

# INTERLOCK SEWING MACHINE

## High Speed Interlock Sewing Machine

**C007 L - W 12 2 - 3 56 / CQ**

### ②系列 Series

LQT 單步進機電一體  
Mechatronic with  
Single Stepping  
Motor

LQ 機電一體  
Mechatronic

LX 微油型  
Semi-Dry

L 高速型  
Ultra High Speed

KP K型進階款  
K Plus

KD 基本款配直驅馬達  
K Type with DD Motor

### ①機種別 Model

C 筒型  
Cylinder Bed

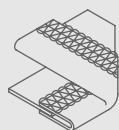
F 平台型  
Flat Bed

S 小筒型  
Small Cylinder Bed

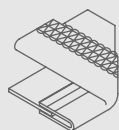
U 超小筒  
Ultra Small Cylinder Bed

### ③網線方式 Covering Types

W



U



### ④功能 Function

12 一般平縫  
General Plain Seaming

13 拷下擺  
Bottom Hemming

15 羅紋褲頭鬆緊帶包縫  
Tubular Rib-Fabric Elastic  
Waistband Attaching

16 一般厚布料之平縫  
General Plain Seaming for  
Heavy Material

22 滾邊車縫  
Tape Binding

32 拷克骨車縫  
Overlock-Seam Covering

52 鬆緊帶附右切刀  
Elastic Tape Attaching with  
Right Side Fabric Trimmer

53 環型鬆緊帶車縫  
Tubular Elastic Waistband  
Attaching

54 鬆緊帶折縫  
Elastic Hemming

61 褲耳車縫  
Belt Loop Seaming

71 雙勾針結構  
Double-Looper Mechanism

72 三勾針結構  
Triple-Looper Mechanism

81 左切刀修布裝置  
Left Side Fabric Trimmer

82 鬆緊帶上帶邊縫附左切刀  
Elastic Tape Insertion with  
Left Side Fabric Trimmer

92 四針六線搭接縫  
Four-Needle Flat Seaming

### ⑥針數

Needle Numbers

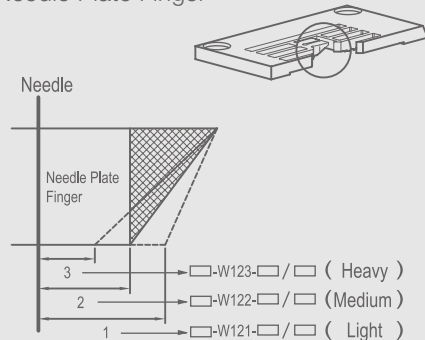
### ⑧配件

Device

⑦	No.	mm	inch
	32	3.2	1/8
	40	4.0	5/32
	48	4.8	3/16
	56	5.6	7/32
	64	6.4	1/4

### ⑤針板舌片

Needle Plate Finger



- 1=薄布料/細結線(密針)  
Light Material/Short Stitch Length
- 2=中厚布料/中結線(一般針)  
Medium Material/Common Stitch Length
- 3=厚布料/粗結線(粗針)  
Heavy Material/Long Stitch Length

- ⑨DCL □□ C007L/LX型直驅電控組  
Direct Drive Servo Motor for C007L/LX
- ⑨DCK □□ C007KP型直驅電控組  
Direct Drive Servo Motor for C007KP
- ⑨DFK □□ F007KD型直驅電控組  
Direct Drive Servo Motor for F007KD
- ⑨DSK □□ S007KD型直驅電控組  
Direct Drive Servo Motor for S007KD
- ⑨DUK □□ U007型直驅電控組  
Direct Drive Servo Motor for U007

## INTERLOCK DD SERVO MOTOR

**C007KP-W162-364 / CH / DCK□□**

\*馬達介紹，詳細請參考P.122  
Direct drive, please refer to P.122

# C007LQ/LQT SERIES

## FEATURES

整機運作平順，低噪音，低震動。

Machine works smoothly with low noise and vibration.

### **C007LQ** 機電一體 超高速繃縫機

**Mechatronic High Speed Interlock Sewing Machine**

### **C007LQT** 超高速電腦繃縫機 搭配步進式切刀

**Mechatronic High Speed Interlock Sewing Machine with Stepping Motor Drive thread trimmer and press foot lifter**



針織布薄料至厚料皆可良好應對，無須調整且線跡美觀。

Suitable for fine to heavy knit fabrics, good stitches without further adjustment.



一體式電控，為裝配與調整帶來便利性。

Integrated control box design, easy assembly and adjustment.



電動夾線

Electric Thread Gripping.



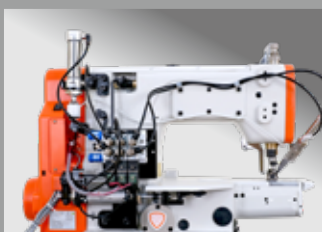
標配 LED 燈  
Standard LED lights

## UT 自動切線組

## AUTOMATIC THREAD TRIMMER SET



C007LQ/UTS 電動 Electric



C007LQ/UTP 氣動 Pneumatic



C007LQT/UTM 電動 Electric

伺服電機驅動  
反應速度快  
停針更精準

Driven by servo motor with quick response and precise needle stop position.

\*UT 自動切線組詳細請參考 P121

\*UT Automatic thread trimmer set, please refer to P121

# 1 2 3 4 5 6 7 8 9 C007LQ - W122 - 240 / CH/ DCLU

1 機種別  
Model

2 系列  
Series

3 綑線方式  
Covering Types

4 功能  
Function

5 針板舌片  
Needle Plate Finger










6 針數  
Needle Numbers

7 針距  
Needle gauge

8 配件  
Device

9 馬達 Motor U : U Series  
H : H Series

### C007LQ

一般平縫 / 下擺車縫 General Seaming/Bottom Hemming									
C007LQ-W122-27/CH	1,2	2	4	3.2/4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQ-W122-37/CH	1,2	3	5	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQ-U122-27/CH	1,2	2	3	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQ-U122-37/CH	1,2	3	4	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	U	5000

選購配件 : CLA, UTP, UTQ, UTS, UTR

Optional Device: CLA, UTP, UTQ, UTS, UTR

左切刀修布下擺車縫 Bottom Hemming with Left Side Fabric Trimmer									
C007LQ-W815(A)-27/CRL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	4500
C007LQ-W815(A)-37/CRL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500
C007LQ-U815(A)-27/CRL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	4500
C007LQ-U815(A)-37/CRL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500

選購配件 : UTP, UTQ, UTR, CMR, CAR/UTP, CAR/UTQ, CL/UTP










Optional Device: UTP, UTQ, UTR, CMR, CAR/UTP, CAR/UTQ, CL/UTP

鬆緊帶上帶邊縫附左切刀 Elastic Attaching with Left Fabric Trimmer									
C007LQ-W825(A)-27/CRL/ CHP(CY)/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500
C007LQ-W825(A)-37/CRL/ CHP(CY)/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500
C007LQ-U825(A)-27/CRL/ CHP(CY)/RL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500
C007LQ-U825(A)-37/CRL/ CHP(CY)/RL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500

選購配件 : UTP, UTQ, CMR, CAR/UTQ, CL/UTP

Optional Device: UTP, UTQ, CMR, CAR/UTQ, CL/UTP

### C007LQT

一般平縫 / 下擺車縫 General Seaming/Bottom Hemming									
C007LQT-W122-27/CH	1,2	2	4	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQT-W122-37/CH	1,2	3	5	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQT-U122-27/CH	1,2	2	3	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQT-U122-37/CH	1,2	3	4	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	U	5000
C007LQT-W812A-37/CRL	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500

選購配件 : UTL, UTM

Optional Device: UTL, UTM

# 登峰

Ascend to Greatness

# 造極

C007LX



## C007L SERIES

### C007L

超高速筒型繙縫機

Ultra High Speed Cylinder Bed  
Interlock Sewing Machine

### C007LX

微油超高速筒型繙縫機

Semi-Dry Ultra High Speed Cylinder  
Bed Interlock Sewing Machine



# C007L/LX SERIES FEATURES

結合SiRUBA最高端技術的旗艦機種

Flagship model with SiRUBA's state-of-the-art innovation.



## 內縮式床台

縫製物更靠近針孔，車縫定位精準，車縫時更加順暢就手。

### The Recessed Machine Bed

With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise, easier, and smoother sewing.



## 短筒座的設計

操作性能優越，可因應廣泛的飾蓋縫紉工程，增加延伸蓋就可以車縫包邊或包帶之縫紉工程。

### Recessed Cylinder Bed

The recessed cylinder bed on the front cover is shortened. The short cylinder has superior operating performance, which can be applied to the extensive covering seam. Hemming or wrapping can be sewed just by increasing the extended cover.

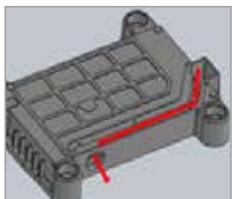


## 針棒與勾針的新油封結構

新的油封設計強化了機構的油附著力，減少了潤滑油甩出。此外，高耐磨材料顯著提高性能及耐久性。

### New Oil Sealing Technology

New oil sealing structure used on needle bar and looper mechanism can efficiently avoid oil splash. New wear-resistant material also enhances performance and durability.



## 新型散熱結構同時降低振動

全新散熱設計提供最佳降溫效果。更穩固的防震結構，提升機械的安定與精度，車縫體驗更為順暢。

### New Cool Down Technology

Frame structure renewed with better cooling mechanism. Vibration is also reduced to contribute better sewing experience.



## 直感式的差動送具調整

差動送具的調整機構設計在縫紉機本體的右後方，於車縫時使用右手直感操作，精準無誤。

### Easy-to-adjust Differential Feed Dog Design

The differential feed dog adjuster is placed at right side of the operator. Adjust it easily without hesitation.

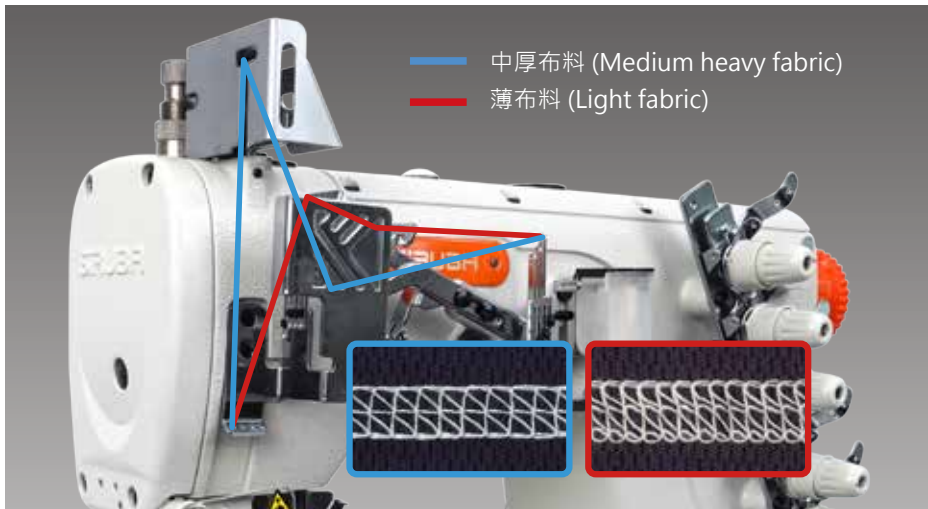


### 新設計上夾線裝置

出刀迅速精準，夾線穩定。

#### New-Designed Upper Thread Gripper

The new-designed upper thread gripper provides fast, precise movement and grips thread stably.



### 雙天秤挑線控線組

全新雙天秤挑線控線組的設計，縫製厚、薄布料皆適用，車縫適用範圍更廣，適用性更高。

#### Dual Thread Take-up Mechanism

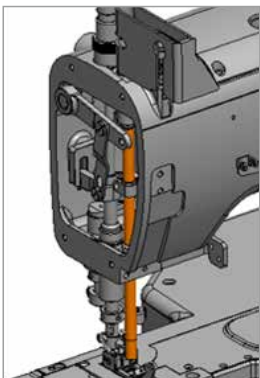
The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

## C007LX series

無油無慮 Oilless

SiRUBA 的三針車提供您暢快的縫製體驗

C007LX provides you all new sewing experience.



針棒採用特殊的表面處理，縫製時無油污油漬，顯著提高縫製品質，減少重工與縫製品髒污。  
針棒潤滑機構再進化，增加零件耐久度。

Needle bar mechanism re-designed with new surface treatment, no oil stains and oil splash during operating, greatly increase sewing quality. Needle bar also has better durability due to new lubrication mechanism.

# 1 2 3 4 5 6 7 8 9 C007LX - W122 - 240 / CH/ DCLU

① 機種別  
Model

② 系列  
Series

③ 網線方式  
Covering Types

④ 功能  
Function

⑤ 針板舌片  
Needle Plate Finger

⑥ 針數  
Needle Numbers

⑦ 針距  
Needle gauge

⑧ 配件  
Device

⑨ 馬達 Motor U : U Series  
H : H Series

C007L/C007LX



C007L C007LX

## 一般平縫 / 下擺車縫 General Seaming/Bottom Hemming

C007L-W12⑤-2⑦/CH	1,2	2	4	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-W12⑤-3⑦/CH	1,2	3	5	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-U12⑤-2⑦/CH	1,2	2	3	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-U12⑤-3⑦/CH	1,2	3	4	4.8/ 5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-W12⑤-2⑦/RH/RCH-3M	1,2	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-W12⑤-3⑦/RH/RCH-3M	1,2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-U12⑤-2⑦/RH/RCH-3M	1,2	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-U12⑤-3⑦/RH/RCH-3M	1,2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-W162-2⑦/CH	2	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-W162-3⑦/CH	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500

選購配件 : UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ

Optional Device: UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ

## 羅紋褲頭鬆緊帶包縫 Tubular Rib-Fabric Elastic Waistband Attaching

C007L-W152-3⑦/CZ/RLQ/(⑨)	2	3	5	5.6/ 6.4	1.4~3.6	0.3~2.9	5	H / U	5500	4500
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選購配件 : UTP, UTQ, CL\*, CMR, CAR/UTP, CAR/UTQ

Optional Device: UTP, UTQ, CL\*, CMR, CAR/UTP, CAR/UTQ

\* 建議採用 CL 後拉輪，以提高車縫穩定性。

\*CL rear puller is recommended to improve sewing stability.

## 拷克倒骨蓋縫 Overlock-seam Covering Stitch

C007L-W322-3⑦/CC	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-U322-3⑦/CC	2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-W322-3⑦/CE	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500
C007L-U322-3⑦/CE	2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	5500	4500

選購配件 : UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ

Optional Device: UTP, UTQ, UTR, UTS, CLA, CMR, CAR/UTP, CAR/UTQ

## 環型鬆緊帶褲頭接縫 Tubular Jacquard Elastic Waistband Attaching

C007L-W532-2⑦/CR/UTP/CL/CX/RLP1	2	2	4	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-W532-3⑦/CR/UTP/CL/CX/RLP1	2	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-U532-2⑦/CR/UTP/CL/CX/RLP1	2	2	3	3.2/ 4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-U532-3⑦/CR/UTP/CL/CX/RLP1	2	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500	4500

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# C007LX - W122 - 240 / CH / DCLU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series  
H : H Series

C007L/C007LX	⑤	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭	⑮
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## 鬆緊帶折縫 Elastic Hemming

C007L-W542-2⑦/CFC	2	2	4	4.0/ 4.8	1.4~3.6	0.3~2.9	5/7	H / U	3500	3500
C007L-W542-3⑦/CFC	2	3	5	5.6/ 6.4	1.4~3.6	0.3~2.9	5/7	H / U	3500	3500

選購配件 : FH, CL\*

Optional Device: FH, CL\*

\* 建議採用 CL 後拉輪，以提高車縫穩定性。

\*CL rear puller is recommended to improve sewing stability.

