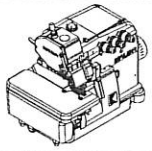
SIRUBA GAUGE PARTS LIST	Series	Remark	Page	Date
	700L		1 / 4	2023/5/23



機型 MODEL		針板 NEEDLE PLATE	送具 FEED DOG		送具 FEED DOG	押具 PRESSER FOOT	勾針 LOOPER	針留 NEEDLE CLAMP	束子 COLLER	衝程 CRANK	衝程 CRANK	大心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針號 NEEDLE
737L	503M-3-04	E268	D210K	D207	H204K	P220-A1	LP231	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504F-2-04	E250	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#9
	504F-2-15	E275	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#9
	504F-2-02/GAL	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#9
	504M-2-15	E207K	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#9
	504M-3-04	E268	D210K	D207	H204K	P220-A1	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/LFC-3	E268	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/ECA-U	E222U	D210K	D207	H204K	P201-14A1	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/ECB-U	E222U	D210K	D207	H204K	P201-14A1	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/VTE-U	E222U	D210K	D207	H204K	P201-14A1	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	WR/LFC-3	E246					LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219		DCX27#11
	504M-3-05	E274	D210K	D207	H204K	P220-A1	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-7-04/BK	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	505F-2-04	E250	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#9
	504F-2-15/VTE	E275	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#9
	504M-3-04/ECA	E268	D210K	D207	H204K	P220-A3	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/ECB	E268	D210K	D207	H204K	P220-A3	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/VTE	E268	D210K	D207	H204K	P220-A3	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-03/BKF	E263	D210K	D217	H204K	P202-5A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-04/BKF	E264	D210K	D217	H204K	P202-5A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
	504M-3-05/BKF	E265	D210K	D217	H204K	P202-5A	LP225	KG231K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR209	DCX27#11
747L	512M-3-25	E276	D210K	D207	H204K	P220-A2	LP228	KG242K-E	KJ247L-E	KF215-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	512M-3-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ247L-E	KF215-E	KJ203-E	KD201L	KJ228N	KJ219	KR209	DCX27#14*2
	514M-8-24/GA	E252	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	503M-2-23	E278	D201K	D207	H201K	P220-A5	LP231	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24	E252	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/TG	E252	D210K	D207	H204K	P226-A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/LFC-3	E252	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/ECA-U	E229U	D210K	D207	H204K	P201U-A1	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2

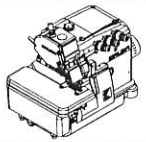
SIRUBA GAUGE PARTS LIST	Series	Remark	Page	Date
	700L		2 / 4	2023/01/03

	機型 MODEL	針板 NEEDLE PLATE	送具 FEED DOG		送具 FEED DOG	押具 PRESSER FOOT	勾針 LOOPER	針留 NEEDLE CLAMP	束子 COLLER	衝程 CRANK	衝程 CRANK	大心 Crankshaft	勾針連桿座 Upper Looper	過線器 Bracket	下刀架 Lower Knife	針號 NEEDLE
747L	514M-3-24/ECB-U	E229U	D210K	D207	H204K	P201U-A1	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/VTE-U	E229U	D210K	D207	H204K	P201U-A1	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/EC	E252	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/CTE	E252	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/ECA	E252	D210K	D207	H204K	P220-A4	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/ECB	E252	D210K	D207	H204K	P220-A4	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/VTA	E252	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/VTE	E252	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/VT/UC	E252	D210K	D207	H204K	P220-A4	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/ECA/BKT	E209P	D210P	D207	H204P	P220-A4	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-24/BKF	E247K	D203	D217	H240	P202-4A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-25	E276	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-25/TG	E276	D210K	D207	H204K	P226-A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ228N	KJ219	KR209	DCX27#11*2
	514M-3-25/LFC-3	E276	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514H-3-28	E239	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#11*2
	514H-3-28/ECA-U	E239U	D210K	D207	H204K	P201-8A1	LP227A	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#11*2
	514H-3-28/ECA	E239	D210K	D207	H204K	P201-8A1	LP227A	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#11*2
	514H-3-28/ECB	E239	D210K	D207	H204K	P201-8A1	LP227A	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#11*2
	514H-3-28/VTE	E239	D210K	D207	H204K	P201-8A1	LP227A	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#11*2
	514M-3-23	E249	D210K	D209	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-23/ECB-U	E251U	D210K	D207	H204K	P220-A2	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-3-23/BKF	E248K	D203	D217	H240	P202-3A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-7-23/BK	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514M-7-24/BK	E247	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR209	DCX27#11*2
	514H-4-24	E226	D212	D207	H210	P220-A	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
	514H-4-24/TG	E226	D212	D207	H210	P226-A	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
	514H-4-25/ECA-U	E225U	D212	D207	H210	P201U-A1	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
	514H-4-25/ECB-U	E225U	D212	D207	H210	P201U-A1	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2

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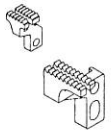
GAUGE PARTS LIST

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700L		3 / 4	2023/01/03

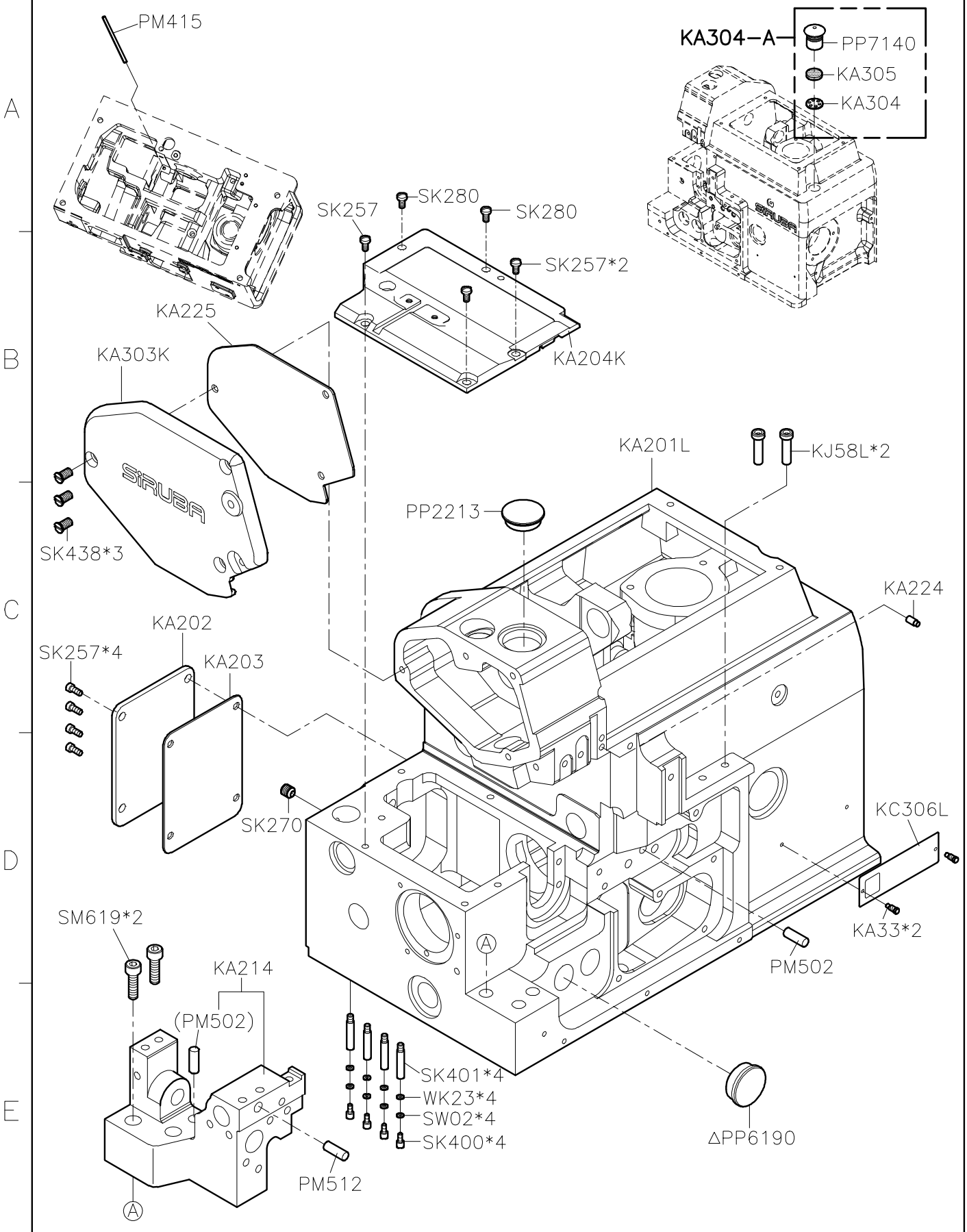


	機型 MODEL	針板 NEEDLE PLATE	送具 FEED DOG		送具 FEED DOG	押具 PRESSER FOOT	勾針 LOOPER	針留 NEEDLE CLAMP	束子 COLLER	衝程 CRANK	衝程 CRANK	大心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針號 NEEDLE
747L	514H-4-25	E225	D212	D207	H210	P220-A	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
	514H-4-25/TG	E225	D212	D207	H210	P226-A	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
	514H-7-24/BK	E247	D203K	D207	H203K	P202-A	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
	514H-7-25/BK	E248	D203K	D207	H203K	P202-A	LP230	KG242K-E	KJ248L-E	KF203-E	KJ203-E	KD201LA	KJ228N	KJ238	KR209	DCX27#16*2
757L	516M-8-35/GA	E213	D204K	D207	H205K	P508J-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516M-8-55/GA	E214	D205K	D207	H206K	P509J-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516L-2-24	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516L-2-24/CTE	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516L-2-35	E216	D206	D207	H212	P504K-A	LP225	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516M-3-35	E269	D208K	D207	H208K	P504K-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-35/PS	E227	D208K	D207	H214K	P504JS-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516M-3-35/ECA-U	E217U	D208K	D207	H214K	P504J-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-35/ECB-U	E217U	D208K	D207	H214K	P504J-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-35/CTE	E217U	D208K	D207	H214K	P504J-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-35/ECA	E269	D208K	D207	H208K	P504K-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-35/ECB	E269	D208K	D207	H208K	P504K-A	LP226	KG253K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-55	E254	D208K	D207	H209K	P502K-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516M-3-55/PS	E228	D208K	D207	H215K	P502JS-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516M-3-55/ECA-U	E218U	D208K	D207	H209K	P502J-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-55/ECB-U	E218U	D208K	D207	H209K	P502J-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-55/CTE	E218U	D208K	D207	H209K	P502J-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#11*2
	516M-3-55/ECA	E254	D208K	D207	H209K	P502K-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516M-3-55/ECB	E254	D208K	D207	H209K	P502K-A	LP226	KG255K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	KJ236N	KJ219	KR219	DCX27#14*2
	516H-3-55	E259	D602	D601	H220A	P964-A	LP233	KG255K-E	KJ246L-E	KF215-E	KJ203-E	KD201LA	KJ208N	KJ233	KR223	DCX27#21*2
	516H-3-55/ECA-U	E218U	D602	D601	H220A	P964-A	LP233	KG255K-E	KJ246L-E	KF215-E	KJ203-E	KD201LA	KJ208N	KJ233	KR223	DCX27#21*2
	516H-3-56	E260	D602	D601	H220A	P964-A	LP233	KG255K-E	KJ246L-E	KF215-E	KJ203-E	KD201LA	KJ208N	KJ233	KR223	DCX27#21*2
	516X-3-55	E259	D602	D601	H220A	P964-A	LP233	KG601-E	KJ246L-E+KJ234	KF203-E	KJ602-E	KD601	KJ601K	KJ233	KR223	DCX27#21*2
	516X-3-56	E260	D602	D601	H220A	P964-A	LP233	KG601-E	KJ246L-E+KJ234	KF203-E	KJ602-E	KD601	KJ601K	KJ233	KR223	DCX27#21*2

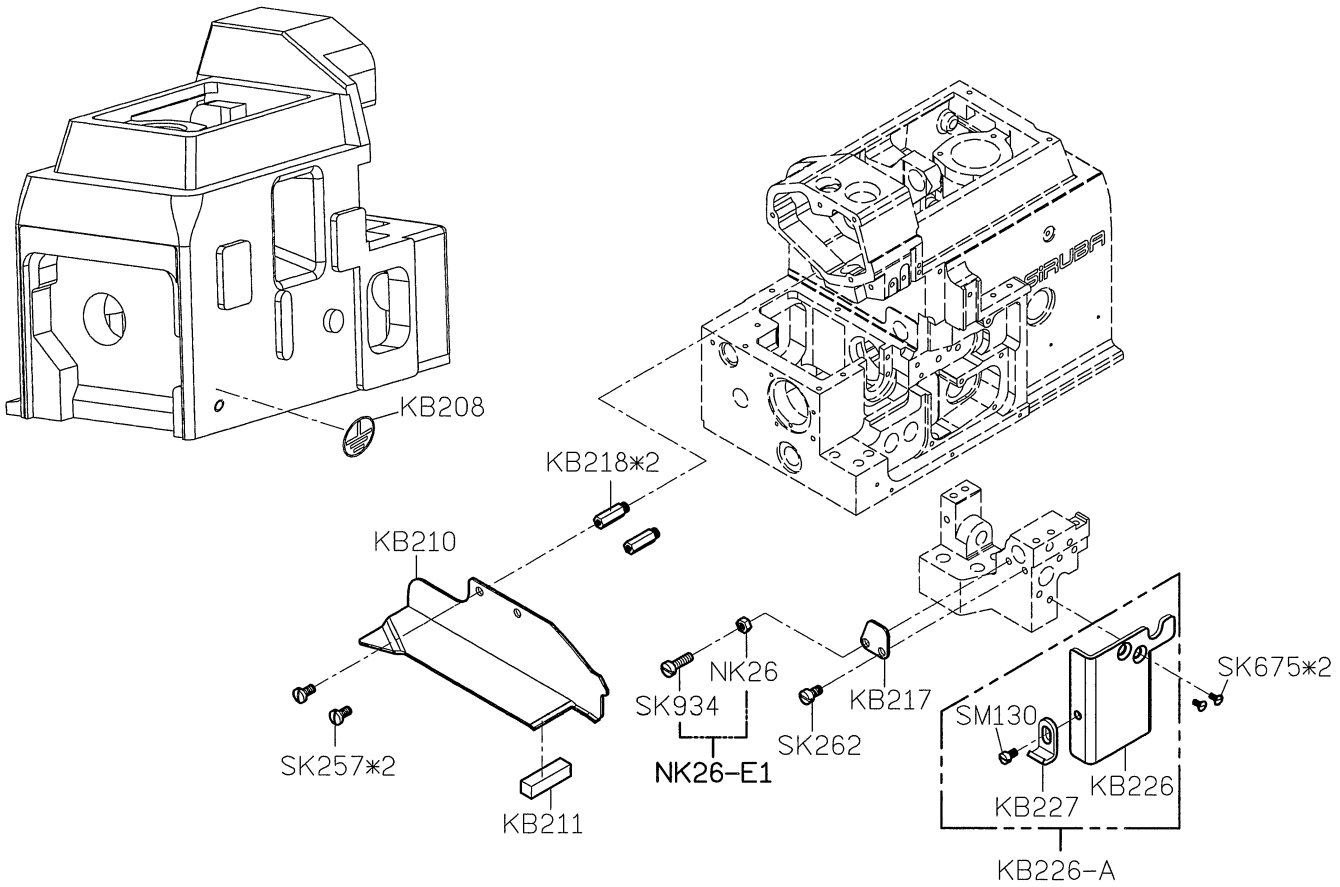
SIRUBA GAUGE PARTS LIST	Series	Remark	Page	Date
	700L		4 / 4	2023/01/03

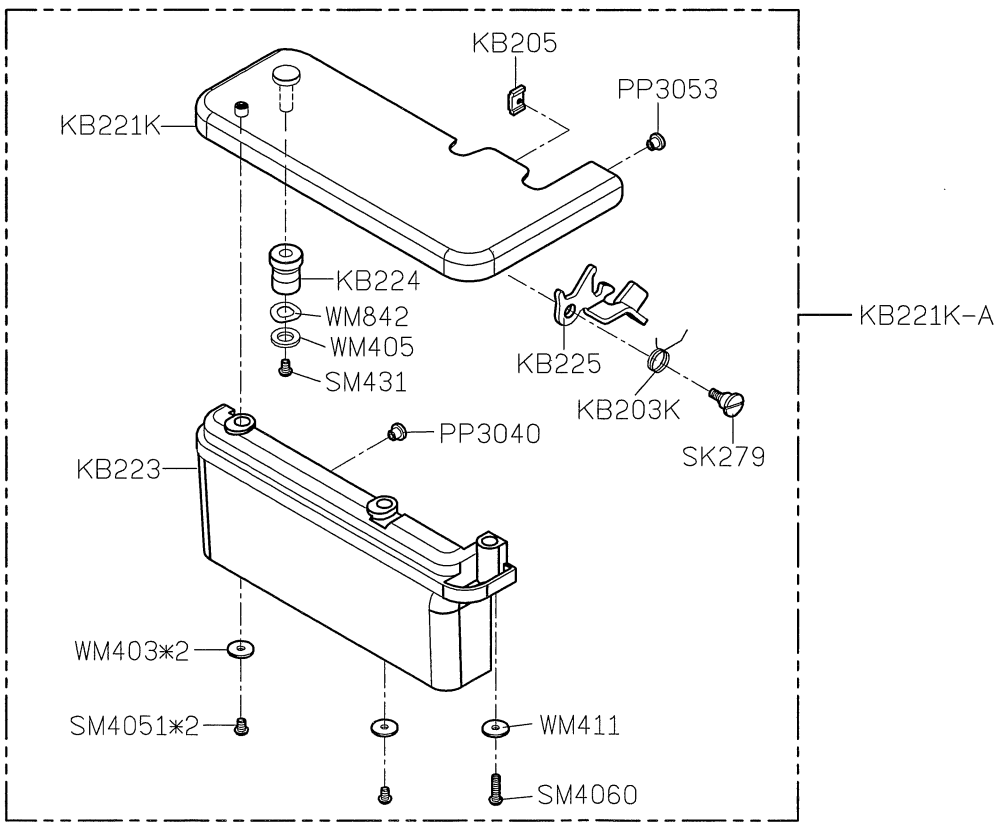
														
	機　型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE
757L	516X-3-56/ECA-U	E234U	D602	D601	H220A	P964-A	LP233	KG601-E	KJ246L-E+KJ234	KF203-E	KJ602-E	KD601	KJ601K	KJ233	KR223	DCX27#21*2
	516X-3-56/ECB-U	E234U	D602	D601	H220A	P964-A	LP233	KG601-E	KJ246L-E+KJ234	KF203-E	KJ602-E	KD601	KJ601K	KJ233	KR223	DCX27#21*2
	516X-3-56/CTE	E234U	D602	D601	H220A	P964-A	LP233	KG601-E	KJ246L-E+KJ234	KF203-E	KJ602-E	KD601	KJ601K	KJ233	KR223	DCX27#21*2
	401M-8-30/TA	E235	D211K	D222K	H216K	P224-A		KG266-E	KJ247L-E	KF203-E	KJ206-E	KD201L	TW201		KR219	DCX27#14*2
	401M-8-50/TA	E238	D211K	D222K	H216K	P223-A		KG256K-E	KJ247L-E	KF203-E	KJ206-E	KD201L	TW201		KR219	DCX27#14*2
767L	644M-3-324	E272	D208K	D207	H209K	P233K-A	LP226	KG433K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR219	DCX27#11*3
	644M-3-324/ECB	E272	D208K	D207	H209K	P233K-A	LP226	KG433K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR219	DCX27#11*3
	644M-3-324/CT	E272	D208K	D207	H209K	P233K-A	LP226	KG433K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR219	DCX27#11*3
	644M-3-324/ECA-U	E219U	D208K	D207	H209K	P233J-A	LP226	KG433K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR219	DCX27#11*3
	644M-3-324/ECB-U	E219U	D208K	D207	H209K	P233J-A	LP226	KG433K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ208N	KJ219	KR219	DCX27#11*3
	644M-3-524	E273	D208K	D207	H209K	P255K-A	LP226	KG455K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ228N	KJ219	KR219	DCX27#11*3
	644M-3-524/CT	E273	D208K	D207	H209K	P255K-A	LP226	KG455K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ228N	KJ219	KR219	DCX27#11*3
	644M-3-524/ECB-U	E224U	D208K	D207	H209K	P255J-A	LP226	KG455K-E	KJ246L-E	KF203-E	KJ203-E	KD201L	KJ228N	KJ219	KR219	DCX27#11*3

