

# ASC-TBH200

銀箭牌

## Automatic T-shirt Bottom Hemming Machine 自動T恤下擺折縫機



一次完成針織T-shirt類下擺工段車縫。

此機器搭配左修刀繃縫機，配置電眼偵測放料、自動導布邊和折邊設計、自動導股及自動收料等裝置。

可實現一人多機操作，大幅提升工段的縫製效率和品質，是專業針織T-shirt生產成衣廠必備的高效率生產工具。

Machine operators can handle more than one machine simultaneously.

Greatly improve the sewing efficiency and quality of the workshop, and is an essential high-efficiency production tool for professional knitted T-shirt production garment factories.

## 特點







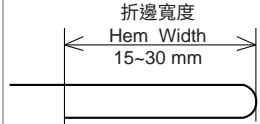
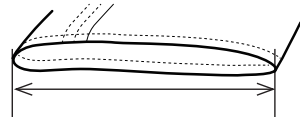
## FEATURES

- 專利導向輪模仿人工手勢，使布料糾偏功能更強大，面料適應性更寬廣。  
The patented guide wheel simulates operator's gestures, it makes the machine operating smoothly during the sewing, and applicable for more kinds of fabric.
- 專利吹氣倒縫功能，真正實現多股位同方向倒縫。  
Patented air-blowing reverse stitching function makes side seams reverse stitching in the same direction.
- 起縫和結束線跡完全對齊。  
The start and end stitches are perfectly aligned.
- 設備自帶衣服大小碼自動調節功能，避免生產中出現混碼而導致縫製錯亂。  
The equipment comes with an automatic adjustment function of clothes size, which avoids confusion in sewing caused by mixed sizes in production.
- 38-90公分的縫製範圍，可以真正的實現XS到5XL自由切換。  
The sewing range of 38-90 cm can sew sizes in between XS to 5XL.
- 適用於筒狀或已包邊縫的全自動折下擺車縫。  
Fully automatic hemming is suitable for tubular materials or materials with overlock seams.
- 可以做第一或最後工序的操作。  
It can be the first stage or last stage of production process.
- 100%棉質紗線的高速車縫。  
High-speed sewing with 100% cotton thread.
- 一人可操作多台機器，降低人工縫製難度標準化生產，無需技能工操作。  
Machine operators can handle more than one machine simultaneously. Reducing the difficulty of manual sewing and standardizing production, without the need for skilled workers to operate.



## 規格

## SPECIFICATIONS

| Needle No.                           | <br>mm | <br>mm  | <br>mm       | <br>S.P.M.<br>(Max) | <br>mm | <br>KG |
|--------------------------------------|---|--|---|--|---|---|
| ASC-TBH200                           | UY128   | <br>折邊寬度<br>Hem Width<br>15~30 mm   | 標配：5.6，<br>訂購時可選配 4.0 / 4.8 / 6.4<br>Normal standard: 5.6<br>Optional by ordering 4.0 / 4.8 / 6.4 | 0.3~4.5  | 4500  | L1200<br>W1200<br>H1670<br><br>180 / 240  |
| 生產能力 Capability of Output            | 80~120 pcs/ hour  | <br>適用周長(攤平)<br>Circumference of T-shirt<br>bottom(Flattened)<br><br>380-900 mm<br>對折中心距<br>Folding center distance |   |  |   |   |
| 電源 Power supply                      | AC 220V，50/60Hz   |  |   |  |   |   |
| 工作氣壓 Air Pressure                    | 4 bar   |  |   |  |   |   |
| 耗氣量 Air Consumption                  | 190 L / min   |  |   |  |   |   |
| 縫紉機機頭<br>Machine Head                |   | 標配：左切刀筒型繃縫機 / Normal standard: Bottom hemming with left side fabric trimmer<br>C007KP-W812A-356/CRL/UTP  |   |  |   |   |
| 標配倒股<br>Standard seam guide function |   | 要求正、反縫位都可以採用此設備縫製（帶真倒股功能）<br>It can be used to sew both front and back stitching positions<br>(with true back stitch function)   |   |  |   |   |
| IOT物聯對接（選配）                          |   | IOT interconnection (Please select it when ordering)   |   |  |   |   |
| 掃線裝置<br>Sweep the line device        |   | 吹氣裝置（標配），電磁鐵勾線裝置（選配）<br>Standard configuration: blowing device Optional Configuration:<br>Electromagnet wire hooking device  |   |  |   |   |



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