## 左切刀修布下擺車縫 Bottom Hemming with Left Side Fabric Trimmer

C007L-W81⑤-2⑦/CRL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-W81⑤-3⑦/CRL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-U81⑤-2⑦/CRL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-U81⑤-3⑦/CRL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-W81⑤A-2⑦/CRL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-W81⑤A-3⑦/CRL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-U81⑤A-2⑦/CRL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500
C007L-U81⑤A-3⑦/CRL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H / U	4500	4500

選購配件 : UTP, UTQ, UTR, CMR, CAR/UTP, CAR/UTQ, CL/UTP

Optional Device: UTP, UTQ, UTR, CMR, CAR/UTP, CAR/UTQ, CL/UTP

## 鬆緊帶上帶邊縫附左切刀 Elastic Attaching with Left Fabric Trimmer

C007L-W82⑤-2⑦/CRL/CHP/CL/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-W82⑤-3⑦/CRL/CHP/CL/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-U82⑤-2⑦/CRL/CHP/CL/RL	1,2,3	2	3	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-U82⑤-3⑦/CRL/CHP/CL/RL	1,2,3	3	4	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-W82⑤A-2⑦/CRL/CHP/CL/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-W82⑤A-3⑦/CRL/CHP/CL/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-U82⑤A-2⑦/CRL/CHP/CL/RL	1,2,3	2	4	4.0/ 4.8	1.4~3.6	0.9~1.4	5/7	H	4500	4500
C007L-U82⑤A-3⑦/CRL/CHP/CL/RL	1,2,3	3	5	5.6/ 6.4	1.4~3.6	0.9~1.4	5/7	H	4500	4500

選購配件 : UTP, UTQ, CMR, CAR/UTQ, CL/UTP

Optional Device: UTP, UTQ, CMR, CAR/UTQ, CL/UTP



# RH

## 弧型筒式 超高速繃縫機

Ultra High Speed Cylinder  
Bed Interlock Sewing Machine



### 內縮式床台

縫製物更靠近針孔，車縫定位精準，車縫時更加順暢就手。

#### The Recessed Machine Bed

With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise easier, and smoother sewing.



### 弧型短筒座的設計

改良傳統式繃縫機的稜角筒座，RH的弧型設計讓送料的縫製過程更順暢，且使操作時的取、放更為省力，可因應廣泛的飾蓋縫紉工程，增加延伸蓋就可以車縫邊或包帶之縫紉工程。

#### Shortened cylinder bed with arc shape design

Improved from traditional interlock sewing machine, this new RH arc design leads to a more easier sewing process. It is also applicable for covering seam and for tape binding with extended cover.



### 直覺式操作

RH 弧型筒式繃縫機，採直覺式放入布料，有效降低因人工疲勞操作所造成的不良率、提升生產效率，更適用於 T 恤圓領等縫製工藝。

#### More user-friendly operation

This new design makes fabric feeding more user-friendly and makes sewing process more easier and increases productivity. It is the best option for sewing T-Shirt's ribbed collar.



### RCH-3M [ 三合一 ] 一般平縫 / 下擺車縫 / 拷克倒骨蓋縫

平縫、折下擺、倒骨三合一，更換方便，多樣化功能，高效率、低成本。

#### RCH-3M [ 3 in 1 ] : GENERAL SEAMING/BOTTOM HEMMING/COVERING STITCH (Fold-down type)

3-in-1 model for multifunctional and efficient production with lower cost.



C007L-W122-356/RH/RCH-3M

# C007KP SERIES FEATURES



## 內縮式床台

縫製物更靠近針孔，車縫定位精準，車縫時更加順暢就手。

### The Recessed Machine Bed

With the recessed machine bed, sewing material comes closer to the needle hole, thus provides more precise easier, and smoother sewing.



## 新設計上下切刀組

新設計氣、電動上下切刀組，出刀穩定精確，切線俐落，調整容易。

### New-Designed Top and Under Trimmer

The new-designed pneumatic, electric top & under knife combination have fast, stable and precise. Trims thread neatly. Handy operation, easy to adjust.



## 針棒與勾針的新油封結構

新的油封設計強化了機構的油附著力，減少了潤滑油甩出。同時使用高耐磨材料，顯著提高性能及耐久性。

### New Oil Sealing Technology

New oil sealing structure used on needle bar and looper mechanism can efficiently avoid oil splash. New wear-resistant material also enhances performance and durability.



## 短筒座的設計

操作性能優越，可因應廣泛的飾蓋縫紉工程，增加延伸蓋就可以車縫包邊或包帶之縫紉工程。

### Recessed Cylinder Bed

The recessed cylinder bed on the front cover is shortened. The short cylinder has superior operating performance, which can be applied to the extensive covering seam. Hemming or wrapping can be sewed just by increasing the extended cover.



## 密縫裝置

藉由縮短送具行程，在車縫起始或結束進行密縫的功能，確保縫線不易脫落，提高車縫品質，基本車為腳踏板控制，電動和氣動控制為選配。

### Condense Stitching Device

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches. This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional.



## 新設計上夾線裝置

出刀迅速精準，夾線穩定。

### Brand New Design Upper Thread Gripper

The newly designed upper thread gripper provides fast, precise movement and stable thread gripper.

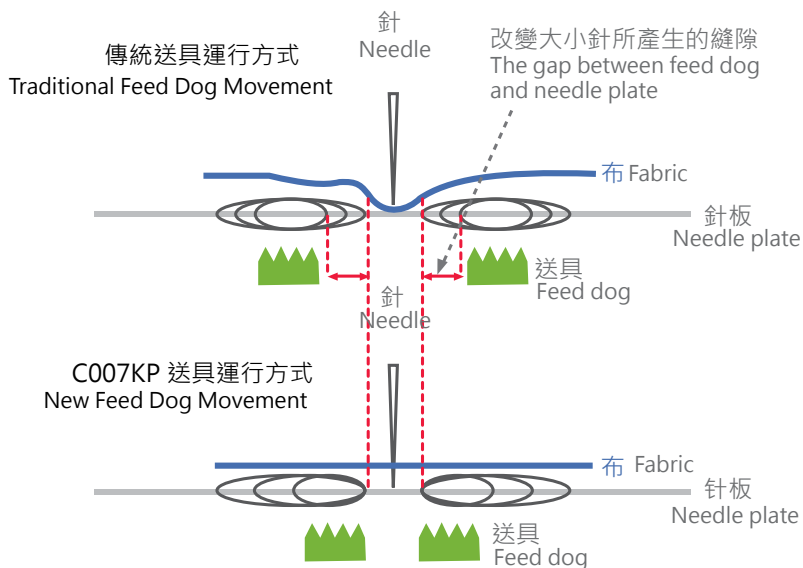


### 送具並列式調整鈕設計

[專利] 前送齒及後送齒，藉由全新並列式調整鈕設計，可獨自調整同步或正逆差動，指標刻度方便使用者進行精確調整前後送齒，大大提升操作者使用上的便利性。

### Front and Rear Feed Dog Minute Adjustment

[Patent] Synchronization or forward / reverse differential of front and rear feed dog can be finely adjusted alone by the brand new parallel adjustable feed dog control knobs. Furthermore, the indicator scales is easy for user to adjust the feeding precisely, which improves ease of operation greatly.

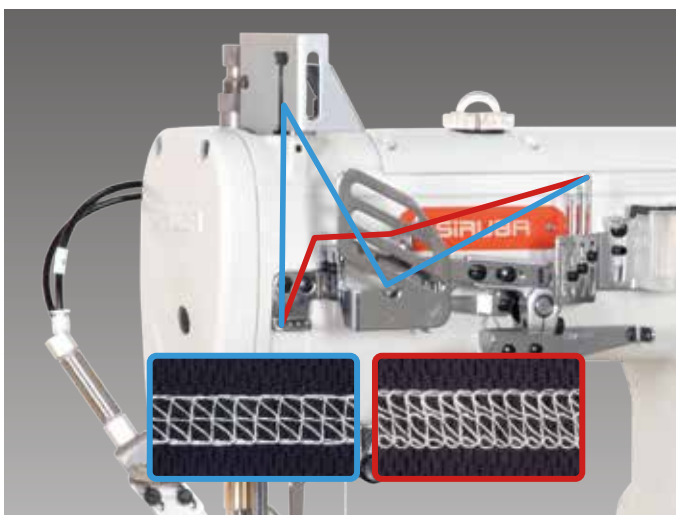


### 全新移動送齒之傳動設計

[專利] 後、前送齒依據橢圓式運動方式，統一由針孔向外運動延伸，縫製物可獲得精準穩定送布，也不會因為過骨或差動而前、後送具產生間隙，影響車縫品質。

### Brand New Differential Feed Dog Driving Design

[Patent] The front and rear feed dog move elliptically, and centrally, a direct extension from needle hole, thus enable sewing material to get precise and stable feeding. Therefore, the sewing quality will not be affected by the clearance between front and rear feed dog which is resulted from the cross seam or differential action.



### 雙天秤挑線控線組

全新雙天秤挑線控線組的設計，縫製厚、薄布料皆適用，車縫適用範圍更廣，適用性更高。

### Dual Thread Take-up Mechanism

The brand new design of dual thread take-up lever thread tension combination is ideal for both heavy and light fabric. Sewing applicable range is wider and the applicability is higher.

- 中厚布料 (Medium heavy fabric)
- 薄布料 (Light fabric)

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

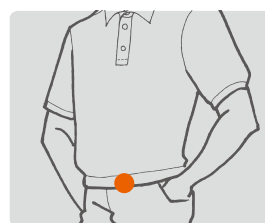
# C007KP - W12 2 - 2 40 /CH/DCKU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series / H : H Series

C1	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
C007KP-W122-⑥ ⑦/CH/(⑨)	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000
C007KP-W162-⑥ ⑦/CH/(⑨)	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000
C007KP-W122-⑥ ⑦/CH-4M/(⑨)	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000



C007KP-W122-356/CH/UTP



## 一般平縫 / 下擺車

本機型為雙面飾繃縫筒車之基本機型，可裝配附件進行多種功能車縫例如：內衣褲、運動衫接縫及下擺車縫(附可調式下擺車縫組)。

**W122** : 薄中厚多功能對應針板

**W162** : 高行程

## CH-4M [ 四合一 ]

### 一般平縫 / 下擺車縫 / 拷克倒骨蓋縫 / 上帶滾邊車縫

平縫、折下擺、倒骨、上帶滾邊四合一，更換方便，多樣化功能，高效率、低成本。

## GENERAL SEAMING / BOTTOM HEMMING

Basic model of interlock sewing machine with double side cover-stitching. It is available for various sewing by optional devices. Such as plain seaming and bottom hemming for underwears, sportswears, etc... (equipped with adjustable hemming set)

**W122** : Light / Medium / Heavy Material Multi-function

**W162** : High needle bar stroke

## CH-4M [ 4 in 1 ]

### GENERAL SEAMING / BOTTOM HEMMING /COVERING (Fold-down Type) /TAPE BINDING.

4-in-1 model for multifunctional and efficient production with lower cost.

選購配件 OPTIONAL DEVICE

UTP , UTQ , UTR , UTS , CLA , CMR , CAR/UTP , CAR/UTQ



① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# C007KP - W812A-232/CRL/DCKU

- ① 機種別 Model  
② 系列 Series  
③ 網線方式 Covering Types  
④ 功能 Function  
⑤ 針板舌片 Needle Plate Finger  
⑥ 針數 Needle Numbers  
⑦ 針距 Needle gauge  
⑧ 配件 Device  
⑨ 馬達 Motor U : U Series / H : H Series

C2	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
C007KP-W812A-⑥⑦/CRL/(⑨)	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	4500



C007KP-W812A-356/  
CRL

\* 薄布料建議選購 W811  
Recommended for thin fabrics



適用規格 APPLICABLE SPEC.  
W812, U812

## 左切刀下擺車縫

附左切刀修齊布邊後，再進行下擺車縫工程，適用於車縫T恤、汗衫之下擺等。

## BOTTOM HEMMING WITH LEFT SIDE FABRIC TRIMMER

Left hand side fabric trimming before hemming. For sleeve opening and bottom of underwears, T-shirt, or sportswears, etc...



選購配件 OPTIONAL DEVICE
UTP, UTQ, UTR, CL, CMR, CAR/UTP, CAR/UTQ

C3	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
C007KP-W222-⑥⑦/CQ/(⑨)	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H / U	6000



C007KP-W222-356/CQ

## CQ:上帶滾邊車縫

適用於內衣褲、T恤之領口、褲管口等上帶滾邊之車縫工程。

註：滾邊器尺寸為入布端寬1-3/8"，出布時折成三折，出口端成品寬為1/2"。

## CQ:TAPE BINDING

For tape binding on openings of leg or neck of underwears, T-shirts, etc...

Remark : Binder's opening size is 1-3/8" wide and finished size is 1/2" wide in three folds.

選購配件 OPTIONAL DEVICE
CLA, FA

# 1 2 3 4 5 6 7 8 9 C007KP - W32 2 - 3 56 /CC/DCKU

- 1 機種別  
Model

2 系列  
Series

3 網線方式  
Covering Types

4 功能  
Function

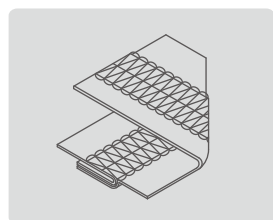
5 針板舌片  
Needle Plate Finger
- 6 針數  
Needle Numbers

7 針距  
Needle gauge

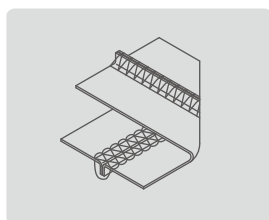
8 配件  
Device

9 馬達 Motor U : U Series / H : H Series

C4	6	7	7	7	7	7	9	S.P.M. (Max)
C007KP-W322-3 7/CC/(9)	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	6000
C007KP-W322A-3 7/CC/(9)	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	6000
C007KP-W322-3 7/CE/(9)	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	6000



CC



CE



CC



CE

## 拷克倒骨蓋縫

**CC 倒骨型：**適用於4線包縫之蓋縫。

W322A為兩用型，針板與送具改用W122規格，並附CH組。

**CE 立骨型：**適用於3線包縫之蓋縫。

配件盒另附有CC倒骨規格之牛角 (導布片)。

## OVERLOCK-SEAM COVERING STITCH

**CC Fold-down type :** For 4-thread overlock-seam covering stitch W322A is dual-purpose specification, which is with W122's needle plate, feed dog and CH set.

**CE Flattening type :** For 3-thread overlock-seam covering stitch, and an extra guide of overlock-seam (CC specification, fold-down type) is included in the accessory box.

