

SIRUBA

使用説明書

INSTRUCTIONS BOOK

■ SMS SYSTEM

SMS 操作手冊

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產品設定


步驟1. 建立新產線

步驟 2. 選擇產線內的機器名稱

步驟 3. 建立產品與製程

步驟 4. 產線內的機器所屬製程配對


1. 建立新產線

- A. 選擇右上角  按鈕, 選擇 “生產線” → “新增生產線”
- B. 輸入產線名稱


2. 選擇產線內的機器名稱

- A. 於產線名稱上方按下右鍵
- B. 從下方 “可用機台” 區域內點取目前所屬產線的機器


3. 建立產品與製程

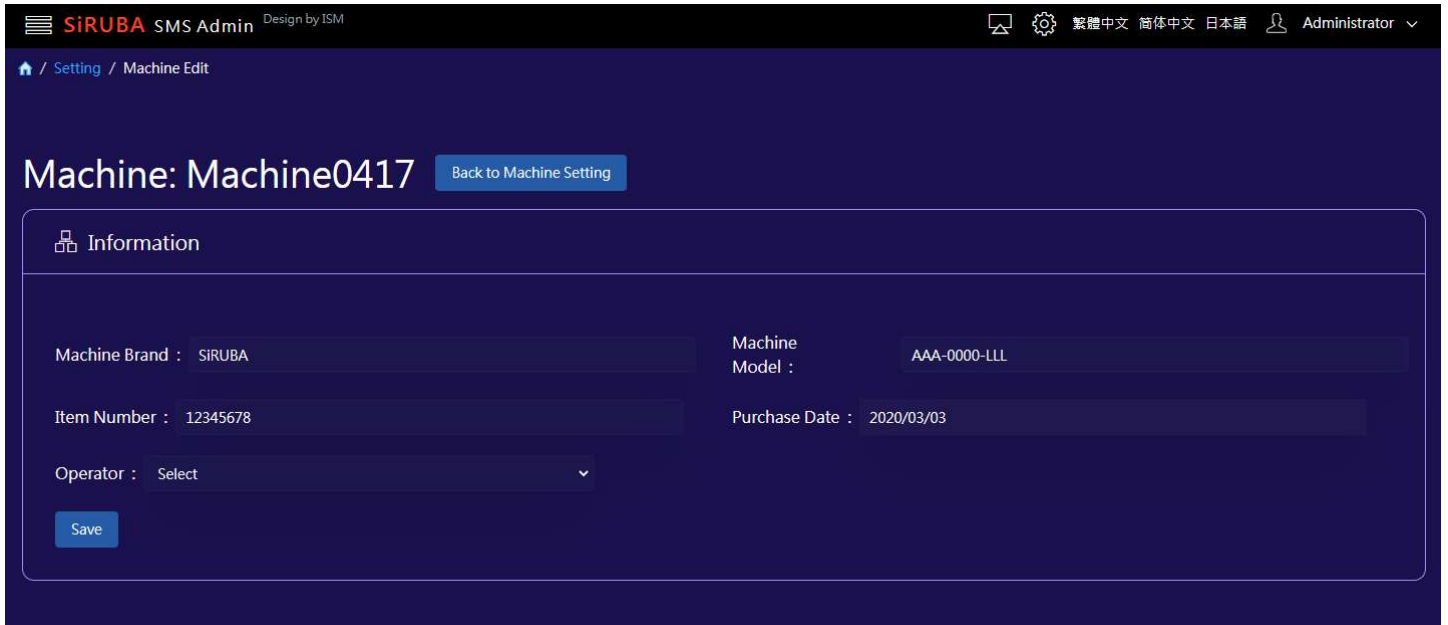
- A. 選擇右上角  按鈕, 選擇 “產品” → “新增產品”
- B. 輸入產品名稱與尺寸
- C. 選取產品名稱, 進入製程頁面後選取 “新增製程”
- D. 輸入製程資訊, 例如: 針數, 切線數, 針數上下公差, 計算方式, GSD…等

4. 產線內的機器所屬製程配對

- A. 選擇右上角  按鈕, 選擇 “生產線”
- B. 在要設定生產線上的 “新增產品” 欄下, 按下 “新增”
- C. 在生產線欄位內選擇需要配對的產品
- D. 輸入每天需要的件數目標
- E. 選擇與機器對應的製程

