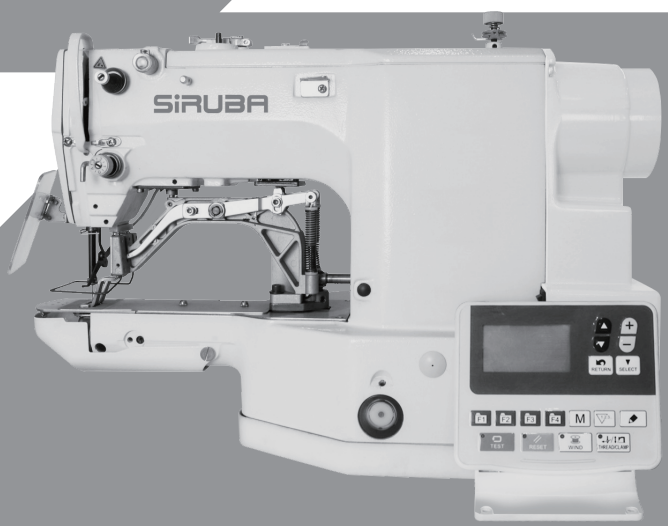
SiRUBA

零件圖

PARTS LIST

BT430E/438E/530E



CE

零件手册的使用说明

1.本手册是根据截止至2007年12月的资料为基准而编制的。
2.零部件设计若有变更，恕不令行通知。
3.以组件为单位供应的零部件用 框出。

目　录

A.机体部分 1
B.上轴.针杆装置 3
C.送料部件 5
D.抬压装置 9
E.压脚臂系统 11
F.下轴部件 13
G.供油润滑组件 15
H.穿线部件 17
J.卷线部件 19
K.切线部件 21
L.扫线部件 25
M.松线电磁铁组件 27
N.夹线机构 29
R.电机部件 37
Z.附件 49
Sp.不同规格零部件一览表 53
Ga.工模具一览表 55
索引 59

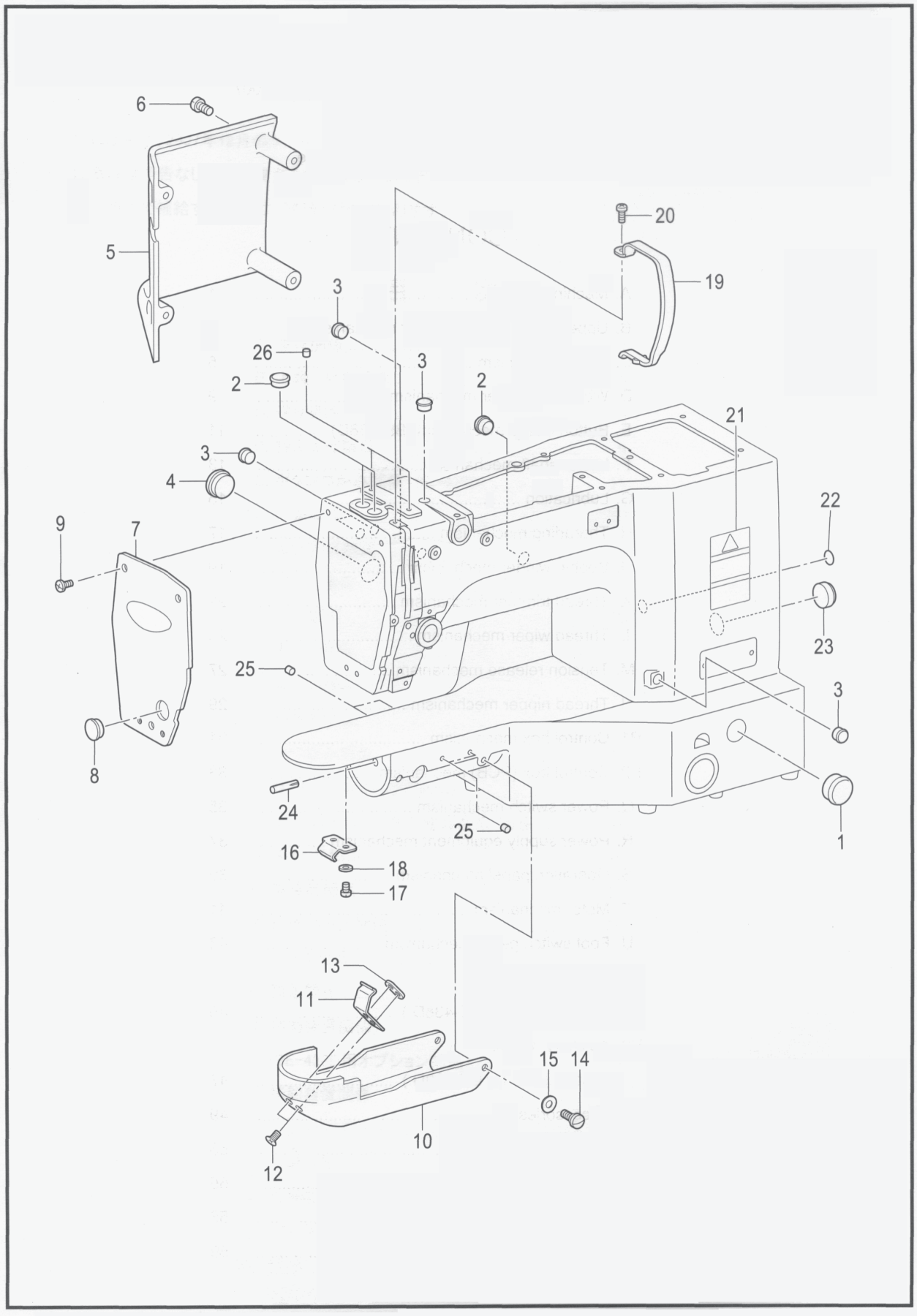
Notes for using this parts book

1. This book was prepared based on information available in December 2007.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.

CONTENTS

A. Machine body 1
B. Upper shaft and needle bar mechanism 3
C. Feed mechanism 5
D. Work clamp lifter mechanism 9
E. Button clamp mechanism 11
F. Lower shaft mechanism 13
G. Lubrication 15
H. Threading mechanism 17
J. Bobbin winder mechanism 19
K. Thread trimmer mechanism 21
L. Thread wiper mechanism 25
M. Tension release mechanism 27
N. Thread nipper mechanism 29
R. Power supply equipment mechanism 37
Z. Accessories 49
Sp. Different parts list 53
Ga. Gauge parts list 55
Index 59

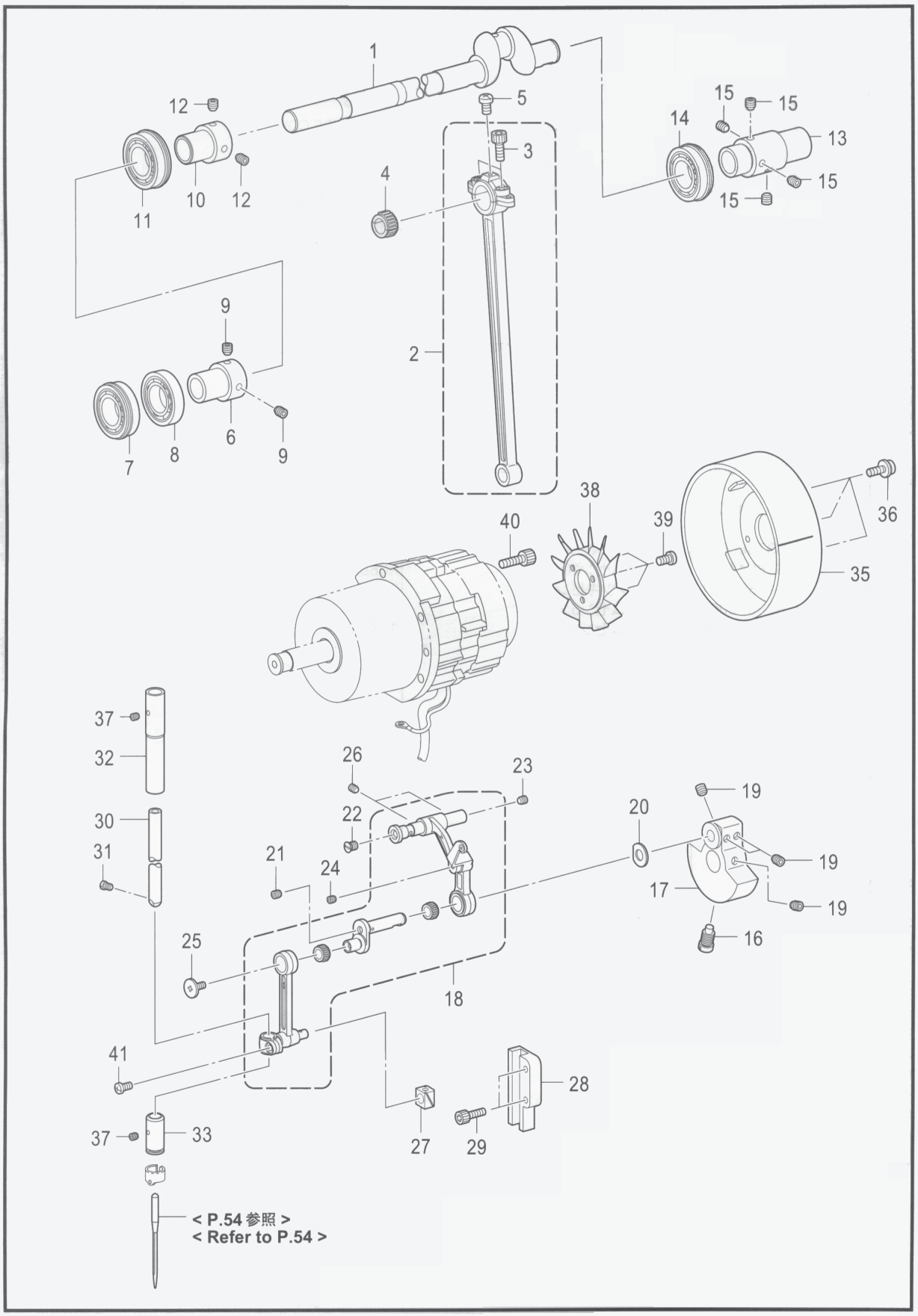
A . 主体部分 / Machine body



A. 机体部分/ Machine body

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	140392009	1	油盖	OIL CAP	
2	117934001	3	橡皮塞13.5	RUBBER CAP, 13.5	
3	104821001	5	橡皮塞10.5	RUBBER CAP, 10.5	
4	140392009	1	油盖	OIL CAP	
5	SA3260001	1	侧盖	FRAME SIDE COVER	
6	062061016	4	螺钉M6X10	SCREW, PAN M6X10	
7	SA3199001	1	面板	FACE PLATE	
8	104449001	1	橡皮塞15.5	RUBBER CAP, 15.5	
9	062501016	3	螺钉M5X10	SCREW, PAN M5X10	
10	SA3262101	1	大旋梭盖	SHUTTLE RACE COVER	
11	SA3263001	1	梭床盖卡簧	SHUTTLE RACE COVER HOOK D	
12	004300513	2	螺钉M3X5	SCREW, FLAT M3X5	
13	SA3264001	1	梭床盖卡簧压板	NUT PLATE	
14	SA3265001	2	螺钉	SHOULDER SCREW, 8-2	
15	109239002	2	波形弹簧垫圈	WASHER, WAVE SPRING	
16	SA3266101	1	旋梭盖上扣	SHUTTLE RACE COVER HOOK U	
17	062300416	2	螺钉M3X4	SCREW, PAN M3X4	
18	025030236	2	垫圈3	WASHER, PLAIN M 3	
19	SA3200101	1	挑线杆防护罩	THREAD TAKE-UP COVER	
20	062401006	1	螺钉M4X10	SCREW, PAN M4X10	
			<用于中国以外>	**<Except for China>**	
21	SA2040001	1	操作注意标签（日/英）	LABEL, CAUTION JPN/ENG	
			<用于中国>	**<For China Only>**	
21	SA2041001	1	操作注意标签（中/英）	LABEL, CAUTION CHN/ENG	
22	S37060001	1	接地标记	LABEL, GROUNDING	
23	S28044001	1	橡皮塞20.8	RUBBER CAP, 20.8	
24	117608001	1	销	DOWEL PIN	
25	S20878000	4	橡皮塞5.3	RUBBER CAP, 5.3	
26	S20878000	2	橡皮塞5.3	RUBBER CAP, 5.3	

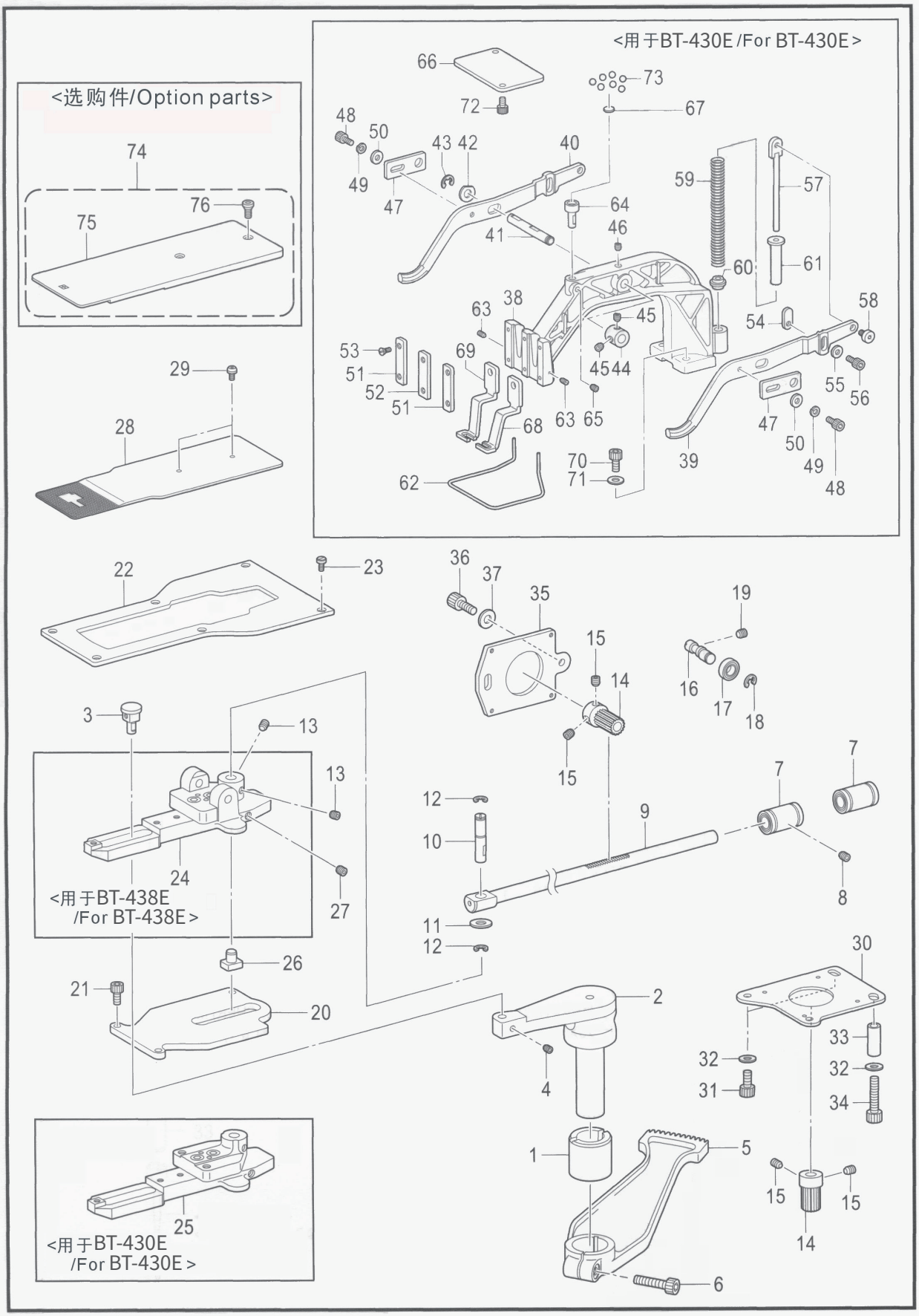
B . 上轴.针杆装置 / Upper shaft and needle bar mechanism



B. 上轴．针杆装置 / Upper shaft and needle bar mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3201101	1	上轴	UPPER SHAFT	
2	SA3499001	1	曲柄连杆	CRANK ROD ASSY	
3	018501636	2	螺钉M5X16	BOLT, SOCKET M5X16	
4	SA4172001	1	机针轴承	NEEDLE BEARING	
4	SA4173001	1	机针轴承	NEEDLE BEARING	
4	SA4174001	1	机针轴承	NEEDLE BEARING	
4	SA4175001	1	机针轴承	NEEDLE BEARING	
5	062300416	1	螺钉M3X4	SCREW, PAN M3X4	
6	SA3206001	1	轴承套	BALL BEARING BUSH	
7	SA4179001	1	轴承6904DDUNR	BALL BEARING, 6904DDUNR	
8	SA4180001	1	轴承6904DDU	BALL BEARING, RADIAL 6904DDU	
9	S23651001	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
10	SA3206001	1	轴承套	BALL BEARING BUSH	
11	SA4177001	1	轴承6004DDUNR	BALL BEARING, 6004DDUNR	
12	S23651001	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
			<用于BT-430E >	<For BT-430E >	
13	SA3210001	1	连接器	JOINT, A	
			<用于BT-438E >	<For BT-438E >	
13	SA3589001	1	连接器	JOINT, B	
14	SA4178001	1	轴承6204DDUNR	BALL BEARING 6204DDUNR	
15	S23651001	4	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
16	S25235001	1	螺钉M8	SCREW, M8	
			<用于BT-430E >	<For BT-430E >	
17	SA3497001	1	针杆曲柄	THREAD TAKE-UP CRANK, C	
18	SA6563001	1	挑线杆组件	THREAD TAKE-UP LEVER, A SET	
			<用于BT-438E >	<For BT-438E >	
17	SA3591001	1	针杆曲柄	THREAD TAKE-UP CRANK, B	
18	SA4327001	1	挑线杆组件	THREAD TAKE-UP LEVER B SET	
19	S23651001	4	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
20	110367001	1	挑线杆垫片	WASHER, PLAIN SPECIAL 8	
21	012300336	1	螺钉M3X3	SET SCREW, SOCKET (FT) M3X3	
22	SA2958001	1	螺钉M5X6	SCREW, FLAT M5X6	
23	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
24	012300336	1	螺钉M3X3	SET SCREW, SOCKET (FT) M3X3	
25	145465001	1	螺钉SM3.57-40X6L	SCREW, SM3.57-40X6 L	
26	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
27	SA3488001	1	针杆接头滑块	SLIDE BLOCK	
28	SA3528001	1	滑槽	SLIDE BLOCK GUIDE	
29	018401636	2	螺钉M4X16	BOLT, SOCKET M4X16	
30	SA3222001	1	针杆	NEEDLE BAR, A	
31	144458001	1	螺钉SM3.57-40X4.5	SET SCREW, SM3.57-40X4.5	
32	SA3223001	1	针杆上套	NEEDLE BAR BUSH, U	
33	SA3224001	1	针杆下套	NEEDLE BAR BUSH, D	
35	SA3225101	1	手轮	PULLEY	
36	SA3025001	3	螺钉M4X10	SCREW, PAN (S/P WASHER) M4X10	
37	012500536	2	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
38	S38713100	1	叶轮	FAN	
39	062400806	3	螺钉M4X8	SCREW, PAN M4X8	
40	018501636	4	螺钉M5X16	BOLT, SOCKET M5X16	
41	062400816	1	螺钉M4X8	SCREW, PAN M4X8	