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KA	Δ: Use for #3(#4)	1/1
				Date
				2024/10/08



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KB		1/1
				Date
				2017/05/23

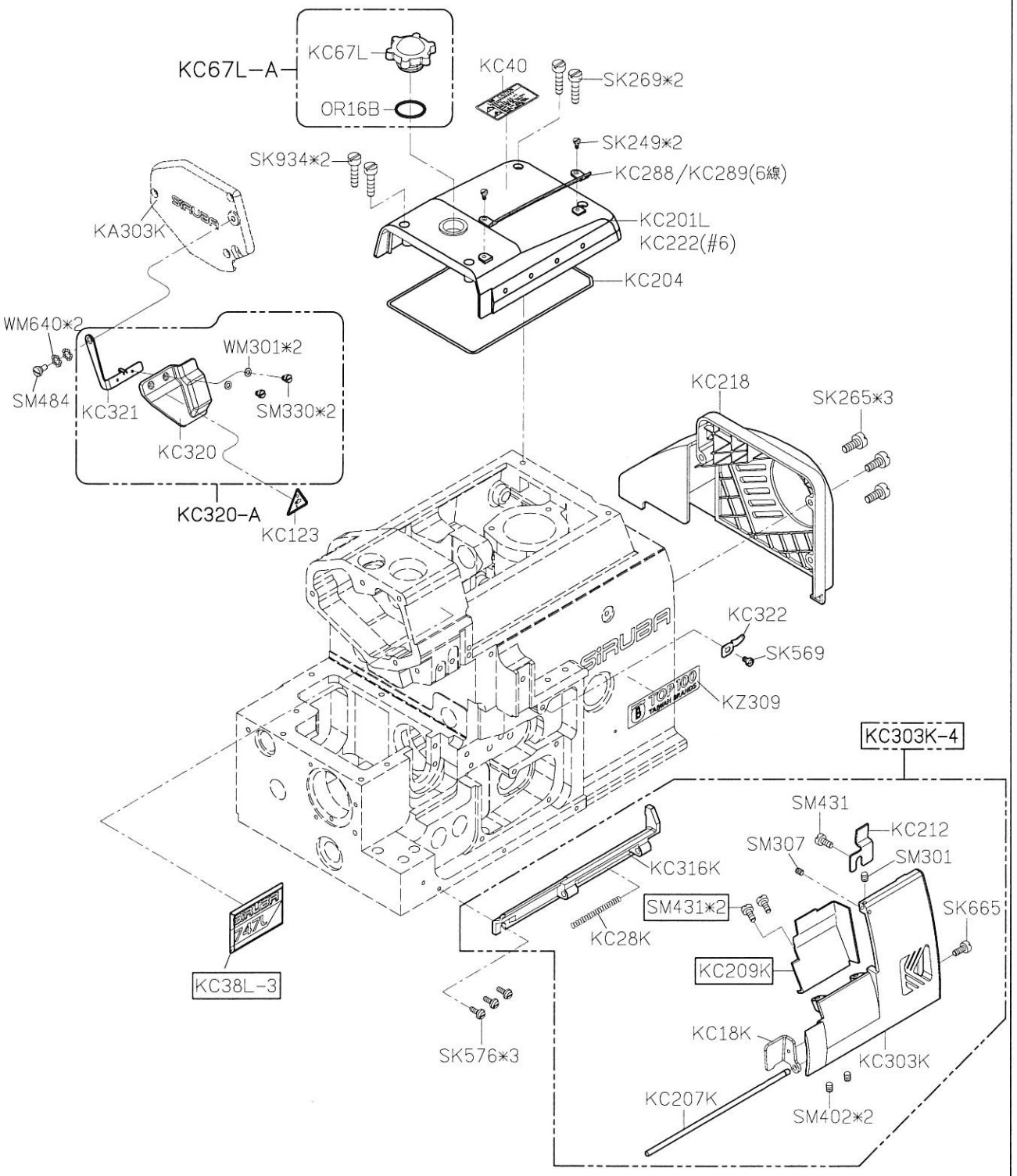




SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KC		1/1
				Date
				2022/10/04

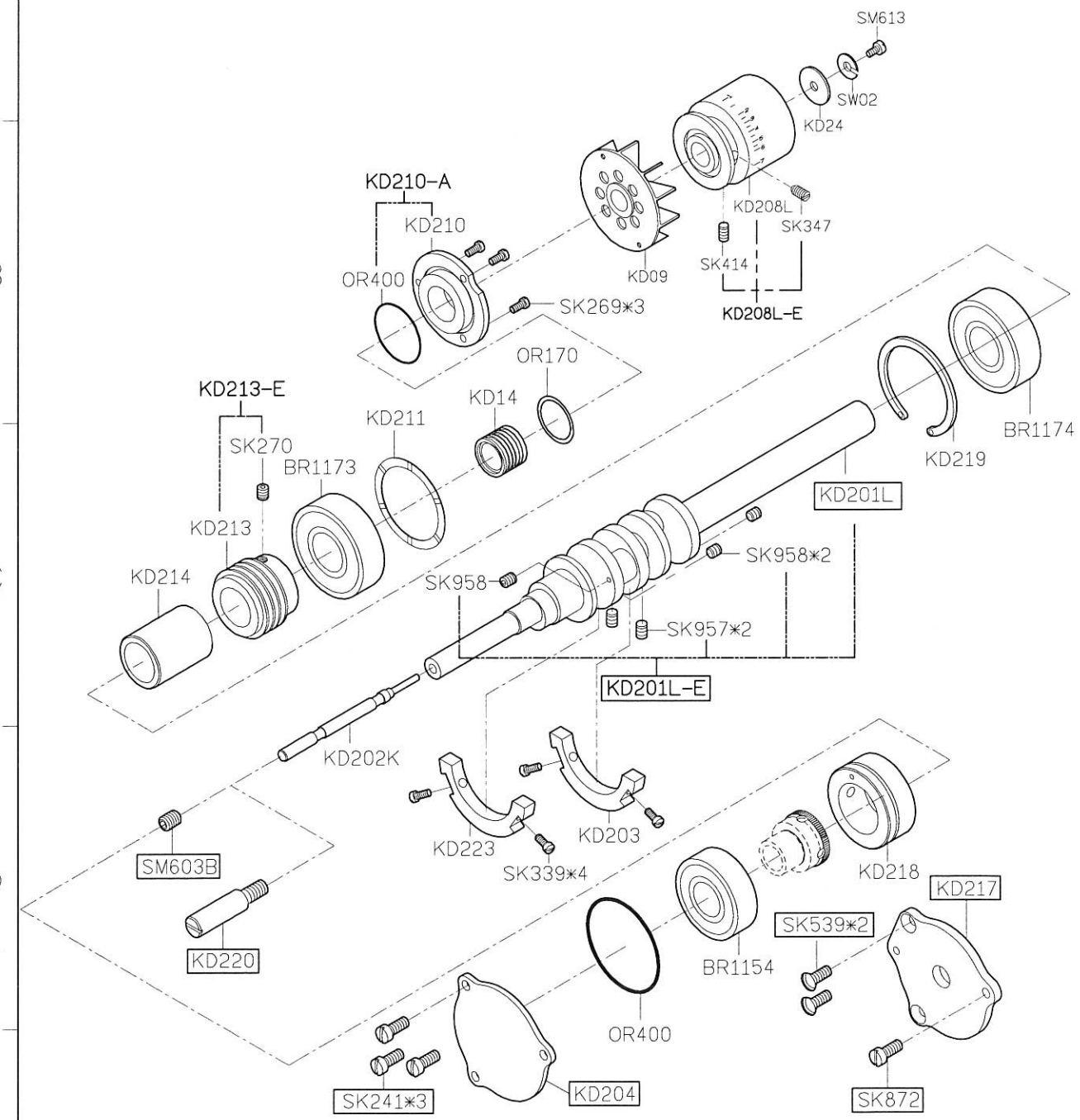
	700L
#3	KC38L-3
#4	KC38L-4
#5	KC38L-5
#6	KC38L-6

MODEL	#3/#4	#5/#6
PARTS NO	KC209K	KC219K
	KC303K-4	KC303K-5
	SM431*2	SM446*2

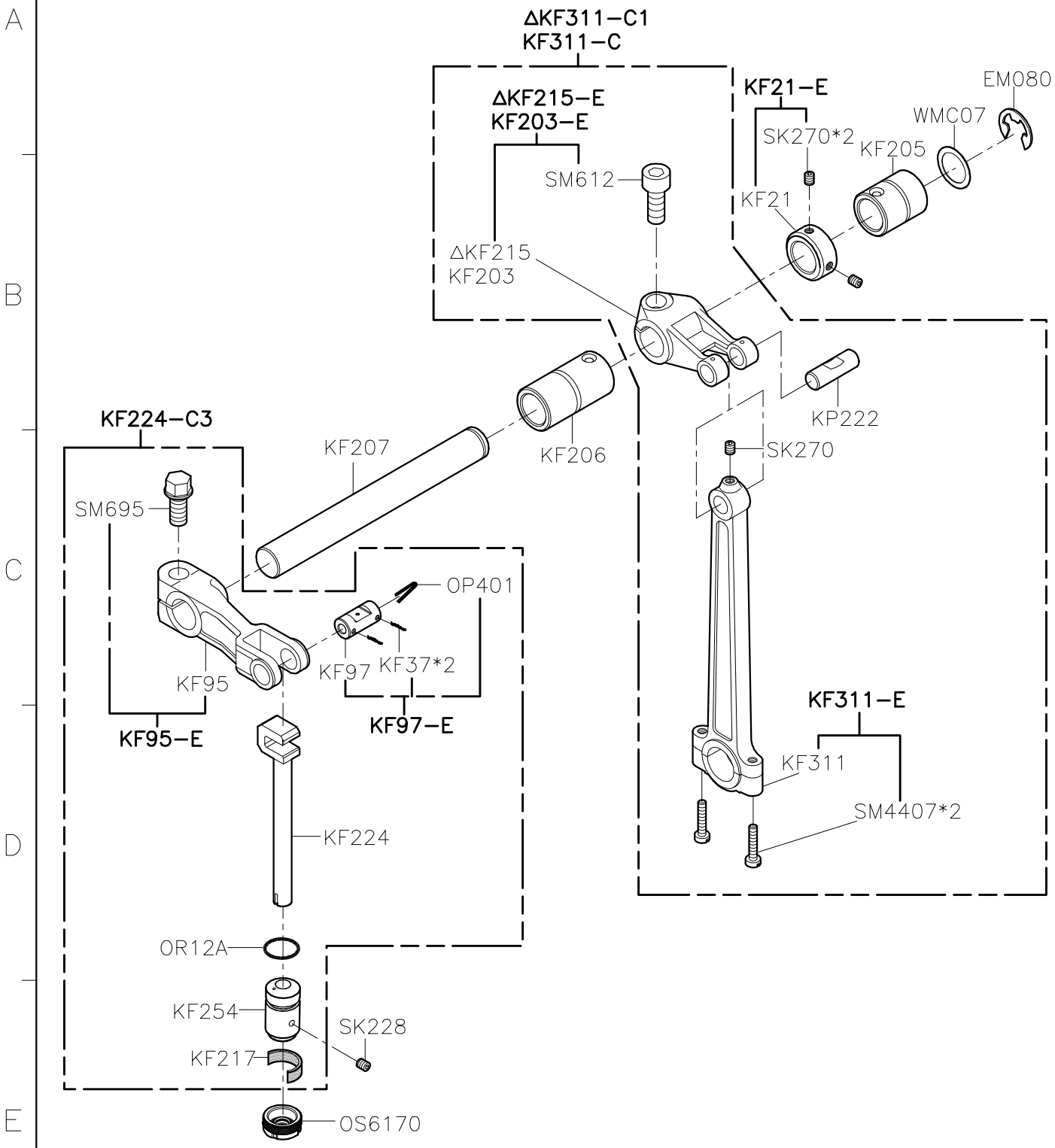


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KD		1/1
				Date
				2022/06/14

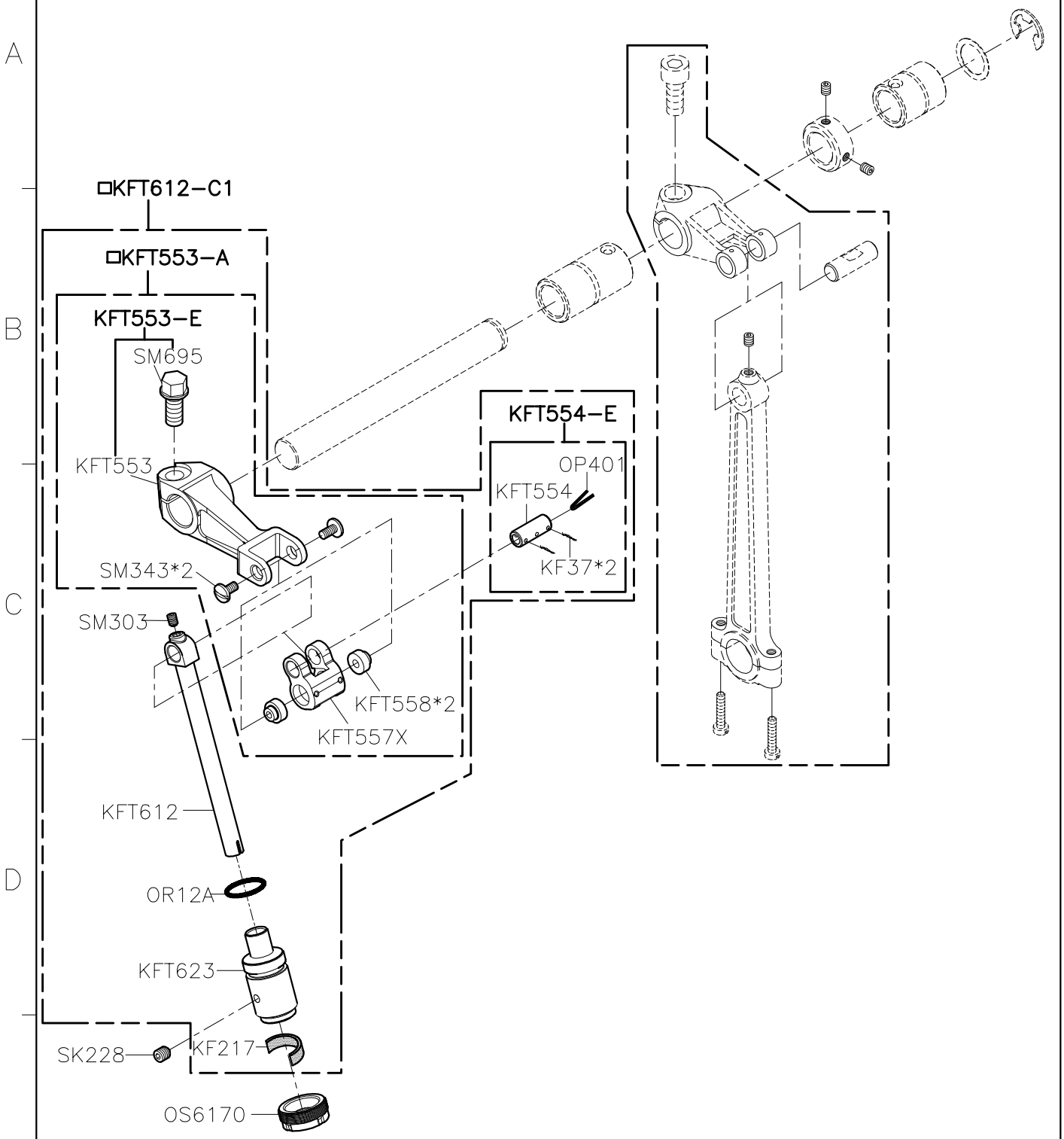
MODEL	#3/#4	#5/#6	H-3/-4/-7	X-3
PARTS NO	KD204	KD217	KD204	KD217
	SM603B	KD220	SM603B	KD220
	SK241*3	SK539*2 SK872*1	SK241*3	SK539*2 SK872*1
	KD201L		KD201LA	KD601