機台設定

1. 選擇右上角  按鈕, 選擇 “機台”
2. 系統會用機器名稱順序自動排序出所有機器
3. 於要設定的機器欄位裡任意按下滑鼠左鍵
4. 輸入機台資訊



The screenshot shows the 'Machine Edit' interface in the SiRUBA SMS Admin system. The header bar includes the SiRUBA logo, 'SMS Admin', 'Design by ISM', and navigation links for device, settings, language (繁體中文, 简体中文, 日本語), and user (Administrator). The breadcrumb trail is 'Setting / Machine Edit'. The main heading is 'Machine: Machine0417' with a 'Back to Machine Setting' button. Below this is an 'Information' section containing several input fields: 'Machine Brand' (SiRUBA), 'Machine Model' (AAA-0000-LLL), 'Item Number' (12345678), 'Purchase Date' (2020/03/03), and 'Operator' (a dropdown menu showing 'Select'). A 'Save' button is located at the bottom left of the form.

SiRUBA SMS Admin Design by ISM

繁體中文 简体中文 日本語 Administrator

Setting / Machine Edit

Machine: Machine0417


Back to Machine Setting

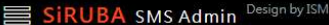
Information





Machine Brand :	SiRUBA	Machine Model :	AAA-0000-LLL
Item Number :	12345678	Purchase Date :	2020/03/03
Operator :	Select		


Save

使用者設定


1. 選擇右上角  按鈕, 選擇 “使用者”
2. 輸入使用者資訊, 帳號密碼
3. 勾選使用者可使用的功能頁面

 Design by ISM

  繁體中文 简体中文 日本語  Administrator 

 / [Setting](#) / [User Setting](#)

User Setting

 Adding User

User Name

Employee ID

Account

Password

Select Group

Choose a language

Page Permission

☒ Select All

☐ Machine status

☐ Line efficiency

☐ Line balance

☐ Line Setting

☐ Product Setting

☐ Machine Setting

☐ Employee Setting

☐ User Setting

☐ Index Setting


☐ Error code Setting

☐ Maintaine Setting

☐ Real-time goal

Submit

Reset


 Adding Group

Adding Group

Add

Group Name	Delete
Administrator	
Manager	Delete
Director	Delete
Line Leader	Delete
Test03	Delete
Test01	Delete

首頁設定

1. 選擇右上角  按鈕, 選擇 “首頁”
2. 左邊欄位輸入公司資訊
(更新頻率: 網頁資料更新頻率/秒)
3. 右邊欄位輸入班別資訊
(若只有午餐休息時間, 請在下午休息時間請選擇 “N/A”)

[Home](#) / [Setting](#) / [Index Setting](#)