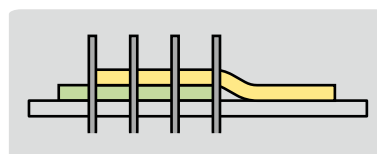
選購配件 OPTIONAL DEVICE

UTP , UTQ , UTR , UTS , CLA , CMR , CAR/UTP , CAR/UTQ

C5	6	7	7	7	7	7	9	S.P.M. (Max)
C007KP-W922-4 7/CW/(9)	4	6	5.6/ 6.0/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	6000



CW



## 四針六線搭接縫

適用於一般內衣褲二片布接縫處之接縫和補強，附有專屬之導邊器，可使二片布順暢縫合。

## FOUR-NEEDLE FLAT SEAMING

For flat seaming 2 pieces of fabric. Equipped with fabric guide for easy operation.

選購配件 OPTIONAL DEVICE

UTQ , UTS , CL , CMR , CAR/UTQ

1 2 3 4 5 6 7 8 9

# C007KP - W52 2 - 2 40 /CR /FFC/ DCKU

- ① 機種別 Model  
② 系列 Series  
③ 網線方式 Covering Types  
④ 功能 Function  
⑤ 針板舌片 Needle Plate Finger  
⑥ 針數 Needle Numbers  
⑦ 針距 Needle gauge  
⑧ 配件 Device  
⑨ 馬達 Motor U : U Series / H : H Series

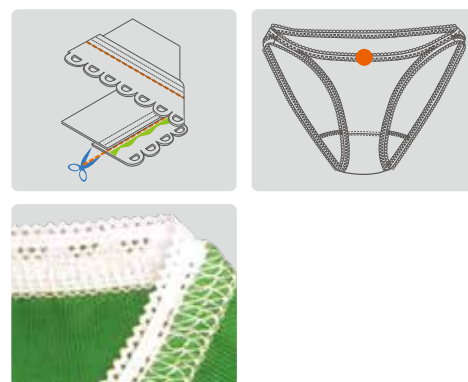
C6	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
C007KP-W522-⑥⑦/CR/FE	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	-	4500
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	-	4500
C007KP-W522-⑥⑦/CR/FFC/(⑨)	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	4500
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	4500
C007KP-W522-⑥⑦/CR/SMK/(⑨)	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500
C007KP-W522-⑥⑦/CR/STC/(⑨)	2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500
	3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500



C007KP-W522-356/CR/FE



C007KP-W522-356/CR/FFC



## 鬆緊帶 / 蕾絲鬆緊帶上帶車縫附右切刀

經由上送帶裝置，控制長度與張力，附右切刀修布裝置，能於車縫前將布修齊，更能提高車縫品質，如女用內衣褲之鬆緊帶或蕾絲鬆緊帶車縫。

**FFC:** 機械式送帶

**F E :** 簡易電子式送帶

**SMK:** 電子計數式送帶

**SMK1-C-01** 附定位器，適合簡易伺服或離合器馬達

**SMK1-C-02** 以中繼線，連接伺服馬達

**STC:** 張力控制式送帶

**STC1-U-01** 附定位器，適合簡易伺服或離合器馬達

**STC1-U-02** 以中繼線，連接伺服馬達

選購配件 OPTIONAL DEVICE

CL, LF-A, LS-A, CSA, CSB

## ELASTIC / LACE ATTACHING WITH RIGHT SIDE FABRIC TRIMMER

Top feeding devices ensure even length and tension controlled by electric digital controller, with right side fabric trimmer for elastic or lace attaching smoothly and properly on women's underwears.

**FFC:** Mechanic type tape feeding.

**F E :** Simple electric type tape feeding.

**SMK:** Electric metering type tape feeding

**SMK1-C-01** with synchronizer for simple servo motor or clutch motor

**SMK1-C-02** Connected to servo motor by encoder cable.

**STC:** Tension sensor type tape feeding

**STC1-U-01** with synchronizer for simple servo motor or clutch motor

**STC1-U-02** Connected to servo motor by encoder cable.

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ★ ⑨  
**C007KP-W53 2-2 40/CR/CX/UTP/RLP/DCKH**

- ① 機種別 Model  
 ② 系列 Series  
 ③ 網線方式 Covering Types  
 ④ 功能 Function  
 ⑤ 針板舌片 Needle Plate Finger  
 ⑥ 針數 Needle Numbers  
 ⑦ 針距 Needle gauge  
 ⑧ 配件 Device  
 ⑨ 馬達 Motor U : U Series / H : H Series  
 \*UTP 請參考 Please refer to P.121

C7		⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
		針數	針距	網線方式	功能	針板舌片	馬達	針距	S.P.M. (Max)
C007KP-W532-⑥ ⑦/CR/CX/UTP/RLP1/(⑨) *1		2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500
		3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500
C007KP-W532-⑥ ⑦/CR/CX/UTR/RLP1/(⑨) *2		2	4	3.2/ 4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500
		3	5	4.8/ 5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H	4500



### 環型鬆緊帶褲頭接縫附右切刀

將環型平織鬆緊帶與衣物接縫適用於男女內褲褲腰之鬆緊帶縫合，配合右切刀修布裝置，更能提高縫製品質。

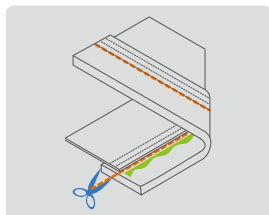
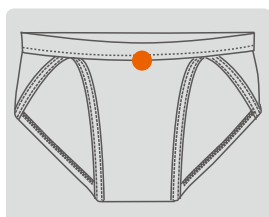
- \*1: 氣動切線，含氣動式吸布屑組  
 \*2: 電動切線，需另外搭配吸風馬達 (CSA或CSB)

### TUBULAR JACQUARD ELASTIC WAISTBAND ATTACHING WITH RIGHT SIDE FABRIC TRIMMER

For tubular elastic or lace waistband attaching on men's or women's brief, with right hand side fabric trimmer to increase sewing quality and efficiency.

C007KP-W532-356/CR/CX/CL/UTP

- \*1: Pneumatic thread chain cutter, including fabric waste suction set  
 \*2: Electric thread chain cutter, an optional suction motor (CSA or CSB) is required.



選購配件 OPTIONAL DEVICE
CL* , CAR/UTQ , CMR , CSA , CSB

- \*建議採用CL後拉輪，以提高車縫穩定性。  
 \*CL rear puller is recommended to improve sewing stability.



1 2 3 4 5 6 7 8 \* 9

# C007KP- W82 2- 2 40/CRL/CHP/UTP/DCKH

1 機種別  
Model

2 系列  
Series

3 網線方式  
Covering Types

4 功能  
Function

5 針板舌片  
Needle Plate Finger

6 針數  
Needle Numbers

7 針距  
Needle gauge

8 配件  
Device

9 馬達 Motor U : U Series / H : H Series

\*UTP 請參考 Please refer to P.121

## C8



C007KP-W822-6 7/CRL/CHP(CY)/UTP/(9)

2

4

3.2/ 4.0/ 4.8

1.4 ~ 3.6

0.3 ~ 2.9

5

H

4500

3

5

5.6/ 6.4

1.4 ~ 3.6

0.3 ~ 2.9

5

H

4500



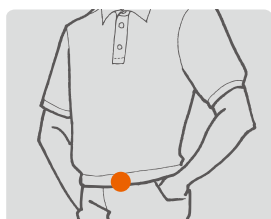
C007KP-W822-356/CRL/CL/  
CHP/UTP

### [二合一]氣動式下擺車縫 / 環型鬆緊帶折縫 附左切刀

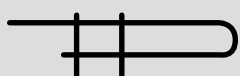
氣動式布料導邊器能將布料及鬆緊帶順暢的捲折，此外左切刀切齊後再進行縫紉，可增加包縫工程之品質與效率，適用於男內褲、運動褲等褲頭鬆緊帶包縫。

### [2 IN 1] PNEUMATIC HEMMING / TUBULAR ELASTIC TAPE HEMMING WITH LEFT SIDE FABRIC TRIMMER

With pneumatic driving folder to fold fabric and insert elastic smoothly, left hand side fabric trimming before hemming increases sewing quality & efficiency. For hemming sleeve opening and bottom of underwears, T-shirts, or sportswears, etc...



CHP



CY



Elastic Tape



CHP (CRL 163)  
氣動式下擺車縫

Pneumatic Hemming



CY (CRL178-A)  
氣動式環型鬆緊帶折縫

Pneumatic Tubular Elastic  
Tape Hemming

適用規格 APPLICABLE SPEC

W821, W822, W823, U821, U822, U823

選購配件 OPTIONAL DEVICE

CL\*, RL, UTQ, CMR, CAR/UTQ






\*建議採用CL後拉輪，以提高車縫穩定性。

\*CL rear puller is recommended to improve sewing stability.

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# C007KP - W15 2 - 3 56/ CZ/ RLQ/ DCKU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series / H : H Series

C9								
C007KP-W152-3⑦/CZ/RLQ/(⑨)	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	6000
C007KP-W152-3⑦/CZP/RLQ/(⑨)	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5	H / U	6000



C007KP-W152-356/CZ/UTP

## 環型羅紋褲頭鬆緊帶包縫

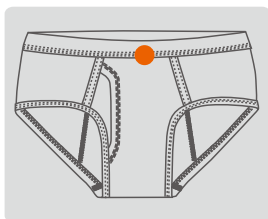
### CZ:氣動式 / CZP:膝動式

將環型羅紋鬆緊帶縫入原體，適用於男女內褲、褲腰之羅紋鬆緊帶包縫再配合自動切線裝置及筒型衣物撐開滾輪組，更能提高縫製效率  
註：本機型標準配備二折式導布裝置，可另訂三折式導布裝置。

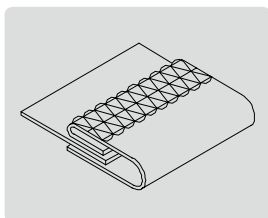
## TUBULAR ELASTIC WAISTBAND ATTACHING

### CZ:PNEUMATIC TYPE / CZP: MANUAL TYPE

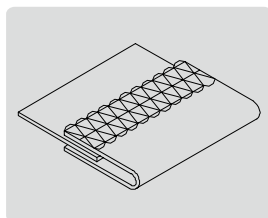
Attaching tubular elastic tape onto waistband, suitable for briefs. With auto-trimming and tubular extending roller can increase sewing quality and efficiency.  
Remark : Two-fold fabric guider is standard, three-fold fabric guider is optional.



RLQ



三折 3-Fold  
(CZ01K,CZ03K)



兩折 2-Fold  
(CZ21K,CZ22K)

機型 MODEL	選購配件 OPTIONAL DEVICE
CZ	CL* , UTP , UTQ , CMR , CAR/UTP , CAR/UTQ
CZP	CL* , UTP , UTQ , UTR , UTS , CMR , CAR/UTP , CAR/UTQ

\*建議採用CL後拉輪，以提高車縫穩定性。

\*CL rear puller is recommended to improve sewing stability.

# 1 2 3 4 5 6 7 8 9 **C007KP - W542 - 240 /SMK /DCKH**

- 1 機種別  
Model

2 系列  
Series

3 網線方式  
Covering Types

4 功能  
Function

5 針板舌片  
Needle Plate Finger
- 6 針數  
Needle Numbers

7 針距  
Needle gauge

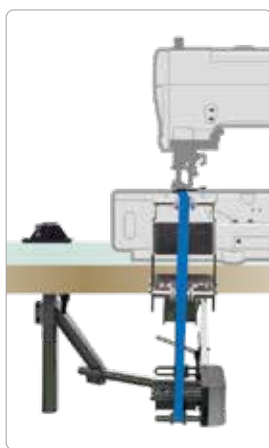
8 配件  
Device

9 馬達 Motor H : H Series

C10	6	7	7	7	7	7	9	
C007KP-W542-67/CFC	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	-	3500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	-	3500
C007KP-W542-67/SMK	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H	6000
C007KP-W542-67/STC	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H	6000
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	5/7	H	6000

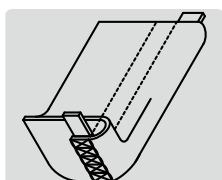
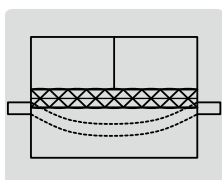
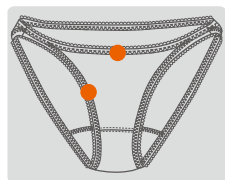


SMK



STC

可選擇之折布喇叭 Optional Binder			
喇叭型式 Binder Type	機型 Model	喇叭代號 Binder No.	成品尺寸 Finished Size
	2	B523K	9mm
	2A	B523AK	12mm
	3	B524K	9mm
	3A	B524AK	12mm



## 鬆緊帶折縫

下送帶配件能有效控制鬆緊帶之鬆緊度，配合三折或二折折布喇叭及鬆緊帶壓縫，可精確進行短褲、內褲等褲腳及褲頭之鬆緊帶折縫。

**CFC:** 機械式送帶

**SMK:** 電子計數式送帶

SMK1-D-01 附定位器，適合簡易伺服或離合器馬達

SMK1-D-02 以中繼線，連接伺服馬達

**STC:** 張力控制式送帶

STC1-B-01 附定位器，適合簡易伺服或離合器馬達

STC1-B-02 以中繼線，連接伺服馬達

## ELASTIC HEMMING

Elastic hemming evenly length and elasticity is controlled by tape feeding device. Great for seam covering with two or three plies hemming binder on elastic for waistband or leg opening of briefs and shorts, etc...

**CFC:** Mechanic type tape feeding

**SMK:** Electric metering type tape feeding

SMK1-D-01 with synchronizer for simple servo motor or clutch motor

SMK1-D-02 Connected to servo motor by encoder cableTension

**STC:** sensor type tape feeding

STC1-B-01 with synchronizer for simple servo motor or clutch motor

STC1-B-02 Connected to servo motor by encoder cable

選購配件 OPTIONAL DEVICE

FH, CL\*

\*建議採用CL後拉輪，以提高車縫穩定性。

\*CL rear puller is recommended to improve sewing stability.

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# C007KP - W12 2 - 2 40/ FFT/ CH/ DCKU

① 機種別  
Model

② 系列  
Series

③ 網線方式  
Covering Types

④ 功能  
Function

⑤ 針板舌片  
Needle Plate Finger

⑥ 針數  
Needle Numbers

⑦ 針距  
Needle gauge

⑧ 配件  
Device

⑨ 馬達 Motor U : U Series / H : H Series

C11	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭
C007KP-W122-⑥ ⑦/FFT/CH/⑨	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
C007KP-W131-⑥ ⑦/FFT/CH/⑨	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
C007KP-W132-⑥ ⑦/FFT/CH/⑨	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
C007KP-W812A-⑥ ⑦/FFT/CRL/⑨	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
C007KP-U812A-⑥ ⑦/FFT/CRL/⑨	2	4	4.0/ 4.8	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
	3	5	5.6/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500
C007KP-W812A-⑥ ⑦/FFT/CRL/CW/⑨	4	6	5.6/ 6.0/ 6.4	1.4 ~ 3.6	0.3 ~ 2.9	1~5.5	5	H / U	4500



## FFT 上送布功能

[ 專利 ] 優化前後移動送具之結構設計，有效送布的行程更大，車縫送布更穩定。

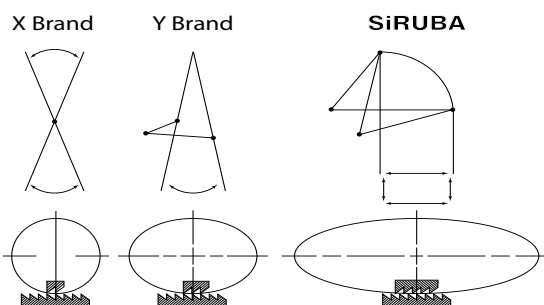
## FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.