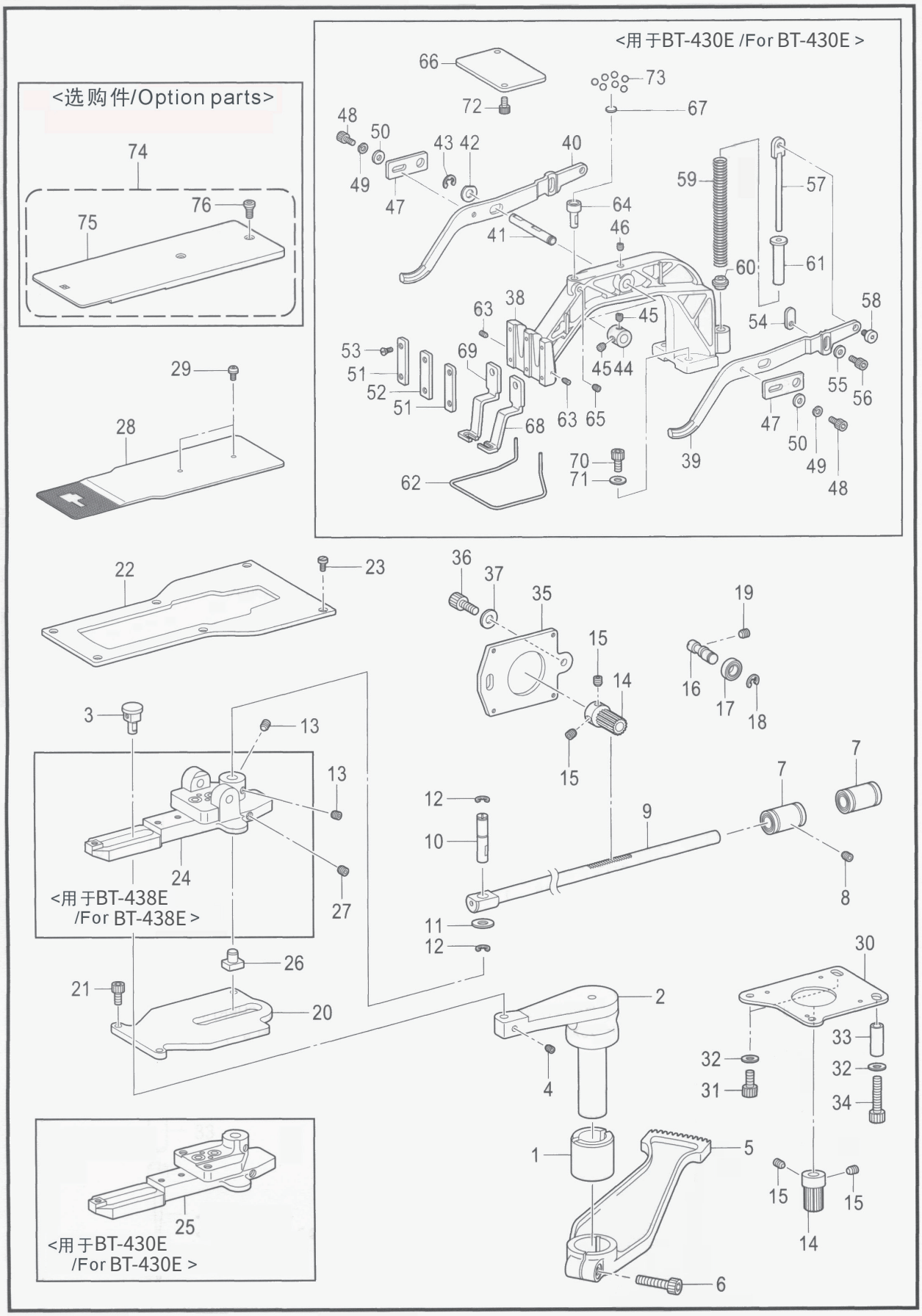
C . 送料部件 / Feed mechanism



C.送料部件/ Feed mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3363001	1	送料轴套	X-FEED LEVER BUSH	
2	SA3364001	1	加固长度送料杆	X-FEED LEVER	
3	SA3533001	1	滑块组件	T-LENGTH REGULATOR BLOCK ASSY	
4	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
5	SA3366001	1	X送布齿轮	X-FEED GEAR	
6	018063036	1	螺钉M6X30	BOLT, SOCKET M6X30	
7	XC5780001	2	Y架轴轴套	BEARING 10, LINER	
8	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
9	SA3367001	1	Y架轴	Y-FEED RACK SHAFT	
10	SA3368001	1	Y架插脚	Y-CONNECTING PIN	
11	153113001	1	垫片	THRUST WASHER	
12	048060342	2	卡簧E6	RETAINING RING, E6	
13	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
14	SA4197001	2	送布齿轮	FEED GEAR	
15	012060636	4	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
16	SA3370001	1	偏心轴	ECCENTRIC SHAFT	
17	070608800	2	轴承608ZZ	BALL BEARING RADIAL 608ZZ	
18	048080142	1	挡圈C8	RETAINING RING, EXTERNAL C8	
19	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
20	SA3371001	1	送料台支板	FEED BAR SUPPORT PLATE	
21	018401036	3	螺钉M4X10	BOLT, SOCKET M4X10	
22	SA3372001	1	送布台盖	FEED BAR COVER	
23	SA3538001	6	螺钉M4X8	SCREW, M4X8	
			<用于BT-438E >	<For BT-438E >	
24	SA3604001	1	送布台组件	FEED BAR SUB ASSY B	
			<用于BT-430E >	<ForBT-430E >	
25	SA3373001	1	送布台组件	FEED BAR SUB ASSY A	
26	SA3534001	1	滑块组件	T-WIDTH REGULATOR BROCK ASSY	
27	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
28	* P. 54-56	1	送料板	FEED PLATE	
29	153057101	2	送料板螺钉	SCREW, ROUND W/SOCKET SM4.37	
30	SA3381001	1	X马达安装板	X-MOTOR SETTING PLATE	
31	018061236	2	螺钉M6X12	BOLT, SOCKET M6X12	
32	025060236	3	垫圈6	WASHER, PLAIN M 6	
33	SA3708001	1	套管	COLLAR	
34	018063536	1	螺钉M6X35	BOLT, SOCKET M6X35	
35	SA3382001	1	Y马达安装板	Y-MOTOR SETTING PLATE	
36	018061236	2	螺钉M6X12	BOLT, SOCKET M6X12	
37	025060236	2	垫圈6	WASHER, PLAIN M 6	
			<用于BT-430E >	<ForBT-430E >	
38	SA3419101	1	压脚臂	WORK CLAMP ARM	
39	SA3420001	1	Qc压脚臂右杠杆	WORK CLAMP ARM LEVER, R	
40	SA3421001	1	Qc压脚臂左杠杆	WORK CLAMP ARM LEVER, L	
41	SA3422001	1	Qc杠杆销	WORK CLAMP ARM LEVER SHAFT	
42	110367001	1	垫片	WASHER, PLAIN SPECIAL 8	
43	048060346	1	卡簧E6	RETAINING RING, E6	
44	SA3231001	1	杠杆销紧圈	SET SCREW COLLAR, B	
45	012060536	2	螺钉M6X5	SET SCREW, SOCKET (FT) M6X5	
46	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
47	SA3423001	2	Qc杠杆压板	WORK CLAMP LEVER SUPPORT	
48	018500836	2	螺钉M5X8	BOLT, SOCKET M5X8	
49	028050246	2	弹垫	WASHER, SPRING 2-5	
50	025050236	2	垫圈5	WASHER, PLAIN M 5	
51	SA3424001	2	压脚压板A	WORK CLAMP GUIDE BRACKET, A	
52	SA3425001	1	压脚压板B	WORK CLAMP GUIDE BRACKET, B	
53	SA3426001	6	螺钉M3.5	SCREW, FLAT M3.5	
54	SA3208201	2	压脚臂杠杆调节板	WORK CLAMP ARM LEVER PLATE	
55	146354002	2	垫圈	WASHER, PLAIN 5	
56	018500836	2	螺钉M5X8	BOLT, SOCKET M5X8	
57	SA3427101	2	弹簧导向杆	SPRING GUIDE ROD	

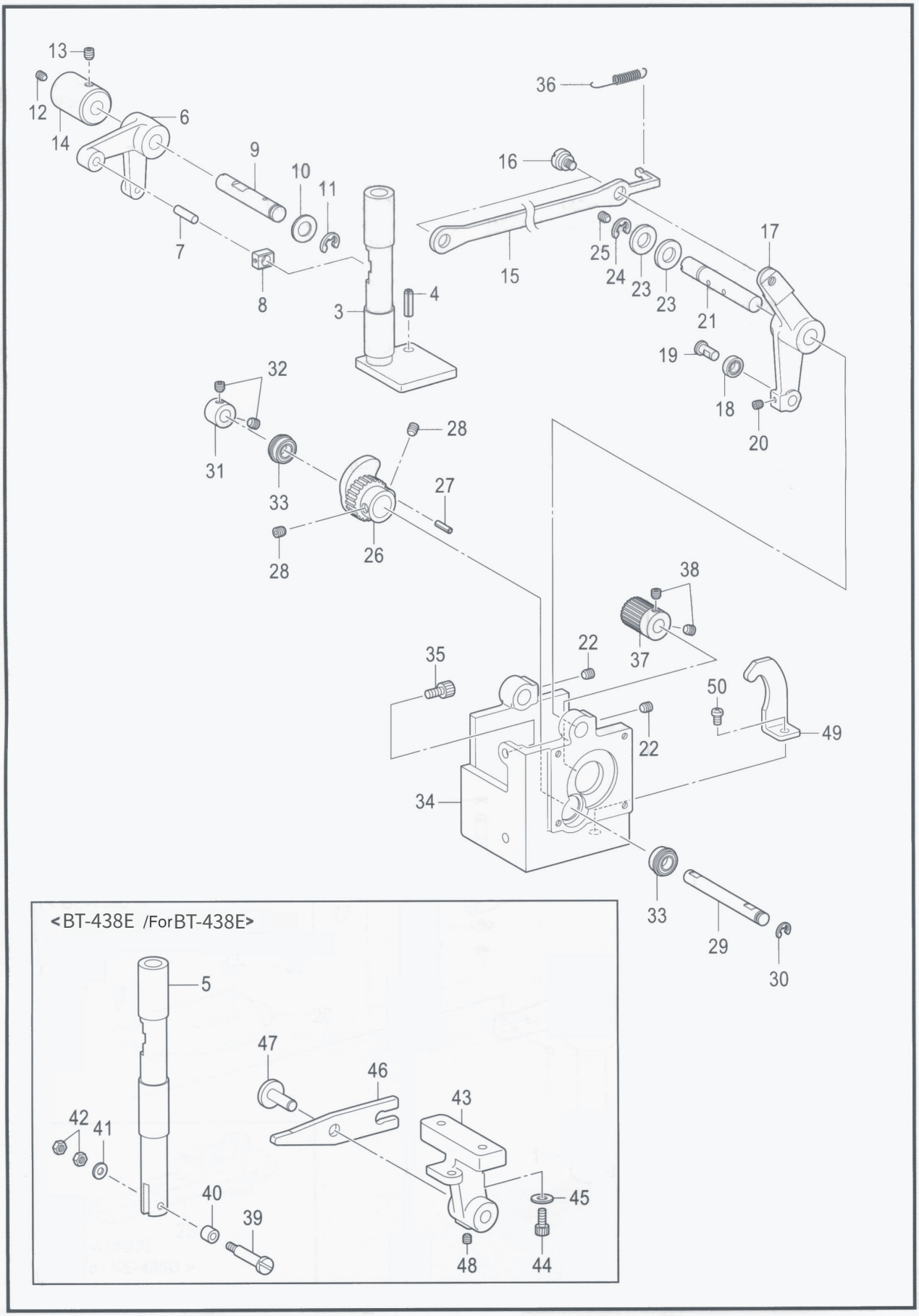
C . 送料部件 / Feed mechanism



C. 送料部件/ Feed mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<用于BT-430E >	<For BT-430E >	
58	SA1179002	2	螺钉M5	SHOULDER SCREW, M5	
59	153568001	2	弹簧A	PRESSER SPRING, A	
60	152788000	2	弹簧座圈	PRESSER SPRING SPACER	
61	153567000	2	弹簧紧圈	PRESSER SPRING COLLAR	
62	SA4130001	1	护手器	FINGER GUARD	
63	SA2626001	2	螺钉M3.5	SET SCREW, (CP) M3.5	
64	SA3428001	1	压脚臂支撑轴	SUPPORT SHAFT, W-CLAMP	
65	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
66	SA3487001	1	压脚臂支撑板	WORK CLAMP ARM SUPPORT PLATE	
67	SA4145001	1	钢珠垫片	SPACER, W-CLAMP	
68	* P. 54-56	1	压脚R	WORK CLAMP, RIGHT	
69	* P. 54-56	1	压脚L	WORK CLAMP, LEFT	
70	018061636	2	螺钉M6X16	BOLT, SOCKET M6X16	
71	025060236	2	垫圈6	WASHER, PLAIN M 6	
72	018400836	2	螺钉M4X8	BOLT, SOCKET M4X8	
73	071031840	7	1/8钢珠	BEARING BALL, 1/8	
			<选购件>	**<Option parts>**	
74	SA4198001	1	原点基准板组件	H-POSITION STANDARD PLATE ASSY	
75	S42903001	1	原点基准板	H-POSITION STANDARD PLATE	
76	S49955101	2	螺钉SM4.37	SCREW, W/SOCKET SM4.37	

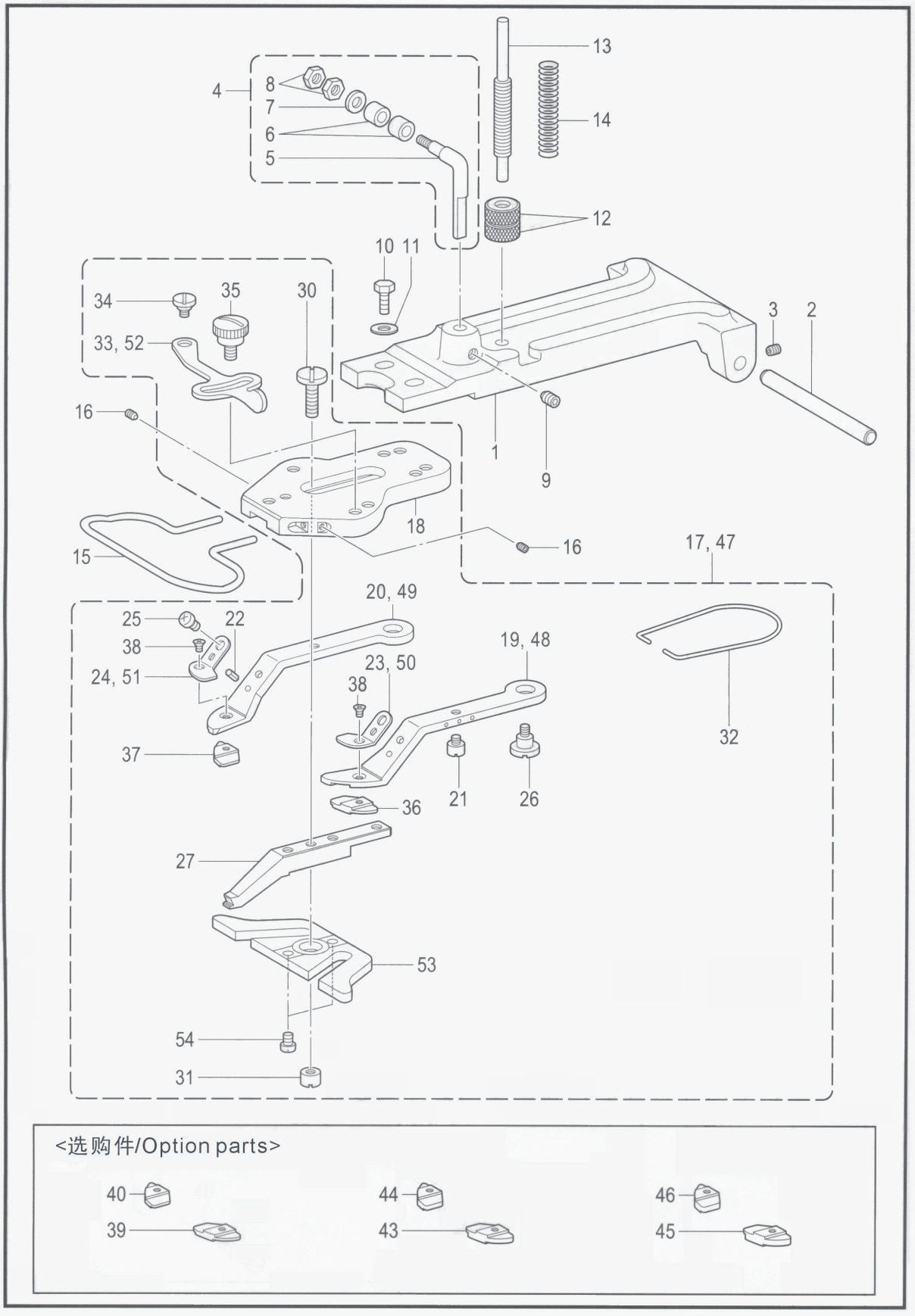
D . 抬压装置 / Work clamp lifter mechanism



D.抬压装置/ Work clamp lifter mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<用于BT-430E >	<For BT-430E >	
3	SA3432001	1	抬压脚板组件	WORK CLAMP LIFTER PLATE	
4	047602042	1	弹簧圈销AW6	PIN, SPRING ROLL AW6	
			<用于BT-438E >	<ForBT-438E >	
5	SA3628001	1	夹扣杆	BUTTON CLAMP ROD	
6	SA3434001	1	抬压脚杆	LIFTER LEVER	
7	152744001	1	抬压脚杠杆销	PIN	
8	102630001	1	针棒导向滑块	NEEDLE BAR GUIDE SLIDE BLOCK	
9	SA3435001	1	抬压杆轴	LEVER SHAFT	
10	S20356001	1	平垫圈10	WASHER, PLAIN 10	
11	048080342	1	卡簧E8	RETAINING RING, E8	
12	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
13	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
14	SA3436001	1	抬压脚杆轴套	W-CLAMP LIFTER LEVER BUSH	
15	SA3437001	1	抬压脚连杆	LINK	
16	SA3438001	2	抬压脚连杆螺钉	LINK SHOULDER SCREW	
17	SA3439001	1	抬压脚杠杆	DRIVE LEVER W-CLAMP LIFTER	
18	070696800	1	轴承696ZZ	BALL BEARING, RADIAL 696ZZ	
19	SA3441001	1	销轴	W-CLAMP LIFTER ROLLER SHAFT	
20	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
21	SA3442001	1	抬压脚杠杆轴	CAM LEVER SHAFT	
22	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
23	S20356001	2	平垫圈10	WASHER, PLAIN 10	
24	048080342	1	卡簧E8	RETAINING RING, E8	
25	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
26	SA3443101	1	抬压凸轮滚轮	CAM GEAR	
27	047301042	1	弹簧圈销AW3	PIN, SPRING ROLL AW3	
28	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
29	SA3444001	1	抬压脚凸轮轴	CAM SHAFT	
30	048060346	1	卡簧E6	RETAINING RING, E6	
31	SA3231001	1	杠杆销紧圈	SET SCREW COLLAR, B	
32	012060536	2	螺钉M6X5	SET SCREW, SOCKET (FT) M6X5	
33	070688850	2	球轴承688ZZ	BALL BEARING, RADIAL 688ZZ	
34	SA3445001	1	马达托架	MOTOR BRACKET	
35	018061236	2	螺钉M6X12	BOLT, SOCKET M6X12	
36	SA3446001	1	抬压脚弹簧	SPRING	
37	SA3707001	1	驱动齿轮	GEAR 16	
38	012060536	2	螺钉M6X5	SET SCREW, SOCKET (FT) M6X5	
			<用于BT-438E >	<For BT-438E >	
39	SA3629001	1	纽扣夹滚轮轴	BUTTON CLAMP ROLLER SHAFT	
40	107744001	1	滚轮	ROLLER	
41	025040236	1	垫圈4	WASHER, PLAIN M 4	
42	021400216	2	螺母M4	NUT, 2 M4	
43	SA3630001	1	纽扣夹座	BUTTON CLAMP LEVER HOLDER	
44	018061636	2	螺钉M6X16	BOLT, SOCKET M6X16	
45	025060236	2	垫圈6	WASHER, PLAIN M 6	
46	SA3631001	1	纽扣夹杆	BUTTON CLAMP LEVER	
47	153838001	1	纽扣夹杆轴	BUTTON CLAMP LEVER SHAFT	
48	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
49	SA4072001	1	抬压凸轮止动板	STOPPER	
50	062061016	1	螺钉M6X10	SCREW, PAN M6X10	

