




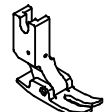





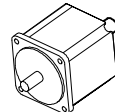


<b>SIRUBA</b> GAGE PARTS LIST	Series	Remark	Page	Date
	DL918	BM1/BH1	1 / 1	2012/11/01

# DL918-BM/BH規格件表      CONVERSION   CHART

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL918-BM1-10 ~ DL918-BM1-13	薄中布 至 厚布料	LU277-A	E704	D701	P701	G121	G202	G303	DBX1#14	LH500-E	T50D8S11
DL918-BM1A-10 ~ DL918-BM1A-13			E704D	D702	P701	G121	G202	G303	DBX1#14		
DL918-BH1-10 ~ DL918-BH1-13	厚布料		E711	D711	P711	G125J	G202	G303	DBX1#21		
DL918-BH1A-10 ~ DL918-BH1A-13			E711D	D711D	P711D	G125J	G202	G303	DBX1#21		

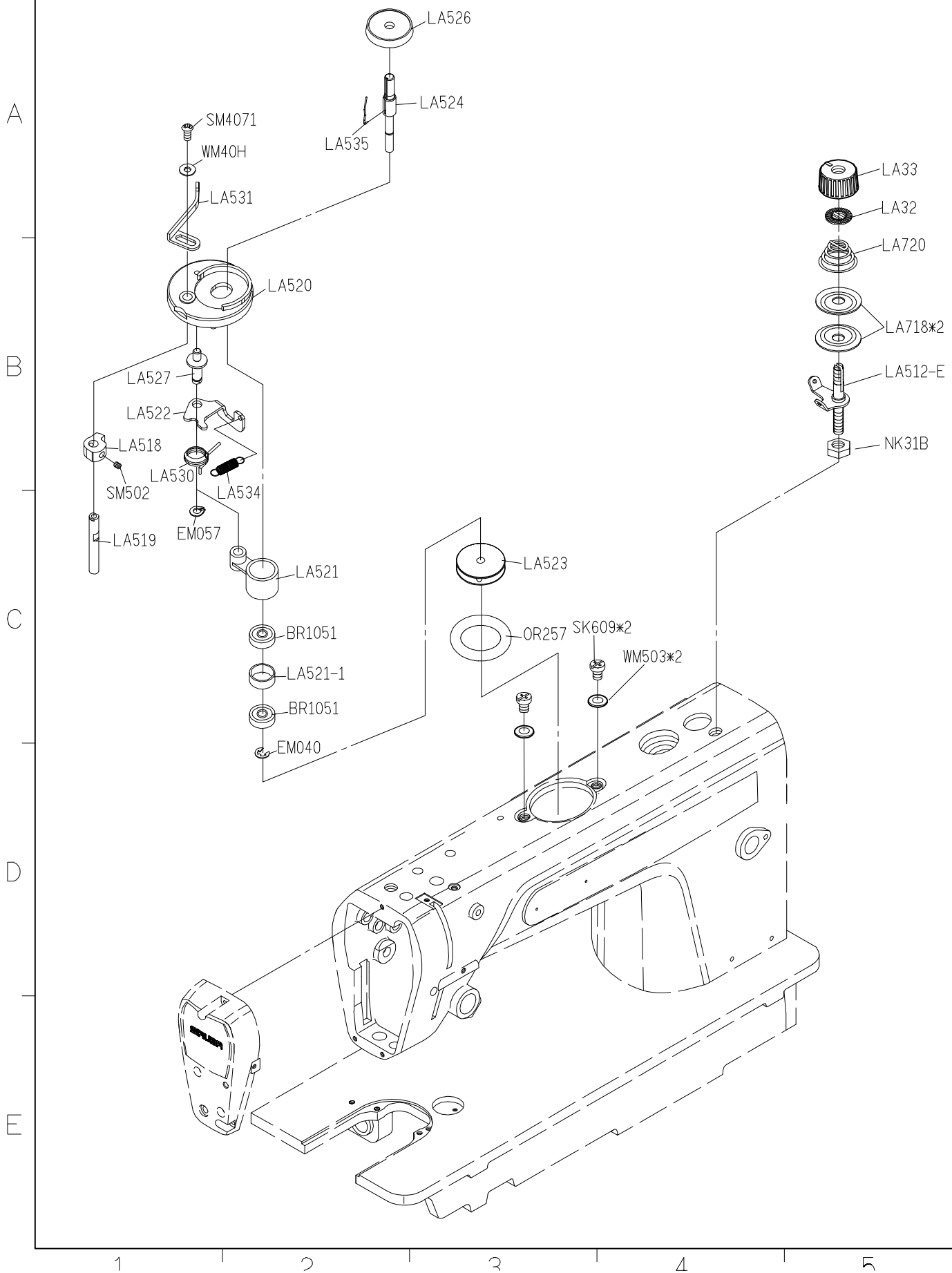
<b>SIRUBA</b> MODEL COMPARE LIST	Series	Remark	Page	Date
	DL918/DL7000	BM1/BH1	1/2	2012/11/01

## DL918/DL7000 型別件表

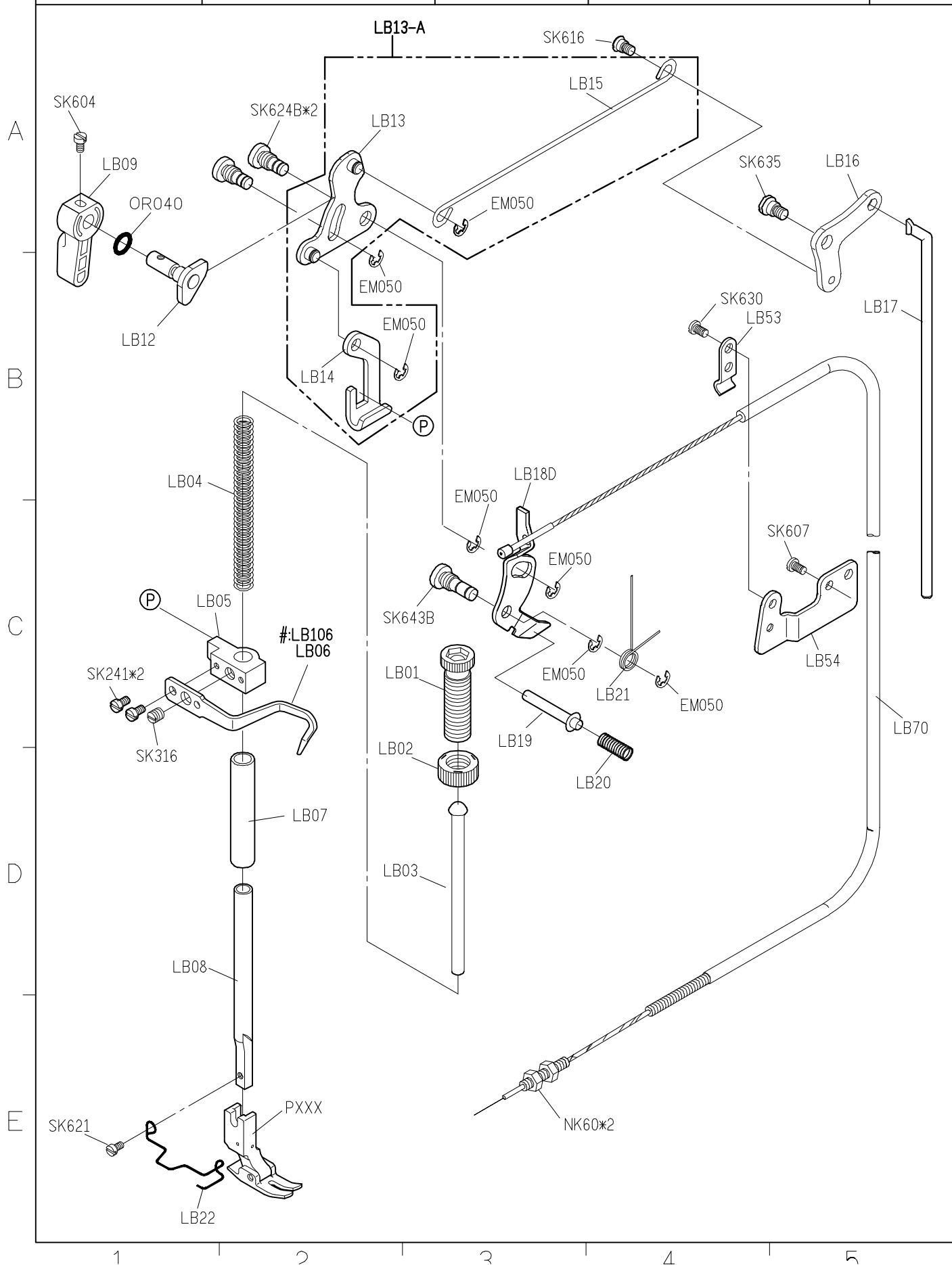
											
MODEL	SUB-CLASS	SPRING	SPRING	NEEDLE BAR	BUSING	THRAD TAKE UP LEVER	THREAD GUIDE	THREAD GUIDE BAR	THREAD GUIDE	ADJUSTING KNOB	
機 型	規 格	控線彈簧	控線彈簧	針棒	襯套	天秤	導線片	導線桿	導線環片	調整旋鈕	
BM-XX	薄布料 ~ 中厚料	LA31	LA22	LG104H LG04	LG07	LG13	A	LB06	-	LG09	LC623G
							B	SK241			
BH-XX	中厚料 ~ 厚布料	LA131	LA122	LG104	LG107	LG113	-	A	LB100	LG109	LC600G
								B	LB106		
								C	NK23		
								D	WK09		



