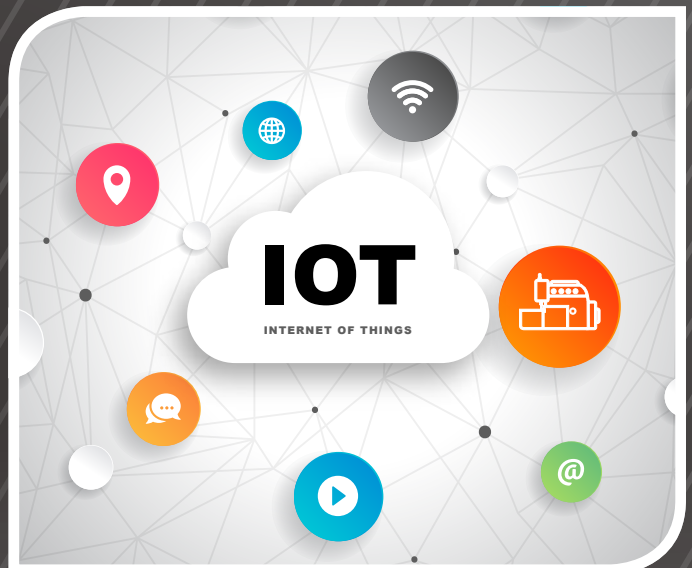


# From Sewing Functions to Sewing Solutions





SiRUBA 在 Cisma 2019 的展示区中有 6 个部分：缝制自动化、包缝、绷缝、多针双链缝、平缝、进阶功能，共计 28 台展机。

In Cisma 2019, SiRUBA shows the 6 portions: Sewing Automation, Overlock, Interlock, Multi-needle double chainstitch, Lockstitch, Advanced function, totally 28 machines.

## 缝制自动化

此部分包含弹性裤腰工作站、罗纹与运动衣车缝

## Sewing Automation

This portion is Including Elastic Waistband Workstation and Rib Knit Band and Sports Wear sewing.



### •弹性裤腰工作站

针对针织类的内裤，短裤与运动裤等，推出一系列裤头自动化解决方案，针对品牌商的特定要求，能够组合出各式的裤头样式，因应市场需求。操作员能够一人独力操作一台以上的自动化设备，完成一个完整的裤头工序。直觉式的操作面板与快速换型设定，让成衣厂在使用上更具备生产弹性。

### Elastic Waistband Workstation

We launch a new series of waistband solutions for knit wear such as boxer brief, sports tights and sports shorts. With automatic waistband solutions, garment factory is able to dealing with various waistband applications according to major brands' requirements. The operator can dance to operate more than one machine in the same standing corner with ease. The intuitive user interface and quick settings features are both leading to quick change over and better production efficiency with flexibility.

### •罗纹与运动衣

以包缝机搭配撑开轮组，针对罗纹运动衣之领口、袖口、下摆之筒形车缝。三贴条专用机ASV-ATS100A，具有辅助送带，电眼感应切带等功能，可确保面料与布条之间的张力平衡，提高良率与效率。

### Rib Knit Band and Sports Wear

Overlock machine equipped with extending roller set, we present the tubular sewing with rib-knit band, specially for collar, cuffs, and bottom hemming. Semi-Auto Three-Strip Attaching ASV-ATS100A is equipped with tape feeding, sensor-control cutting, and make sure of the tension balance between fabric and tape to improve the yield rate and efficiency.

## 绷缝机

最新款筒型绷缝机C007L系列，展出C007L标准款搭配CR右切刀，与C007LX无油款搭配自动切线。原有的C007K升级为C007K Plus系列（C007KP），具有更轻顺的运转，并提升控油性能。平台型F007K搭配FNC电眼后切刀，小筒嘴S007K新增SRL左切刀机型，而更小的筒嘴(周长130cm)U007系列也在本次展出。

## Interlock

We exhibit the brand new cylinder bed interlock machine C007L series by standard type with CR right edge trimmer and dry-head type C007LX with thread trimmer. The current C007K is upgraded to be C007K Plus series (C007KP), which works more smoothly with better oil lubrication controlled. Flat bed type F007K with FNC sensor controlled rear cutter. Small cylinder bed S007K series is added with new function, SRL Left edge trimmer. And the ultra small cylinder bed(perimeter 130cm), U007, is shown too.



