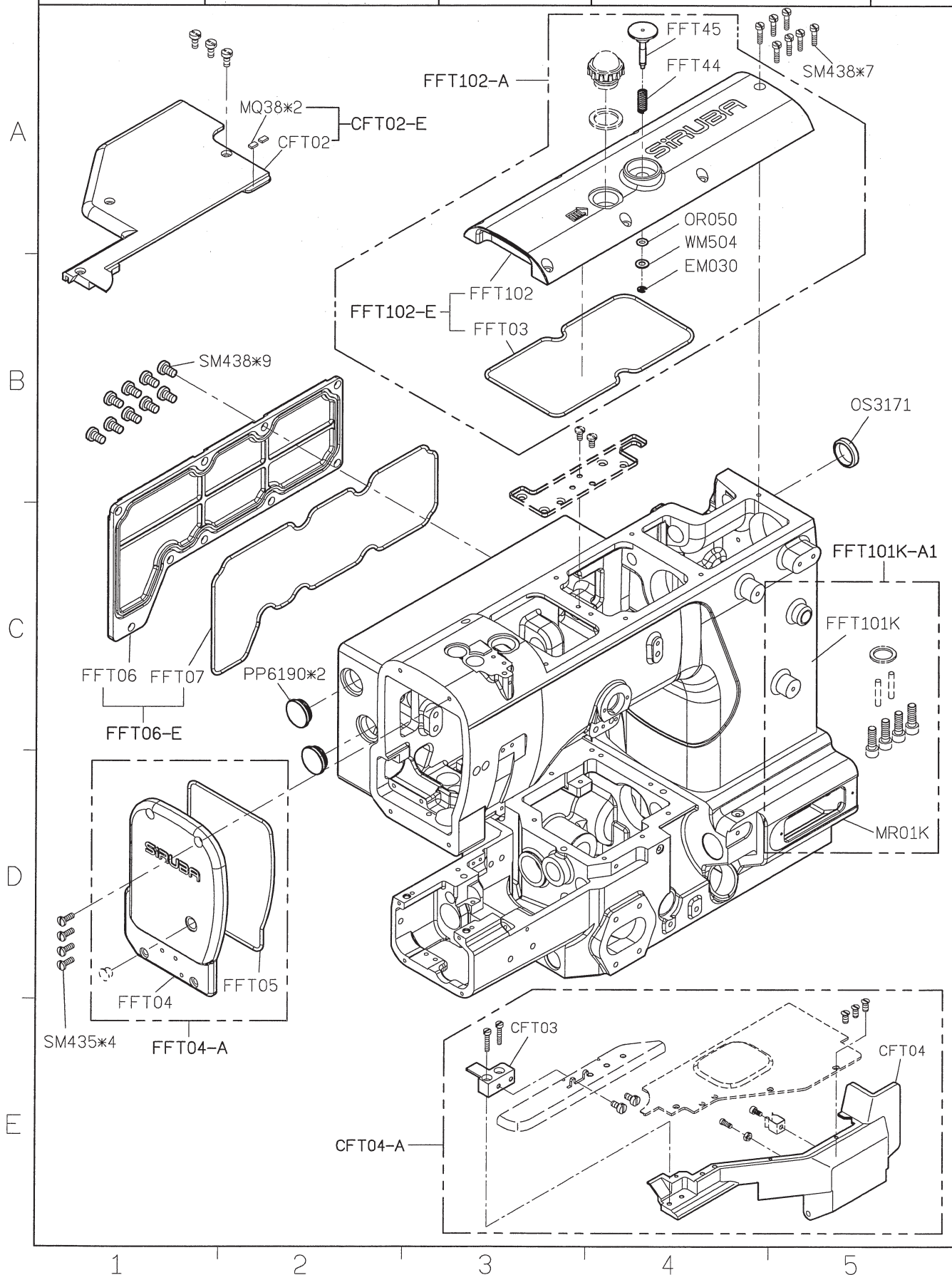
圖3 / Fig. 3

SIRUBA		Series		Remark					Page	Date
GAGE PARTS LIST		C007KD		USE FOR FFT					1 / 4	2015/11/24
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	TOP FEED DOG	PRESSER FOOT	LOOPER	SPREADER	
機 型	規 格	針 座	針 板	主送具	差送具	上送具	壓 具	勾 針	上 叉	使用針
W121/FFT/CH	240 248 356 364	M5240 M5248 M5356 M5364	E5240KL E5248KL E5356KL E5364KL	D5356K	H5356KA-E	F7356N	P7240N-A P7248N-A P7356N-A P7364N-A	MT01	MH41	UYX128GAS#10
W121/FFT/CH /UTP(UTR)	240 248 356 364	M5240 M5248 M5356 M5364	E5240KL E5248KL E5356KL E5364KL	D5356K	H5356KA-E	F7356N	P7240N-A P7248N-A P7356N-A P7364N-A	MT01	MH41	UYX128GAS#10
