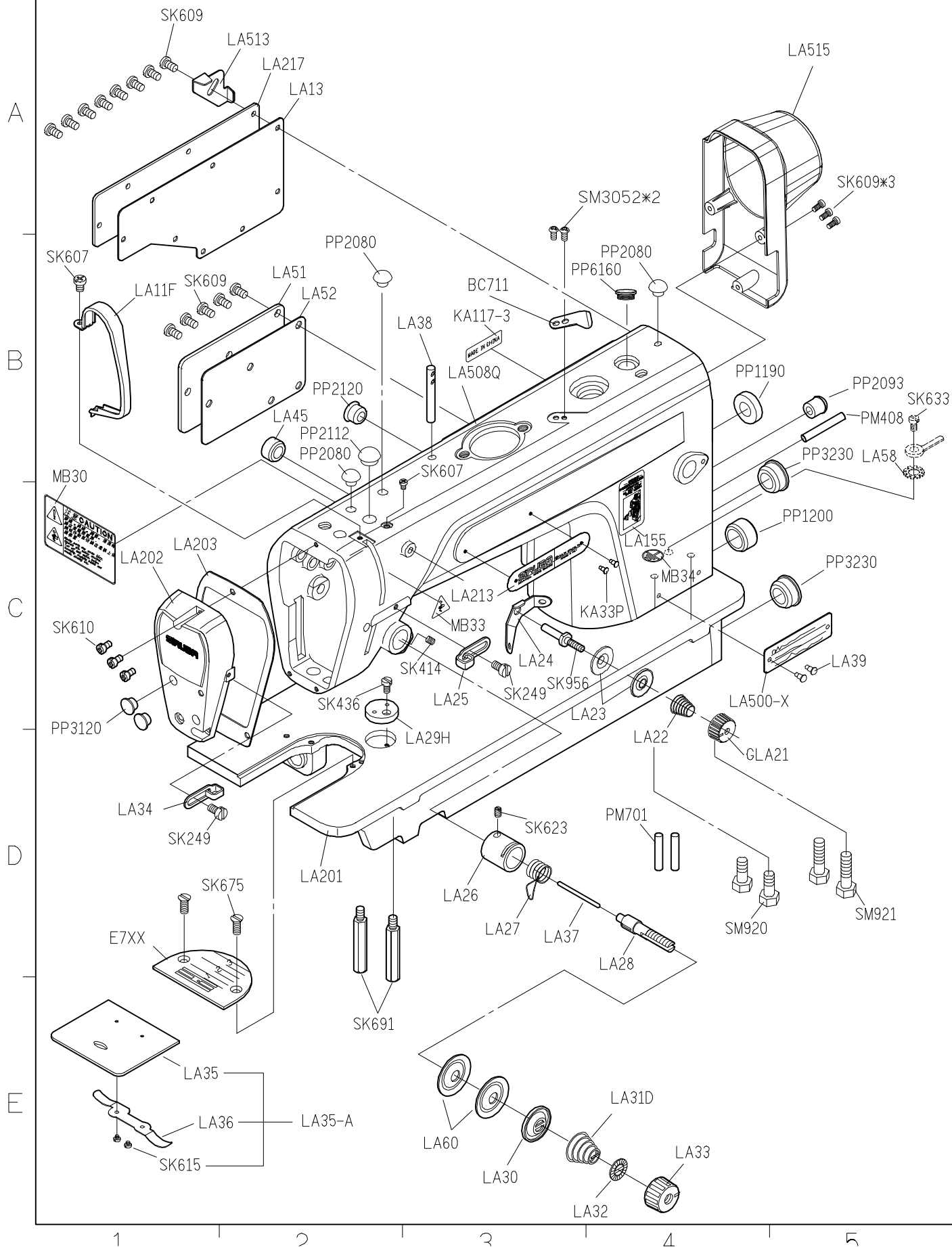


SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	DL918	DM1	1 / 1	2012/11/01

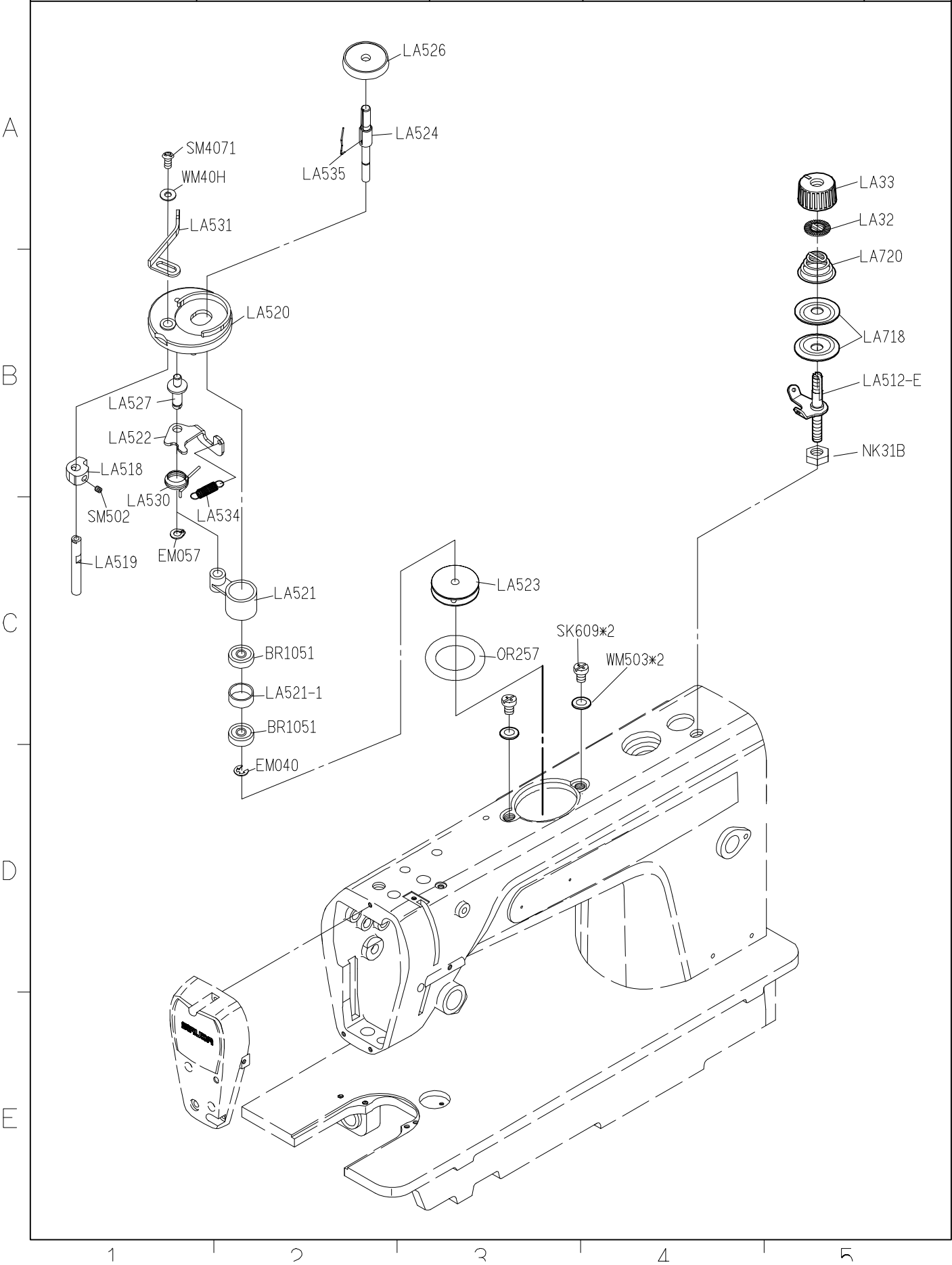
DL918-DM1自動切線規格件表 /CONVERSION CHART

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOKE ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL918-DM1-10 DL918-DM1-13	半無油式 中厚布料	LU277-A	E704	D701	P701	G121	G202	G303	DBX1#14	LH500-E	T50D8S11