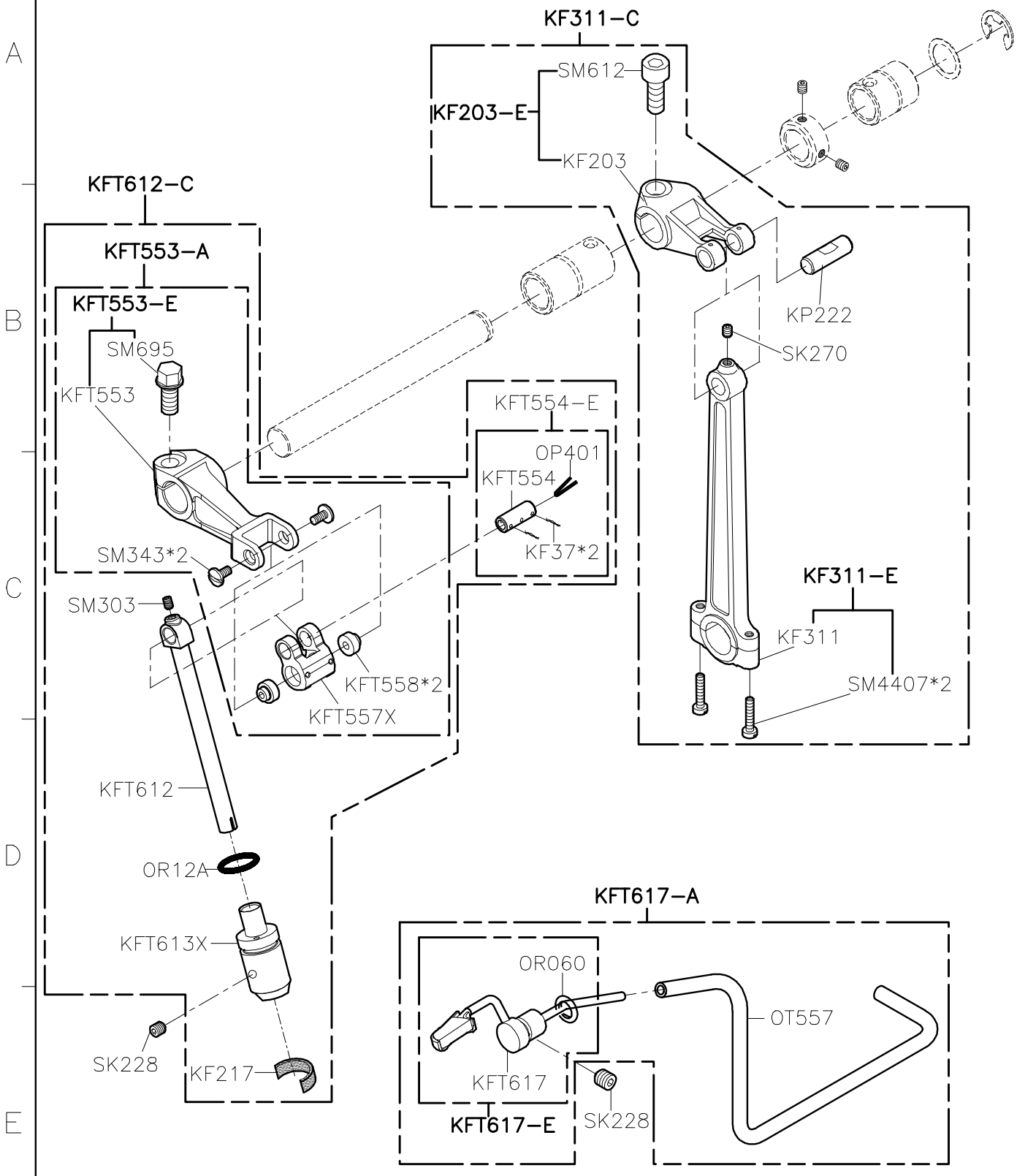
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KF	Δ: Use for 512 SERIES	1/2
				Date
				2025/06/26



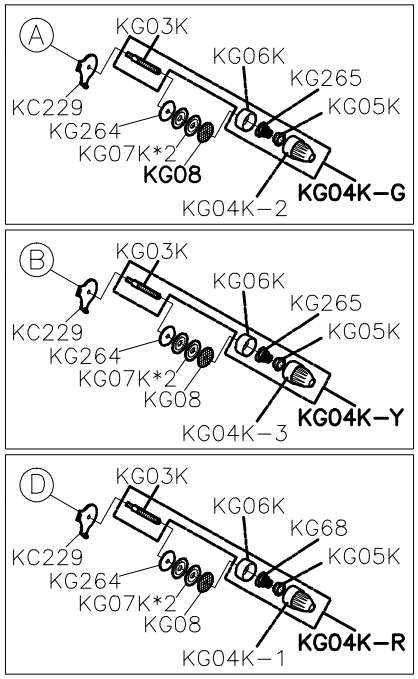
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KF	□: Use for 512 SERIES	2/2
				Date
				2025/06/26

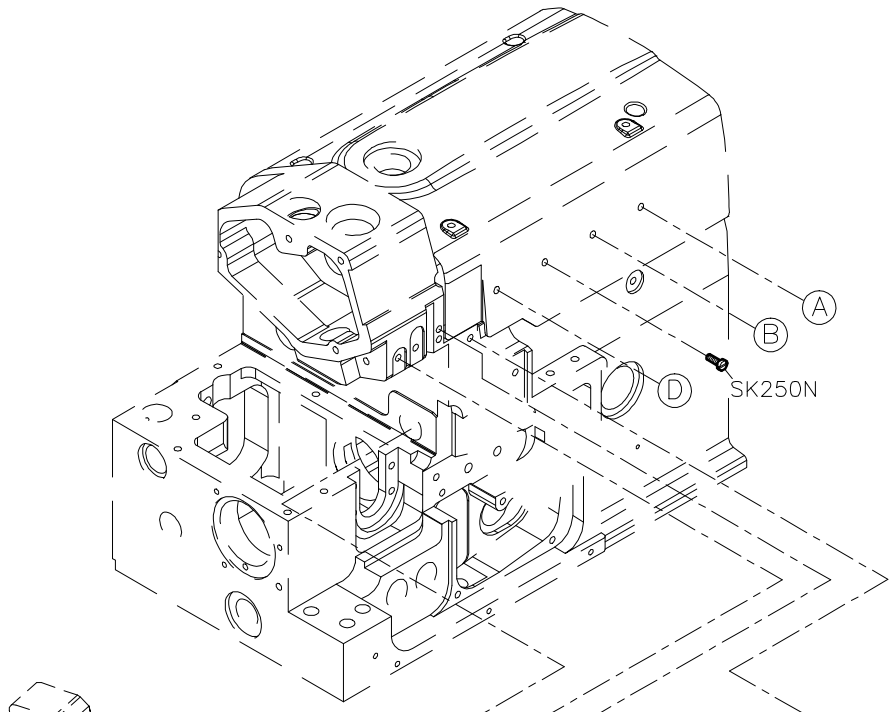


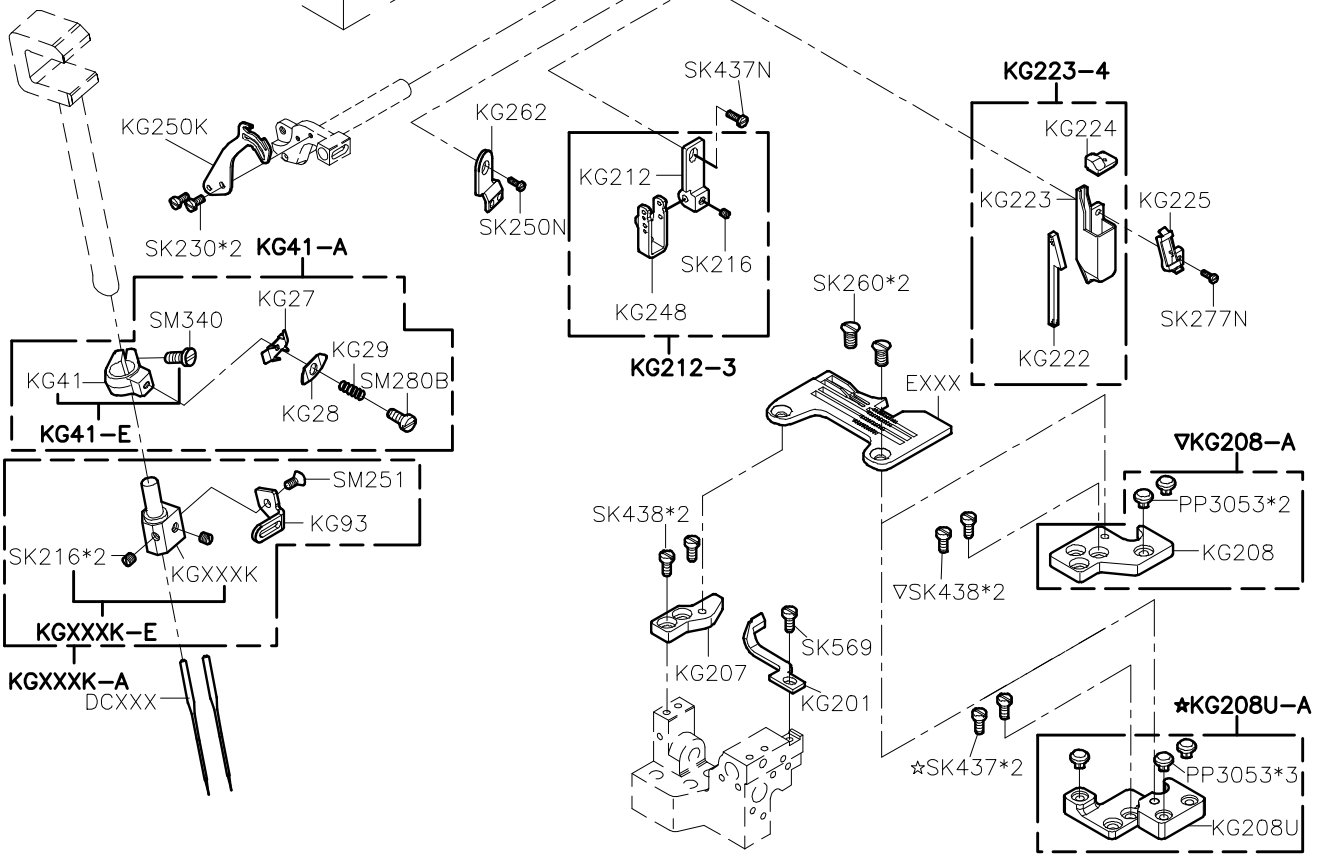
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KF	FOR X-3	3/3
				Date
				2026/07/28



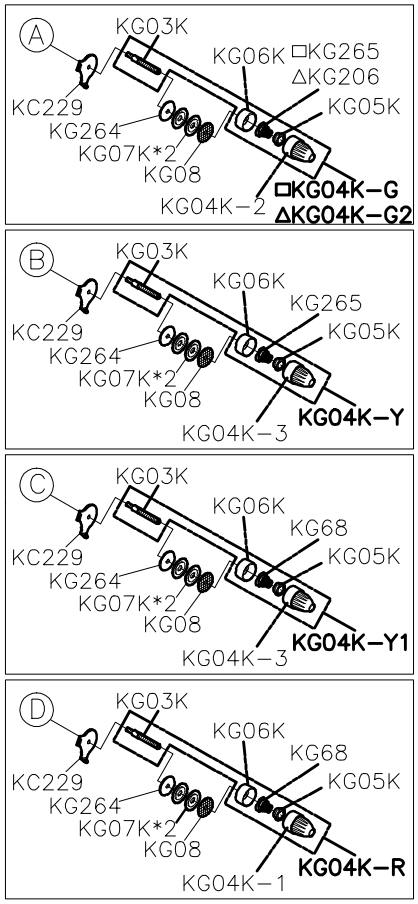
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KG	Use for #3 此頁僅限3線機型專用 ☆:Use for ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U) ▽:Use for without ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U)	1/4
				Date
				2024/09/10

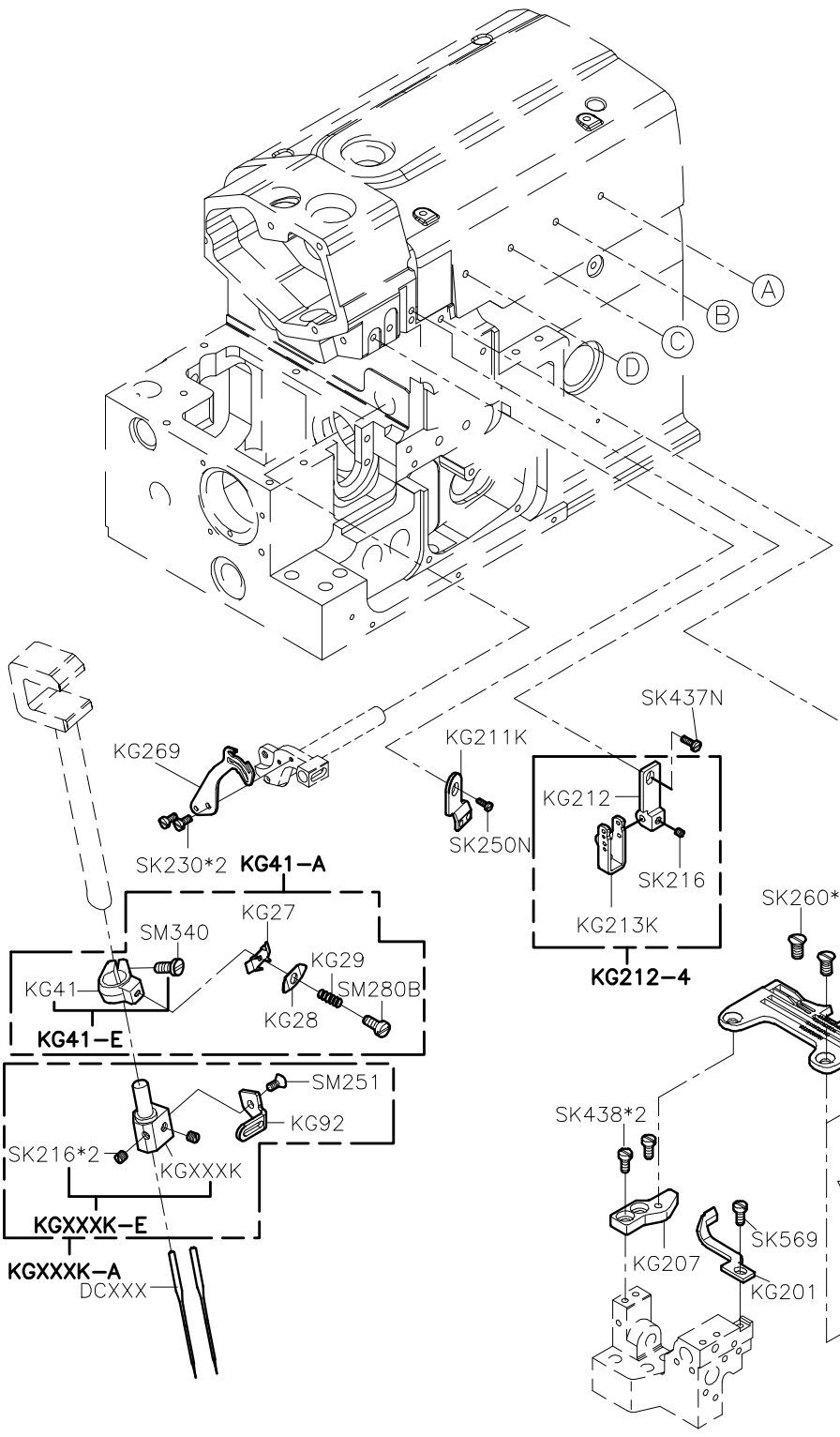




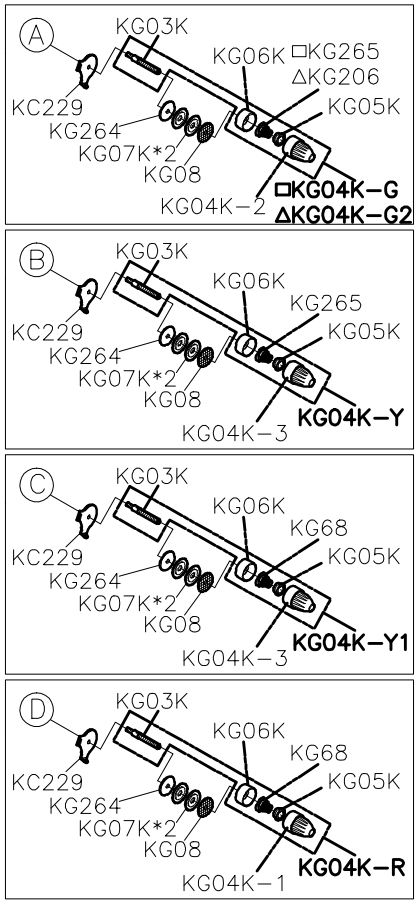


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KG	Use for #4 此頁僅限4線機型專用 Δ:Use for H-3(H-4)(X-3) □:Use for without H-3(H-4)(X-3) ☆:Use for ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U) ▽:Use for without ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U)	2/4 Date 2024/09/10

