

# ASO-ABF SERIES

銀箭牌

Automatic Button Feeder

自動送扣機



ASO-ABF110S



ASO-ABF110A



ASO-ABF110M

## 特點

## FEATURES

1 一鍵測寬測厚：切換不同規格鈕扣時，按下測厚鍵，即可藉由夾持機構，自動調節至定位。

One-click size detection: with one-click, machine will automatically detect the width and thickness of button, and adjust to corresponding position.

2 可同時釘主、副扣：透過人機上的參數，設定好主/副扣數量，當連續作動時，即會在釘主/副扣間自動切換，無需再分為二道工序。

Simultaneous sewing of primary and secondary buttons. With smart panel, the quantity of primary and secondary button can be set. Hence, user can finish sewing primary and secondary button in one operation.

3 支持釘扣機二次剪線：可依釘扣需求，設定一次剪線或二次剪線。

Support 2-time trimming: the feeder can support the sewing machine with 1-time trimming or up to 2-time trimming.

4 四孔、二孔鈕扣易於切換：更換扣爪後，一鍵設定即可切換。

Easy switch between 2-hole and 4-hole buttons. After button clamp is changed, only one-click to switch modes between 2-hole and 4-hole buttons.

5 防碰撞保護：當釘扣機還在連續作業中，而作業員誤踩腳踏開關，此保護機制能防止送扣機送扣，避免送扣機與釘扣機間結構相碰撞而造成損傷。

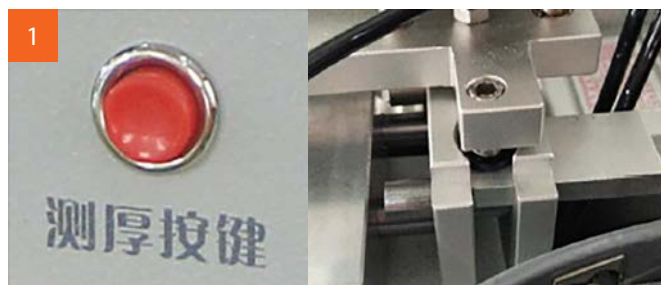
Anti-collision design. When user accidentally steps feeding switch while machine is still sewing, the anti-collision design prevents feeder from feeding new buttons, which can protect both sewing machine and feeder from collision.

6 直覺操作：使用智慧機介面，學習容易，操作者上手速度快。

Easy operation: with smart panel, users can operate easily.

7 搭配性高：可匹配各品牌、各型號之釘扣機，無需再重新購置。

High compatibility: automatic button feeder is compatible with various button sewing machine brands.



## 規格

## SPECIFICATIONS

型號 Model	ASO-ABF110S	ASO-ABF110M	ASO-ABF110A
釘扣速度(常規/識別)(pcs/8h) Button Sewing Speed(Standard /Logo) (pcs/8h)	16800~21600/14800~16000	19200~24000	19200~24000
連續送扣速度(常規/識別)(pcs/8h) ButtonFeeding Speed(Standard /Logo) (pcs/8h)	28800~31200/22000~25800	28800~31200	28800~31200
一鍵兩孔、四孔鈕扣轉換功能 Function for 2-hole/4-hole button switch	√	√	-
送扣穩定性 Button Feeding Stability	99.7%	99.7%	99.7%
鈕扣識別率 Recognition Rate	90%	-	-
鈕扣直徑(常規/識別)(mm) Button Diameter(Standard /Logo)(mm)	10~24/10~20	9~27	9~27
電源電壓(v) voltage (v)	110/220	110/220	110/220
額定功率(w) Rated Power(w)	260	260	80
建議氣壓(Mpa) Suggested Air Pssure	0.3~0.35	0.3~0.35	0.3~0.35
包裝尺寸L.W.H(mm) Package Size L×W×H(mm)	725*575*580	580*630*500	580*630*500
重量(kg) Weight(kg)	56	45	40



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由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知！  
The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.