E . 压脚臂系统（BT-438E ）/ Button clamp mechanism(BT-438E ）

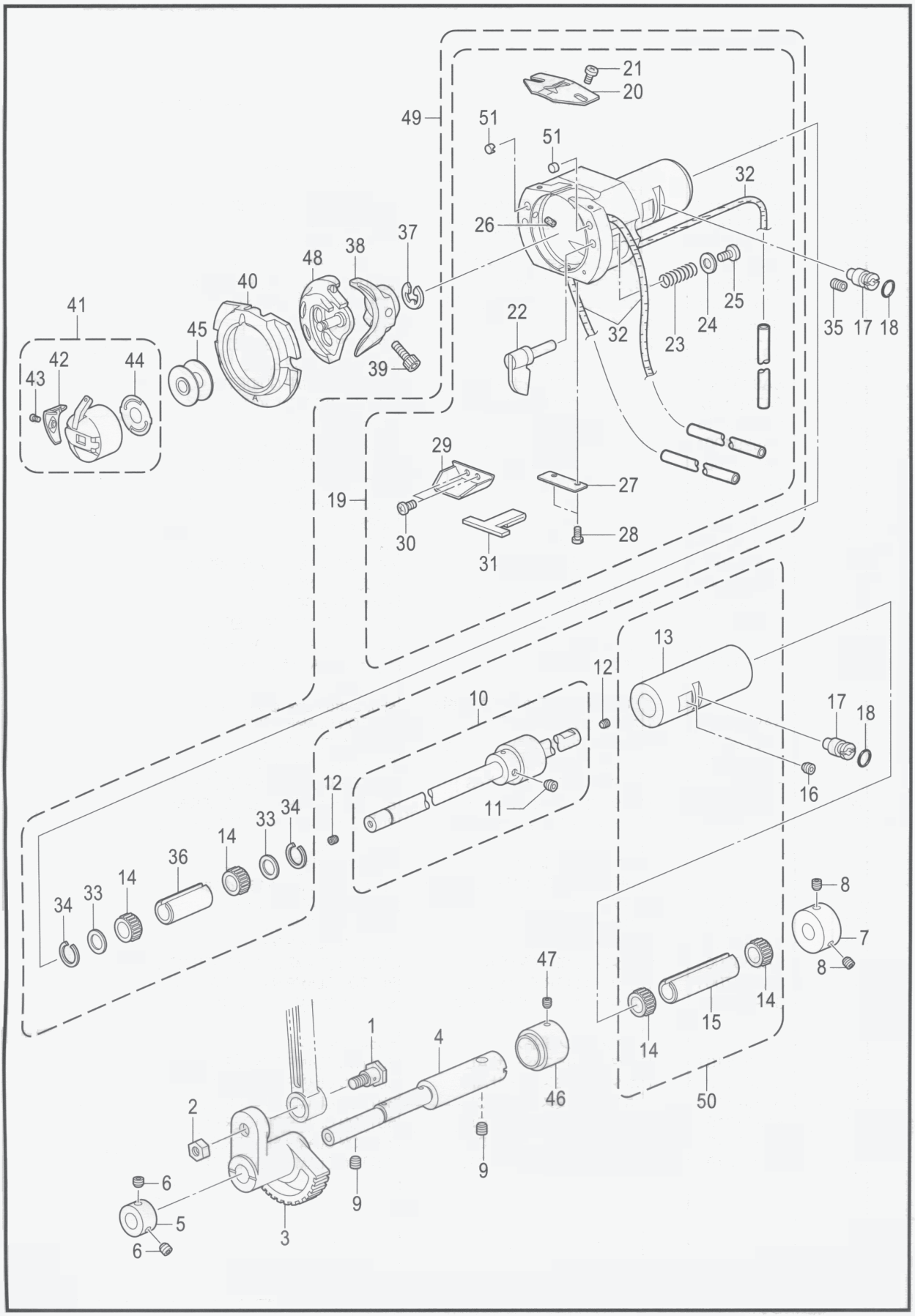


<选购件/Option parts>

E. 压脚臂系统(BT-438E) / Button clamp mechanism (BT-438E)

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	153830100	1	纽扣夹托架	BUTTON CLAMP HOLDER	
2	153827001	1	纽扣夹托架轴	BUTTON CLAMP HOLDER SHAFT	
3	014680632	2	螺钉SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6	
4	151968001	1	纽扣夹托架钩组件	BUTTON CLAMP HOLDER HOOK ASSY	
5	151969001	1	纽扣夹托架钩	B-CLAMP HOLDER HOOK	
6	107744001	2	滚轮	ROLLER	
7	153484001	1	垫圈4.76	WASHER, PLAIN 4.76	
8	105234003	2	螺母SM4.37	NUT SM4.37	
9	014760632	1	螺钉SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6	
10	017711412	2	螺钉SM4.76-32X14	BOLT SM4.76-32X14	
11	146354001	2	垫圈5	WASHER, PLAIN 5	
12	146994001	2	螺母SM6.35-40	NUT, ROUND SM6.35-40	
13	115148201	1	按压弹簧调节螺丝	ADJUSTING SCREW SM6.35-40	
14	115147001	1	纽扣夹压脚弹簧	COMPRESSION SPRING	
15	S49998001	1	护指器	FINGER GUARD	
16	011679312	2	螺钉SM3.57	SET SCREW, (FT) SM3.57	
18	SA9288001	1	纽钳杆钳座	BUTTON CLAMP BASE	
21	SA9291001	2	螺钉	BUTTON CLAMP GUIDE PIN	
22	047250642	2	销	PIN SPRING ROLL AW2.5	
25	062400416	2	螺钉M4X4	SCREW, PAN M4X4	
26	SA9294001	2	段螺钉	SHOULDER SCREW 4	
53	SA9302001	1	纽钳片	BUTTON CLAMP PLATE CAM	
27	SA9301001	1	纽扣夹紧杆	BUTTON CLAMP M	
54	062400816	2	螺钉M4X8	SCREW PAN M4X8	
30	SA9296001	1	螺钉	SCREW 4	
31	SA9297001	1	螺母	NUT ROUND 4	
32	115163001	1	纽钳弹簧	BUTTON CLAMP PLATE SPRING	
34	SA9299001	1	螺钉	SHOULDER SCREW 4	
35	SA9300001	1	段螺钉	SHOULDER SCREW 4	
36	S52072101	1	纽扣夹紧垫BL	BUTTON CLAMP SPACER BL	
37	S52076101	1	纽扣夹紧垫BR	BUTTON CLAMP SPACER BR	
38	S01694001	2	螺钉SM2.38X4	SCREW, FLAT SM2.38X4	
			<纽扣外径Φ8～Φ20用>	**<For button size ϕ 8 - ϕ 20>**	
17	SA9287001	1	纽扣夹组件	BUTTON CLAMP ASSY S	
19	SA9289001	1	纽钳杆钳(左)	BUTTON CLAMP L-S	
20	SA9290001	1	纽钳杆钳(右)	BUTTON CLAMP R-S	
23	SA9292001	1	纽扣夹(左)	BUTTON CLAMP L PLATE SPRING S	
24	SA9293001	1	纽扣夹(右)	BUTTON CLAMP R PLATE SPRING S	
33	SA9298001	1	调节板	BUTTON CLAMP ADJUSTING PLATE	
			<选购件>	**<Option parts>**	
			<纽扣外径Φ15～Φ30用>	**<For button size ϕ 15 - ϕ 30>**	
47	SA9303001	1	纽扣夹组件	BUTTON CLAMP ASSY L	
48	SA9304001	1	纽钳杆钳(左)	BUTTON CLAMP L-L	
49	SA9305001	1	纽钳杆钳(右)	BUTTON CLAMP R-L	
50	SA9306001	1	纽扣夹(左)	BUTTON CLAMP L PLATE SPRING L	
51	SA9307001	1	纽扣夹(右)	BUTTON CLAMP R PLATE SPRING L	
52	SA9308001	1	调节板	BUTTON CLAMP ADJUSTING PLATE	
			<选购件>	**<Option parts>**	
39	S52071101	1	纽扣夹紧垫AL	BUTTON CLAMP SPACER AL	
40	S52075101	1	纽扣夹紧垫AR	BUTTON CLAMP SPACER AR	
43	S52073101	1	纽扣夹紧垫CL	BUTTON CLAMP SPACER CL	
44	S52077101	1	纽扣夹紧垫CR	BUTTON CLAMP SPACER CR	
45	S52074101	1	纽扣夹紧垫DL	BUTTON CLAMP SPACER DL	
46	S52078101	1	纽扣夹紧垫DR	BUTTON CLAMP SPACER DR	

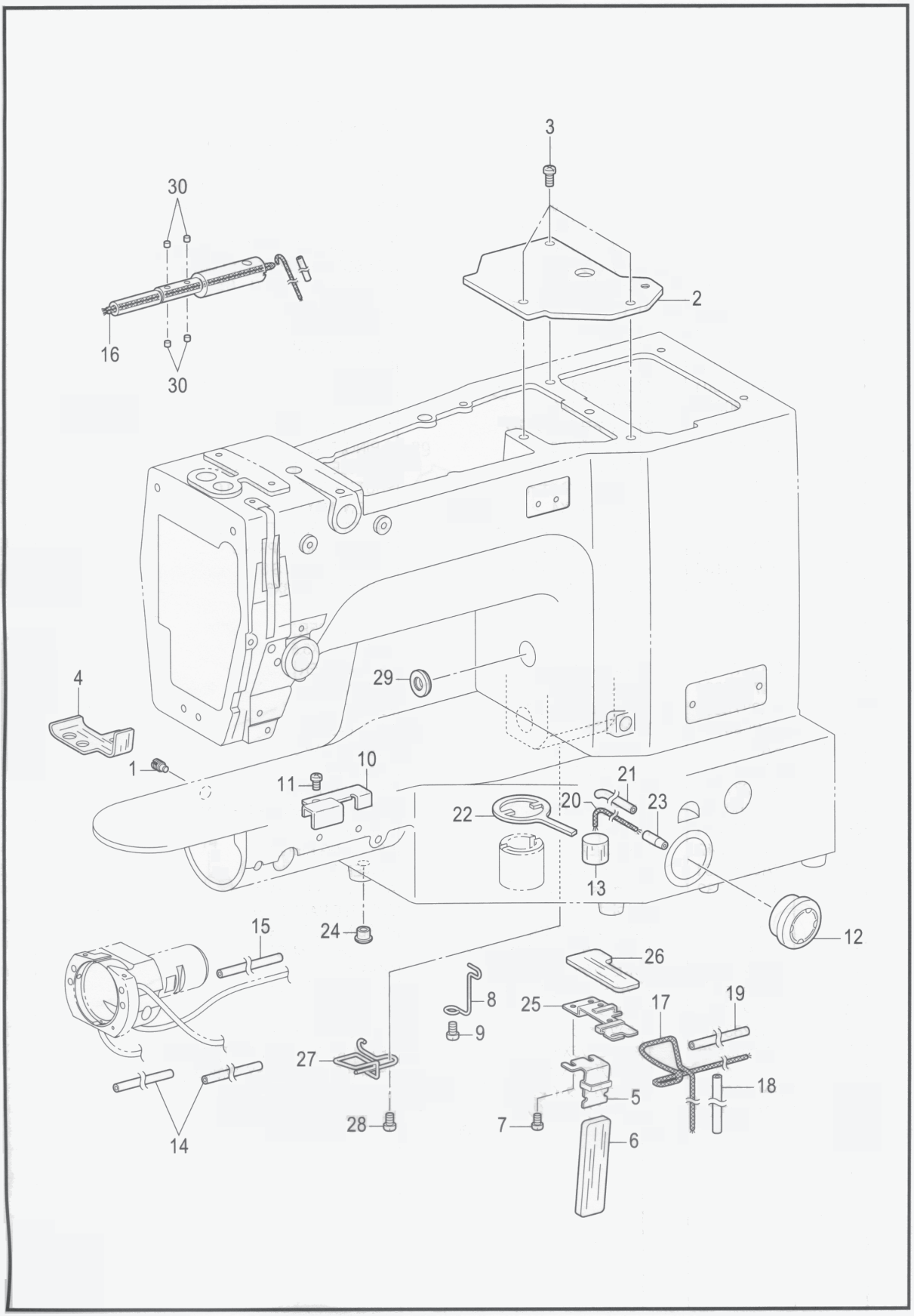
F .下轴部件 / Lower shaft mechanism



F.下轴部件/ Lower shaft mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3226001	1	轴位螺钉	SHOULDER SCREW	
2	SA3227001	1	螺母	NUT (FT), M6	
3	SA3228101	1	摇摆齿轮	ROCK GEAR	
4	SA4068101	1	摆轴	ROCK GEAR SHAFT, A	
5	SA3231001	1	紧圈	SET SCREW COLLAR, B	
6	012060536	2	螺钉M6X5	SET SCREW, SOCKET (FT) M6X5	
7	SA3233001	1	下轴紧圈	SET SCREW COLLAR	
8	S23651001	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
9	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
10	SA3234101	1	下轴组件	LOWER SHAFT ASSY	
11	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
12	012400436	2	螺钉M4X4	SET SCREW, SOCKET (FT) M4X4	
13	SA3237001	1	下轴右套	LOWER SHAFT BUSH	
14	SA4187001	4	滚针轴承	NEEDLE BEARING	
14	SA4188001	4	滚针轴承	NEEDLE BEARING	
14	SA4189001	4	滚针轴承	NEEDLE BEARING	
14	SA4190001	4	滚针轴承	NEEDLE BEARING	
15	SA3273001	1	隔套	LOWER SHAFT COLLAR	
16	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
17	SA3238101	2	调整销	ADJUSTING STUD	
18	081003670	2	O型圈PW3	O RING, PW3	
19	SA3239201	1	大旋梭组件	SHUTTLE RACE BASE ASSY	
20	S02429201	1	过线板	SHUTTLE RACE THREAD GUIDE	
21	SA4199001	2	螺钉M3X4	SCREW, M3X4	
22	SA3241001	2	卡爪	S-RACE BASE SETTING CLAW	
23	152684101	2	弹簧	COMPRESSION SPRING	
24	026030136	2	垫圈S3	WASHER, PLAIN S 3	
25	062300616	2	螺钉M3X6	SCREW, PAN M3X6	
26	SA9396001	2	油毡	FELT	
27	SA3242001	1	油毡压板	FELT HOLDER	
28	SA9191001	2	螺钉M3X5.5	SCREW M3X5.5	
29	SA3274101	1	防尘板	FELT HOLDER	
30	S47307001	2	螺钉M3X4	SCREW, M3X4	
31	SA3275001	1	油毡	FELT, T	
32	S59886001	3	油毡L=360	FELT, L=360	
51	SA9397001	2	橡皮塞5.5	RUBBER CAP 5.5	
33	SA3276001	2	垫圈	SPACER, A	
34	SA3277001	2	挡圈	RETAINING RING	
35	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
36	SA3278001	1	隔套	COLLAR	
37	048070342	1	卡簧E7	RETAINING RING, E7	
38	SA3284201	1	传动器	DRIVER D	
39	018501232	1	螺钉M5X12	BOLT, SOCKET M5X12	
40	* P. 53	1	大旋梭	SHUTTLE RACE BASE	
41	* P. 53	1	梭芯套组件	BOBBIN CASE ASSY	
42	* P. 53	1	旋梭调整簧	TENSION SPRING	
43	* P. 53	1	螺钉	SCREW	
44	* P. 53	1	旋梭空转防止簧	ANTI-SPIN SPRING	
45	* P. 53	1	梭芯	BOBBIN	
46	SA3283101	1	紧圈R	SET SCREW COLLAR, R	
47	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
48	* P. 53	1	中旋梭	SHUTTLE HOOK ASSY, W/BOX	
49	SA6128001	1	大旋梭总组件	SHUTTLE RACE BASE SET	
50	SA6129001	1	下轴套组件	LOWER SHAFT BUSH ASSY	

