

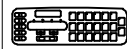


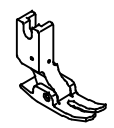





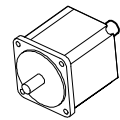


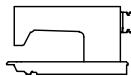
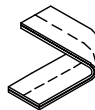



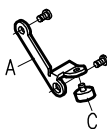


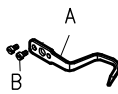
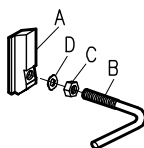


SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	DL918	M1/H1/L1	1 / 1	2012/11/01

DL918-M1/H1/L1規格件表 CONVERSION CHART

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL918-L1-10 ~ DL918-L1-13	薄布料	LU277-A	E701	D701	P721	G121	G202	G303	DAX1#9	LH500-E	T50D8S11
DL918-M1-10 ~ DL918-M1-13	薄中布		E704	D701	P701	G121	G202	G303	DBX1#14		
DL918-M1A-10 ~ DL918-M1A-13	至 厚布料		E704D	D702	P701	G121	G202	G303	DBX1#14		
DL918-H1-10 ~ DL918-H1-13	厚布料		E711	D711	P711	G122J	G202	G303	DBX1#21		
DL918-H1A-10 ~ DL918-H1A-13			E711D	D711D	P711D	G122J	G202	G303	DBX1#21		


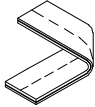


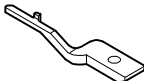
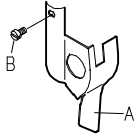




SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	1 / 4	2013/01/01

L918U/DL918/DL7000 型別件表

																
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE	SPRING	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB					
機 型	規 格	控線彈簧	控線彈簧	挑線彈簧	固定片	擋環片	壓簧	導線片	導線桿	頂出銷	調整旋鈕					
L1	薄布料	LA231	LA22	LA227	—	—		LB204	A	LB06	—	LB212	LC23G			
						A	LA17		B	SK241						
									A	LB06						
									B	SK613				B	SK241	
M1	薄布料 ～ 中厚料	LA31D		LA27	A	LA617	—	LB04	A	LB06	—	LB12	LC623G			
					B	SK690			B	SK241						
					C	LU38										
H1	中厚料 ～ 厚布料	LA131			LA122	A	LA600		—	—	—		A	LB100	LC600G	
			B			SK690	B						LB106			
			C			LU38	C						NK23			
								D				WK09				



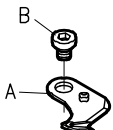
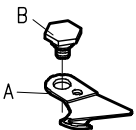



SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	2 / 4	2013/06/10

L918U/DL918/DL7000 型別件表

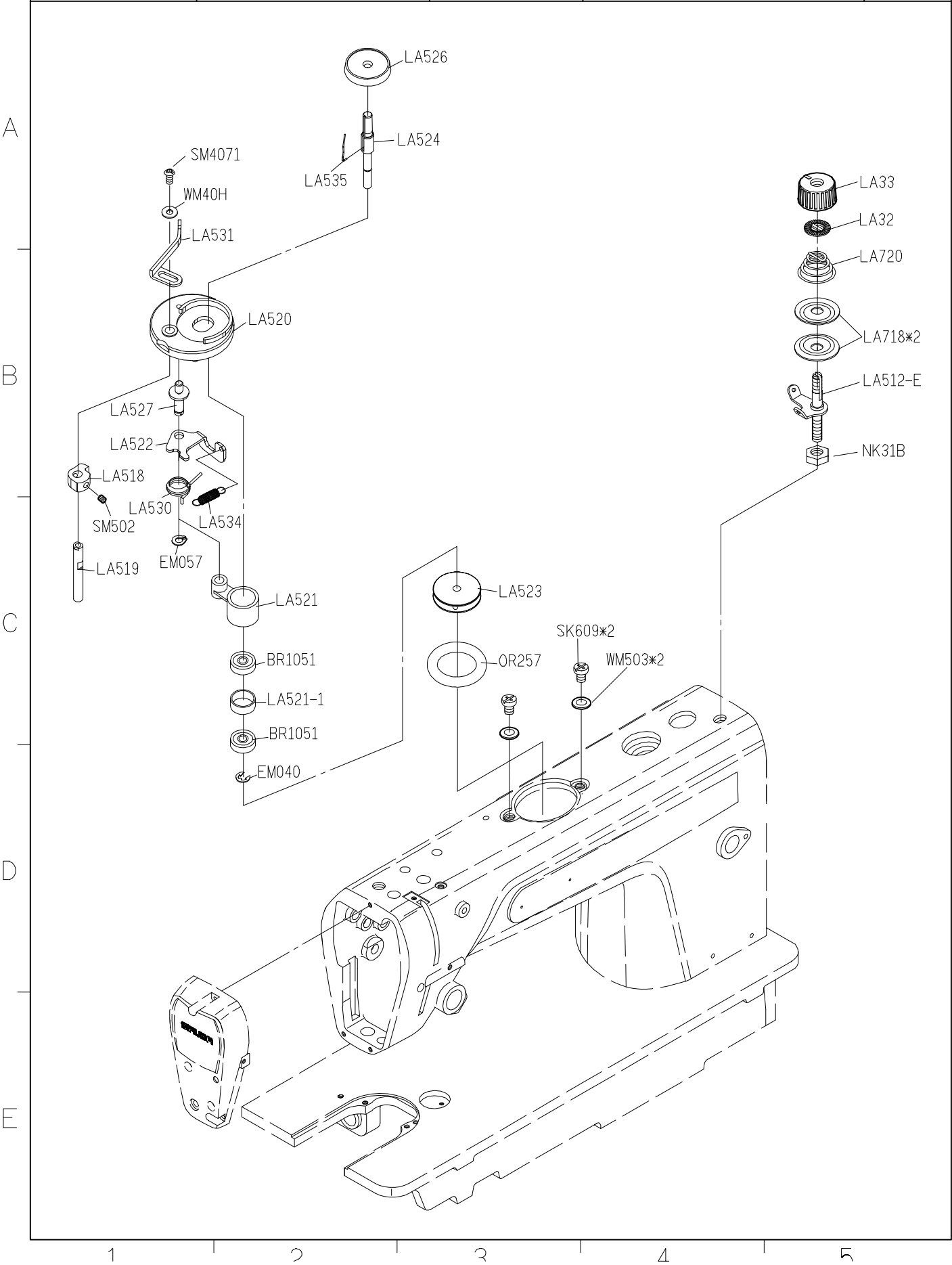
										
MODEL	SUB-CLASS	NEEDLE BAR	FIXED PIN	HOOK FIXER	COVER		THRAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE
機 型	規 格	針棒	固定銷	旋梭定位板	護蓋		天秤	曲軸	襯套	導線環片
L1	薄布料	LG04	LC13	LE14D	A	LG01	LG13	LG215	LG07	LG09
			B		SK219					
HM1	薄布料 ~ 中厚料		LC613		A	LG101	LG113	LG615	LG107	LG109
			B		SK501					
M1			LC13		A	LG01	LG13	LG15	—	—
	B		SK219							
H1	中厚料 ~ 厚布料	LG104	LC613	LE614D	A	LG101	LG113	LG615	LG107	LG109
				B	SK501					

SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	4/4	2013/01/01

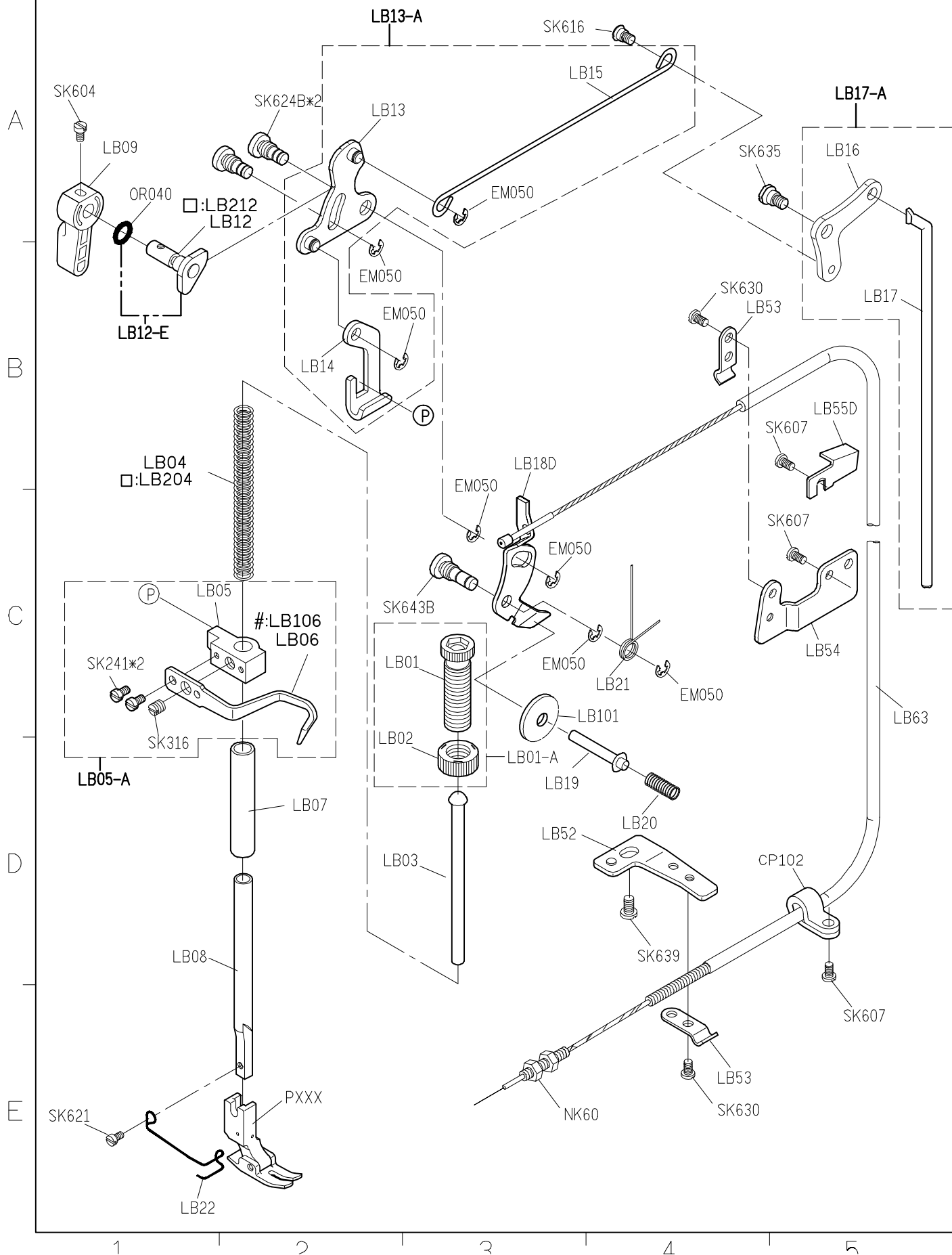
L918U/DL918/DL7000 型別件表

								
MODEL	SUB-CLASS	MOVABLE KNIFE		MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE		
機 型	規 格	活動刀		活動刀	活動刀連桿	活動刀連桿	刀座	
L1	薄布料	A	LU02	—	—	—	—	—
		B	SK660					
HM1	薄布料 ～ 中厚料	A	LU02	—	LU01	—	LU03	—
		B	SK660					
M1		A	LU02	—	—	—	—	—
		B	SK660					
H1	中厚料 ～ 厚布料			A	LU602	—	LU601	LU603
				B	SK683			

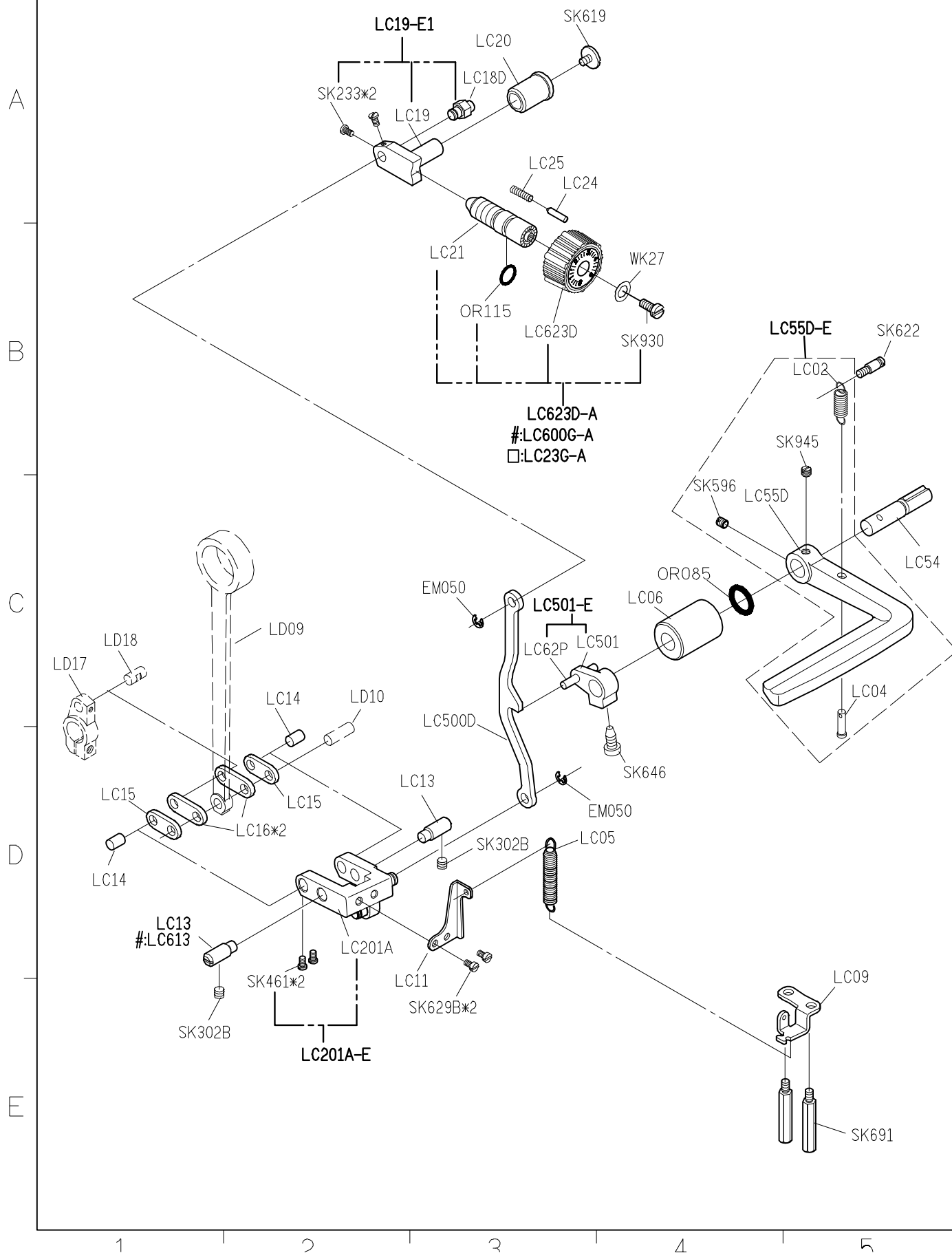
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LA		2/2
				Date
				2012/09/12