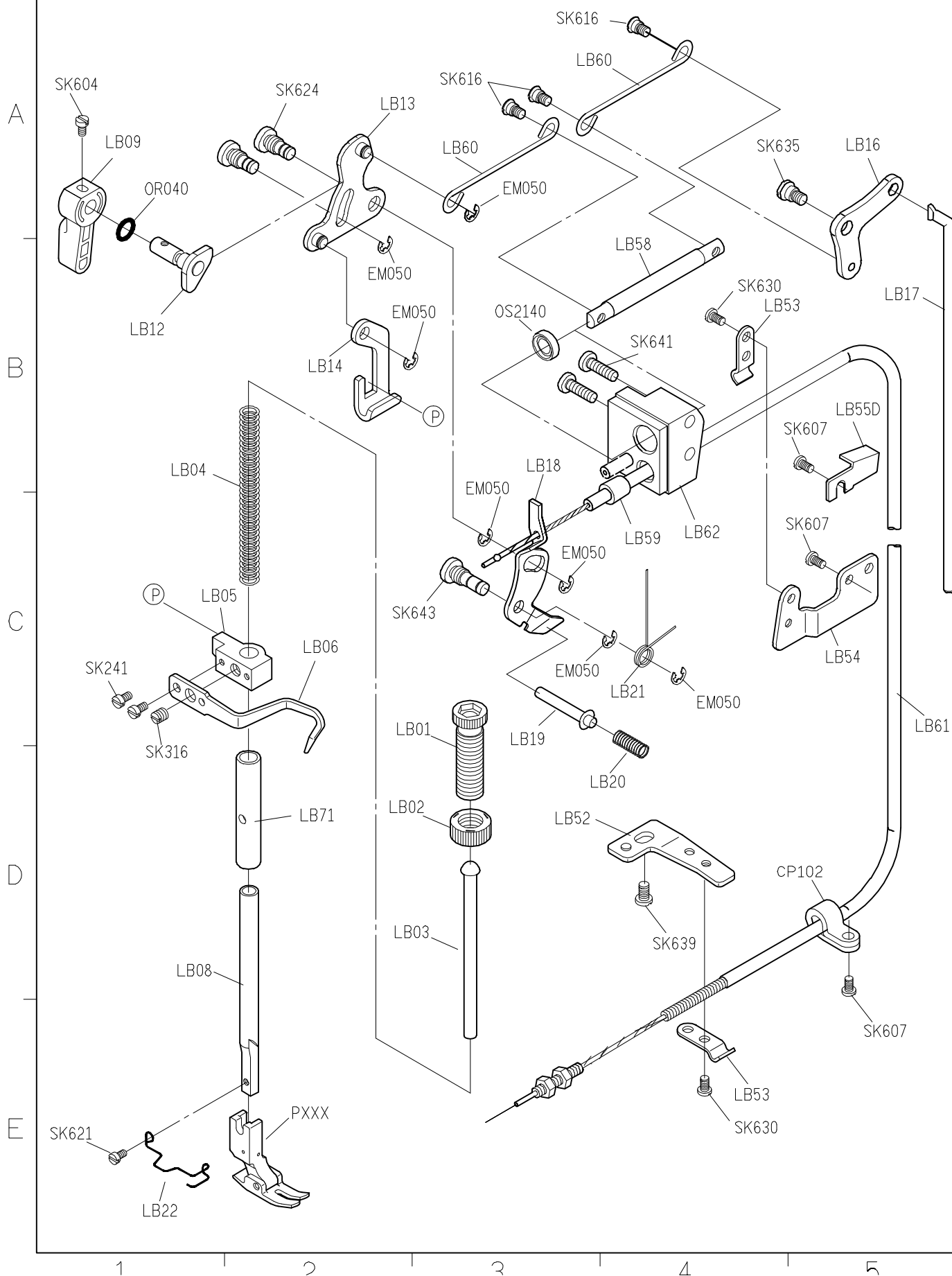
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LA		1/2
				Date
				2012/09/12



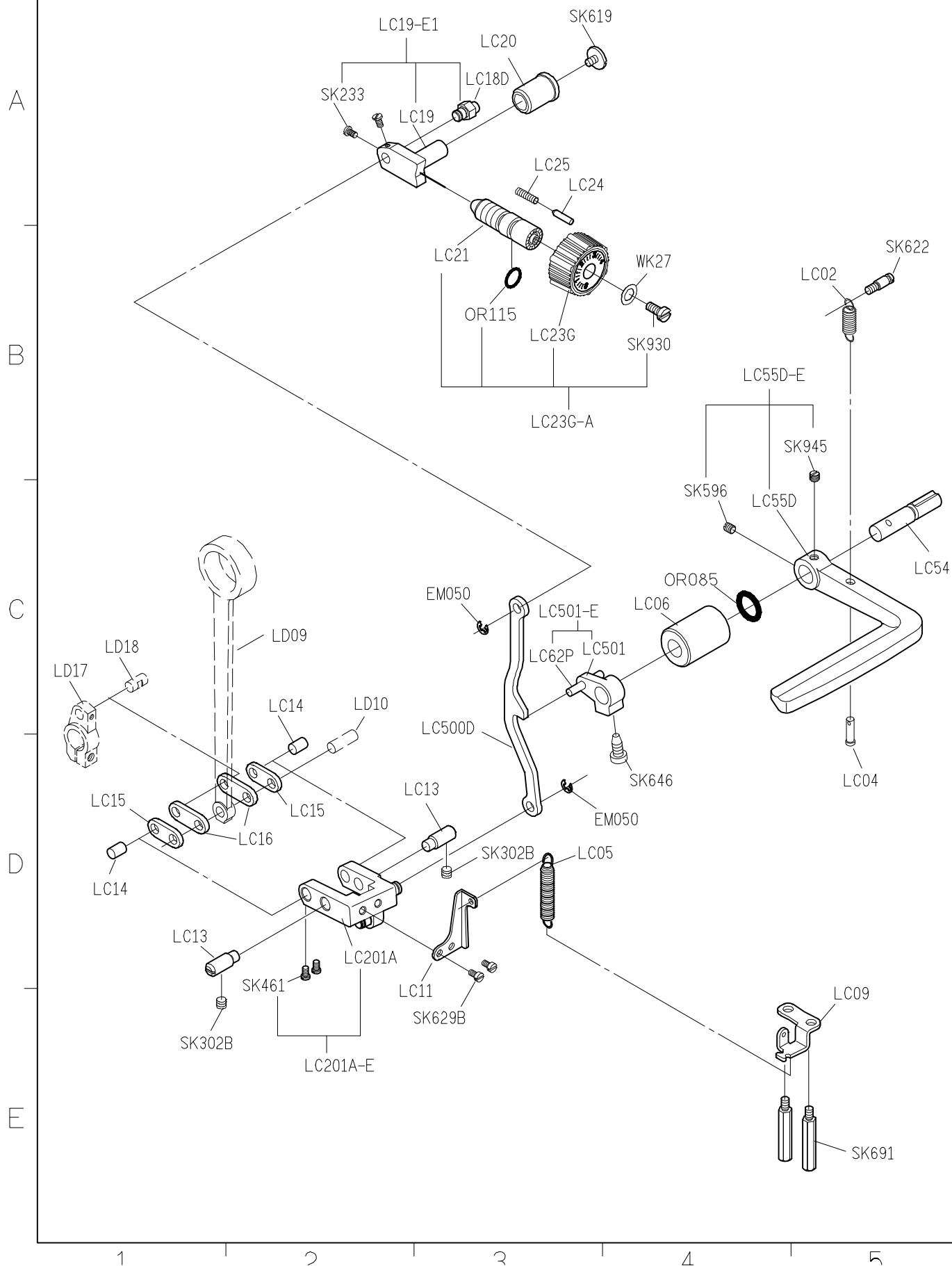
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LA		2/2
				Date
				2012/09/12