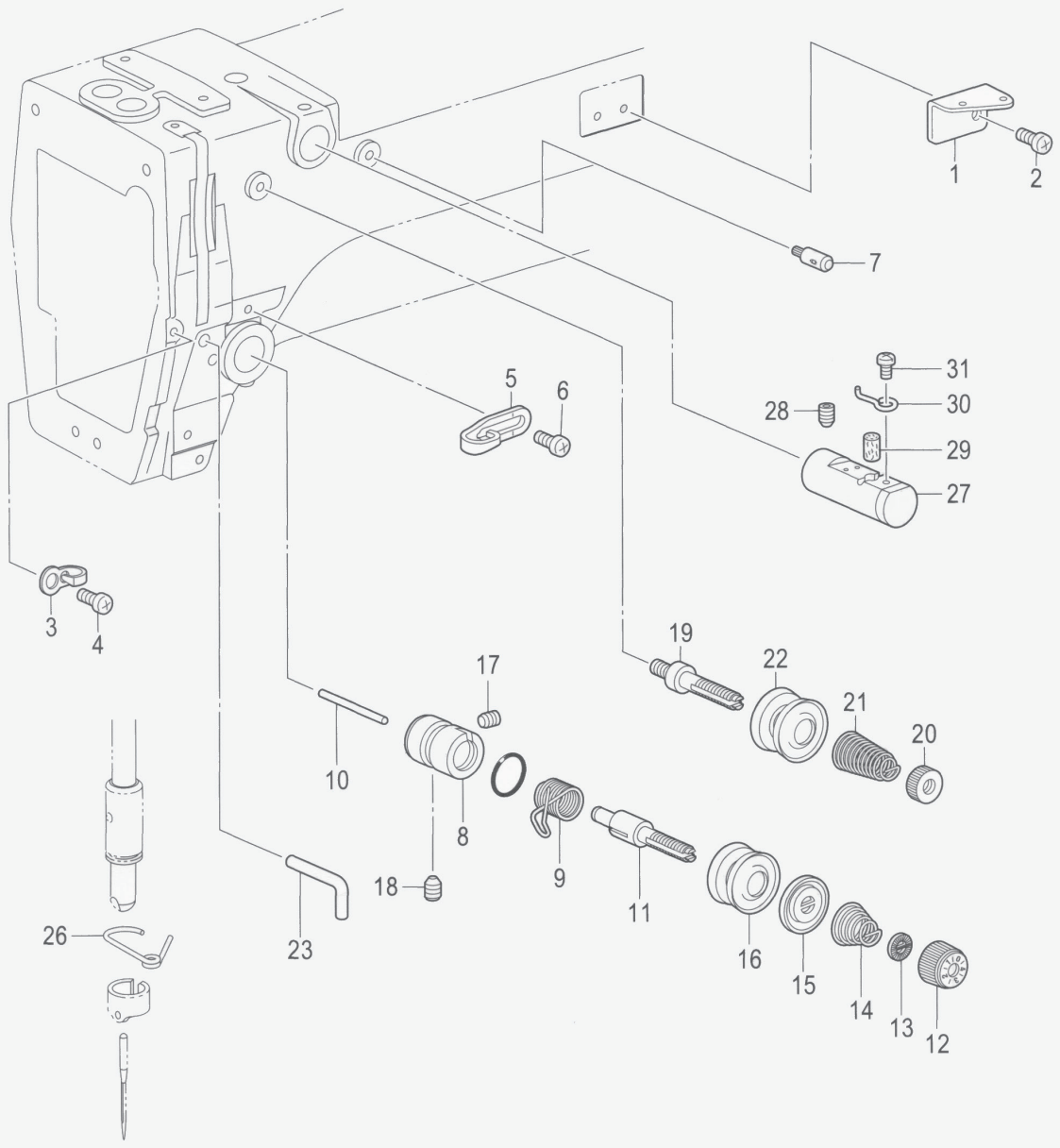
G .供油润滑组件/ Lubrication



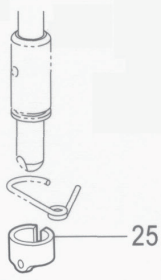
G. 供油润滑组件 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3244001	1	油量调节螺栓	SET SCREW	
2	SA3245001	1	曲柄杆盖	CRANK COVER	
3	062061016	3	螺钉M6X10	SCREW, PAN M6X10	
4	SA3279001	1	油毡	FELT	
5	SA3503201	1	油毡架	LOWER SHAFT WICK SUPPORT	
6	SA3504201	1	油毡	LOWER SHAFT GEAR FELT	
7	062400616	2	螺钉M4X6	SCREW, PAN M4X6	
8	SA3282001	1	油线架	CORD HOLDER, A	
9	062060816	1	螺钉M6X8	SCREW, PAN M6X8	
10	SA3249001	1	油管夹	OIL TUBE SUPPORT	
11	062400616	1	螺钉M4X6	SCREW, PAN M4X6	
12	S49992000	1	油窗	OIL GAUGE WINDOW	
13	SA3379001	1	油棉	FELT	
14	S50529000	2	维尼龙油管L=320	OIL TUBE, L=320	
15	S28415000	1	维尼龙油管L=225	OIL TUBE (L=225)	
16	S45849000	1	油线L=300	WICK, L=300	
17	153922001	1	油线L=500	WICK, L=500	
18	SA1302001	1	油管	VINYL TUBE	
19	S56877000	1	油管	OIL TUBE	
20	SA8010001	1	油棉L=180	FELT L=180	
21	143671000	1	维尼龙油管	OIL TUBE	
22	SA3287001	1	油棉	X-FEED LEVER FELT	
23	S07333001	1	油嘴	OIL FEEDING PIPE, S	
24	146080000	1	橡皮塞	CORD BUSH	
25	SA3246001	1	齿轮供油支架	GEAR WICK SUPPORT	
26	SA3280001	1	油毡	GEAR FELT	
27	SA4221001	1	油线架	CORD HOLDER, B	
28	062060816	1	螺钉M6X8	SCREW, PAN M6X8	
29	SA4222001	1	油封	FELT	
30	153050000	4	橡胶塞	S-RACE BASE FELT	

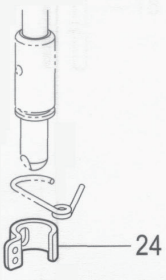
H . 穿线部件/ Threading mechanism



<用于BT-430E /For BT-430E >



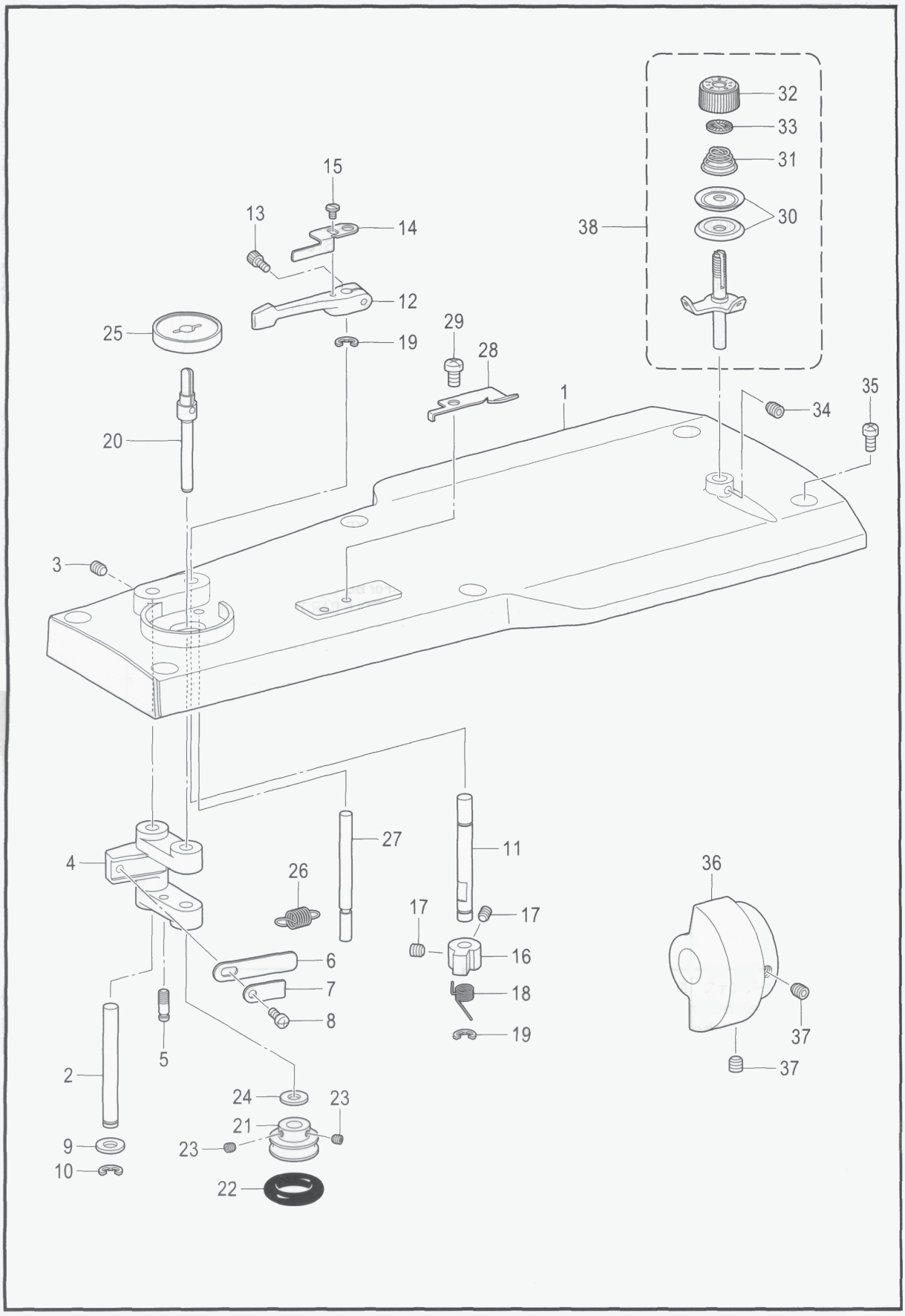
<用于BT-438E /For BT-438E >



H. 穿线部件/ Threading mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3250001	1	两眼过线	ARM THREAD GUIDE, A	
2	062500616	1	螺钉M5X6	SCREW, PAN M5X6	
3	SA4333001	1	下过线勾	ARM THREAD GUIDE, B	
4	062500616	1	螺钉M5X6	SCREW, PAN M5X6	
5	SA3252001	1	机壳线导向	ARM THREAD GUIDE, C	
6	062500616	1	螺钉M5X6	SCREW, PAN M5X6	
7	153049001	1	导线杆	UPPER THREAD GUIDE STUD	
8	SA3254001	1	夹线架	TENSION BRACKET	
9	* P. 53	1	挑线弹簧	THREAD TAKE-UP SPRING	
10	S12699000	1	松线销	TENSION RELEASE PIN	
11	SA3255001	1	夹线螺钉	TENSION STUD	
12	S31032001	1	压线螺母	TENSION NUT	
13	S12441001	1	止动垫圈	WASHER	
14	* P. 53	1	夹线弹簧	TENSION SPRING	
15	159805001	1	夹线压板	TENSION DISC PRESSER	
16	145446001	2	夹线板	DISC, TENSION	
17	100402004	1	螺钉SM3.57	SET SCREW, SM3.57	
18	SA4143001	1	螺钉M6X6	SET SCREW, (FT) M6X6	
19	SA3256001	1	副调线杆	TENSION STUD, A	
20	100136001	1	夹线螺母	TENSION NUT	
21	SA4146001	1	副调线弹簧	SUB TENSION SPRING	
22	145446001	2	夹线板	DISC, TENSION	
23	159224001	1	机壳线勾	THREAD GUIDE, ARM	
			<用于BT-438E >	<For BT-438E >	
24	SA3635101	1	针杆过线环	NEEDLE BAR THREAD GUIDE, B	
			<用于BT-430E >	<For BT-430E >	
25	SA3257101	1	针杆过线环	NEEDLE BAR THREAD GUIDE, A	
26	SA3258001	1	针杆套过线环	N-BAR BUSH THREAD GUIDE, D	
27	152881001	1	冷切器	NEEDLE COOLER ASSY	
28	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
29	152883000	1	油毡8X15.5	FELT, 8X15.5	
30	152884001	1	冷切器线勾	NEEDLE COOLER THREAD GUIDE	
31	062670412	1	螺钉SM3.57-40X4	SCREW, PAN SM3.57-40X4	

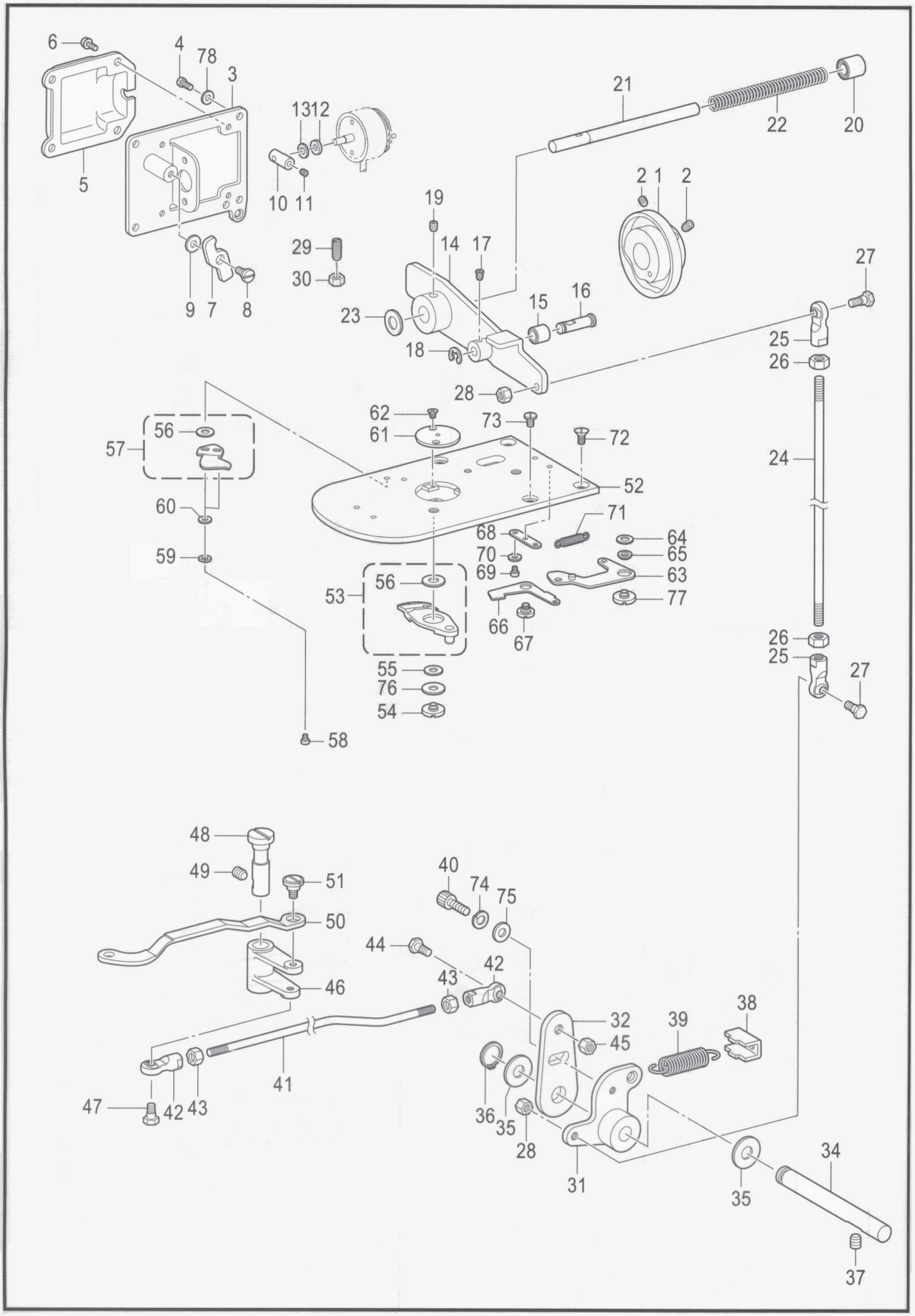
J . 卷线部件/ Bobbin winder mechanism



J. 卷线部件/ Bobbin winder mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3289101	1	顶盖	TOP COVER 430E	
2	SA3290001	1	绕线曲柄轴	SHAFT, BW-LEVER	
3	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
4	SA3291001	1	绕线曲柄	BOBBIN WINDER LEVER	
5	SA4171001	1	弹簧挂钩	SPRING HOOK	
6	152936001	1	弹簧板	PLATE SPRING	
7	152937001	1	垫片	WASHER	
8	062350616	1	螺钉M3.5X6	SCREW, PAN M3.5X6	
9	159486001	1	平垫圈	WASHER	
10	048050342	1	挡圈E5	RETAINING RING, E5	
11	SA3293001	1	卡爪轴	STUD, B-WINDER CLAW	
12	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
13	018401236	1	螺钉M4X12	BOLT SOCKET M4X12	
14	SA3294001	1	梭芯夹	BOBBIN PRESSER	
15	S23418002	1	螺钉M4X5	SCREW, M4X5	
16	SA3295001	1	卷线卡爪	CLAW, B-WINDER	
17	012400436	2	螺钉M4X4	SET SCREW, SOCKET (FT) M4X4	
18	S10438001	1	扭簧	SPRING, TWIST	
19	048050342	2	挡圈E5	RETAINING RING, E5	
20	SA3296001	1	卷线轴	BOBBIN WINDER SHAFT	
21	SA3297001	1	卷线轮	WHEEL, B-WINDER	
22	120448001	1	橡皮圈	BOBBIN WINDER RUBBER BAND	
23	012400436	2	螺钉M4X4	SET SCREW, SOCKET (FT) M4X4	
24	159486001	2	垫圈	WASHER	
25	SA1988001	1	梭芯座	BOBBIN SUPPORT	
26	S10268001	1	拉簧	SPRING	
27	SA3298001	1	梭芯夹轴	STOPPER SHAFT, B-WINDER	
28	SA3299001	1	切刀	KNIFE	
29	062500616	1	螺钉M5X6	SCREW, PAN M5X6	
30	145446001	2	夹线盘	DISC, TENSION	
31	100401021	1	夹线弹簧	TENSION SPRING	
32	S31032001	1	压线螺母	TENSION NUT	
33	S12441001	1	止动垫圈	WASHER	
34	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
35	062061016	6	螺钉M6X10	SCREW, PAN M6X10	
36	SA3300001	1	卷线驱动轮	DRIVING WHEEL, B-WINDER	
37	S23651001	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
38	SA1994101	1	卷线器夹线组件	BOBBIN WINDER TENSION ASSY	

