

# ACS

## Automatic Circular Collar Attaching Device

## 自动上圆领装置

**SIRUBA**  
銀箭牌



在气动导布与滚轮撑开的基础上，加上自动顺布条，接缝骨自动定位，节省90%的上料时间。

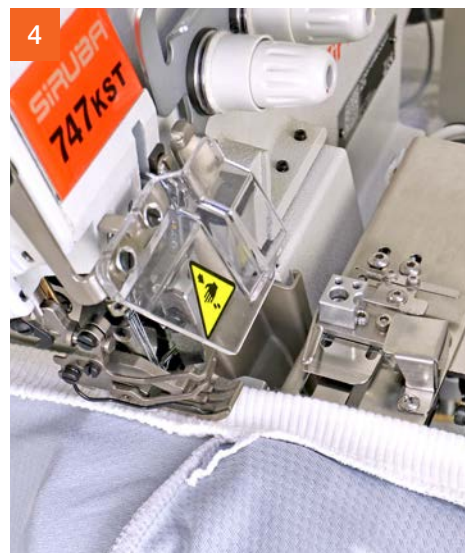
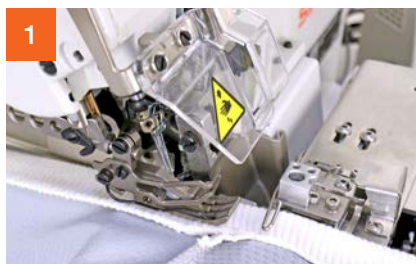
Based on pneumatic tape guide and tubular extending roller set, with advanced function as automatic tape alignment, automatic joint-seam positioning, which save 90% material loading time.



## 特点

## FEATURES

- 1 自动侦测缝骨位置，减少工人对位时间。  
Auto detect and position the collar-seam by sensor. It saves the time to find the collar-seam for aligning with clothes body.
- 2 可调式张力控制机构，减少布料起皱现象。  
Tubular tension control system avoids puckering.
- 3 导布结构，缝合衣领与布身时，防止偏斜。  
Equipped with fabric guider to ensure a quality alignment between collar and clothes body.
- 4 电眼控制导布装置自动开合。  
Fabric guider movement is automatically controlled by sensor.



## 规格

## SPECIFICATIONS

型号 Model	ACS200	领围车缝范围 Applicable Collar Circumference	 <p>拉伸後领围 38-80 cm Stretch Applicable Collar Circumference</p> <p>领高 1.5~3 cm Applicable Collar Height</p>
搭配缝纫机机头 Machine Head	747KST-514M-3-24/VT		
车缝速度 Sewing Speed	4500 SPM (最高 Max)	领高车缝范围 Applicable Collar Height	
使用布料 Type of Fabric	弹性布料 Elastic fabric	电源电压 Power Supply	Single Phase 1 $\Phi$ AC200~240V 50/60Hz
布厚车缝范围 Applicable Cloth Thickness	对折後 1.2 mm $\pm$ 0.2 mm After fold 1.2 mm $\pm$ 0.2 mm	电力消耗 Power Consumption	650 W (Max)
气体消耗量 Air Consumption	150 公升 / 分 150 L/min	生产效率 Production Capacity	车缝速度: 4000 SPM、车缝时间: 180-240 件 / 小时 Sewing speed: 4000 SPM、Cycle time: 180-240 pcs / Hr
气压 Air Pressure	0.5 MPa		



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