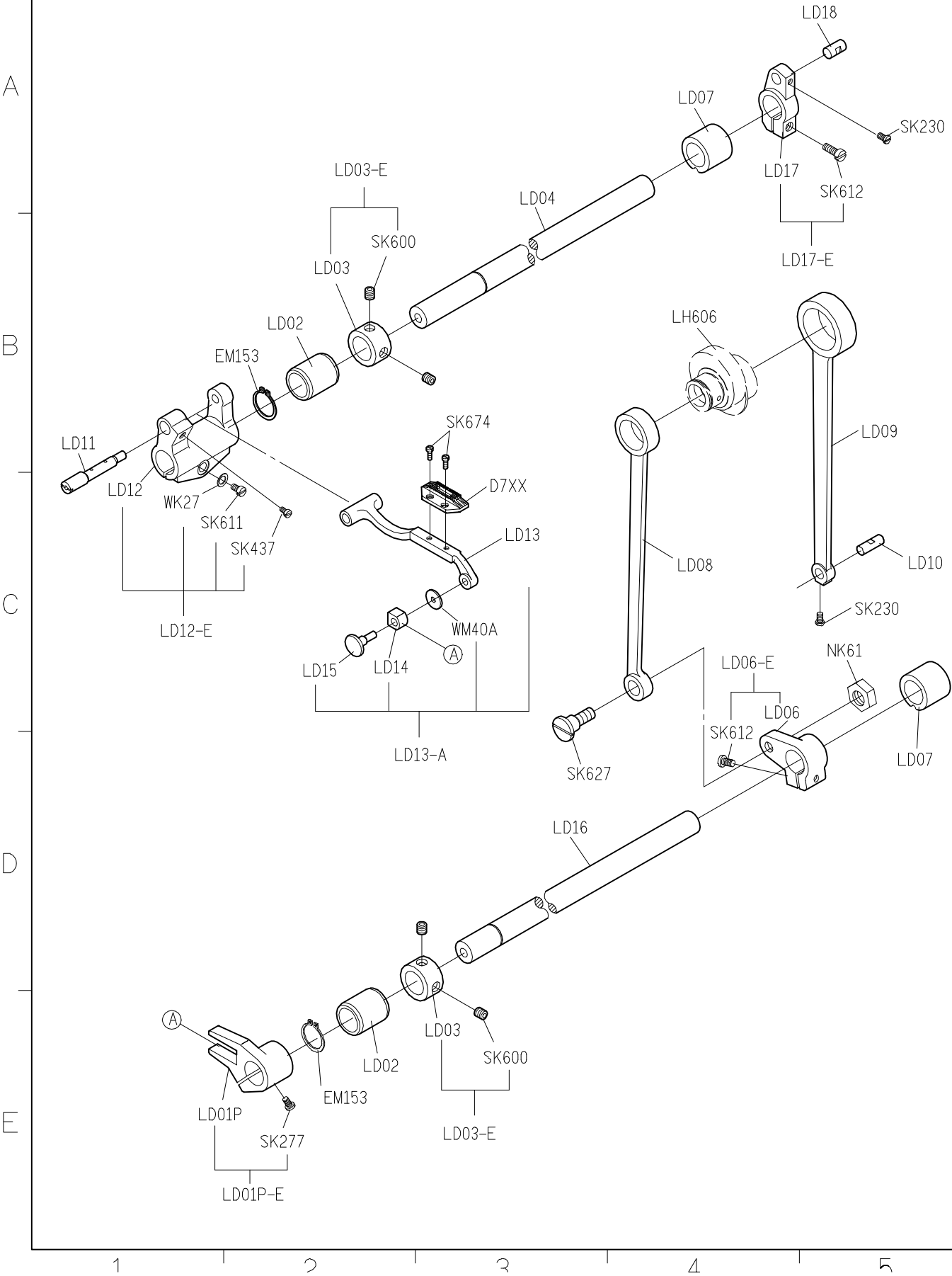
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LB		1/1
				Date
				2012/09/12



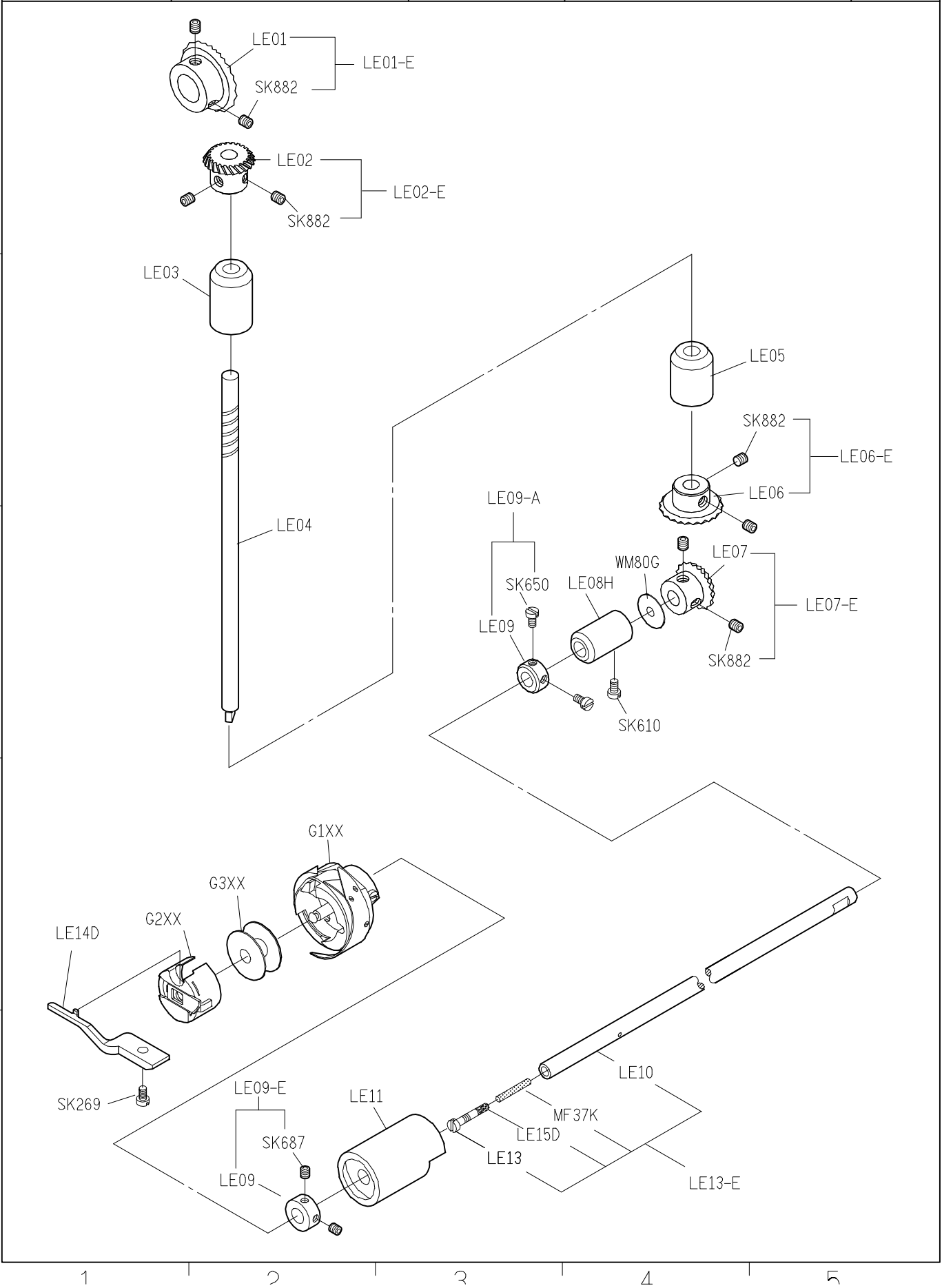
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LC		1/1
				Date
				2013/04/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LD		1/1
				Date
				2012/09/12



<div> <div>SIRUBA</div> <div>PARTS LIST</div> </div>	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LE		1/1
				Date
				2013/01/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LG		1/1
				Date
				2012/09/12