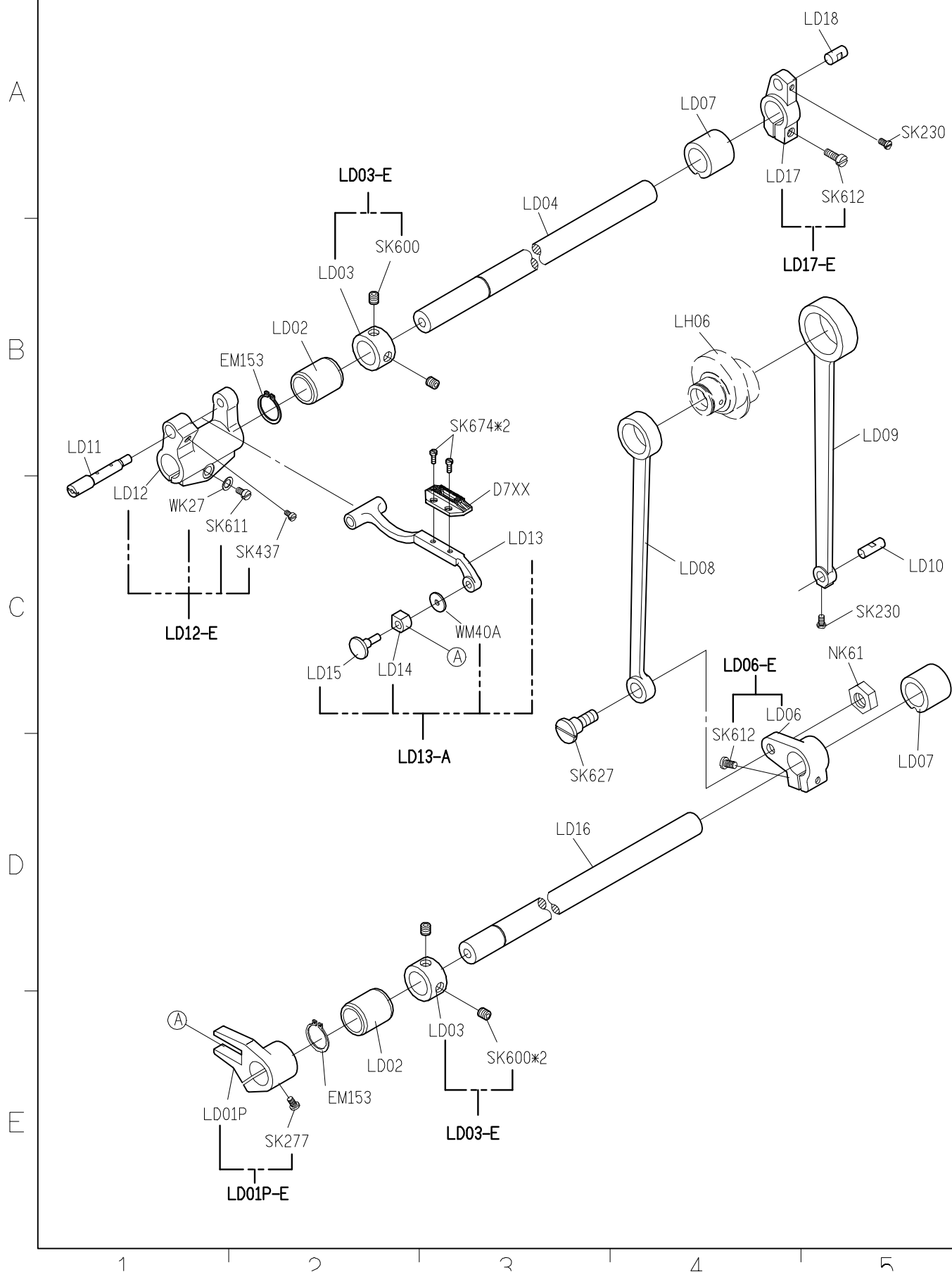
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LB	#:Use for H1 □:Use for L1	1/1
				Date
				2012/09/12



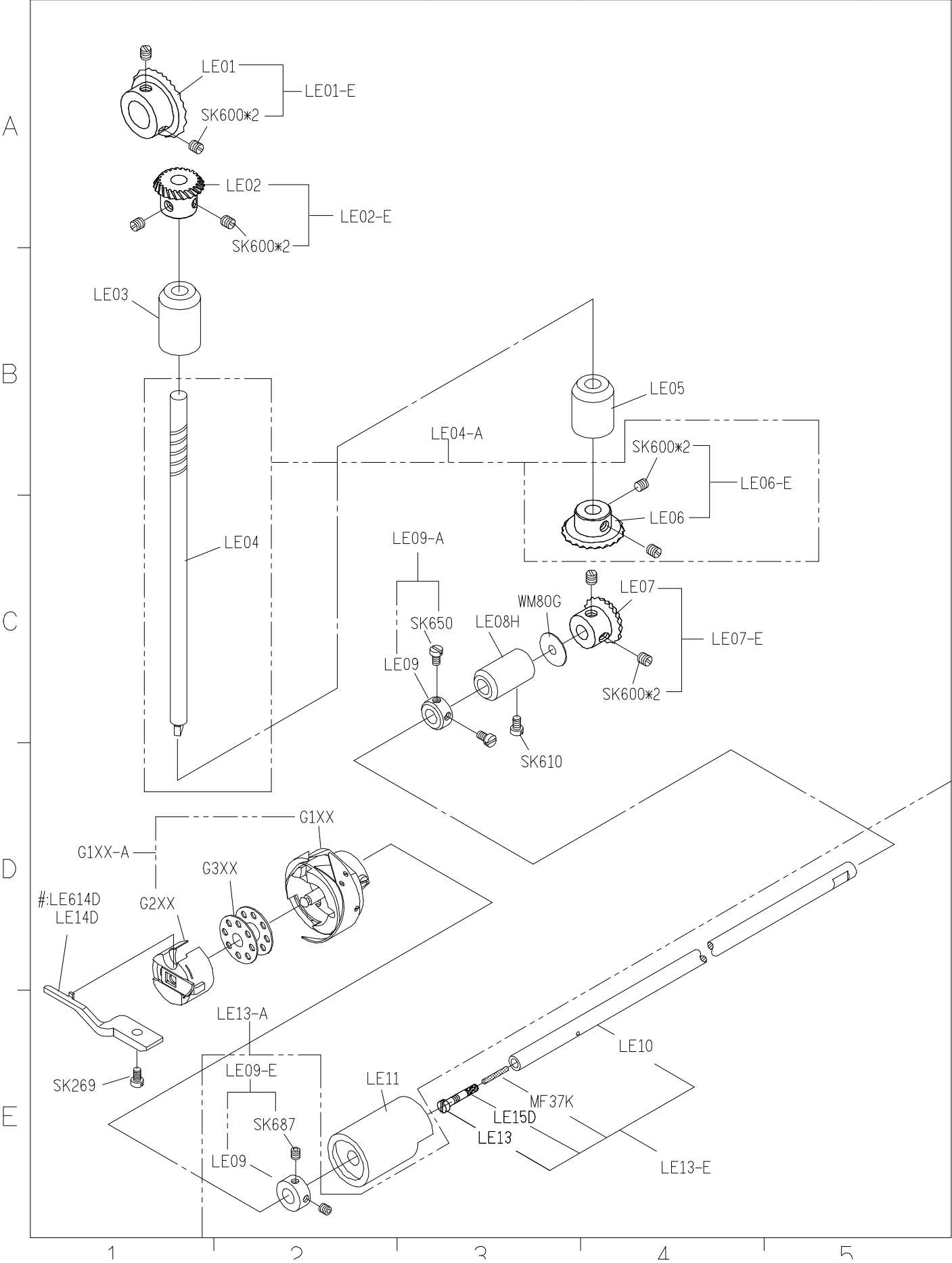
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LC	#:Use for H1 □:Use for L1	1/1
				Date
				2013/04/01



