

# ASC-TBH200

Automatic T-shirt Bottom Hemming Machine  
自动T恤下摆折缝机

SIRUBA  
銀箭牌



You Tube



YOUKU



一次完成针织T-shirt类下摆工段车缝。

此机器搭配左切刀绷缝机，配置电眼侦测放料、自动导布边和折边设计、自动导骨及自动收料等装置。

可实现一人多机操作，大幅提升工段的缝制效率和品质，是专业针织T-shirt生产成衣厂必备的高效率生产工具。

Machine operators can handle more than one machine simultaneously.

Greatly improve the sewing efficiency and quality of the workshop, and is an essential high-efficiency production tool for professional knitted T-shirt production garment factories.



KAULIN

# 特点

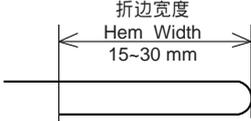
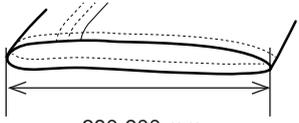
# FEATURES

- 1** 专利导向轮模仿人工手势，使布料纠偏功能更强大，面料适用性更宽广。  
 The patented guide wheel simulates operator's gestures, it makes the machine operating smoothly during sewing, and applicable for more kinds of fabric.
- 2** 专利吹气倒缝功能，真正实现多骨位同方向倒缝。  
 Patented function of air-blowing reverse stitching makes side seams reverse stitching in the same direction.
- 3** 起缝和结束线迹完全对齐。  
 The start and end stitches are perfectly aligned.
- 4** 设备自带衣服大小码自动调节功能，避免生产中出现混码而导致缝制错乱。  
 The equipment comes with an automatic adjustment function of clothes size, which avoids confusion in sewing caused by mixed sizes in production.
- 5** 38-90公分的缝制范围，可以真正的实现XS到5XL自由切换。  
 The sewing range is 38-90 cm which can sew XS to 5XL.
- 6** 适用于筒状或已包边缝的全自动折下摆车缝。  
 Fully automatic hemming is suitable for tubular materials or materials with overlock seams.
- 7** 可以做第一或最后工序的操作。  
 It can be the first stage or last stage of production process.
- 8** 100%棉质纱线的高速车缝。  
 High-speed sewing with 100% cotton thread.
- 9** 一人可操作多台机器，降低人工缝制难度标准化生产，无需技能工操作。  
 Machine operators can handle more than one machine simultaneously. Reducing the difficulty of manual sewing and standardizing production, without the need for skilled workers to operate.



# 规格

# SPECIFICATIONS

	 Needle No.	 mm	 mm	 mm	 S.P.M. (Max)	 mm	 KG
<b>ASC-TBH200</b>	UY128	 折边宽度 Hem Width 15~30 mm	标配: 5.6 选配 4.0 / 4.8 / 6.4 Normal standard: 5.6 Optional 4.0 / 4.8 / 6.4	0.3~4.5	4500	L1200 W1200 H1670	180 / 240
生产能力 Capability of Output	80~120 pcs/ hour		适用周长(摊平) Circumference of T-shirt bottom(Flattened)	 380-900 mm 对折中心距 Folding center distance			
电源 Power Supply	AC 220V, 50/60Hz						
工作气压 Air Pressure	4 bar						
耗气量 Air Consumption	190 L / min						
缝纫机机头 Machine Head	标配:左切刀筒型绷缝机 Normal standard: Bottom hemming with left side fabric trimmer C007KP-W812A-356/CRL/UTP						
标配倒骨 Standard Fold-down covering stitch function	要求正、反缝位都可以采用此设备缝制(带倒骨功能) It can be used to sew both front and back stitching positions (with fold-down covering stitch function)						
IOT物联对接(选配) IOT interconnection	下单时可依需求选择加购 Please select it when ordering						
扫线装置 Sweep the line device	吹气装置(标配), 电磁铁勾线装置(选配) Standard configuration: blowing device Optional configuration: Electromagnet wire hooking device						



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 The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.