## 包缝机

700L系列推出两款延伸机型：700LX为无油规格，在针棒和勾针处为无油设计，700LQ为一体机，将马达与电控箱整合在缝纫机上。筒型737KS下摆盲缝规格也有可自动升起的导布器。同时，展出性能优异的757L-X3厚类包缝机。

## Overlock

700L Series has 2 extended models: 700LX is dry head model, which has oil-free mechanism design in needle bar and looper. 700LQ is compact model, which is integrated with motor and control box. Cylinder bed type 737KS blind stitch hemming has new hemming guide with auto-lifting function. Meanwhile, we show the excellent performance 757L-X3 heavy duty overlock machine.



## 多针双链缝

筒型多针双链缝VC008系列升级改款为VC008A与VC008B，A款为原有的连杆式传动机构，针棒具有高贯穿力，适合12针厚布的车缝情形。B款为皮带式传动机构，具有高速车缝性能，适合4~6针的裤腰或三贴条车缝。HF008A升级款搭配JD自动跳针功能，与PMP可调整角度的后拉轮，适合牛仔裤腰的车缝。NC008具有针送功能，是牛仔裤腰车缝的高阶机型。

## Multi-needle double chainstitch

Cylinder bed type VC008 Series is upgraded as VC008A and VC008B. A model is connecting rod type transmission mechanism, which has high penetration on needle bar, suitable for 12-needle and thick fabric sewing. B model is belt type transmission mechanism, which has high speed, suitable for 4~6 needles waist band or 3-strip attaching. HF008A upgraded series is equipped with JD auto-skip stitch function and PMP angle-adjustable rear puller, suitable for jeans waistband sewing. NC008 has needle-feed function, which is the high end model for jeans waistband sewing.

## 平缝机

DL7200升级版B代机型，增加双动刀切线机构与密封式油盘的设计，具有起缝防鸟巢，与结束切线的短线头。新推出DL7400为更高阶机型，送具机构以步进马达驱动，达到更好的车缝性能。

## Lockstitch

DL7200 upgraded model B version has dual-moving knife thread trimmer and sealed oil tank. The sewing starts without bird nest, and finishes with short thread end. Brand new DL7400 Series is the advanced model, which has the stepper motor driven feed dog mechanism to ensure a better sewing performance.



## 进阶功能

SIRUBA电控能力再提升，推出ABS自动刹车系统，在过厚时降速，在断线时停机。优越的刹车性能，可在0.05秒内从5000 RPM瞬间降速至500 RPM，避免发生断针或跳线，并在低速时保有充沛的送布力，提高工作效率与安全性。可加装于各类机型，本次以加装于C007K展示。

## Advanced Function

SIRUBA electronic control technology is upgraded, and we launch ABS auto-brake system, which can slow down at crossing over the stick join area, and stop at the time of thread breaking. The excellent braking ability ensures the machine slowing-down from 5000 RPM to 500 RPM during 0.05 second, which avoids the trouble of needle-breaking or stitch skip, and provides strong feeding at slow speed to improve the production efficiency and safety. Applicable to all series machines and we exhibit it by C007K in this show.