W122/FFT/CH	240 248 356 364	M5240 M5248 M5356 M5364	E5240KM E5248KM E5356KM E5364KM	D5356K	H5356KA-E	F7356N	P7240N-A P7248N-A P7356N-A P7364N-A	MT01	MH41	UYX128GAS#10
W122/FFT/CH /UTP(UTR)	240 248 356 364	M5240 M5248 M5356 M5364	E5240KM E5248KM E5356KM E5364KM	D5356K	H5356KA-E	F7356N	P7240N-A P7248N-A P7356N-A P7364N-A	MT01	MH41	UYX128GAS#10

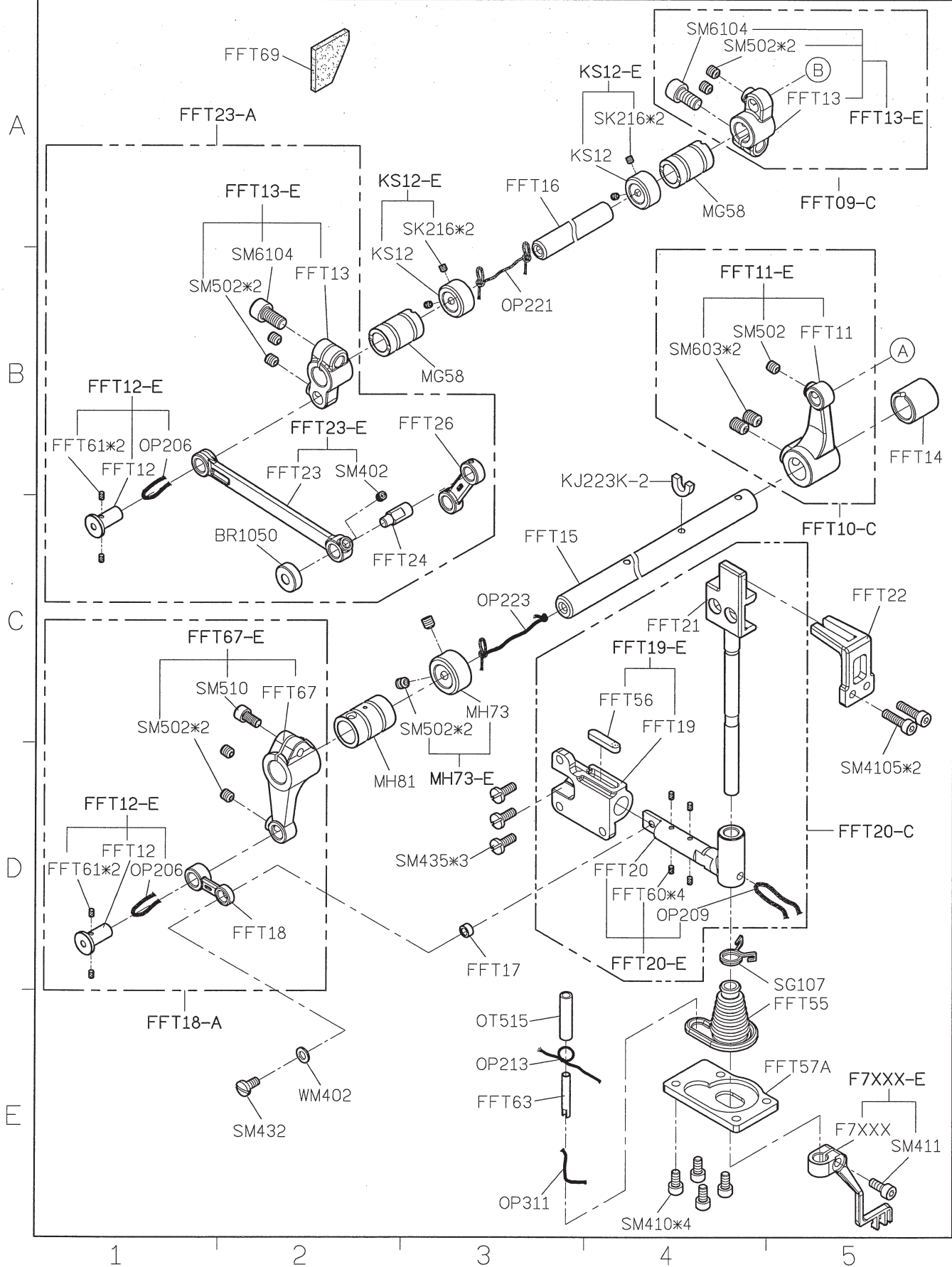
SIRUBA		Series		Remark		Page	Date				
GAGE PARTS LIST		C007KD		USE FOR FFT		2 / 4	2015/11/24				
											
