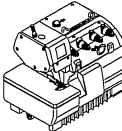

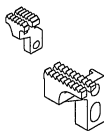












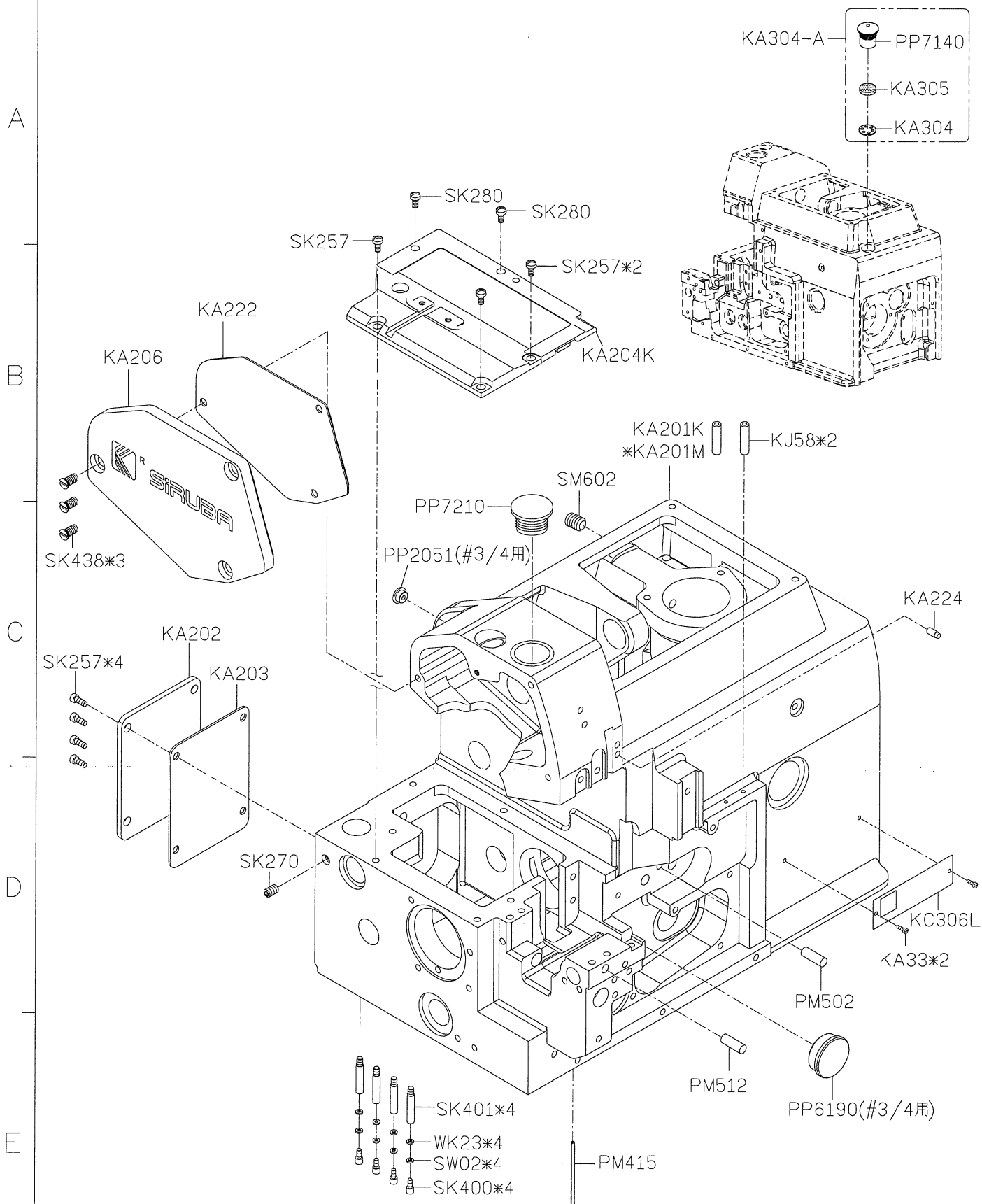


SIRUBA GAGE PARTS LIST		Series					Remark								Page	Date	
		988													1 / 2	2019/03/20	
																	
機 型 MODEL		針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE	
988-3T	503M2-04	E268	D210K	D207	H204K	P201-14A	LP231	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504F1-04	E250	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504F1-15	E275	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504F2-02/GAL	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504M1-15	E207K	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9	
	504M2-04	E268	D210K	D207	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M2-04LFC-3	E268	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M2-04TR	E268	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	WR/LFC-3	E246						LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219		DCX27#11
	504M3-04	E220	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M3-05	E221	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M3-05PZ	E221	D210K	D209	H204K	P257-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#18	
	504M5-04BK	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#11	
	504M5-04BK-1	E232	D203K	D207	H203K	P202-2A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	BK239	DCX27#11	
505F1-04	E250	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201K	KJ236	KJ219	KR209	DCX27#9		
988-4T	512M1-25	E208	D210K	D207	H204K	P201-A	LP228	KG242K-E	KJ204	KF215-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	512M1-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ204	KF215-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#14*2	
	514F1-24	E212K	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514H4-24GA	E252	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514H4-24GA/P	E252	D202K	D207	H202K	P204P-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-24	E252	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-24TG	E252	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-24LFC-3	E252	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-25	E276	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-25TG	E276	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-25LFC-3	E276	D210K	D207	H204K	P216-4	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M2-28	E239	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ204K	KF203-E	KJ203-E	KD201KA	KJ228	KJ238	KR209	DCX27#11*2	
	514M4-23	E249	D210K	D209	H204K	P201-2A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M5-23BK	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	KR209	DCX27#11*2	
	514M5-23BK-1	E210	D203K	D207	H203K	P202-A	LP226	KG242K-E	KJ234K	KF203-E	KJ203-E	KD201K	KJ208	KJ219	BK239	DCX27#11*2	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KA	*: Use for 700KD/988D	1/1
				Date
				2019/01/09



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KB		1/1
				Date
				2018/01/12

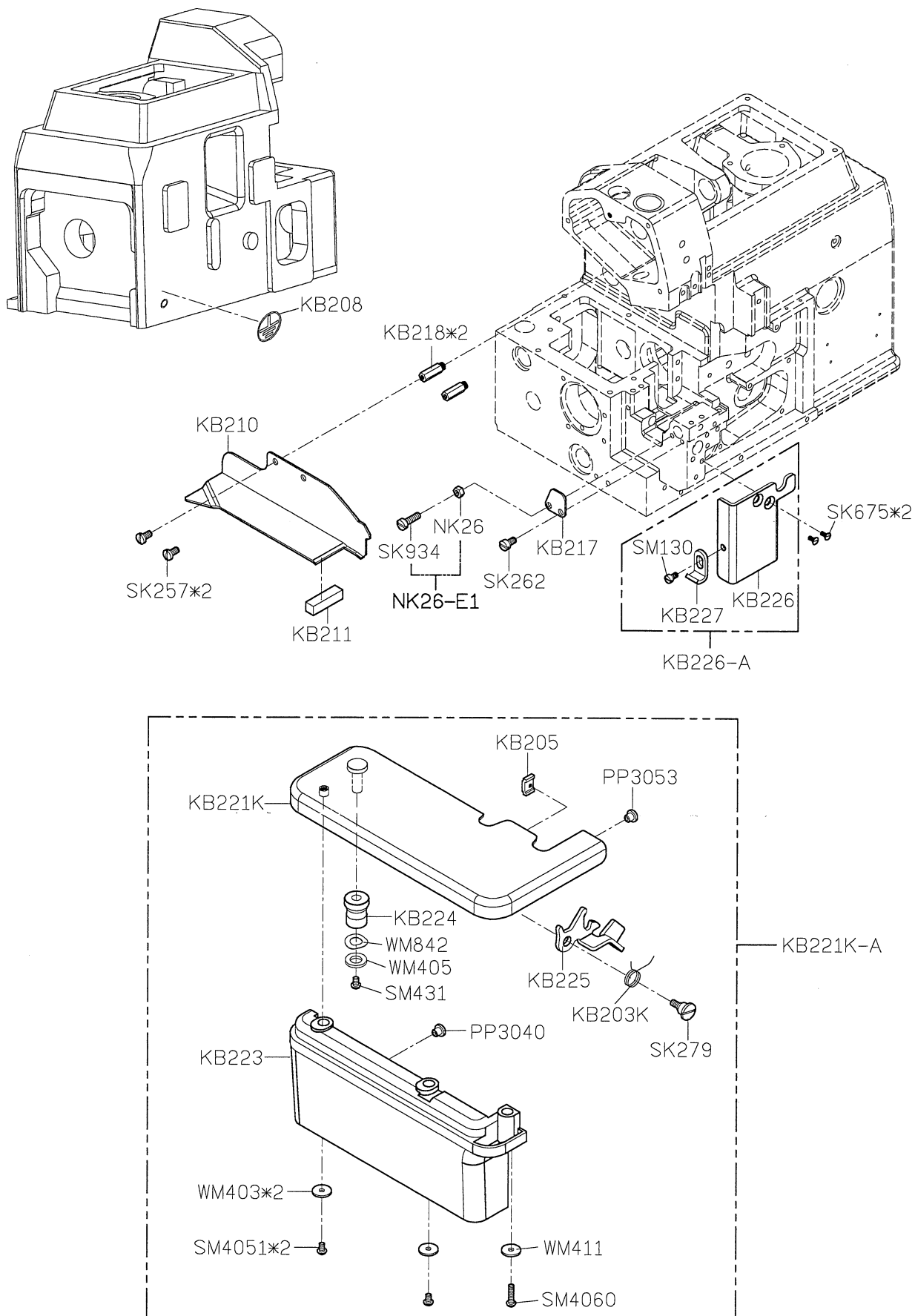
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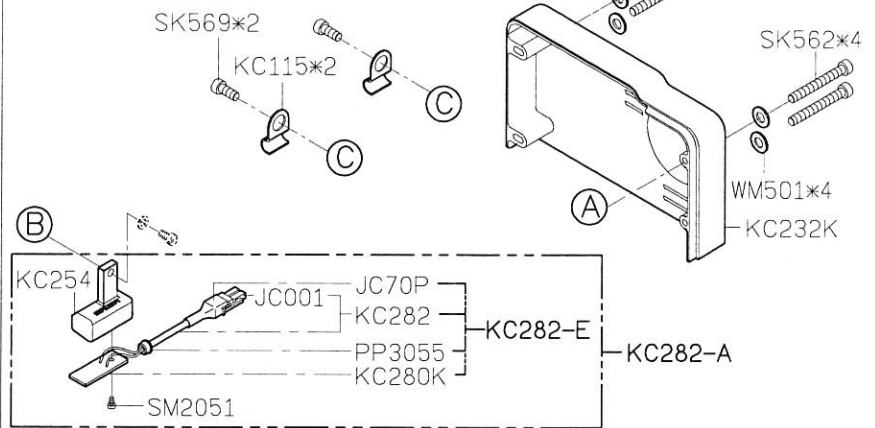
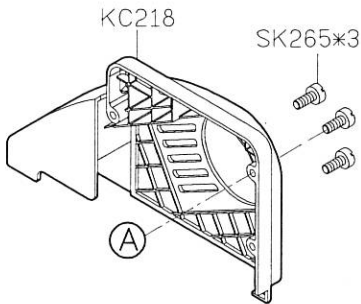
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KC	*: Use for 988	1/1
				Date
				2022/10/04

FOR 700K/988

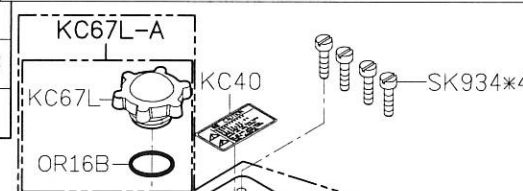
FOR 700KD/988D

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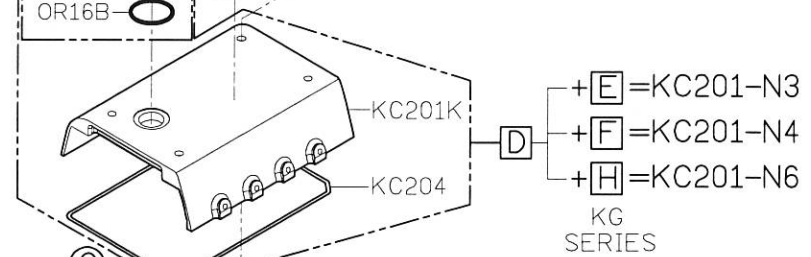
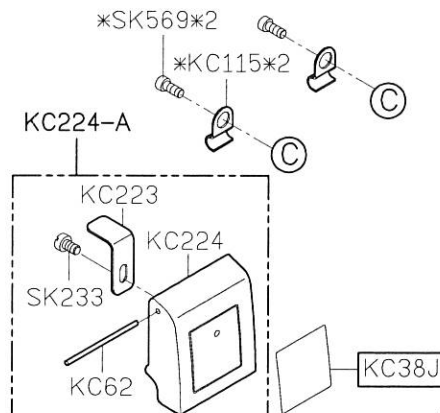
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MODEL	700K	700KD	988	988D
PARTS NO	KC38J	KC38J	KC38C	KC38DC
	SK262	SK265	SK265	SK265

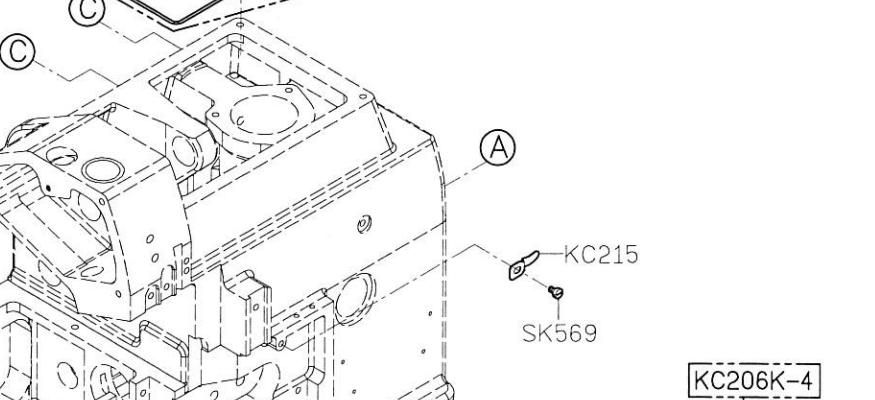
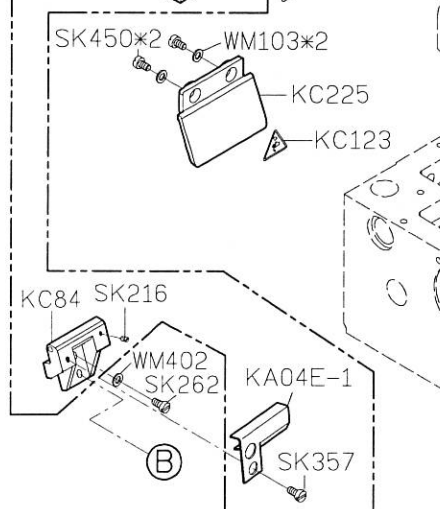