選購配件 OPTIONAL DEVICE

UTP , UTR

\* 薄布料建議選購 W 8 1 1  
Recommended for thin fabrics





# U007 SERIES FEATURES

## **U007 直驅超小筒型繃縫機** **Ultra Small Cylinder Bed Interlock** **Sewing Machine**



128mm角逐業界最細的小筒設計，過往縫製困難的  
童裝袖口也可輕易車縫

128mm top-class small cylinder bed design. Conventionally difficult-to-sew  
small diameter tubular parts of children's clothing can be easily operated.



斜面筒嘴設計，縫製衣物著脫容易；筒身長69.7mm，方便長袖衣物套入車縫

Sharp entrance design allows quick placement/removal of material. 69.7mm cylinder length makes sewing  
long sleeve cuffs easily.



送布牙下送具，有別於皮帶傳送方式，送布力更佳、更耐用

Feed-dog design, more durable and great performance of fabric-feeding.



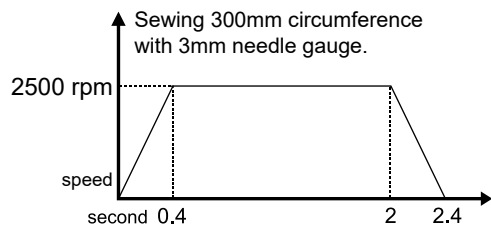
自動切線系列新設計氣/電動上下切刀組，出刀迅速穩定精準，切線俐落，輕順低噪音調整容  
易

Auto trimmer with newly designed pneumatic / electric trimming system, trims precisely and stably, reduce  
sound and easy to adjust.



圓形粗細針縫目調整鈕的設計，隨心所欲精確調整縫目長短

Circular stitch length adjustment button, easily to adjust stitch length.



300mm圓周長不需3秒即可完工，2500rpm是對應小筒車縫的完美速度

Just take less than 3 seconds to complete 300mm circumference sewing; 2500rpm is the perfect speed for ultra small cylinder.



### UCH-3M [ 三合一 ] 一般平縫 / 下擺車縫 / 拷克倒骨蓋縫

三合一 平縫，倒骨，折下擺，更換作業組裝方便，多樣化功能，提供生產廠商高效率低成本。

**UCH-3M [ 3 in 1 ] : GENERAL SEAMING/BOTTOM HEMMING/COVERING STITCH (Fold-down type)**  
3-in-1 model for multifunctional and efficient production with lower cost.



## ① ③ ④ ⑤ ⑥ ⑦ \* \*

# U007 - W12 2 - 2 40/ UCH-3M/ UTT(UTU)

① 機種別  
Model

② 系列  
Series

③ 網線方式  
Covering Types

④ 功能  
Function

⑤ 針板舌片  
Needle Plate Finger

⑥ 針數  
Needle Numbers

⑦ 針距  
Needle gauge

⑧ 配件  
Device

⑨ 馬達 Motor H : H Series

\*UTP 請參考 Please refer to P.121

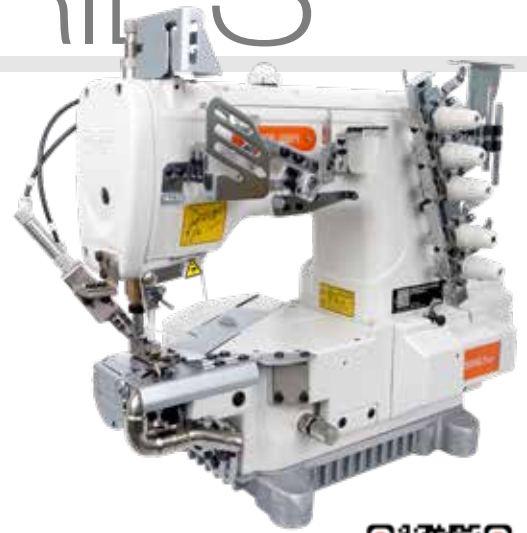
U007	⑥	⑦	⑧	⑨	⑩	⑪	⑫
U007-W122-2⑦/UCH-3M	2	4	4.0/ 4.8	1.4 ~ 3	5	H	2500
U007-W122-3⑦/UCH-3M	3	5	5.6/ 6.4	1.4 ~ 3	5	H	2500
U007-W122-2⑦/UCH-3M/UTT*	2	4	4.0/ 4.8	1.4 ~ 3	5	H	2500
U007-W122-3⑦/UCH-3M/UTT*	3	5	5.6/ 6.4	1.4 ~ 3	5	H	2500
U007-W122-2⑦/UCH-3M/UTU*	2	4	4.0/ 4.8	1.4 ~ 3	5	H	2500
U007-W122-3⑦/UCH-3M/UTU*	3	5	5.6/ 6.4	1.4 ~ 3	5	H	2500
U007-W122-2⑦/UCH-3M/UTX*	2	4	4.0/ 4.8	1.4 ~ 3	5	H	2500
U007-W122-3⑦/UCH-3M/UTX*	3	5	5.6/ 6.4	1.4 ~ 3	5	H	2500
U007-W122-2⑦/UCH-3M/UTY*	2	4	4.0/ 4.8	1.4 ~ 3	5	H	2500
U007-W122-3⑦/UCH-3M/UTY*	3	5	5.6/ 6.4	1.4 ~ 3	5	H	2500

# S007KD SERIES FEATURES



自動切線系列新設計上夾線裝置，出刀迅速精準，夾線穩定

Auto trimmer with newly designed upper thread gripper, trims precisely and stably.



PCH-3M [ 三合一 ] 一般平縫 / 下擺車縫 / 拷克倒骨蓋縫

三合一 平縫，倒骨，折下擺，更換作業組裝方便，多樣化功能，提供生產廠商高效率低成本。

PCH-3M (3 in 1): GENERAL SEAMING/BOTTOM HEMMING/COVERING STITCH (Fold-down type)  
3-in-1 model for multifunctional and efficient production with lower cost.



超小筒徑圓周只有180毫米，車縫小孔徑圓筒針織物，更加方便就手

The small cylinder designed with 180 mm, the extremely small circumference makes sewing operation smoother.



外置式底線分線盤，置於機體前方，調整容易，拆裝方便，可輕易清除絞線

Front exposed looper thread take-up mechanism makes cleaning and adjusting more convenient. After fine tuning the looper thread eyelet holder, sewing can be more accurate.



調整式進布誘導器，活動式壓腳，車縫適用性更廣

Adjustable folder, flexible presser foot, able to accomodate wider range of sewing items.



超短筒的設計，筒邊至中針距離只有39毫米，採密封式之側蓋設計，操作方便順暢

Extremely small tubule design, the distance from cylinder edge to middle needle is only 31 mm. Sealed side cover makes operation more convenient.

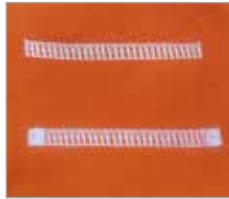


### 密縫裝置

藉由縮短送具行程，在車縫起始或結束進行密縫的功能，確保縫線不易脫落,提高車縫品質，基本車為腳踏板控制，電動和氣動控制為選配。

### Condense Stitching Device

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches. This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional.



自動切線系列新設計氣/電動上下切刀組，出刀迅速穩定精準，切線俐落，輕順低噪音調整容易

Auto trimmer with newly designed pneumatic / electric trimming system, trims precisely and stably, reduce sound and easy to adjust.



全新設計之內藏式定位器，定位精準，徹底解決外置式定位器，不易安裝，調整及定位不穩之情形

Newly designed built-in synchronizer, makes position precisely and stably, easy to adjust.



圓形粗細針縫目調整鈕的設計，隨心所欲精確調整縫目長短

Circular stitch length adjustment button, easily to adjust stitch length.



小型投射LED照明，穿線或調整機針作業方便（選配）

LED light, convenient for threading or adjusting the needle (Optional).



# 1 2 3 4 5 6 7 8 9 **S007KD - W122 - 2 40/ PCH-3M/ DSKU**

- 1 機種別  
Model

2 系列  
Series

3 網線方式  
Covering Types

4 功能  
Function

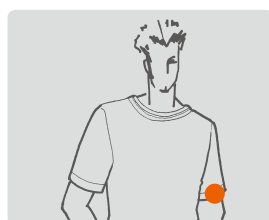
5 針板舌片  
Needle Plate Finger
- 6 針數  
Needle Numbers

7 針距  
Needle gauge

8 配件  
Device

9 馬達 Motor U : U Series / H : H Series

S1	6	7	mm	mm	mm	mm	mm	S.P.M. (Max)
S007KD-W122-6 7/PCH-3M/(9)	2	4	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000
	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000

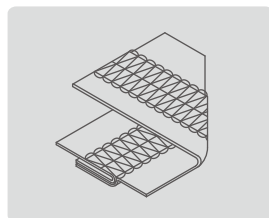


## PCH-3M [三合一] 一般平縫／下擺車縫／拷克倒骨蓋縫

三合一 平縫，折下擺，倒骨，更換作業組裝方便，多樣化功能，提供生產廠商高效率低成本。

## PCH-3M [3 IN 1] : GENERAL SEAMING/BOTTOM HEMMING/COVERING STITCH (Fold-down type)

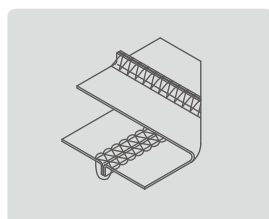
3-in-1 model for multifunctional and efficient production with lower cost.



選購配件 OPTIONAL DEVICE

UTT , UTU , UTX , UTY , CMR , SAR/UTT , SAR/UTU

S2	6	7	mm	mm	mm	mm	mm	S.P.M. (Max)
S007KD-W322-6 7/PCE/(9)	2	4	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000
	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000



## 拷克立骨蓋縫

適宜中厚布料，經三線拷克車縫後再包縫，用於運動服、汗衫等領口、下擺、袖管等之拷克車縫後加以包縫，可增加服飾之美觀及車縫之牢固，利用導布片及壓具上之壓刀導縫，可避免車縫時彎曲不直。

## OVERLOCK-SEAM COVERING (Flatting Type)

Bulging seam covering for medium fabric after 3 thread plain seaming, suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot, making sewing easy and more efficient.

選購配件 OPTIONAL DEVICE

UTT , UTU , UTX , UTY , SAR/UTT , SAR/UTU , CMR

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# S007KD - W12 1 - 2 40/ FFT/ DSKU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series / H : H Series

S3	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬	⑭
S007KD-W121-⑥ ⑦/FFT/⑨	2	4	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
S007KD-W122-⑥ ⑦/FFT/⑨	2	4	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
S007KD-W131-⑥ ⑦/FFT/⑨	2	4	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
S007KD-W132-⑥ ⑦/FFT/⑨	2	4	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000
	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	1~5.5	5	H / U	4000



## FFT 上送布功能

專利優化前後移動送具之結構設計，有效送布行程大，車縫送布更穩定。

## FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.

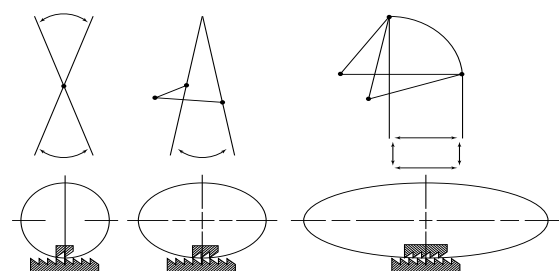
選購配件 OPTIONAL DEVICE

UTT , UTX

X Brand

Y Brand

SiRUBA



# 1 2 3 4 5 6 7 8 \* 9 S007KD -U17 3 -1 00/ SAR/ RF/ UTT/ DSKU

- 1 機種別  
Model

2 系列  
Series

3 綑線方式  
Covering Types

4 功能  
Function

5 針板舌片  
Needle Plate Finger
- 6 針數  
Needle Numbers

7 針距  
Needle gauge

8 配件  
Device

9 馬達 Motor U : U Series / H : H Series

\*UTP 請參考 Please refer to P.121

S4	6	7	8	9	10	11	12	13
S007KD-U173-100/SAR/RF/UTT/9	1	2	-	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000



S007KD-U173-100/SAR/RF/UTT/9

## 單針鏈縫牛仔褲襠腳機

針對彈性牛仔布料的車縫所開發的規格，配備專用的氣動式襠腳喇叭，因為具有差動送布功能，可以車縫出美觀平整的效果。

標配：氣動式自動切線  
氣動抬壓腳  
直驅伺服馬達  
結束密縫



## SINGLE NEEDLE CHAINSTITCH JEANS BOTTOM HEMMING MACHINE

Special gauge for elastic denim fabric, and equipped with pneumatic hemming folder. Because of the function of differential feeding, the sewing quality is nice and perfectly flat.

Standard Equipment: Pneumatic thread trimmer  
Pneumatic presser foot lifter  
Direct drive servo motor  
Condensed stitching device



S5	6	7	8	9	10	11	12	13
S007KD-W812-27/SRL/UTT/9	2	5	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000
S007KD-W812A-27/SRL/UTT/9	2	5	4.0/ 4.8	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000
S007KD-W812A-37/SRL/UTT/9	3	5	5.6/ 6.4	1.4 ~ 4.2	0.8 ~ 1.4	5/7	H / U	4000



S007KD-W812A-356/SRL/UTT/9

## 左切刀下擺車縫

左切刀修布邊/下擺車縫工程適用於小筒型繃縫車。



## BOTTOM HEMMING WITH LEFT SIDE FABRIC TRIMMER

Left edge trimmer designed for small cylinder machine with auto thread trimmer function.



# F007K/KD SERIES FEATURES

全新人體工學，圓弧流線時尚的外型設計，使用方便順手，賞心悅目  
Brand new design of fashionable and smooth appearance, easy to sew.

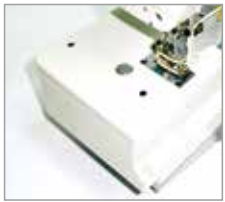


## 上夾線裝置

出刀迅速精準，夾線穩定。

### Upper Thread Gripper

Newly designed auto trimmer trims precisely and stably.



## 內縮式床台

縫製物更靠近機針，車縫定位精準，車縫時更加順暢就手。

### The Recessed Machine Bed

The sewing material is closer to the needle and the sewing is precise, which makes sewing operation easier and smoother.



## 拷克骨車縫附調整式進布誘導器，活動式壓腳，車縫適用性更廣

Cover seaming with adjustable folder, flexible presser foot, accommodate wider range of sewing items.



