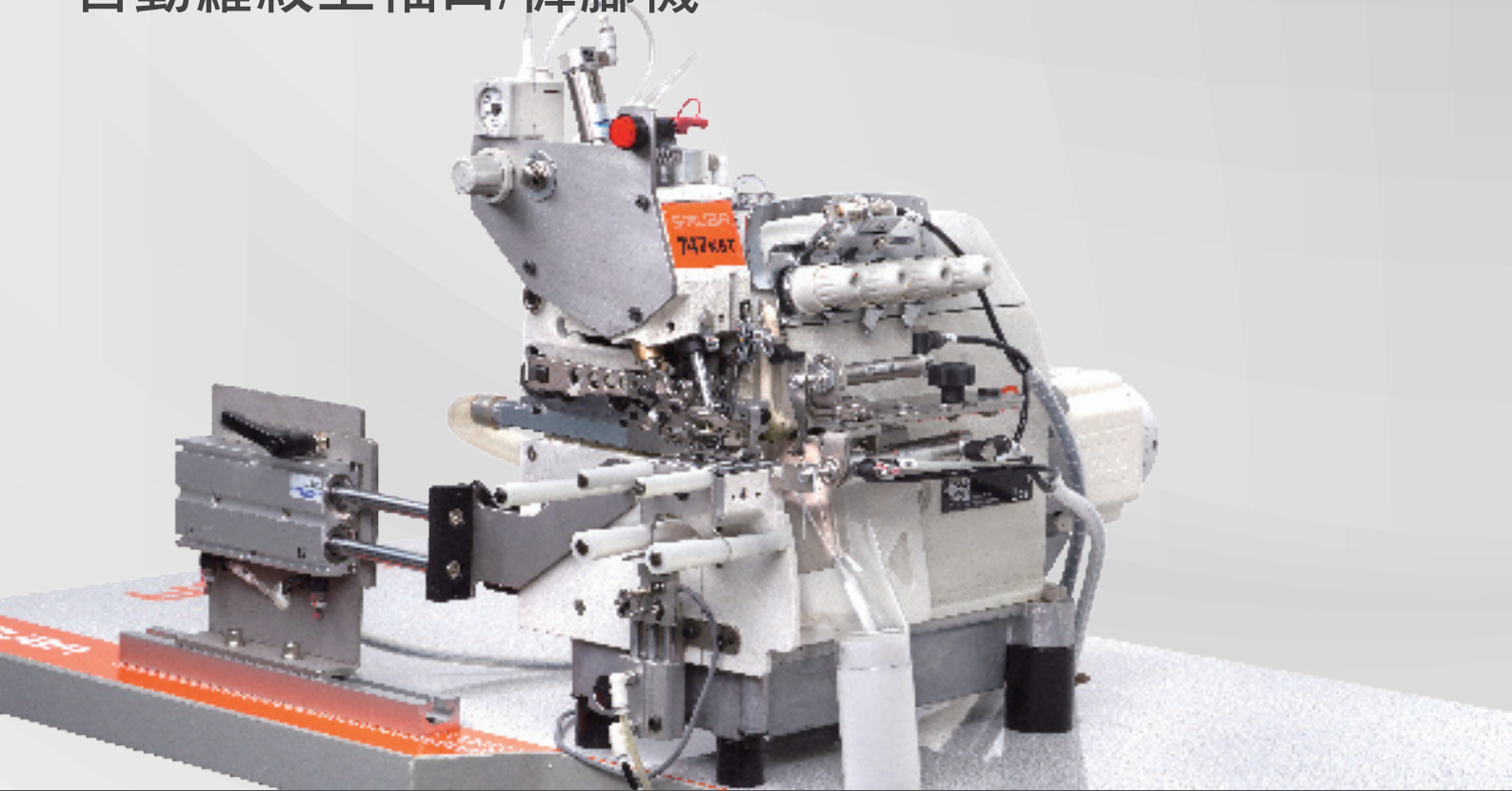


ASM101

Automatic Ribbed Cuff Attaching Machine

自動羅紋上袖口/褲腳機

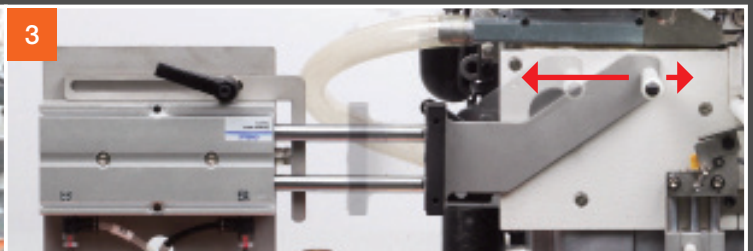


1 自動過骨感知偵測 · 設定結尾需求針數
Auto seam detector, easy to set up the stitches after seam.

2 快速調整機構 · 方便設定與維護
Quick adjustment mechanism, easy for setting and maintenance.

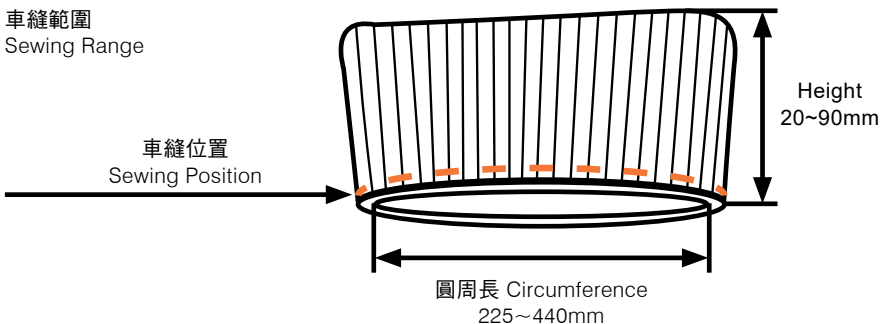
3 張力調整 · 自動拉伸 · 減少布料起皺
Tension controller for smooth feeding and puckering free.

4 防內捲裝置 · 減少內捲不良率
Anti-curl edge device reduce sewing defects.



規格

SPECIFICATIONS

型號 Model	ASM101
縫紉機機頭 Machine Head	SiRUBA 747KST-514M-3-24
車縫速度 Sewing Speed	5500 SPM (最高Max)
使用針型 Needle Type	DC×27 #11
壓腳高度 Presser foot Height	8.5 mm (最高Max)
包邊寬度 Overedge Width	4 mm
縫紉針距 Stitch Length	2 mm
羅紋布尺寸 (mm) Rib Size (mm)	 <p>車縫範圍 Sewing Range</p> <p>車縫位置 Sewing Position</p> <p>Height 20~90mm</p> <p>圓周長 Circumference 225~440mm</p> <p>※羅紋布口徑與布身口徑相差需在40mm內，布身布厚>0.9mm，彈性布料。 ※ The difference between the caliber of the ribbed fabric and the fabric body should be within 40mm. The fabric should be elastic and the thickness of fabric body should be greater than 0.9mm.</p>
布厚範圍 Fabric Thickness	7mm
氣體消耗量 Air Consumption	180公升/分 180 L/min
氣壓 Air Pressure	0.5 MPa
電源電壓 Power Supply	Single Phase 1Φ AC200~240V 50/60Hz
電力消耗 Power Consumption	500 W (Max)
機器尺寸 Dimensions	(W)825×(D)640×(H)1622mm (With table and thread stand 含桌板、線架)
生產效率 Production Capacity	200~240 件/小時 (車縫速度：3000 spm，羅紋布尺寸 圓周長：270mm，高度：60mm) 200~240 PCS/Hour (Sewing Speed: 3000 spm, Rib Size: Circumference: 270mm, Height: 60mm)