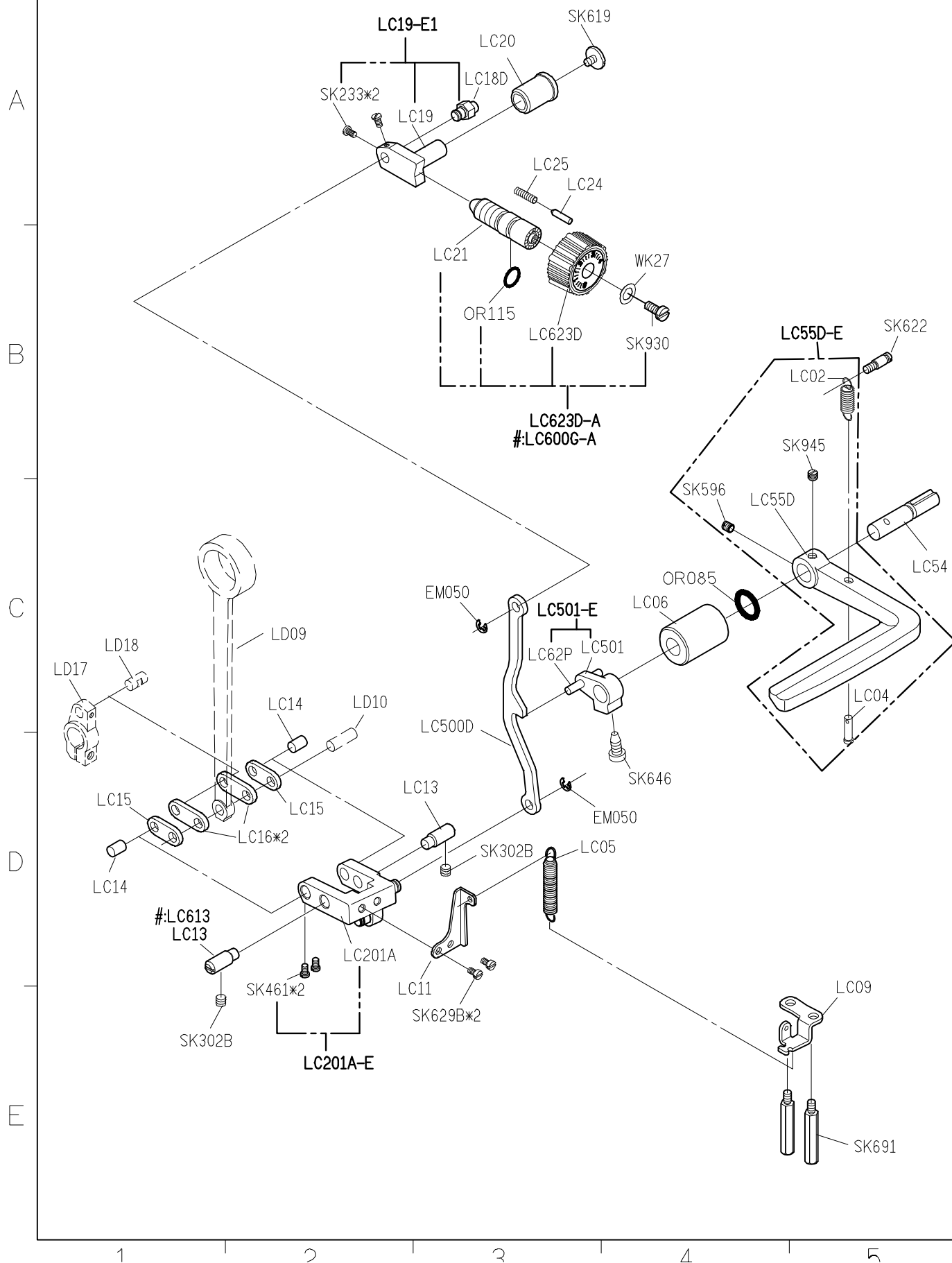
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LA		2/2
				Date
				2012/11/01



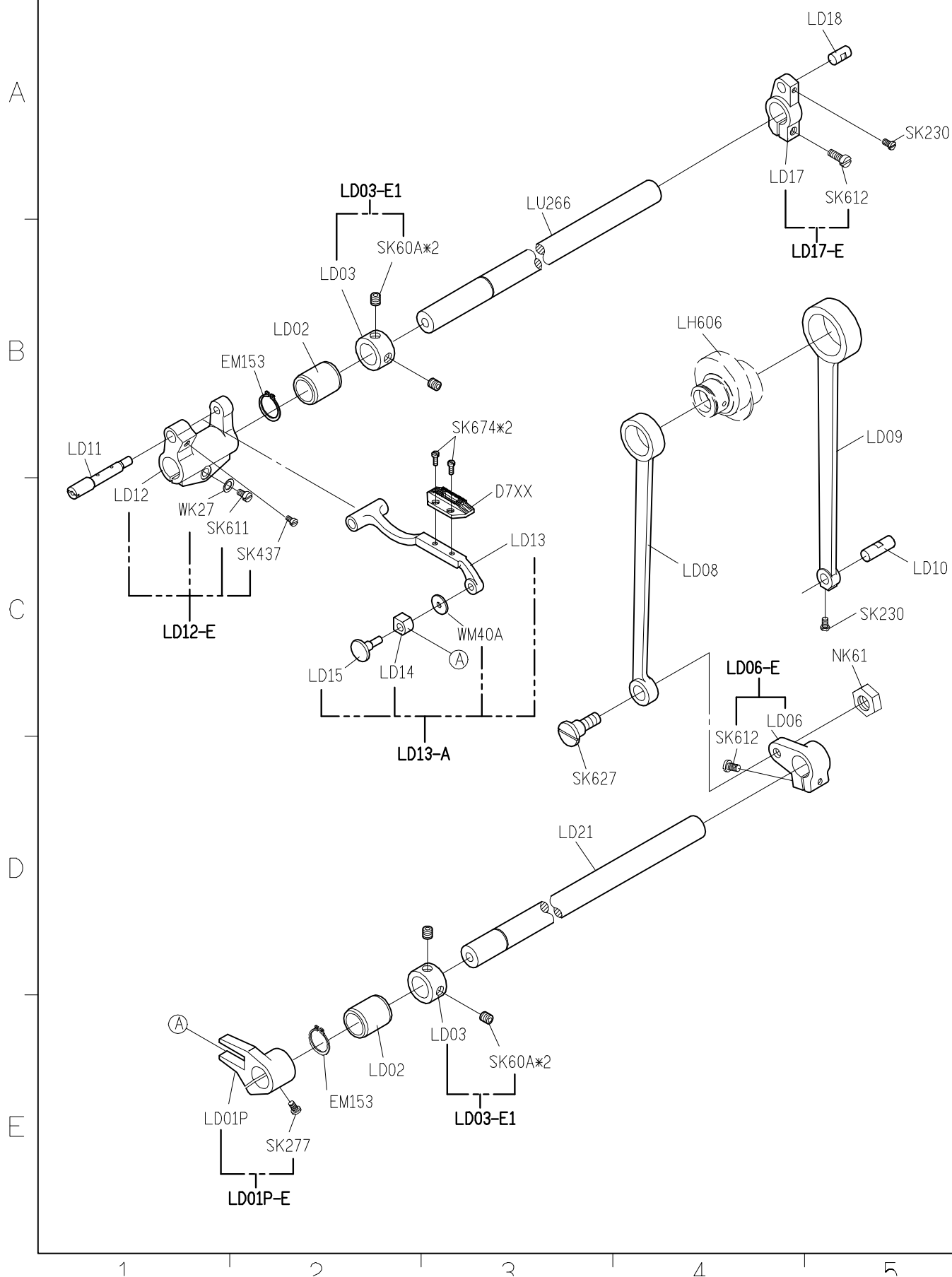
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LB	#:Use for BH1	1/1
				Date
				2012/11/01



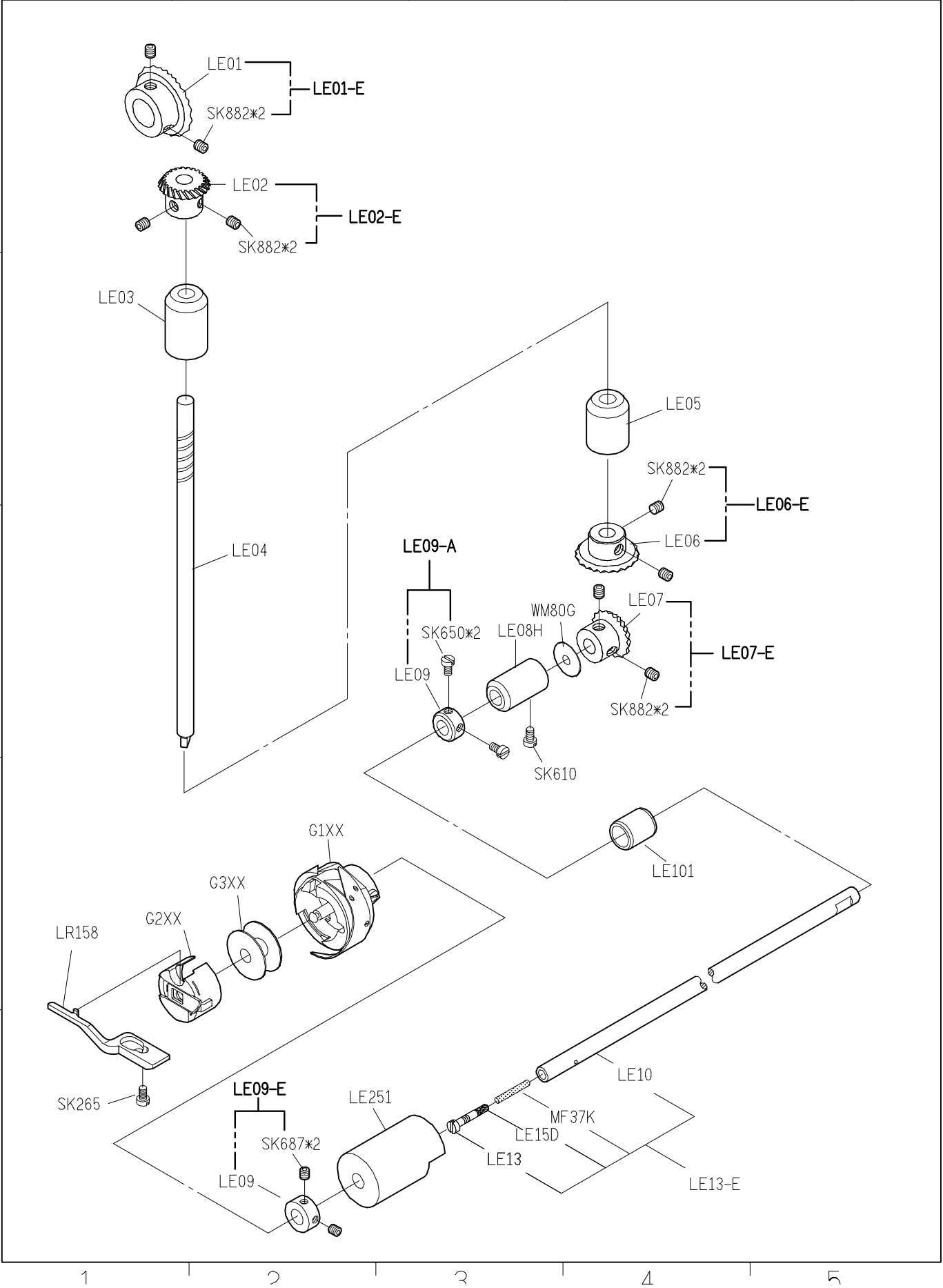
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	DL918-BM1/BH1	LC	#:Use for BH1	1/1
				Date
				2013/04/01