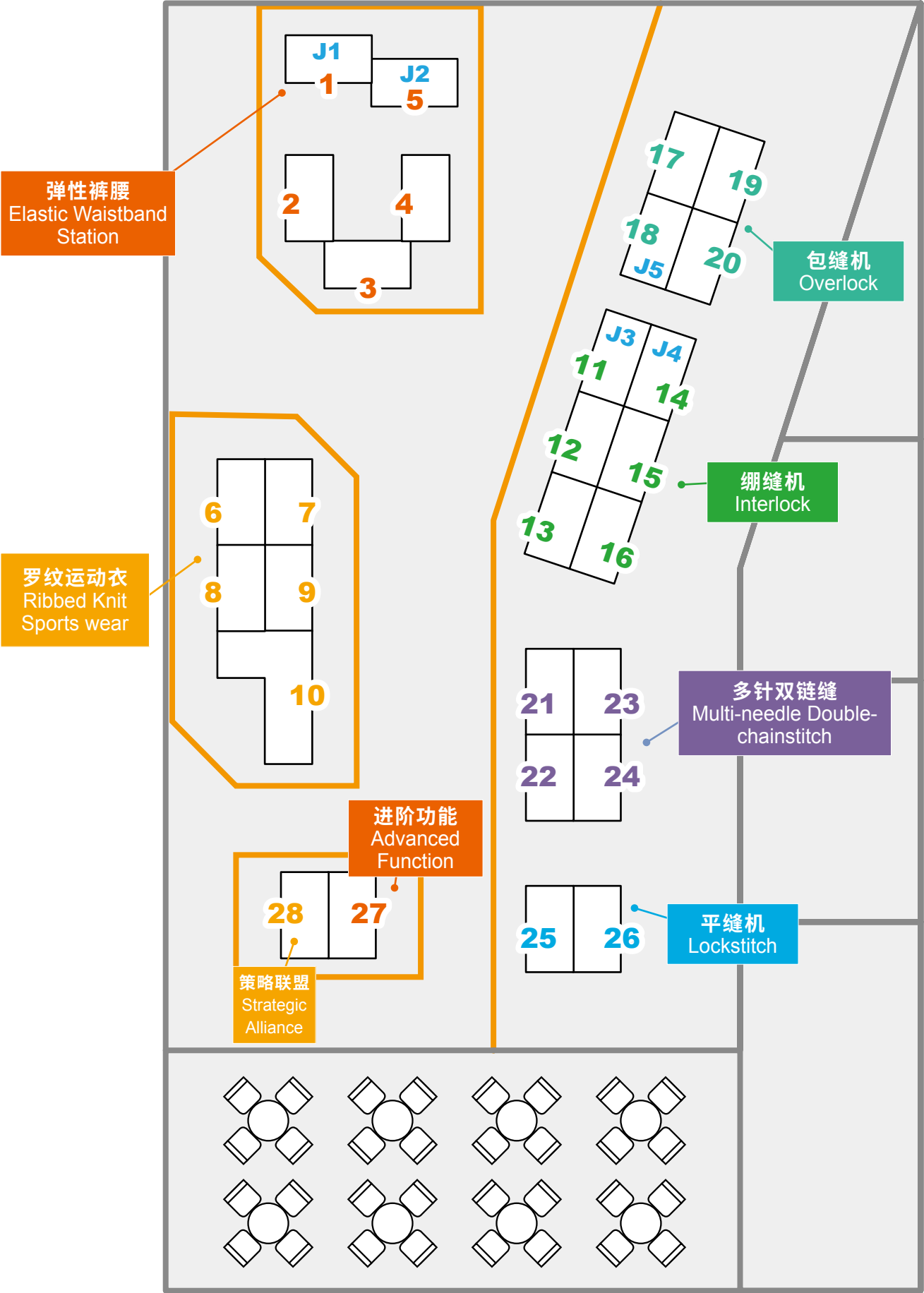
序号 No.	分区 Category	机型 Model	说明 Description	缝制应用 Sewing Application	备注 Remark
1	弹性裤腰 工作站  Elastic Waistband Station	ASP-EBJ200VC ASO-EBI100	松紧带自动搭接机 (带宽20-90mm / 视觉辨识系统 / 熨烫功能) Automatic Elastic Band Joining Machine (Tape Width 20-90mm / Logo Sensor, Pre-Ironing)	Underwear Sports	NEW J1
2		ASK-EBS100	运动裤腰松紧带车缝 (700KS) Automatic Sports Pants Waist Elastic Band Sewing (700KS)	Sports	
3		ASV-EBS100	运动裤腰松紧带车缝 (VC008) Automatic Sports Pants Waist Elastic Band Sewing (VC008)	Sports	
4		ASC-EBS100	运动裤腰松紧带车缝 (C007KD) Automatic Sports Pants Waist Elastic Band Sewing (C007KD)	Sports	
5		ASP-PTA100	自动纸卡贴合机 Automatic Paper Card Feeding and Attaching Machine	General	NEW J2
6	罗纹运动衣  Ribbed Knit Sports wear	ASK-AMT-100	自动罗纹上圆领 (747KST) Auto Ribbed Circular Collar Attaching Machine(747KST)	Sports	
7		ASK-ASM100	自动罗纹上袖口/ 裤脚 (747KST) Auto Ribbed Cuff Attaching Machine (747KST)	Sports	NEW
8		ASK-ASM200	自动罗纹下摆 (747KST) Ribbing Hem Attaching Machine (747KST)	Sports	
9		ASV-ATS-100A	半自动三贴条链缝机 Semi-Auto Three-Strip Attaching Chainstitch Machine	Sports	
10		ASC-TBH100	自动T恤下摆折缝机 Automatic T-shirt Bottom Hemming Machine	Knits	NEW
11	绷缝机  Interlock	F007KD-W222B-356 / FQ / FNC / DFHM0160E-EW	直驱平台型绷缝机 ( 上带滚边 / 电眼切刀 ) Direct-drive Flat Bed Interlock Stitch Machine (Tape Binding / Sensor-Controlled Rear Cutter )	Knits	NEW J3
12		C007L-W535-356 / CR / CX / UTP / RLP / DCLH1-1	直驱筒型绷缝机 ( 附右切刀 / 自动切线 ) Direct-drive Cylinder Bed Interlock Stitch Machine (with Right Edge Trimmer / Auto Thread Trimmer)	Knits	NEW
13		C007LX-W125-356 / CH / UTP / DCLH1-1	无油直驱筒型绷缝机 ( 附自动切线 ) Dry Head Direct-drive Cylinder Bed Interlock Stitch Machine(with Auto Thread Trimmer)	Knits	NEW
14		C007KP-W125-356 / CH / UTP / DCKH1-1	直驱筒型绷缝机 ( 附自动切线 ) Direct-drive Cylinder Bed Interlock Stitch Machine (with Auto Thread Trimmer)	Knits	NEW J4
15		S007KD-W815A-356 / SRL / UTT / DSKH1-1	直驱小筒型绷缝机 ( 附左切刀 / 自动切线 ) Direct-drive Small Cylinder Bed Interlock Stitch Machine (with Left Edge Trimmer / Auto Thread Trimmer)	Knits	NEW
16		U007-W125-356 / CH / UTT / DSKH1-1	直驱超小筒型绷缝机 ( 附自动切线 ) Ultra-small Cylinder Bed Interlock Stitch Machine(with Auto Thread Trimmer)	Knits	NEW