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	TOP FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE	
機 型	規 格	針 座	針 板	主送具	差送具	上送具	壓 具	勾 針	上 叉	使用針	
W131/FFT/CH	240 248 356 364	M5240 M5248 M5356 M5364	E7240CL E7248CL E7356CL E7364CL	D7356C	H7356CA	F7356F	P7240F-A P7248F-A P7356F-A P7364F-A	MT01	MH41	UYX128GAS#10	
W131/FFT/CH /UTP(UTR)	240 248 356 364	M5240 M5248 M5356 M5364	E7240CL E7248CL E7356CL E7364CL	D7356C	H7356CA	F7356F	P7240F-A P7248F-A P7356F-A P7364F-A	MT01	MH41	UYX128GAS#10	
W132/FFT/CH	240 248 356 364	M5240 M5248 M5356 M5364	E7240CM E7248CM E7356CM E7364CM	D7356C	H7356CA	F7356F	P7240F-A P7248F-A P7356F-A P7364F-A	MT01	MH41	UYX128GAS#10	
W132/FFT/CH /UTP(UTR)	240 248 356 364	M5240 M5248 M5356 M5364	E7240CM E7248CM E7356CM E7364CM	D7356C	H7356CA	F7356F	P7240F-A P7248F-A P7356F-A P7364F-A	MT01	MH41	UYX128GAS#10	

SIRUBA		Series		Remark		Page	Date			
GAGE PARTS LIST		C007KD		USE FOR FFT		3 / 4	2013/11/24			
										