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LD		1/1
				Date
				2012/11/01



<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LE		1/1
				Date
				2013/01/10





<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LG	#:Use for BH1	1/1
				Date
				2012/11/01

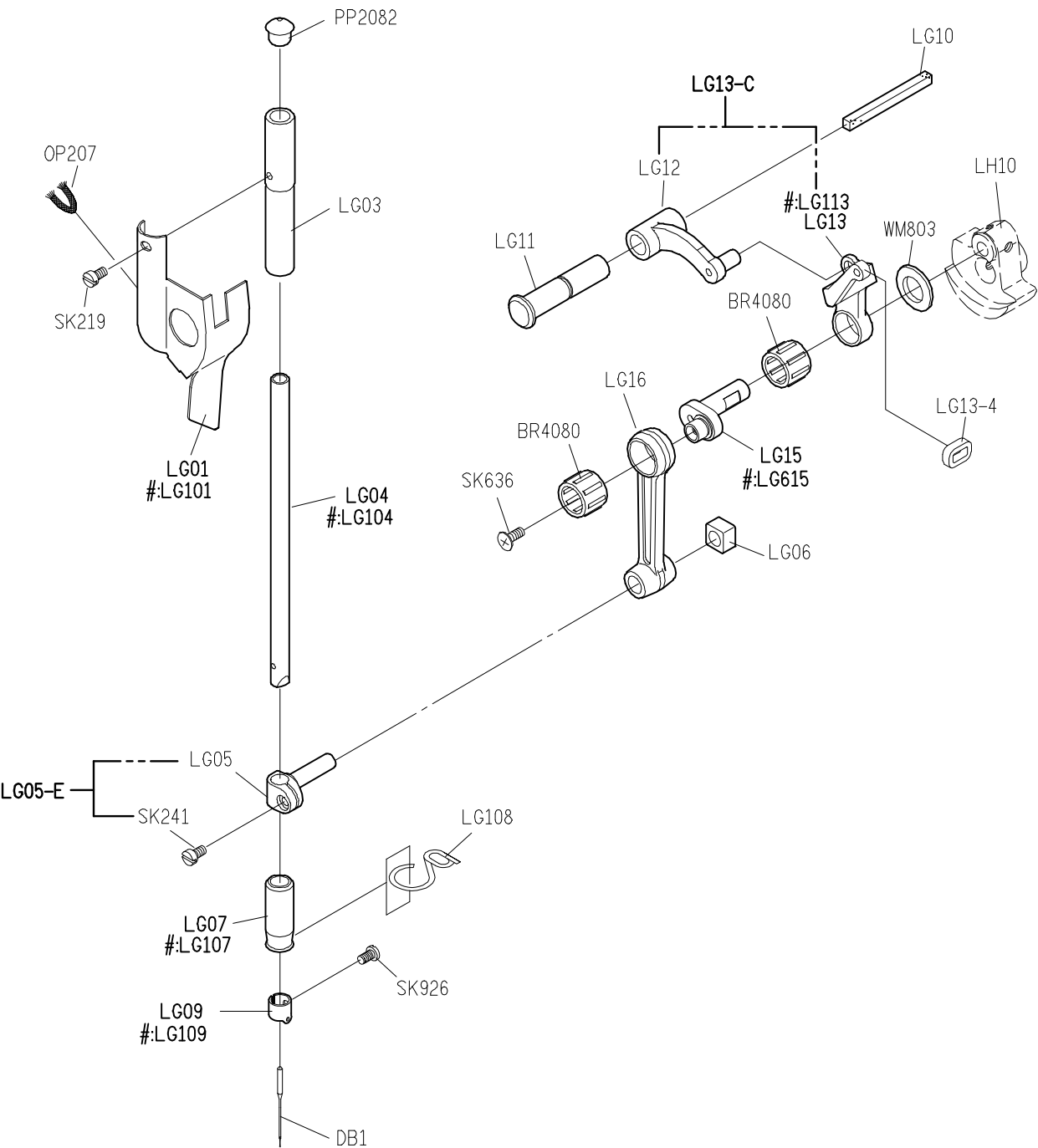
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B