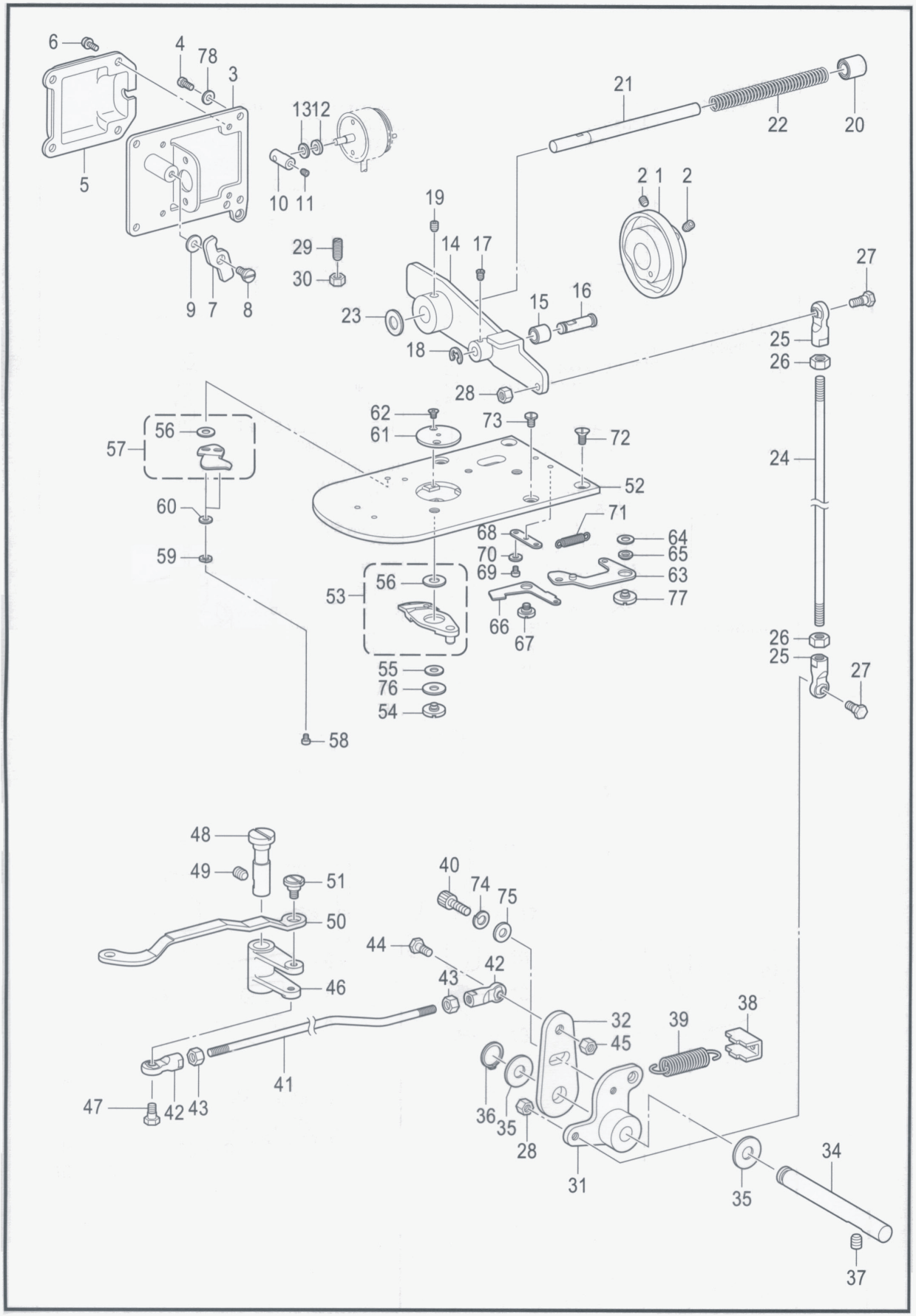
K .切线部件/ Thread trimmer mechanism



K. 切线部件/ Thread trimmer mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<用于BT-430E >	<For BT-430E >	
1	SA4131001	1	切线凸轮	THREAD TRIMMER CAM	
			<用于BT-438E >	<For BT-438E >	
1	SA9315001	1	切线凸轮	THREAD TRIMMER CAM C	
2	S23651001	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
3	SA3304301	1	电磁铁安装板	SETTING PLATE SOLENOID	
4	062400816	4	螺钉M4X8	SCREW, PAN M4X8	
78	026040136	4	平垫圈S4	WASHER PLAIN S 4	
5	SA3303101	1	电磁铁盖	TR-SOLENOID COVER	
6	0A4400806	4	螺栓M4X8	SCREW PAN (S/P WASHER) M4X8	
7	SA3305001	1	驱动杆压杆	PUSHING LEVER, DRIVING LEVER	
8	SA3306001	1	螺钉	SHOULDER SCREW, 7-3	
9	S39690021	1	平垫圈	WASHER	
10	SA3307001	1	电磁铁杆	SOLENOID LEVER	
11	012400436	1	螺钉M4X4	SET SCREW, SOCKET (FT) M4X4	
12	154599000	1	电磁铁缓冲垫	SOLENOID CUSHION	
13	S02652001	1	平垫圈	WASHER	
14	SA3309001	1	切线驱动杆	TR-DRIVING LEVER	
15	SA3310001	1	切线滚轮	COLLAR, TR-TRIMMER	
16	SA3311001	1	切线滚轮轴	COLLAR SHAFT	
17	012400436	1	螺钉M4X4	SET SCREW, SOCKET (FT) M4X4	
18	048040342	1	挡圈E4	RETAINING RING, E4	
19	S23651001	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
20	231071001	1	导向套	BUSH, 8X15	
21	SA3312201	1	驱动杆导向轴	GUIDE SHAFT	
22	SA3313101	1	驱动轴弹簧	SPRING, COMPRESSION	
23	154596000	1	切线凸轮杆缓冲垫	CUSHION	
24	SA3315001	1	切线杆	THREAD TRIMMER ROD V	
25	S32465101	2	调节杆铰链	BALL JOINT ASSY	
26	021060106	2	六角螺母M6	NUT, 1 M6	
27	S32462001	2	轴位螺钉M6	SHOULDER SCREW, B; M6	
28	021060306	2	六角螺母M6	NUT, 3 M6	
29	S25475001	1	螺钉M6X19	SET SCREW, M6X19	
30	021060106	1	六角螺母M6	NUT, 1 M6	
31	SA4546001	1	切线杆V	THREAD TRIMMER LEVER V	
32	SA3317001	1	切线杆H	THREAD TRIMMER LEVER H	
34	SA3319101	1	切线杠杆轴	SHAFT, TR-TRIMMER LEVER	
35	SA4545001	2	垫片	SPACER	
36	048080142	1	挡圈C8	RETAINING RING EXTERNAL C8	
37	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
38	SA3320101	1	弹簧挂钩	SPRING HOOK	
39	SA3321001	1	切线复位簧	SPRING, EXTENSION	
40	018501232	1	螺钉M5X12	BOLT, SOCKET M5X12	
74	028050246	1	弹垫	WASHER SPRING 2-5	
75	146352002	1	垫圈5	WASHER, PLAIN 5	
41	SA3323001	1	切线杆H	THREAD TRIMMER ROD H	
42	S32465101	2	调节杆铰链	BALL JOINT ASSY	
43	021060106	2	六角螺母M6	NUT, 1 M6	
44	S32462001	1	轴位螺钉M6	SHOULDER SCREW, B; M6	
45	021060306	1	六角螺母M6	NUT, 3 M6	
46	SA3324001	1	曲柄	MOVING KNIFE LEVER	
47	SA3325001	1	台阶螺钉	SHOULDER SCREW, 6.35-6	
48	SA3326001	1	移动曲柄轴	SHAFT, M-KNIFE LEVER	
49	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
50	SA3327301	1	移动刀连杆	M-KNIFE CONNECTING PLATE	
51	SA4354001	1	台阶螺钉	SHOULDER SCREW, 6-1.8	
52	SA3655001	1	针板SC	NEEDLE PLATE, SC	

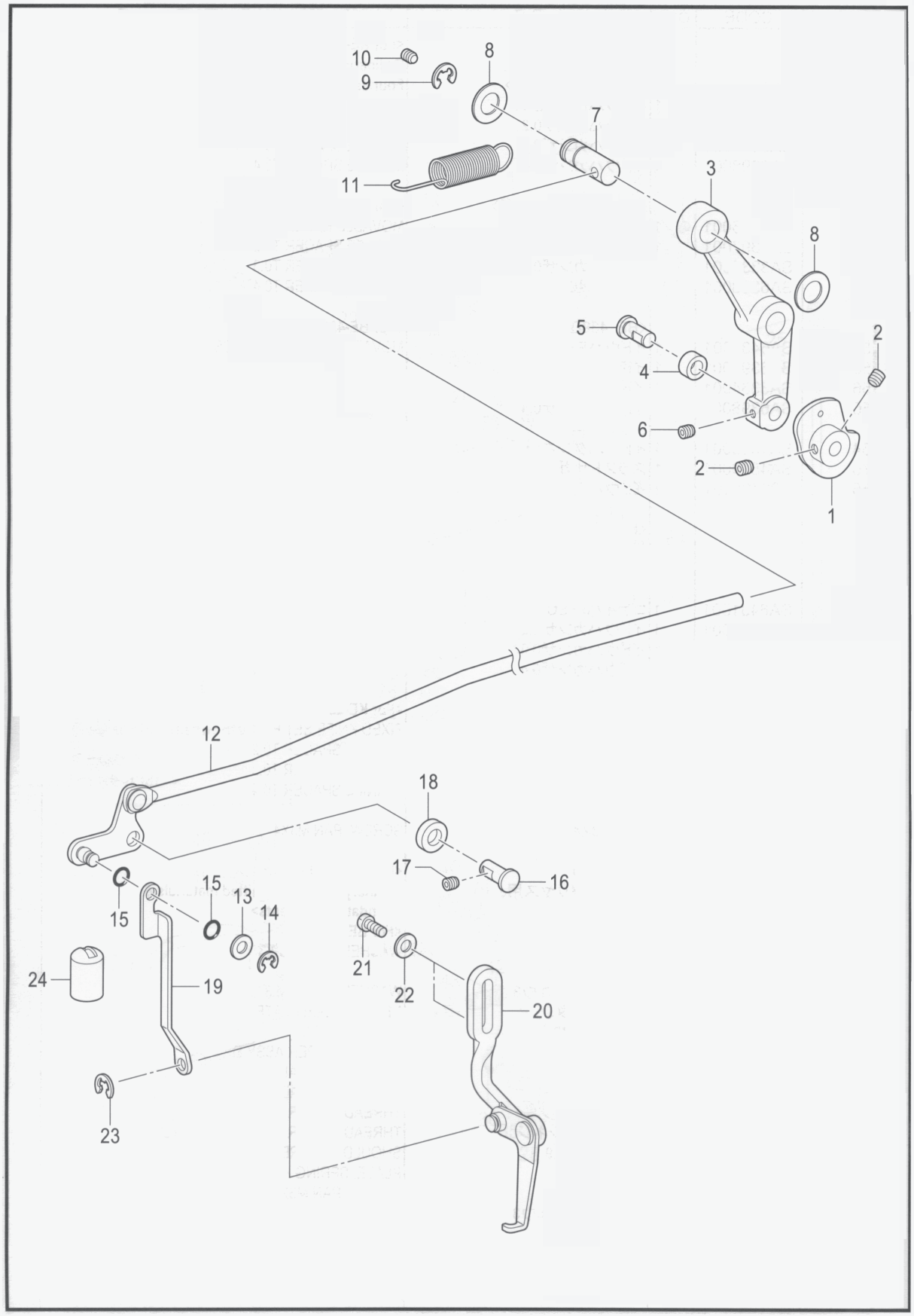
K .切线部件/ Thread trimmer mechanism



K.切线部件/ Thread trimmer mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<用于BT-430E>	<For BT-430E>	
53	SA6429001	1	动刀组件F-SC	MOVABLE KNIFE SET F-SC	
56	SA6397001	1	垫片 t=0.2	M-KNIFE SPACER T0.2	
56	SA3334001	1	垫片 t=0.3	M-KNIFE SPACER T0.3	
56	SA6398001	1	垫片 t=0.4	M-KNIFE SPACER T0.4	
			<用于BT-430E>	<For BT-430E>	
53	SA6596001	1	动刀组件F	MOVABLE KNIFE SET F	
56	SA6397001	1	垫片 t=0.2	M-KNIFE SPACER T0.2	
56	SA3334001	1	垫片 t=0.3	M-KNIFE SPACER T0.3	
56	SA6398001	1	垫片 t=0.4	M-KNIFE SPACER T0.4	
			<用于BT-438E>	<For BT-438E>	
53	SA6432001	1	动刀组件F-SCS	MOVABLE KNIFE SET F-SCS	
56	SA6397001	1	垫片 t=0.2	M-KNIFE SPACER T0.2	
56	SA3334001	1	垫片 t=0.3	M-KNIFE SPACER T0.3	
56	SA6398001	1	垫片 t=0.4	M-KNIFE SPACER T0.4	
54	SA4518001	1	螺钉	MOVABLE KNIFE SHOULDER SCREW	
76	SA4519001	1	垫片	THRUST WASHER	
55	S00705001	1	垫片	MOVABLE KNIFE COLLAR	
			<用于BT-438E>	<For BT-438E>	
57	SA6431001	1	固定刀组件F-SC	FIXED KNIFE SET F-SC	
56	SA6397001	1	垫片 t=0.2	M-KNIFE SPACER T0.2	
56	SA3334001	1	垫片 t=0.3	M-KNIFE SPACER T0.3	
56	SA6398001	1	垫片 t=0.4	M-KNIFE SPACER T0.4	
			<用于BT-430E>	<For BT-430E>	
57	SA6597001	1	固定刀组件F	FIXED KNIFE SET F	
56	SA6397001	1	垫片 t=0.2	M-KNIFE SPACER T0.2	
56	SA3334001	1	垫片 t=0.3	M-KNIFE SPACER T0.3	
56	SA6398001	1	垫片 t=0.4	M-KNIFE SPACER T0.4	
58	062300416	2	螺钉M3X4	SCREW, PAN M3X4	
			<用于BT-438E>	<For BT-438E>	
59	028030246	2	弹垫	WASHER, SPRING2-3	
60	025030236	2	垫圈3	WASHER, PLAIN M 3	
61	* P. 53, 57	1	针孔板	NEEDLE HOLE PLATE	
62	100360003	2	螺钉SM2.38	SCREW	
63	SA3337001	1	钳线组件D	THREAD NIPPER ASSY D	
64	SA4330001	1	垫圈	SPACER, THREAD NIPPER	
65	SA4329001	1	垫圈	COLLAR, THREAD NIPPER	
66	SA3341001	1	切线连杆	THREAD NIPPER U	
77	SA3333001	1	螺钉	THREAD NIPPER SHOULDER SCREW	
67	SA3342001	1	螺钉	SHOULDER SCREW, 6-0.9	
68	SA3343001	1	弹簧固定板	PLATE, SPRING HOOK	
69	062300416	2	螺钉M3X4	SCREW, PAN M3X4	
70	025030236	2	垫圈3	WASHER, PLAIN M 3	
71	SA3344001	1	弹簧	SPRING, EXTENSION	
72	S25310101	2	针板螺钉	SCREW, FLAT M4	
73	SA3538001	2	螺钉M4X8	SCREW, M4X8	

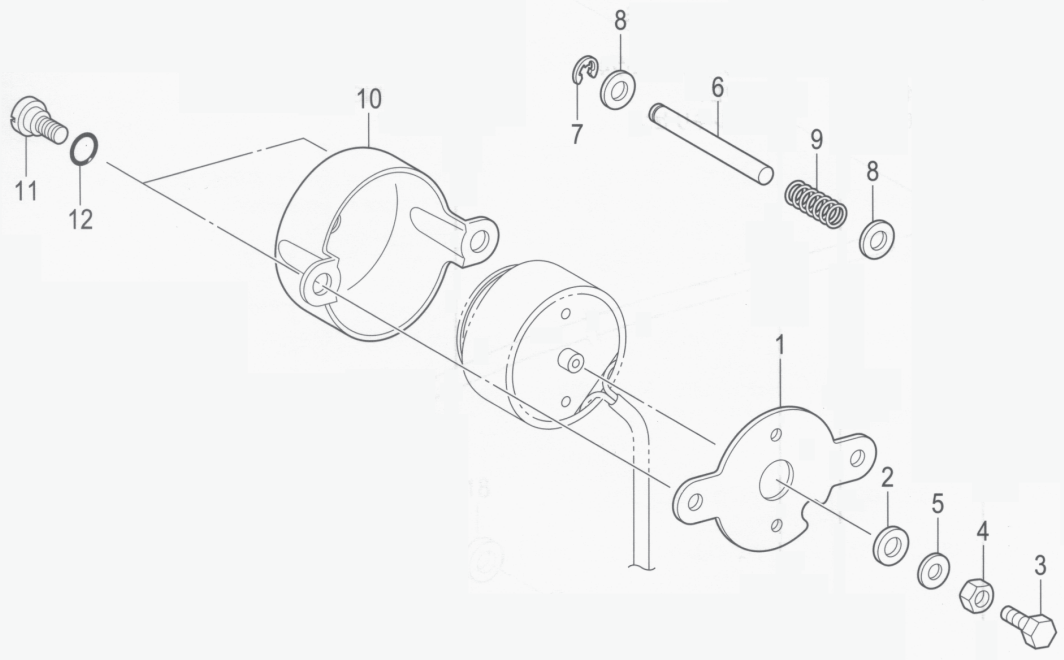
L . 扫线部件 / Thread wiper mechanism



L.扫线部件/ Thread wiper mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3447001	1	扫线凸轮	THREAD WIPER CAM	
2	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
3	SA3448001	1	扫线杠杆	DRIVING LEVER,; THREAD WIPER	
4	SA3449001	1	切线滚柱	THREAD WIPER ROLLER	
5	SA3441001	1	扫线滚柱轴	W-CLAMP LIFTER ROLLER SHAFT	
6	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
7	SA3451001	1	插孔固定轴	THREAD WIPER ROD SHAFT	
8	S20356001	2	垫圈10	WASHER, PLAIN 10	
9	048080342	1	挡圈E8	RETAINING RING, E8	
10	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
11	SA3446001	1	抬压脚弹簧	SPRING	
12	SA3452001	1	拨线连杆组件	THREAD WIPER ROD ASSY	
13	025050134	1	垫圈S5	WASHER, PLAIN S 5	
14	048040342	1	挡圈E4	RETAINING RING, E4	
15	081005070	2	O型圈 P5	O RING, P5	
16	SA3441001	1	扫线滚柱轴	W-CLAMP LIFTER ROLLER SHAFT	
17	012500536	1	螺钉M5X5	SET SCREW, SOCKET (FT) M5X5	
18	S38033002	1	垫圈	COLLAR, 13	
19	SA3458001	1	拨线连接板	CONNECTING PLATE	
20	SA3459101	1	扫线臂组件	THREAD WIPER ARM ASSY	
21	062401006	2	螺钉M4X10	SCREW, PAN M4X10	
22	025040236	2	垫圈4	WASHER, PLAIN M 4	
23	048040342	1	挡圈E4	RETAINING RING, E4	
24	SA3464001	1	油帽	OIL CAP	