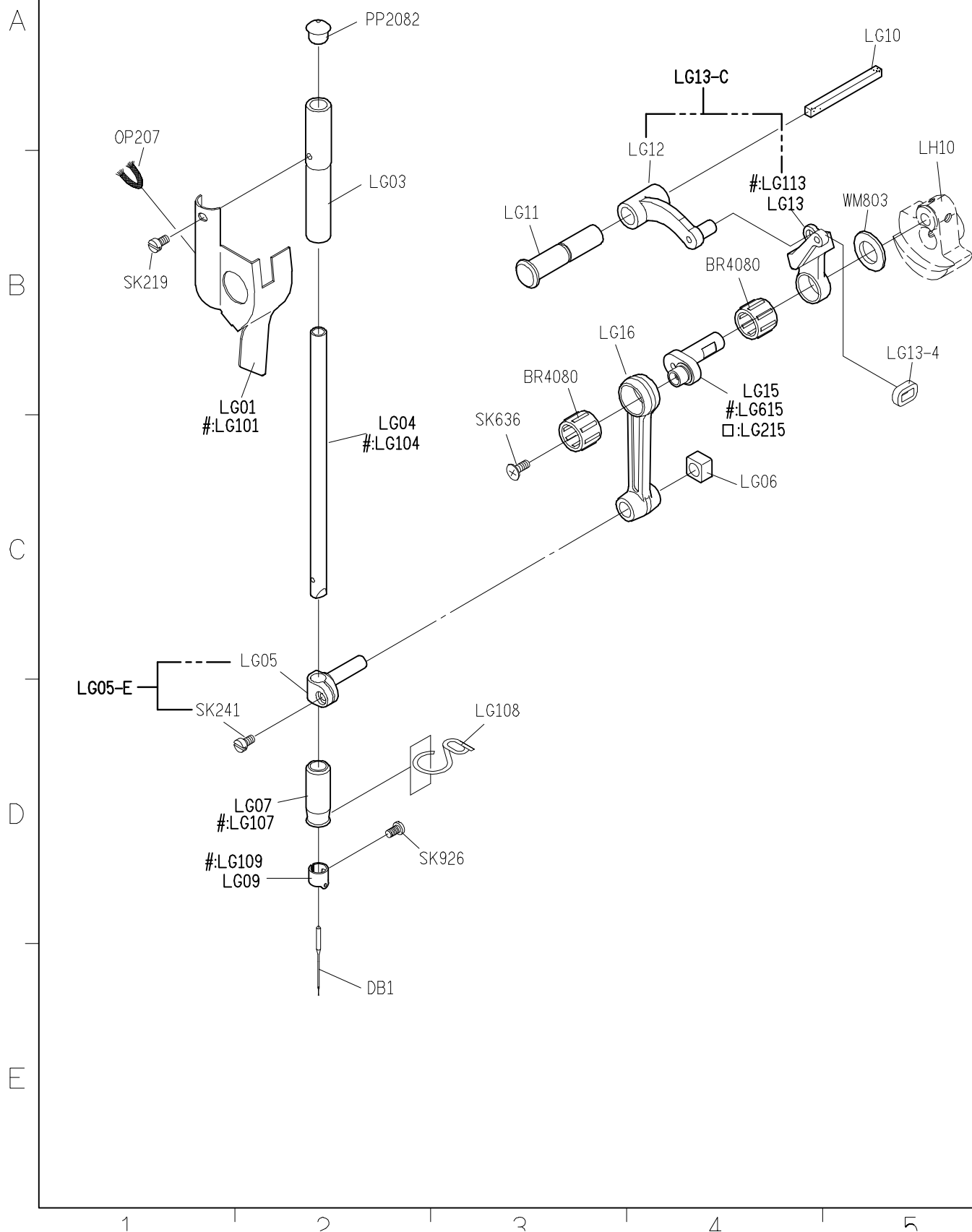
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LD		1/1
				Date
				2012/09/12