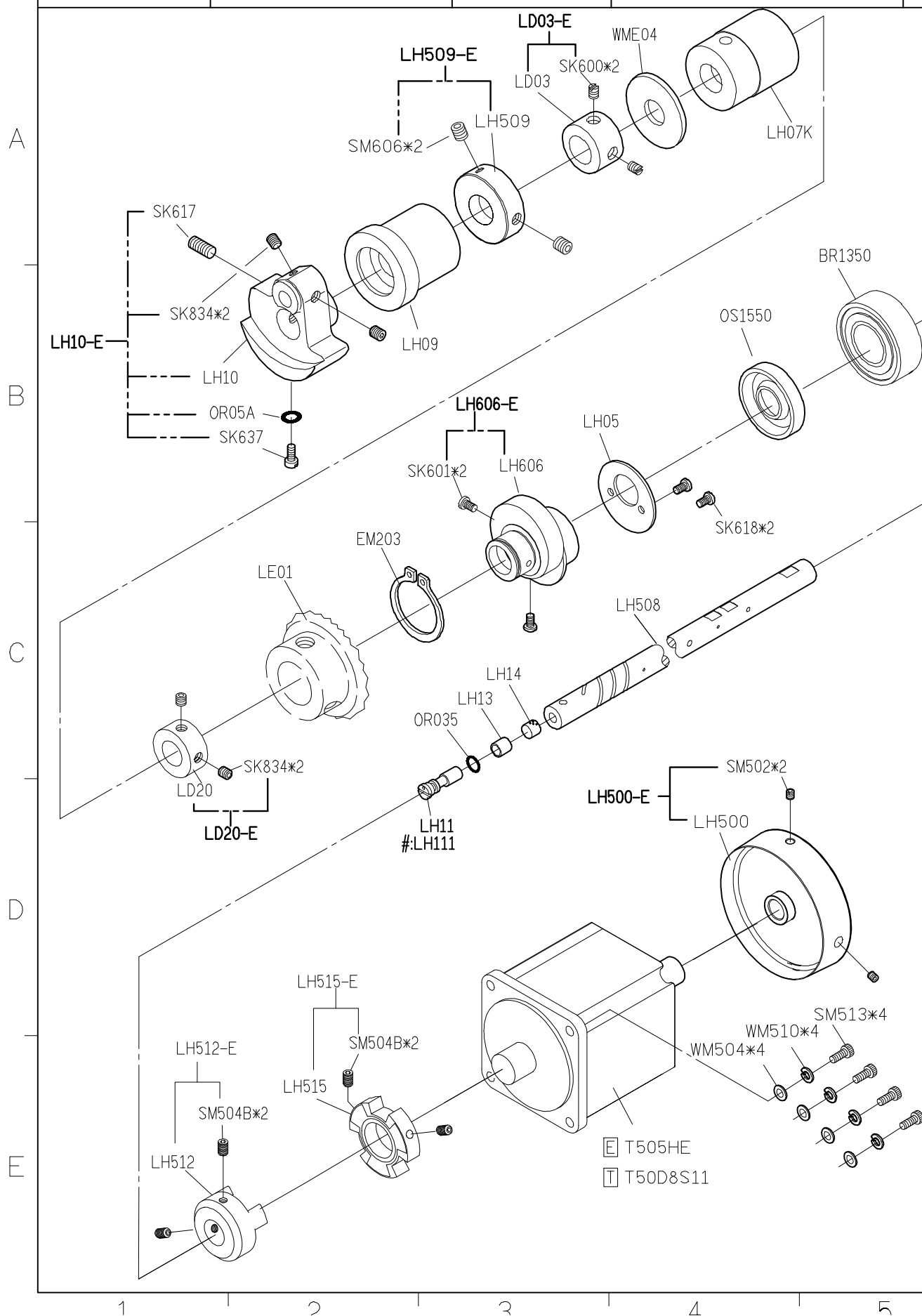
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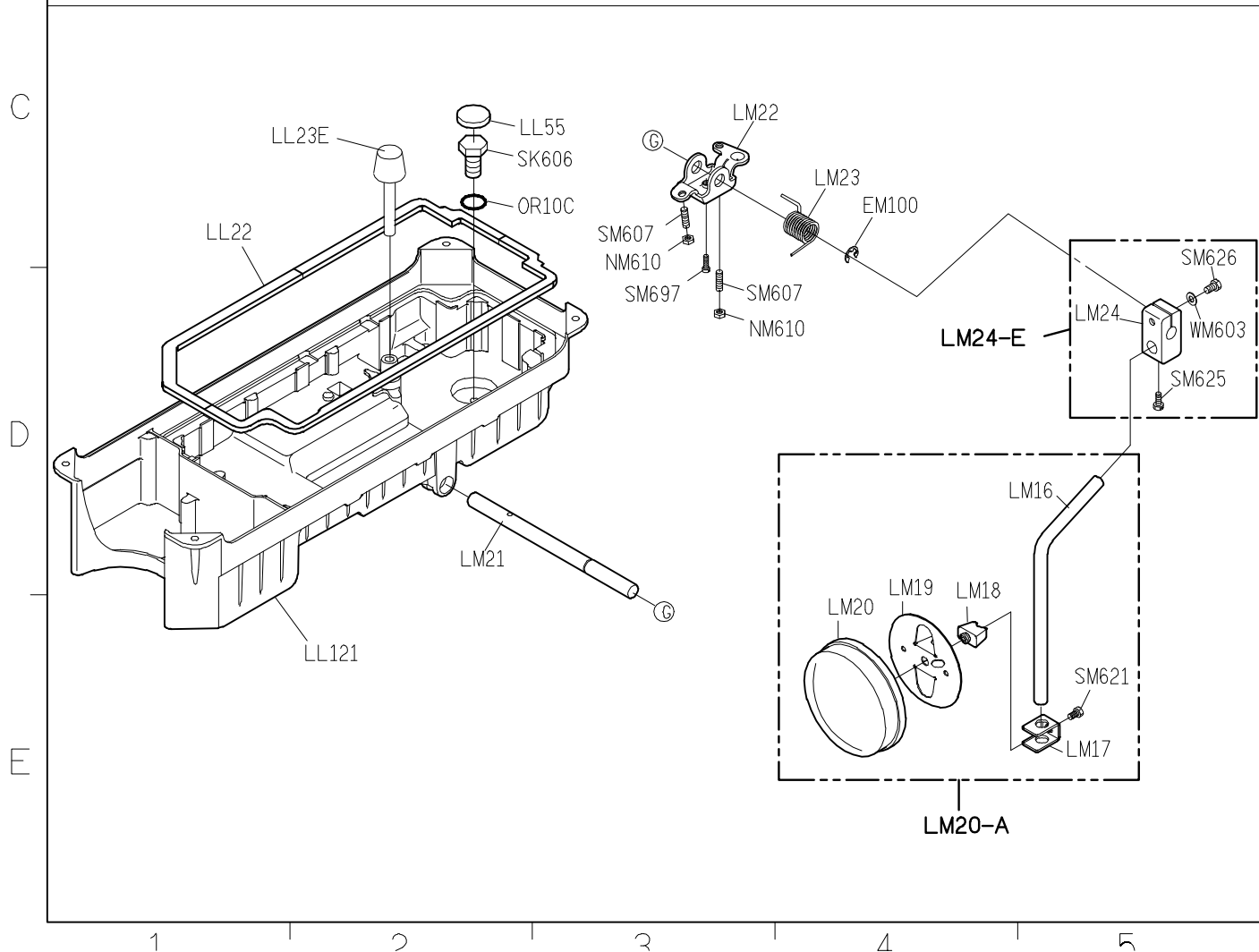
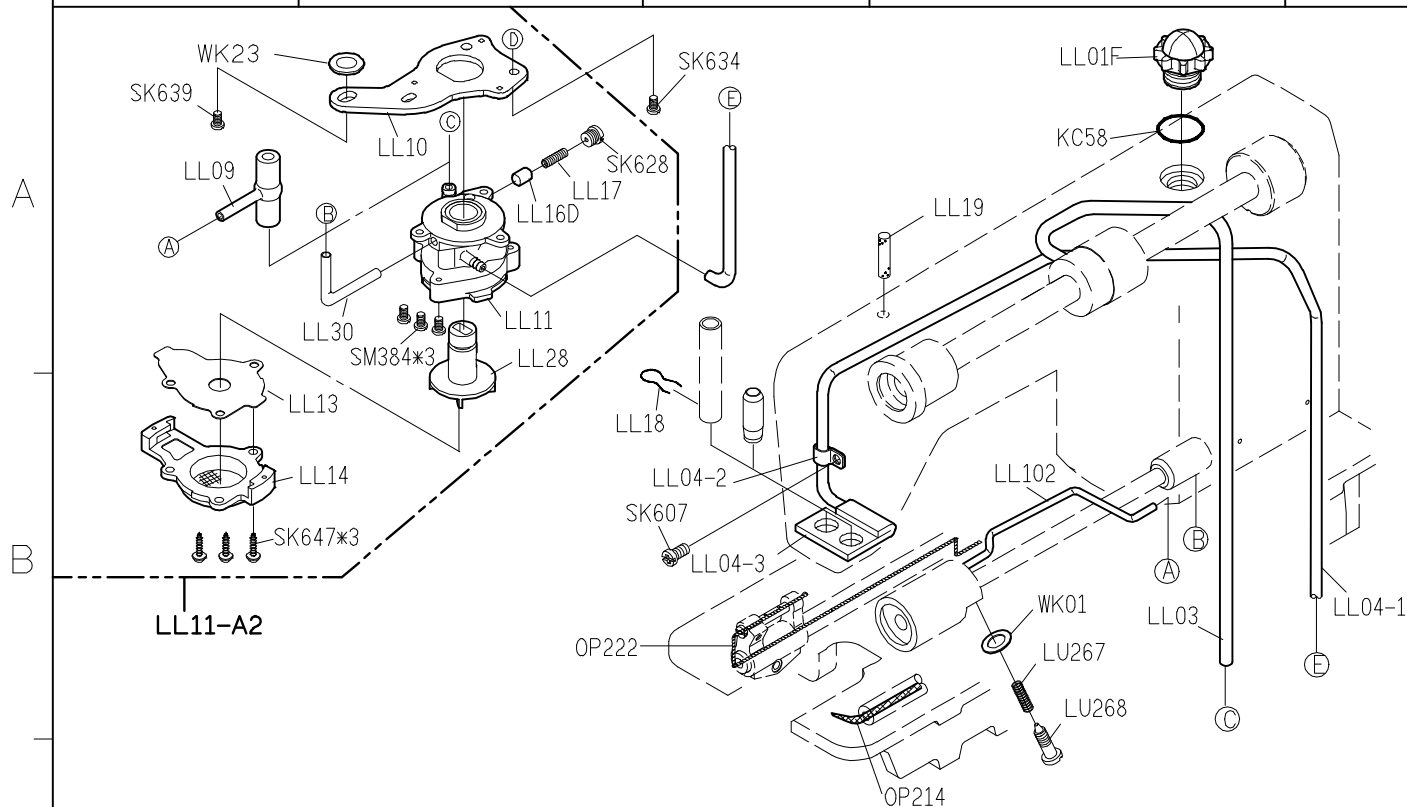
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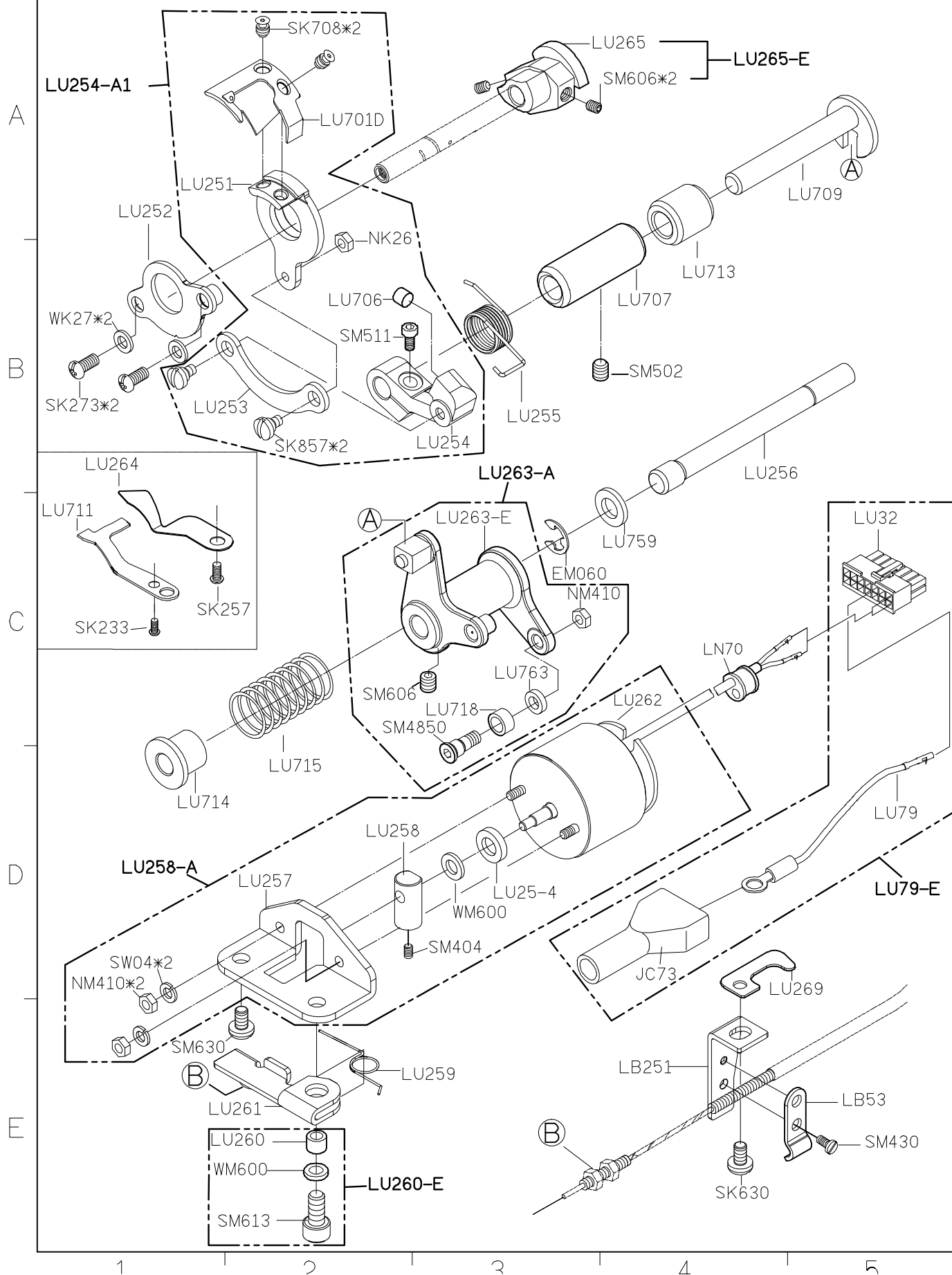
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LH	#:Use for BH1	1/1
				Date
				2012/11/01