Index Setting

Restore factory setting

☆ General

Company Name

SIRUBA

Factory Code

DemoFactory2

Reflash rate

4

Update

Back

🕒 Duty shift

On duty

08:00

▼

1st break time

12:00

▼

13:00

▼

2nd break time

17:00

▼

18:00

▼

Off duty


19:00

▼

Update

Back

錯誤碼設定

1. 選擇右上角  按鈕, 選擇 “錯誤碼”
2. 可自由制度5個錯誤碼代表意義
3. 輸入每個錯誤碼所代表的意義

[Home](#) / [Setting](#) / Error Code Setting


Error Code Setting

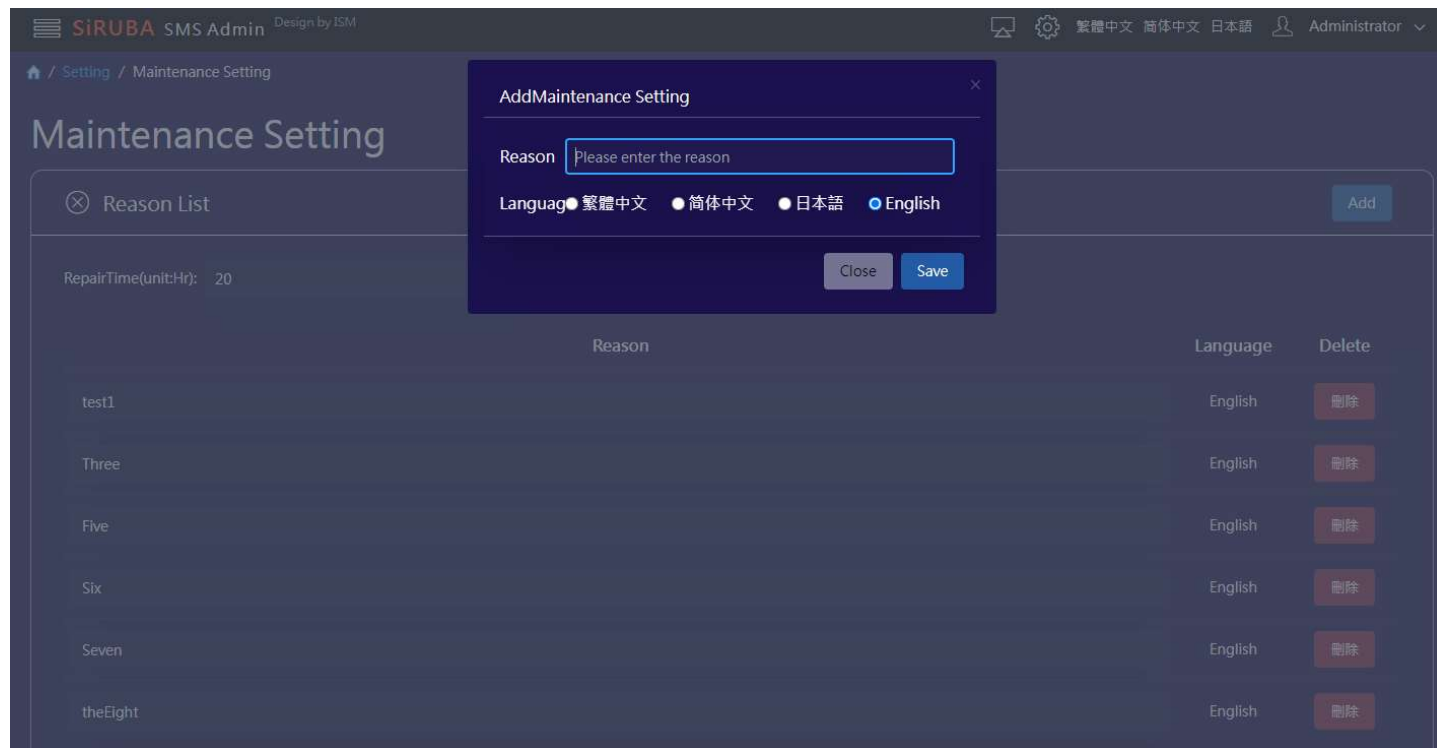
⊗ Error Code List English ▼

Error Code	Information
Eh-1	Short of material
Eh-2	<input type="text" value="Needle broken"/>
Eh-3	Error 03
Eh-4	Error 04
Eh-5	Error 05

Save Previous Page

維修保養設定


1. 選擇右上角  按鈕, 選擇 “保修內容”
2. 可自由輸入保養維修的內容項目
3. 維修時間欄位內容表示機器需要跑幾個小時之後提醒保養維修



The screenshot displays the SIRUBA SMS Admin interface. The top navigation bar includes the SIRUBA logo, 'SMS Admin', 'Design by ISM', and user information. The main content area is titled 'Maintenance Setting' and features a 'Reason List' section. A modal window titled 'AddMaintenance Setting' is open, showing a form to add a new maintenance setting. The form includes a 'Reason' input field and a 'Language' selection (English is selected). The background table lists existing maintenance settings with columns for Reason, Language, and Delete.