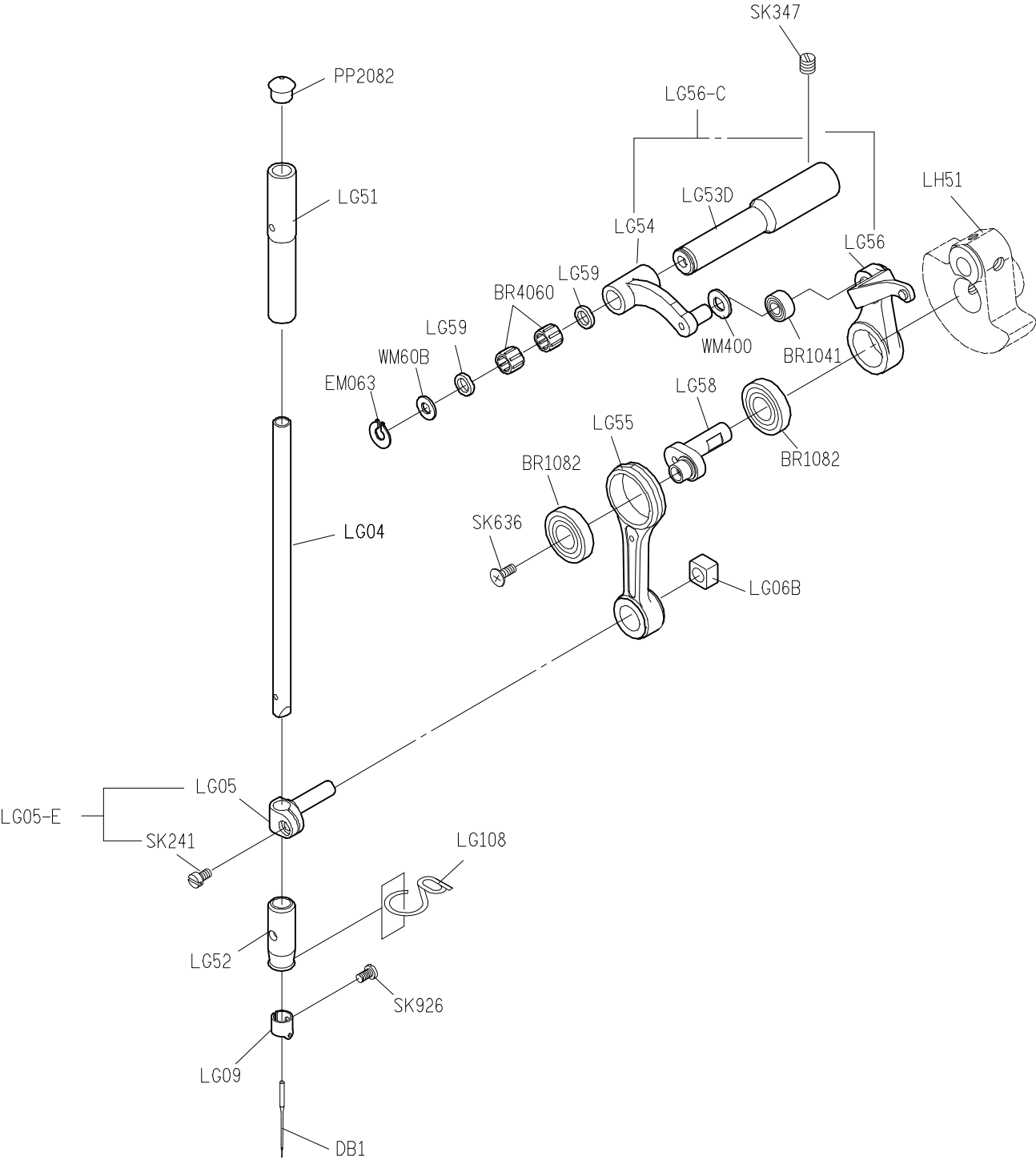
A

B

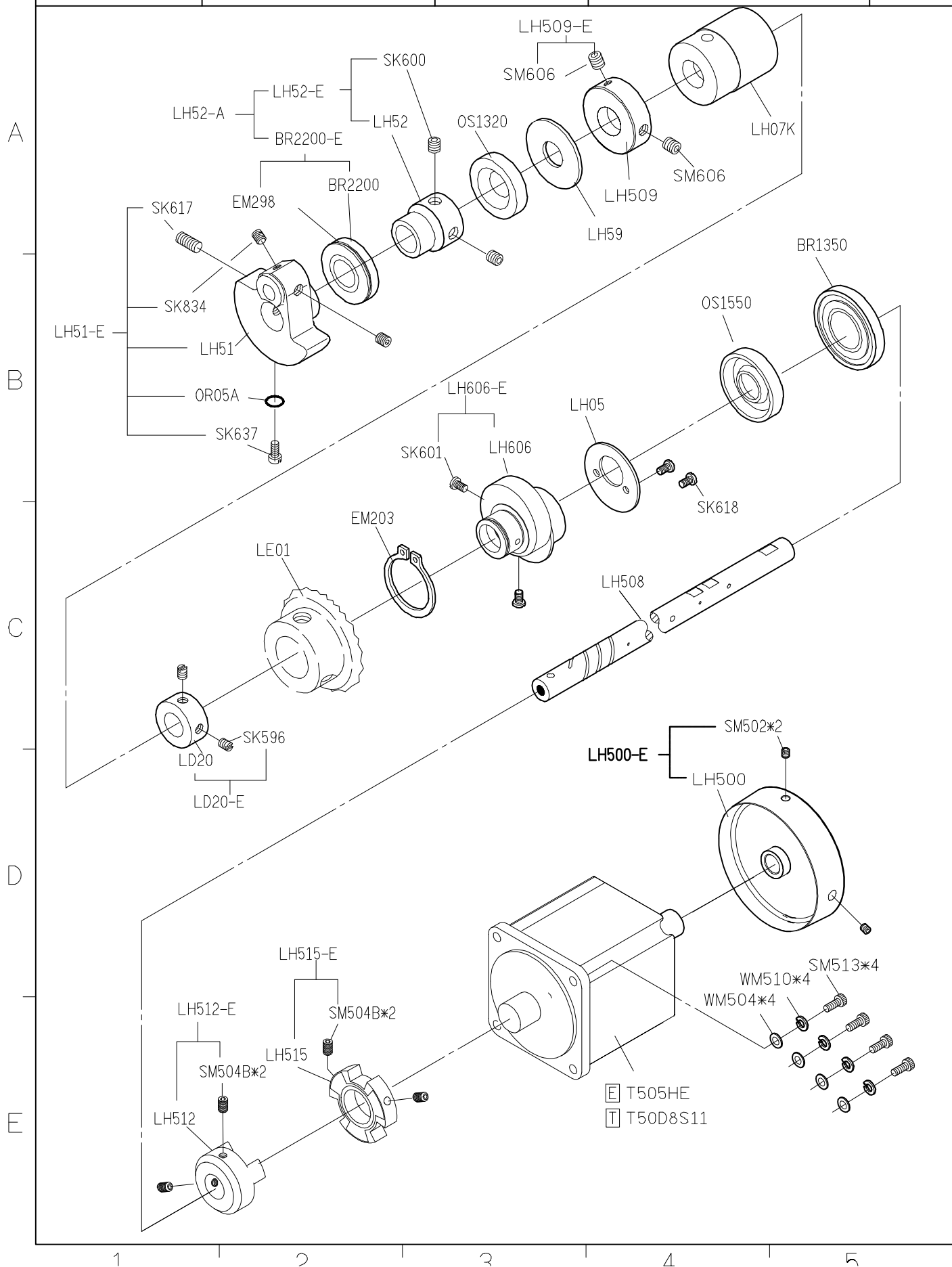
C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LH		1/1
				Date
				2012/09/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LL		1/1
				Date
				2013/03/20

Exploded view diagram of the DL918-DM1 LL assembly. The diagram shows various components labeled with part numbers and letters A through F. The main assembly is shown in a perspective view, with sub-assemblies A, B, C, D, and E shown in exploded views.

Sub-assembly A includes parts like WK23, SK639, LL09, LL50, LL10, SK628, LL17, LL16D, SK634, LL01F, and KC58.

Sub-assembly B includes parts like LL30, SM384, LL11, LL28, LL13, LL14, SK647, and LL11-A2.

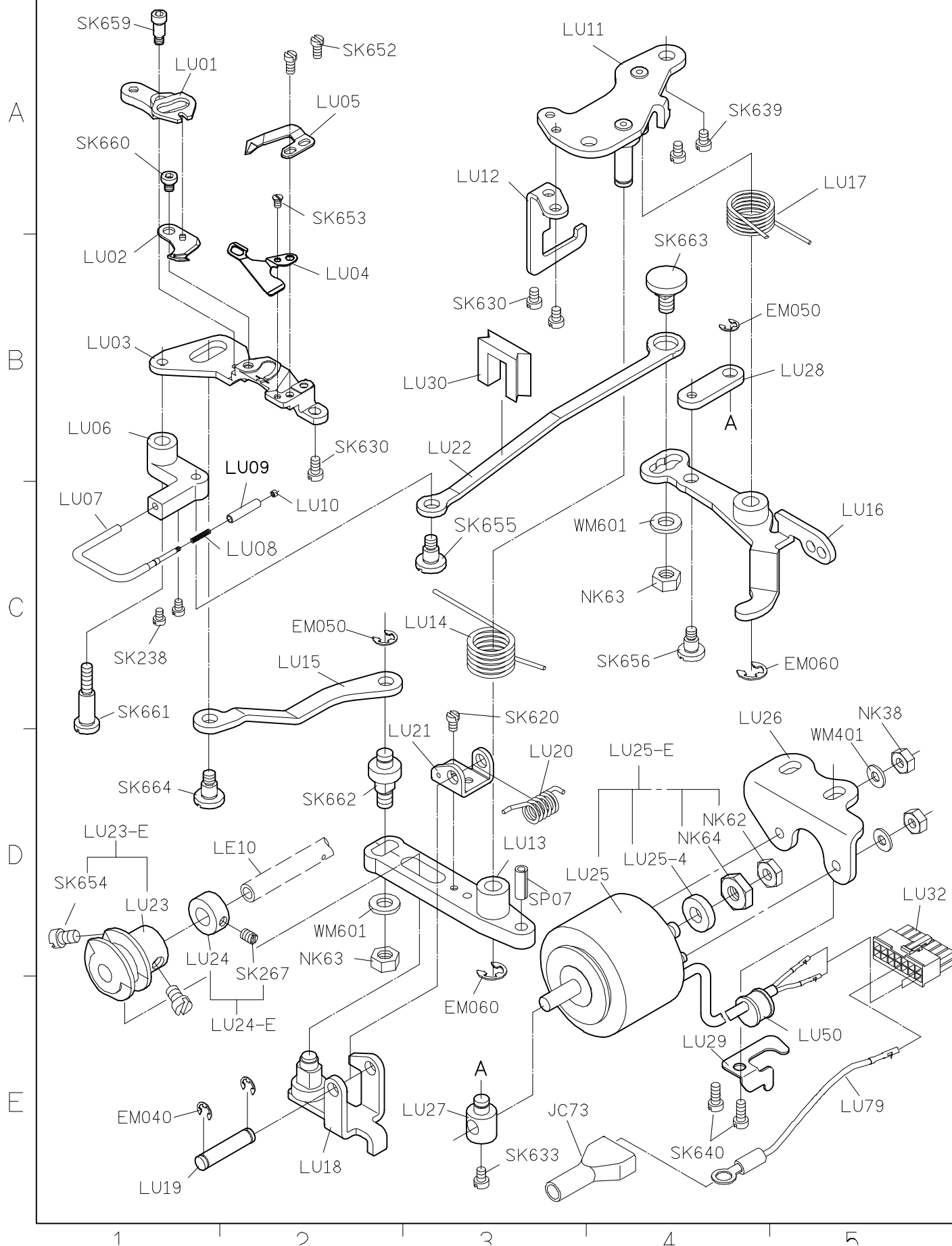
Sub-assembly C includes parts like LL104, OP222, LL106, LL105, LL105-A, SK501, OP214, LL06, LL07, LL03, LL04-1, LL04-3, LL02, LE12F, and LL12F.