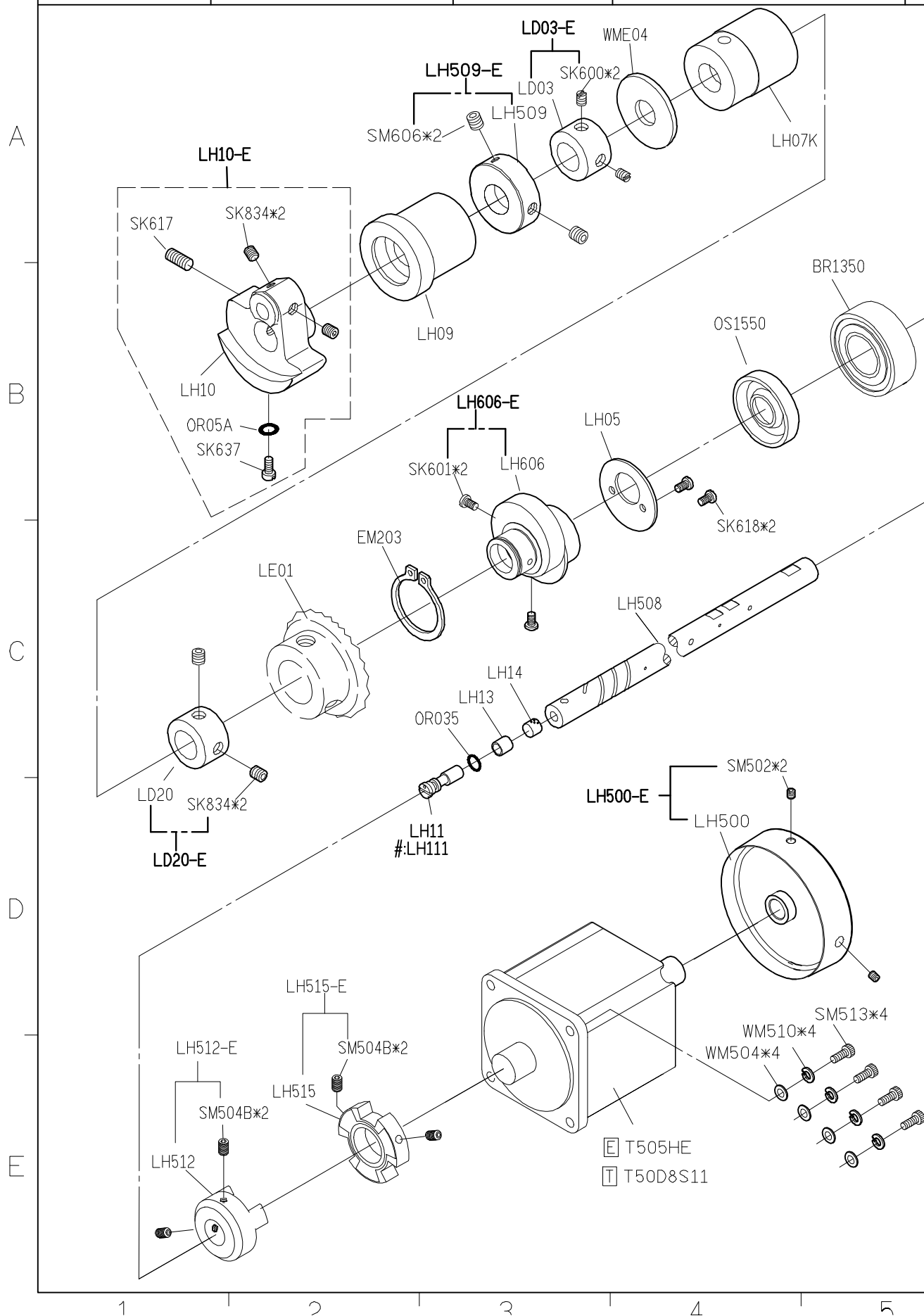
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918-M1/H1	LE	#:Use for H1	1/1
				Date
				2015/07/28