## 自動切線系列新設計氣/電動上下切刀組

出刀迅速穩定精準，切線俐落，輕順低噪音調整容易。

### Auto trimmer with newly designed pneumatic / electric trimming system

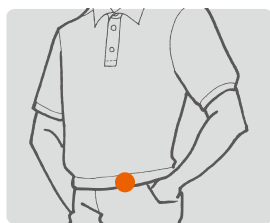
trims precisely and stably, lower sound and easy to adjust.



# FO07KD - W121 - 240 /FHA/DFKU

- ① 機種別 Model  
② 系列 Series  
③ 網線方式 Covering Types  
④ 功能 Function  
⑤ 針板舌片 Needle Plate Finger  
⑥ 針數 Needle Numbers  
⑦ 針距 Needle gauge  
⑧ 配件 Device  
⑨ 馬達 Motor U : U Series / H : H Series

F1	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
F007KD-W121-⑥⑦/FHA/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W122-⑥⑦/FHA/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W123-⑥⑦/FHA/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5/7	H / U	6000
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5/7	H / U	6000
F007KD-W162-⑥⑦/FHA/⑨	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5/7	H / U	6000
F007KD-W162H-⑥⑦/FHA/⑨	3	5	5.6/ 6.4	6	0.5 ~ 1.3	5/7	H / U	6000



- W121 :** 薄布料 Light material  
**W122 :** 中厚布料 Medium material  
**W123 :** 厚布料 Heavy material  
**W162 :** 高行程 High needle bar stroke  
**W162H :** 高行程 大針距(6mm) Long stitch length (6mm)

## 一般平縫 / 下擺車縫

本機型為雙面飾繃縫筒車之基本機型，可裝配附件進行多種功能車縫例如：內衣褲、運動衫接縫及下擺車縫(附可調式下擺車縫組)。

## GENERAL SEAMING / BOTTOM HEMMING

Basic model of interlock sewing machine with double side cover-stitching. It is available for various sewing by optional devices. Such as plain seaming and bottom hemming for underwears, sportswears, etc... (equipped with adjustable hemming set)

選購配件 OPTIONAL DEVICE
UTG , UTH , UTJ , UTK , FL



① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# F007KD - W22 2 - 2 40 /FQ/DFKU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series / H : H Series

F2	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
F007KD-W222-⑥ ⑦/FQ/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W222-⑥ ⑦/FFD/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W222-⑥ ⑦/FFP/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000



F007KD-W222-356/FQ/FEC



F007KD-W222-356/FFD



F007KD-W222-356/FFP

## FQ:上帶滾邊車縫

適用於 T 恤、內衣褲之領口、褲管口等上帶滾邊之車縫工程，可加附電動(FEC)或氣動式(FAC)長切刀式切布條裝置，能將滾邊布條切斷，節省布條之用料增加車縫效率。

## FQ:TAPE BINDING

For tape binding on openings of leg or neck of underwears, T-shirts, etc... Also can attach electric(FEC) or pneumatic(FAC) tape cutter to save tape and increase sewing efficiency.



◀ 以上機型可加裝

**FNC, FSC:**

電眼型後切刀附直驅馬達

Optional device for the above models

**FNC, FSC:**

Sensor type rear cutter with direct drive servo motor

## FFD / FFP:上帶滾邊車縫包覆鬆緊帶

上送帶裝置控制鬆緊帶張力，加上膝動控制鬆緊帶之左右移動，能有效讓鬆緊帶前後段與衣身車縫固定，適用於內褲之褲頭、褲腳之滾邊加鬆緊帶之車縫工程。

**FFD:** 齒輪箱型精準張力控制

**FFP:** 彈簧片型簡易張力控制

## FFD / FFP:TAPE BINDING WITH ELASTIC BAND

Top feeding device controls the elastic band's tension. Elastic band right-left position controller (by knee-pushing) sets the materials joining at the beginning and ending of waistband, leg opening of briefs...etc.

**FFD:** Gearbox type for accurate tension control

**FFP:** Spring type for simple tension control

選購配件 OPTIONAL DEVICE

FA, LF-A, FAC, FEC, LS-A

1 2 3 4 5 6 7 8

# F007K - W22 2 - 2 40 /FSM

1 機種別  
Model

5 針板舌片  
Needle Plate Finger

2 系列  
Series

6 針數  
Needle Numbers

3 網線方式  
Covering Types

7 針距  
Needle gauge

4 功能  
Function

8 配件  
Device

F3	6	7	mm	mm	mm	mm	S.P.M. (Max)
F007K-W222-240-4/FSM	2	8	4.0	1.6 ~ 4.2	0.5 ~ 1.3	5	2500
F007K-W222-248-4/FSM	2	8	4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	2500
F007K-W222-364-4/FSM	3	9	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	2500



F007K-W222-356/FSM

## 花飾滾邊車縫

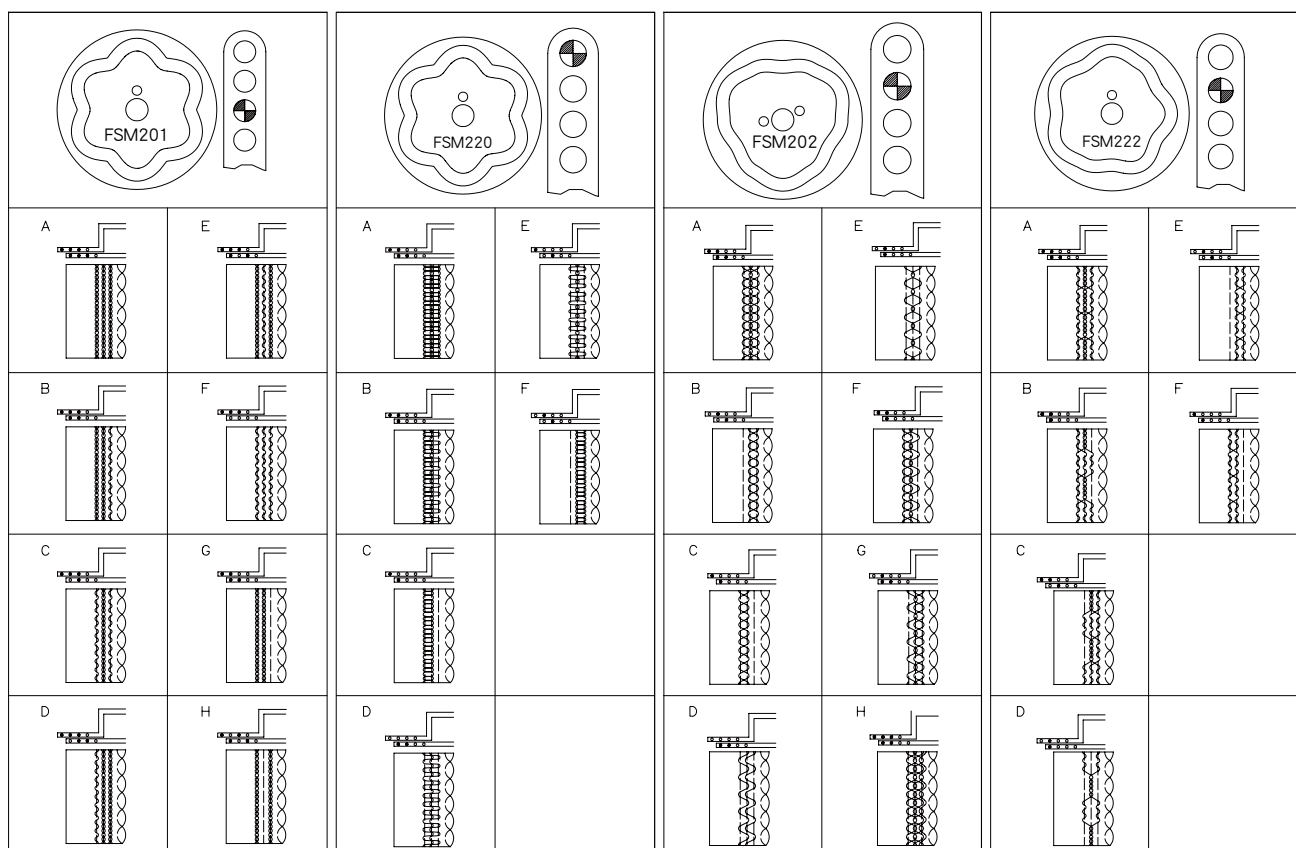
用於T恤衫、襯衫等領口、下擺、袖口等花飾滾邊車縫，附有四組花飾凸輪可變化成數百種車縫花樣。

## ORNAMENTAL TAPE BINDING

Suitable for ornamental tape binding of neck band, bottom or cuff of T-shirts, shirts, etc...



選購配件	OPTIONAL DEVICE
	FA



① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

# F007KD - W32 2 - 3 56 /FDC/DFKU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series / H : H Series

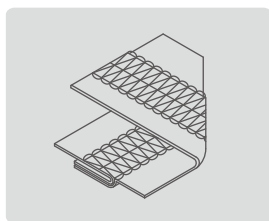
F4	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
F007KD-W322-⑥ ⑦/FDC/⑨	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W322-⑥ ⑦/FDE/⑨	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000



F007KD-W222-356/FDC



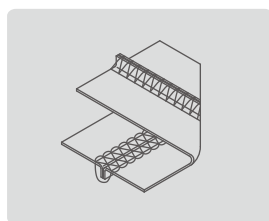
F007KD-W322-356/FDE/UTJ/⑨



FDC



FDC



FDE



FDE

## 拷克倒骨蓋縫

FDC 倒骨型：適用於4線包縫之蓋縫。

FDE 立骨型：適用於3線包縫之蓋縫。

配件盒另附有FDC倒骨規格之牛角（導布片）。

## OVERLOCK-SEAM COVERING STITCH

FDC Fold-down type : For 4-thread overlock-seam covering stitch.

FDE Flattening type : For 3-thread overlock-seam covering stitch, and an extra guide of overlock-seam (FDC specification, fold-down type) is included in the accessory box.

選購配件 OPTIONAL DEVICE

UTG , UTH , UTJ , UTK

# FO07KD - W52 2 - 2 40/FR /FFC /DFKU

- ① 機種別 Model      ② 系列 Series      ③ 網線方式 Covering Types      ④ 功能 Function      ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers      ⑦ 針距 Needle gauge      ⑧ 配件 Device      ⑨ 馬達 Motor U : U Series / H : H Series

F5	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
F007KD-W522-⑥ ⑦/FR/FFC/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	4500
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	4500
F007K-W522-⑥ ⑦/FR/FE	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	-	4500
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	-	4500
F007KD-W522-⑥ ⑦/FR/SMK/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H	4500
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H	4500
F007KD-W522-⑥ ⑦/FR/STC/⑨	2	4	4.0/ 4.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H	4500
	3	5	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H	4500



F007K-W522-240/FR/FE/FAC



SMK



STC



## 鬆緊帶 / 蕾絲鬆緊帶上帶車縫附右切刀

由上送帶裝置，控制長度與張力，附右切刀修布裝置，能於車縫前將布修齊，更能提高車縫品質，如女用內衣褲之鬆緊帶或蕾絲鬆緊帶車縫。

**FFC:** 機械式送帶

**F E :** 簡易電子式送帶

**SMK:** 電子計數器送帶

**SMK1-C-01** 附定位器，適合簡易伺服或離合器馬達

**SMK1-C-02** 以中繼線，連接伺服馬達張力控制式送帶

**STC:** 張力控制式送帶

**STC1-U-01** 附定位器，適合簡易伺服或離合器馬達

**STC1-U-02** 以中繼線，連接伺服馬達張力控制式送帶

## ELASTIC / LACE ATTACHING WITH RIGHT FABRIC TRIMMER

Top feeding devices ensure even length and tension controlled by electric digital controller, with right side fabric trimmer for elastic or lace attaching smoothly and properly on women's underwears.

**FFC:** Mechanic type tape feeding.

**F E :** Simple electric type tape feeding.

**SMK:** Electric metering type tape feeding

**SMK1-C-01** with synchronizer for simple servo motor or clutch motor

**SMK1-C-02** Connected to servo motor by encoder cable

**STC:** Tension sensor type tape feeding

**STC1-U-01** with synchronizer for simple servo motor or clutch motor

**STC1-U-02** Connected to servo motor by encoder cable

選購配件 OPTIONAL DEVICE

FAC , FEC , LF-A , LS-A

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

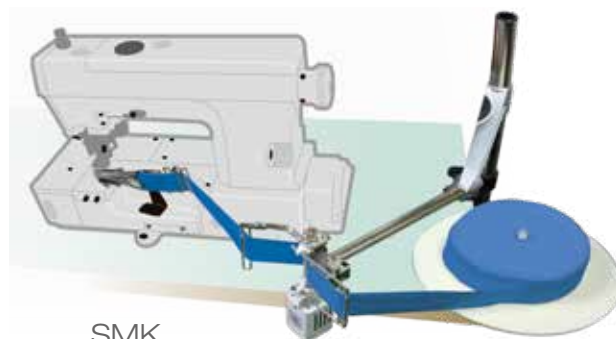
# F007KD-W52 2-2 40 /FR /FQS/DFKH

- |                        |                      |                          |                         |                               |
|------------------------|----------------------|--------------------------|-------------------------|-------------------------------|
| ① 機種別<br>Model         | ② 系列<br>Series       | ③ 網線方式<br>Covering Types | ④ 功能<br>Function        | ⑤ 針板舌片<br>Needle Plate Finger |
| ⑥ 針數<br>Needle Numbers | ⑦ 針距<br>Needle gauge | ⑧ 配件<br>Device           | ⑨ 馬達 Motor H : H Series |                               |

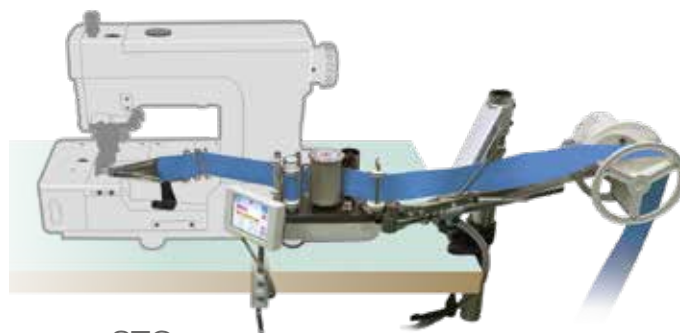
F6	⑥	⑦	⑧	⑨	⑩	⑪	⑫	⑬
F007KD-W522-2⑦/FR/FQS/⑨	2	4	3.2/ 4.0	1.6 ~ 4.2	0.5 ~ 1.3	5	H	4500



F007KD-W522-240/FR/FQS



SMK



STC



## 細滾邊車縫 (右切刀機型附側送小喇叭)

本機型適用於女性內褲或丁字褲之細滾邊車縫，在滾邊之前先經右切刀修布，避免發生爆縫問題，可搭配以下送帶裝置

**SMK:** 電子計數式送帶

SMK1-E-01 附定位器，適合簡易伺服或離合器馬達

SMK1-E-02 以中繼線，連接伺服馬達張力控制式送帶

**STC:** 張力控制式送帶

STC1-S-01 附定位器，適合簡易伺服或離合器馬達

STC1-S-02 以中繼線，連接伺服馬達

## FINE TAPE BINDING (RIGHT SIDE FABRIC TRIMMER MODEL WITH SMALL BINDER)

This machine is applicable for fine tape binding of women's underwear or T-string. Before tape binding, the fabric edge is trimmed by the right trimmer. This solves the problem of bad binding, which the tape is not sewn on the fabric. The below tape feeding devices are applicable.

