

ACS200

Automatic Circular Collar Attaching Device

自動上圓領裝置



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在氣動導布與滾輪撐開的基礎上，加上自動順布條，
接縫骨自動定位，節省90%的上料時間。

Based on a pneumatic tape guide and a tubular extending roller set, with
advanced functions such as automatic tape alignment and automatic
joint-seam positioning, which reduce material loading time by 90%.

特點

FEATURES

- 1** 自動偵測縫骨位置，減少工人對位時間。
Automatically detect the collar seam using a sensor to shorten the rib marking time.
- 3** 導布結構，縫合衣領與布身時，防止偏斜。
Equipped with fabric guider to ensure a quality alignment between collar and clothes body.
- 2** 可調式張力控制機構，減少布料起皺現象。
Tubular tension control system avoids puckering.
- 4** 電眼控制導布裝置自動開合。
Fabric guider movement is automatically controlled by sensor.



規格

SPECIFICATIONS

型號 Model	ACS200	領圍車縫範圍 Applicable Collar Circumference	
搭配縫紉機機頭 Machine Head	747KST-514M-3-24/VT		
車縫速度 Sewing Speed	4500 SPM (最高 Max)	領高車縫範圍 Applicable Collar Height	Single Phase 1Φ AC200~240V 50/60Hz
使用布料 Type of Fabric	彈性布料 Elastic fabric		
布厚車縫範圍 Applicable Cloth Thickness	對折後 1.2 mm ±0.2 mm After fold 1.2 mm ±0.2 mm	電源電壓 Power Supply	650 W (Max)
氣體消耗量 Air Consumption	150 公升 / 分 150 L/min	電力消耗 Power Consumption	
氣壓 Air Pressure	0.5 MPa	生產效率 Production Capacity	車縫速度：4000 SPM、車縫時間：180-240 件 / 小時 Sewing speed: 4000 SPM、Cycle time: 180-240 pcs / Hr



由於對產品的改良及更新，本產品型錄中之產品規格及外觀的修改恕不事先通知！
The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.