MODEL	SUB-CLASS	NEEDLE CLAMP	NEEDLE PLATE	MAIN FEED DOG	DIFF. FEED DOG	TOP FEED DOG	PRESSER FOOT	LOOPER	SPREADER	NEEDLE
機 型	規 格	針 座	針 板	主送具	差送具	上送具	壓 具	勾 針	上 叉	使用針
W811A/FFT/CRL	240	M5240	E5240NL	D5356H	H5356NA	F7356L	P7240H-A	MT01	MH41	UYX128GAS#10
	248	M5248	E5248NL				P7248H-A			
	356	M5356	E5356NL				P7356H-A			
	364	M5364	E5364NL				P7364H-A			
U811A/FFT/CRL	240	M5240	E5240NL	D5356H	H5356NA	F7356L	P7240L-A	MT01	—	UYX128GAS#10
	248	M5248	E5248NL				P7248L-A			
	356	M5356	E5356NL				P7356L-A			
	364	M5364	E5364NL				P7364L-A			
W811A/FFT/CRL /UTP(UTR)	240	M5240	E5240NL	D5356H	H5356NA	F7356L	P7240H-A	MT01	MH41	UYX128GAS#10
	248	M5248	E5248NL				P7248H-A			
	356	M5356	E5356NL				P7356H-A			
	364	M5364	E5364NL				P7364H-A			
U811A/FFT/CRL /UTP(UTR)	240	M5240	E5240NL	D5356H	H5356NA	F7356L	P7240L-A	MT01	—	UYX128GAS#10