Sub-assembly D includes parts like LL22, LL23, LL55, SK606, OR10C, and LM21.

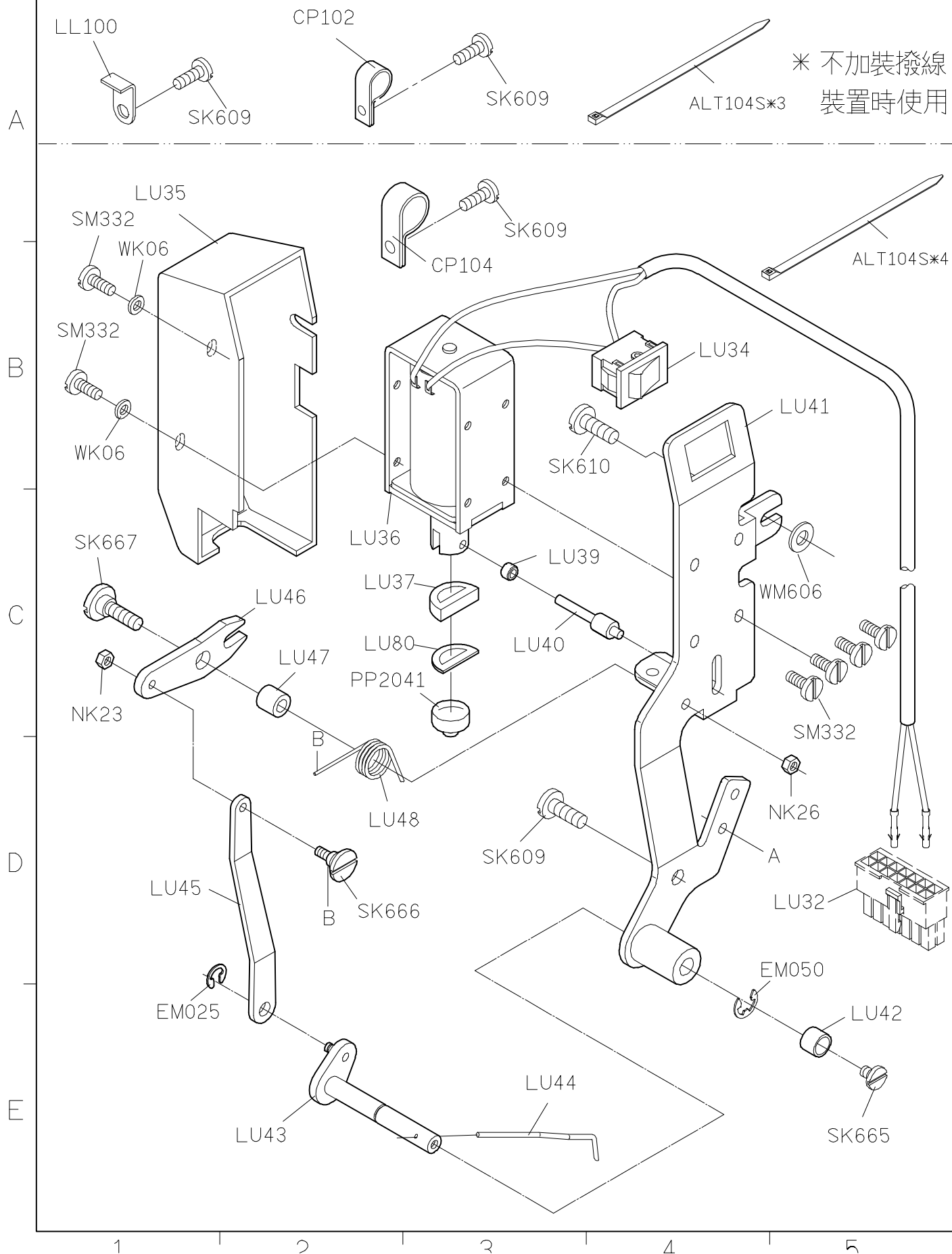
Sub-assembly E includes parts like LM22, LM23, EM100, SM6006, NM610, SM697, SM607, and LM24.

The main assembly is labeled with LL21, LL04-1, LL03, LL02, LL01F, KC58, LE12F, LL12F, LL104, OP222, LL106, LL105, LL105-A, SK501, OP214, LL06, LL07, LL03, LL04-1, LL04-3, LL02, LE12F, and LL12F.

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		1/7
				Date
				2012/11/01

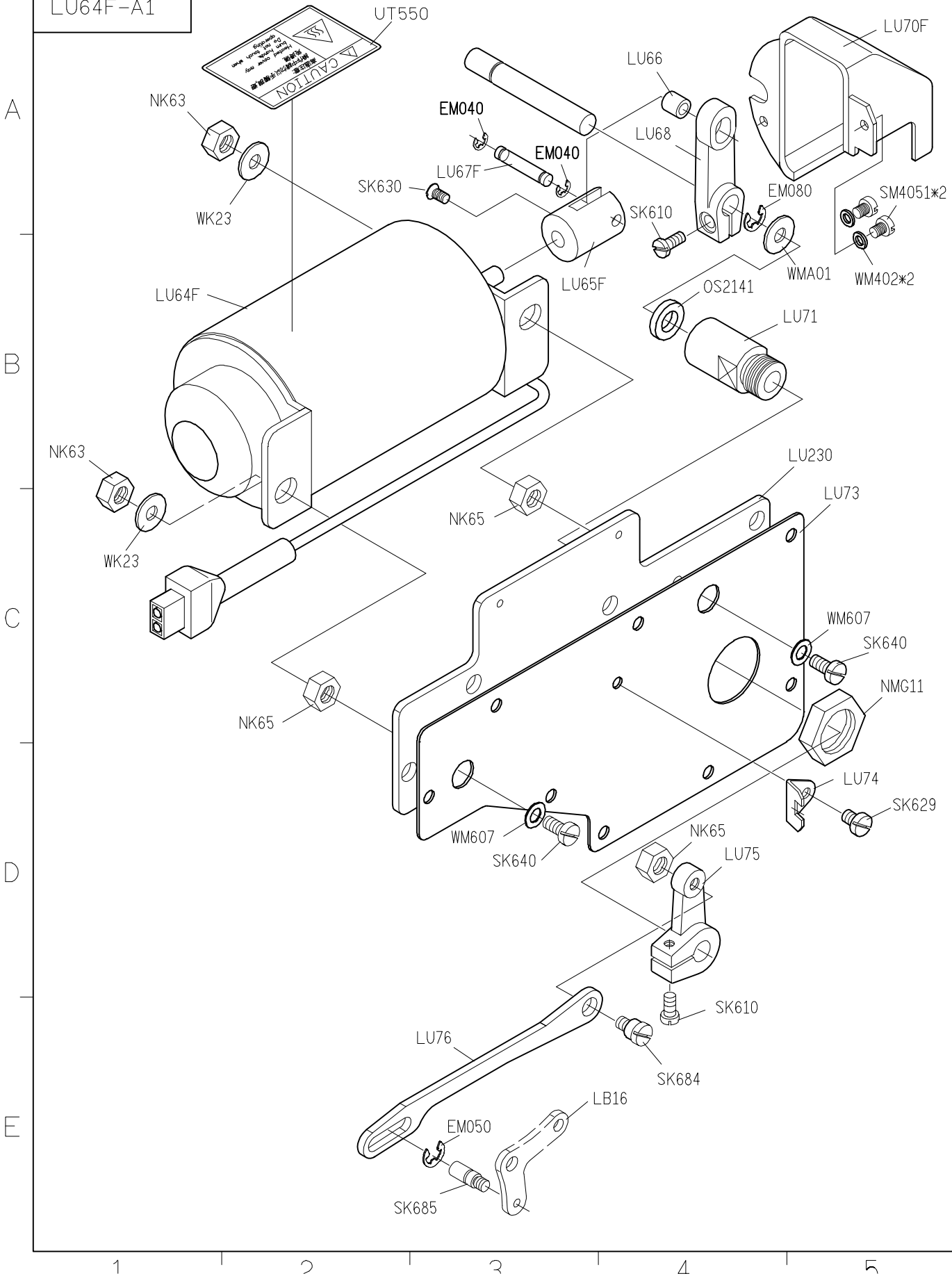


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		2/7
				Date
				2012/11/01