Reason	Language	Delete
test1	English	刪除
Three	English	刪除
Five	English	刪除
Six	English	刪除
Seven	English	刪除
theEight	English	刪除

全螢幕模式

1. 此項只適用於Google Chrome瀏覽器
2. 按下圖示
3. 按下“F11”鍵, 之後系統會為全螢幕模式
4. 若需要取消全螢幕模式, 按下“Esc”鍵, 之後再按下“F11”鍵, 即可取消

SMS SETTING MANUAL

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Product Setting


Step 1. Make a new productionline

Step 2. Select machines for productionline

Step 3. Make the product andprocess

Step 4. Match machine and process in the productionline


5. Make a new production line

- A. Click  button, select “**Line**” → “**Add Line**”
- B. Input the name of production line


6. Select machines for production line

- A. Clickthe production line’s name
- B. Select the machine which belongs to this production line from “**Available Machine**” section.


7. Make the product and process


- A. Click  button, select “**Product**” → “**New Product**”
- B. Input the name & size (or number)of product
- C. Click the product’s name then press “**Add process**”
- D. Input all the process information, stitch, stitch upper & lower limit, trim, GSD...ext.




8. Match machine and process in the production line


- A. Click  button, select “**Line**”
- B. Press the “**Add**” button in the **Add Product** column
- C. Select the **product** which matches with the **production line**
- D. Input the **Shift Target** per day
- E. Select the **process** which matches with the **machine**

Machine Setting

5. Click  button, select “**Machine**”
6. System will list all the machines and sort by machine name automatically.
7. Click any part of row from the machine
8. Input the information of machine.


 **SIRUBA** SMS Admin Design by ISM

  繁體中文 简体中文 日本語  Administrator ▾

 / [Setting](#) / [Machine Edit](#)

Machine: Machine0417

[Back to Machine Setting](#)

 Information

Machine Brand : SIRUBA

Machine Model : AAA-0000-LLL


Item Number : 12345678

Purchase Date : 2020/03/03




Operator : Select ▾

[Save](#)


User Setting

4. Click  button, select “User”
5. Input the information of new user.
6. Select the user’s permission pages

SIRUBA SMS AdminDesign by ISM

繁體中文 简体中文 日本語  Administrator

[/ Setting / User Setting](#)

 Adding User

User Name

Employee ID

Account

Password

Select Group

Choose a language

Page Permission

☐ Select All

☐ Machine status

☐ Line efficiency

☐ Line balance

☐ Line Setting

☐ Product Setting

☐ Machine Setting

☐ Employee Setting

☐ User Setting

☐ Index Setting


☐ Error code Setting

☐ Maintaine Setting

☐ Real-time goal

Submit

Reset

 Adding Group

Adding Group

Add

Group Name

Delete

Administrator

Manager

Delete

Director

Delete

Line Leader

Delete

Test03


Delete

Test01

Delete

4

Index Setting

4. Click  button, select “**User**”
5. Input the information of company
(**Refresh rate**: page refresh time)
6. Input the information of duty shift
(If you only have lunch time break, the 2nd break time please select “**N/A**”)

[Home](#) / [Setting](#) / Index Setting

Index Setting

Restore factory setting

☆ General

Company Name

SIRUBA

Factory Code

DemoFactory2

Reflash rate

4

Update

Back

🕒 Duty shift

On duty

08:00

▼

1st break time

12:00

▼

13:00

▼

2nd break time

17:00

▼

18:00

▼

Off duty


19:00

▼

Update

Back

Error Code Setting

4. Click  button, select “**Error Code**”
5. You can define on your own for 5 error codes
6. Input the information of each error code definition