	248	M5248	E5248NL				P7248L-A			
	356	M5356	E5356NL				P7356L-A			
	364	M5364	E5364NL				P7364L-A			
W812A/FFT/CRL	240	M5240	E5240NM	D5356H	H5356NA	F7356L	P7240H-A	MT01	MH41	UYX128GAS#10
	248	M5248	E5248NM				P7248H-A			
	356	M5356	E5356NM				P7356H-A			
	364	M5364	E5364NM				P7364H-A			
U812A/FFT/CRL	240	M5240	E5240NM	D5356H	H5356NA	F7356L	P7240L-A	MT01	—	UYX128GAS#10
	248	M5248	E5248NM				P7248L-A			
	356	M5356	E5356NM				P7356L-A			
	364	M5364	E5364NM				P7364L-A			
W812A/FFT/CRL /UTP(UTR)	240	M5240	E5240NM	D5356H	H5356NA	F7356L	P7240H-A	MT01	MH41	UYX128GAS#10
	248	M5248	E5248NM				P7248H-A			
	356	M5356	E5356NM				P7356H-A			
	364	M5364	E5364NM				P7364H-A			

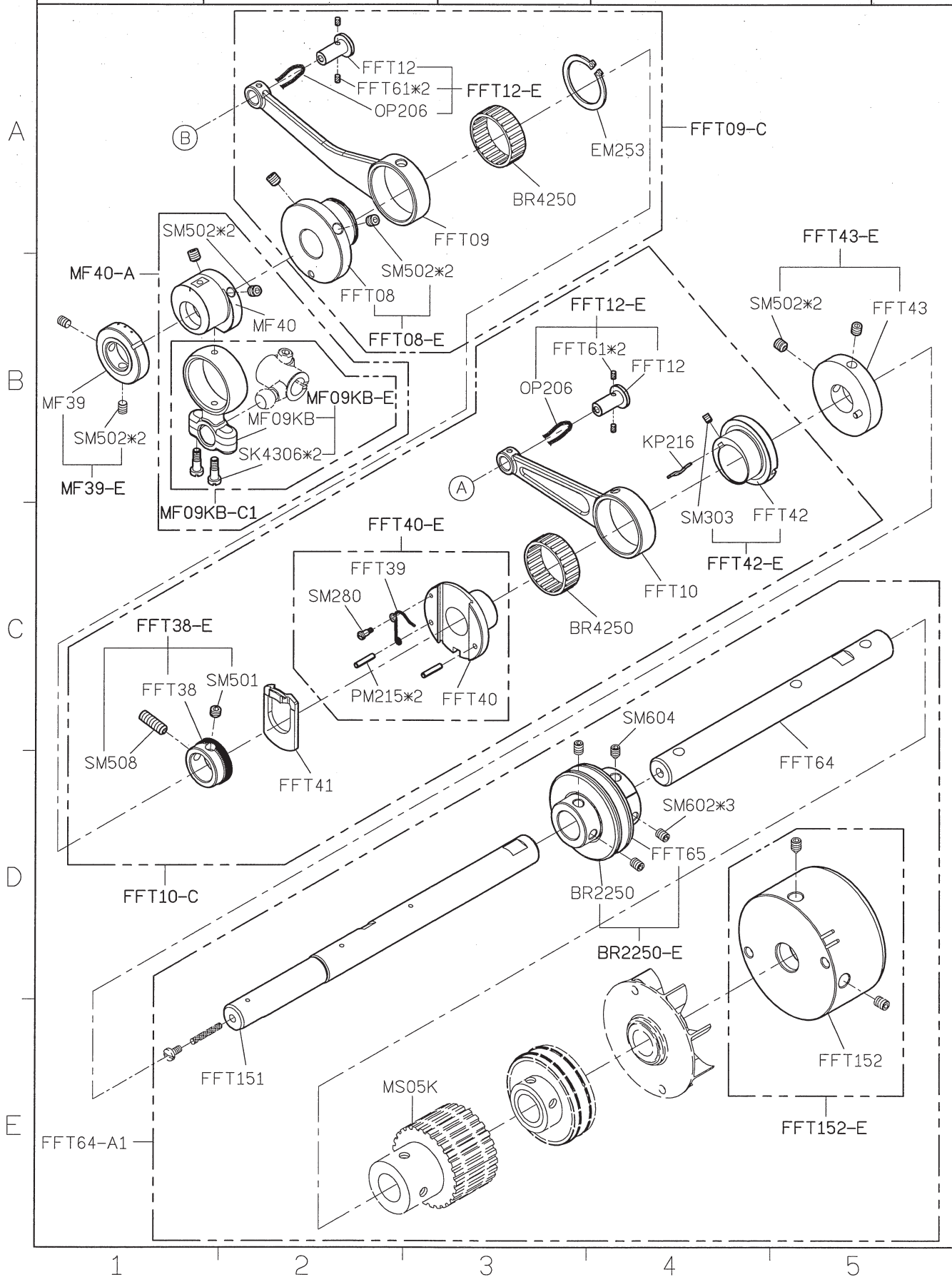
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor	1/7
				Date
				2016/8/19