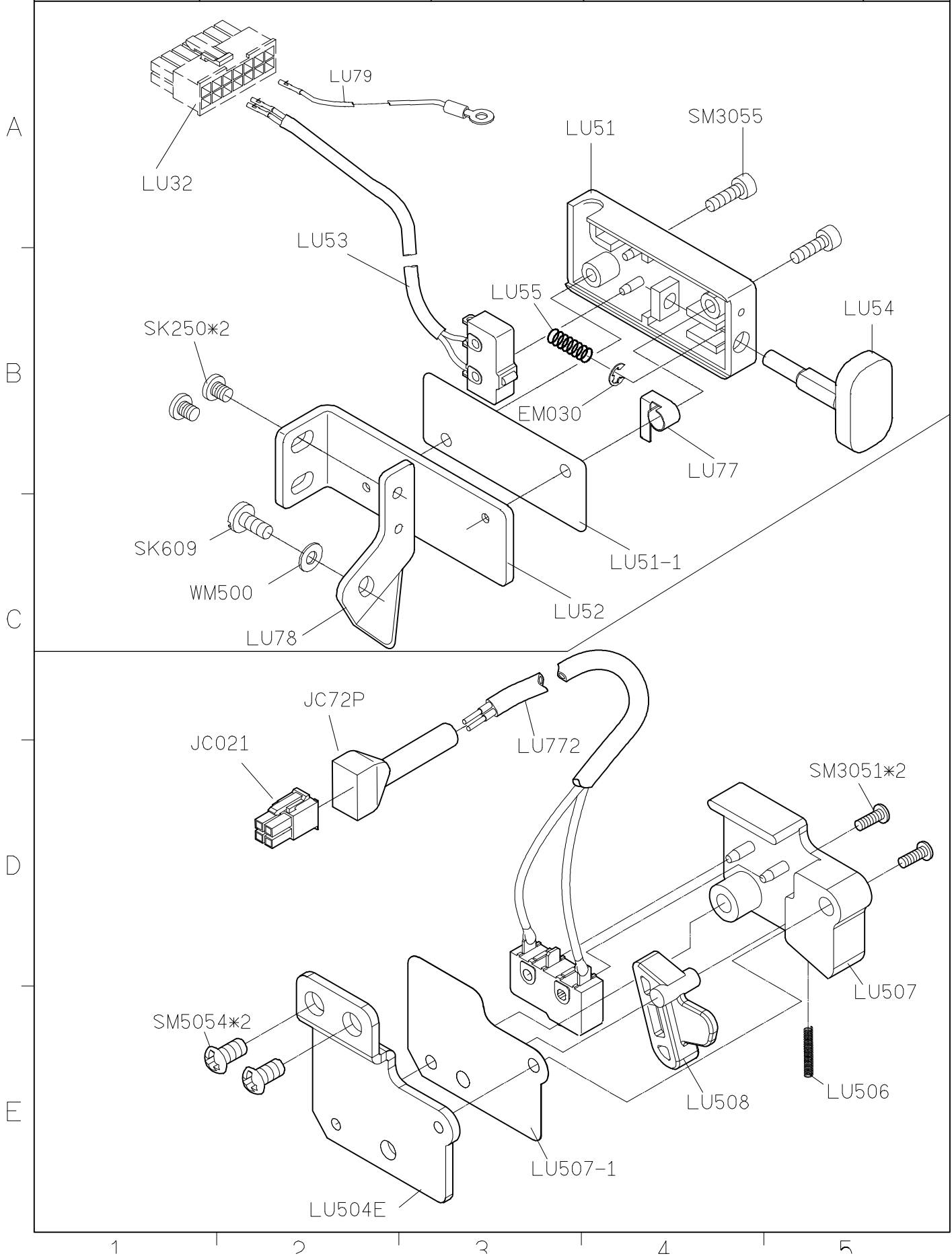


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		3/7
				Date
				2012/11/01

LU64F-A1



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		4/7
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		5/7
				Date
				2012/11/08