**SMK:** Electric metering type tape feeding

SMK1-E-01 with synchronizer for simple servo motor or clutch motor

SMK1-E-02 Connected to servo motor by encoder cable

**STC:** Tension sensor type tape feeding

STC1-S-01 with synchronizer for simple servo motor or clutch motor

STC1-S-02 Connected to servo motor by encoder cable

選購配件 OPTIONAL DEVICE









FAC, FEC, LF-A, LS-A, TUA



1 2 3 4 5 6 7 8 9

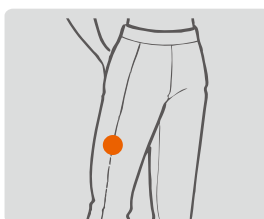
# F007KD - U12 2 - 2 32 /FP /DFKU

- 1 機種別 Model
- 2 系列 Series
- 3 網線方式 Covering Types
- 4 功能 Function
- 5 針板舌片 Needle Plate Finger
- 6 針數 Needle Numbers
- 7 針距 Needle gauge
- 8 配件 Device
- 9 馬達 Motor U : U Series / H : H Series

F7								
F007KD-U122-232/FP/9	2	3	3.2	1.6 ~ 4.2	0.5 ~ 1.3	7	H / U	6000



F007KD-U122-232/FP











## 折線條車縫

本機種適用於運動服、牛仔或其他服飾之凸面折線條車縫，車縫時可於折線條內另加縫線繩，以增加凸線條之立體感和裝飾效果。

## PINTUCK SEAMING

To sew a decorative convex stripe on sportswears, jeans or other clothes, can also add extra stripe inside convex to increase the effects of convexity and decoration.

F8								
F007KD-U613-27/7/FBP/9	2	3	5.6/ 6.4	1.6 ~ 4.2	0.5 ~ 1.3	7	H / U	6000



F007KD-U613-256/FPB



## 褲耳車縫

利用已裁好之等寬布條連續快速製作褲耳。

## BELT-LOOP SEAMING

Mass production for belt loop by using stripped tape.

選購配件 OPTIONAL DEVICE

LF-A , LS-A

① ② ③ ④ ⑤ ★ ⑥ ⑦ ⑧ ⑨

# F007KD - U71 2A - 2 64 /FSP/DFKU

- ① 機種別 Model
- ② 系列 Series
- ③ 網線方式 Covering Types
- ④ 功能 Function
- ⑤ 針板舌片 Needle Plate Finger
- ⑥ 針數 Needle Numbers
- ⑦ 針距 Needle gauge
- ⑧ 配件 Device
- ⑨ 馬達 Motor U : U Series / H : H Series

F9	⑥	⑦	⑧	④	⑤	⑨	⑨
F007KD-U712(A)-264/FSP/⑨	2	4	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U 6000
F007KD-U712-496/FSS/⑨	4	6	9.6	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U 6000
F007KD-U712-4111/FSS/⑨	4	6	11.1	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U 6000



F007KD-U712-264/FSP

選購配件 OPTIONAL DEVICE

LF-A, LS-A

## 布條車縫 (雙針雙勾)

本機系將拷克後之拷克骨縫上布條以補強及增加美觀之用，如男內褲、休閒褲等之車縫。

U712: 成品寬度10mm

U712A: 成品寬度12mm

## TAPE ATTACHING (TWO NEEDLE, TWO LOOPER)

This machine is specially for tape binding on cross seaming of men's briefs or sportswears to strengthen plain seam and for ornamental purpose.

U712: finished tape width 10mm

U712A: finished tape width 12mm

## 布條車縫 (四針雙勾)

本機系將拷克後之拷克骨縫上布條以補強及增加美觀之用，如男內褲、休閒褲等之車縫。

## TAPE ATTACHING (FOUR NEEDLE, TWO LOOPER)

This machine is specially for tape binding on cross seaming of men's briefs or sportswears to strengthen plain seam and for ornamental purpose.

F10	⑥	⑦	⑧	④	⑤	⑨	⑨
F007KD-U712-264/FSR/⑨	2	4	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U 6000



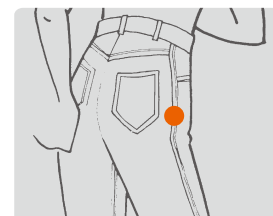
F007KD-U712-264/FSR

## 捲疊縫

本機種設計特殊之左右齒差動方式，能使捲疊縫縫紉更順暢車縫後左右二片布均一無長短之虞，適用於西褲、休閒褲、牛仔褲薄至厚布料等之捲邊疊縫。

## LAP SEAMING

Differential ratio of left and right feed dog can be adjusted separately for lap seaming to ensure symmetrical length to both left and right fabric. Applicable to trousers, casual pants and jeans, etc...



# 1 2 3 4 5 6 7 8 9 **F007KD - W722 - 388 /FY /DFKU**

- 1 機種別  
Model

2 系列  
Series

3 網線方式  
Covering Types

4 功能  
Function

5 針板舌片  
Needle Plate Finger
- 6 針數  
Needle Numbers

7 針距  
Needle gauge

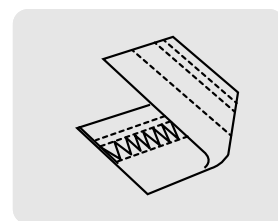
8 配件  
Device

9 馬達 Motor U : U Series / H : H Series

F11	6	7	8	9	10	11	12	13
F007KD-W722-388/FY/9	3	7	8.8	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000



F007KD-W722-388/FY



## 褲袋裡車縫

本機為三針三勾針一上叉，可同時縫合褲袋內裡與表布並強化車縫處之牢固，增加美觀提高效率，適用於西褲、工作褲等。

## POCKET LINING SEAMING

This is a 3 needles 3 loopers 1 spreader machine, and special for seaming the shell fabric and lining of pocket in trousers or work pants in simple operation to increase sewing quality and efficiency.

F12	6	7	8	9	10	11	12	13
F007KD-W922-456/FW/9	4	6	5.6	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W922-460/FW/9	4	6	6.0	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000
F007KD-W922-464/FW/9	4	6	6.4	1.6 ~ 4.2	0.5 ~ 1.3	5	H / U	6000



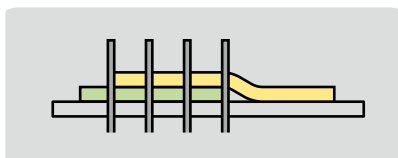
F007KD-W922-456/FW

## 四針六線搭接縫車縫

適用於一般內衣褲二片布接縫處之接縫和補強，附有專屬之導邊，可使二片布順暢縫合。

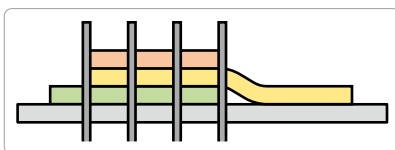
## FOUR-NEEDLE FLAT SEAMING

For flat seaming 2 pieces of fabric. Equipped with fabric guide for easy operation.



選購配件	OPTIONAL DEVICE
	UTH , UTK

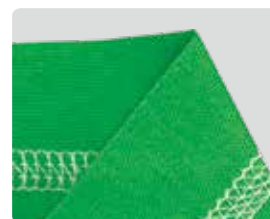
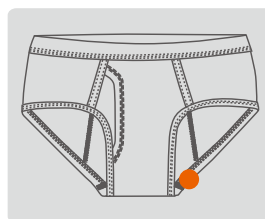
FW- 4	四針，無假針，適用上網線切線刀 4 needles Without retainer, applicable to upper thread trimmer
FW- 4A	配特殊針板 E1838P，適合車縫運動鞋裝飾線 With special needle plate E1838P, applicable to shoe decoration
FW- 5	四針，有假針，不適用上網線切線刀 4 needles with retainer, not applicable to upper thread trimmer



## FWP

附喇叭 (B417R) 與導帶架

With folder (B417R) and tape guide.



FW-4A

# 1 2 3 4 5 6 7 8 9 F007KD - W121 - 2 40/ FFT/ FHA/ DFKU

1 機種別  
Model

2 系列  
Series

3 網線方式  
Covering Types

4 功能  
Function

5 針板舌片  
Needle Plate Finger

6 針數  
Needle Numbers

7 針距  
Needle gauge

8 配件  
Device

9 馬達 Motor U : U Series / H : H Series

## F13



F007KD-W121-6 7/FFT/FHA/9

2 4 4.0/ 4.8 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

3 5 5.6/ 6.4 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

F007KD-W122-6 7/FFT/FHA/9

2 4 4.0/ 4.8 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

3 5 5.6/ 6.4 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

F007KD-W131-6 7/FFT/FHA/9

2 4 4.0/ 4.8 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

3 5 5.6/ 6.4 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

F007KD-W132-6 7/FFT/FHA/9

2 4 4.0/ 4.8 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500

3 5 5.6/ 6.4 1.6 ~ 4.2 0.5 ~ 1.3 1~5.5 5 H / U 4500



## FFT 上送布功能

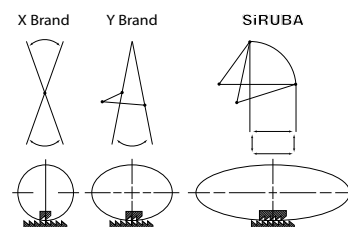
專利優化前後移動送具之結構設計，有效送布行程大，車縫送布更穩定。

## FFT TOP FEEDING FUNCTION

Back and forth moving feed dog is designed by patent and improved mechanism. The effective feeding stroke is bigger, and fabric feeding is more stable.

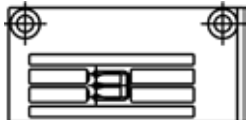
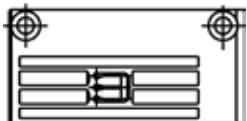
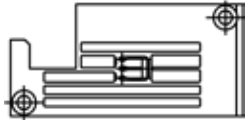

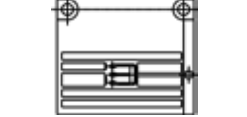
選購配件 OPTIONAL DEVICE

UTG, UTJ



# DEVICE

## 高彈面料用針板代號 Needle Plate for Highly Elastic Fabrics

適用機型 applicable model	ITEM	
F007K(D)-W122-356	E1836EF	
C007L-W121(W122)-356 C007L-U121(U122)-356 C007L-W121(W122)-356/RH/RCH-3M C007L-U121(U122)-356/RH/RCH-3M C007KP-W122-356/CH C007KP-W122-356/CH-4M	E5356EF	
C007L-W811A(W812A, W813A)-356/CRL C007KP-W811A(W812A, W813A)-356/CRL	E0226QF	
S007K(D)-W121-356/PCH-3M S007K(D)-W122-356/PCH-3M	E3996EF	
S007K-W812A-356/SRL	E3996RF	



**CAR**



**SAR**



**CMR**

## 氣動式密縫裝置 Pneumatic Condense Stitching Device (CAR/SAR) 膝動式密縫裝置 Manual Condense Stitching Device (CMR)

藉由縮短送具行程，在車縫起始或結束時進行密縫的功能，確保縫線不易脫落，提高車縫品質，基本車為腳踏板控制，電動和氣動控制為選配，本配件需更換專用規格組。

By reducing the strokes of feed dog, at the beginning and the end of sewing, condense stitching reinforces the stitches. This enhances the sewing sturdiness and quality. Basic model is controlled by pedal. Electric and pneumatic controls are optional. Exclusive gauge sets is required.

Applicable Model	CAR (Pneumatic)	SAR (Pneumatic)	CMR (Manual)
C007KP	✓	✗	✓
S007K S007K/DS□	✗	✓	✓

可自行組裝 self-installation : YES





## CAF

### 氣動式持壓控制裝置 Pneumatic Presser Foot Pressure Regulator

1. 氣動式持壓控制裝置，運用氣動讓壓腳壓力保持在均勻且最低限度的控制下，穩定持壓下無論彈性、極薄布料都可即時調整成適合的壓腳壓力。
2. 氣壓調節閥簡單操作，即時目測當下壓腳壓力並彈性調整，縮短調整時間、提高生產效率。

\*註：1. 需有空壓設備 2. 搭配伺服馬達使用

1. Pneumatic Presser Foot Pressure Regulator uses the pneumatic device to keep the presser foot pressure under uniform and minimal control. It can be adjusted to the suitable presser foot pressure in real time regardless of the elasticity or extremely thin fabric under stable holding pressure.

2. The pressure regulating valve is easy to operate, instantly visually detect the current pressure of the presser foot and adjust it flexibly, shortening the adjustment time and improving production efficiency.

\*Note: 1. Air pressure equipment is required 2. Used with servo motor

可自行組裝 self-installation : NO

適用機型 applicable model : 全系列繡縫機 All Interlock Series



## CC

### 拷克倒骨蓋縫裝置 Overlock- Seam Covering (Fold-down Type)

1. 適中厚至厚布料經四線拷克車包縫後之飾縫。
2. 對於運動服，領子，衣襟，袖管之拷邊車縫後加以單面或雙面裝飾環縫，可增加服飾之美觀及車縫之牢固。利用導布片及壓具上之壓刀導縫，可避免車縫時彎曲不直。

1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.

2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W322, C007L-W322



## CE

### 拷克立骨蓋縫裝置 Overlock-Seam Covering (Flattening Type)

1. 適中厚布料經三線拷克車包縫後之飾縫。
2. 對於運動服，領子，衣襟，袖管之拷邊車縫後加以單面或雙面裝飾環縫，可增加服飾之美觀及車縫之牢固。利用導布片及壓具上之壓刀導縫，可避免車縫彎曲不直。

1. Bulging seam covering for medium fabric after 3 thread plain seaming.

2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W322, C007L-W322, C007L-U322



## CFC

### 鬆緊帶折縫 Elastic Hemming

經由齒輪控制箱之控制，能有效控制鬆緊帶之鬆緊度，配合三折或二折折布喇叭及鬆緊帶壓縫，可精確完美的進行短褲、內褲等褲腳及褲頭之鬆緊帶折縫。

Elastic hemming evenly length and elasticity is controlled by gear box. Great for seam covering with two or three plies hemming binder on elastic for waistband or leg opening of briefs and shorts's, etc...

可自行組裝 self-installation : NO

適用機型 applicable model : C007KP-W542



**CH**

## 下擺車縫 Hemming

T恤、內衣及兒童服飾之下擺及袖口之車縫，可隨需要調整下擺飾縫組寬度，操作簡單快捷。

Suitable for the bottom hemming of T-shirts, underwears, cuff of children's garments, etc...  
Able to adjust the width of hemming set to fit demands, easy operation.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W121, C007KP-W122, C007KP-W123, C007KP-W162 ,  
C007L-W121, C007L-W122, C007L-W162, C007L-U121, C007L-U122



**CHP**

## [二合一]氣動式下擺車縫 / 環型鬆緊帶折縫附左切刀

### [2 IN 1]Pneumatic Hemming / Tubular Elastic Tape hemming with Left Side Fabric Trimmer

氣動式布料導邊器能將布料及鬆緊帶順暢的捲折，此外左切刀切齊後再進行縫紉，可增加包縫工程之品質與效率，適用於男內褲、運動褲等褲頭鬆緊帶包縫。

With pneumatic driving folder to fold fabric and insert elastic smoothly, left hand side fabric trimming before hemming increases sewing quality & efficiency. For hemming sleeve opening and bottom of underwears, T-shirts, or sportswears, etc...