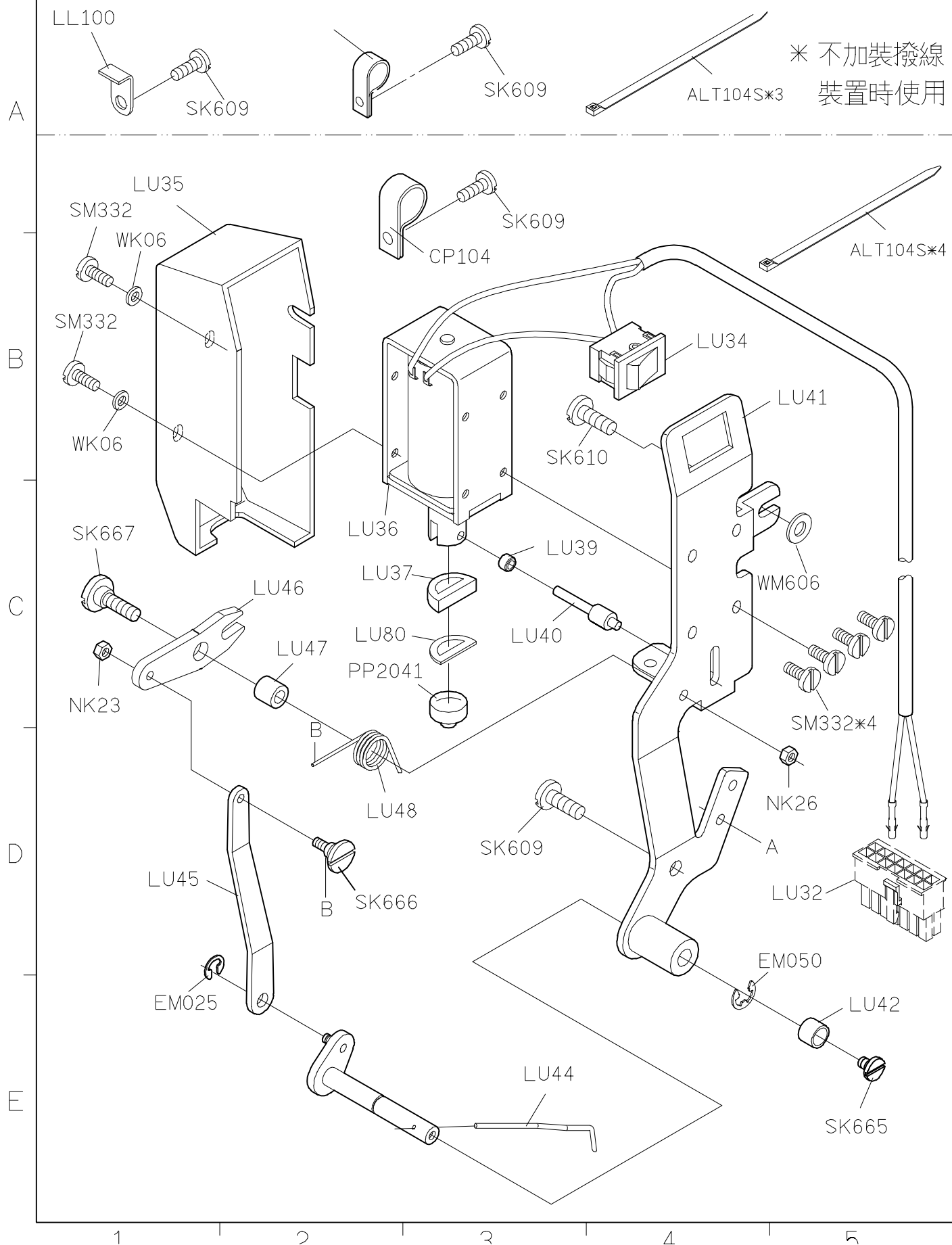
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LL		
				Date
				2013/03/20



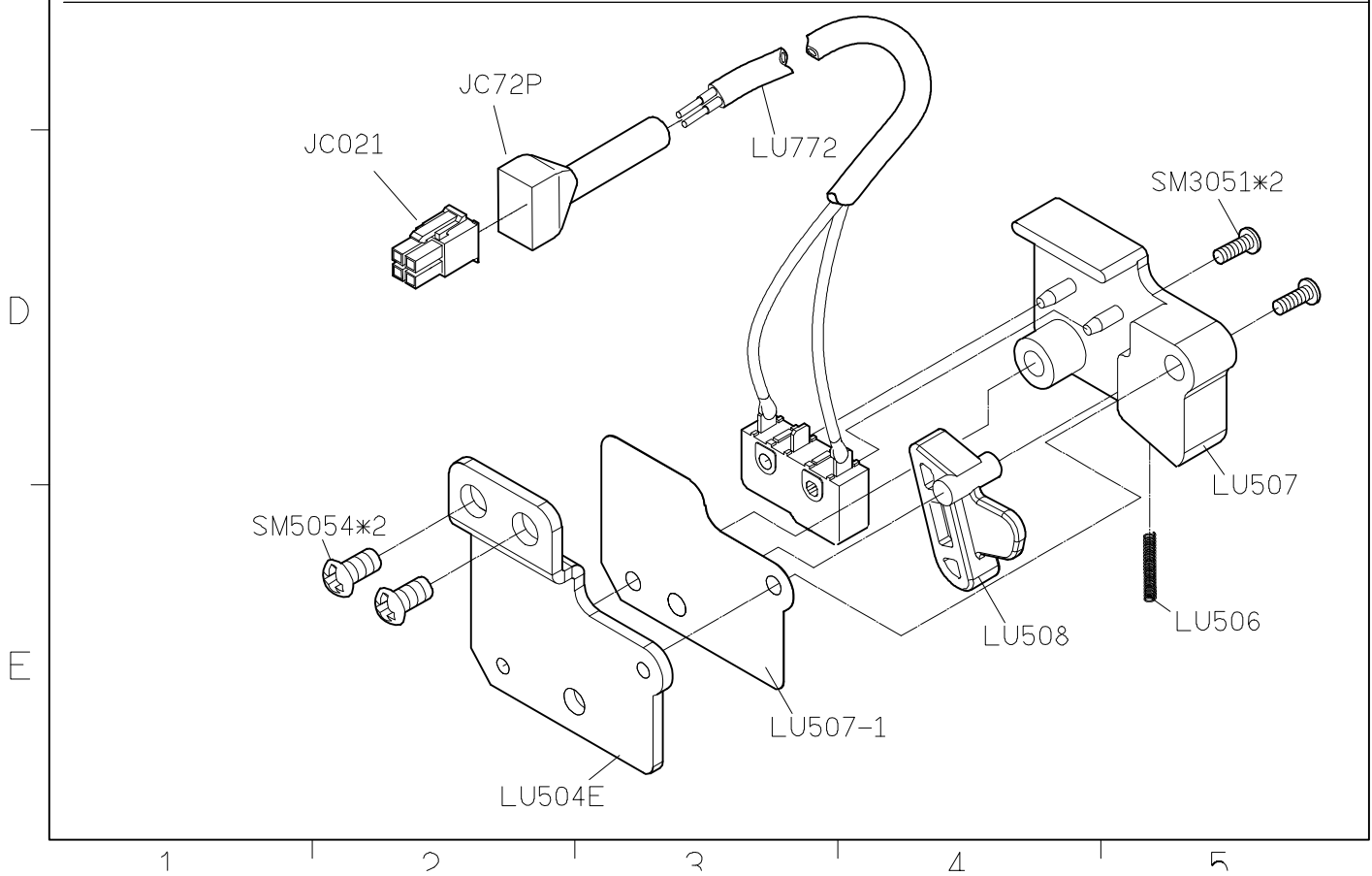
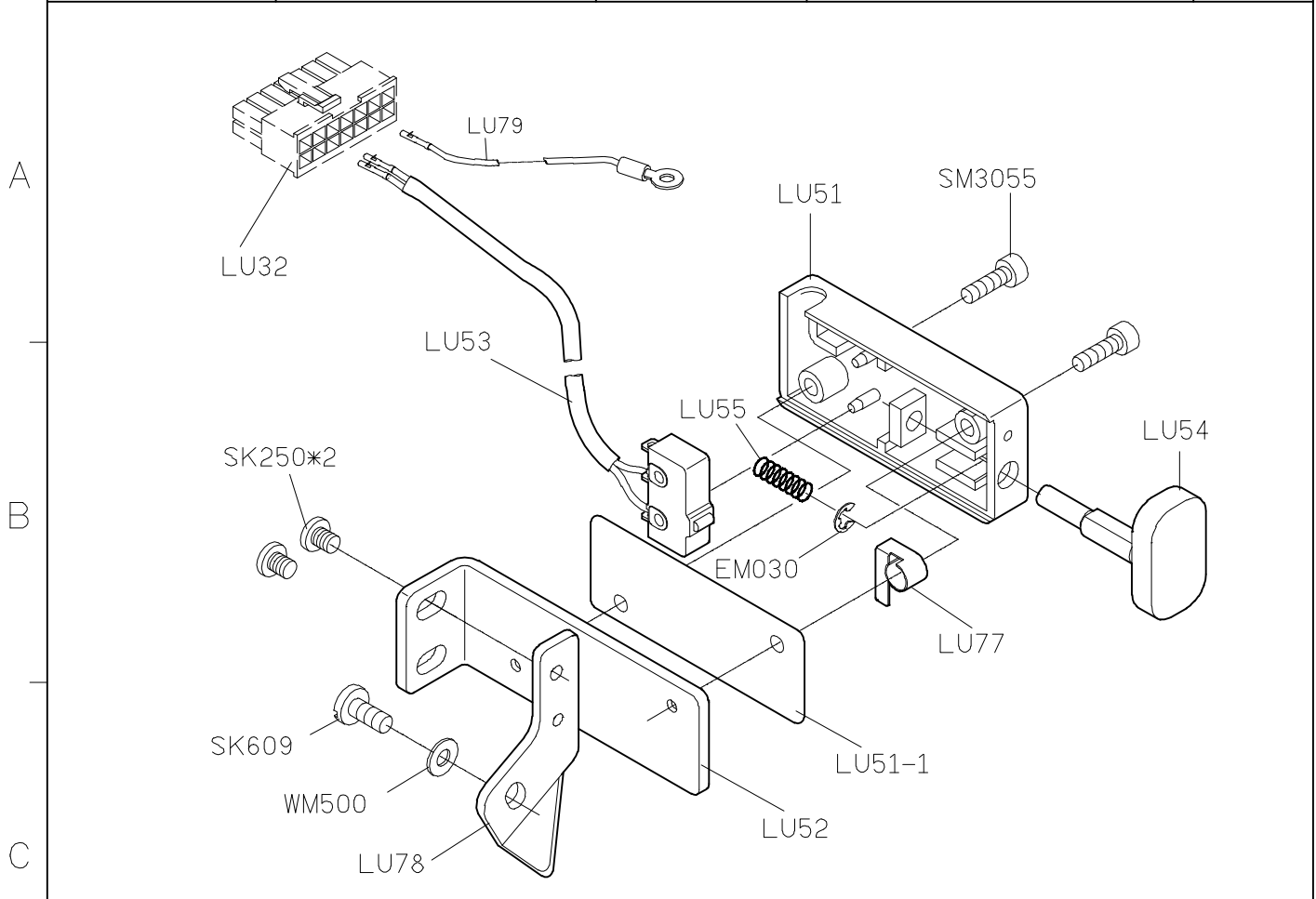
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LU		1/7
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LU		2/7
				Date
				2012/11/01