MODEL	#3/#4	#5
PARTS NO	KC209K	KC219K
	KC206K-4	KC206K-5

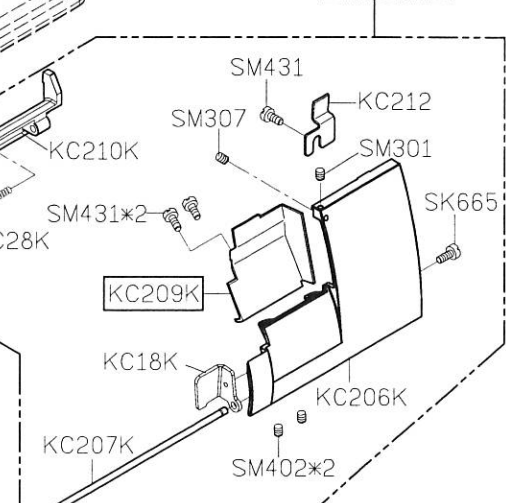
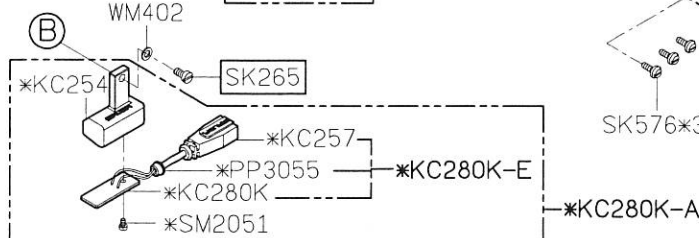
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KD	<div><div>H</div>FOR H MOTOR</div> <div><div>Y</div>FOR Y MOTOR</div>	1/2
				Date
				2015/03/10

MODEL	#3/#4	#5/#6
PARTS NO	KD204	KD217
	SM603B	KD220
	SK241*3	SK539*2 SK872*1

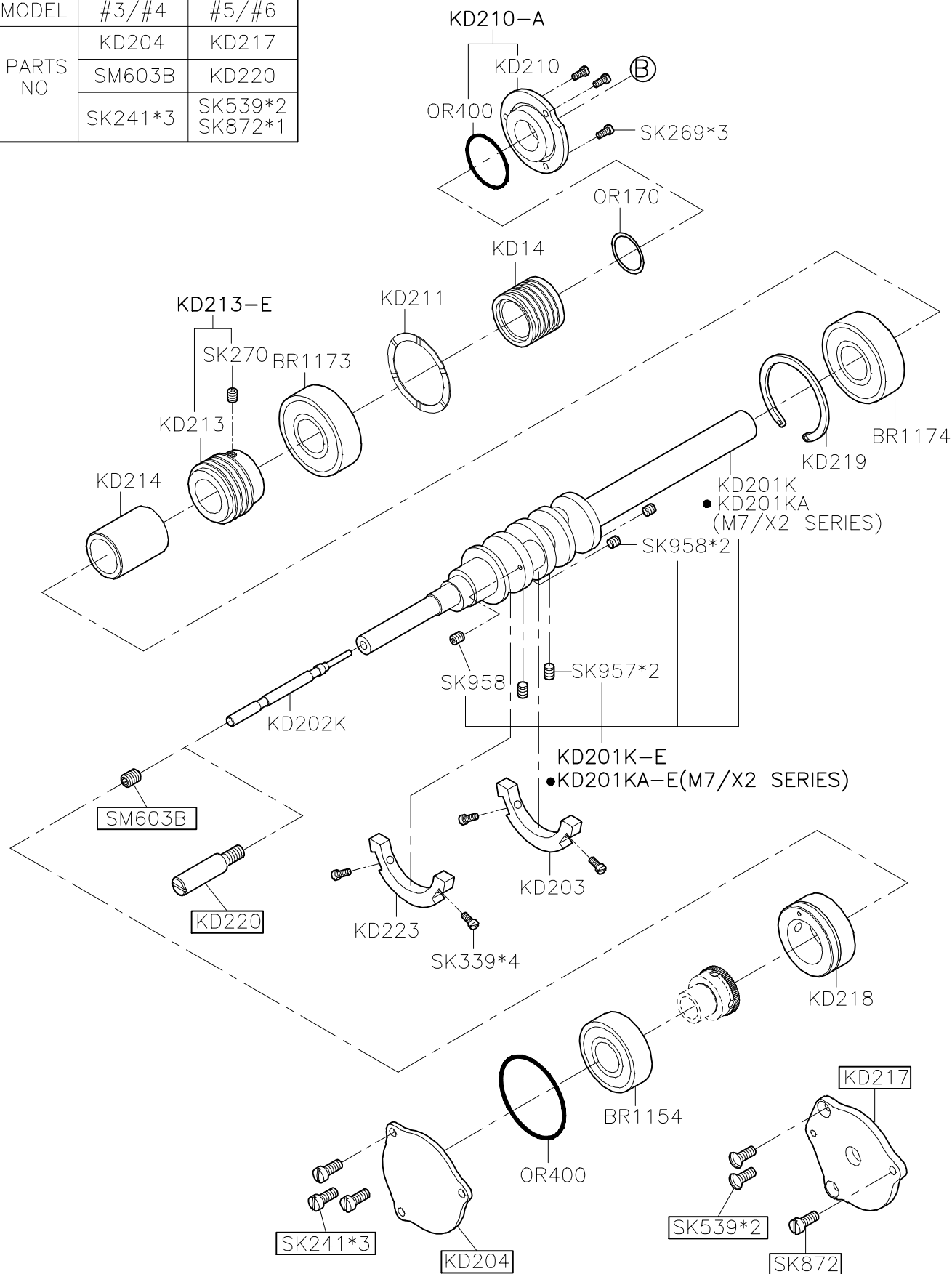
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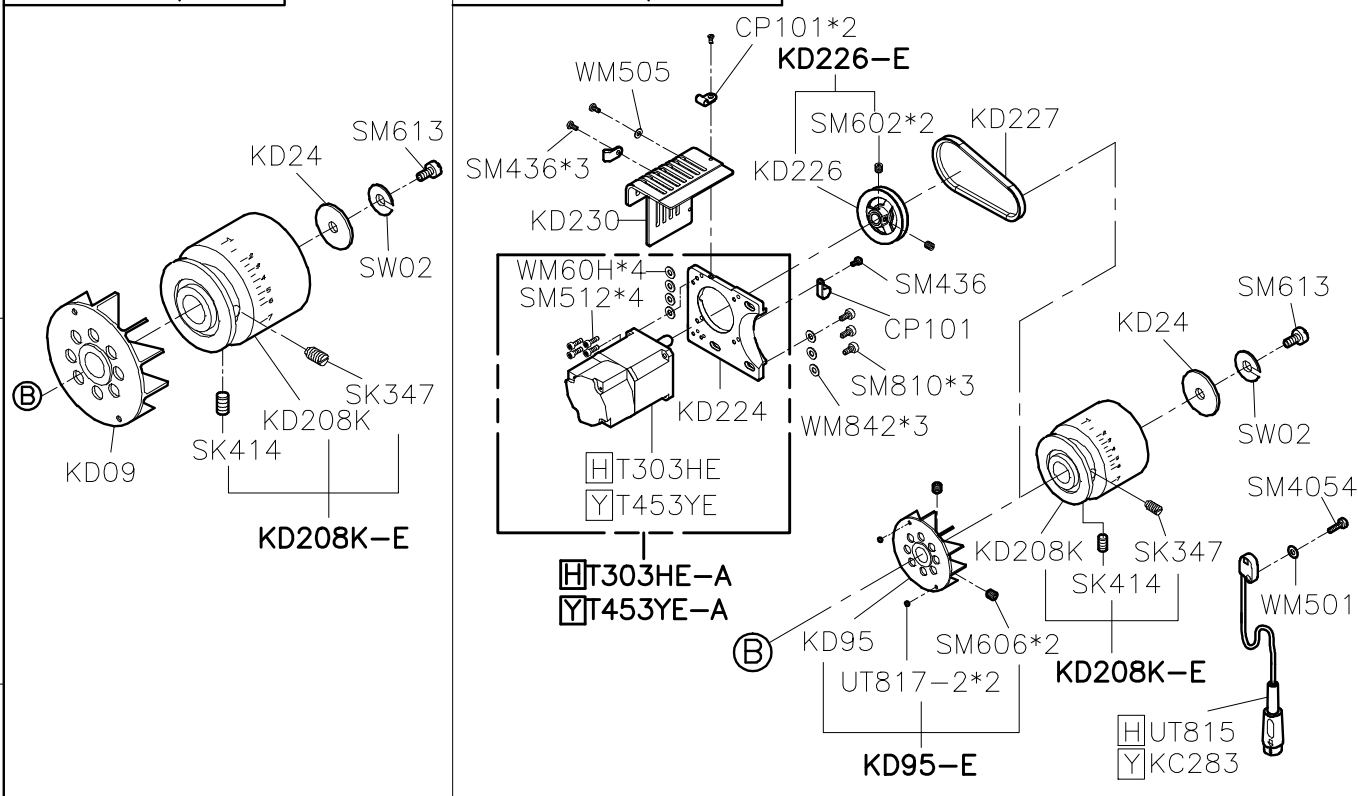
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				2019/10/25

FOR 700K/988

FOR 700KD/988D

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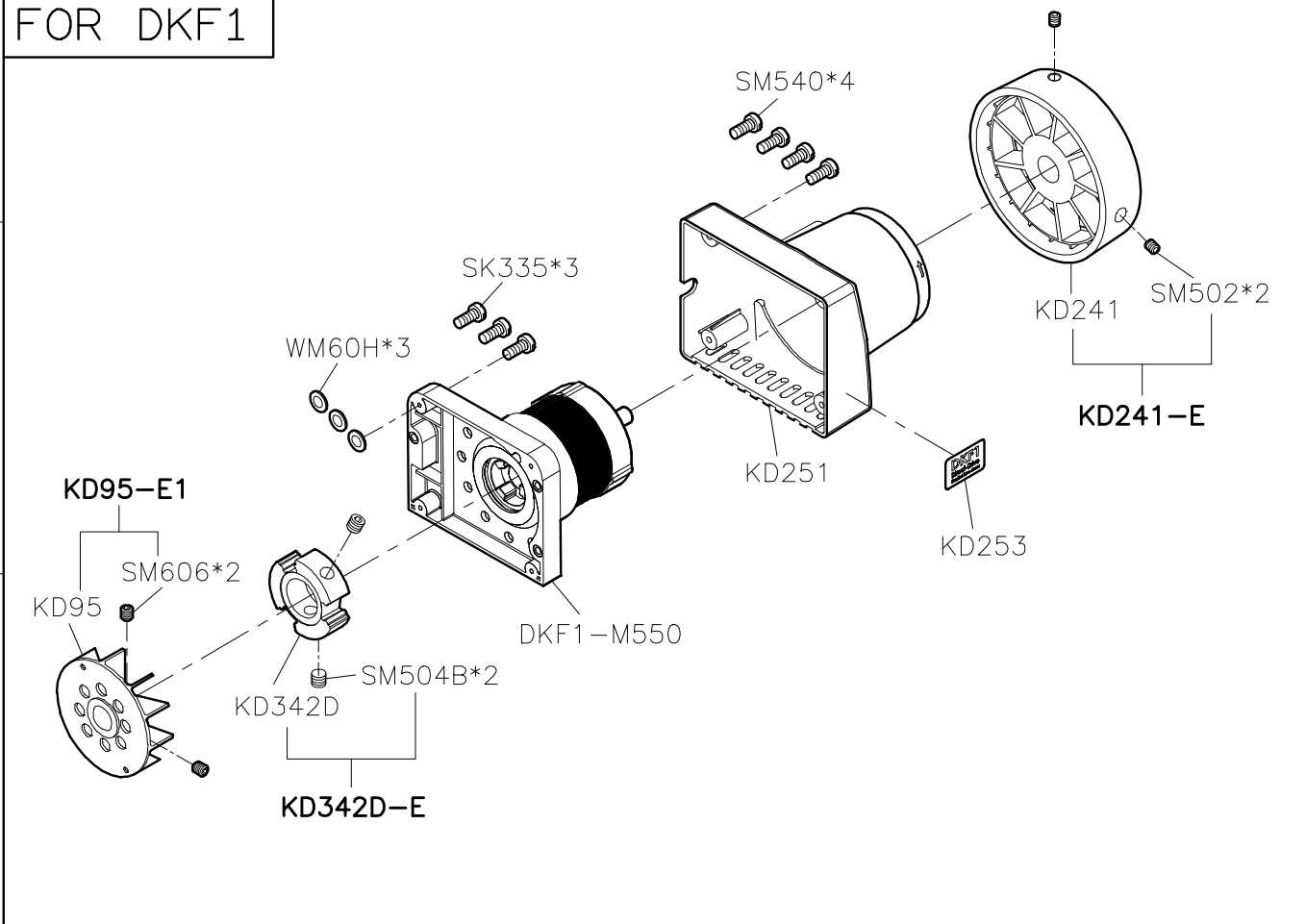