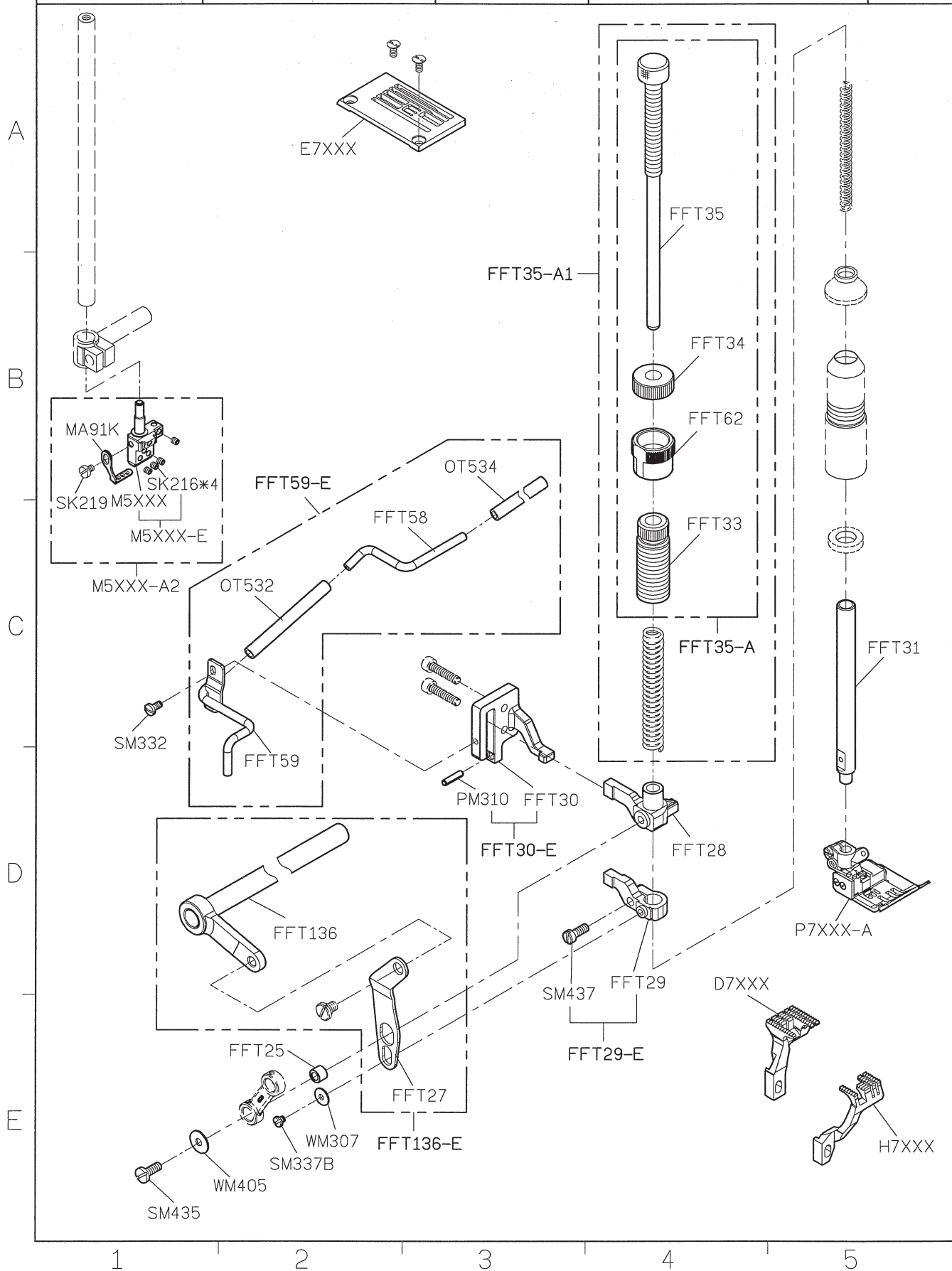
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor	2/7
				Date
				2016/8/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor	3/7
				Date
				2016/8/18