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LU		3/7
				Date
				2012/11/01



1

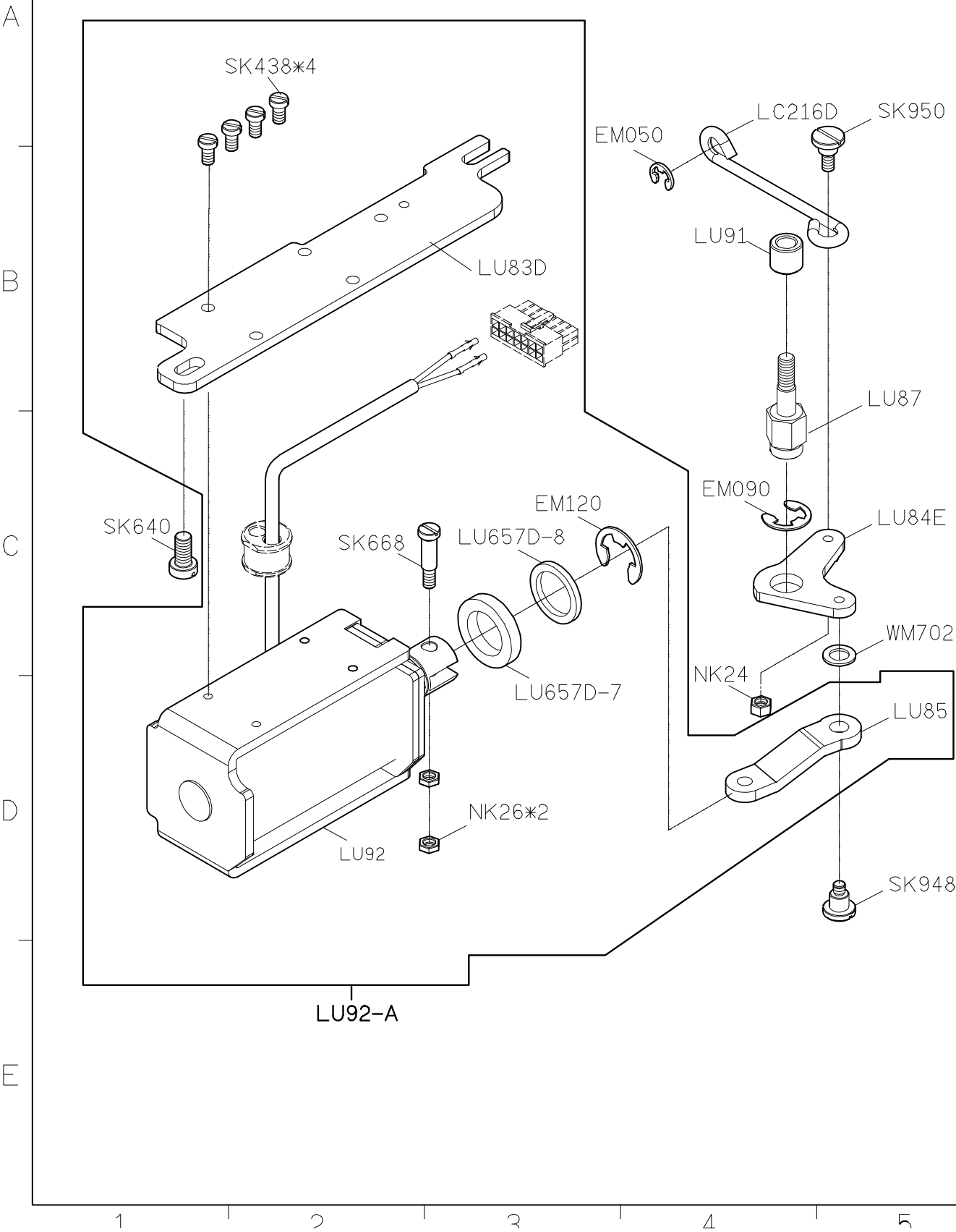
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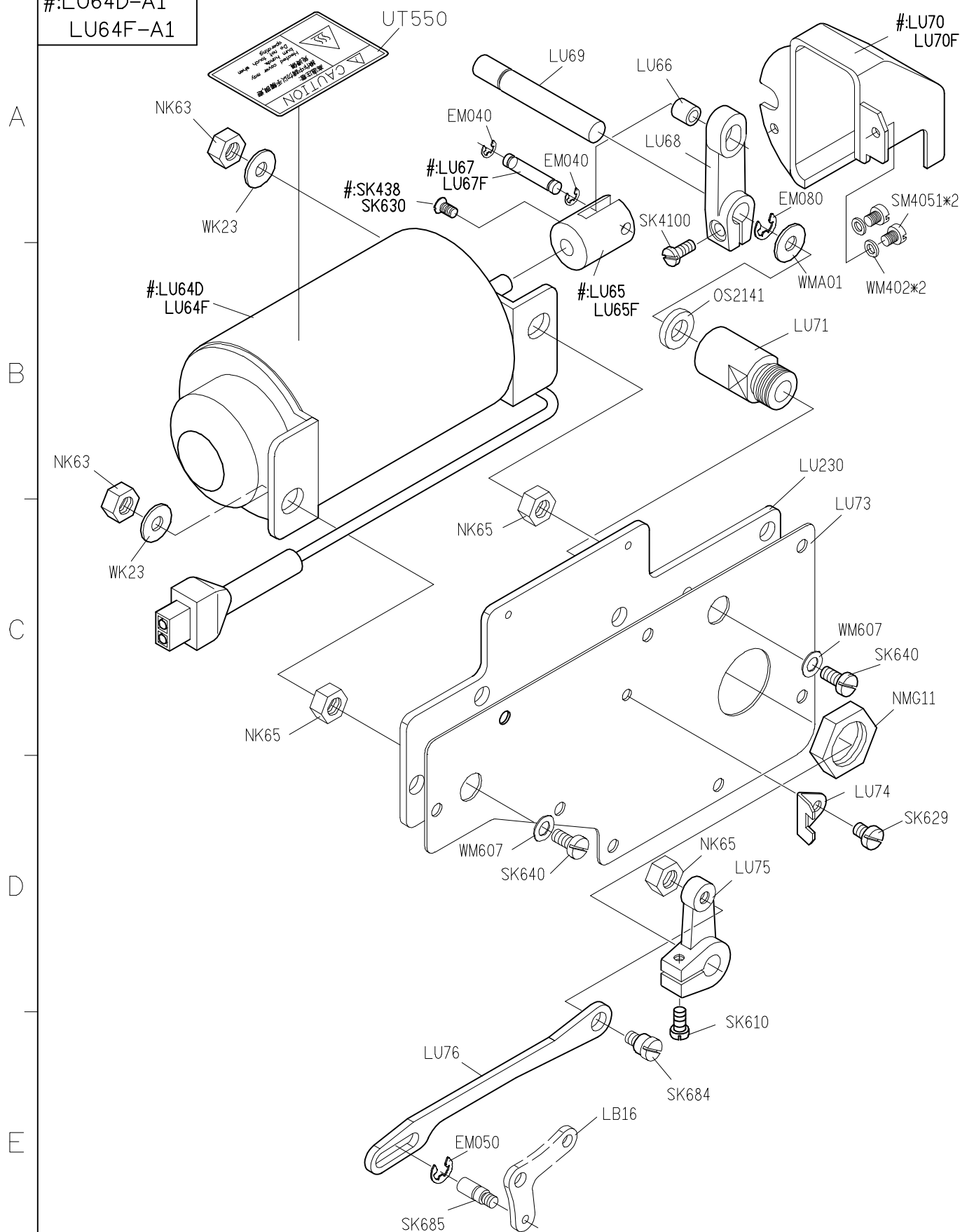
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<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LU		4/7
				Date
				2012/11/08