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FOR DKF1



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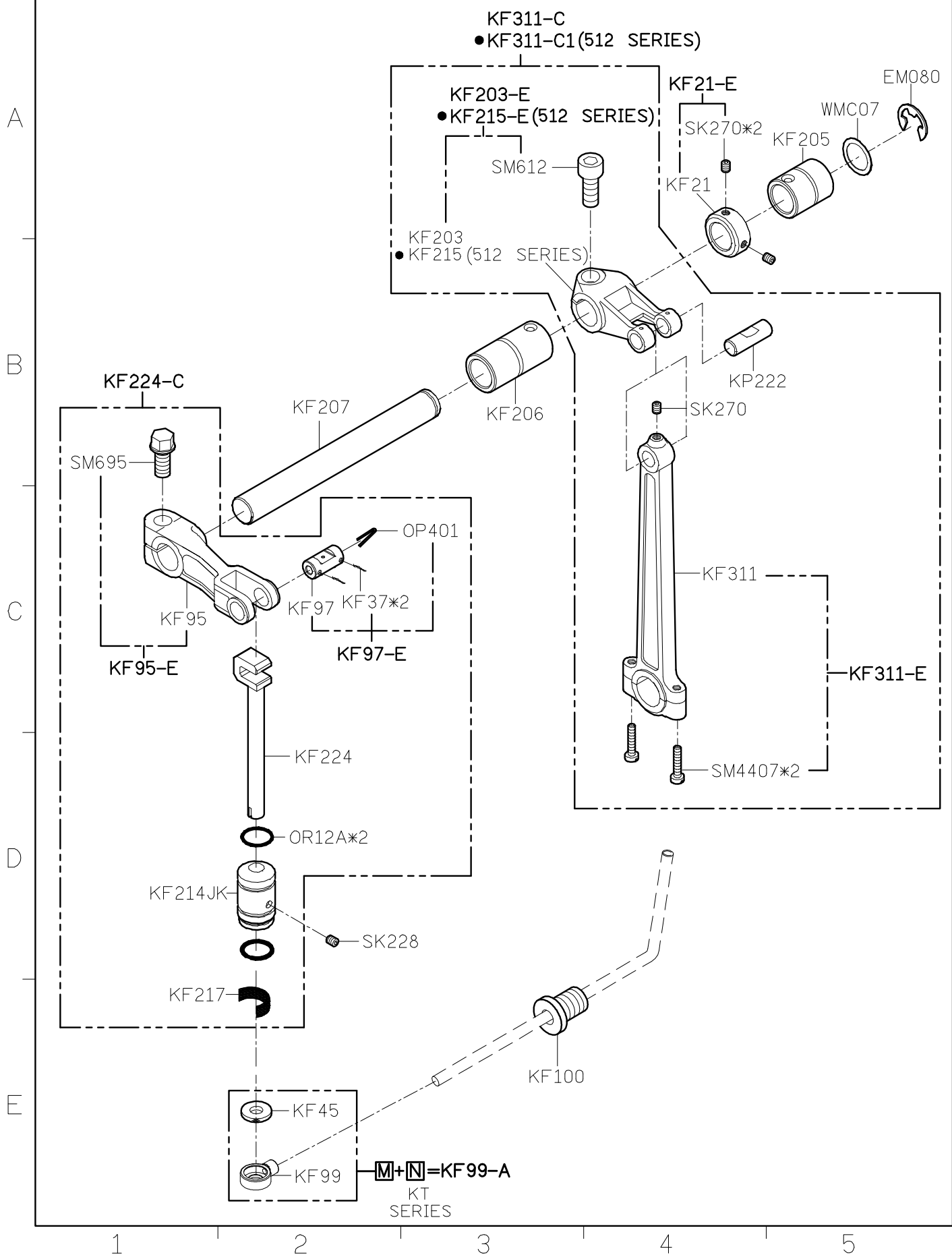
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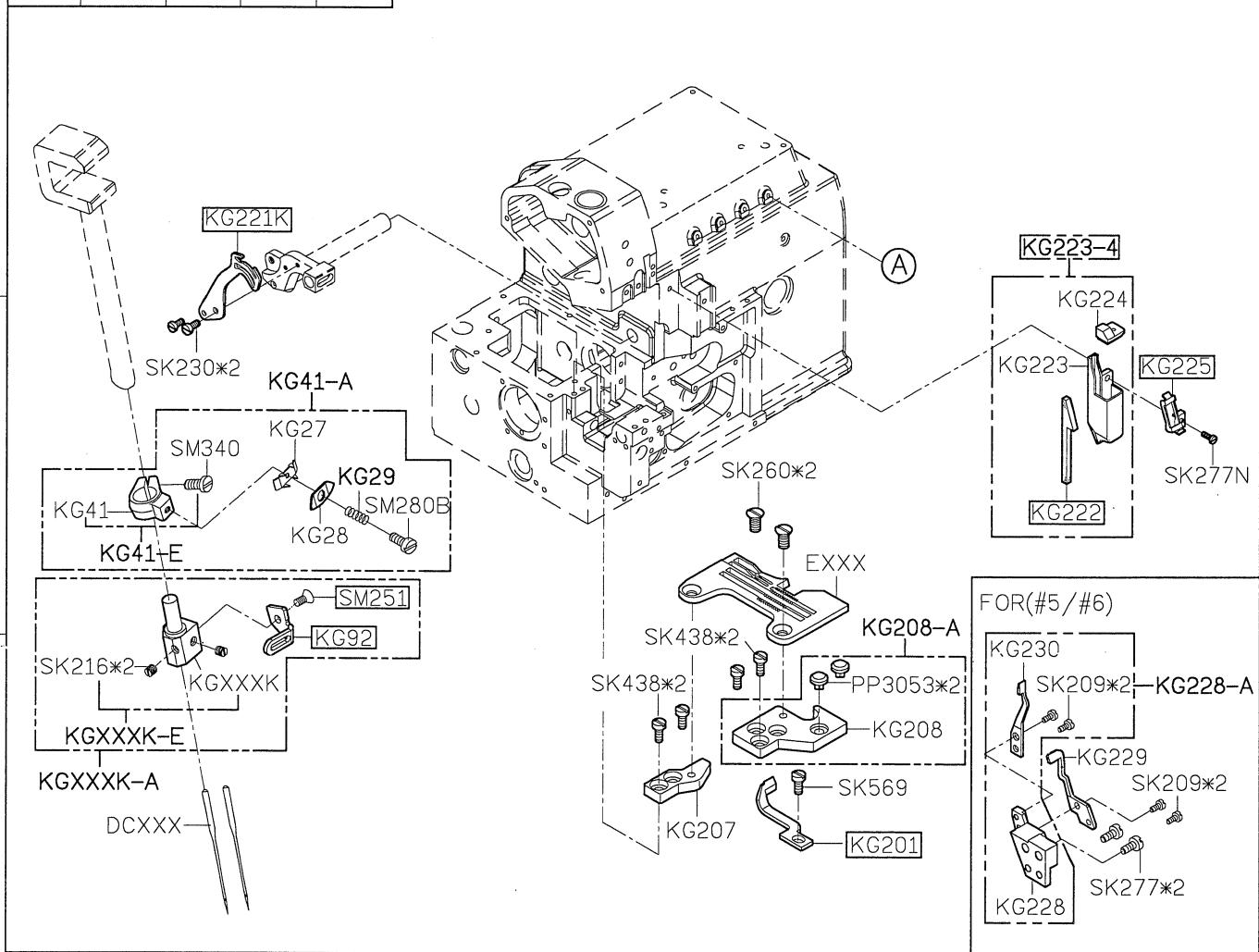
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KF		1/1
				Date
				2020/03/25



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KG		1/1
				Date
				2017/11/29

MODEL	#3	#4	#5	#6	FOR(#3/#4)	FOR(#5/#6)
PARTS NO	KG262	KG211K	KG262	KG211K		
	KG248	KG213K	KG239	KG246		
	KG250K	KG221K	KG243K	KG251K		
	KG222	KG222	KG245	KG245		
	KG225	KG225	KG261	KG261		
	KG201	KG201	KG244	KG244		
	KG93	KG92	KG267	KG267		
	SK216	SK216	SK216*2	SK216*2		
	SK250N	SK250N	SK250N*2	SK250N*2		
	SK437N	SK437N	SK569	SK569		
			SK674N	SK674N		
	SM251	SM251	SM250	SM250		
	KG212-3	KG212-4	KG241-5	KG241-6		
	KG223-4	KG223-4	KG223-5	KG223-5		



FOR(#3)	FOR(#4/#5)	X2/M7 KG206 KG04K-G2	FOR(#6)

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<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KJ		1/1
				Date
				2018/11/22

MODEL	#3/#5	#4/#6	#4 M7/M2-28	#5 X2
PARTS NO	KJ247-E	KJ246-E	KJ248-E	KJ246-E+KJ234
	KJ206	KJ203	KJ203	KJ206
	KJ206-E	KJ203-E	KJ203-E	KJ206-E
	KJ206-C1	KJ203-C1	KJ203-C1	KJ206-C
	KJ236K	KJ208K	KJ228K	KJ236K
	KJ236K-C1	KJ208K-C1	KJ228K-C1	KJ236K-C1
	KJ219		KJ238	KJ238

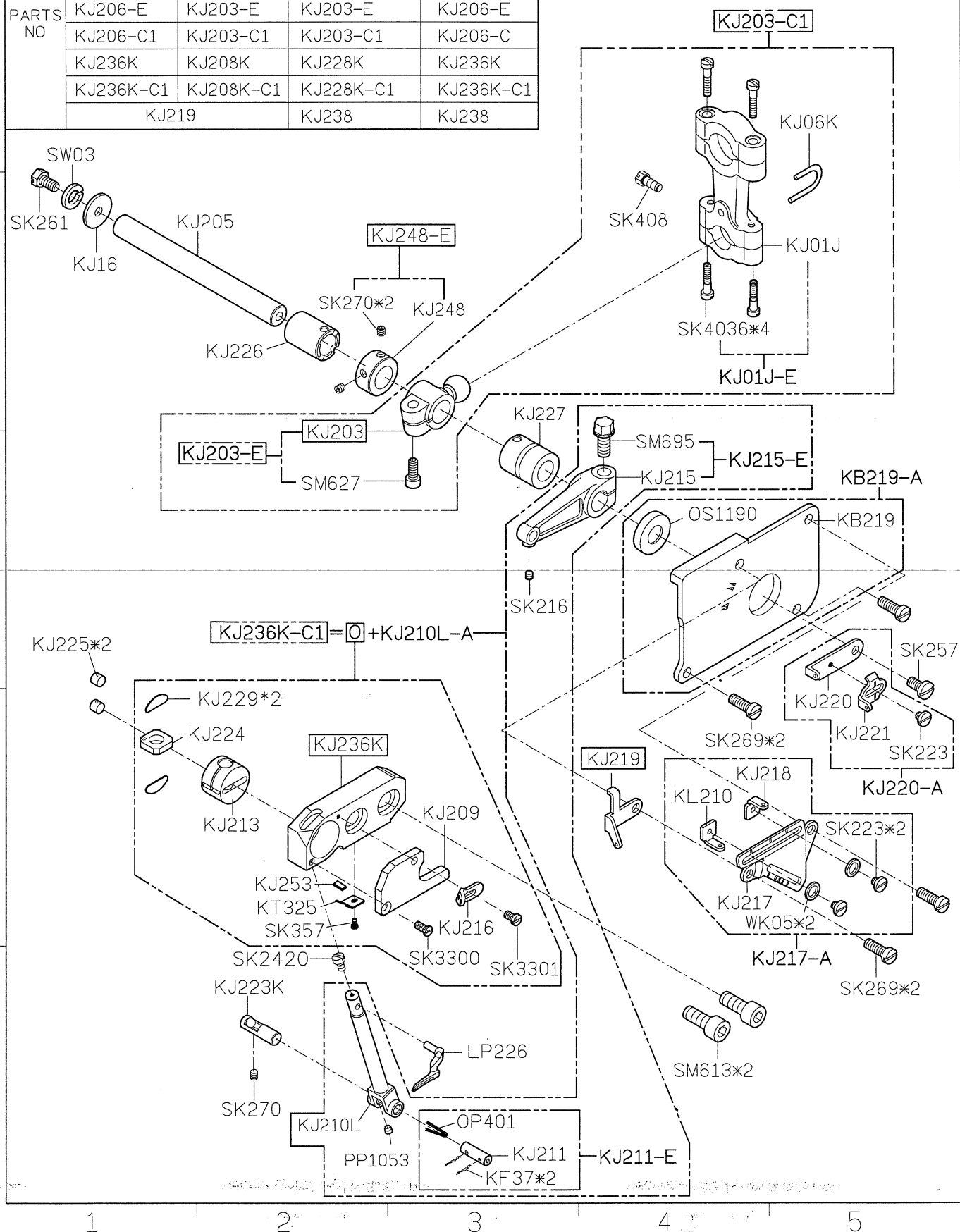
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<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KL		1/1
				Date
				2018/03/15

MODEL	#3/#4	#5/#6	M7/X2 SERIES
PARTS NO	KL202		KL202A
	KL211-A		KL211-A1
	KL205	KL209	
	KL205-E	KL209-E	
	KL205-C1	KL209-C1	

KL KL KM
 SERIES SERIES SERIES
 $\boxed{P} + \boxed{R} + \boxed{S} = \text{KL209-C1}$

KL KL
 SERIES SERIES
 $\boxed{P} + \boxed{Q} = \text{KL205-C1}$

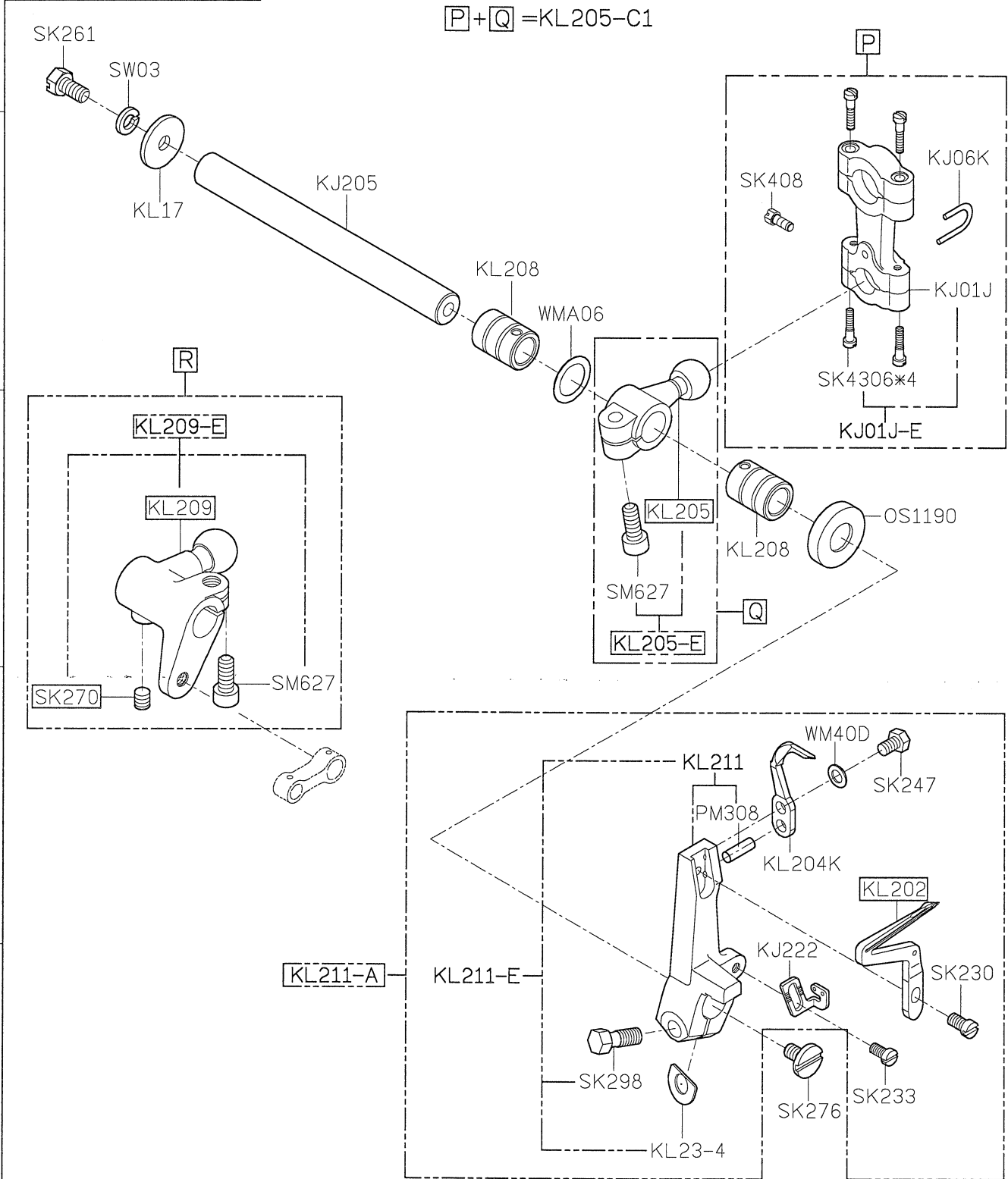
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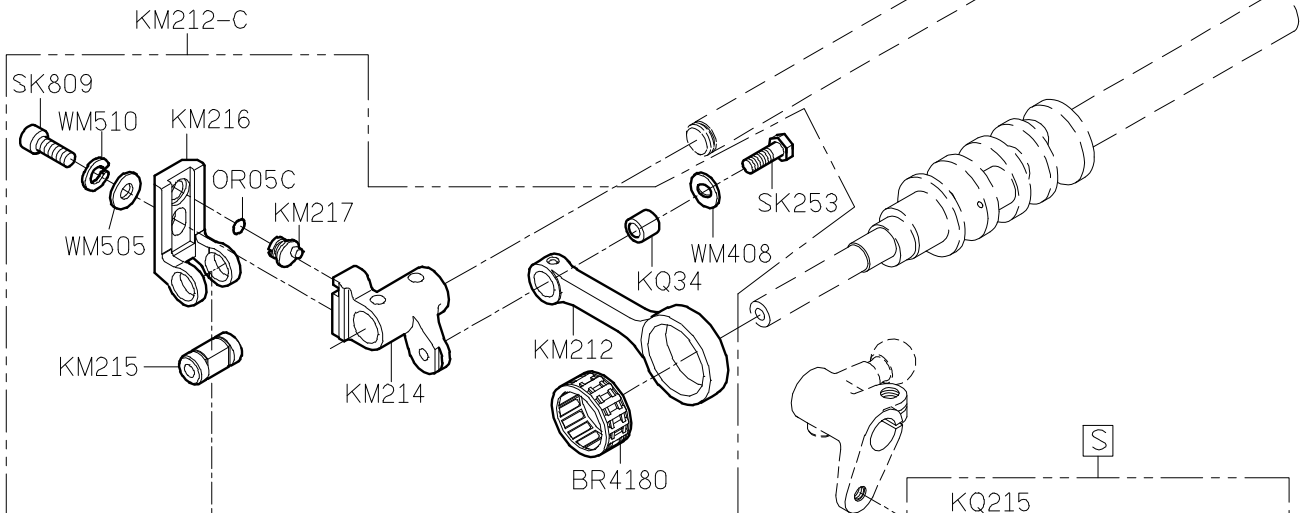


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KM		1/1
				Date
				2019/08/06