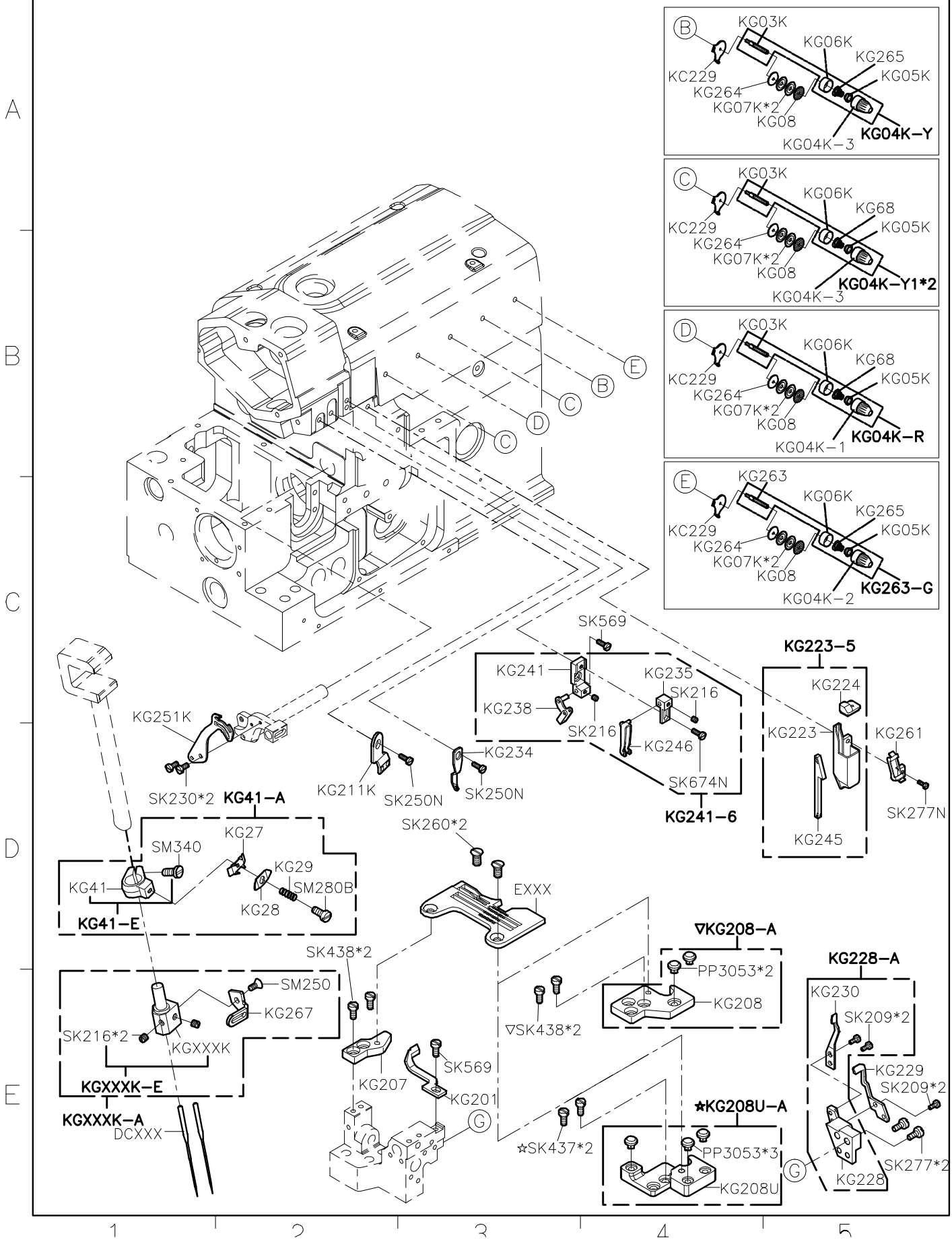




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KG	Use for #5 此頁僅限5線機型專用 △:Use for H-3(H-4)(X-3) □:Use for without H-3(H-4)(X-3) ◇:Use for X-3 ◆:Use for without X-3 ☆:Use for ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U) ▽:Use for without ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U)	3/4 Date 2024/09/10

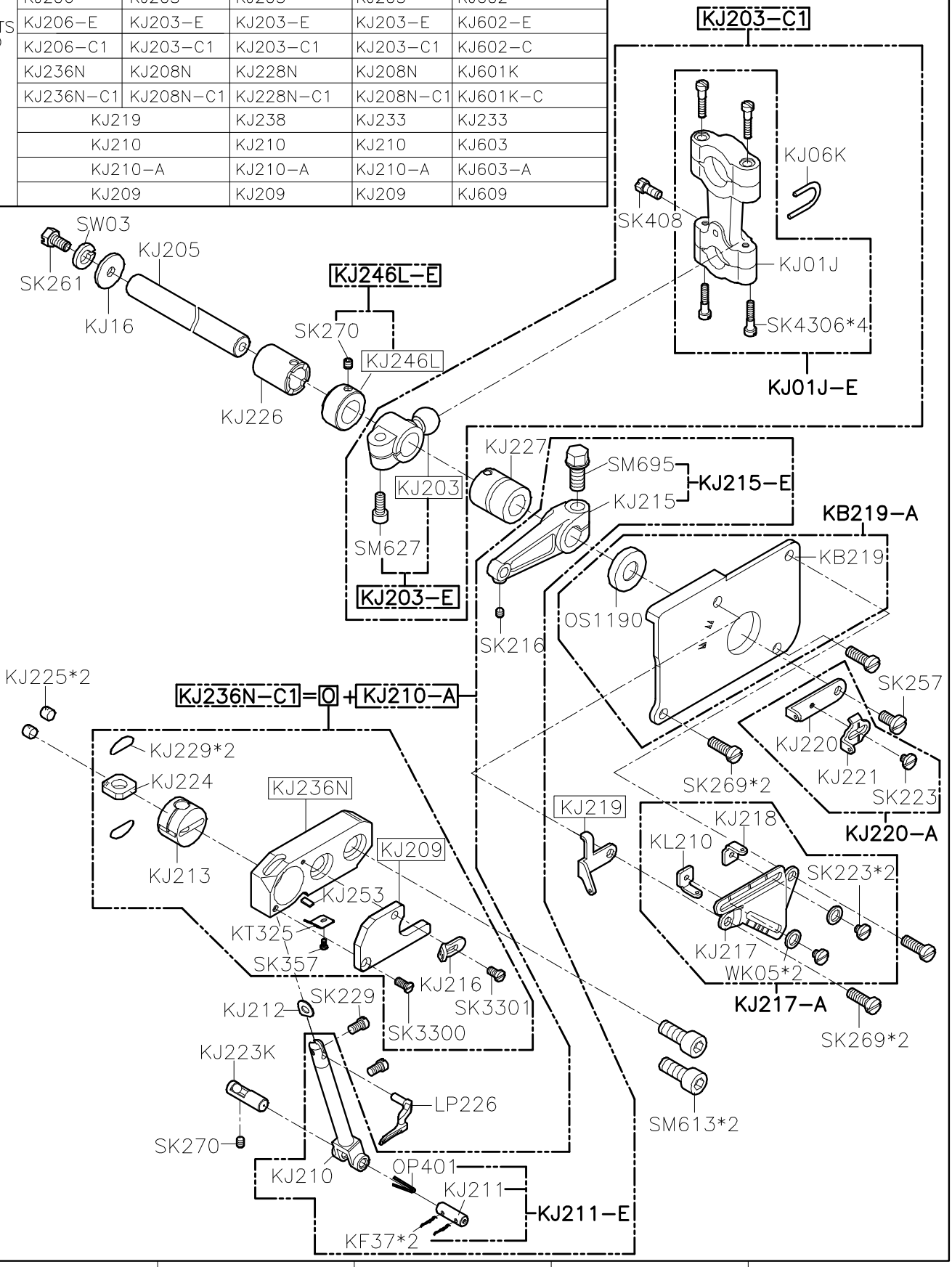


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KG	Use for #6 此頁僅限6線機型專用 ☆:Use for ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U) ▽:Use for without ECM(ECA-U)(ECB-U)(VTE-U)(CTE-U)	4/4
				Date
				2024/09/10

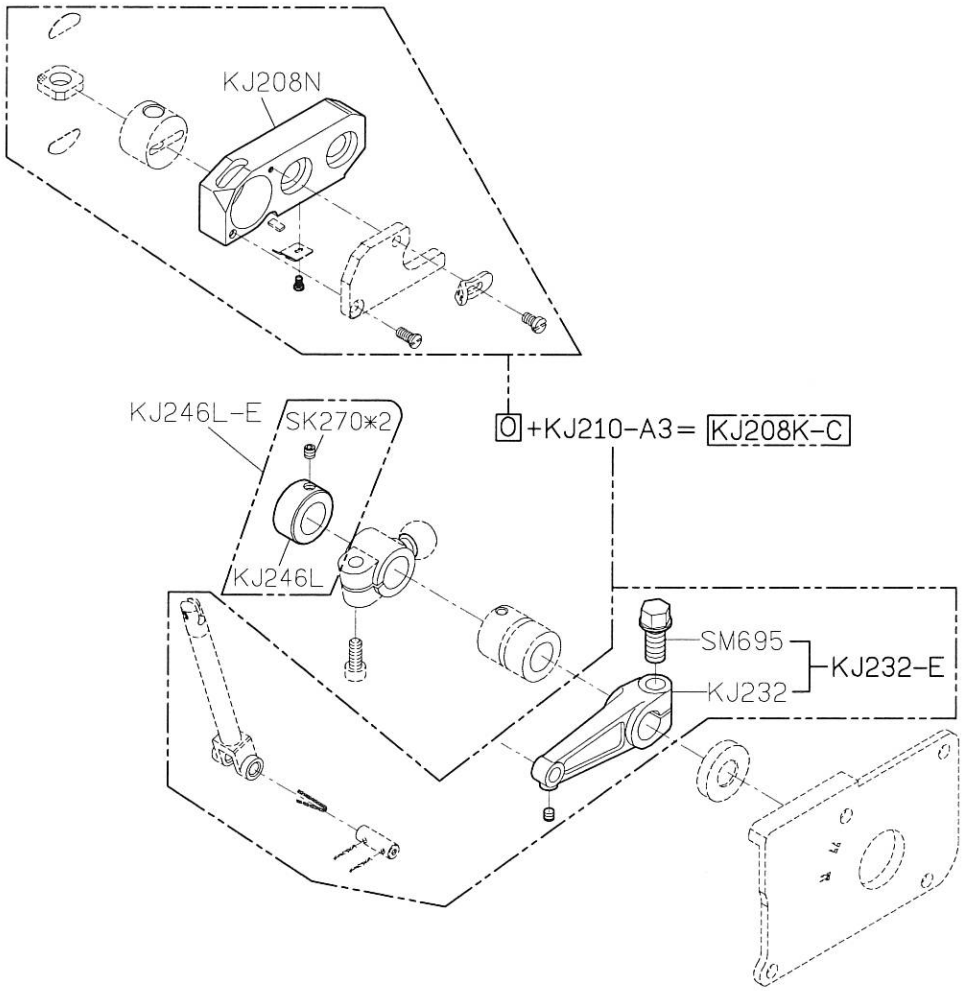


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KJ		1/2
				Date
				2022/11/07

MODEL	#3/#5	#4/#6	#4 H-3/H-4/H-7	#5 H-3	#5 X-3
PARTS NO	KJ247L-E	KJ246L-E	KJ248L-E	KJ246L-E	KJ246L-E+KJ234
	KJ206	KJ203	KJ203	KJ203	KJ602
	KJ206-E	KJ203-E	KJ203-E	KJ203-E	KJ602-E
	KJ206-C1	KJ203-C1	KJ203-C1	KJ203-C1	KJ602-C
	KJ236N	KJ208N	KJ228N	KJ208N	KJ601K
	KJ236N-C1	KJ208N-C1	KJ228N-C1	KJ208N-C1	KJ601K-C
	KJ219		KJ238	KJ233	KJ233
	KJ210		KJ210	KJ210	KJ603
	KJ210-A		KJ210-A	KJ210-A	KJ603-A
	KJ209		KJ209	KJ209	KJ609



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KJ	For H-3	2/2
				Date
				2022/06/27

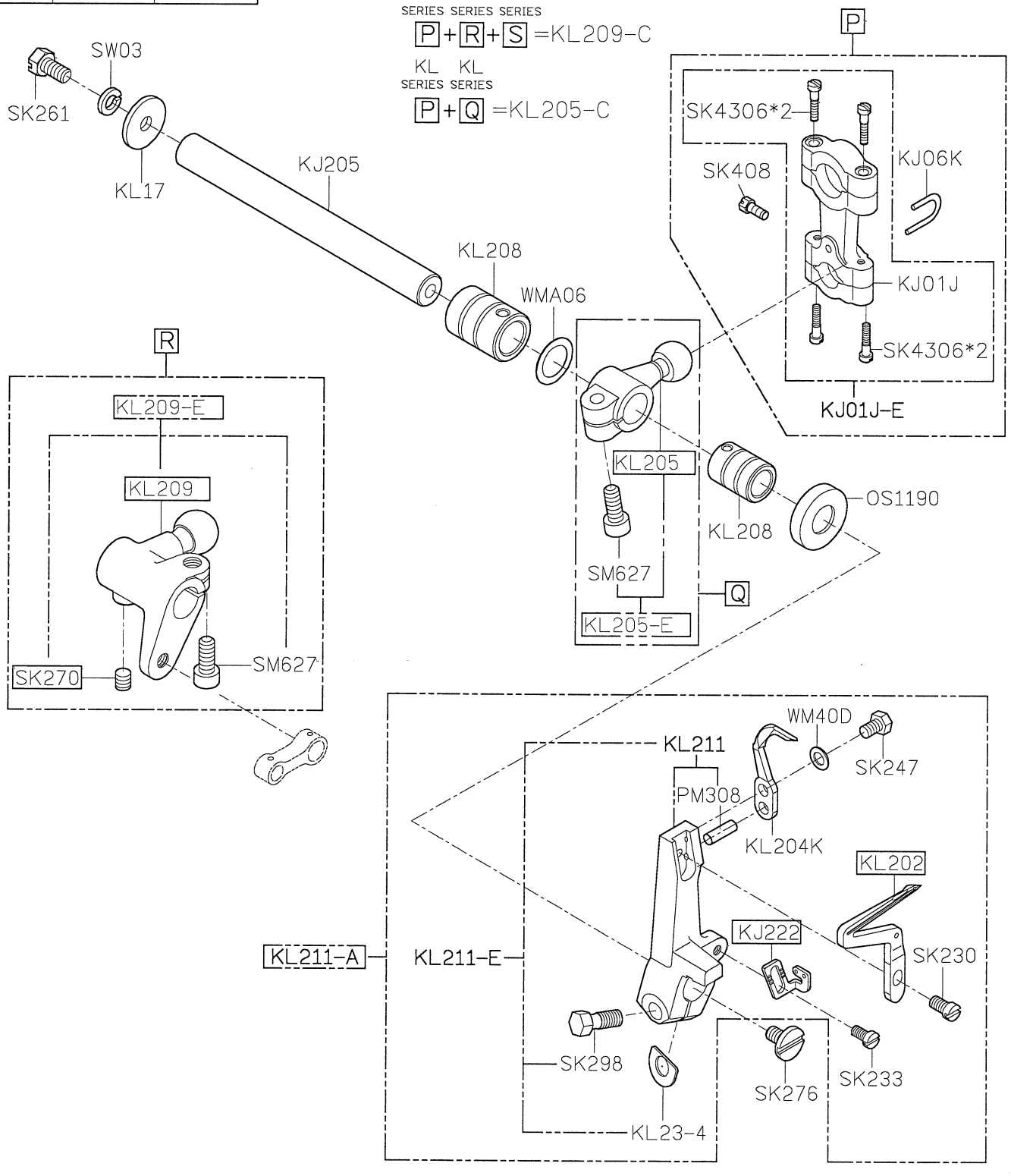


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KL		1/1
				Date
				2017/11/22

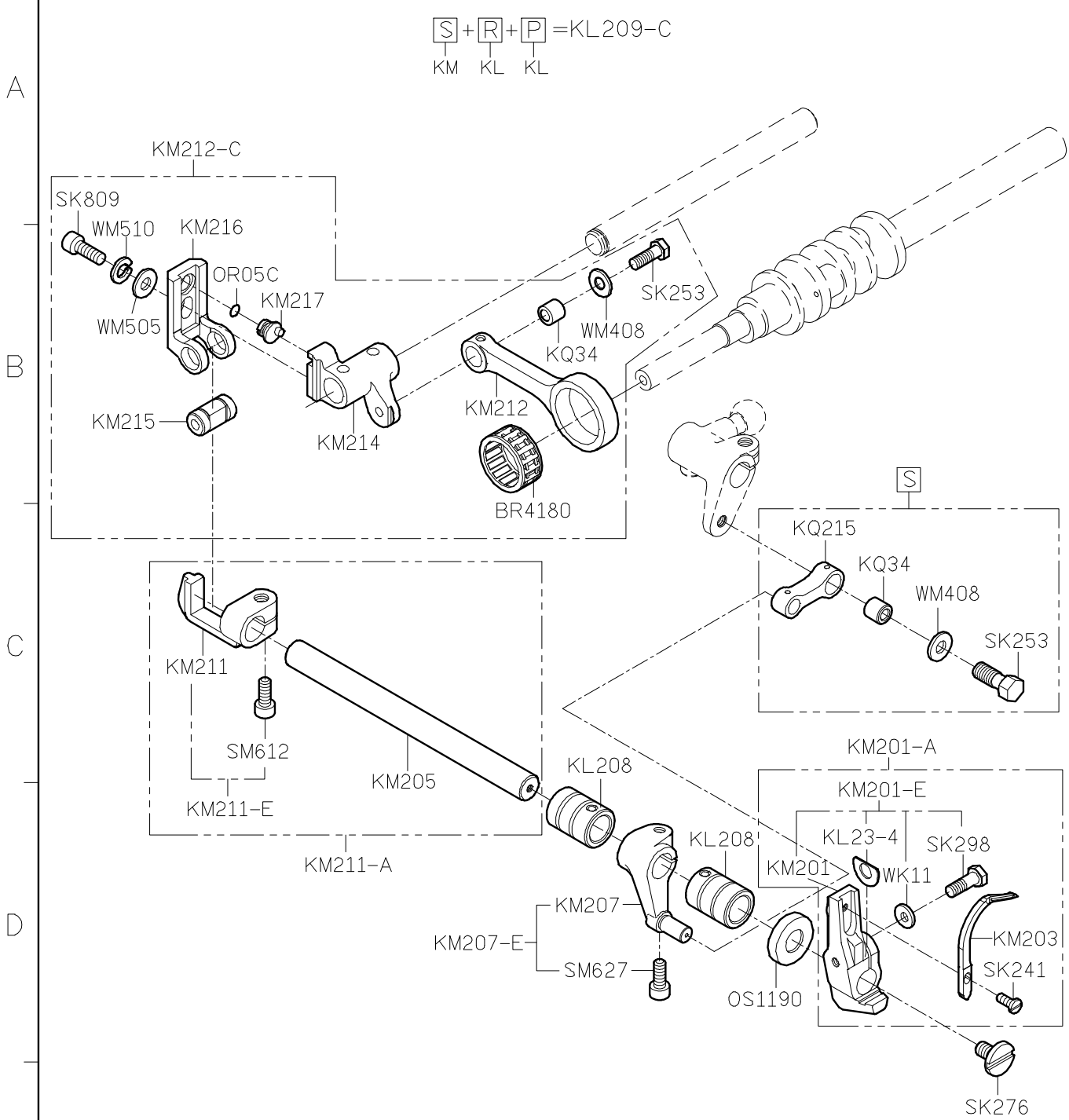
MODEL	#3/#4	#5/#6	H-3/H-4/H-7 SERIES	5# H-3 SERIES	5# X-3 SERIES
PARTS NO	KJ222		KJ222	KJ230	KFT597
	KL202		KL202A	KL202	KL202
	KL211-A		KL211-A1	KL211-A2	KFT597-A
	KL205	KL209			
		SK270			
	KL205-E	KL209-E			
	KL205-C	KL209-C			