序号 No.	分区 Category	机型 Model	说明 Description	缝制应用 Sewing Application	备注 Remark
17	包缝机 Overlock	747LX-514M-3-24 / VT / UC / DKLH1-1	半无油式直驱包缝机 (上下层防卷边) Semi-Dry type Direct-drive Overlock Stitch Machine (Top and Bottom Anti-Curly Material)	Knits	NEW
18		747LQ-514M-3-24	机电一体型包缝机 Electronic Integrated Overlock Machine	Knits	NEW J5
19		757L-516X-3-56 / CT / DKLH1-0	直驱厚料包缝机 Direct-drive Heavy Duty Overlock Stitch Machine	Jeans	
20		737KS-505F-2-04 / ESSK / VT / DKKH1-3	电子盲缝拷下摆 (附自动升起功能) Electric blind hemming guide (with auto-rising function)	Knits	NEW
21	多针双链缝 Multi-needle Double-chainstitch	VC008A-12048P / VPS / DVH1-1	直驱筒型12针双链环缝纫机 / 弹性线抽皱缝 Direct-drive Cylinder-bed 12-needle Double-chainstitch Machine for Elastic Thread Shirring	Dress	NEW
22		VC008B-12064P / DVH1-1	直驱筒型双链缝纫机 / 高速型 Direct-drive Cylinder-bed Double-chainstitch Machine / High Speed Type	Waist band	NEW
23		HF008A-0664-254P / PMP / JD / B519S / DVH1-3	直驱平台型牛仔裤腰双链环缝纫机 (附可调整角度后拉轮与自动跳针) Direct-drive Flat-bed Jeans Waistband Attaching Machine (with Angle-adjustable Rear Puller and Auto Skip-Stitch)	Jeans	
24		NC008-0464-254 / DVH1-0	直驱针送筒形双链缝纫机 Direct-drive Needle-feed Cylinder-bed Double Chain Stitch Machine	Jeans	NEW
25	平缝机 Lockstitch	DL7400-BM1-17	直驱单针平缝机 (短线头+防鸟巢 / 步进马达款) Direct-drive Single-needle Lockstitch Machine (Short Thread End + bird nest prevention / Stepping Motor Type)	General	NEW
26		DL7200B-BM1-17	直驱单针平缝机 (短线头+防鸟巢) Direct-drive Single-needle Lockstitch Machine (Short Thread End+ bird nest prevention)	General	NEW
27	进阶功能 Advanced Function	C007KD / ABS	C007KD 搭配自动刹车系统 C007KD with Auto Braking System	General	NEW
28	策略联盟 Strategic alliance	LS7041	[二合一] 拷克接合 / 三针盖缝 [2-in-1] Overlock joining / Interlock top stitch	Pants	NEW