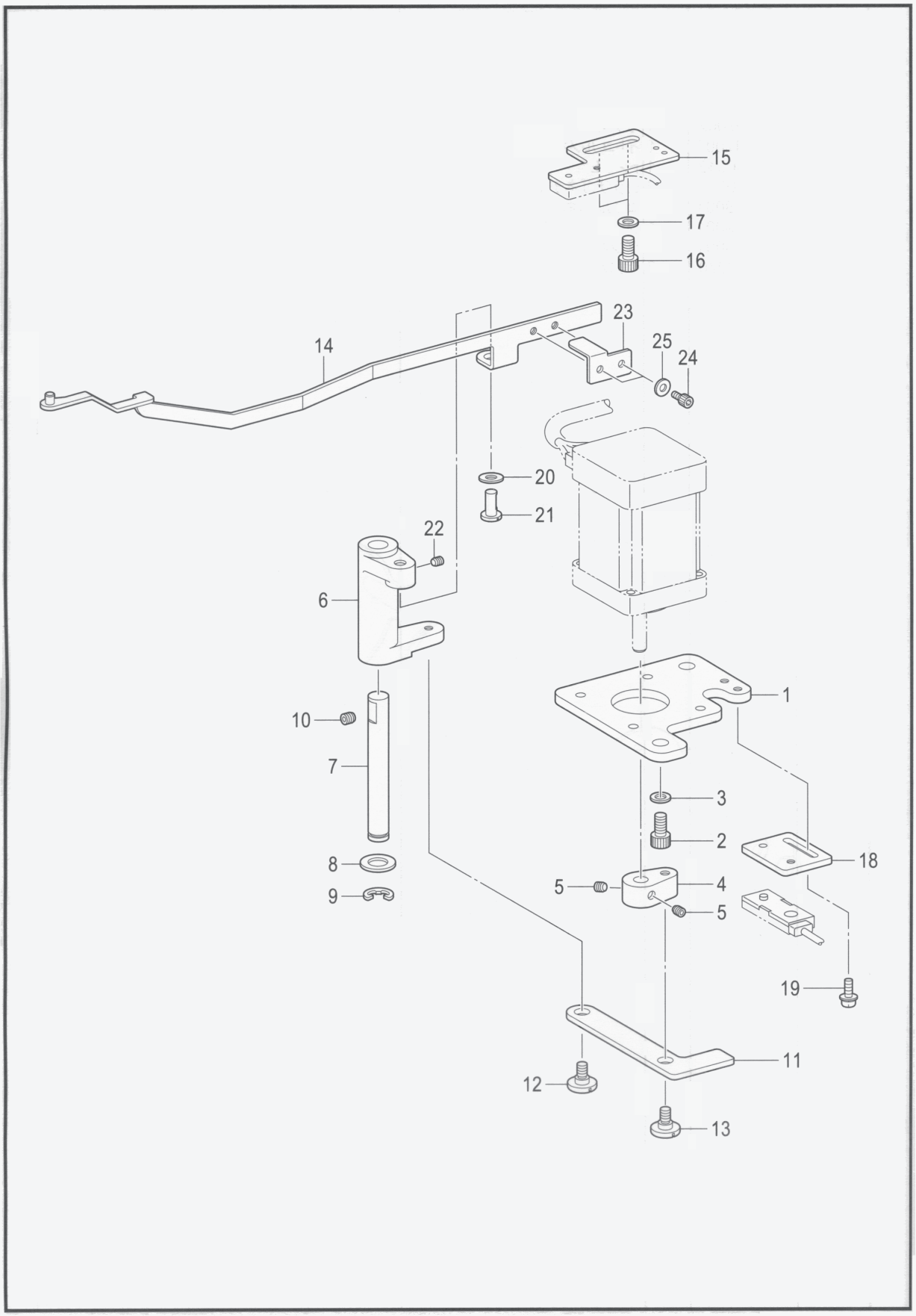
M .松线电磁铁组件/ Tension release mechanism



M. 松线电磁铁组件/ Tension release mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3345001	1	电磁铁安装板	SETTING PLATE, SOLENOID	
2	154599000	1	电磁铁缓冲垫	SOLENOID CUSHION	
3	017401015	1	螺钉M4X10	BOLT, M4X10	
4	021400306	1	螺母M4	NUT, 3 M4	
5	102707002	1	垫片	WASHER	
6	SA3347001	1	松线杆	TENSION RELEASE BAR	
7	048040342	1	挡圈E4	RETAINING RING, E4	
8	025050236	2	垫圈5	WASHER, PLAIN M 5	
9	SA3348001	1	线圈弹簧	SPRING, COMPRESSION	
10	SA3349001	1	电磁铁罩	SOLENOID COVER	
11	SA3306001	2	螺钉	SHOULDER SCREW, 7-3	
12	081007070	2	O型圈 P7	O RING P7	

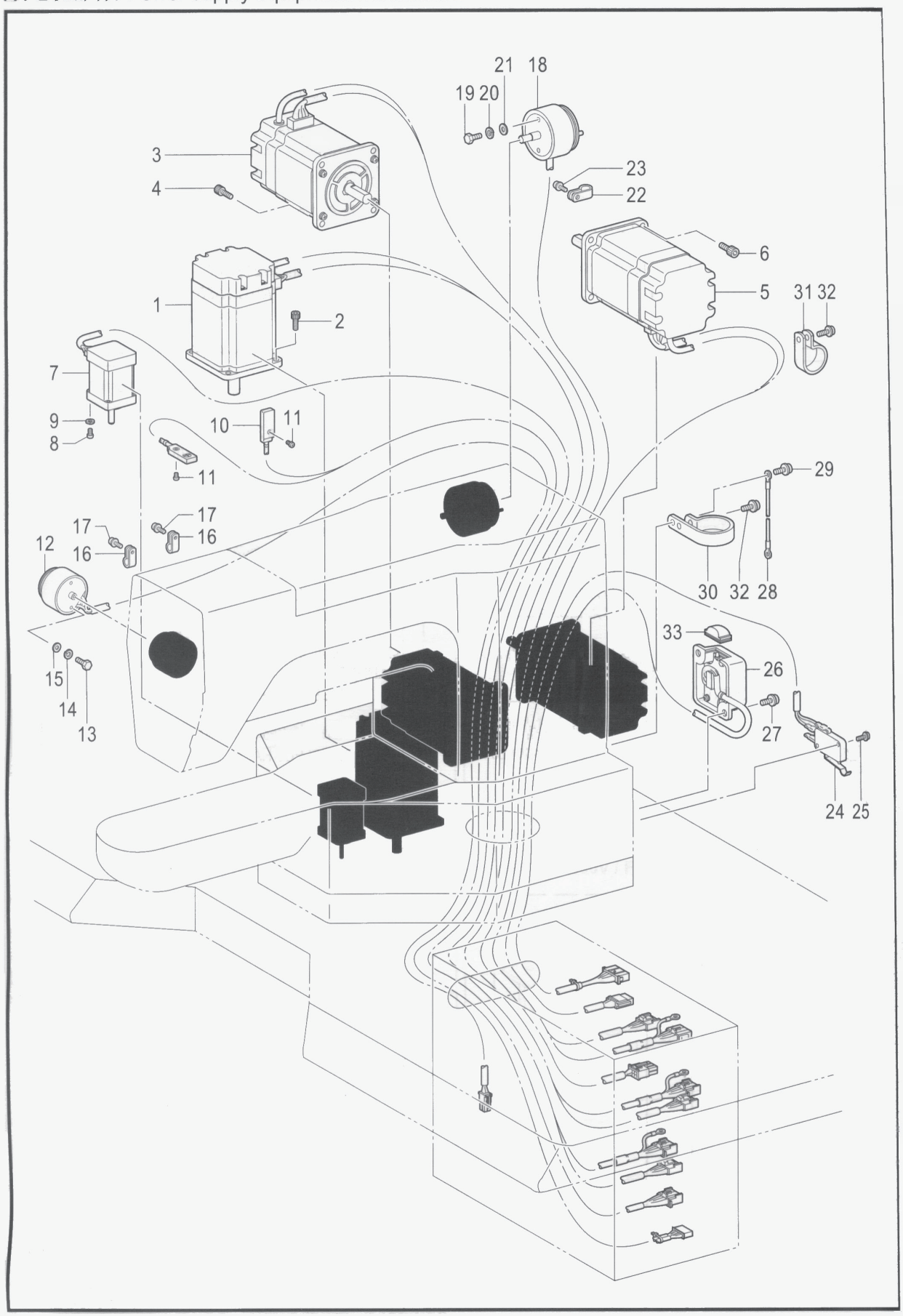
N . 夹线机构 / Thread nipper mechanism



N. 夹线机构/ Thread nipper mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3351001	1	Tn马达安装板	SETTING PLATE, TN-MOTOR	
2	018061236	2	螺钉M6X12	BOLT, SOCKET M6X12	
3	155559001	2	垫圈	WASHER, PLAIN M 6	
4	SA3352101	1	马达连杆	TN-MOTOR LEVER	
5	012400436	2	螺钉M4X4	SET SCREW, SOCKET (FT) M4X4	
6	SA3353201	1	夹线杆	TN-LEVER	
7	SA3354001	1	夹线杆轴	TN-LEVER SHAFT	
8	153596001	1	垫圈	WASHER	
9	048070342	1	挡圈E7	RETAINING RING, E7	
10	012060636	1	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
11	SA3355001	1	夹线连接板B	TN-CONNECTING PLATE B	
12	SA4461001	1	螺钉	SHOULDER SCREW, 6-3.5	
13	SA4354001	1	台阶螺钉	SHOULDER SCREW, 6-1.8	
14	SA3357101	1	夹线连接板F组件	TN-CONNECTING PLATE ASSY F	
23	SA5137001	1	传感器遮光板	TN-SENSOR DOG	
24	018300636	2	插孔螺栓M3X6	BOLT SOCKET M3X6	
25	025030236	2	垫圈3	WASHER PLAIN M 3	
15	SA5138001	1	Tn传感器安装板	SETTING PLATE B, TN-SENSOR	
16	018061236	2	螺钉M6X12	BOLT, SOCKET M6X12	
17	155559001	2	垫圈	WASHER, PLAIN	
18	SA3361001	1	传感器安装板	SETTING PLATE F, TN-SENSOR	
19	0A4300805	2	螺钉M3X8	SCREW, PAN (S/P WASHER) M3X8	
20	155559001	1	垫圈	WASHER, PLAIN	
21	S10202201	1	连杆轴	LEVER SHAFT	
22	012400436	1	螺钉M4X4	SET SCREW SOCKET (FT) M4X4	

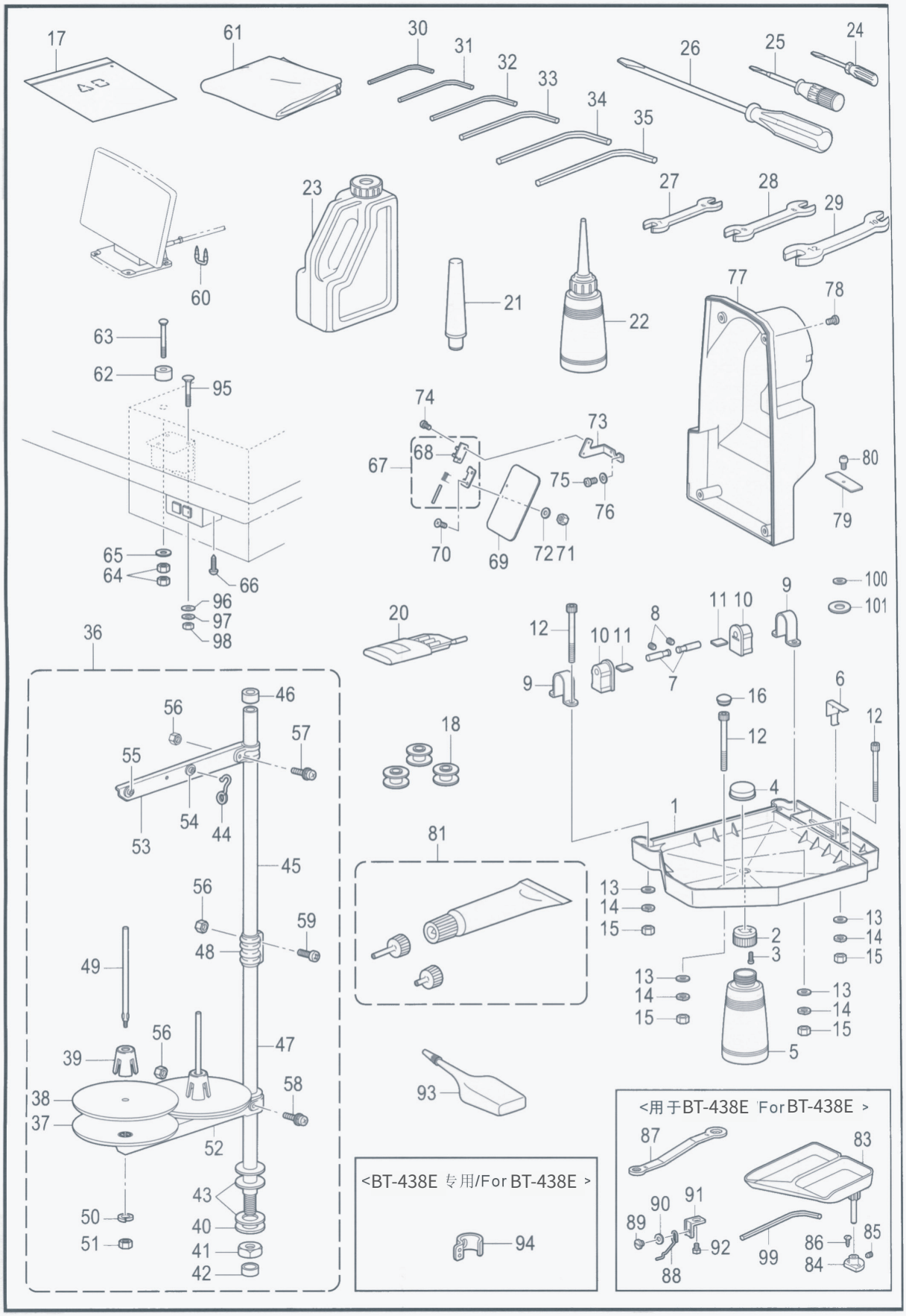
R .电机部件/ Power supply equipment mechanism



R. 电机部件/ Power supply equipment mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3465201	1	X轴马达	PULSE MOTOR ASSY X	
2	018401036	4	螺钉M4X10	BOLT, SOCKET M4X10	
3	SA3469201	1	Y轴马达	PULSE MOTOR ASSY Y	
4	018400836	4	螺钉M4X8	BOLT, SOCKET M4X8	
5	SA3472201	1	剪线马达	PULSE MOTOR ASSY P	
6	018401036	4	螺钉M4X10	BOLT, SOCKET M4X10	
7	SA4127001	1	夹线马达	PULSE MOTOR ASSY, THREAD CATCH	
8	062300816	4	螺钉M3X8	SCREW, PAN M3X8	
9	028030246	4	垫片	WASHER, SPRING 2-3	
10	SA3477001	1	传感器	HOME POSITION SENSOR THREAD-C	
11	062300816	2	螺钉M3X8	SCREW, PAN M3X8	
12	SA4347001	1	松线电磁铁	TENSION RELEASE SOLENOID ASSY	
13	017400802	2	螺钉M4X8	BOLT, M4X8	
14	028040246	2	弹垫	WASHER, SPRING 2-4	
15	025040236	2	垫圈4	WASHER, PLAIN M4	
16	149547000	2	电线夹	CORD HOLDER, 4N	
17	0A5401006	2	螺钉M4X10	SCREW, PAN (S/P WASHER) M4X10	
18	SA4348001	1	切线电磁铁	THREAD TRIMMER SOLENOID, ASSY	
19	017400802	2	螺钉M4X8	BOLT, M4X8	
20	028040246	2	弹垫	WASHER, SPRING 2-4	
21	025040236	2	垫圈4	WASHER, PLAIN M4	
22	146202000	1	电线夹	CORD HOLDER, 6N	
23	0A5401006	1	螺钉M4X10	SCREW, PAN (S/P WASHER) M4X10	
24	SA3481001	1	安全开关	SWITCH ASSY, MACHINE HEAD	
25	0A5301605	2	螺钉M3X16	SCREW PAN (S/P WASHER) M3X16	
26	SA3523001	1	程序储存块	HEAD DETECTOR UNIT, ASSY	
33	J04392001	1	LED盖	LED COVER	
27	0A5401006	2	螺钉M4X10	SCREW, PAN (S/P WASHER) M4X10	
28	SA3486001	1	地线	GROUND WIRE, 350	
29	0A5401006	2	螺钉M4X10	SCREW, PAN (S/P WASHER) M4X10	
30	S11817000	1	电线夹	CLAMP, NK-18N	
31	554482000	1	电线夹	CORD HOLDER, #12	
32	0A5401006	2	螺钉M4X10	SCREW, PAN (S/P WASHER) M4X10	