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LU	#:Use for BH1	5/7
				Date
				2012/11/01

#:LU64D-A1  
LU64F-A1



1

2

3

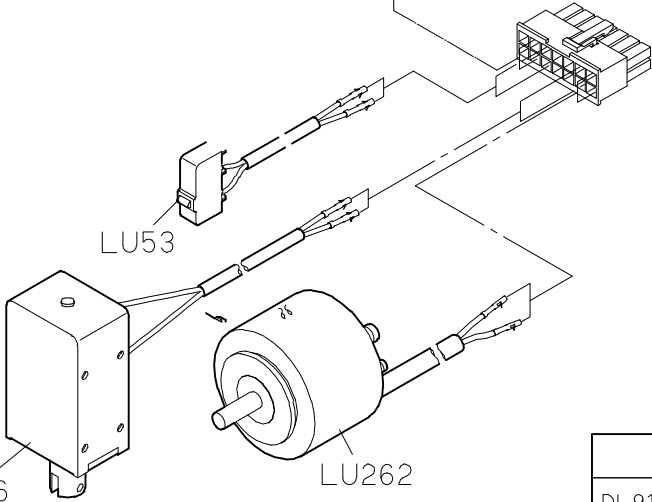
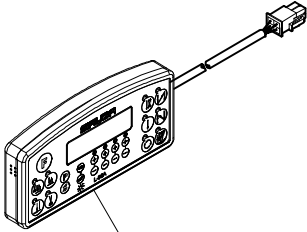
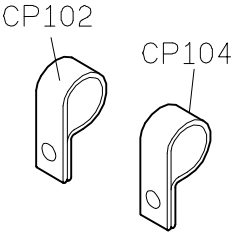
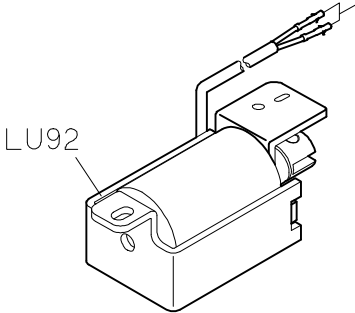
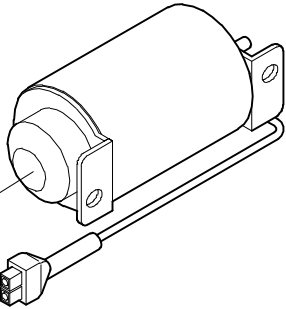
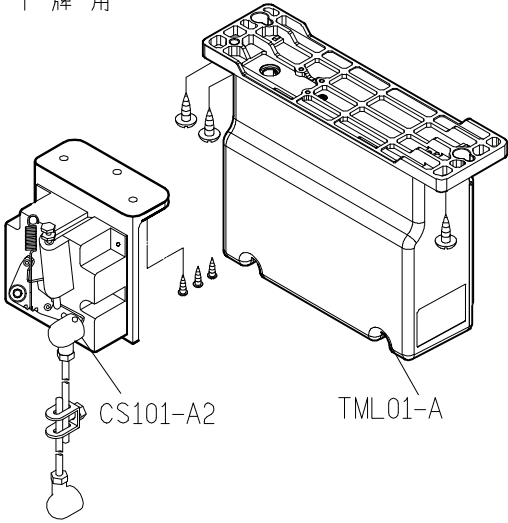
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5



<b>SIRUBA</b>  <b>PARTS LIST</b>	<b>Series</b>	<b>Parts Group</b>	<b>Subclass / Remark</b>	<b>Page</b>
	DL918-BM1/BH1	LU		6/7
				Date
				2012/11/01

T 牌 用



機 型	CP102 使用數量	CP104 使用數量
DL918-XX-10(30)	1	1
DL918-XX-11(31)	0	2
DL918-XX-12(32)	1	1
DL918-XX-13(33)	0	2

<b>SIRUBA</b>  <b>PARTS LIST</b>	<b>Series</b>	<b>Parts Group</b>	<b>Subclass / Remark</b>	<b>Page</b>
	DL918-BM1/BH1	LU		7/7
				Date
				2012/11/01

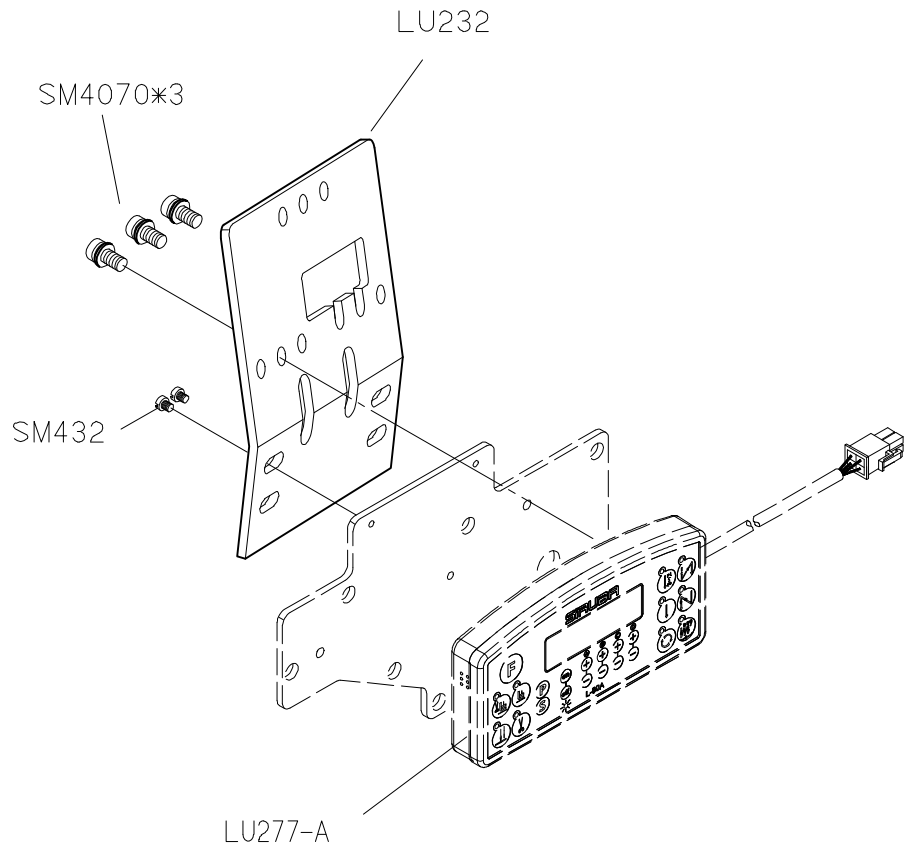
A

B

C

D

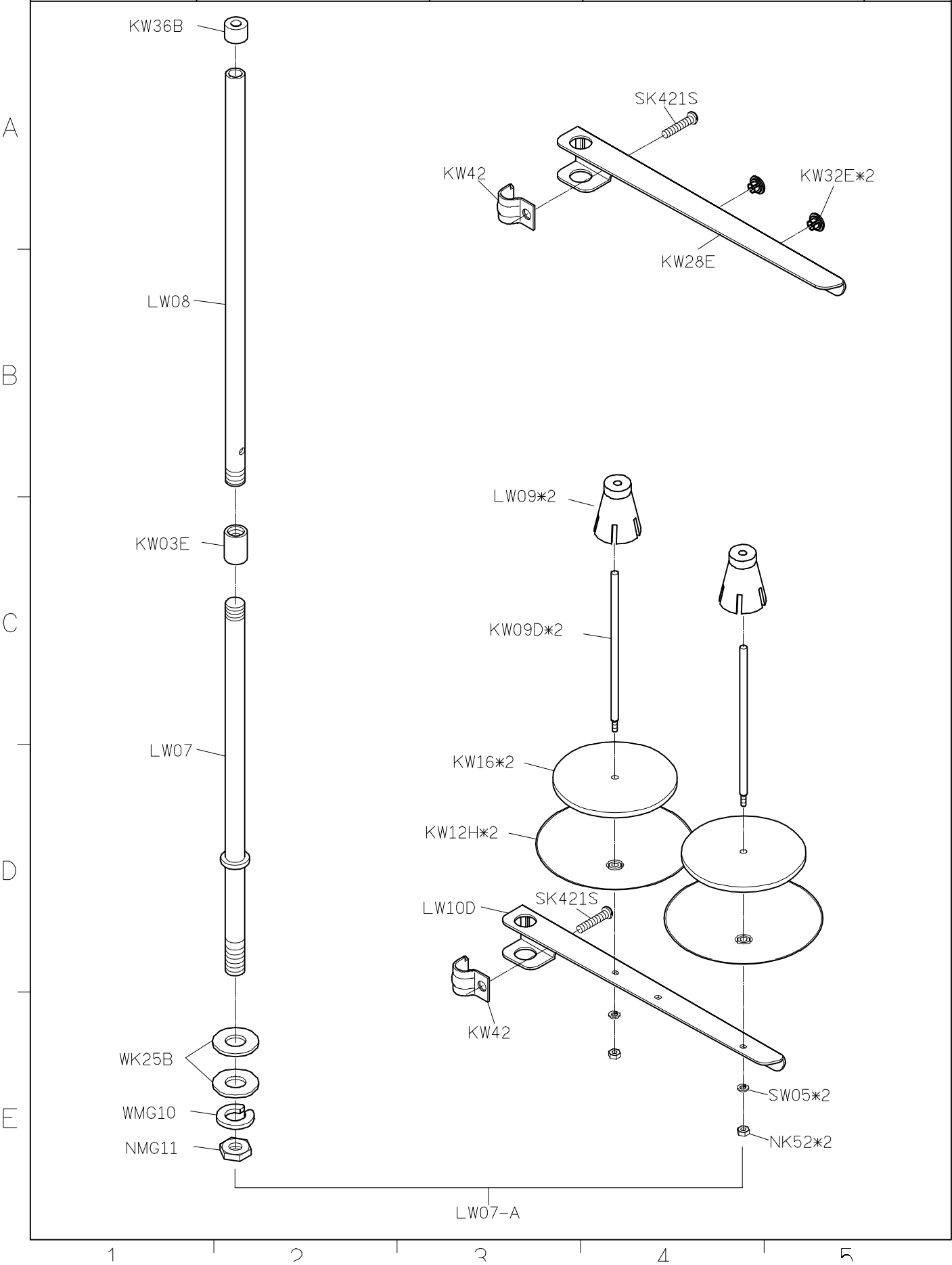
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註：此 部 份 置 於 配 件 箱 內