可自行組裝 self-installation : NO

適用機型 applicable model : C007KP-W822



**CY**



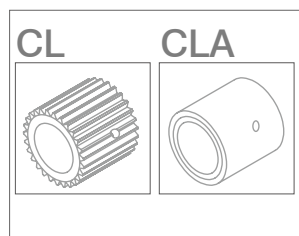
**CL**

## 後拉引滾輪 Rear Puller

1. 可拉車縫過後之布及鬆緊帶，使其不會產生車縫過後擠壓之毛病，以達車縫平順快速之效果。
2. 本輔助件同時內附齒狀滾輪CL ( CL19+ CL53 ) 與平面滾輪CLA ( CL20+CL52 )，供客戶依車縫布料之不同來選擇使用。一般布料用平面滾輪，但另車縫鬆緊帶或蕾絲鬆緊帶時，請用齒狀滾輪。
3. 為能正確之校縫，機器裝配時會按實際需要裝齒狀滾輪與平面滾輪，但於配件盒附上另一組齒輪。



**CLA**



1. Pulls the fabric and elastic after sewing and makes sewing fast, flat and smooth without wrinkles.
2. The attachment includes both CL(CL19+CL53) and CLA(CL20+CL52). CLA is flat type for normal material, and CL is serrated type for elastic or lace, etc...
3. For fine-tuning purpose, the machine will be equipped with one rear puller depending on actual demand, the other one will be placed in the accessory box.

可自行組裝 self-installation : NO

適用機型 applicable model : C007KP



## CQ

## 上帶滾邊車縫 Tape Binding

1. T 恤、內衣褲、兒童服飾等之領口、袖口和褲管口之包邊。
2. 訂購內附CQ之機器內附FG組，但個別購買CQ裝置時則不另附FG組。
3. 包邊喇叭之標準規格為入布寬度1-3/8"，出布時成三折，寬度為1/2"。若需訂購標準品以外之尺寸，請於訂購時特別註明，但交期及費用另計。
4. 本輔助件有三種訂購方式：
  1. For tape binding on openings of leg or neck of underwears, T-shirts, etc...
  2. If purchased machine with CQ device, FG device will also be included. If only CQ device were purchased, no FG included.
  3. Binder's standard tape size is 1-3/8" wide and finished size is 1/2" wide in 3 folds. Please remark if need another size when ordering, delivery and cost will be recalculated.
  4. Ways to order the device:

機型 Model	CQ	FG	CQ 規格組 CQ Gauge Set	喇叭 Binder
C007KP-W222-240/CQ	√	√	√	√
C007KP-W222-240	X	X	√	X
C007KP-W222-240/CQP	√	√	√	X

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W222, C007L-W222



## CR

## 右切刀裝置 Right Side Fabric Trimmer

修齊右邊或右下方多餘之布料，使衣物車縫後更加整齊美觀；附加吸布屑裝置更能保持工作環境乾淨。

Right hand side waste fabric trimming with waste suction device makes fabric edge aligned to seam and keeps the working area clean.

可自行組裝 self-installation : NO

適用機型 applicable model : C007KP-W522, C007KP-W532, C007L-W532, C007L-U532



## CRL

## 左切刀裝置 Left Side Fabric Trimmer

修齊二片布接縫之左下方多餘之布料，使衣物車縫後更加整齊美觀。

Left hand side fabric trimming makes fabric edge aligned to seam.

可自行組裝 self-installation : NO

適用機型 applicable model : C007KP-W812(A), C007KP-W822, C007L-W812, C007L-U812, C007L-W822



## CW

## 四針六線環縫車縫裝置 Four-needle Flat Seaming

適用於一般內衣褲二片布接縫處之接縫和補強，附有專屬之導邊器，可使二片布順暢縫合。

For flat seaming 2 pieces of fabrics on men's briefs, fabric guide included.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W922, C007L-W922



**CX**

### 環型平織鬆緊帶包縫裝置 Pneumatic Elastic Inserting

環型平織鬆緊帶或蕾絲鬆緊帶與衣物接縫，適用於男女內褲褲腰之鬆緊帶縫合，配合右切刀修布裝置更能提高縫製品質。

For tubular elastic or lace waistband attaching on men's or women's briefs, with right hand side fabric trimming to increase sewing quality and efficiency.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W532,C007L-W532,C007L-U532



**CZ**

### 氣動式環型羅紋鬆緊帶包縫裝置 Pneumatic Elastic Inserting

男女用內褲之褲頭環型棉織鬆緊帶之包縫，本裝置需搭配CL及RLQ使用。

Attaching tubular elastic tape onto waistband, suitable for briefs. For using this device, CL and RLQ must be equipped together.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W152



**CZP**

### 膝動式環型羅紋鬆緊帶包縫裝置 Manual Elastic Inserting

男女用內褲之褲頭環型棉織鬆緊帶之包縫，本裝置需搭配CL及RLQ使用。

Attaching tubular elastic tape onto waistband, suitable for briefs. For using this device, CL and RLQ must be equipped together.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP-W152



**FA**

### 橫向電動送帶裝置 Electric Tape Feeding Device

1. 利用電子微動開關控制布條，鬆緊帶或蕾絲之輸送長度，使上帶車縫更加平順。
2. 送帶在控制箱右邊。
1. With electronic switch to control the feeding length of tape, elastic, or lace to create smoother sewing.
2. Tape feeding will be on the right hand side of the control box.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP/CQ, F007K/FQ, F007K/FFD,F007K/FFP, F007K/FSM, F007KD/FQ, F007KD/FFP

## F□C 後切刀系列 Rear Cutter Series



**FAC**



**FEC**



**FNC/FSC**



**FNC**



**FSC**

	操作模式 Operation Mode	切刀驅動 Cutter Driven by	電眼 Sensor	抬壓腳 Presser foot lifter	控制器 Controller	功能 Function
<b>FAC</b>	膝動 Knee	氣缸 + 機械閥 ( 氣動 ) Air cylinder + mechanical Valve (Pneumatic)	/	/	/	手動切刀 Manual Cutting
<b>FEC</b>	膝動 Knee	電磁鐵 ( 電動 ) Solenoid (Electric)	/	/	FE201-A2 專用電控箱 Specific control box	手動切刀 Manual Cutting
<b>FNC</b>	自動/ 膝動 Auto/ Knee	氣缸 + 電磁閥 ( 氣動 ) Air cylinder + Solenoid (Pneumatic)	v	v	DFH608ADE-E 伺服馬達驅動 Driven by servo motor	電眼偵測布邊 (類似700QD/ECA) The sensor checks the cloth edge. (Similar to 700QD/ECA)
<b>FSC</b>	自動/ 膝動 Auto/ Knee	氣缸 + 電磁閥 ( 氣動 ) Air cylinder + Solenoid (Pneumatic)	v	v	DFH301NDD-E 伺服馬達驅動 附觸控面板 Driven by servo motor, with Control Panel	電眼偵測布邊，並且控制器以計數方式， 控制布帶的鬆緊度與餘留長度，適用比基尼車縫 Checking the cloth edge by sensor, and also the metering device controls the tape tension and the remained length. Applicable to bikini sewing.

可自行組裝 self-installation : NO

適用機型 applicable model : F007K/FQ, F007K/FE, F007K/SMK, F007K/STC, F007K/FR, F007K/FR/FQS,



**FBP**

### 褲耳車縫 Belt Loop Seaming

利用已裁好等寬之布條連續快速車縫褲耳。

1. 一般W122機型可變換成FBP機型，只需訂購組件FBP- 256或FBP- 264，便可換成車褲耳之功能。

2. 因所車縫布料不同而其所搭配之喇叭與針也會不同，訂購時請註明。

Mass production for belt loop by using stripped tape.

1. Normal W122 type can be changed to FBP type with FBP-256 or FBP-264 for belt loop seaming.

2. Different size folders and needles may be required depends on different fabric. Please refer to the below table and remark when ordering.



針距 Needle Gauge	成品尺寸 Finished Good	喇叭代號 Folder No.	布料 Fabric
5.6mm	9 mm	FBP01A	男女西服 Suits for Men & Women
5.6mm	10mm	FBP01B	
6.4mm	12mm	FBP01C	牛仔 Jeans

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-U613, F007KD-U613



## FDC

### 拷克倒骨包縫裝置 Covering Seaming

1. 適中厚至厚布料經四線拷克車包縫後之飾縫。
  2. 對於運動服等衣物之領子、衣襟、袖管之拷邊包縫後加以單面或雙面裝飾環縫，可增加服飾之美觀及車縫之牢固。利用導布片及壓具壓刀之導縫，可避免車縫彎曲不直。
1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.
  2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-W322, F007KD-W322



## FDE

### 拷克立骨包縫裝置 Covering Seaming

1. 適中厚至厚布料經三線拷克車包縫後之飾縫。
  2. 對於運動服等衣物之領子、衣襟、袖管之拷邊包縫後加以單面或雙面裝飾環縫，可增加服飾之美觀及車縫之牢固。利用導布片及壓具壓刀之導縫，可避免車縫彎曲不直。
1. Bulging seam covering for medium to heavy fabric after 3 thread plain seaming.
  2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc... With fabric guide and special presser foot making sewing easy and more efficient.

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-W322, F007KD-W322



## FE

### 電子式鬆緊帶控制裝置 Electric Type Elastic Feeding

1. 經由電子控制箱之數位設定，能有效控制鬆緊帶在設定好之鬆緊度輸送，以供車縫。
  2. 本裝置可接受鬆緊帶最大輸送寬度為2-1/2"。
1. Elastic feeding ensures even length and elasticity, controlled by electronic digital control box.
  2. Maximum feeding width of elastic is 2-1/2".

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-W522, C007KP-W522



## FFC

### 機械式鬆緊帶控制裝置 Mechanic Type Elastic Feeding

1. 經由機體內機械帶動可自動輸送鬆緊帶，並經由齒輪箱控制器旋轉鈕，可依照衣服尺寸，微調設定車縫鬆緊帶之鬆緊程度。
  2. 本裝置可接受鬆緊帶最大輸送寬度為2-1/2"。
1. Elastic feeding ensures even length and elasticity controlled by gear set.
  2. Maximum feeding width of elastic is 2-1/2".

可自行組裝 self-installation : No

適用機型 applicable model : F007K-W522, C007KP-W522



## FFD

### 腰間或褲腳包縫控制鬆緊帶前後車縫裝置(機械式) Mechanic Type Elastic Feeding & Binding

1. 短褲及男女用內褲褲頭或褲腳之鬆緊帶包縫，利用無段變速控制器，可精確調整鬆緊帶的鬆緊程度；運用操作簡便之膝動控制系統，控制鬆緊帶前後車縫，使車縫更完美。
  2. 本裝置可接受鬆緊帶最大之尺寸為1 / 8" 到1 / 4" 之寬度。
1. Elastic feeding ensures even length and elasticity controlled by gear set with elastic tape side-motion controller for sewing the beginning and ending of elastic tape onto waistband, leg opening of briefs, etc...
  2. Maximum width of elastic is 1/8" to 1/4".

可自行組裝 self-installation : NO\*

\*應採購加裝好的成車 \*To purchase the fully assembled machine is required.

適用機型 applicable model : F007K-W222



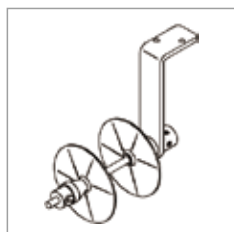
## FFP

### 腰間或褲腳包縫控制鬆緊帶前後車縫裝置(彈簧式) Mechanic Type Elastic Feeding & Binding (Leaf Spring)

1. 短褲及男女用內褲褲頭或褲腳之鬆緊帶包縫，利用無段變速控制器，可精確調整鬆緊帶的鬆緊程度；運用操作簡便之膝動控制系統，控制鬆緊帶前後車縫，使車縫更完美。
  2. 本裝置可接受鬆緊帶最大之尺寸為1 / 8" 到1 / 4" 之寬度。
1. Elastic feeding ensures even length and elasticity controlled by leaf spring with elastic tape side-motion controller for sewing the beginning and ending of elastic tape onto waistband, leg opening of briefs, etc...
  2. Maximum width of elastic is 1/8" to 1/4".

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-W222, F007KD-W222



## FH

### 下固定式送帶盤 Lower Fixed Tape Holder

置於桌下方放布條或鬆緊帶。  
Holds tape or elastic tape under the table.

可自行組裝 self-installation : YES

適用機型 applicable model : C007L/CFC, C007KP/CFC



## FHA

### 下擺車縫 Hemming

T恤、內衣、兒童服飾之下擺車縫；可隨需要調整下擺寬度，操作簡單。  
Suitable for bottom hemming of T-shirts, underwears, cuff of children's garments, etc... Able to adjust the width of hemming set to meet different demands, easy operation.

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-W121, F007K-W122, F007K-W123, F007K-W162  
F007KD-W121, F007KD-W122, F007KD-W123, F007KD-W162



## FL

### 後拉滾輪裝置 Rear Puller

適用於薄到中厚布車縫如：床單、被套、毛巾等（較厚的硬滑布類不可適用），另附一組可調式下擺車縫組FHA(K)。

Suitable for light to medium fabric, such as bedsheets, quilts, towels etc. With one set of adjustable bottom hemming device, FHA(K). (not suitable for the hard and slip fabric which is much heavy)

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-W121/FHA, F007K-W122/FHA, F007K-W123/FHA,  
F007K-W162/FHA, F007K-W222/FQ  
F007KD-W121/FHA, F007KD-W122/FHA, F007KD-W123/FHA,  
F007KD-W162/FHA, F007KD-W222/FQ



**FP**

## 折線條裝置 Crinkle Seaming

運動服裝，牛仔服飾或其他服飾之凸面折線條車縫，車縫時可於折線條內另加縫線繩，以增加凸線條之立體感和裝飾效果。

To sew a decorative convex stripe on sportswears, jeans or other clothes, can also add extra stripe inside convex to increase the effects of convexity and decoration.

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-U122-232, F007KD-U122-232



**FQ**

## 上帶滾邊車縫 Tape Binding

1. T恤、內衣褲、兒童服飾等之襯帶或包邊車縫。
2. 本裝置與機器一起訂購時會加附FG組，但個別購買FQ元件時則不另附FG組。
3. 喇叭標準規格為入布寬度1-3/8"，出布寬度為1/2"，捲成三折，若需要標準品以外之尺寸，請訂購時特別註明，但交期和費用另計。
4. 本裝置有三種訂購方式：

1. For tape binding on openings of leg or underwear, T-shirt, etc...
2. If purchased machine with FQ, we will also attach FG. If purchase FQ device only, no FG attached.
3. Binder's standard opening size is 1-3/8" wide and finished size is 1/2" wide in 3 folds. Please remark if need another size when ordering, delivery date and cost will be re-calculated.
4. Ways to order the device:

機型 Model	FQ	FG	FQ 規格組 FQ Gauge Set	喇叭 Binder
F007K-W222-240/FQ	✓	✓	✓	✓
F007K-W222-240	✗	✗	✓	✗
F007K-W222-240/FQP	✓	✓	✓	✗

可自行組裝 self-installation : YES

適用機型 applicable model : F007K-W222, F007KD-W222



**FR**

## 右切刀裝置 Right Side Fabric Trimmer

修齊兩片布接縫之下方多餘之布料，使車縫品質更加美觀。

Right hand side waste fabric trimming, ensures better sewing quality.