KL SERIES + KL SERIES + KM SERIES = P + R + S = KL209-C

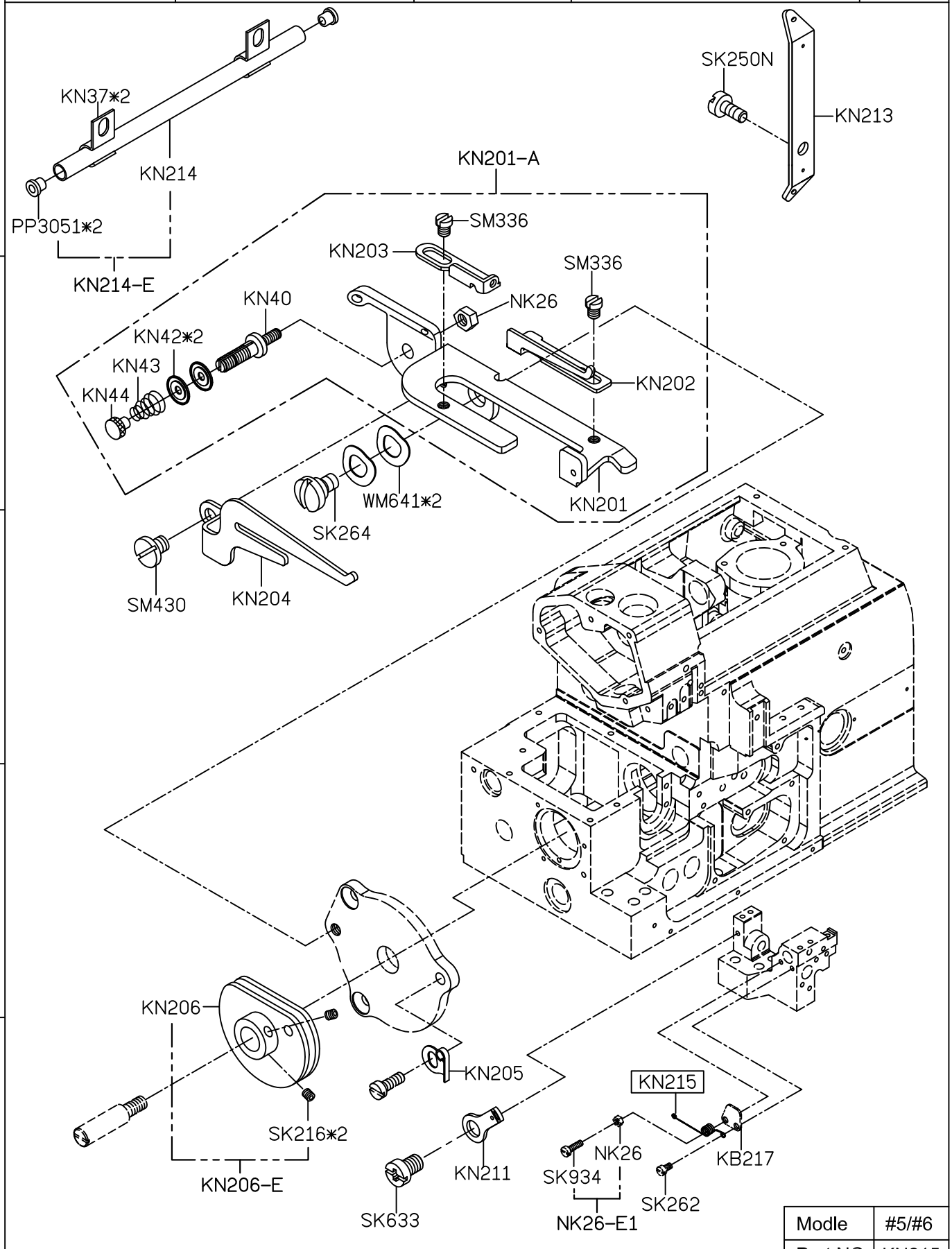
KL SERIES + KL SERIES = P + Q = KL205-C



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KM		1/1
				Date
				2019/08/06

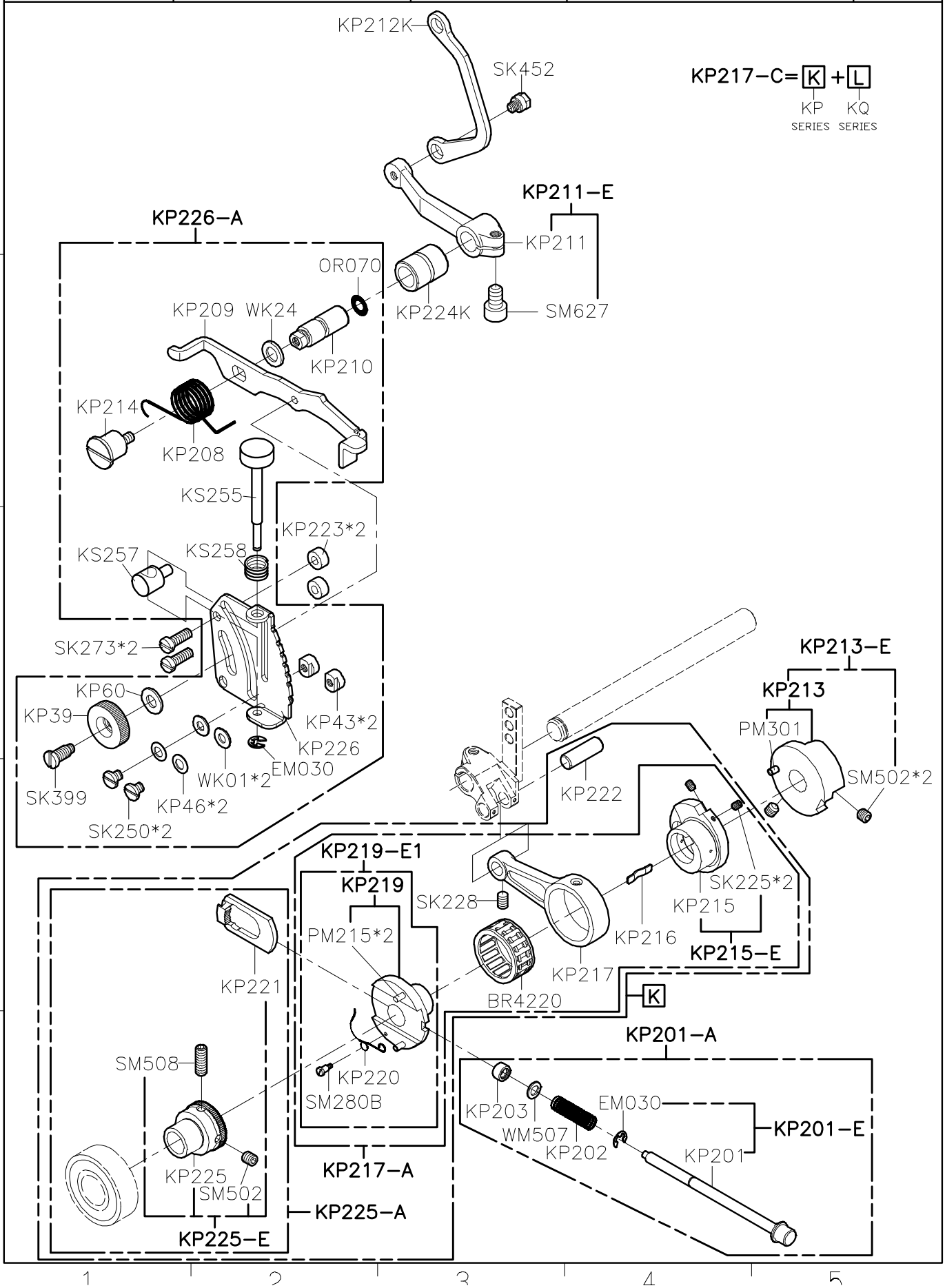


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KN		1/1
				Date
				2016/06/23

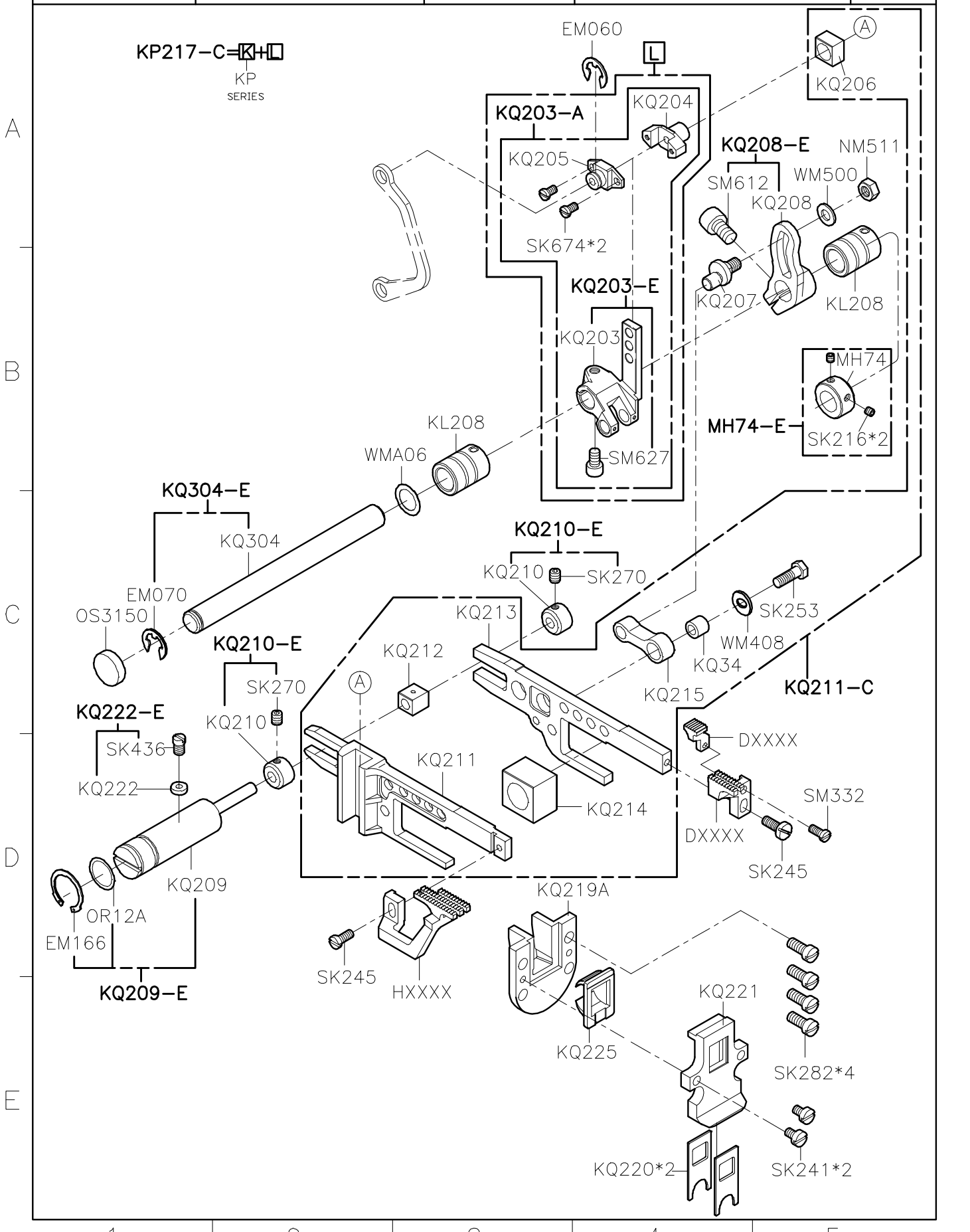


Modle	#5/#6
Part NO.	KN215

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KP		1/1
				Date
				2024/04/02

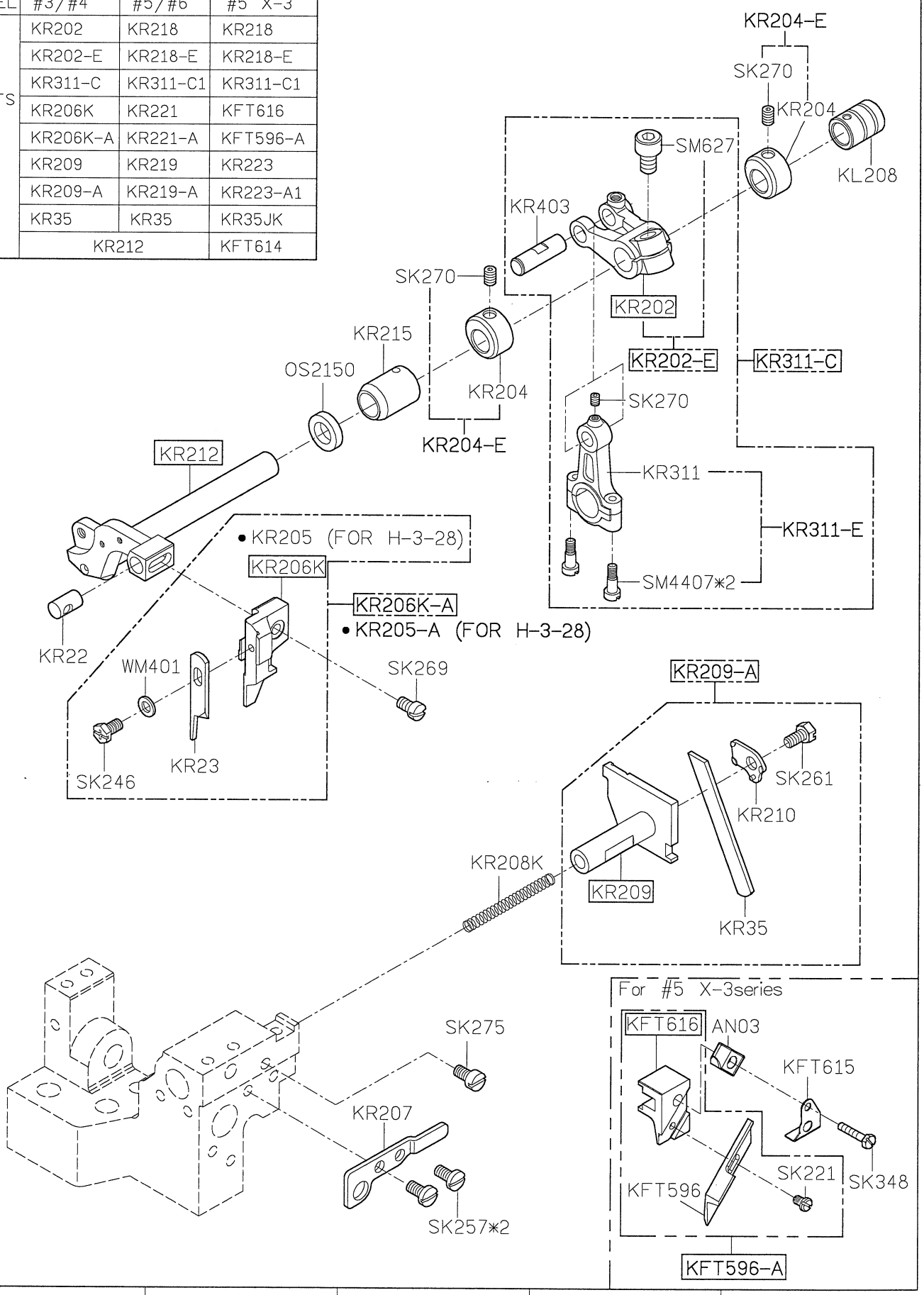


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KQ		1/1
				Date
				2024/08/13

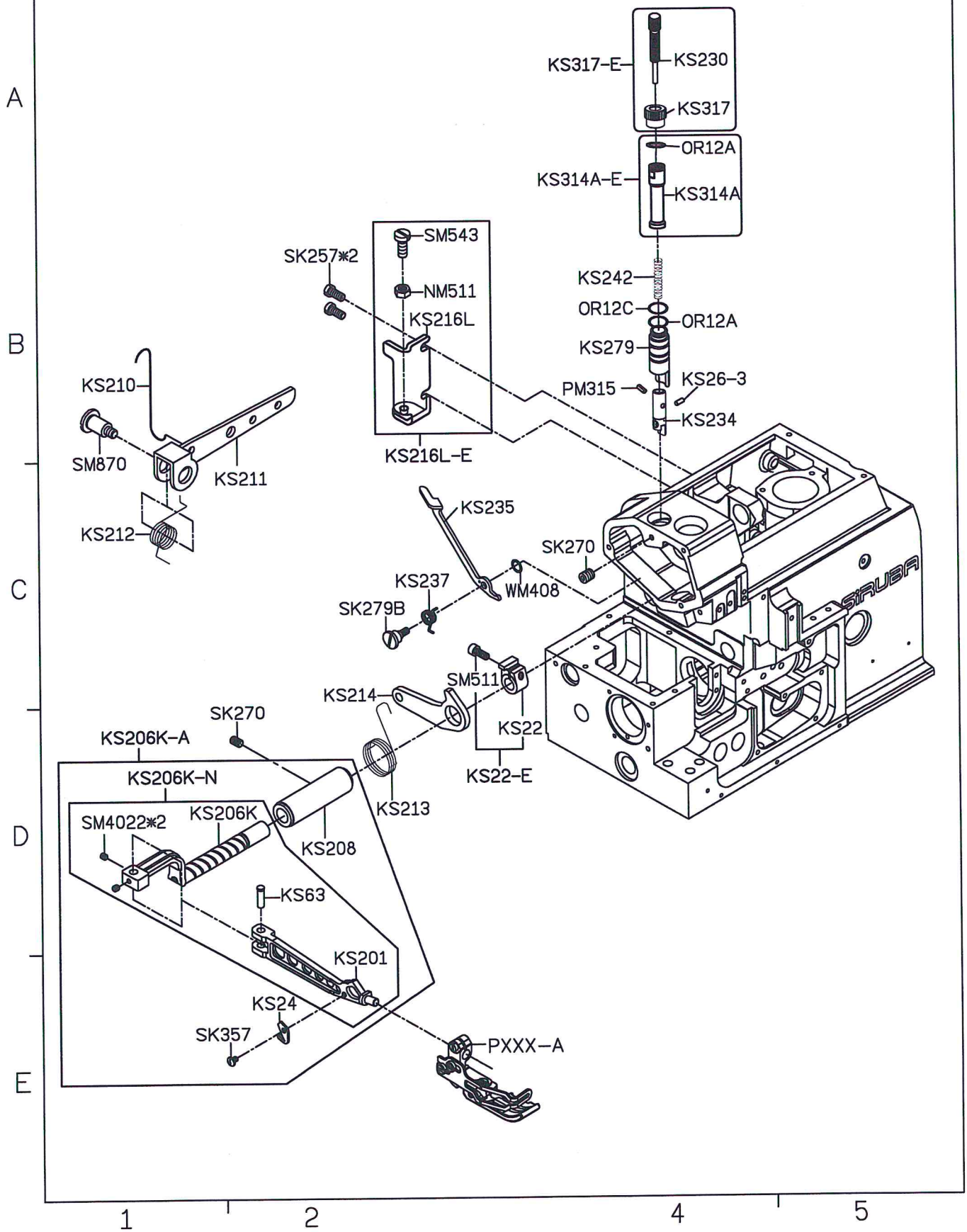


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KR		1/1
				Date
				2017/11/22