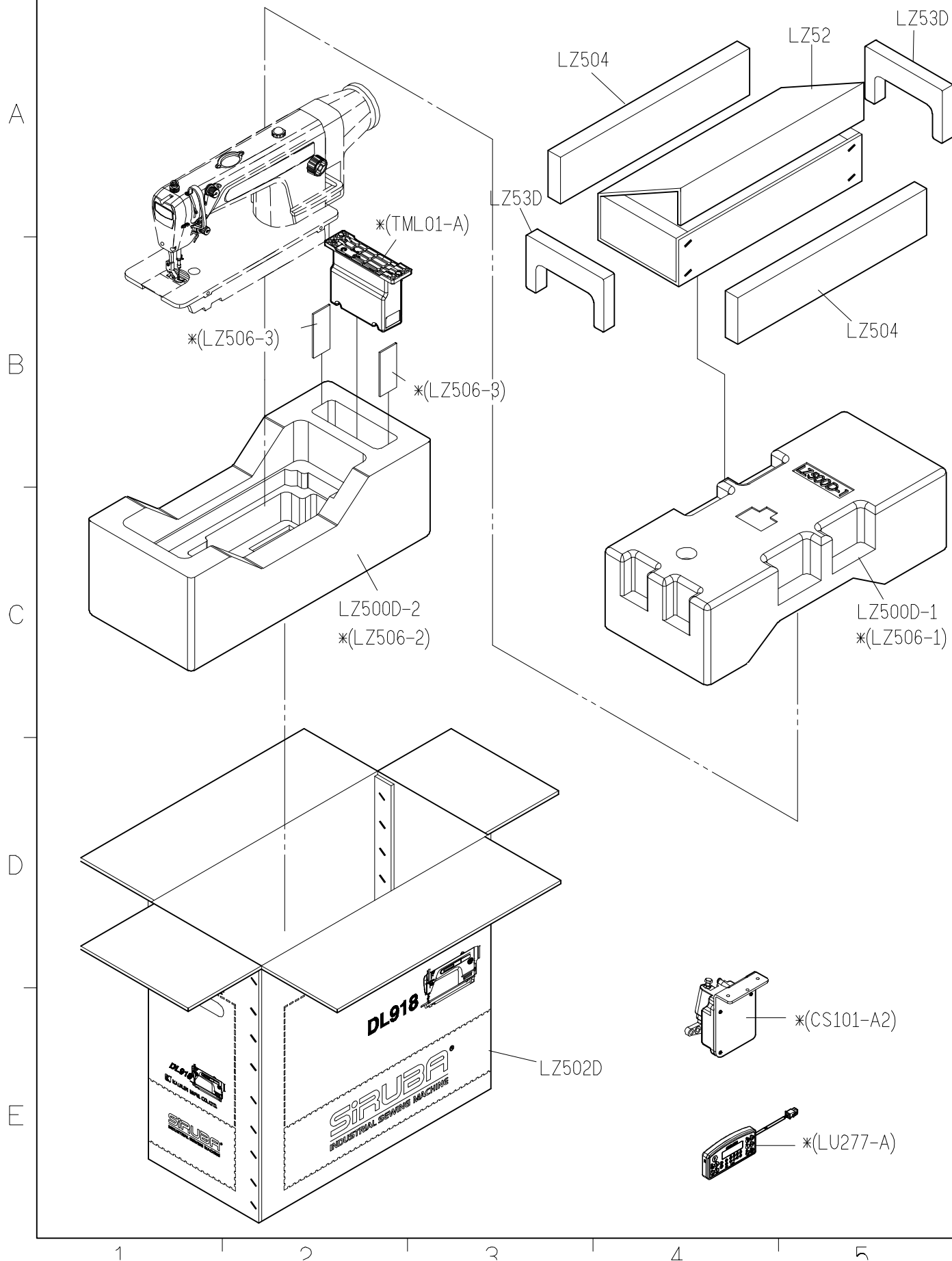
代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	LU277-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LW		1/1
				Date
				2013/04/10

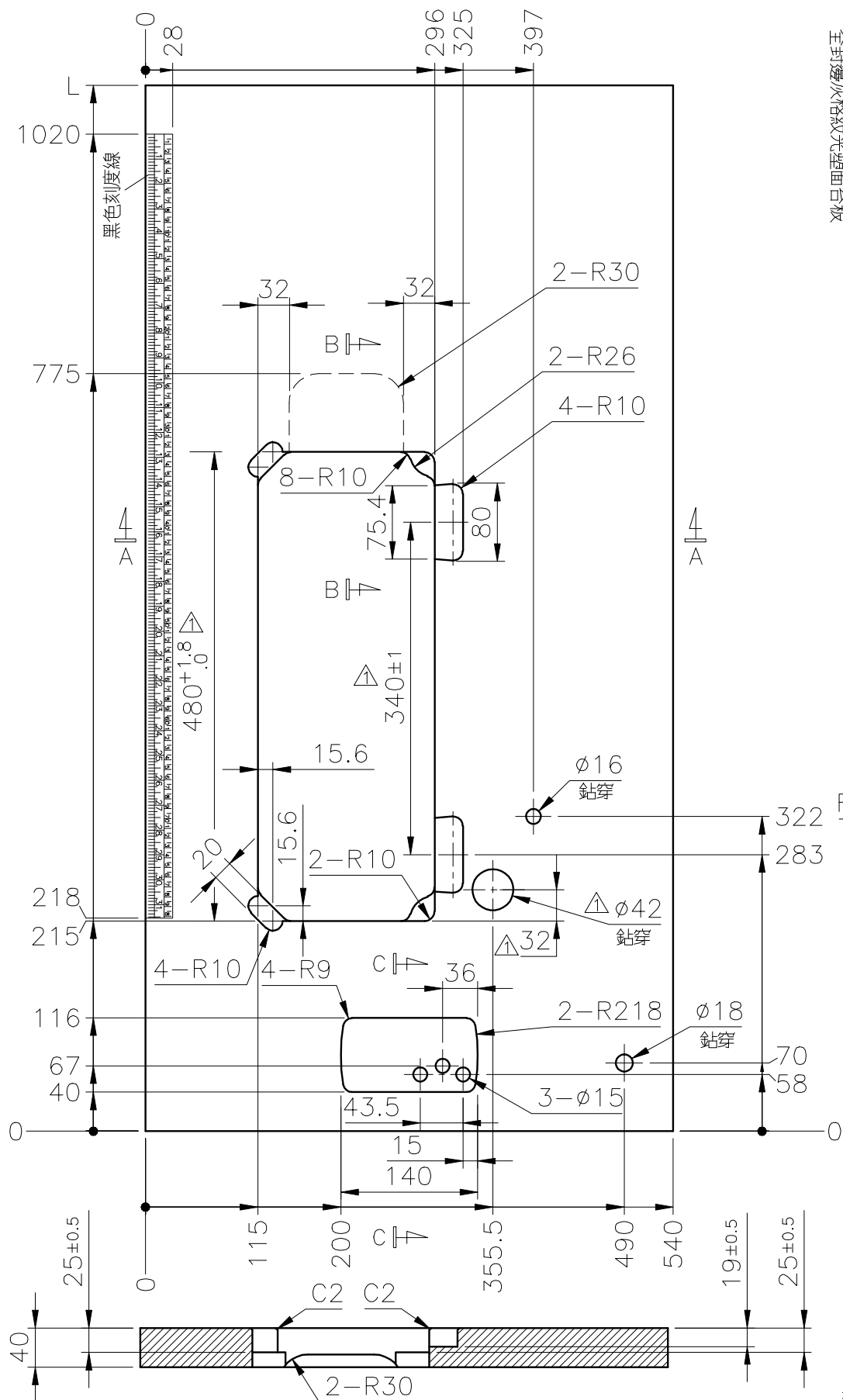




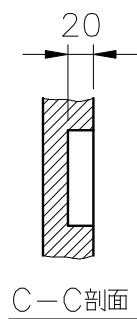
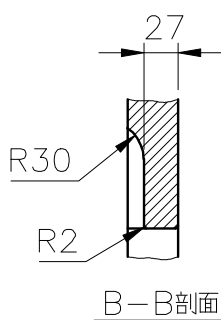
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-BM1/BH1	LZ		1/1
				Date
				2012/12/22



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	DL720/DL6800/DL6900 DL7000/DL7200/DL7300 DL7400/DL7500/DL3880 DL380 ▲	DL7000T-T1		Fully-submerged
				Date
				2021/04/26



單針高速直驅式平縫車全沉式桌板圖  
單位 / UNIT: mm  
所有尺寸公差 / DIFFERENCE: ±2  
DL7000T-T1-1070 長度(L): 1070 / 重量: 10kg ±5%  
DL7000T-T1 長度(L): 1200 / 重量: 11.4kg ±5%  
全封邊/灰格紋光塑面台板



A-A剖面