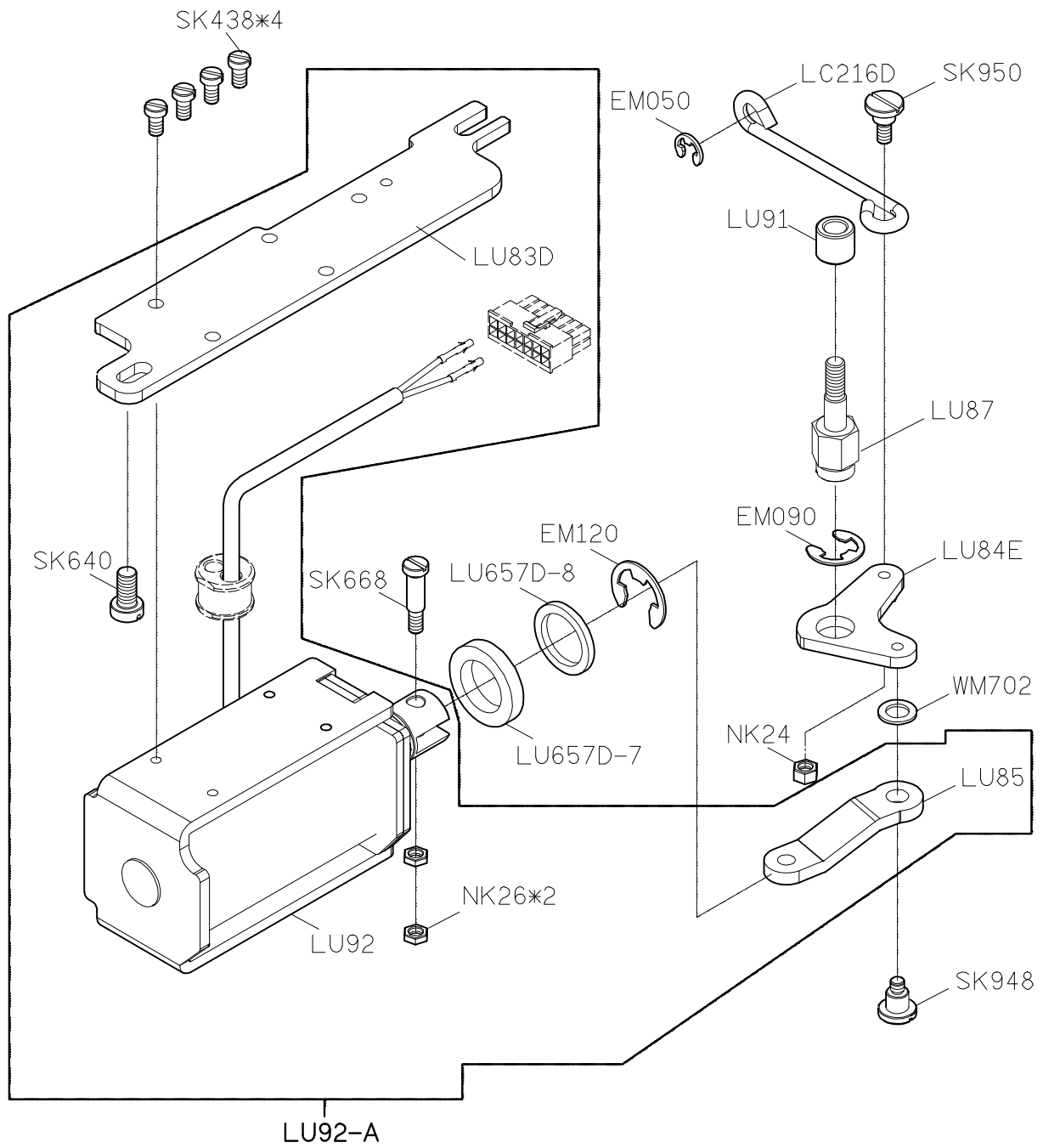
A

B

C

D

E



1

2

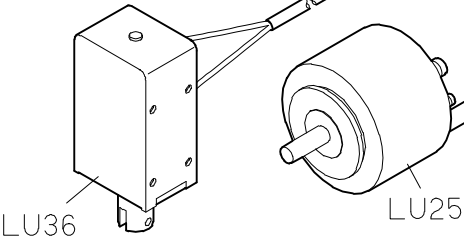
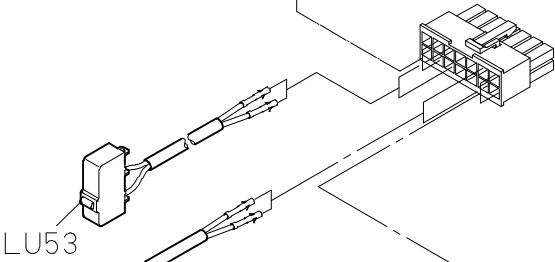
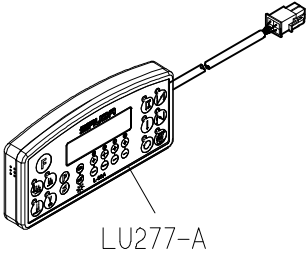
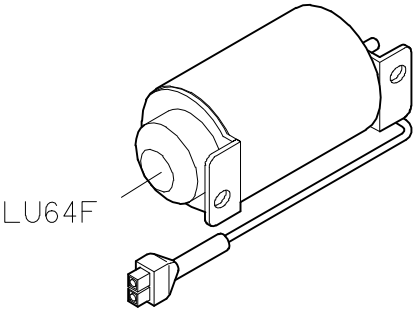
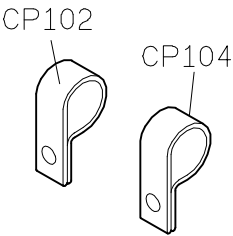
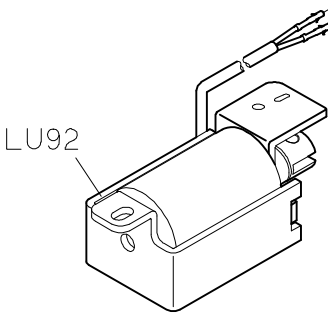
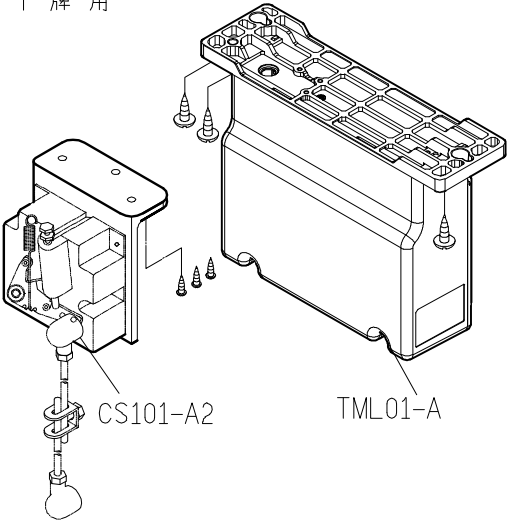
3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		6/7
				Date
				2012/11/01

T 牌 用



機 型	CP102使用數量	CP104使用數量
DL918-XX-10(30)	1	1
DL918-XX-11(31)	0	2
DL918-XX-12(32)	1	1
DL918-XX-13(33)	0	2

A

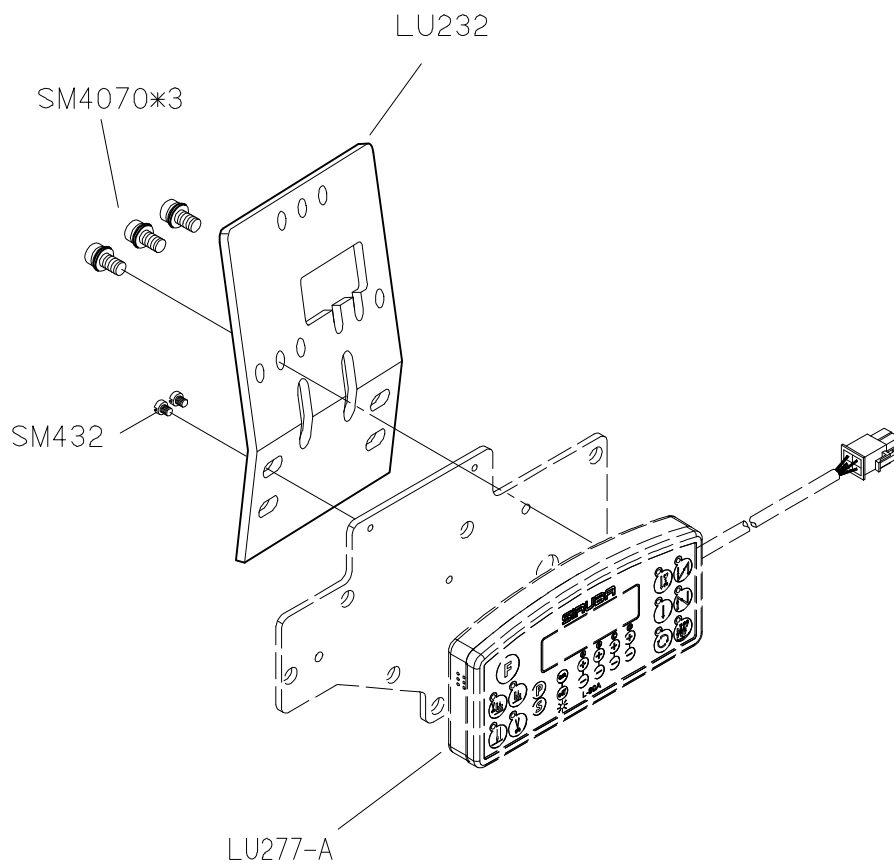
B

C

D

E

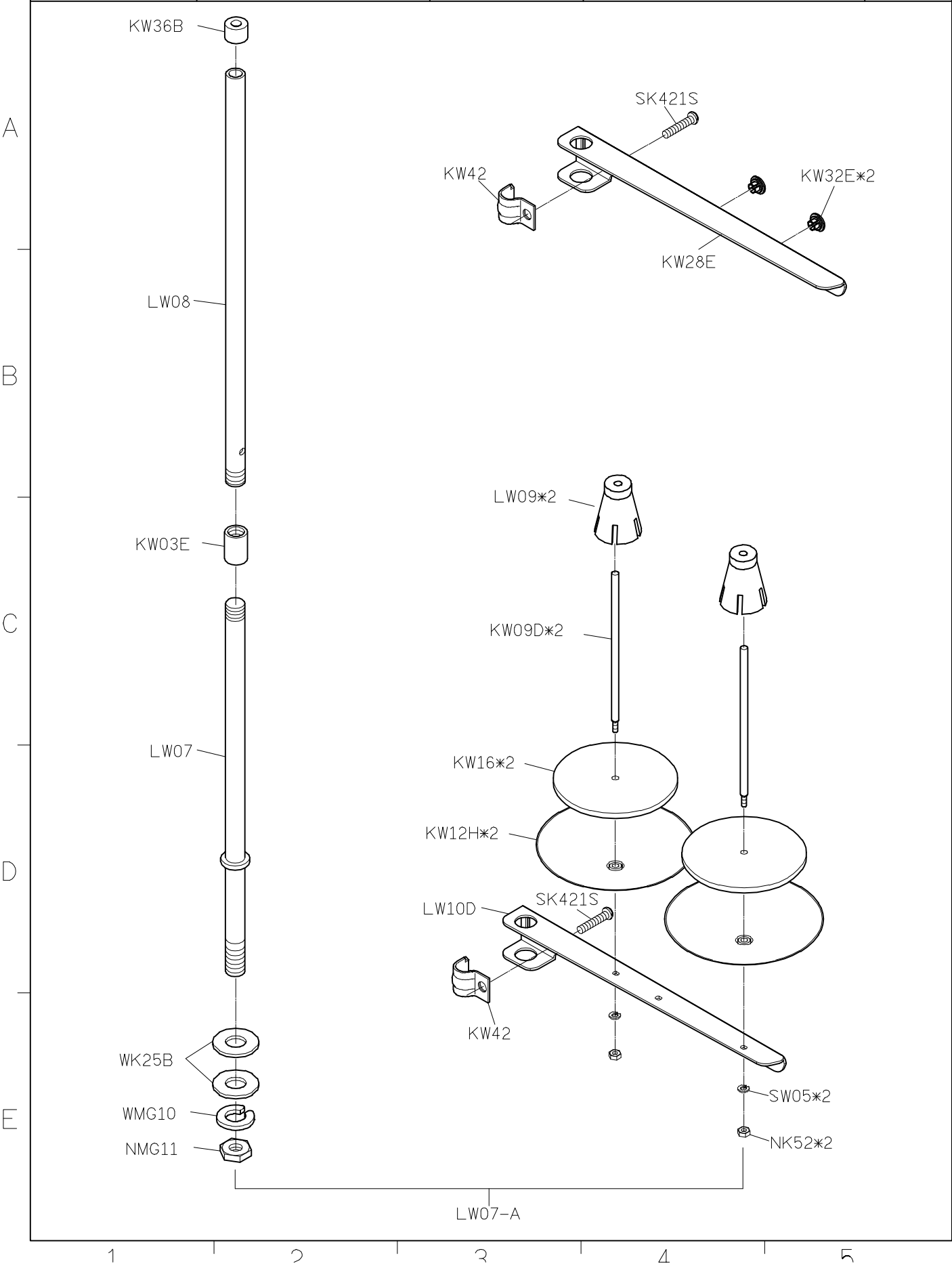
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LU		7/7
				Date
				2012/11/01