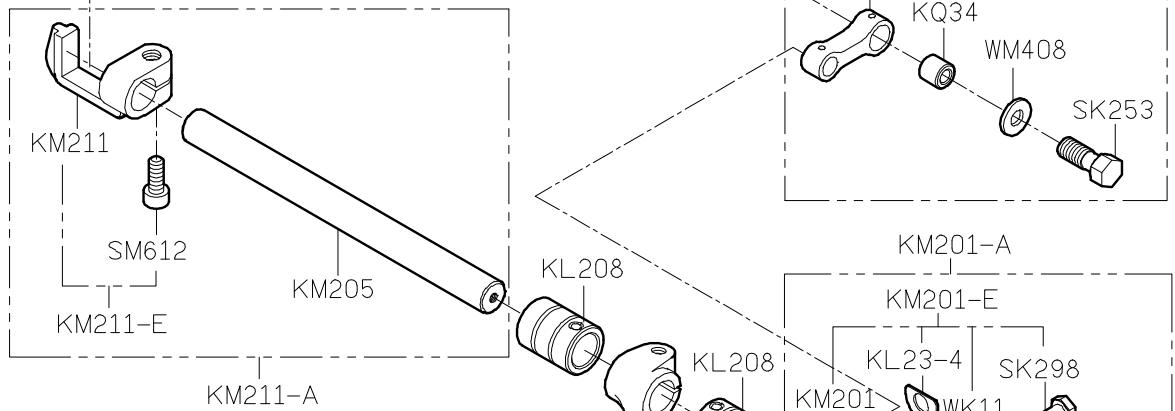
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 KM KL KL

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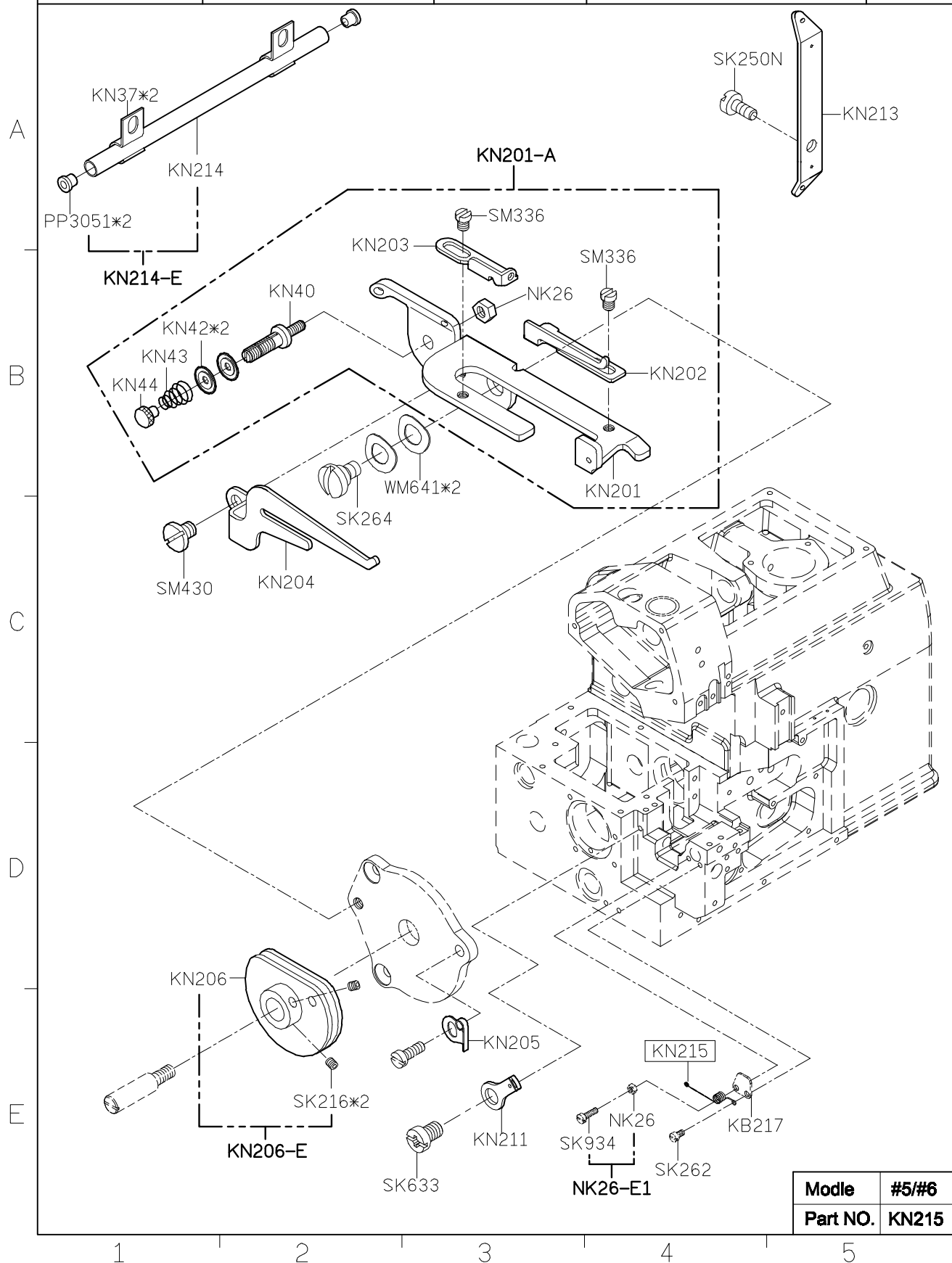
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KN		1/1
				Date
				2012/08/18



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KP		1/1
				Date
				2014/01/15

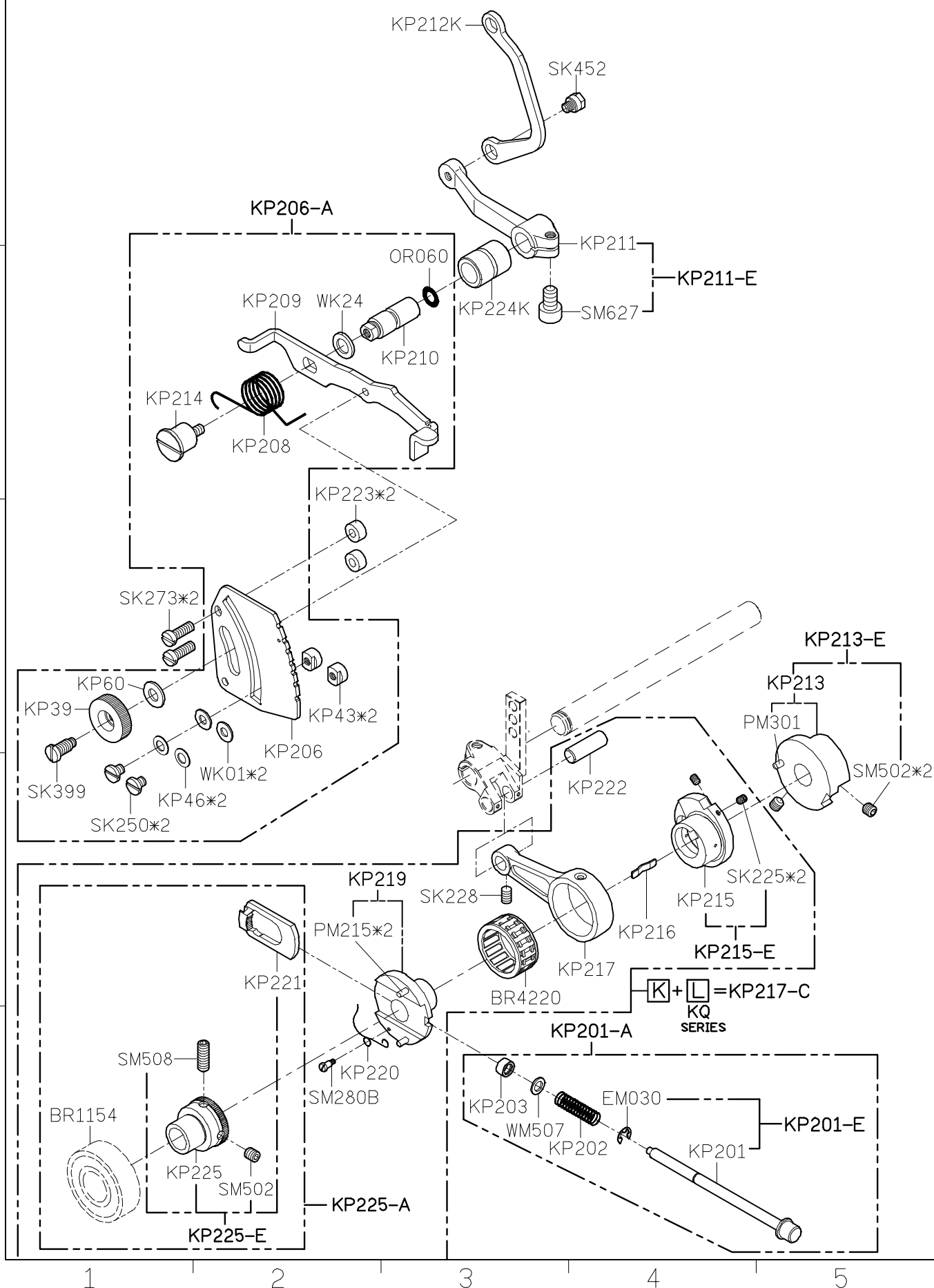
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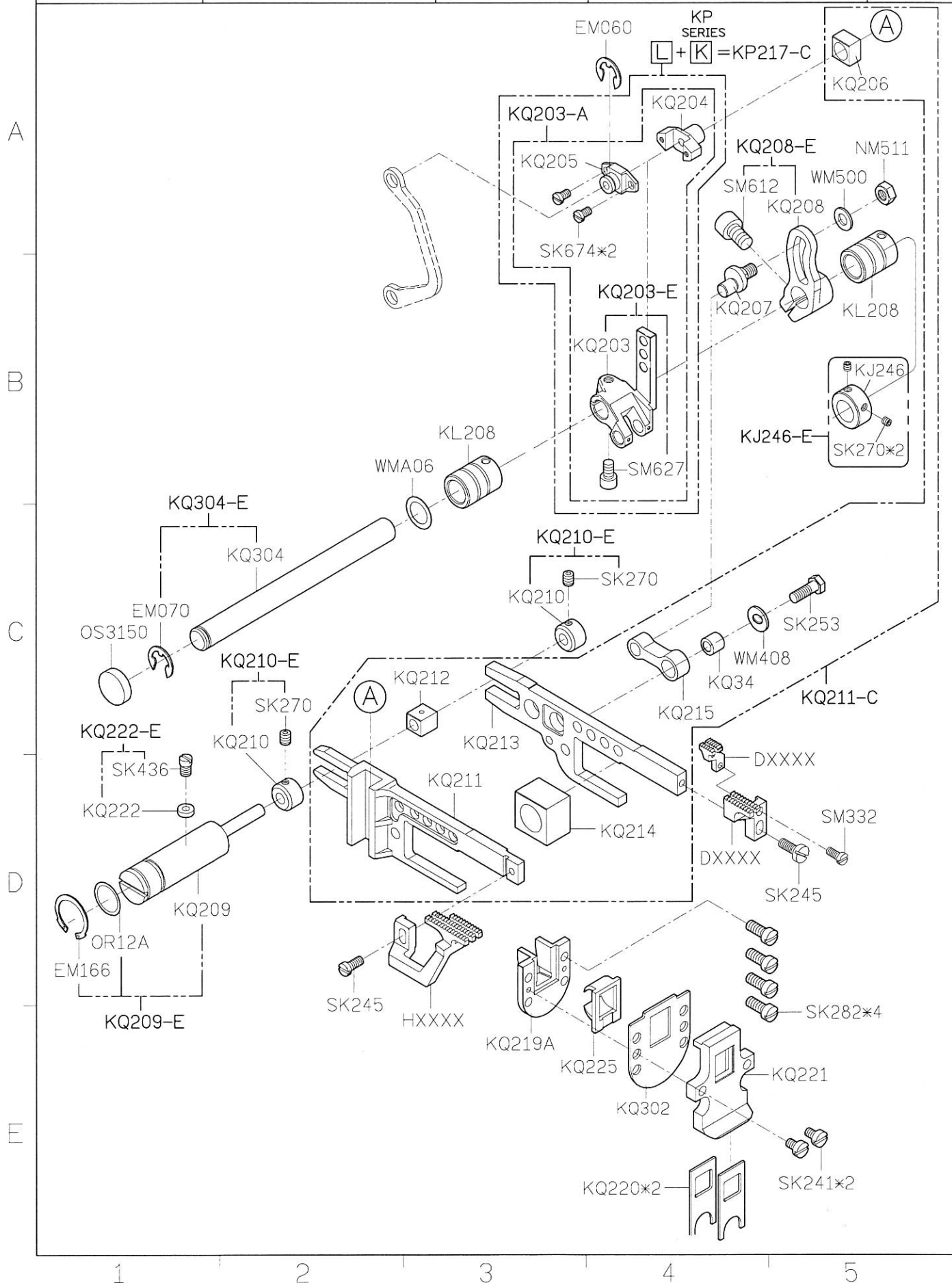
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SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KQ		1/1
				Date
				2021/12/07



SIRUBA

PARTS LIST

Series

700K/700KD
988/988D

Parts Group

KR

Subclass / Remark

Page

1/1

Date

2018/3/16

MODEL	#3/#4	#5/#6	#5 X2
PARTS NO	KR202	KR218	KR218
	KR202-E	KR218-E	KR218-E
	KR311-C	KR311-C1	KR311-C1
	KR206K	KR221	KR221
	KR206K-A	KR221-A	KR221-A1
	KR209	KR219	KR223
	KR209-A	KR219-A	KR223-A