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor	4/7
				Date
				2016/8/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor	5/7
				Date
				2016/8/19

ML09

ML07

ML11J

ML12

ML74

ML75

SM4103

SM4104

ML02

SM401*2

ML04

ML05J

ML06J

ML07J

CFT05

ML06J

ML07J

ML08J

SM6104

FFT37

FFT37-A

OT627

MF36K

CFT05-A1

ALT087S

OT532

SG103

SK304

OT641

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SG105*2

OT641-A

ML16

NA03

CFT05-A

JA211

SG103

JA201*3

SG103

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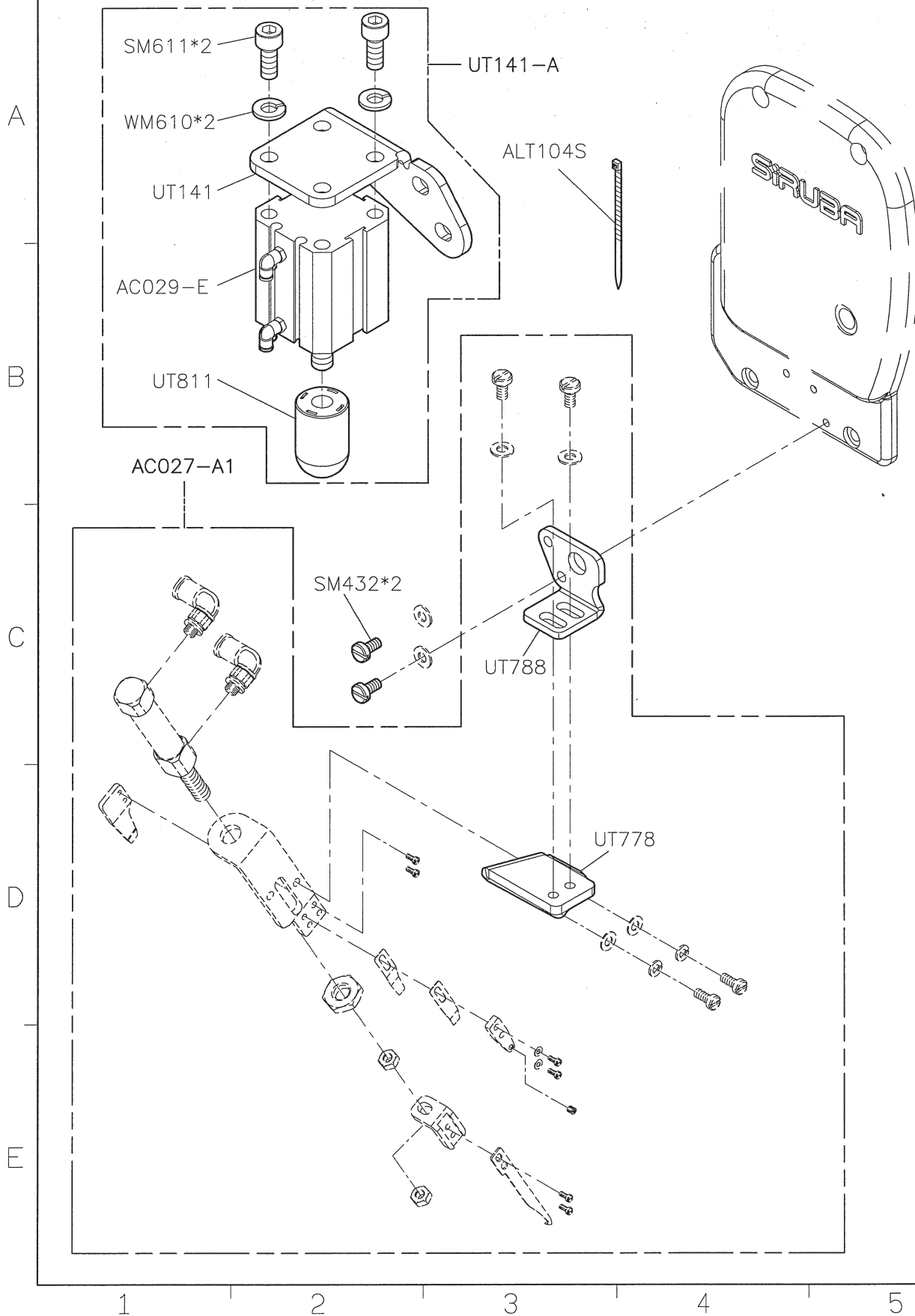