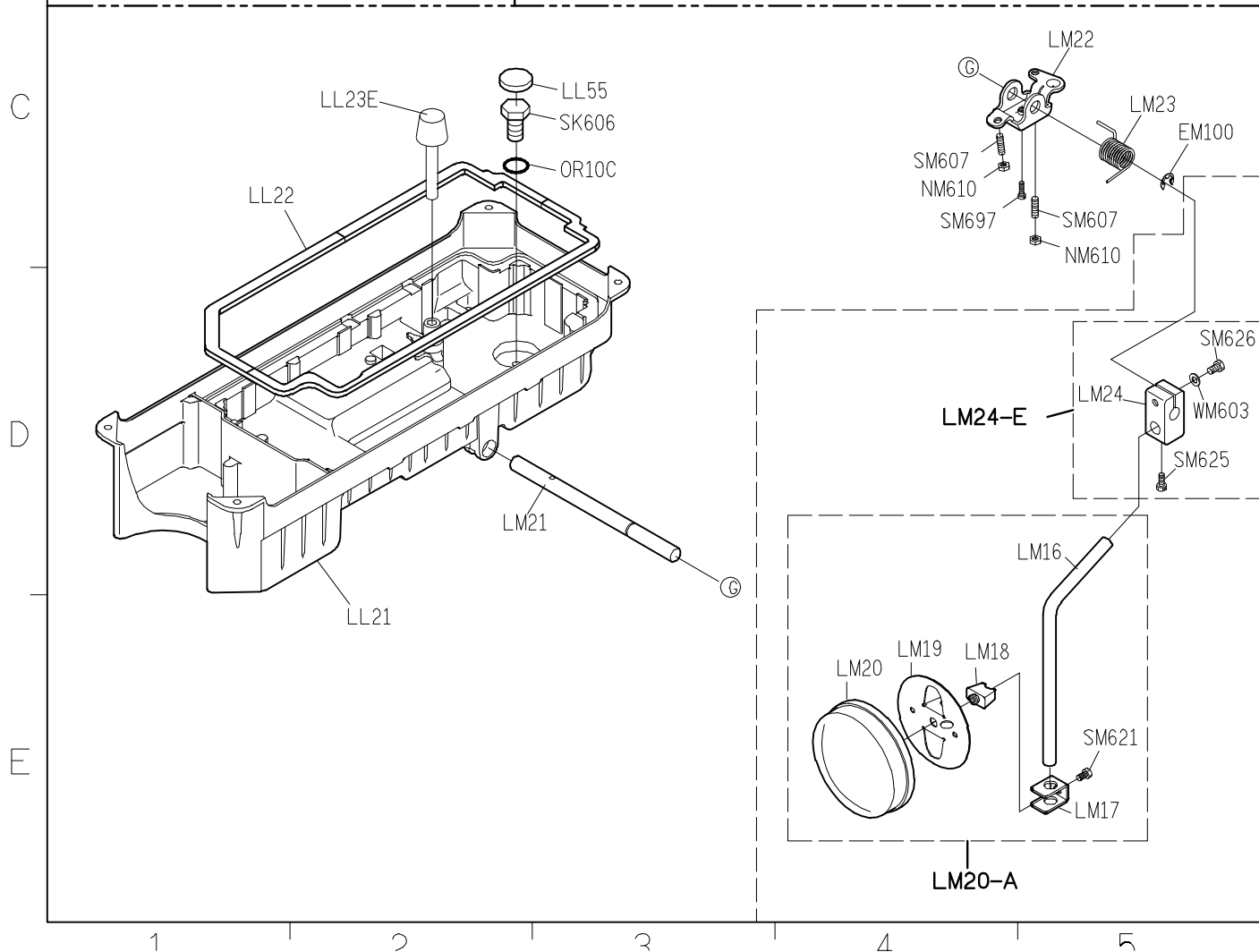
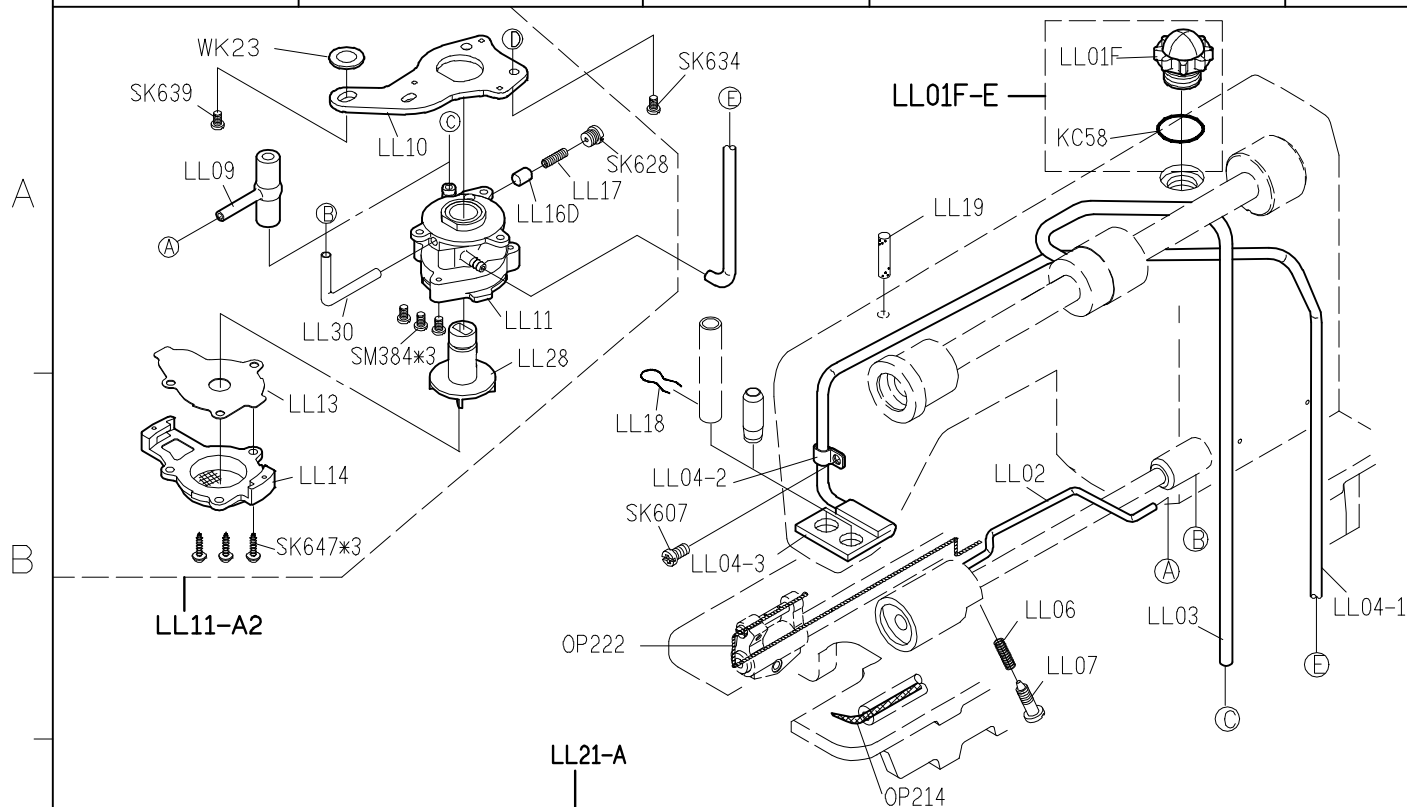
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LG	#:Use for H1 □:Use for L1	1/1
				Date
				2012/09/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LH	#:Use for H1 □:Use for L1	1/1
				Date
				2012/09/12