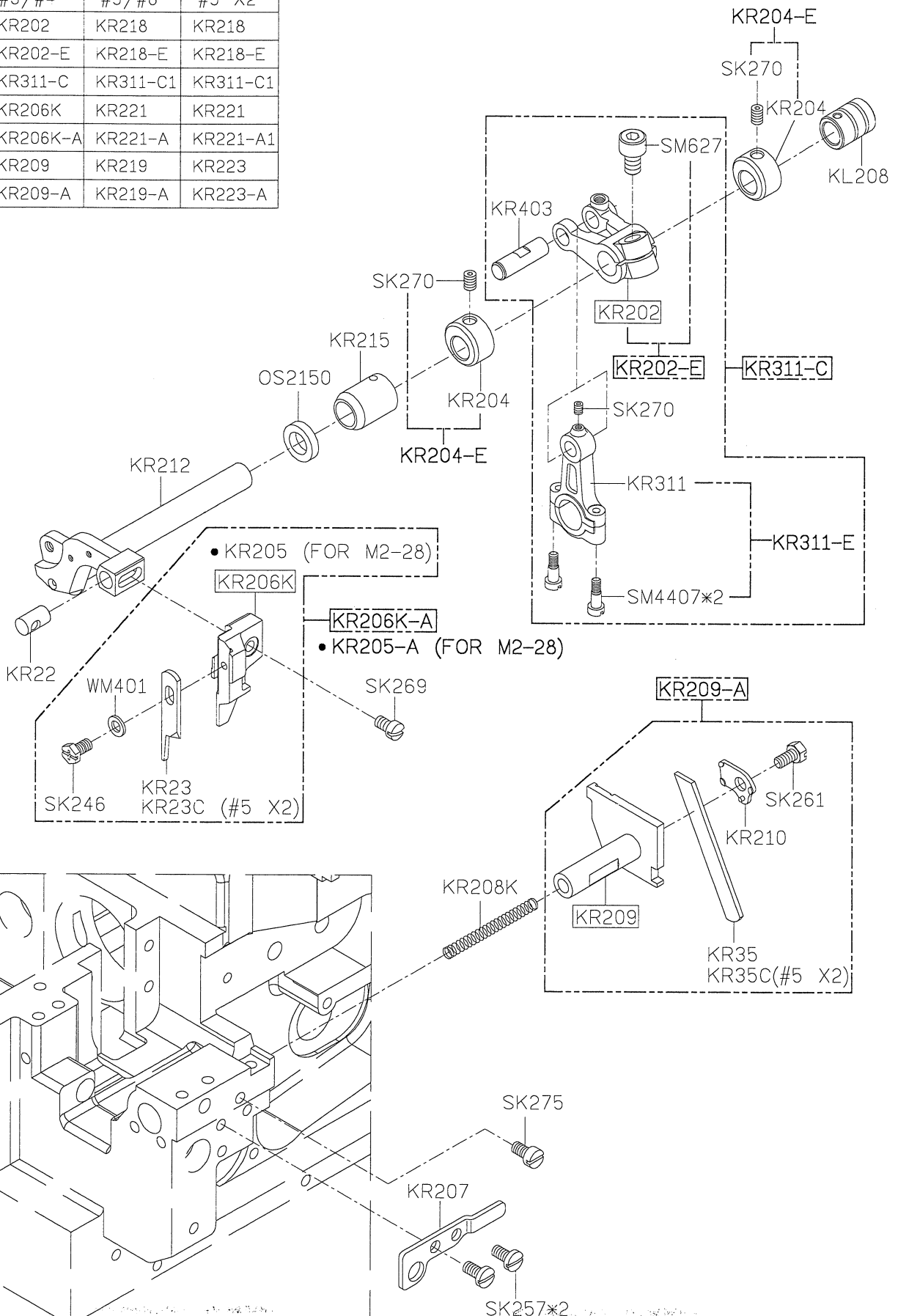
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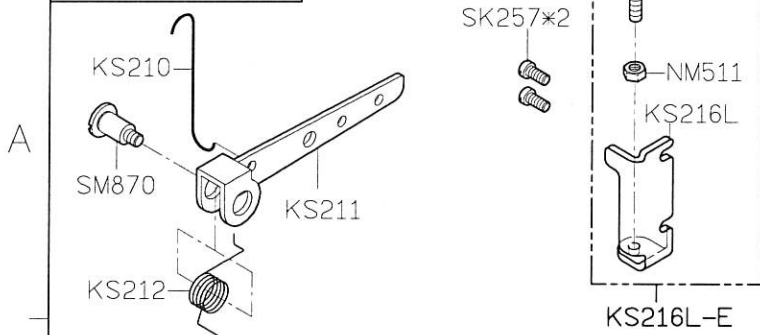
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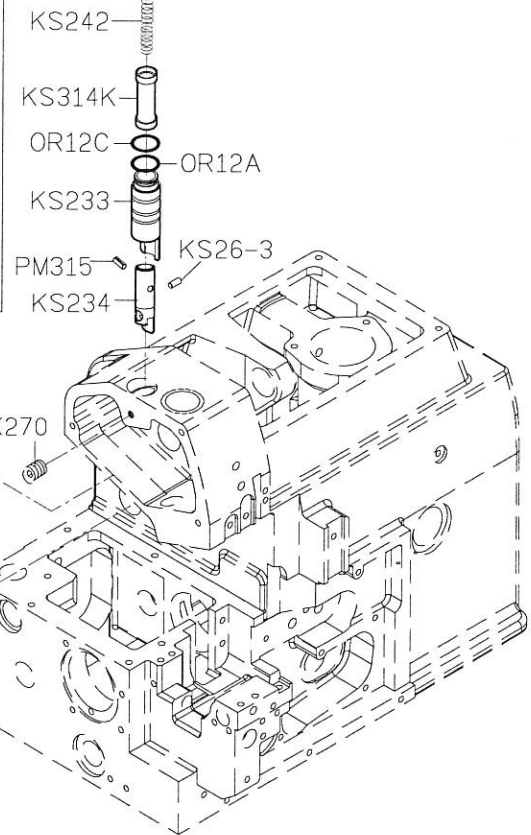
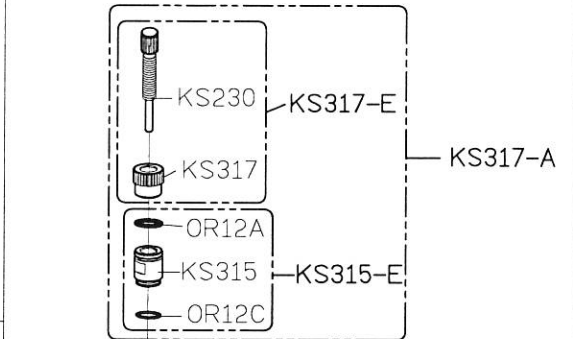
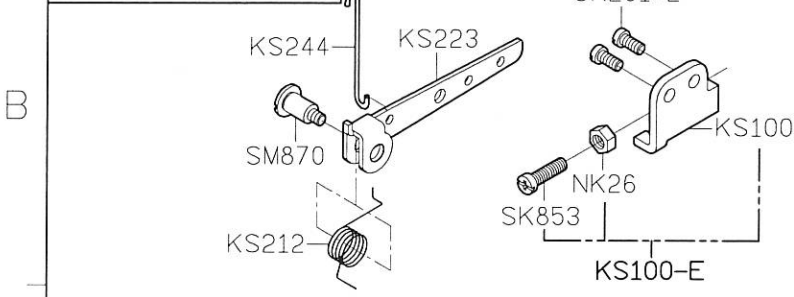
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SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KS		1/1
				Date
				2020/11/09

FOR 700K/988

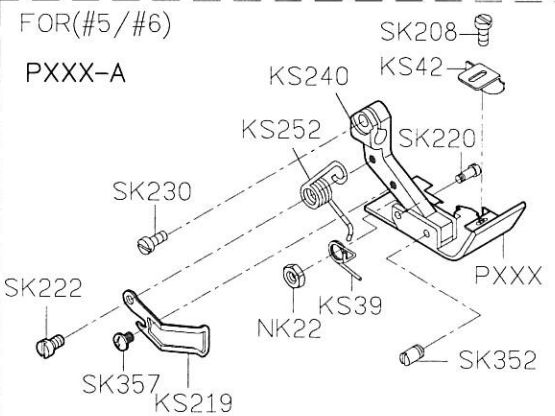


FOR 700KD/988D



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SIRUBA

PARTS LIST

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700K/700KD
988/988D

Parts Group

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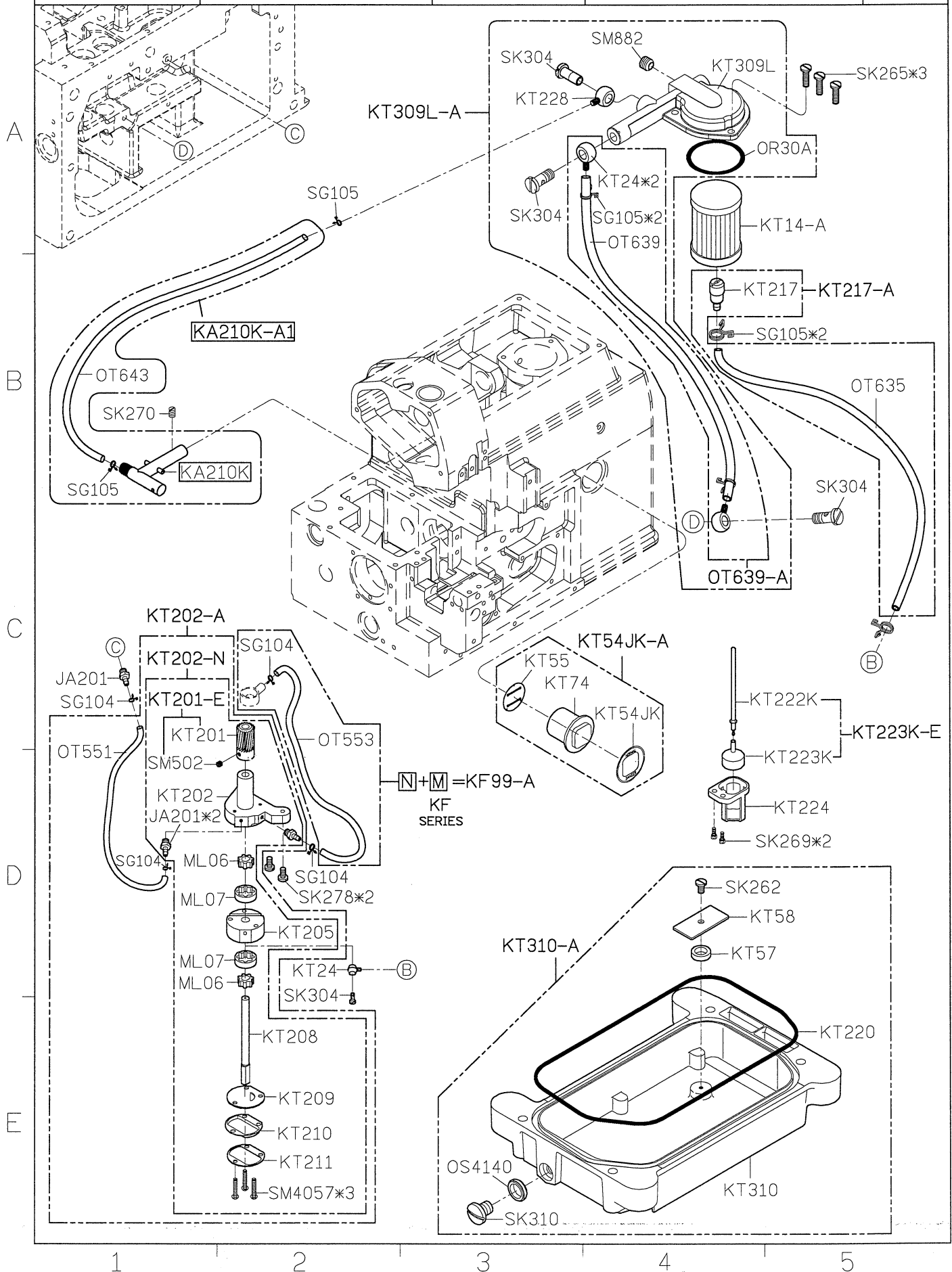
Subclass / Remark

Page

1/1

Date

2019/03/14



<div>SIRUBA</div> <div>PARTS LIST</div>	Series	Parts Group	Subclass / Remark	Page
	700K/700KD 988/988D	KU		1/1
				Date
				2018/01/12

MODEL	#3/#4	#5/#6
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

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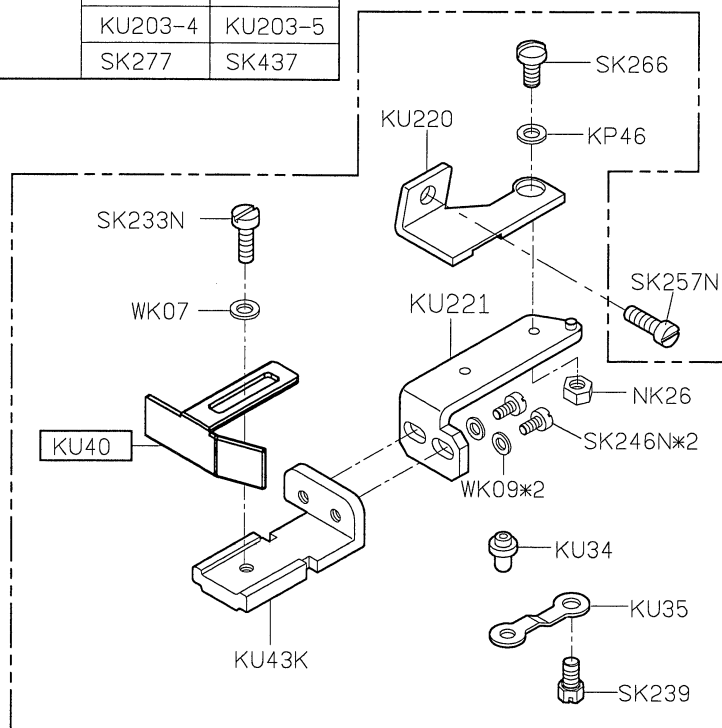
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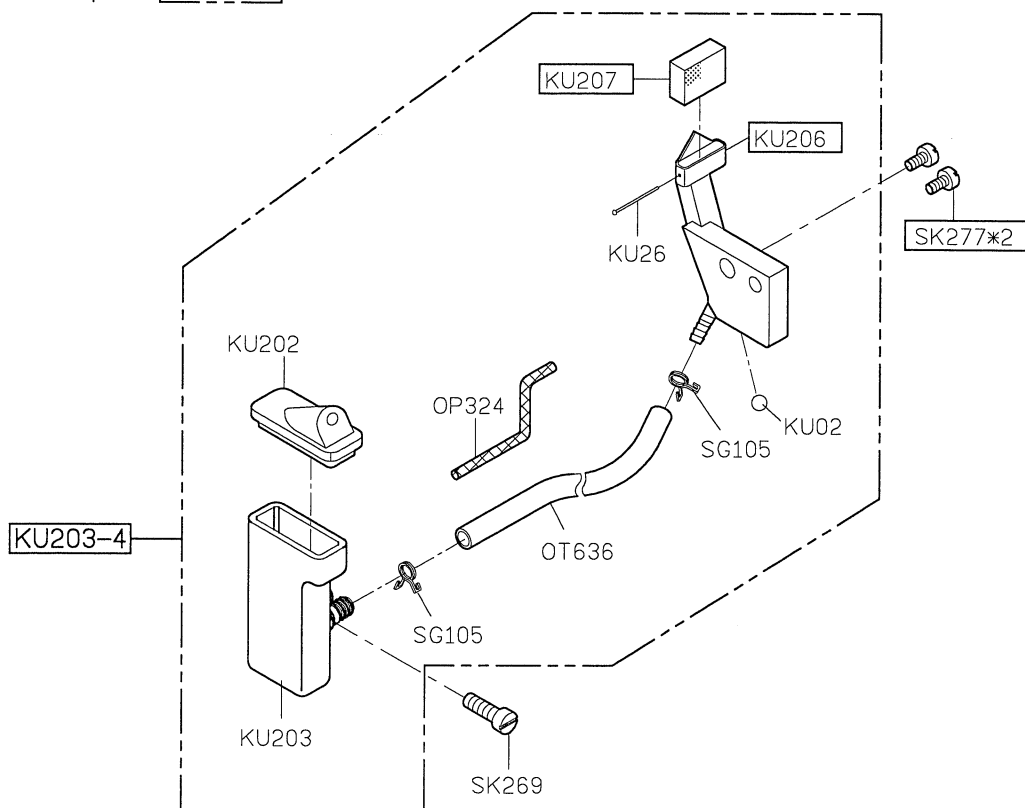
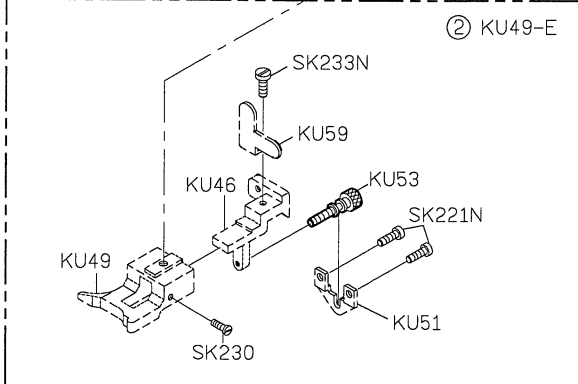
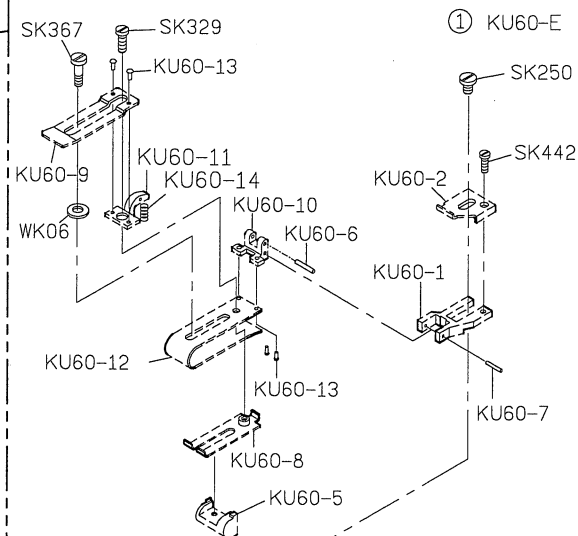
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KU60-A
(FOR 505F1-04)