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-W522



**FSM**

## 花飾滾邊車縫 Ornamental Tape Binding

適用於T恤衫、襯衫等領口及下擺、袖口等花飾滾邊車縫，附有四組花飾凸輪可變化成數百種車縫花樣。

Suitable for ornamental tape binding of neck band, bottom or cuff of T-shirts, shirts, etc... Four sets of cam create hundreds of patterns.

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-W222, F007KD-W222



## FSP

### 雙勾針上布條裝置 Double Looper Tape Binding

雙針雙勾針布條貼縫裝置，例如男內褲門襟。

This device is specially designed for tape binding on cross seaming of men's briefs or sportswears.

壓具代碼 Presser Foot Code	入布寬度 Tape Width	出布寬度 Finish Width	適用機型 Applicable Model
P5118 (含喇叭) P5118 (binder included)	25mm	12mm	F007K(D)-U712A
P5117 (含喇叭) P5117 (binder included)	21mm	10mm	F007K(D)-U712

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-U712, F007KD-U712



## FSR

### 捲疊縫 Lap Seaming

本機種設計特殊之左右齒差動方式，能使捲疊縫縫紉更順暢，車縫後左右兩片均一無長短之虞；適用於西褲、休閒褲、牛仔褲薄至厚布料等之捲邊疊縫。

Differential ratio of left and right feed dog can be adjusted separately for lap seaming to ensure symmetrical length to both left and right fabric. Applicable to trousers, casual pants and jeans, etc...

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-U712, F007KD-U712



## FW



## FWP

### 四針六線環縫車縫裝置 Four-needle Flat Seaming

用於一般內衣褲二片布接縫處之接縫和補強，無需先經由拷克車拷邊再飾縫，牢固美觀，可附加喇叭 ( B417R ) 做貼帶補強用組件代號FWP。

For flat seaming 2 pieces of fabric, equipped with fabric guide for easy operation.

FWP: Folder(B417R) is optional, for tape attaching.

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-W922, F007KD-W922



## FY

### 褲袋裡布車縫 Pocket Lining Seaming

用於褲袋之縫製，三針三勾一上叉針可強化縫合，增加產品之牢固。西服、工作服等衣袋和褲袋內裡之縫紉工程。

This is a 3 needles 3 loopers 1 spreader machine, and special for seaming the shell fabric and lining of pocket in trousers or working pants in simple operation to increase sewing quality and efficiency.

可自行組裝 self-installation : NO

適用機型 applicable model : F007K-W722, F007KD-W722



## LFA

### 直向電動送帶裝置 Electric Tape Feeding Device

利用電子馬達帶動鬆緊帶，使其放鬆到零鬆緊狀況，並可控制所需鬆緊帶之長短，使車縫時鬆緊度能一致。

電壓：110V(Part NO. LFA-1A) / 220V(Part NO. LFA-2A)

Elastic type is fed by electric motor to achieve zero tension. Elastic tape length can be easily adjusted to expect length to ensure elasticity consistency.

Voltage, 110V(Part NO. LFA-1A) / 220V(Part NO. LFA-2A)

可自行組裝 self-installation : YES

適用機型 applicable model :

C007KP/FE, C007KP/FFC, C007KP/CR/FE, C007KP/CR/FFC, F007K/FE, F007K/FFC, F007K/FFD, F007K/FFP, F007K/FSP, F007K/FBP, F007K/FWP, F007K/FR/FE, F007K/FR/FFC, F007KD/FE, F007KD/FFP, F007KD/FSP, F007KD/FBP, F007KD/FWP



## LF290

### 抖帶輪 Untangle Wheel

可選配安裝於LFA (送帶裝置)，以逆轉的方式，抖動鬆緊帶，做為送帶前的處理。

電壓：110V(Part NO. LF290-A1) / 220V(Part NO. LF290-A2)

An optional device to be equipped with LFA (tape feeding device). Untangling the elastic tape by reverse rotation wheel is a pre-feeding process.

Voltage, 110V(Part NO. LF290-A1) / 220V(Part NO. LF290-A2)

可自行組裝 self-installation : YES

適用機型 applicable model : MODEL w/LFA



## LS-A

### 上方帶盤 Upper Tape Holder

置於上前方放布條或鬆緊帶。

For top feeding tape or elastic.

可自行組裝 self-installation : YES

適用機型 applicable model :

C007KP/FE, C007KP/FFC, C007KP/CR/FE, C007KP/CR/FFC, F007K/FE, F007K/FFC, F007K/FFD, F007K/FFP, F007K/FSP, F007K/FBP, F007K/FWP, F007K/FR/FE, F007K/FR/FFC, F007KD/FE, F007KD/FFP, F007KD/FSP, F007KD/FBP, F007KD/FWP



## PCC

### 拷克倒骨蓋縫裝置 Overlock-Seam Covering (Fold-down Type)

1. 適中厚至厚布料經四線拷克車包縫後之飾縫

2. 對於運動服、領子、衣襟、袖管之拷邊車縫後加以單面或雙面裝飾環縫，可增加服飾之美觀及車縫之牢固。利用導布片及壓具上之壓刀導縫，可避免車縫時彎曲不直。

1. Overturned seam covering for medium to heavy fabric after 4 thread plain seaming.

2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc...

With fabric guide and special presser foot, making sewing easy and more efficient.

可自行組裝 self-installation : YES

適用機型 applicable model : S007K all models, S007KD all models



## PCE

### 拷克立骨蓋縫裝置 Overlock-seam Covering (Flattening Type)

1. 適中厚布料經三線拷克車包縫後之飾縫

2. 對於運動服、領子、衣襟、袖管之拷邊車縫後加以單面或雙面裝飾環縫，可增加服飾之美觀及車縫之牢固。利用導布片及壓具上之壓刀導縫，可避免車縫彎曲不直。

1. Bulging seam covering for medium fabric after 3 thread plain seaming.

2. Suitable for neck openings, sleeve, cuff or bottom of sportswears, T-shirts, etc...

With fabric guide and special presser foot making sewing easy and more efficient.

可自行組裝 self-installation : YES

適用機型 applicable model : S007K all models, S007KD all models





## PCH

### 下擺車縫 Bottom Hemming

T 恤、內衣及兒童服飾之下擺及袖口之車縫，可隨需要調整下擺飾縫組寬度，操作簡單快捷。  
Suitable for the bottom hemming of T-shirts, underwears, cuff of children's garments, etc...  
Able to adjust the width of hemming set to fit demands, easy operation.

可自行組裝 self-installation : YES

適用機型 applicable model : S007K all models, S007KD all models



## RL

### 筒型衣物撐開滾輪組(長輪) Tubular Extending Roller (Long Type)

專用於輔助筒型衣物之車縫。  
Especially used to assist with tubular cloth sewing.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP/CY, C007L



## RLP1

### 筒型衣物撐開滾輪組(短輪 + 斜輪) Tubular Extending Roller (Short+ Cone Type)

專用於輔助筒型衣物之車縫。  
Especially used to assist with tubular cloth sewing.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP/CX



## RLQ

### 筒型衣物撐開滾輪組 Tubular Extending Roller

專用於輔助筒型衣物之車縫。  
Especially used to assist with tubular cloth sewing.

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP/CZ



## SMK

### 電子計數式送帶 Electric Metering type tape feeding

#### SMK1 - □ - □

- A: 包縫機 · 上送帶  
Overlock, Top Feed
- C: 繃縫機 · 上送帶  
Interlock, Top Feed
- D: 繃縫機 · 下送帶  
Interlock, Bottom Feed
- E: 繃縫機 · 側送帶  
Interlock, Side Feed

- 01 附定位器 · 適合簡易伺服或離合器馬達  
With synchronizer for simple servo motor or clutch motor
- 02 以中繼線 · 連接伺服馬達  
Connected to servo motor by encoder cable

可自行組裝 self-installation : YES

適用機型 applicable model : C007KP/CR, F007/CR



## SRL

### 左切刀裝置(小筒用) Left Side Fabric Trimmer (For Small Cylinder Bed)

修齊兩片布接縫左下方多餘之布料，使車縫後更加整齊美觀。  
Left edge trimmer makes fabric edge aligned to seam.

可自行組裝 self-installation : NO  
適用機型 applicable model : S007KD-812



## STC

### 張力控制式送帶 Tension sensor type tape feeding

#### STC1 - □ - □

U: 上送帶  
Top Feed  
B: 下送帶  
Bottom Feed  
S: 側送帶  
Side Feed

01 附定位器，適合簡易伺服或離合器馬達 With synchronizer for simple servo motor or clutch motor  
02 以中繼線，連接伺服馬達  
Connected to servo motor by encoder cable

可自行組裝 self-installation : YES  
適用機型 applicable model : C007KP/CR, F007/FR

## UT 自動切線組 Automatic Thread Chain Cutter Set



上切  
Top Cutter



下切  
Bottom Cutter



夾線  
Thread Gripper



吹風  
Thread Blowing

機型 Model	代號 Code	功能 Function				驅動 Drive		
		上切 Top cutter	下切 Bottom cutter	夾線 Thread Gripping	吹風 Thread Blowing	氣動 Pneumatic	電動 Electronical	步進馬達 Stepping Motor
F007K F007KD	UTG	√	√		*	√		
	UTH		√	選配 Optional	√			
	UTJ	√	√				√	
	UTK		√	√				
C007KP C007L	UTP	√	√		*	√		
	UTQ		√	選配 Optional	√			
	UTR	√	√				√	
	UTS		√	√				
C007LQ	UTP		√	√		√		
	UTQ		√	選配 Optional				
	UTR		√				√	
	UTS		√	√				
C007LQT	UTL	√	√				√	√
	UTM		√	√			√	√
S007K S007KD U007	UTT	√	√		*	√		
	UTU		√	選配 Optional	√			
	UTX	√	√				√	
	UTY		√	√				

\*配件盒附吹風管，客戶若不需上網線時，可自行將上切刀改為吹風。  
Thread blowing device is included in the accessory box. If the coverstitch thread is not required, users may install blowing device instead of top cutter.

## DC 下軸型直驅伺服馬達 Lower main shaft type direct drive servo motor

DCL H D 1 - 1  
 ①      ②      ③      ④      ⑤

## ① 機種別 Model

DFK : F007K  
 DCK : C007KP  
 DCL : C007L  
 DSK : S007K

## ② 系列別 Motor Series

H : H系列馬達電控系統  
 H-Series motor  
 U : U系列馬達電控系統  
 U-Series motor

## ③ 認證項目 Certification

空白 : CE認證  
 none : CE Certification  
 D : 巴西認證  
 D : Brazil Certification

## ④ 代別 Version

1 : 第一代 first version

## ⑤ 功能別 Function

0 : 簡易型 ( 針上/下定針 ) Simple type (needle position function)

1 : 氣動式多功能型 Pneumatic, Multi-functional

2 : 電動式多功能型 Electric, Multi-functional

4 : 步進式多功能型 Stepping motor, Multi-functional

\*氣動、電動共用多功能型 Pneumatic and Electric Shared, Multi-functional

直驅電控箱組 Direct drive electric control box set		配件表 Accessories list																				
		UTG	UTH	UTJ	UTK	FSC	UTP	UTQ	UTR	UTS	UTM	UTL	CAR	CR	CRL	UTT	UTU	UTX	UTY	SAR	CAF	
F007K	DFKH③④-1	●	●			●															●	
	DFKH③④-2			●	●																	
C007KP	DCKH③④-1						●	●					●	●	●						●	
	DCKH③④-2								●	●												
C007L	DCLH③④-1						●	●						●	●						●	
	DCLH③④-2								●	●												
S007K	DSKH③④-1															●	●			●	●	
	DSKH③④-2																	●	●			
U007	DUKH③④-1															●	●					
	DUKH③④-2																	●	●			
F007K	DFKU③④-0																					
	DFKU③④-1	●	●																		●	
	DFKU③④-2			●	●																	
C007KP	DCKU③④-0																					
	DCKU③④-1						●	●													●	
	DCKU③④-2								●	●												
C007L	DCLU③④-0																					
S007K	DSKU③④-0																					
C007LQ	DCLU1-⑤*						●	●														
									●	●												
C007LQT	DCLU1-4										●	●										

# TABLE

桌板代號 Item No.	尺寸 / Size (mm)			說明 Description	適用機型 Applicable Model	備註 Remark
	長 Length	寬 Width	厚 Thickness			
C007L-T23	1200	540	45	半沉式 Semi-submerged	C007L, C007LX	
C007LD-T23*					C007L, C007LX DD Motor Model*	
C007L-T25	1200	540	45	上乘式 Non-submerged	C007L, C007LX	
C007LD-T25*					C007L, C007LX, C007LQ, C007LQT DD Motor Model*	
C007LD-T26*	1200	540	45	半沉式 Semi-submerged	C007L, C007LX DD Motor Model* for CFC	
C007LD-T30*	1200	540	45	上乘式 Non-submerged	C007L, C007LQ, C007LQT DD Motor Model*	
C007K-T23	1200	540	45	半沉式 Semi-submerged	C007K, C007KD, C007KP, C007JP, S007K, S007KD, U007	
C007KD-T23*					C007KD, C007KP, S007KD, U007 DD Motor Model*	
C007K-T25	1200	540	45	上乘式 Non-submerged	C007K, C007KD, C007KP, C007JP, S007K, S007KD, U007	
C007KD-T25*					C007KD, C007KP, S007KD, U007 DD Motor Model*	
C007K-T26	1200	540	45	半沉式 Semi-submerged	C007K/CFC, C007KP/CFC	
C007-T30	1200	540	45	上乘式 Non-submerged	C007K, C007KP, C007JP, S007K, U007	
C007K-T32	1200	540	45	上乘式 Non-submerged	C007K, C007KP, C007JP, S007K, U007 for SILMAQ	
C007K-T33*	1200	540	45	上乘式 Non-submerged	C007KD, C007KP, C007JP, S007KD, U007 DD Motor Model* for SILMAQ	
C007K-T34*	1200	540	45	上乘式 Non-submerged	C007KD, S007KD DD Motor Model* for CX, CR, RLP, CRL	
C007KP-T25	1200	540	45	上乘式 Non-submerged	C007KP for CR, CRL, UT	 搭桌板散熱風扇 Table board cooling fan
F007K-T	1200	540	45	半沉式 Semi-submerged	F007K	
F007K-T1	1200	540	45	半沉式 Semi-submerged	F007K/FR	
F007K-T3	1200	540	45	全沉式 Fully-submerged	F007K	
F007KD-T3*					F007KD*	
F007K-T4*	1200	540	45	半沉式 Semi-submerged	F007KD*	
F007K-T5*	1200	540	45	半沉式 Semi-submerged	F007KD/FR*	
S007-T3	1200	540	45	半沉式 Semi-submerged	S007K/SRL	
S007KD-T3*					S007KD/SRL*	

\*直驅車專用桌板。 For Direct-drive series machines.