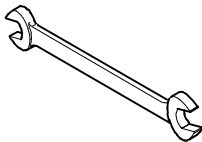

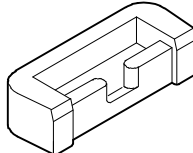
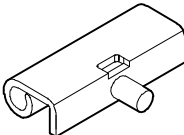

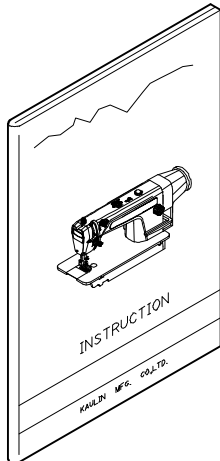
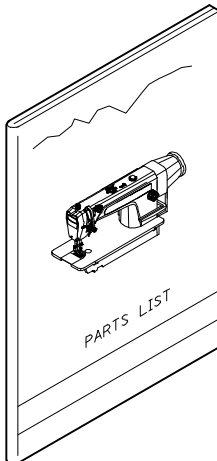
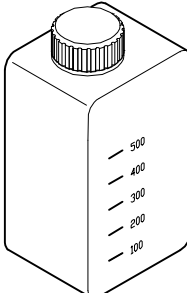
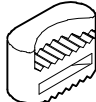



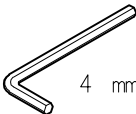
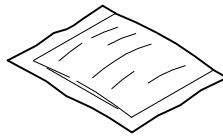
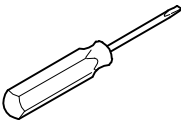
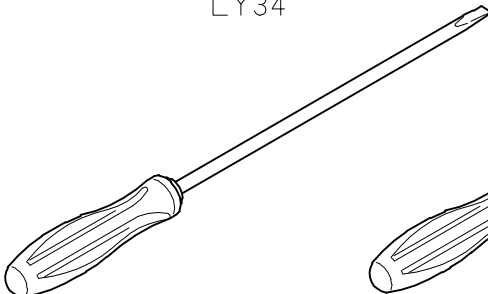
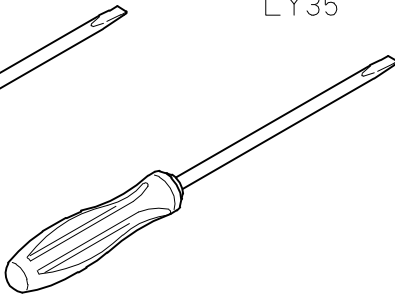



註：此部份置於配件箱內

代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	LU277-A	0	√	√	—	—
		1	√	√	√	—
		2	√	√	—	√
		3	√	√	√	√

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LW		1/1
				Date
				2013/04/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-DM1	LY		1/1
				Date
				2012/11/01
LY01	LY02	YM04*2	LY05*2	YM102*2
				
LY527	LY501		LY37-A	YM103*2
				
				G3XX
				
針*2	LY38		MY12	KZ03*1
				
LY33	LY34		LY35	KY201
				
1	2	3	4	5

SIRUBA

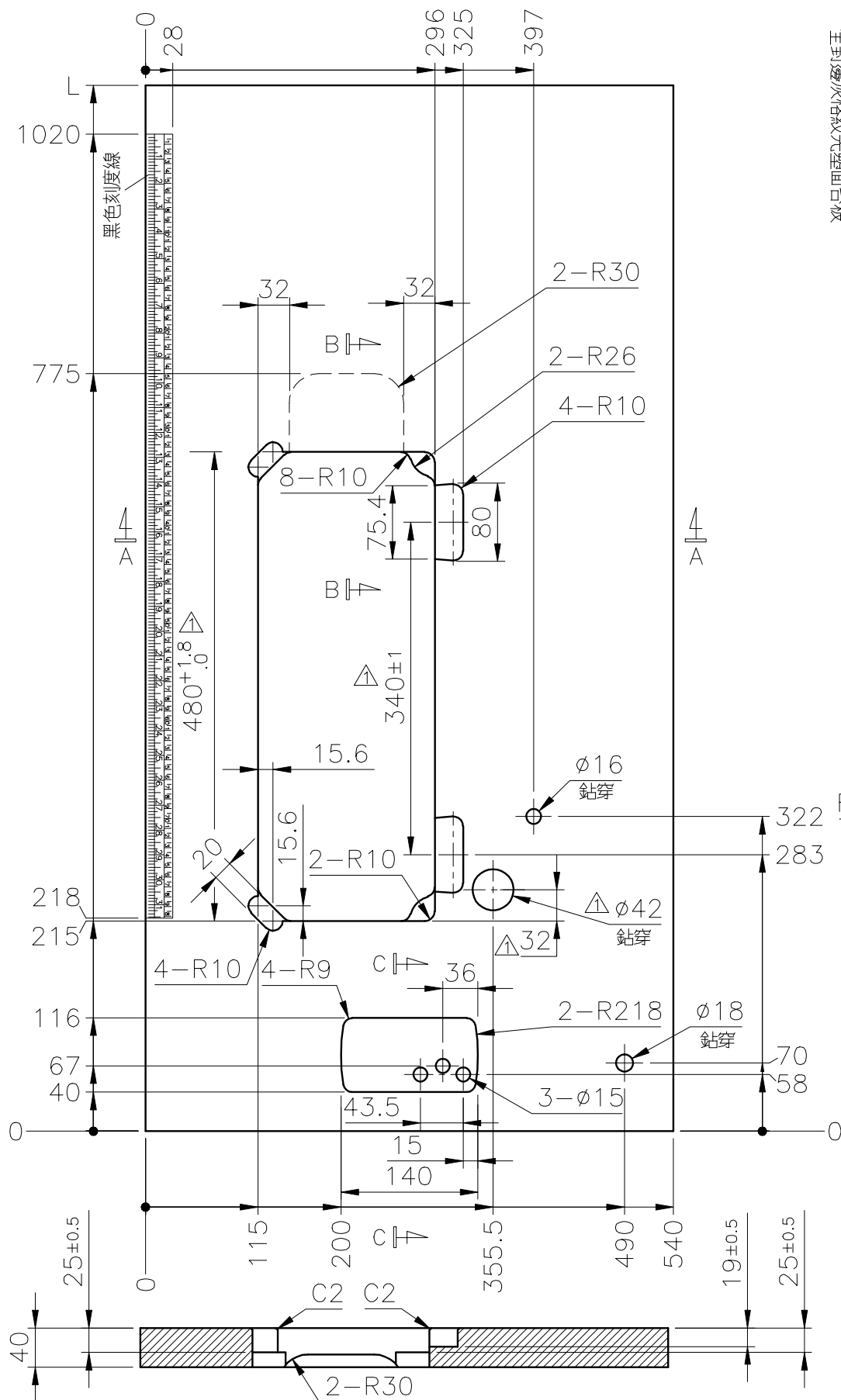
**TABLE
CUT - OUT**

Series
DL720/DL6800/DL6900
DL7000/DL7200/DL7300
DL7400/DL7500/DL3880
DL380 ▲

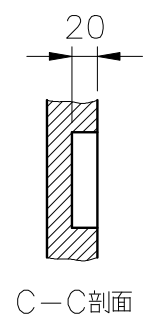
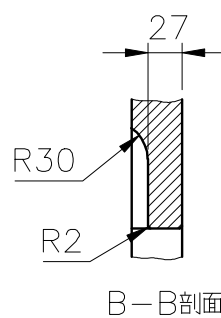
Item Code
DL7000T-T1

Subclass / Remark

Mounting
Fully-submerged
Date
2021/04/26



單針高速直驅式平縫車全沉式桌板圖
單位 / UNIT: mm
所有尺寸公差 / DIFFERENCE: ±2
DL7000T-T1-1070 長度(L): 1070 / 重量: 10kg ±5%
DL7000T-T1 長度(L): 1200 / 重量: 11.4kg ±5%
全封邊/灰格紋光塑面台板



A-A 剖面