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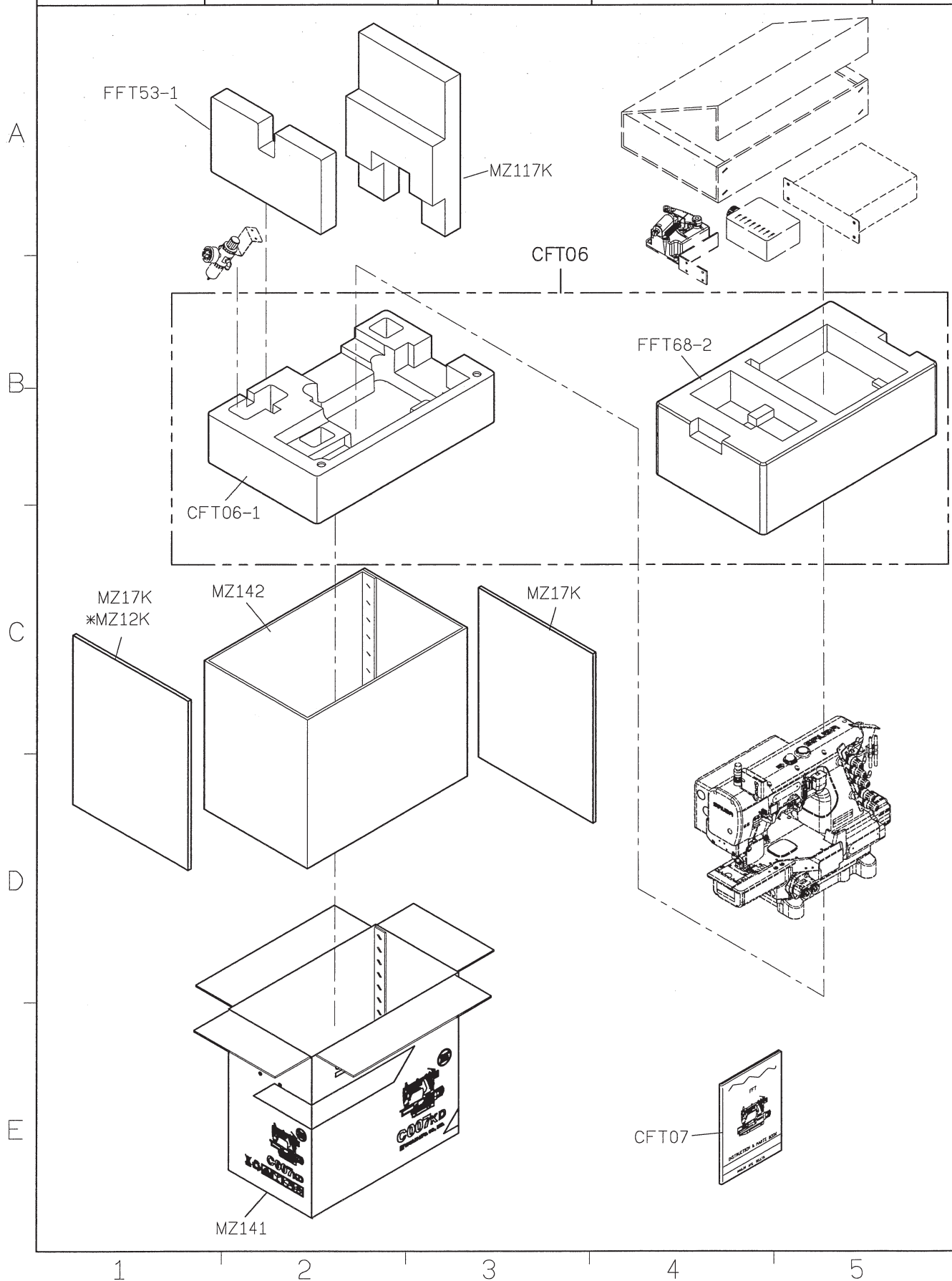
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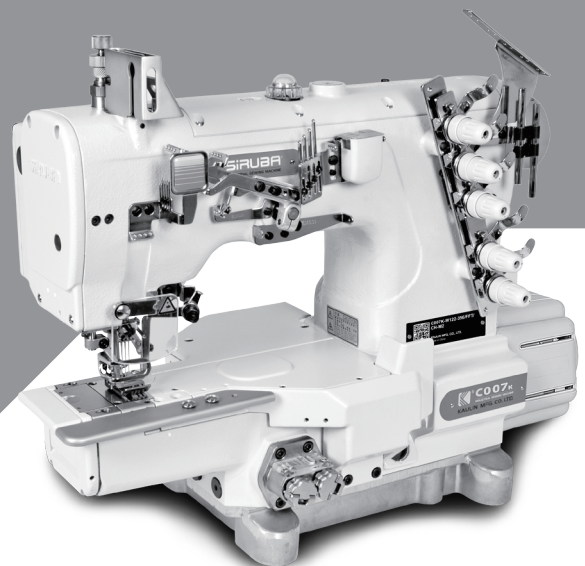
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor Use for UT	6/7
				Date
				2016/8/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	C007KD	FFT	With Direct-Drive Motor * Use for UT	7/7
				Date
				2016/8/22





由於對產品的改良及更新，本產品使用說明書中與零件圖之產品及外觀的修改恕不事先通知！
The specification and/or appearances of the equipment described in this instruction book & parts list are subject to change because of modification which will without previous notice.
CFT07.AUG.2016