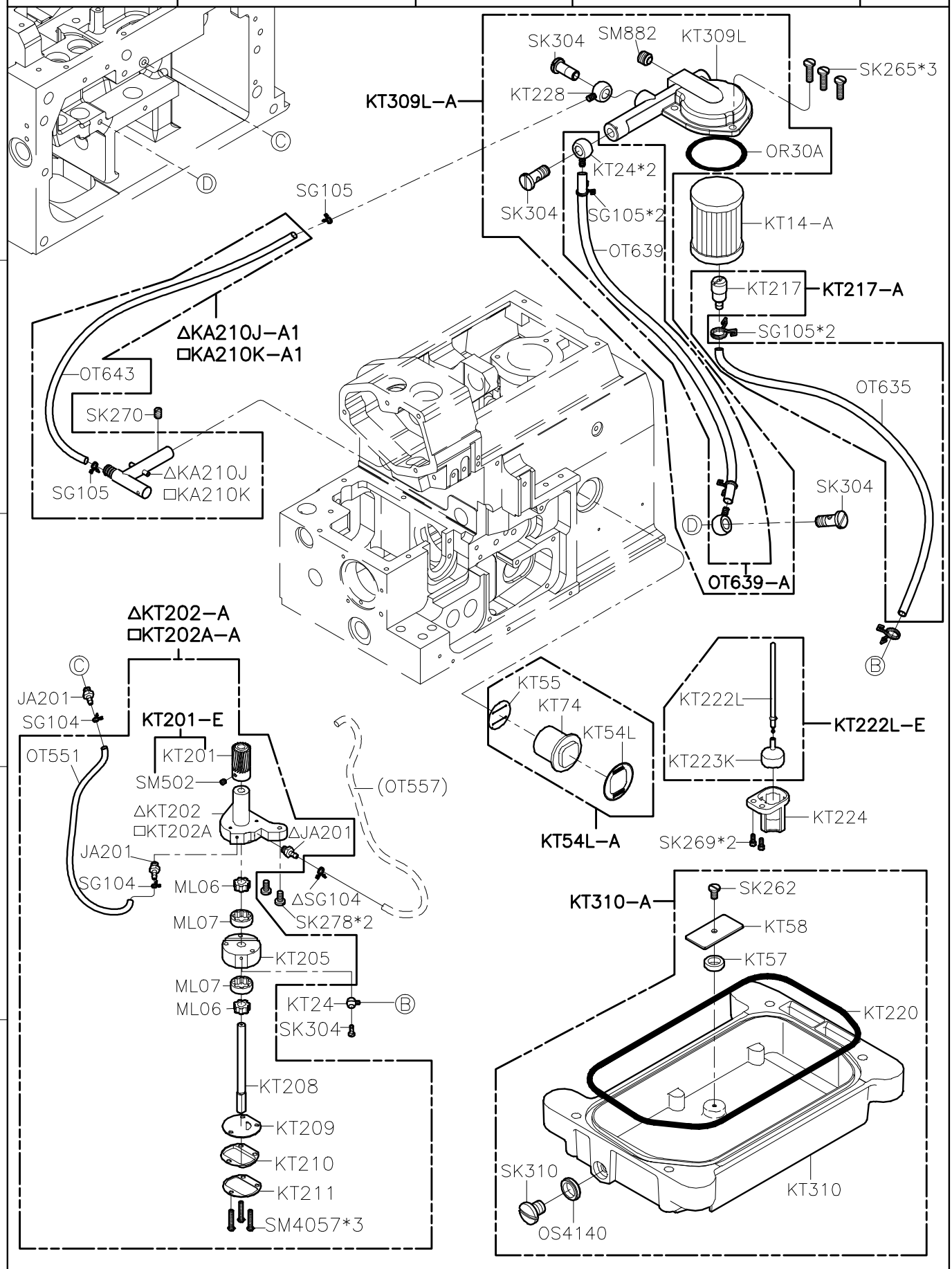
MODEL	#3/#4	#5/#6	#5 X-3
PARTS NO	KR202	KR218	KR218
	KR202-E	KR218-E	KR218-E
	KR311-C	KR311-C1	KR311-C1
	KR206K	KR221	KFT616
	KR206K-A	KR221-A	KFT596-A
	KR209	KR219	KR223
	KR209-A	KR219-A	KR223-A1
	KR35	KR35	KR35JK
	KR212		KFT614



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KS		1/1
				Date
				2024/05/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KT	△: Use for X-3 □: Use for without X-3	1/1
				Date
				2026/07/28



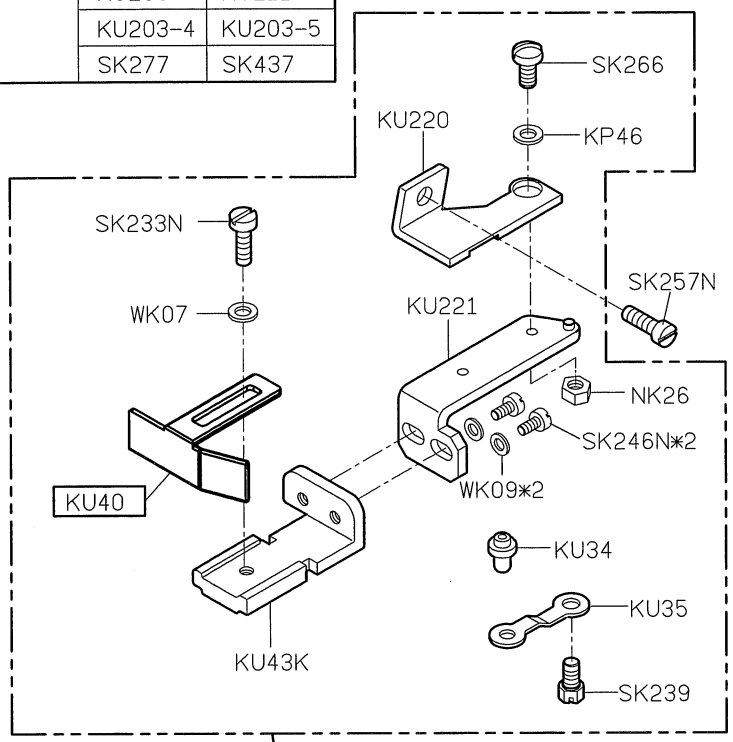
SIRUBA

PARTS LIST

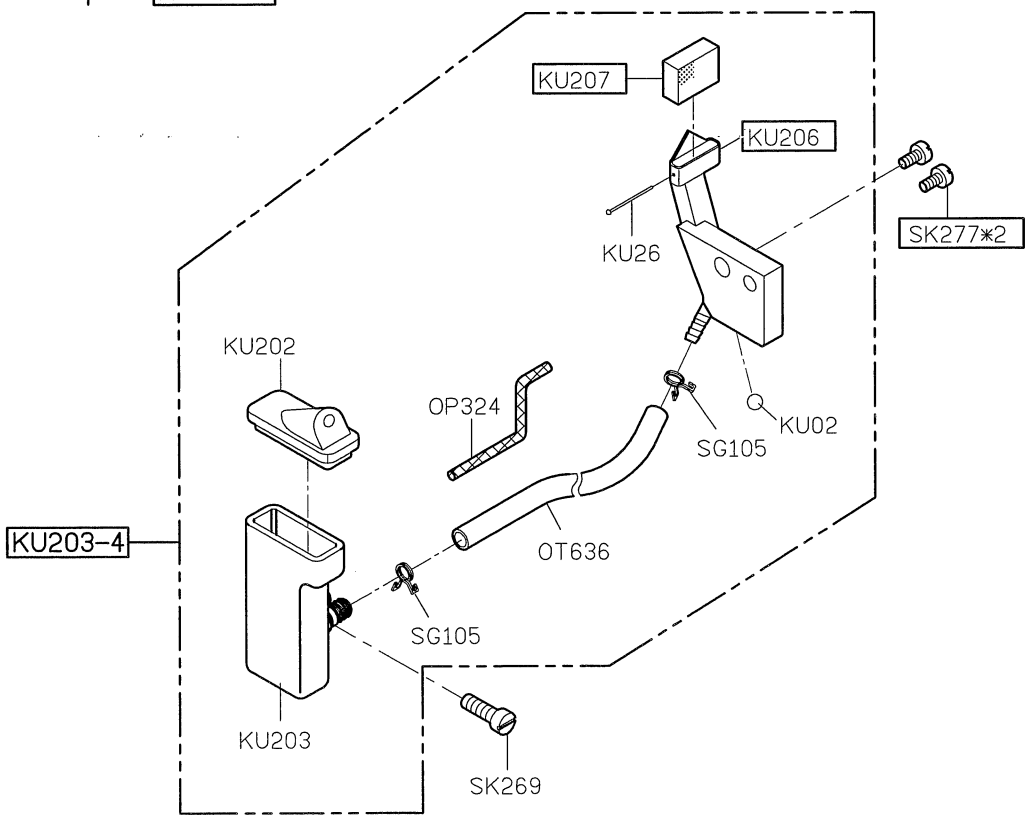
Series	Parts Group	Subclass / Remark	Page
700L	KU		1/1
			Date
			2017/05/23

MODEL	#3/#4	#5/#6
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

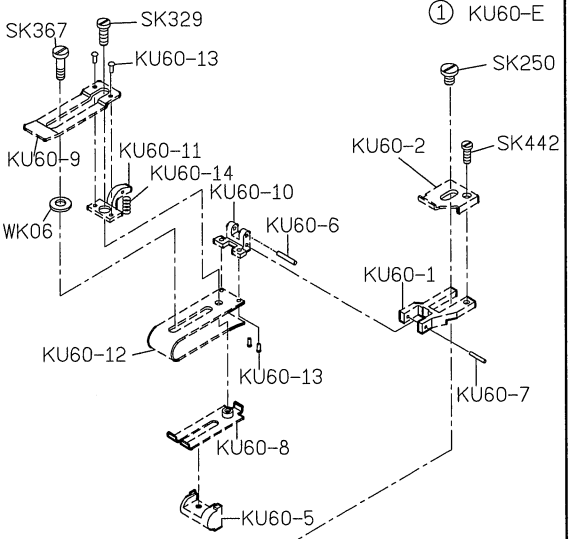
KU60-A
(FOR 505F1-04)



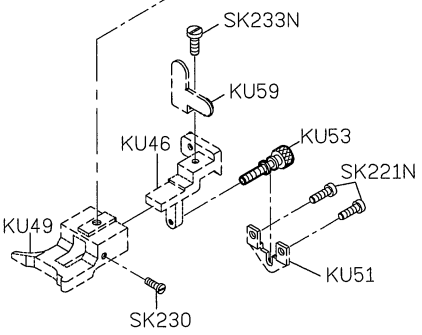
Option: KU220-4



① KU60-E

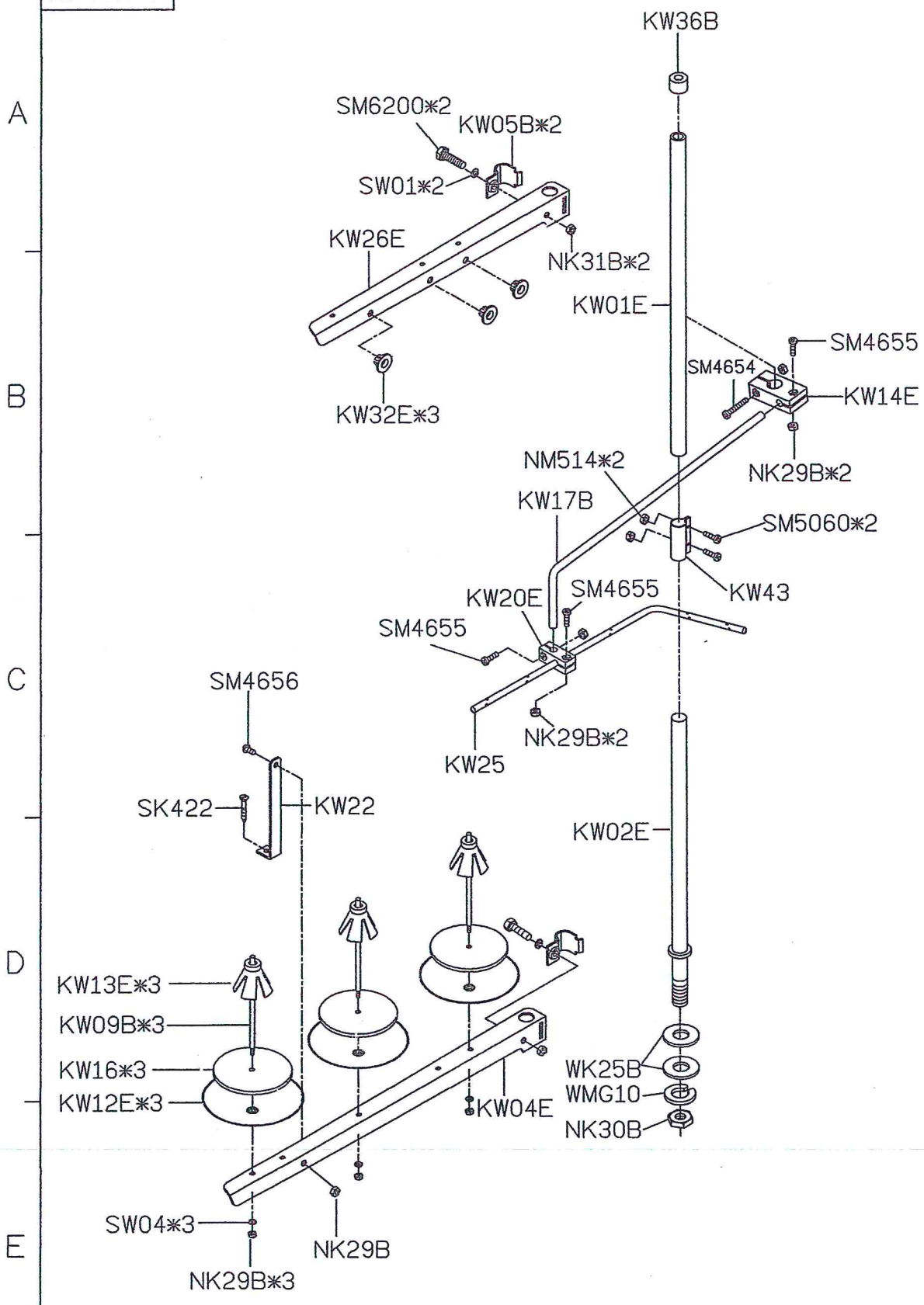


② KU49-E



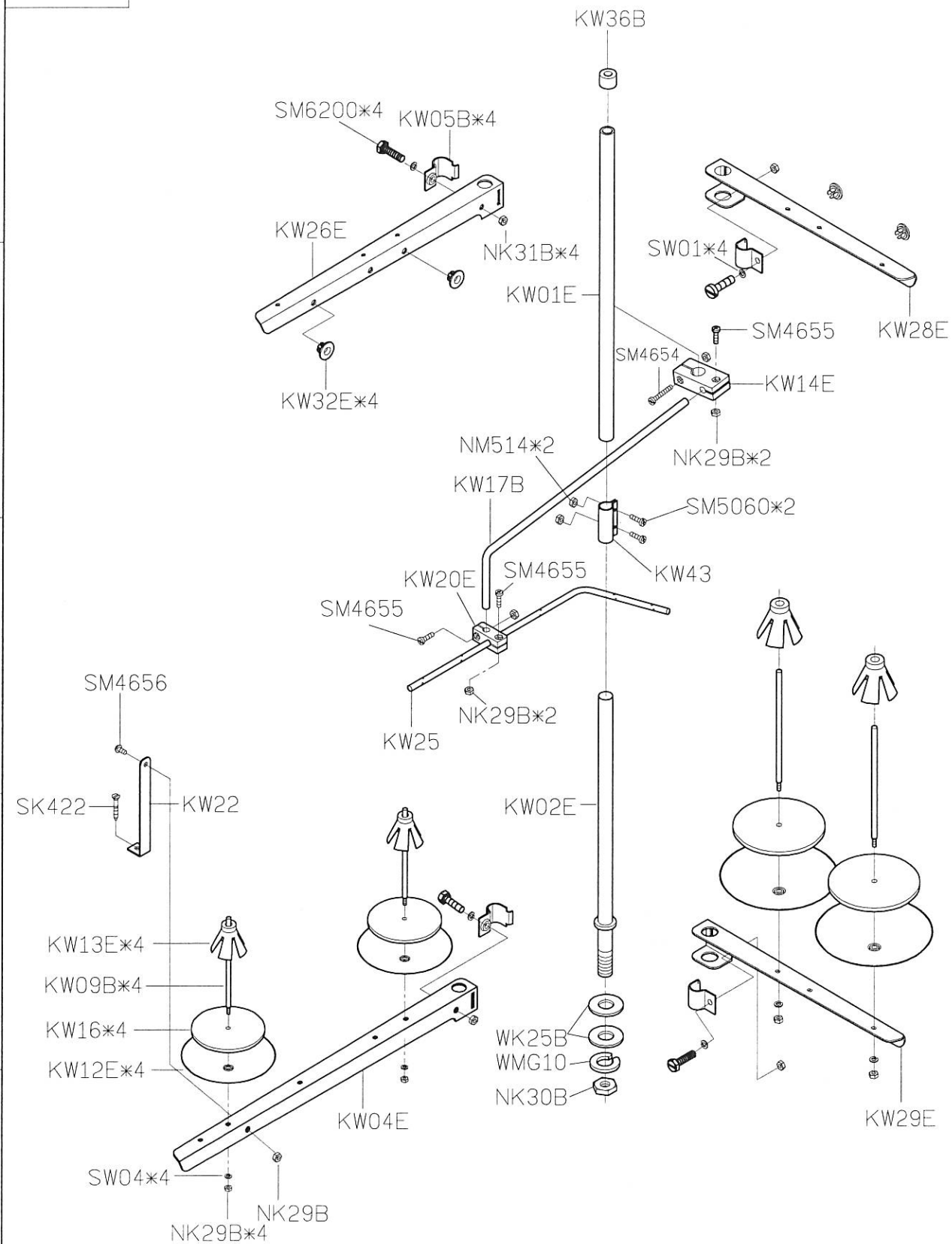
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克 Overlock 含MO6800系列	KW		1/4
				Date
				2022/07/11