Option: KU220-4



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2

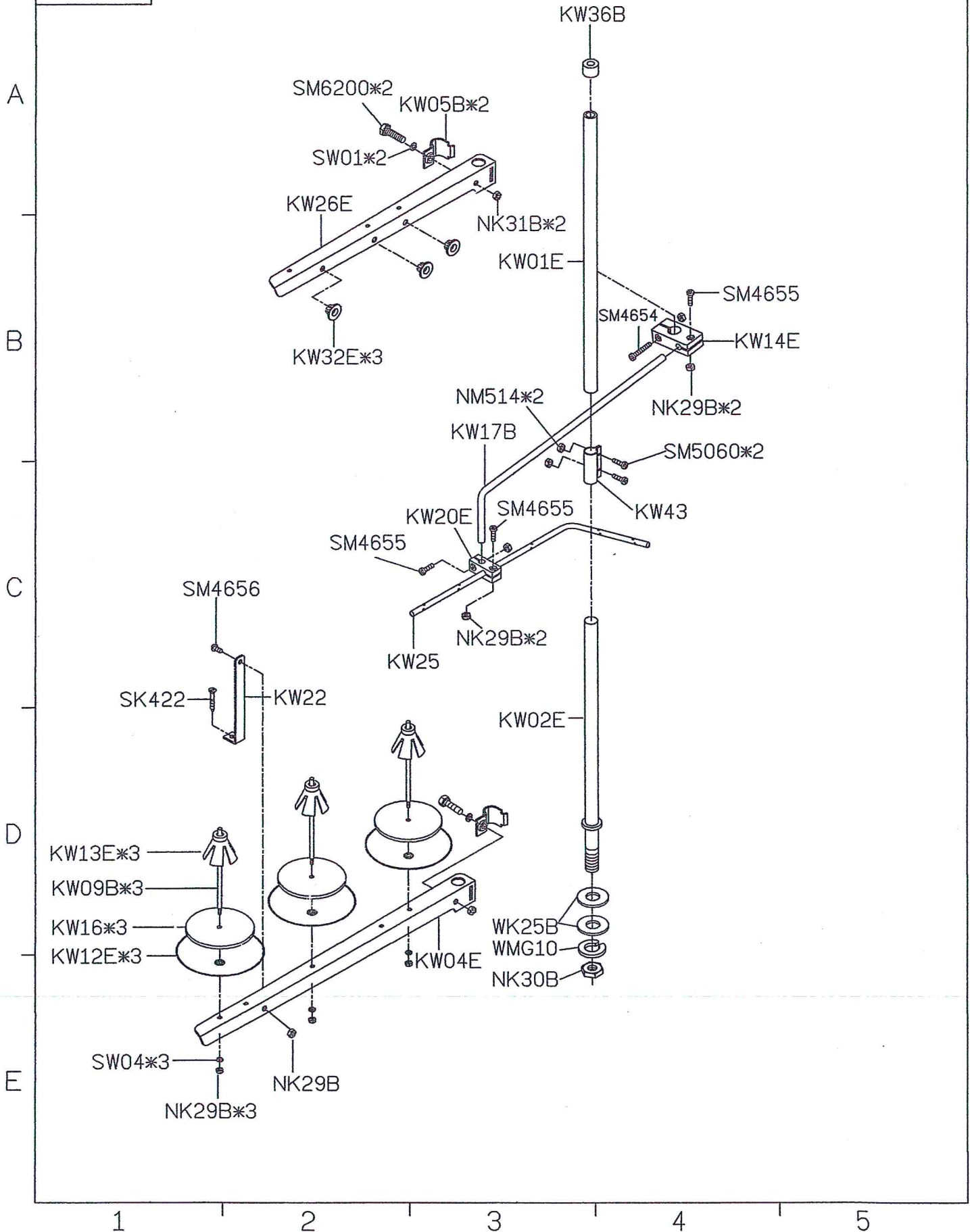
3

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		1/4
	Overlock			Date
	含MO6800系列			2022/07/11

KW40E-3



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		2/4
	Overlock			Date
	含MO6800系列			2022/07/11

KW40E-4

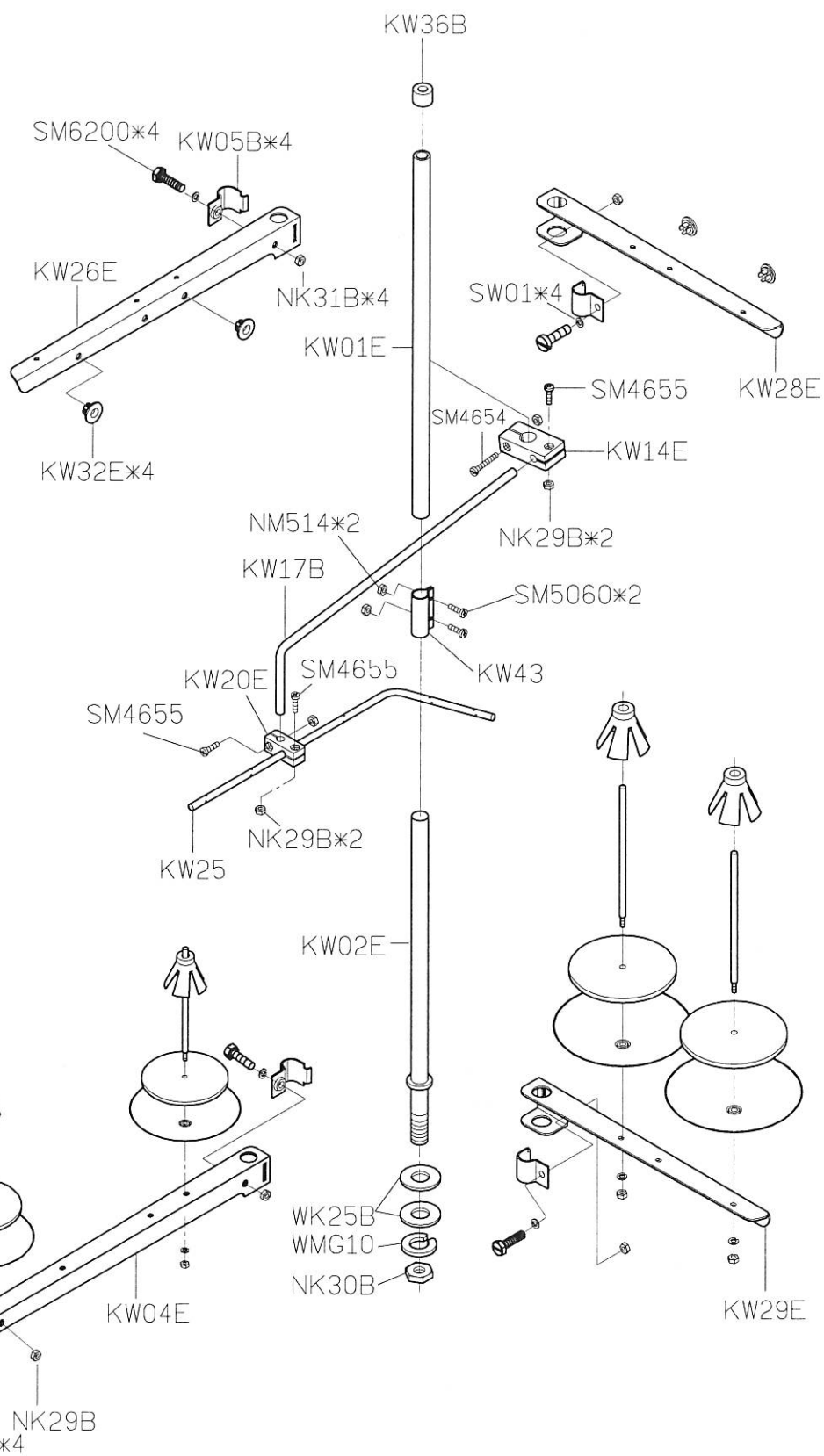
A

B

C

D

E



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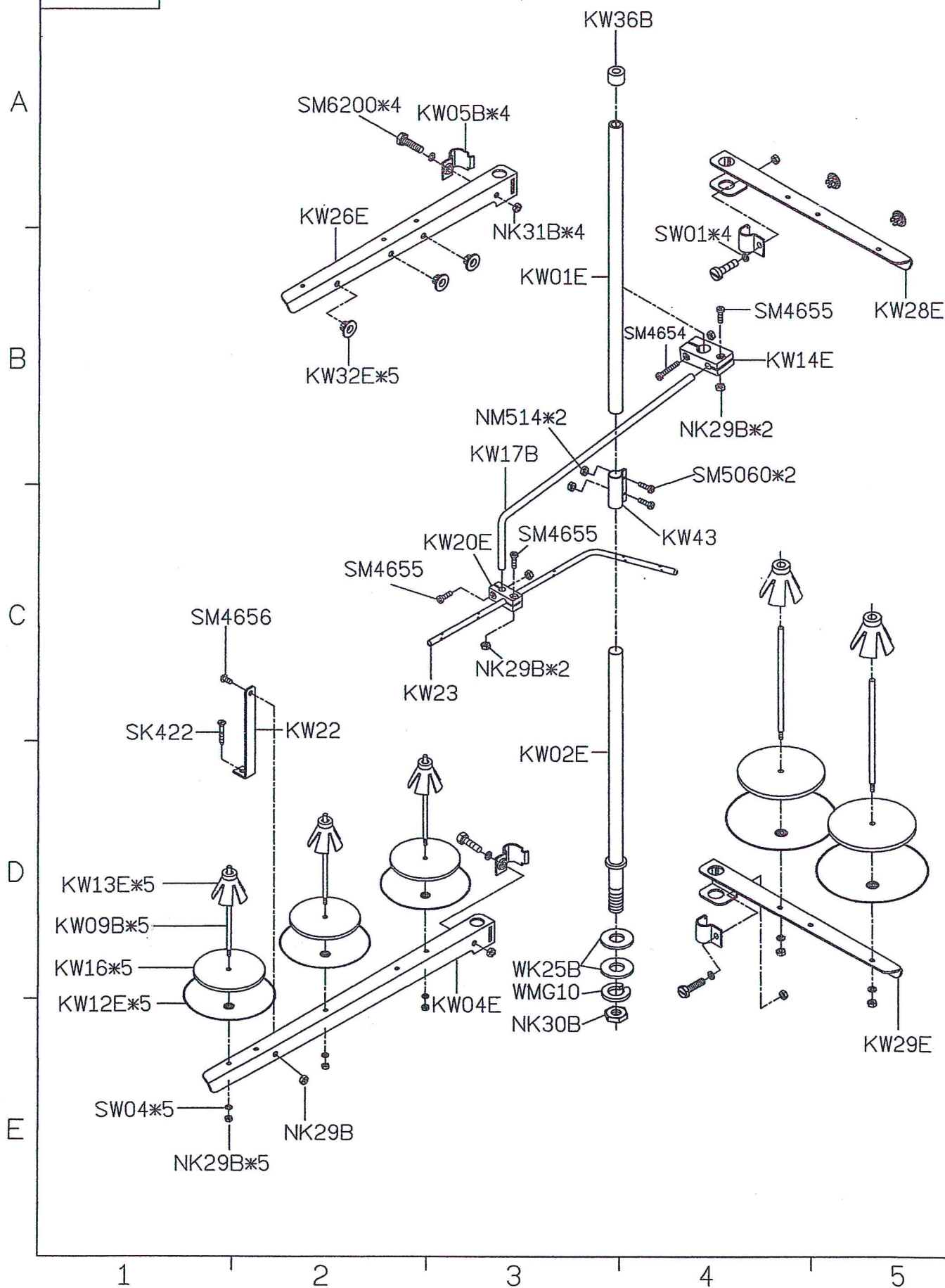
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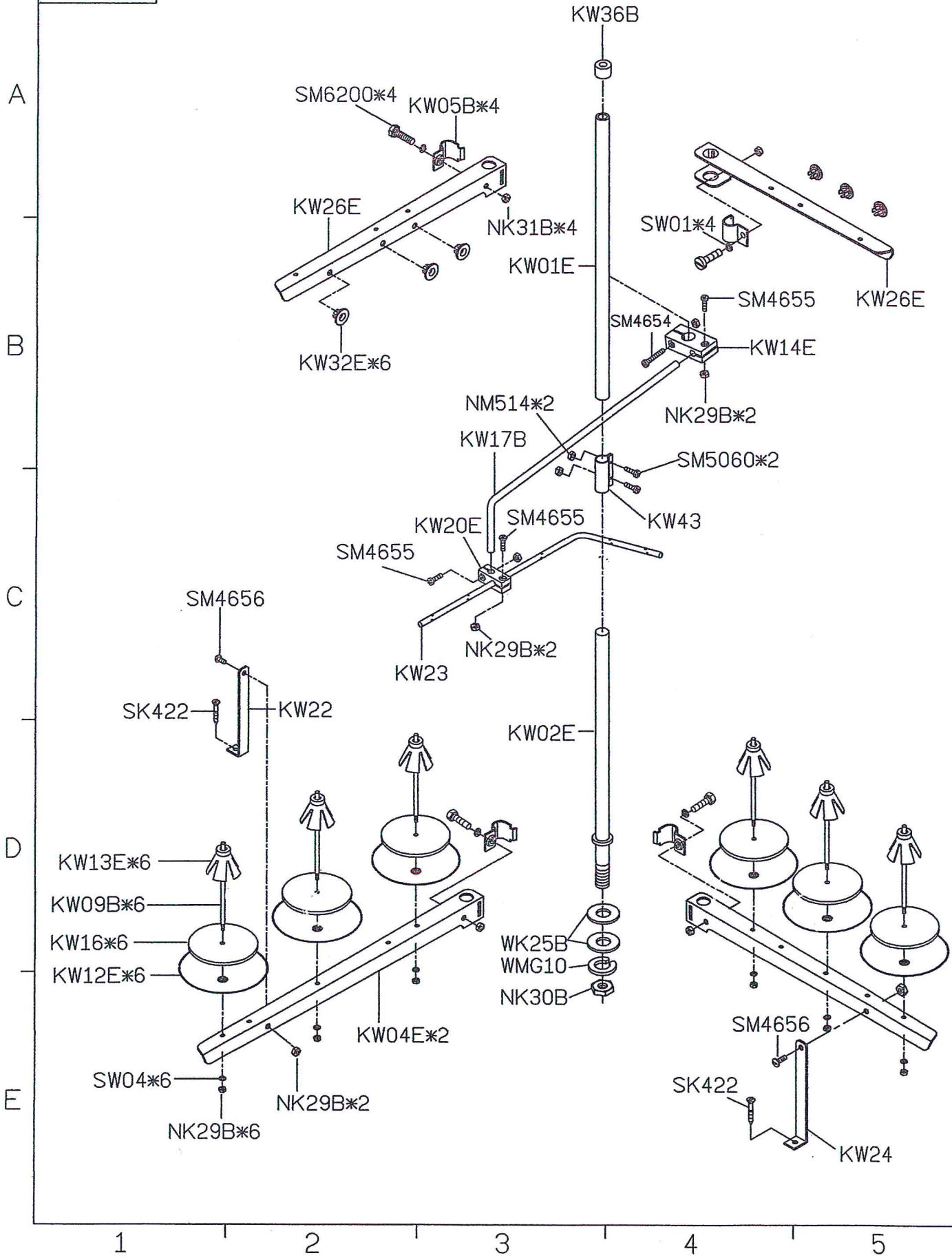
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		3/4
	Overlock			Date
	含MO6800系列			2022/07/11