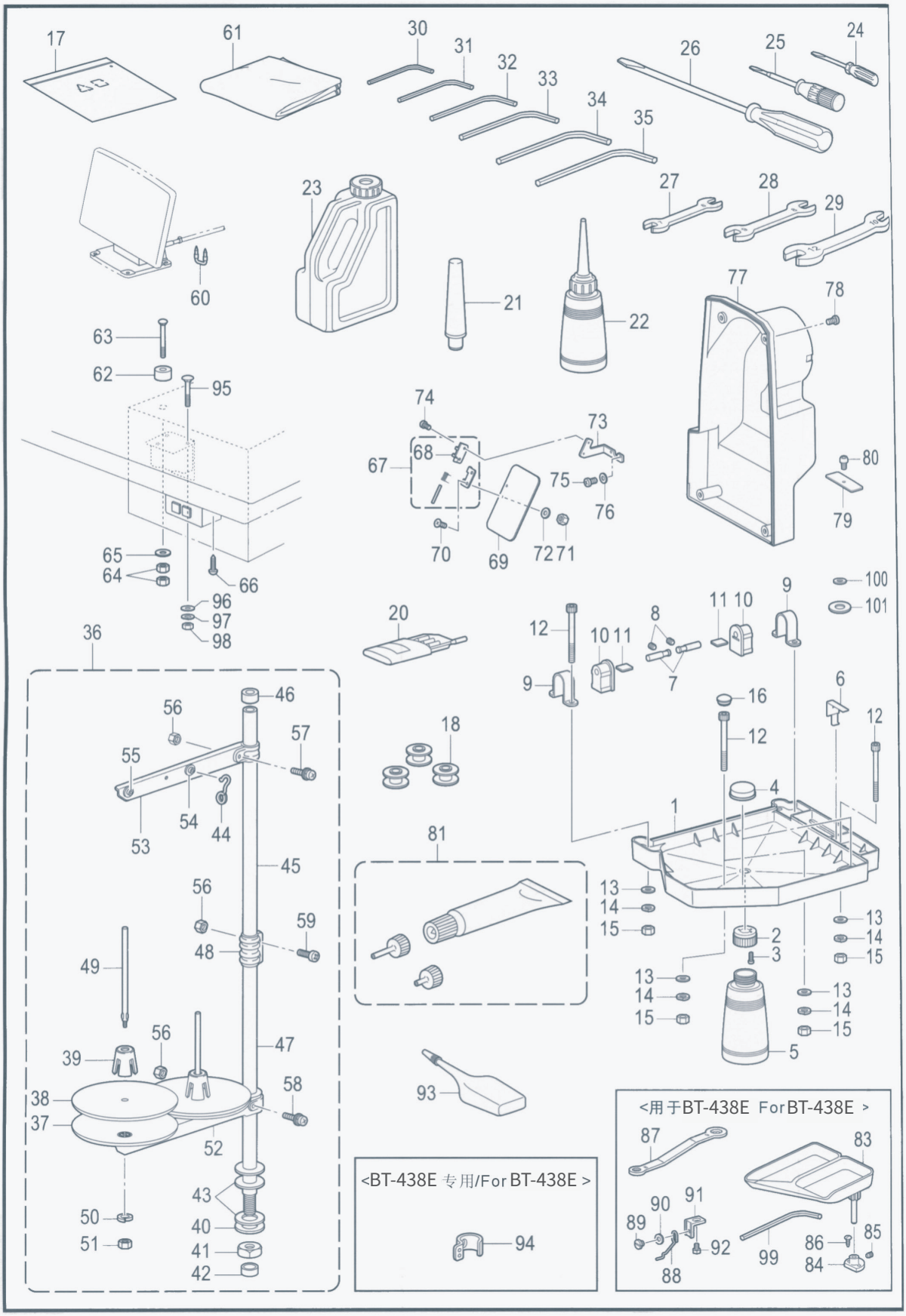
Z .附件/ Accessories



Z.附件/ Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3383001	1	油盘	OIL PAN	
2	154467001	1	油壶座	DUST OILER	
3	037301215	2	螺钉M3X12	TAPPING SCREW, PAN V M3X12	
4	SA3540001	2	橡皮垫	RUBBER CUSHION	
5	114486002	1	无嘴油壶	OILER	
6	SA3820101	1	保险开关触板	SPRING HEAD	
7	SA3384001	2	机头支撑销	PIN	
8	012060636	2	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	
9	SA3385001	2	铰链架	HINGE HOLDER	
10	SA3395001	2	缓冲垫	RUBBER CUSHION	
11	SA3392001	2	垫片	SPACER	
12	SA3387001	7	螺钉M6X75	BOLT, SOCKET M6X75	
13	025060336	7	平垫圈6	WASHER, PLAIN L 6	
14	028060246	7	弹垫	WASHER, SPRING 2-6	
15	021060106	7	六角螺母M6	NUT, 1 M6	
16	S32264001	2	橡皮塞11.5	RUBBER CAP, 11.5	
17	122991001	1	附件袋	ACCESSORY BAG	
18	* P. 53	3	梭芯	BOBBIN	
20	* P. 54	1	机针DPX17	NEEDLE 4PIECE ASSY	
21	SA3380001	1	机头撑杆	HEAD REST	
22	114483002	1	带嘴油壶	OILER ASSY	
23	S55663001	1	油罐	OIL TANK ASSY	
24	142443001	1	小起子1.9X52	SCREW-DRIVER, 1.9X52	
25	118837001	1	中起子3.4X70	SCREW-DRIVER, 3.4X70	
26	101572101	1	大起子5.5X190	SCREW-DRIVER, 5.5X190	
27	107779001	1	扳手6X7	WRENCH, 6X7	
28	100887001	1	扳手8X9	WRENCH, 8X9	
29	107780001	1	扳手10X12	WRENCH, 10X12	
30	S07783001	1	内六角扳手1.5	HEXAGONAL WRENCH, 1.5	
31	142002001	1	内六角扳手2	HEXAGONAL WRENCH, 2	
32	154125001	1	内六角扳手2.5	HEXAGONAL WRENCH, 2.5	
33	142721001	1	内六角扳手3	HEXAGONAL WRENCH, 3	
34	118064001	1	内六角扳手4	HEXAGONAL WRENCH, 4	
35	150335001	1	内六角扳手5	HEXAGONAL WRENCH, 5	
36	S02763502	1	二叶线架组件	COTTON STAND ASSY, 2DR	
37	S51283001	2	垫圈	SPOOL STAND BASE	
38	150182000	2	线盘软垫	SPOOL MAT	
39	S51282101	2	线轴缓冲架	SPOOL CUSHION	
40	150206002	1	平垫圈16	WASHER, PLAIN 16	
41	S38648001	1	六角螺母	NUT, U5/8-28	
42	150174000	1	线架支撑管套	COLUMN CAP	
43	S01005000	2	橡皮垫圈	RUBBER WASHER	
44	S02747101	1	弹簧	SPRING	
45	150172003	1	线架支撑管	COLUMN PIPE	
46	150174000	1	线架支撑管套	COLUMN CAP	
47	156112003	1	线架支撑管D	COLUMN PIPE, D	
48	150173003	1	线架管接头	COLUMN JOINT	
49	150179002	2	线轴B	SPOOL SHAFT, B	
50	028050246	2	弹垫	WASHER, SPRING 2-5	
51	021500106	2	六角螺母M5	NUT, 1 M5	
52	S02778002	1	过线架2	SPOOL HOLDER, 2	
53	S02787002	1	过线架2	THREAD HANGER, 2	
54	150183000	2	过线管套	THREAD HANGER BASE	
55	142990001	2	过线架上过线管	THREAD BUSH	
56	021500106	4	六角螺母M5	NUT, 1 M5	
57	S37038001	1	螺钉M5X14	SCREW, PAN (S/P WASHER) M5X14	
58	S37037001	1	螺钉M5X32	SCREW, PAN (S/P WASHER) M5X32	
59	062501406	2	螺钉M5X14	SCREW, PAN M5X14	
60	200190001	7	线卡	STAPLE, 10X20	

Z .附件/ Accessories



Z.附件/ Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
61	144226001	1	机头罩胶袋	HEAD COVER	
			<固定控制箱用>	**<Setting the control box>**	
62	S33006001	4	隔套	MOTOR SPACER	
63	133740006	4	螺钉M6X70	BOLT, SQUARE M6X70	
64	021060106	8	六角螺母M6	NUT, 1 M6	
65	025060336	4	垫圈6	WASHER, PLAIN L 6	
			<固定电源开关用>	**<Setting the power switch>**	
66	032461606	2	螺钉M4.5X16	WOOD SCREW, ROUND 2 M4.5X16	
67	S44483001	1	铰链组件	HINGE ASSY	
68	S44484001	1	铰链板	EYE GUARD HINGE	
69	S44485001	1	护眼板	EYE GUARD	
70	061300816	2	螺钉M3X8	SCREW, FLAT M3X8	
71	021300106	2	螺母M3	NUT, 1 M3	
72	026030236	2	垫圈3	WASHER, PLAIN M 3	
73	SA4104001	1	护眼板夹A	EYE GUARD HOLDER, A	
74	062300506	2	螺钉M3X5	SCREW, PAN M3X5	
75	062400616	2	螺钉M4X6	SCREW, PAN M4X6	
76	026040136	2	垫圈S4	WASHER, PLAIN S 4	
77	SA3388001	1	后盖	BACK COVER	
78	062061016	4	螺钉M6X10	SCREW, PAN M6X10	
79	SA3489001	1	垫片	FEED PLATE COVER	
80	153057101	1	螺钉SM4.37	SCREW, ROUND W/SOCKET SM4.37	
100	148847001	1	平垫圈	WASHER, PLAIN	
81	SA8771001	1	润滑脂组件	GREASE UNIT	
93	S06706001	1	硅油	SILICONE OIL	
			<用于BT-438E>	<For BT-438E>	
83	S18642009	1	钉纽斗	BUTTON TRAY	
84	153843009	1	纽扣盘座	BUTTON TRAY HOLDER	
85	014760632	1	螺钉SM5.95-28X6	SET SCREW, SOCKET SM5.95-28X6	
86	0B1351606	2	螺钉M3.5X16	WOOD SCREW, FLAT M3.5X16	
87	105343001	1	扳手8X9	DOUBLE WRENCH, 8X9	
88	159939001	1	纽扣上浮弹簧	SPRING, A	
89	110215002	1	固定螺钉SM3.57	SCREW SM3.57	
90	025660132	1	平垫圈S3.18	WASER PLAIN S 3.18	
91	159938001	1	纽扣上浮弹簧支架	SPRING SUPPORT	
92	146360002	1	螺钉SM4.76X7	BOLT, SM4.76X7	
99	154179001	1	内六角扳手4	HEXAGONAL WRENCH, 4 (Short type)	
			<用于BT-438E>	<For BT-438E>	
94	SA3635101	1	针杆过线环	NEEDLE BAR THREAD GUIDE, B	
			<固定踏板用>	**<Setting the Treadle Unit>**	
95	119755001	3	脚踏开关固定螺钉M6X60	BOLT, M6X60	
96	025060236	3	垫圈6	WASHER, PLAIN M 6	
97	028060246	3	弹垫	WASHER, SPRING 2-6	
98	021060106	3	六角螺母M6	NUT, 1 M6	
101	SA6397001	1	垫片 t=0.2	M-KNIFE SPACER T0.2	
101	SA3334001	1	垫片 t=0.3	M-KNIFE SPACER T0.3	
101	SA6398001	1	垫片 t=0.4	M-KNIFE SPACER T0.4	

Sp . 仕様別部品一覧表 (BT-430E , BT-438E / Different parts list (BT-430E , BT-438E)

BT-430E, BT-438E には下記部品が用意されていますので幅広い用途にご活用ください。
◎表中★の部品は、JM-430C (本縫電子閂止ミシン)、JM-438C (本縫電子ボタン付けミシン) と共通です。
◎表中☆の部品は、BAS-311F (プログラム式電子ミシン) と共通です。

The following are standard gauge parts according to each specification.
◎In the following table, parts marked with ★ are common with the JM-430C (Electronic Lockstitch Tacker) & JM-438C (Electronic Lockstitch Button sewer).
◎In the following table, parts marked with ☆ are common with the BAS-311F (Electronic program Lock Stitcher) .

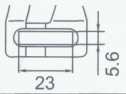
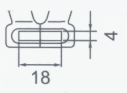
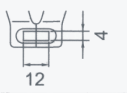
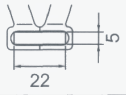
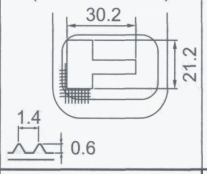
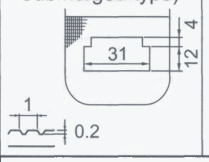
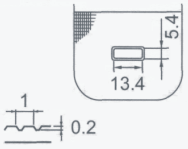
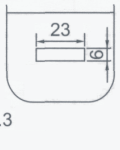
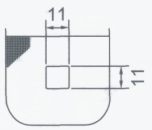
品名 Part name / 仕様 Spec.	BT-430E -2	BT-430E -1	BT-430E -7	BT-430E -0F	BT-438E
(K-61) 針穴板 Needle hole plate 	★ (φ2.4) SA3336-101	(φ2.2) SA3653-201	(φ1.6) SA3652-201	(φ1.6) 入口面取(φ2.6) SA3646-201	(φ1.6) SA6133-001
(F-41) ボビンケース組 Bobbin case assy 	★ 152690-501 < B >	★ 159610-401 < A >	★ 159610-401 < A >		★ 159610-401 < A >
	S59221-301 < LC >				
(F-42) ボビンケース調子ばね Tension spring 	154340-101 ★	154339-101 < A > ★	★ 154339-101 < A >		★ 154339-101 < A >
	S48664-001 ☆				
(F-43) ボビンケースばねねじ Screw 	154341-001 ★		★ 154341-001		★ 154341-001
	S16492-101 < LA > ☆				
(F-44) 空転防止ばね Anti-spin spring 	SA4315-001 < B > ★	SA4315-001 < A > ★	★ SA4315-001 < A >		★ SA4315-001 < A >
	S15667-001 < LA > ☆				
(F-45, Z-18) ボビン Bobbin 	159613-051 ★		★ 159613-051		★ 159613-051
	S15665-001 < LA > ☆				
(F-48) 中がま箱組 Shuttle hook assy, w/box 	SA1882-001 < B > ★	SA1881-001 < A > ★	★ SA1881-001 < A >		★ SA1881-001 < A >
	SA8197-101 < LH > ☆	SA2173-301 < LF > ☆			
(F-40) 大がま Shuttle race base 	★ 152686-201 < B >	★ 152682-201 < A >			★ 152682-201 < A >
(H-14) 糸調子ばね Spring, tension 	★ 107606-101	★ 104525-101			★ 104525-101
(H-9) 糸取りばね Thread take-up spring 	★ 144588-401 < B >	★ SA9058-001			★ SA9058-001

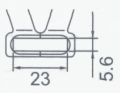
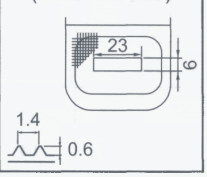
Sp. 仕様別部品一覧表 (BT-430E, BT-438E / Different parts list (BT-430E, BT-438E)

◎表中★の部品は、JM-430C (本縫電子閂止ミシン)、JM-438C (本縫電子ボタン付けミシン) と共通です。
◎In the following table, parts marked with ★ are common with the JM-430C (Electronic Lockstitch Tacker) &JM-438C (Electronic Lockstitch Button sewer).

品名 Part name / 仕様 Spec.	BT-430E -2	BT-430E -1	BT-430E -7	BT-430E -0F	BT-438E
(H-25, H-24) 針棒糸案内 Needle bar thread guide 	SA3257-101	SA3635-101			SA3635-101
(Z-20) ミシン針4個入り組 Needle assy 	★ SA1579-019 DP X 17 NY <#19>	★ SA1752-014 DP X 5 <#14>	★ SA1752-009 DP X 5 <#9>	SA1737-011 DP X 5KN <#11>	SA1579-012 DP X 17NY <#12>

◎標準の押え足、送り板のサイズは、次のとおりです。(実際の縫製エリアは、内枠寸法から約1.5mm内側になります。)
◎Standard sizes for work clamps and feed plates are as follows:
(The actual sewing area has 1.5 mm margin on every size; inside the lines which the dimensions indicate.)

仕様 / Spec.	BT-430E -2	BT-430E -1	BT-430E -7	BT-430E -0F	BT-438E
R	153608-101 ★	152777-001 ★	S49695-001 ★	SA6509-001	
L	154527-001 ★	152778-001 ★	S49694-001 ★	SA6510-001	
(C-68, 69) 押え足 Work clamp 					
(C-28) 送り板 Feed plate 	SA3378-001 (3mm用) (For 3 mm use) 	SA3607-001 (2mm用、沈下式) (For 2 mm use, Submerged-type) 	SA3609-001 (2mm用) (For 2 mm use) 	SA6511-201 	SA3606-001 

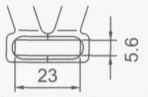
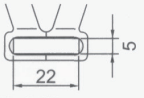
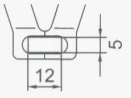
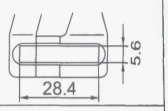
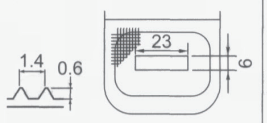
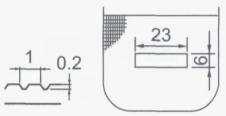
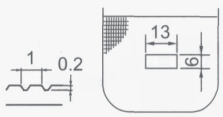
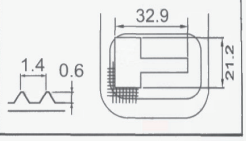
仕様 / Spec.	-2
R	152781-001 ★
L	152782-001 ★
(C-68, 69) 押え足 Work clamp 	
(C-28) 送り板 Feed plate 	SA3611-001 (3mm用) (For 3 mm use) 

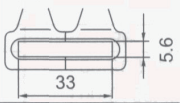
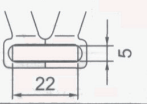
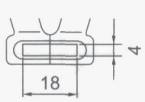
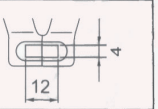
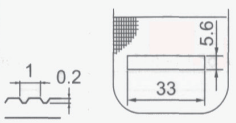
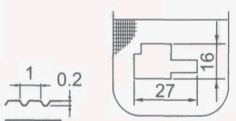
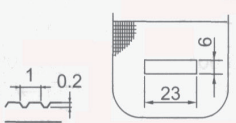
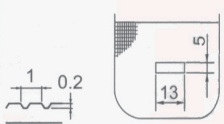
Ga . ゲージ部品一覧表 (BT-430E) / Gauge parts list (BT-430E)

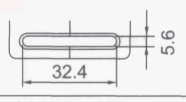
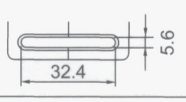
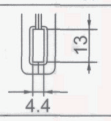
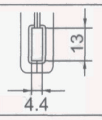
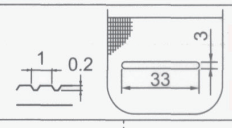
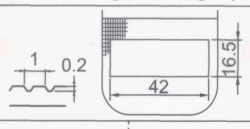
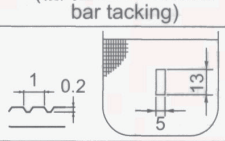
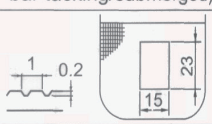
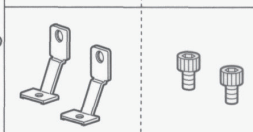
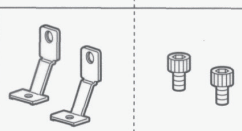
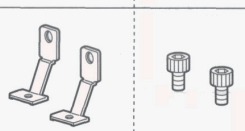
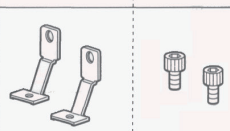
＜ゲージ部品＞
オプションのゲージ部品には次のものがあります。
押え足(押え) と送り板は、上下の組合わせになります。

(押え足はJM-430C と共通です。)

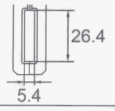
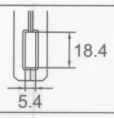
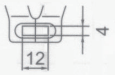
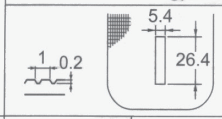
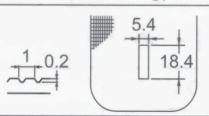
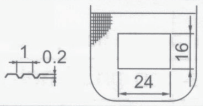
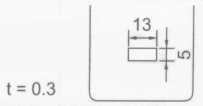
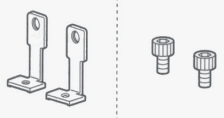
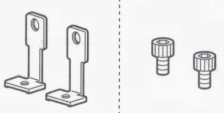
< Gauge parts >
The following are provided as optional gauge parts.
Each work clamp pair and presser pair are used in combination with the feed plate directly below them.
(Work clamp is common with to theJM-430C.)