KW40E-3



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克 Overlock 含MO6800系列	KW		2/4
				Date
				2022/07/11

KW40E-4

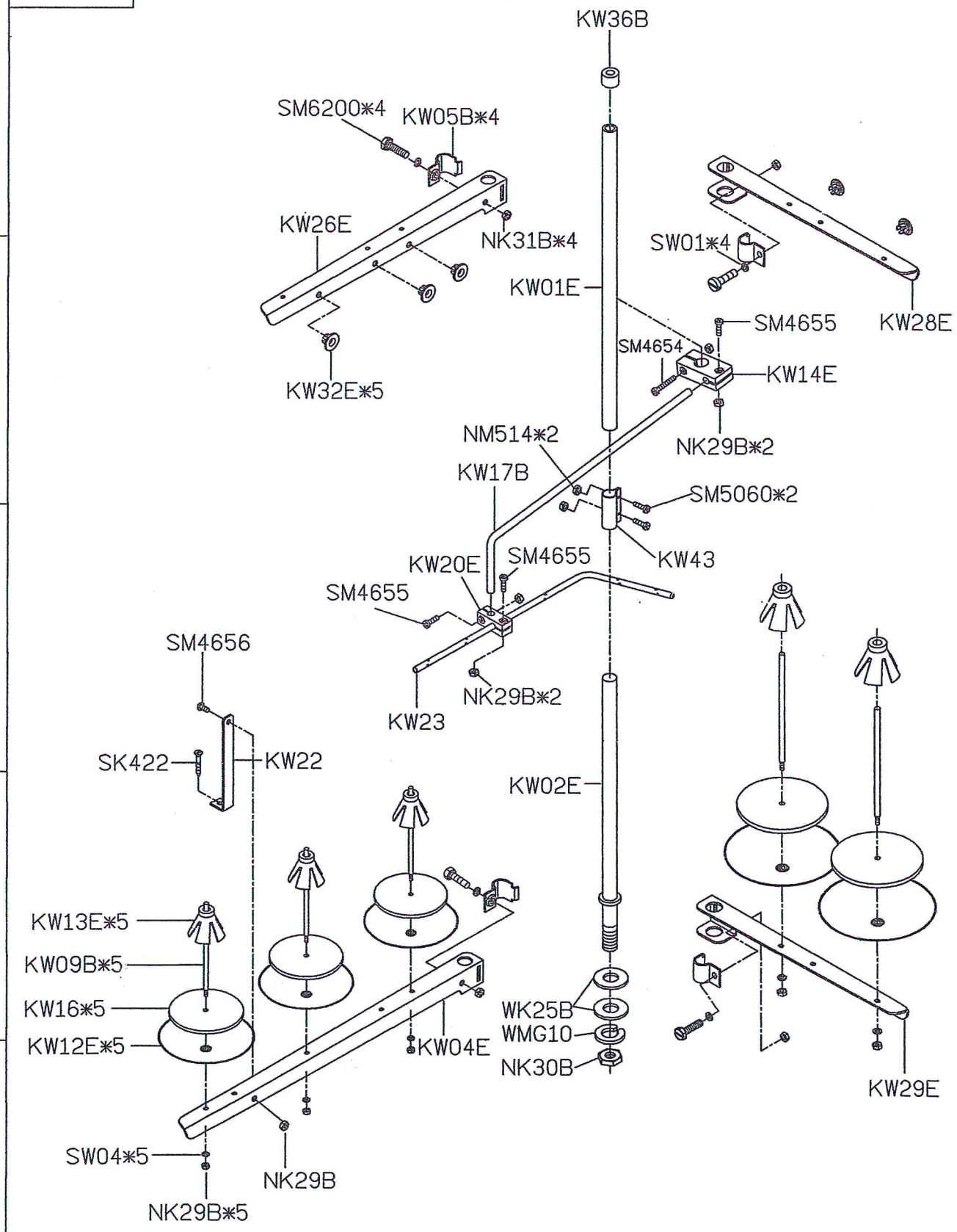


A B C D E

1 2 3 4 5

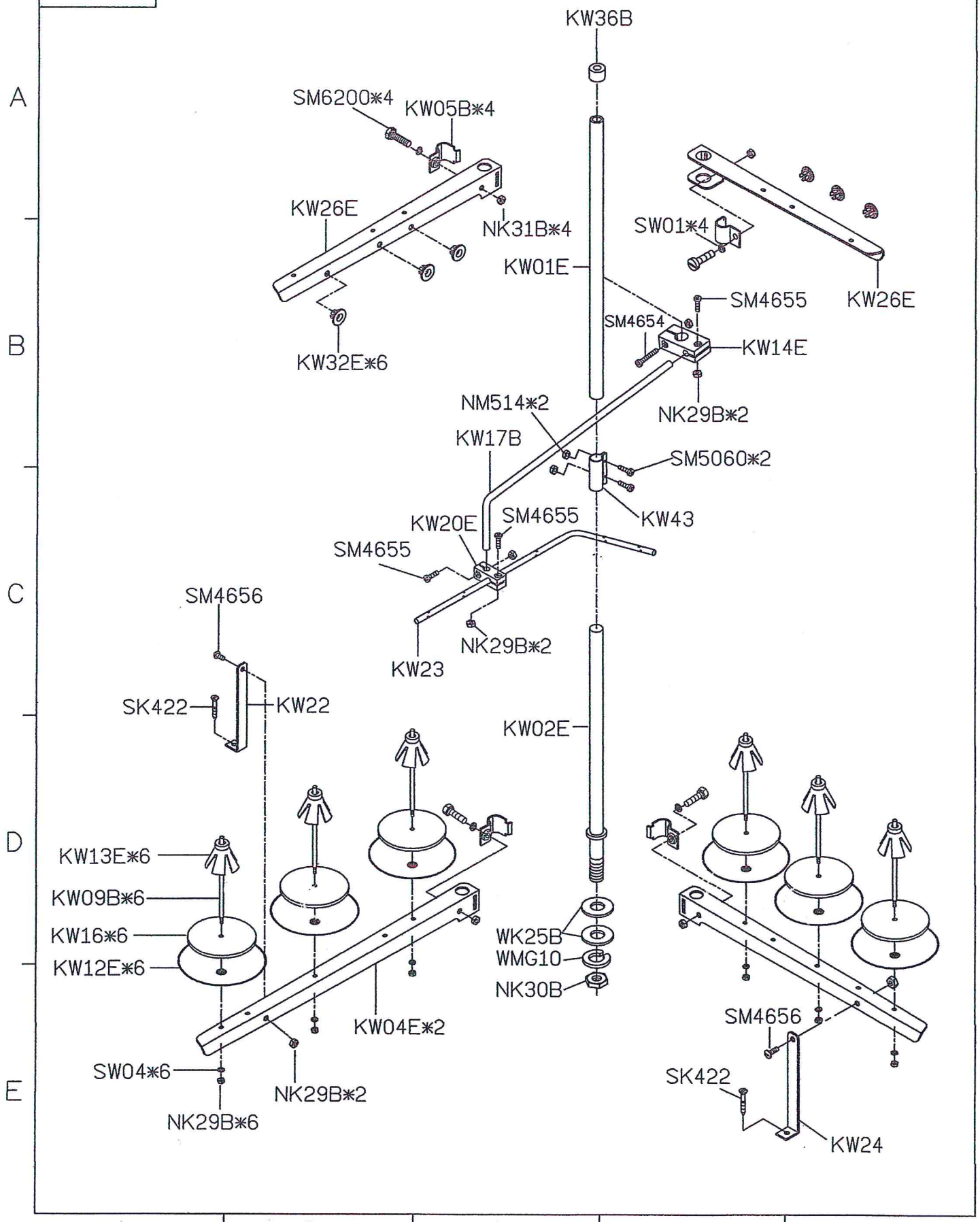
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克 Overlock 含MO6800系列	KW		3/4
				Date
				2022/07/11

KW40E-5

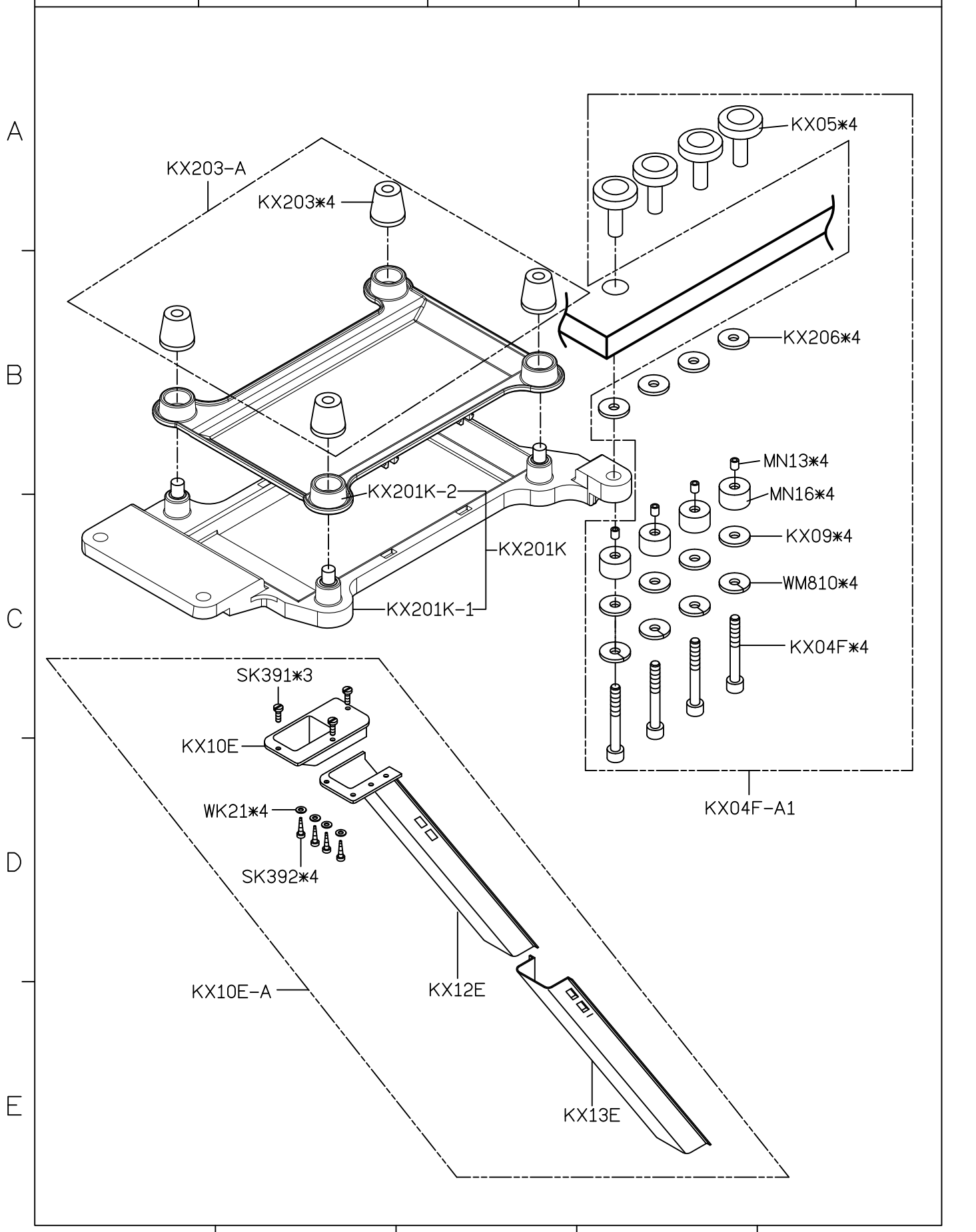


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克 Overlock 含MO6800系列	KW		4/4
				Date
				2022/07/11

KW40E-6

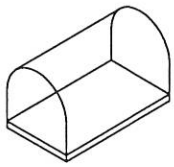


SiRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700L	KX		1/1
				Date
				2016/06/23



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700L	KY		1/1
				Date
				2025/06/09

KY01－1
防塵罩



KY203－A
油罐



KY03
油壺



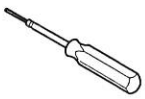
KY04
漏斗



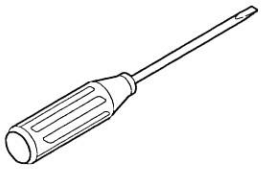
SK216
螺絲



KY14
內六角螺絲起子



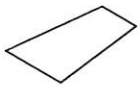
LY33
一字起子



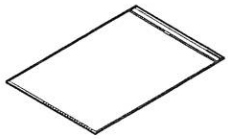
KY18
鑷子



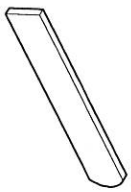
KY30
針板紙



KY201
工具袋



KR35
下刀片



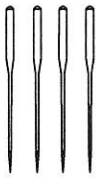
KT14－A
濾油器



KZ03
乾燥濟



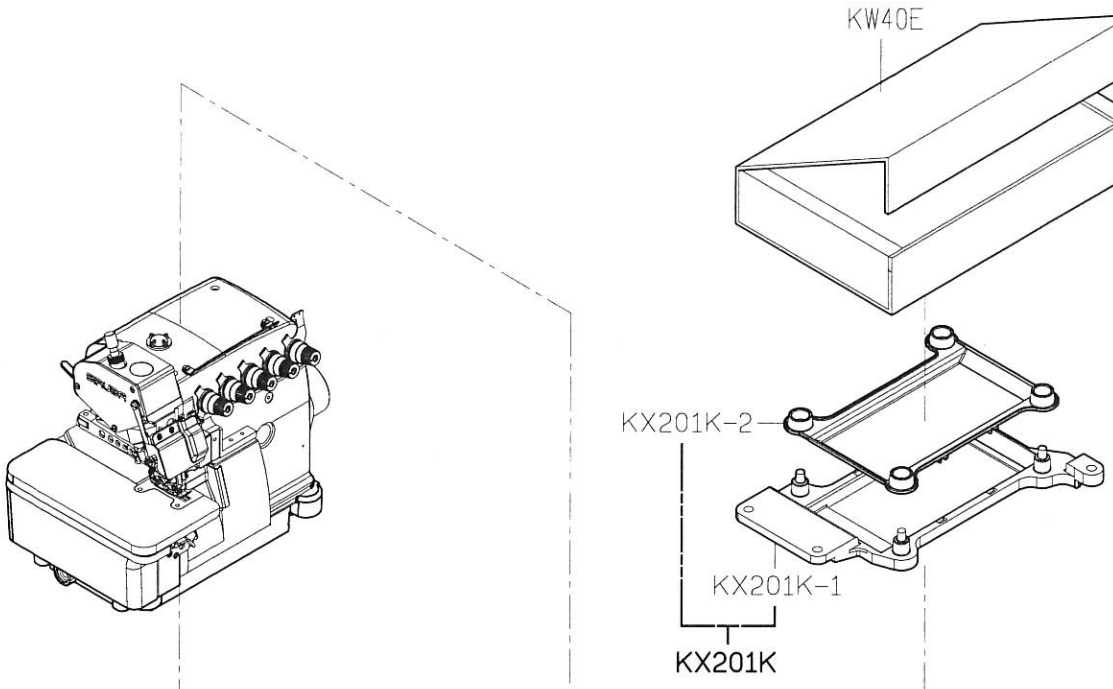
針*4
車針

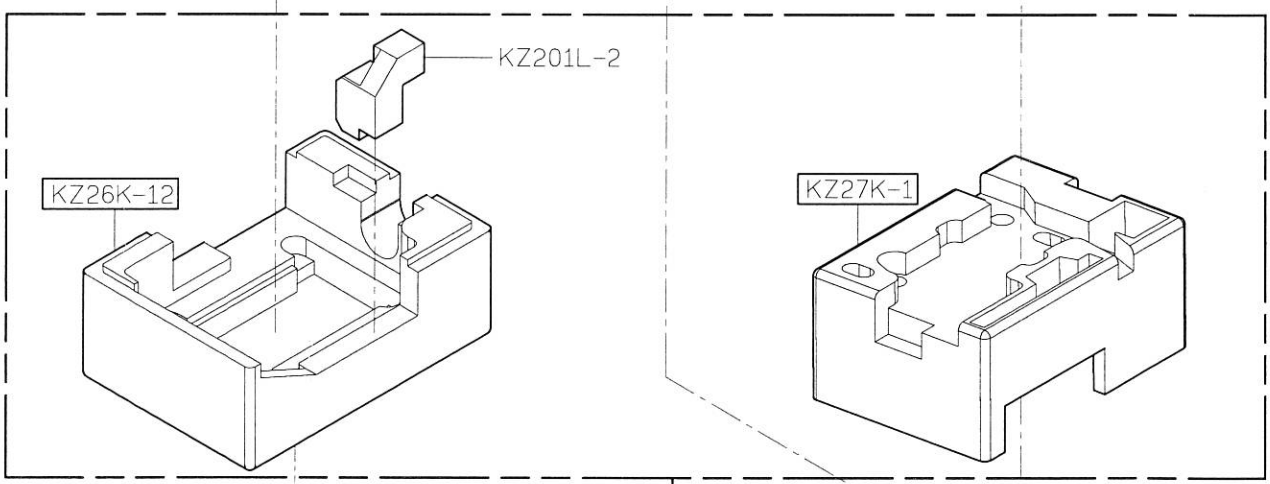


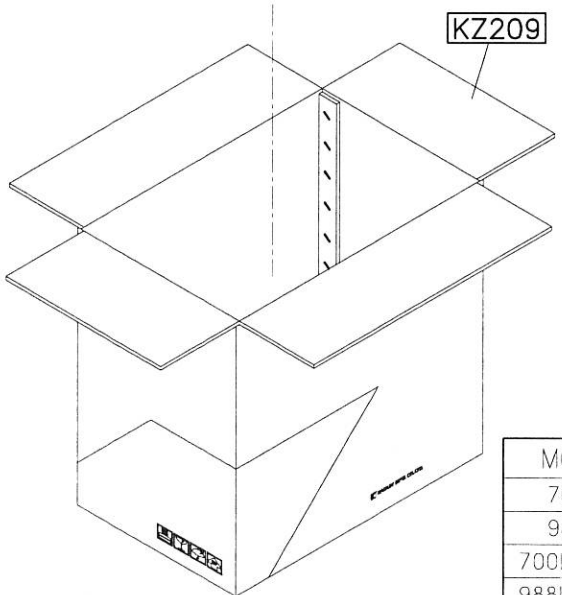
KY21－A
鉤子／鍊條



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700L	KZ		1/1
				Date
				2022/06/07