KW40E-5

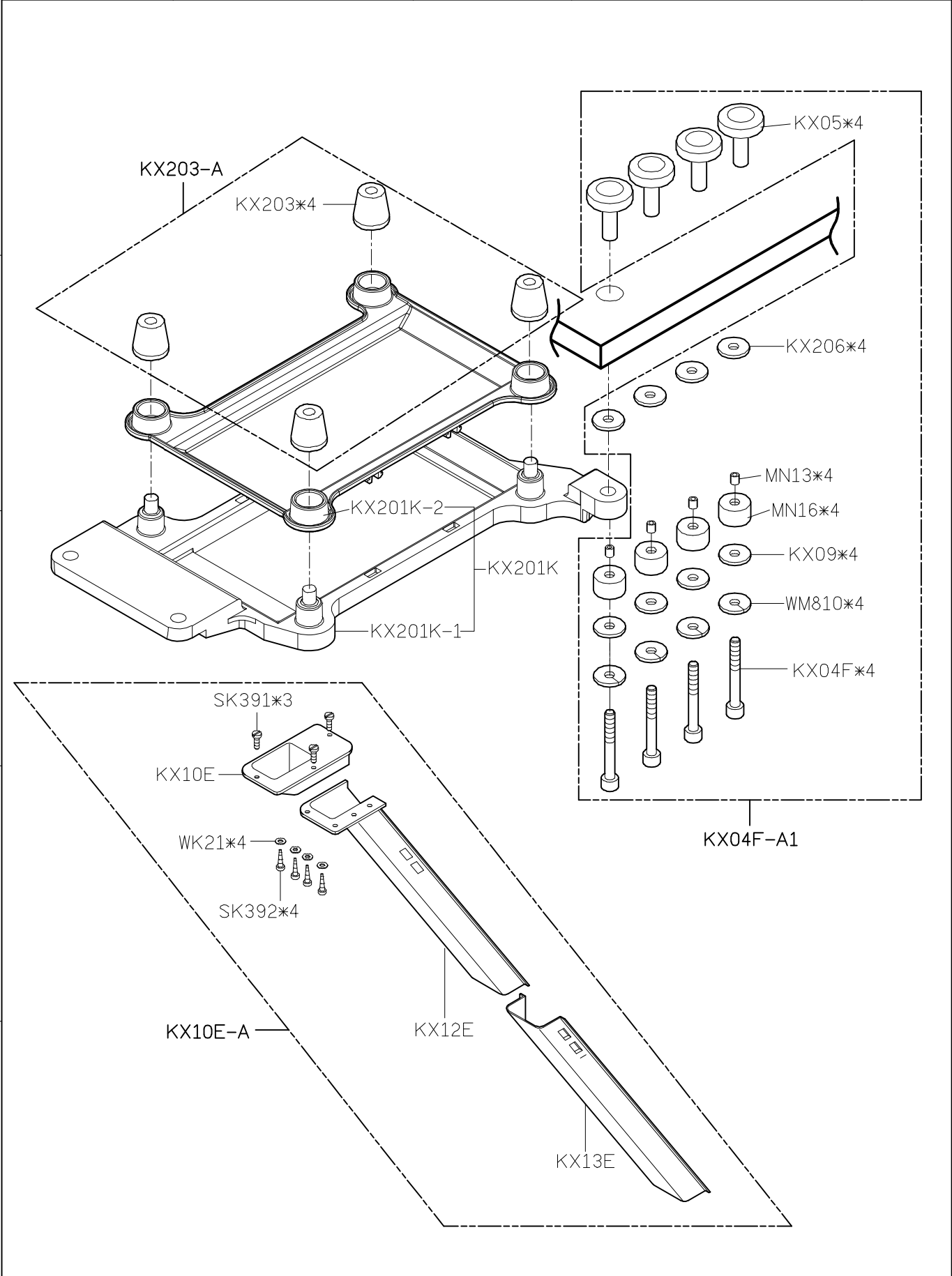


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		4/4
	Overlock			Date
	含MO6800系列			2022/07/11

KW40E-6



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KX		1/1
				Date
				2013/12/27



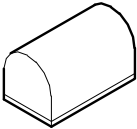





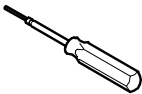
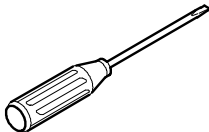
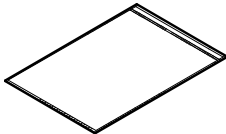

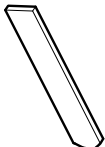


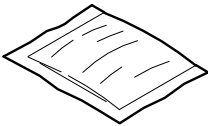
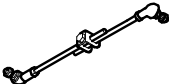
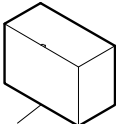

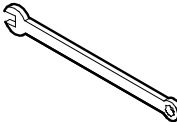
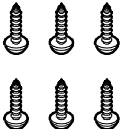

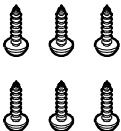
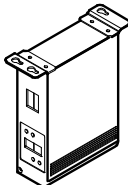
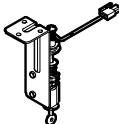
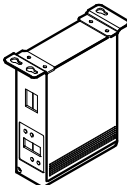
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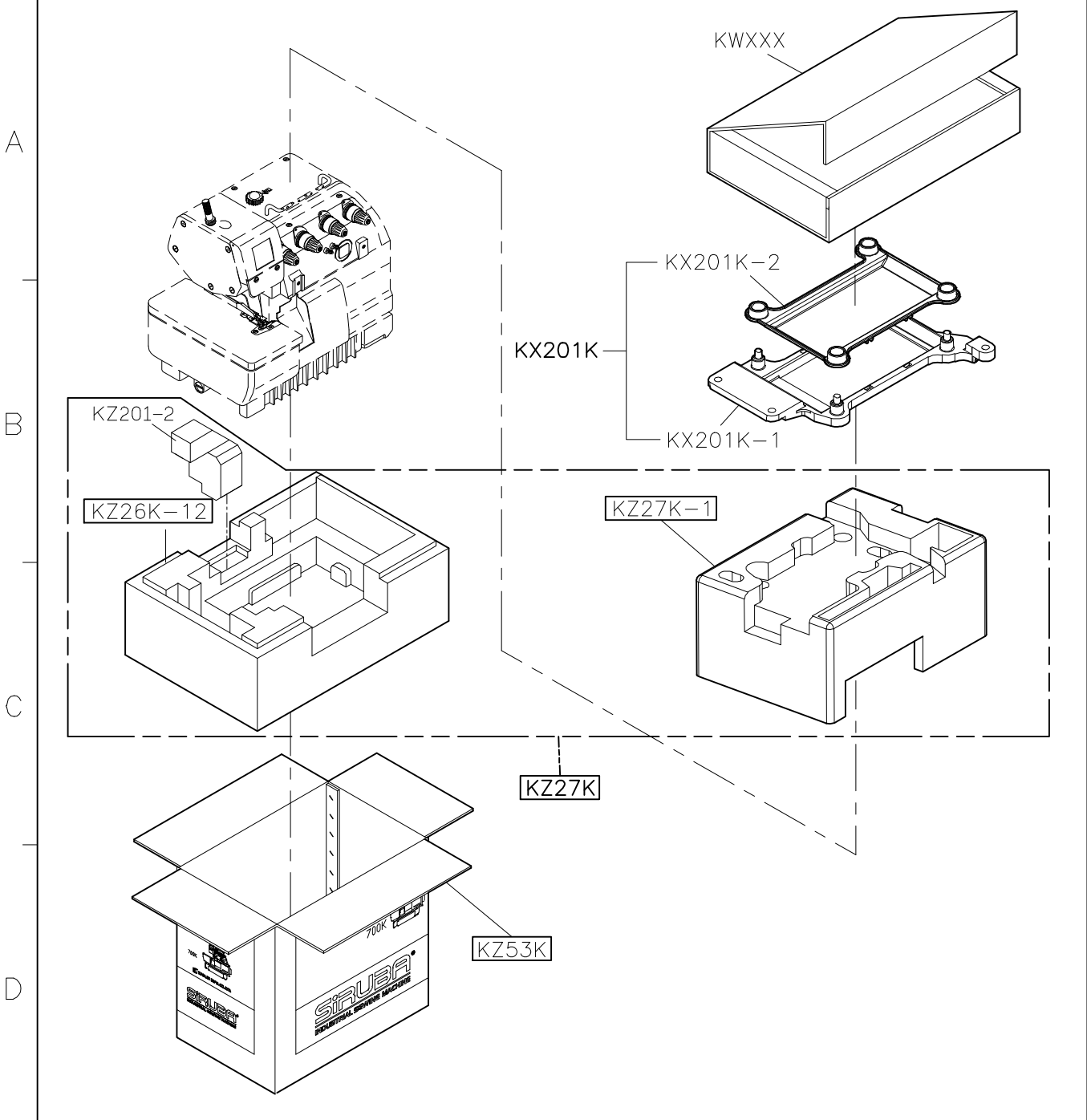
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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD 988/988D	KY	#: Use for 700K/988-DKF1 *: Use for 700D/988D	1/1
				Date
				2020/12/15
KY01-1 防塵罩 	KY203-A 油罐 	KY03 油壺 	KY04 漏斗 	KY18 鑷子 
SK216 螺絲 	KY14 內六角螺絲起子 	LY33 一字起子 	KY201JK 工具袋 	針*4 車針 
KR35/KR35C 下刀片 	KT14-A 濾油器 	KY30 針板紙 	KZ03 乾燥濟 	#TML11 拉杆 
*KC276-A 燈座電器組 	KY21-A/MY21-A 鉤子/鍊條 	KY231 開口板手 	<div> 用橡皮筋纏繞  </div> <div> KC276-E SK392*2  </div>	
#SK392*6 螺絲 	#KD252 連接線 	#KD249-E 控速器 	#DKF1-C550 電控箱 	

SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700K/700KD	KZ		1/1
	988/988D			Date
				2015/04/22



MODEL	PARTS NO			ACCESSORY CASE
700K	KZ53K	KZ27K	KZ27K-1/KZ26K-12/KZ201-2	KWXXXJ (依配件盒實際料號)
988	KZ53K-1	KZ27K	KZ27K-1/KZ26K-12/KZ201-2	
700KD	KZ53KD	KZ27K	KZ27K-1/KZ26K-12/KZ201-2	
988D	KZ53KD-1	KZ27K	KZ27K-1/KZ26K-12/KZ201-2	
700K-LFC	KZ55K	KZ51K	KZ51K-1/KZ26K-2	
988-LFC	KZ55K-1	KZ51K	KZ51K-1/KZ26K-2	
700KD-LFC	KZ55KD	KZ51K	KZ51K-1/KZ26K-2	
988D-LFC	KZ55KD-1	KZ51K	KZ51K-1/KZ26K-2	
700K-DKF1	KZ208	KZ206	KZ206-1/KZ206-2	KWXXXH (依配件盒實際料號)
988-DKF1	KZ208-1	KZ206	KZ206-1/KZ206-2	

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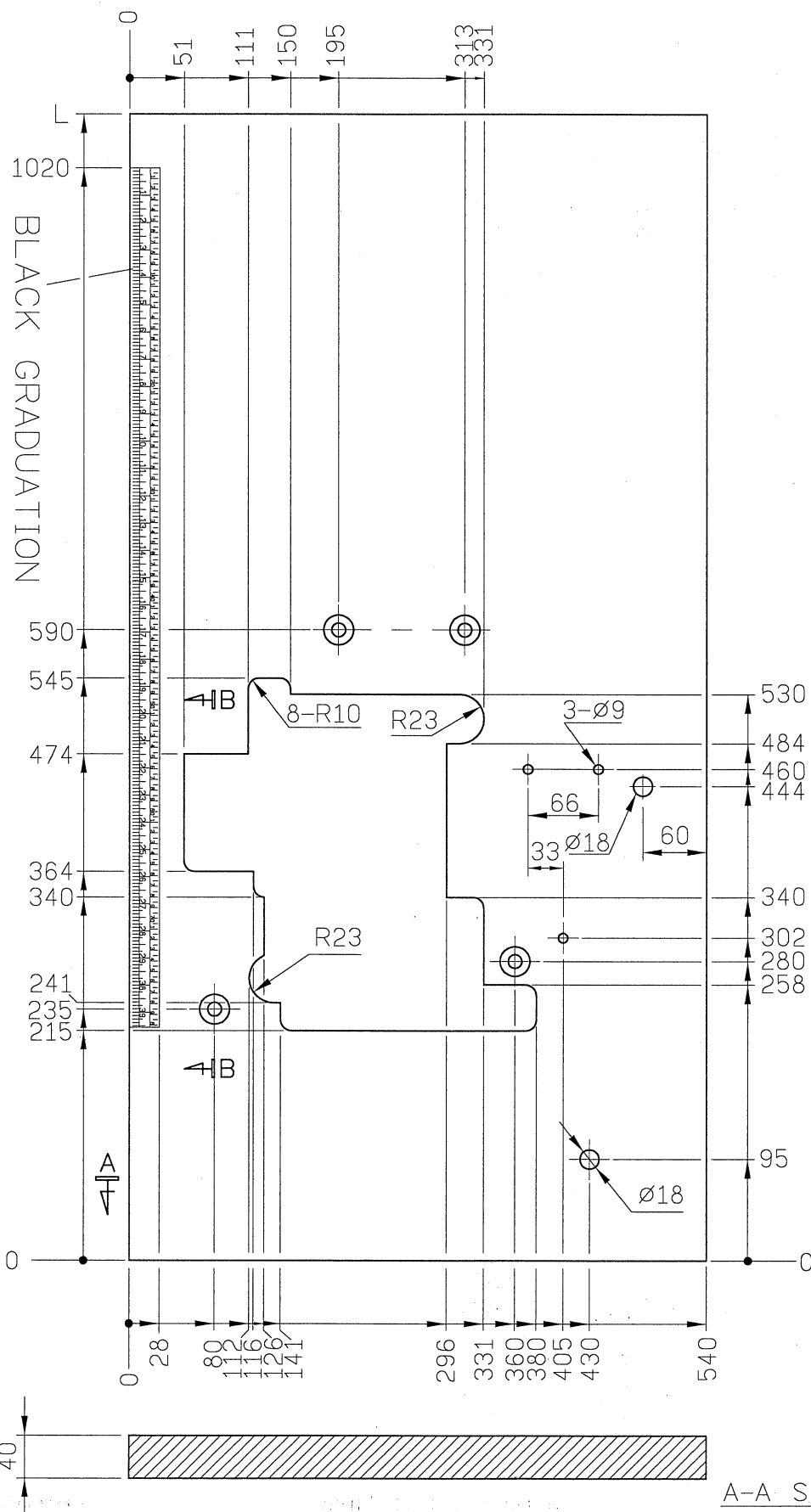
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SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700K/988	700K-T		Semi-submerged
	700KT/700L			Date
				2018/08/28



單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
長度(L):1070/重量(W):10.5kg±5%
長度(L):1200/重量(W):11.5kg±5%

SIRUBA

TABLE
CUT - OUT

Series

700K/988
700L

Item Code

700K-T3

Subclass Remark

For:EC.CT.VT
需配TBK-1(包含TB201)
Collocate With
TBK-1(Including TB201)