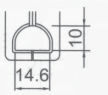
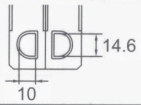
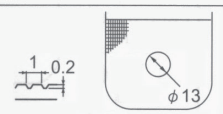
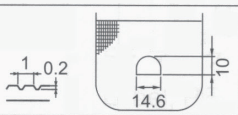
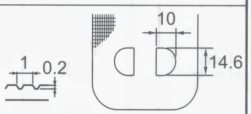
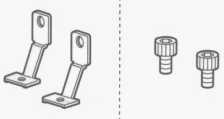
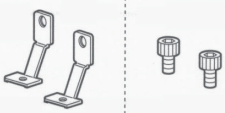
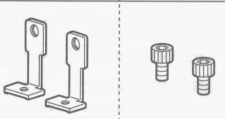
	1	2	3	4
R	152781-001 (デニム / For denim)	153201-001 < PL >	153203-001 < PS >	S00906-001 (1 inch)
L	152782-001 (デニム / For denim)	153202-001 < PL >	153204-001 < PS >	S00907-001 (1 inch)
(C-68, 69) 押え足 Work clamp				
(C-28) 送り板 Feed plate	SA3611-001 (デニム / For denim) 	SA3612-001 < PL > 	SA3613-001< PS > 	SA3614-001 (1 inch) 

	5	6	7	8
R	S33747-001 (30mm)	153201-001 (デニム / For denim)	152777-001 < PM >	152779-001 (メリヤス/ For knitted materials)
L	S33748-001 (30 mm)	153202-001 (デニム / For denim)	152778-001 < PM >	152780-001 (メリヤス / For knitted materials)
(C-68, 69) 押え足 Work clamp				
(C-28) 送り板 Feed plate	SA3615-001 (30 mm) 	SA3616-001 (デニム / For denim) 	SA3612-001 (PL) 	SA3608-001 (メリヤス / For knitted materials) 

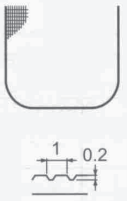
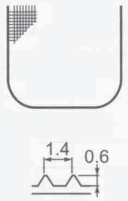
	9	10	11	12
R	S46771-001 (線閂止 / For straight bar tacking)	S46771-001 (線閂止・沈 / For straight bar tacking/submerged)	S46774-001 (縦閂止 / For vertical bar tacking)	S46774-001 (縦閂止・沈 / For vertical bar tacking/submerged)
L	S46770-001 (線閂止 / For straight bar tacking)	S46770-001 (線閂止・沈 / For straight bar tacking/submerged)	S46773-001 (縦閂止 / For vertical bar tacking)	S46773-001 (縦閂止・沈 / For vertical bar tacking/submerged)
(C-68, 69) 押え足 Work clamp				
(C-28) 送り板 Feed plate	SA3617-001 (線閂止 / For straight bar tacking) 	SA3618-001 (線閂止・沈 / For straight bar tacking/submerged) 	SA3619-001 (縦閂止 / For vertical bar tacking) 	SA3621-001 (縦閂止・沈 / For vertical bar tacking/submerged) 
押え足 Work clamp ボルト Bolt	156006-001 S59892-001 	156006-001 S59892-001 	156006-001 S59892-001 	156006-001 S59892-001 

Ga . ゲージ部品一覧表 (BT-430E) / Gauge parts list (BT-430E)

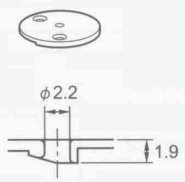
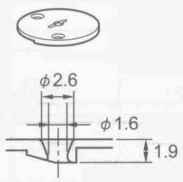
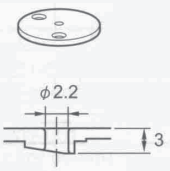
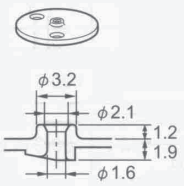
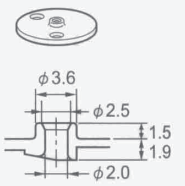
	13	14	15	16
R	SA2230-001 (縦門止 / For vertical bar tacking)	SA2233-001 (縦門止 / For vertical bar tacking)	152779-001 (沈下式 S / Submerged -type,S)	152779-001
L	SA2229-001 (縦門止 / For vertical bar tacking)	SA2232-001 (縦門止 / For vertical bar tacking)	152780-001 (沈下式 S / Submerged -type,S)	152780-001
(C-68, 69) 押え足 Work clamp				
(C-28) 送り板 Feed plate	SA3620-001 (縦門止 / For vertical bar tacking)	SA3622-001 (縦門止 / For vertical bar tacking)	SA3610-001 (沈下式 S / Submerged -type,S)	SA6346-201
				
押え足 Work clamp / ボルト Bolt	S59909-001 S59892-001	S59909-001 S59892-001		
				

	17	18	19
R	S46777-001 (菊穴 / For circular stitching)	S46780-001 (半月門 / For crescent bar tacking)	SA2236-001 (半月門 / For crescent bar tacking)
L	S46776-001 (菊穴 / For circular stitching)	S46779-001 (半月門 / For crescent bar tacking)	SA2235-001 (半月門 / For crescent bar tacking)
(C-68, 69) 押え足 Work clamp			
(C-28) 送り板 Feed plate	SA3623-001 (菊穴 / For circular stitching)	SA3624-001 (半月門 / For crescent bar tacking)	SA3625-001 (半月門 / For crescent bar tacking)
			
押え足 Work clamp / ボルト Bolt	156006-001 S59892-001	156006-001 S59892-001	S59909-001 S59892-001
			

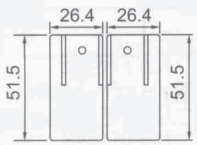
Ga . ゲージ部品一覧表 (BT-430E , BT-438E) / Gauge parts list (BT-430E , BT-438E)

	SA3626-001 (菱目有り / With lozenge)	SA3627-001 (菱目有り / With lozenge)
送り板 ブランク Feed plate blank		

(K-61) その他の針穴板 / For other needle hole plate

BT-430E			BT-438E	
SA3645-201	SA3646-201	SA5221-001	SA3654-201	SA7502-001
				

特注用 (BT-430E) / For specially orderd (BT-430E)

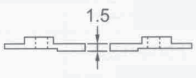
	-1
R	SA4195-001
L	SA4196-001
押え足 ブランク Work clamp blank	

	S59909-001	S59892-001
押え足 Work clamp		
ボルト Bolt		

	SA3817-001 (菱目無し / Without lozenge)
送り板 ブランク Feed plate blank	

(E) オプション部品 (BT-438E) / Option parts (BT-438E)

ボタンつかみスペーサ / Button clamp spacer

AL	S52071-101 (E-39)	BL	S52072-101 (E-36)	CL	S52073-101 (E-43)	DL	S52074-101 (E-45)
AR	S52075-101 (E-40)	BR	S52076-101 (E-37)	CR	S52077-101 (E-44)	DR	S52078-101 (E-46)
							

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011679312	E - 16	12
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	D - 32	10
	D - 38	10
	F - 6	14
012060636	B - 26	4
	C - 8	6
	C - 13	6
	C - 15	6
	C - 19	6
	C - 27	6
	D - 13	10
	D - 22	10
	D - 28	10
	D - 48	10
	F - 9	14
	F - 16	14
	F - 35	14
	H - 28	18
	K - 37	22
	K - 49	22
	L - 2	26
	N - 10	30
	Z - 8	50
012300336	B - 21	4
	B - 24	4
012400436	F - 12	14
	J - 17	20
	J - 23	20
	K - 11	22
	K - 17	22
	N - 5	30
	N - 22	30
012500536	B - 23	4
	B - 37	4
	C - 4	6
	C - 46	6
	C - 65	8
	D - 12	10
	D - 20	10
	D - 25	10
	F - 11	14
	F - 47	14
	J - 3	20
	J - 34	20
	L - 6	26
	L - 10	26
	L - 17	26
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014400632	T - 3	42
014500632	T - 18	42
014680432	V1 - 18	46
014680632	E - 3	12
014760632	E - 9	12
	Z - 85	52
017400802	R - 13	38
	R - 19	38
017401015	M - 3	28
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	D - 35	10

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018401036	C - 21	6
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	K - 45	22
021300106	Z - 71	52
021400216	D - 42	10
021400306	M - 4	28
021500106	Z - 51	50
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	L - 14	26
	L - 23	26
	M - 7	28
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048060342	C - 12	6
048060346	C - 43	6
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	G - 28	16
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	Z - 75	52
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115163001	E - 32	12
115166001	V2 - 9	48
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142689409	V1 - 2	46
142706001	V1 - 10	46
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142990001	Z - 55	50
143671000	G - 21	16
144226001	Z - 61	52
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149547000	R - 16	38
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152884001	H - 30	18
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153049001	H - 7	18

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153203001	Ga	55
153204001	Ga	55
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153830100	E - 1	12
153838001	D - 47	10
153843009	Z - 84	52
153922001	G - 17	16
154125001	Z - 32	50
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154341001	Sp	53
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154685001	V1 - 9	46
154686001	V1 - 12	46
154695001	V1 - 16	46
154696001	V1 - 17	46
154697001	V1 - 19	46
154713001	V1 - 21	46
155559001	N - 3	30
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	K - 19	22
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	K - 42	22

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S52074101	E - 45	12
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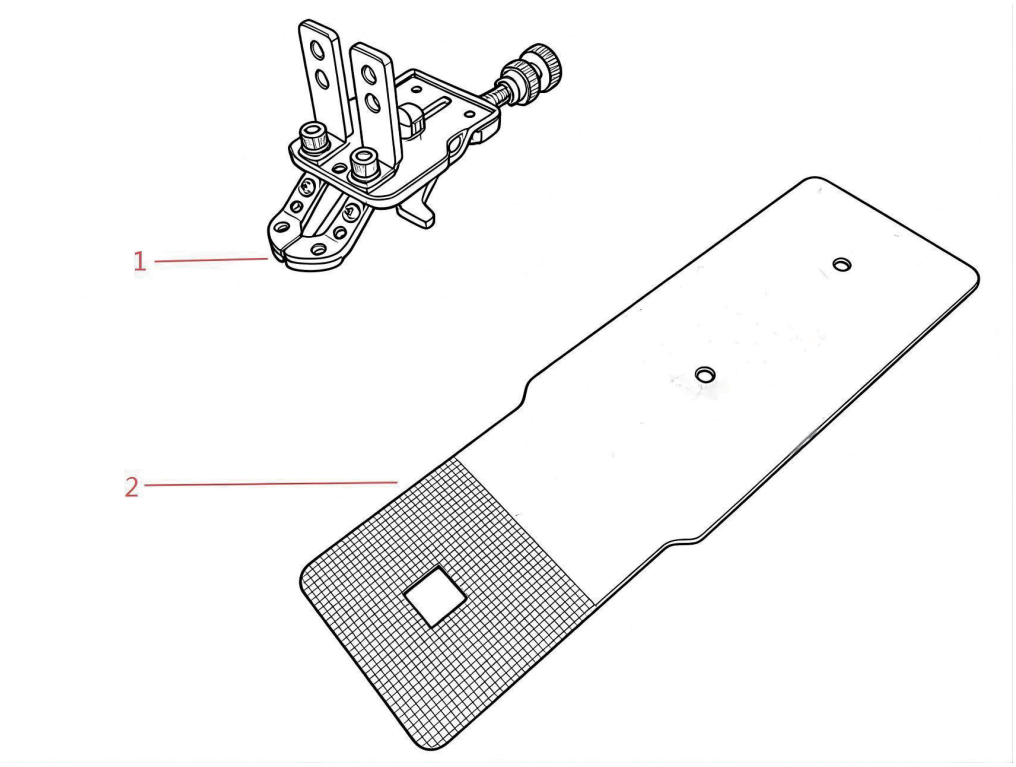
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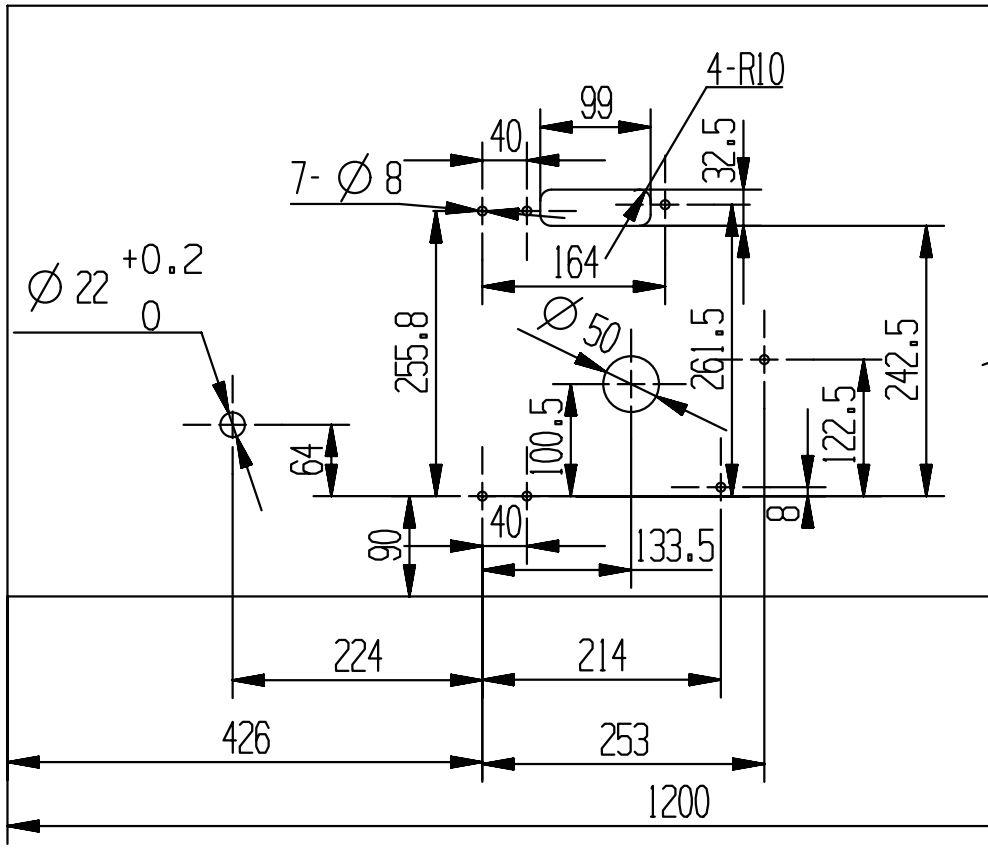
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CODE	REF.NO	Page

二合一（530E）特定零件：



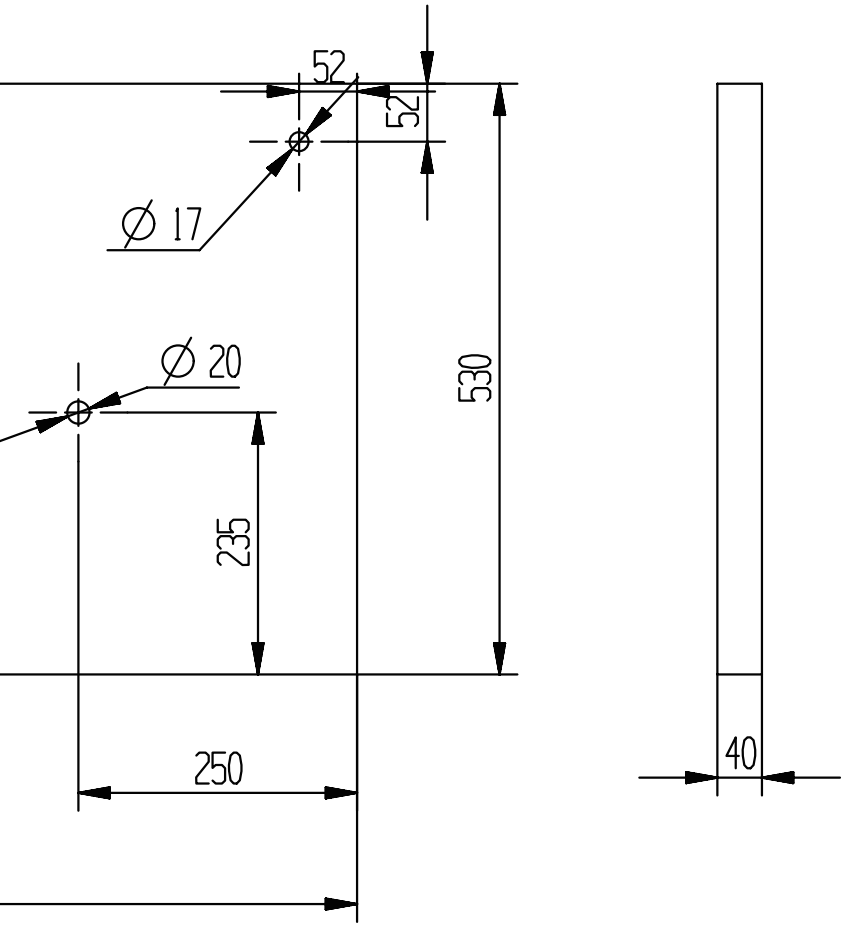
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2	送料板	Carriage Plate	41703023	1

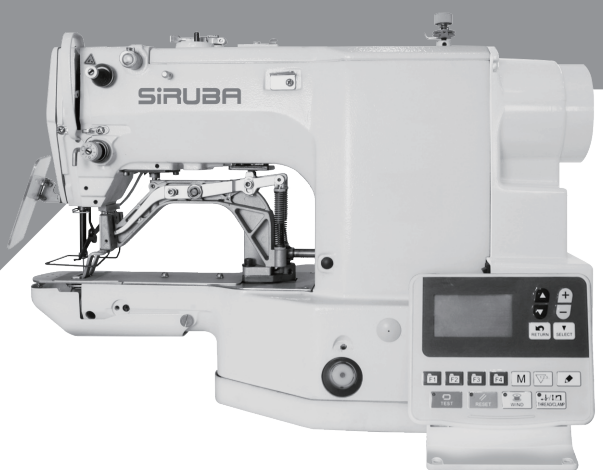


技术要求：

1. 贴面平整，无空鼓、划痕、毛刺；

其余：3.2





高林股份有限公司
KAULIN MFG. CO., LTD.

由於對產品的改良及更新 , 本產品零件圖及外觀的修改恕不事先通知 !
The specification and/or appearances of the equipment described in this parts list are subject to change because of modification which will without previous notice.
JDL-23AD03.FEB.2026