[Home](#) / [Setting](#) / Error Code Setting

Error Code Setting

⊗ Error Code List


English

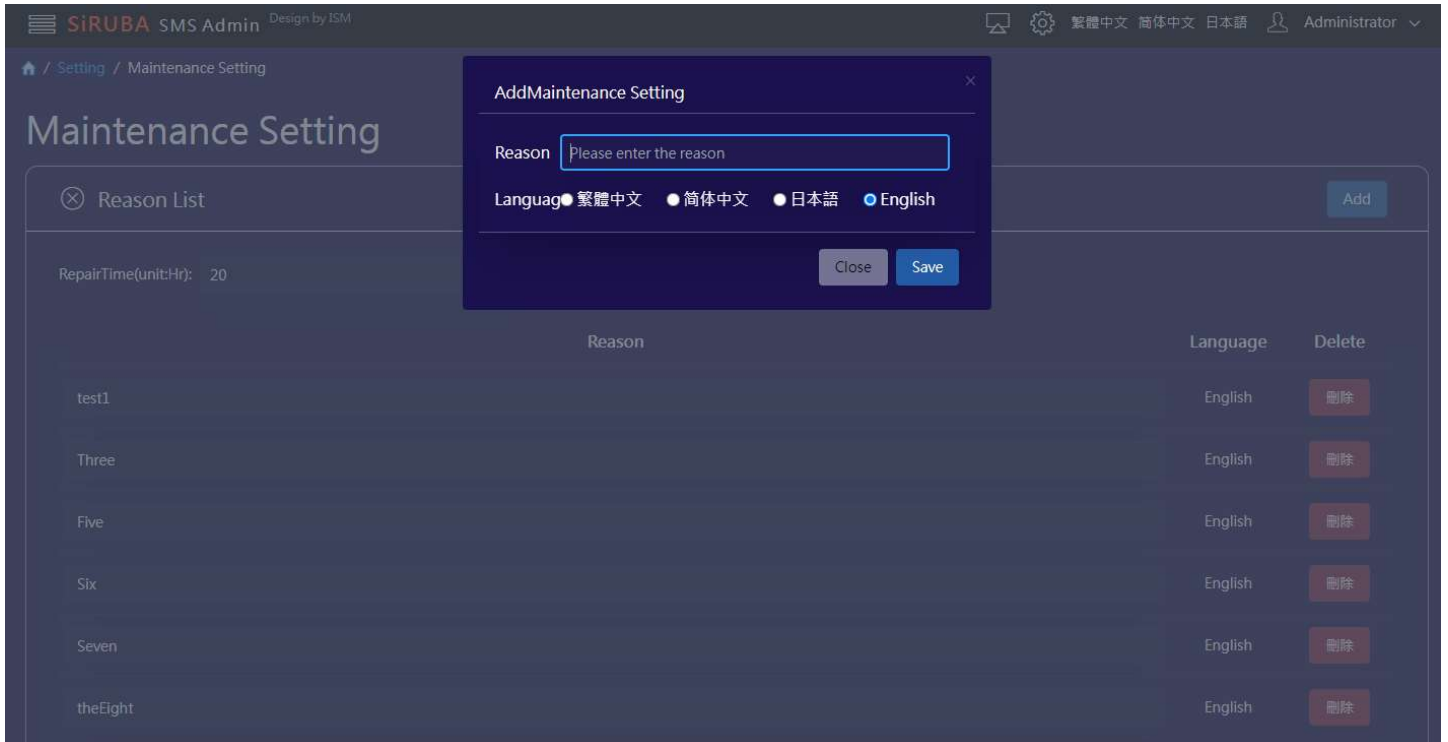
Error Code	Information
Eh-1	Short of material
Eh-2	<input type="text" value="Needle broken"/>
Eh-3	Error 03
Eh-4	Error 04
Eh-5	Error 05

Save

Previous Page

Maintenance Setting


4. Click  button, select “**Maintenance**”
5. Input the information of maintenance definition
6. **Repair Time** means how many hours later have to do maintenance.



The screenshot displays the 'Maintenance Setting' page in the SiRUBA SMS Admin interface. A modal window titled 'AddMaintenance Setting' is open, allowing users to add a new maintenance reason. The modal includes a text input for 'Reason', radio buttons for 'Language' (Simplified Chinese, Traditional Chinese, Japanese, English), and 'Close' and 'Save' buttons. The background shows a table of existing maintenance reasons with columns for Reason, Language, and Delete.

Reason	Language	Delete
test1	English	刪除
Three	English	刪除
Five	English	刪除
Six	English	刪除
Seven	English	刪除
theEight	English	刪除

Full screen Mode

5. It's only for **Google Chrome** browser
6. Click the  icon
7. Press the “**F11**” button on your keyboard
8. To cancel the full screen Mode, press “**Esc**” button and then “**F11**” button.



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KAULIN MFG. CO., LTD.

由於對產品的改良及更新，本產品使用說明書中與零件圖之產品及外觀的修改恕不事先通知！
The specification and/or appearances of the equipment described in this instruction book & parts list are subject to change because of modification which will without previous notice.
SMS SYSTEM.JUL.2023