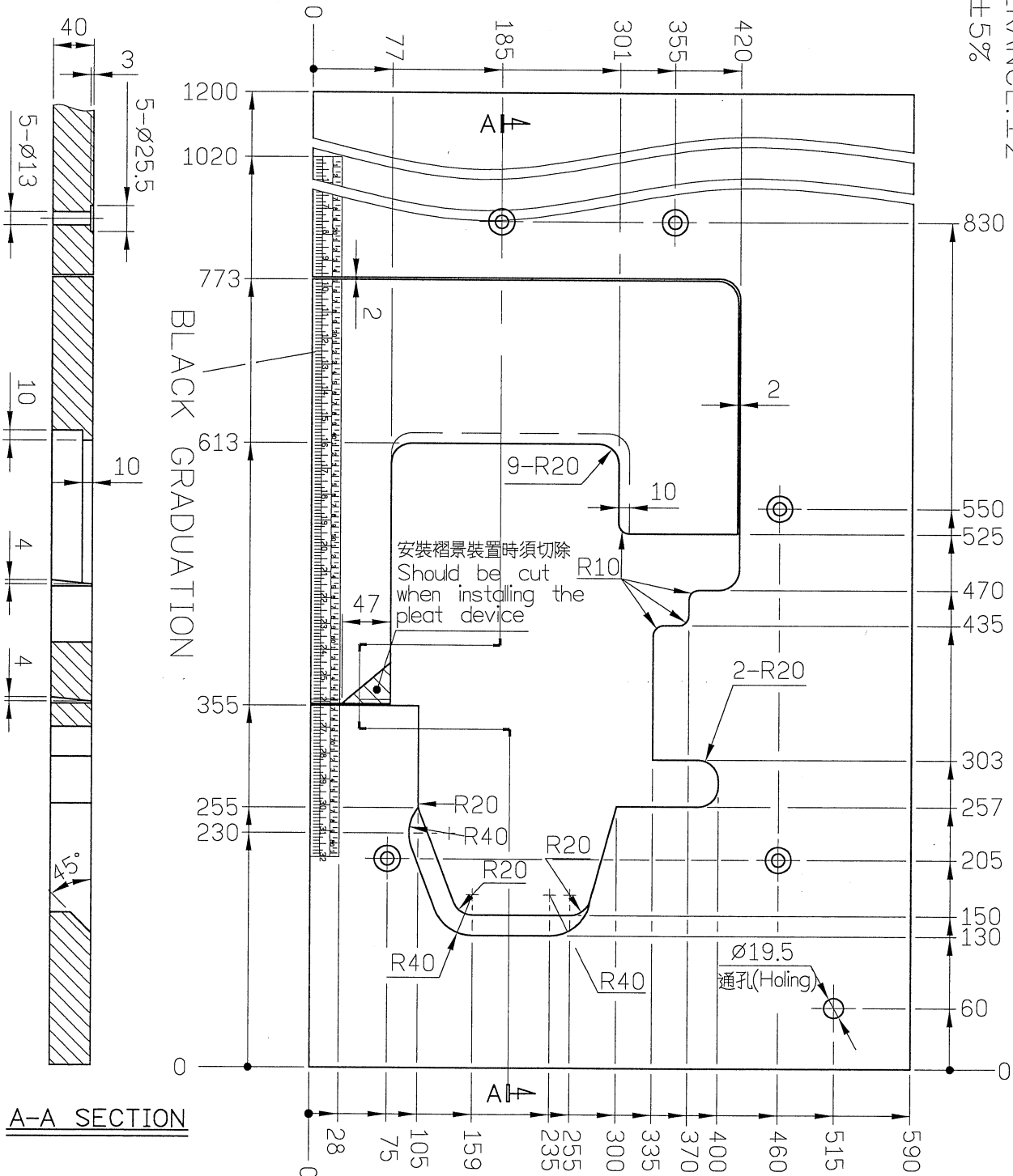
Mounting

Fully-submerged

Date

2018/08/28

單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
重量(W):12.4kg±5%



A-A SECTION

SIRUBATABLE
CUT - OUT

Series

700K/988
700L

Item Code

TB201

Subclass Remark

Mounting

Fully-submerged
Fixed Table

Date

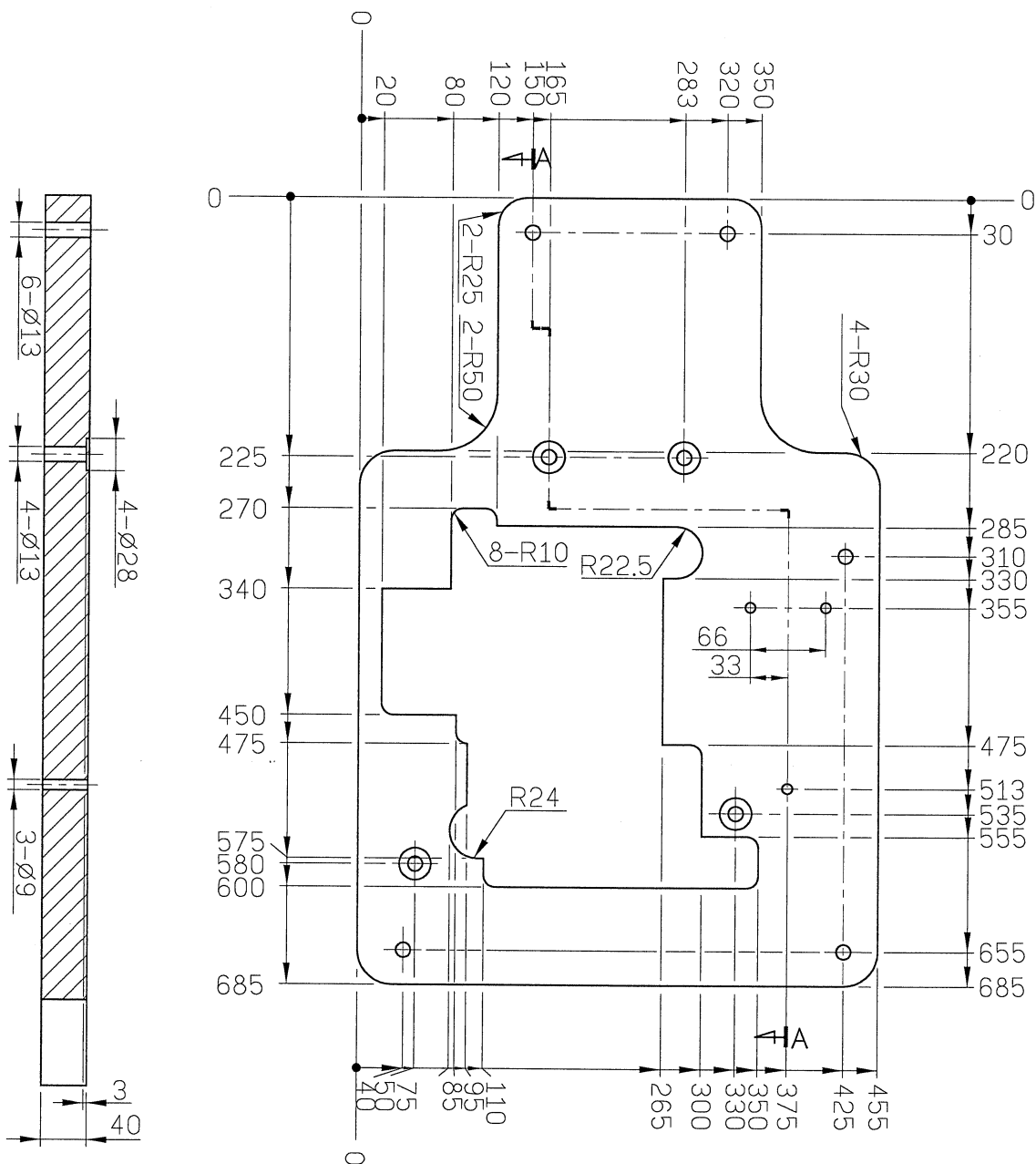
2018/08/28

單位/UNIT:mm

所有尺寸公差/DIFFERENCE:±2

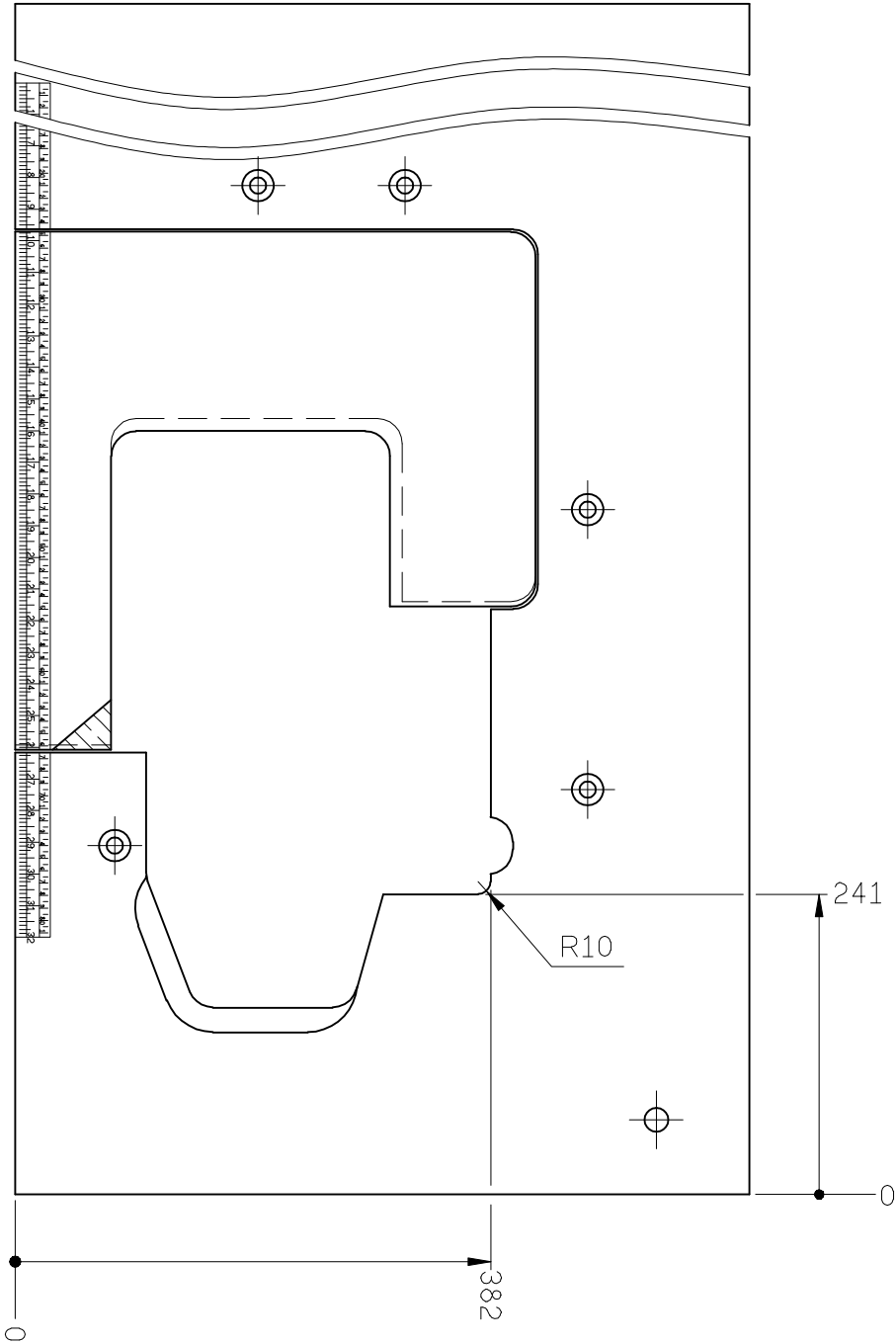
重量(W):4.25kg±5%

全封邊灰格紋光塑面台板/Plastic Table With All Sides Sealed With Gray Plaid

A-A SECTION

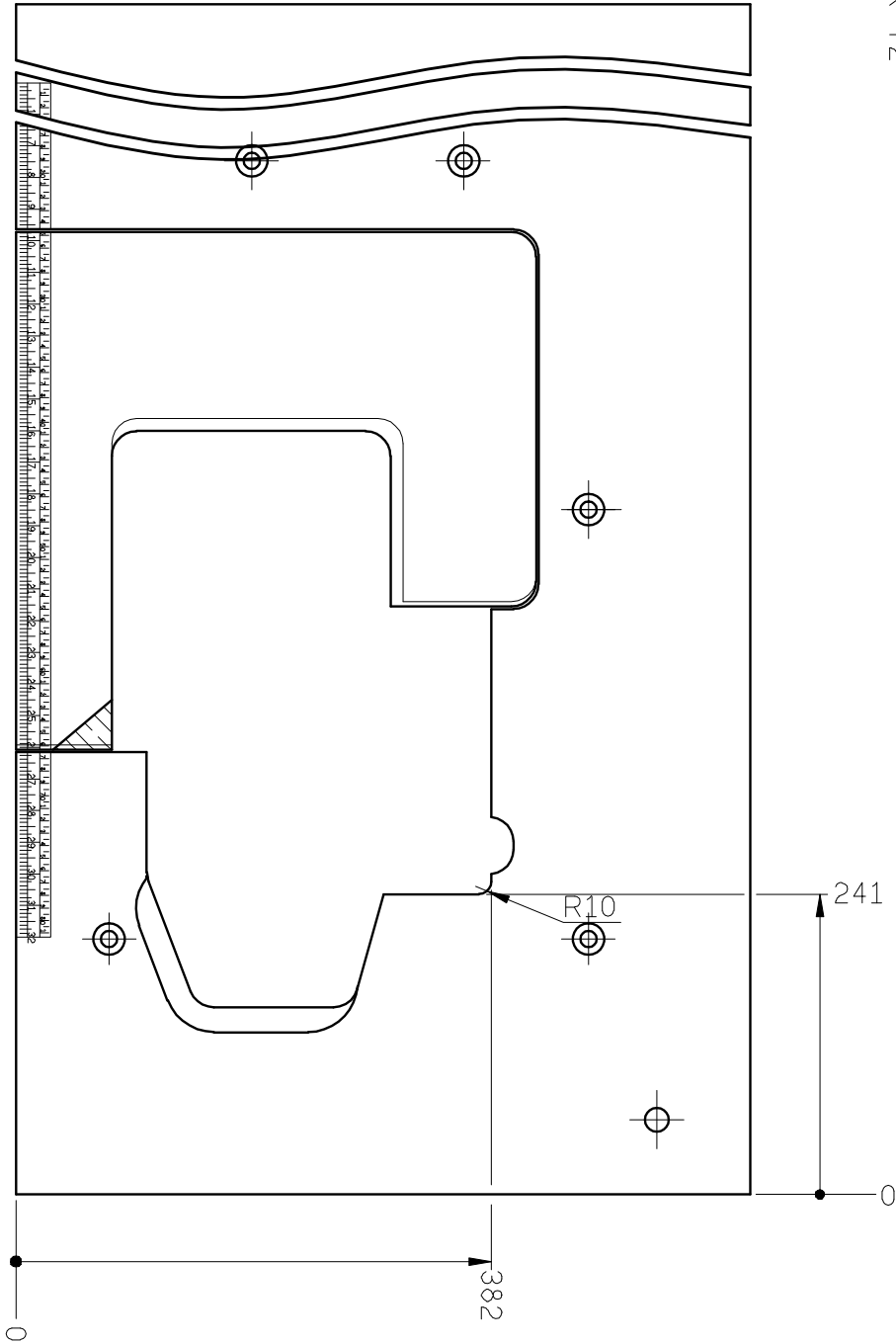
SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T1	需配TBK(包含TB202/TB203) (需搭KX201舊底盤)	Fully-submerged
				Date
				2012/11/18

單位 / UNIT :mm
 所有尺寸公差 / TOLERANCE :±2
 重量 (W) :12.2kg±5%
 其餘尺寸同 700K-T1



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700KD/988D	700KD-T2	需配TBKD-1(包含TB201D)	Fully-submerged
				Date
				2016/05/05

單位 / UNIT :mm
FOR 700KD / 988D
所有尺寸公差 / TOLERANCE : ±2
重量 (W) : 12.2kg ± 5%
其餘尺寸同 700K-T2



SIRUBA

TABLE
CUT - OUT

Series
700K/988/700KT
700L/700LD

Item Code
700LD-T

Subclass Remark
FOR 直驅用

Mounting
Semi-submerged
Date
2018/08/31

單位 / UNIT: mm
所有尺寸公差 / TOLERANCE: ± 2
長度 (L): 1200
重量 (W): $11.5 \text{ kg} \pm 5\%$