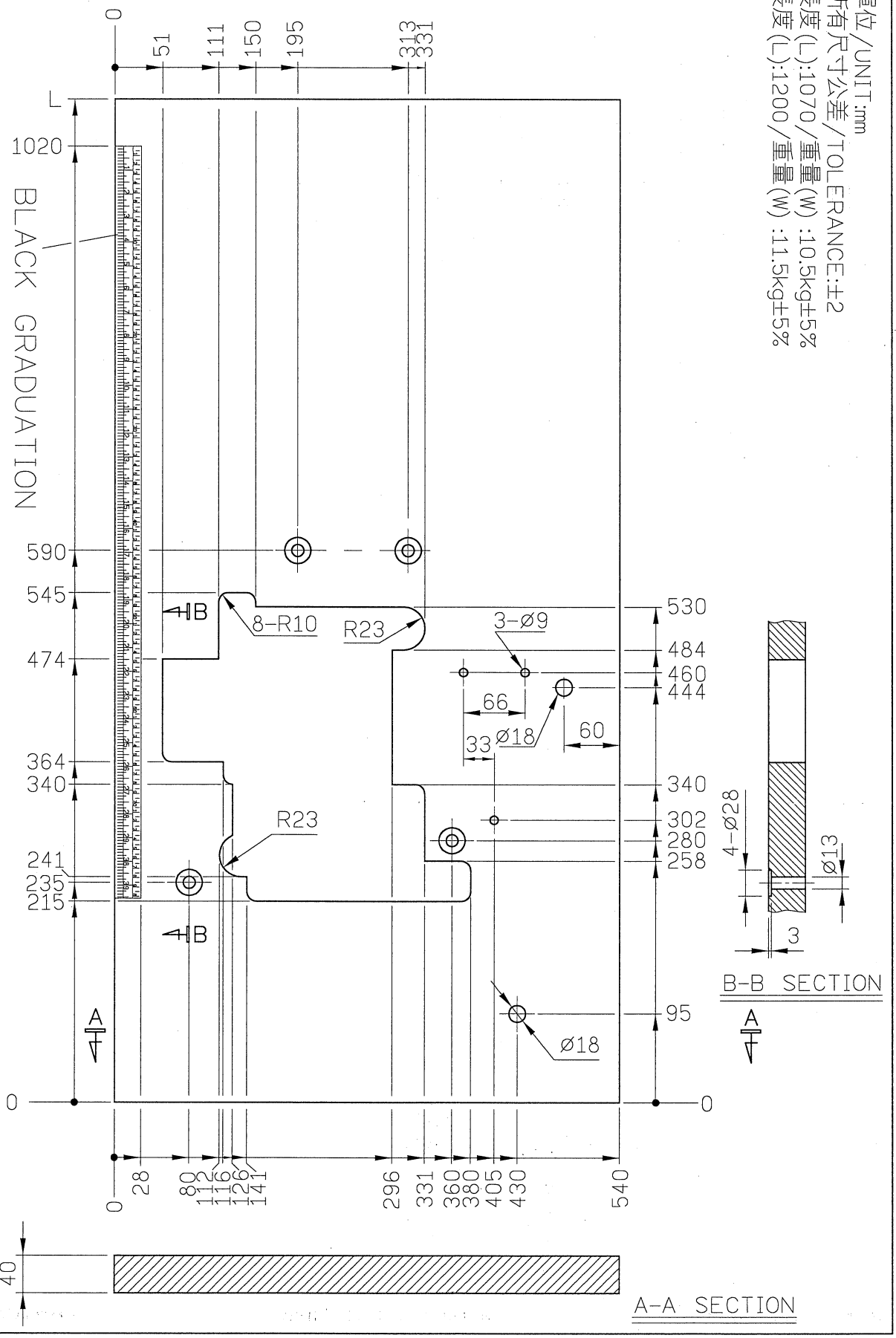




MODEL	PARTS NO		
700L	KZ209	KZ27K	KZ27K-1/KZ26K-12/KZ201-2
988L	KZ53P-1	KZ27K	KZ27K-1/KZ26K-12/KZ201-2
700L-LFC	KZ55P	KZ51K	KZ51K-1/KZ26K-2
988L-LFC	KZ55P-1	KZ51K	KZ51K-1/KZ26K-2

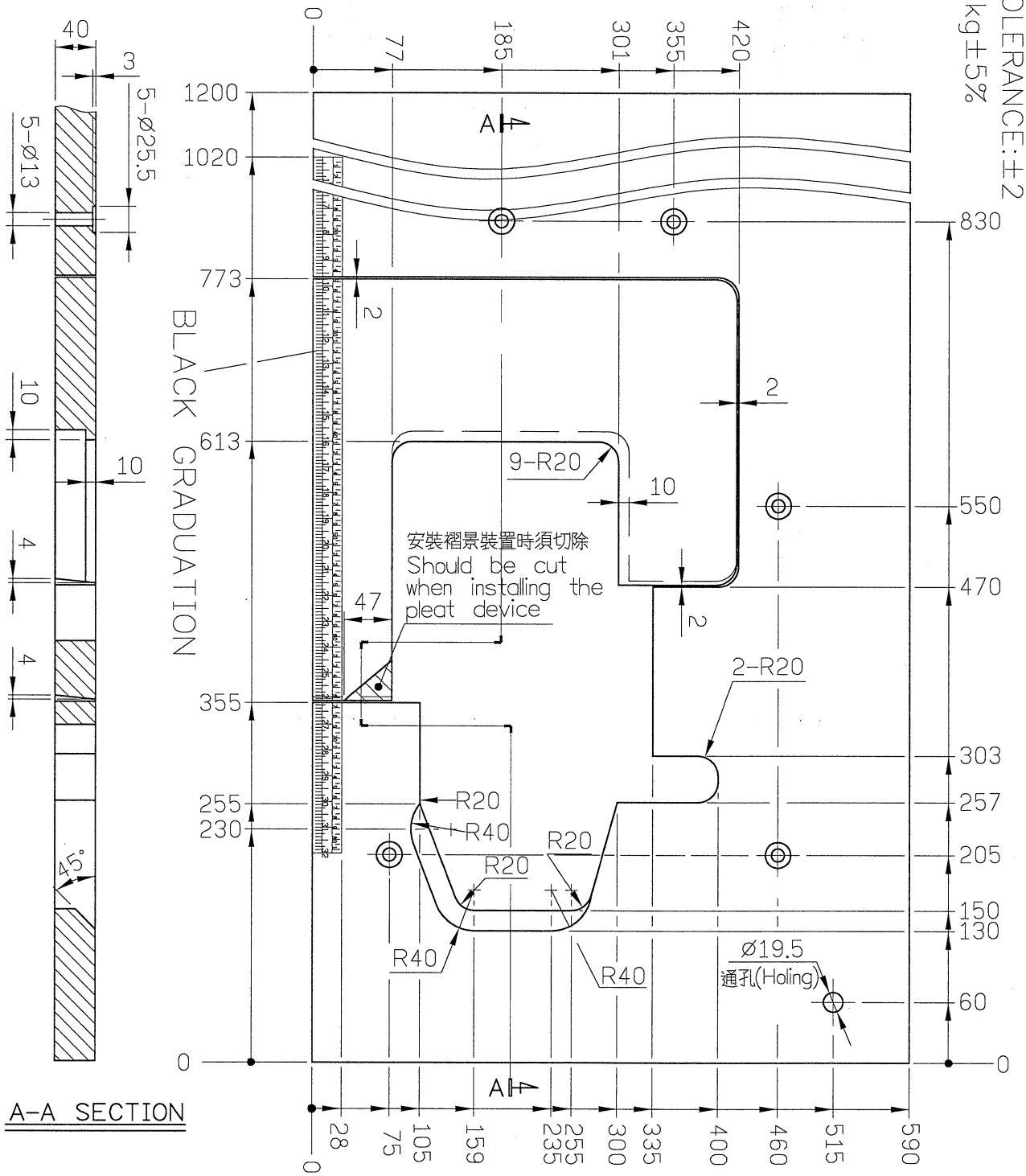
SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988 700KT/700L	700K-T		Semi-submerged
				Date
				2018/08/28

單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
長度(L):1070/重量(W) :10.5kg±5%
長度(L):1200/重量(W) :11.5kg±5%



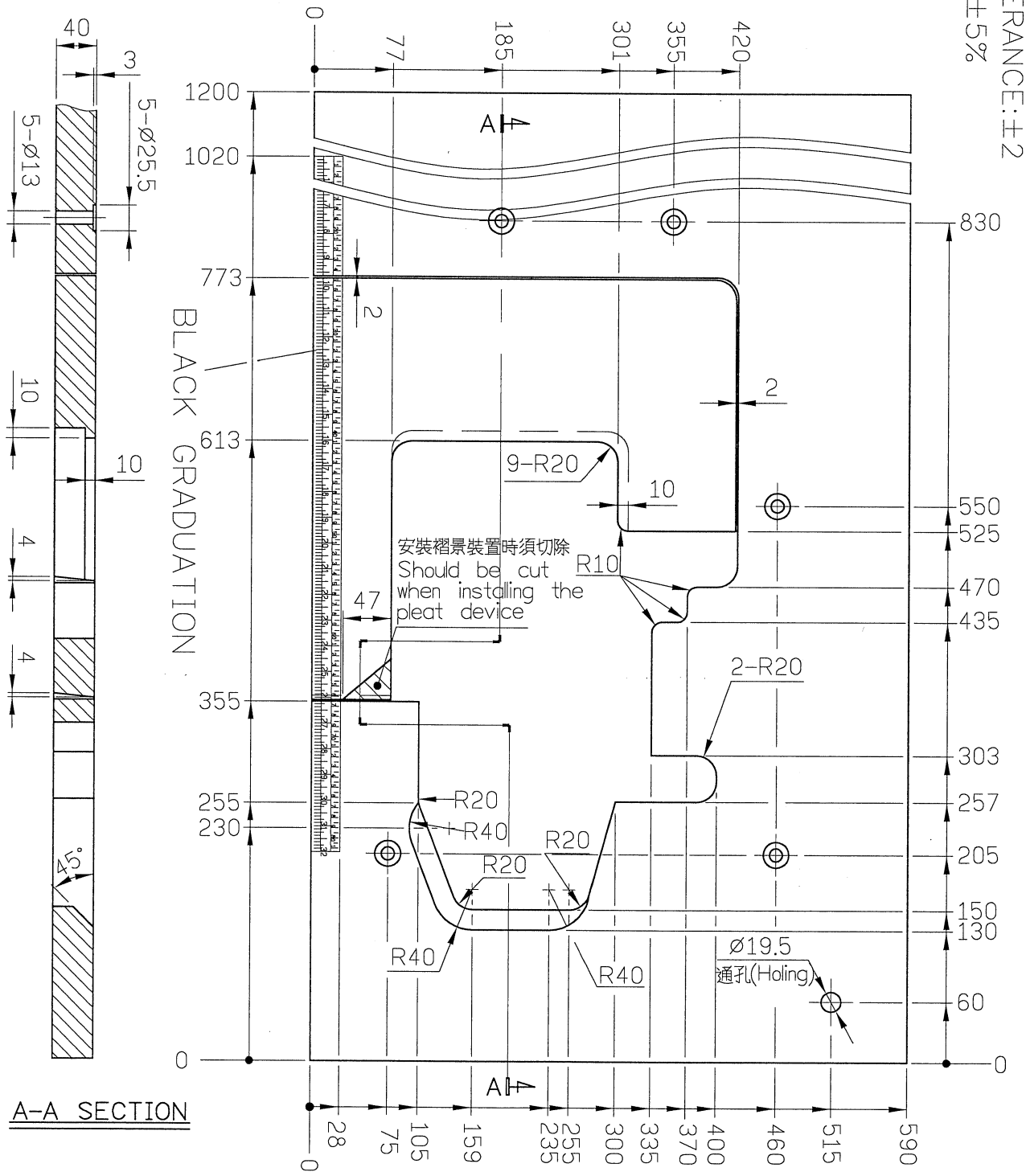
SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988 700L	700K-T2	需配TBK-1 (包含TB201) Collocate With TBK-1 (Including TB201)	Fully-submerged
				Date
				2018/08/28

單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988 700L	700K-T3	For:EC.CT.VT 需配TBK-1(包含TB201) Collocate With TBK-1(Including TB201)	Fully-submerged
				Date
				2018/08/28

單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%



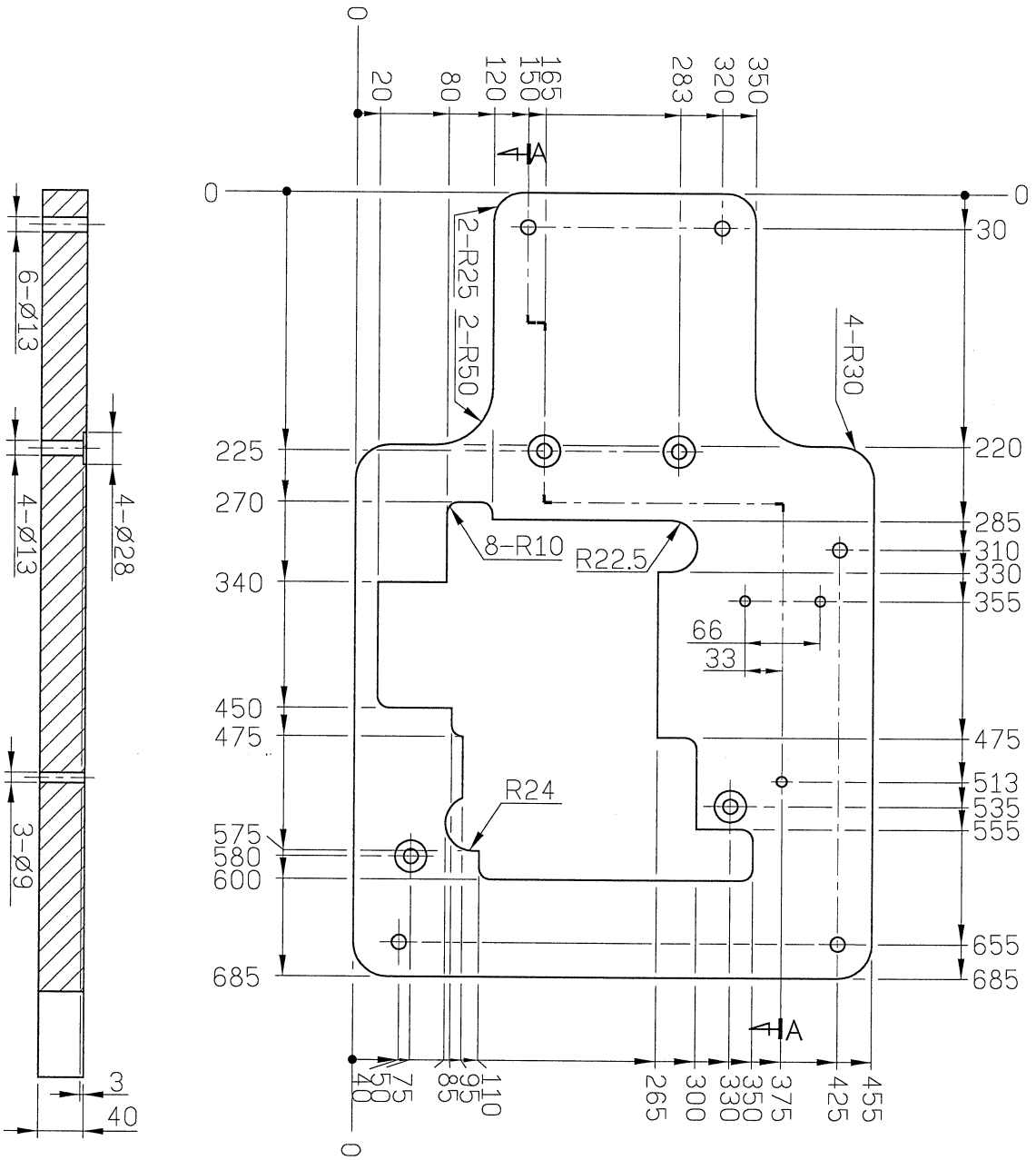
SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988 700L	TB201		Fully-submerged Fixed Table
				Date
				2018/08/28

單位/UNIT:mm

所有尺寸公差/DIFFERENCE:±2

重量(W):4.25kg±5%

全封邊灰格紋光塑面台板/Plastic Table With All Sides Sealed With Gray Plaid



A-A SECTION

SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988/700KT 700L/700LD	700LD-T	FOR 直驅用	Semi-submerged
				Date
				2018/08/31