· 备注：J1~J5 为物联网 JaNets 系统连网示范  
· Remark: J1~J5 are IoT JaNets system connected

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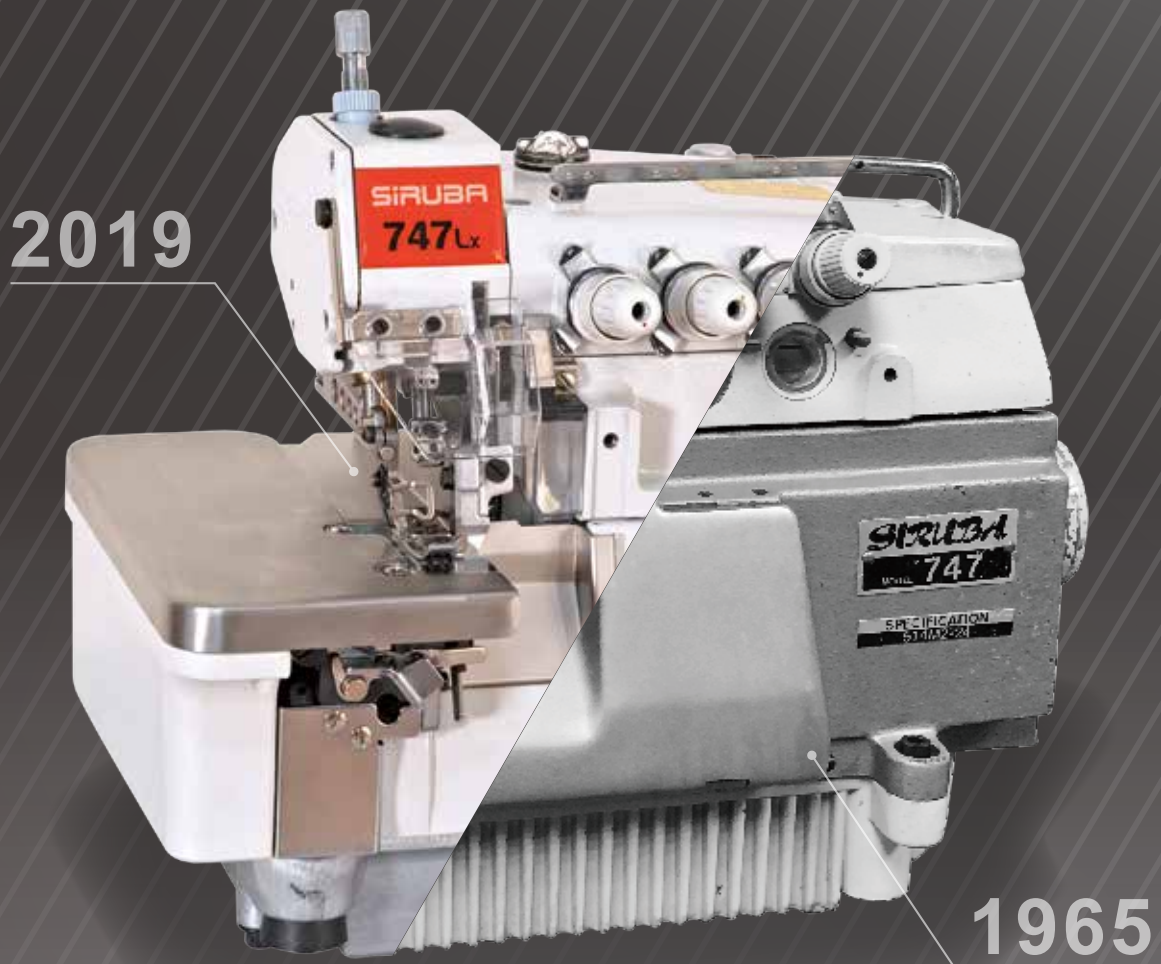


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as time goes by.



## 700Lx | series

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## Step2.

开启应用程序扫描缝纫机上的二维码,  
即可确认商品履历辨认真伪。

Using the app to scan the QR code  
which was on the sewing machine. And  
you can check its manufacturing history.

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