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LL		1/1
				Date
				2013/03/20

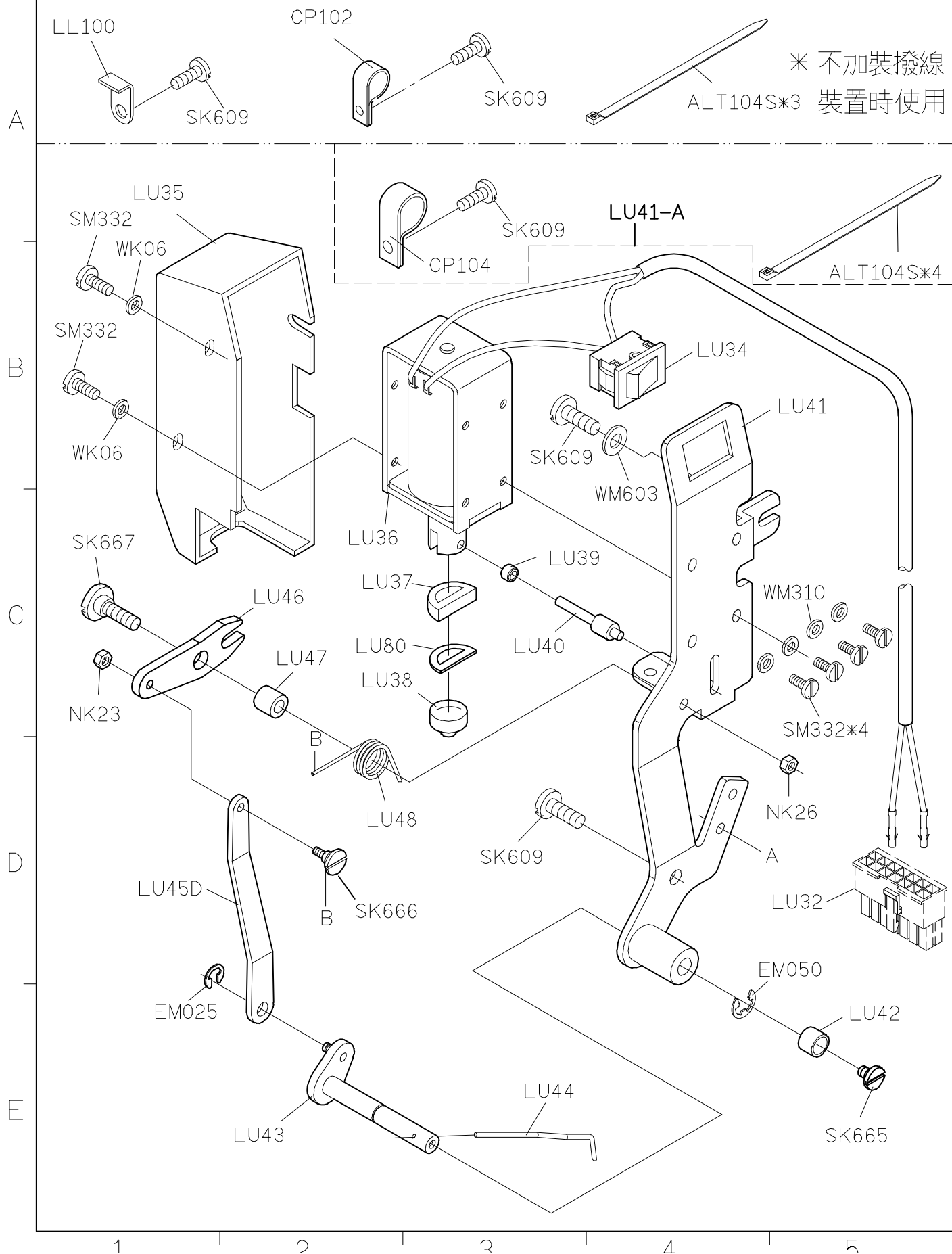


SIRUBA PARTS LIST	Series DL918-M1/H1	Parts Group LU	Subclass / Remark #:Use for H1 □:Use for L1	Page 1/7 Date 2012/11/01
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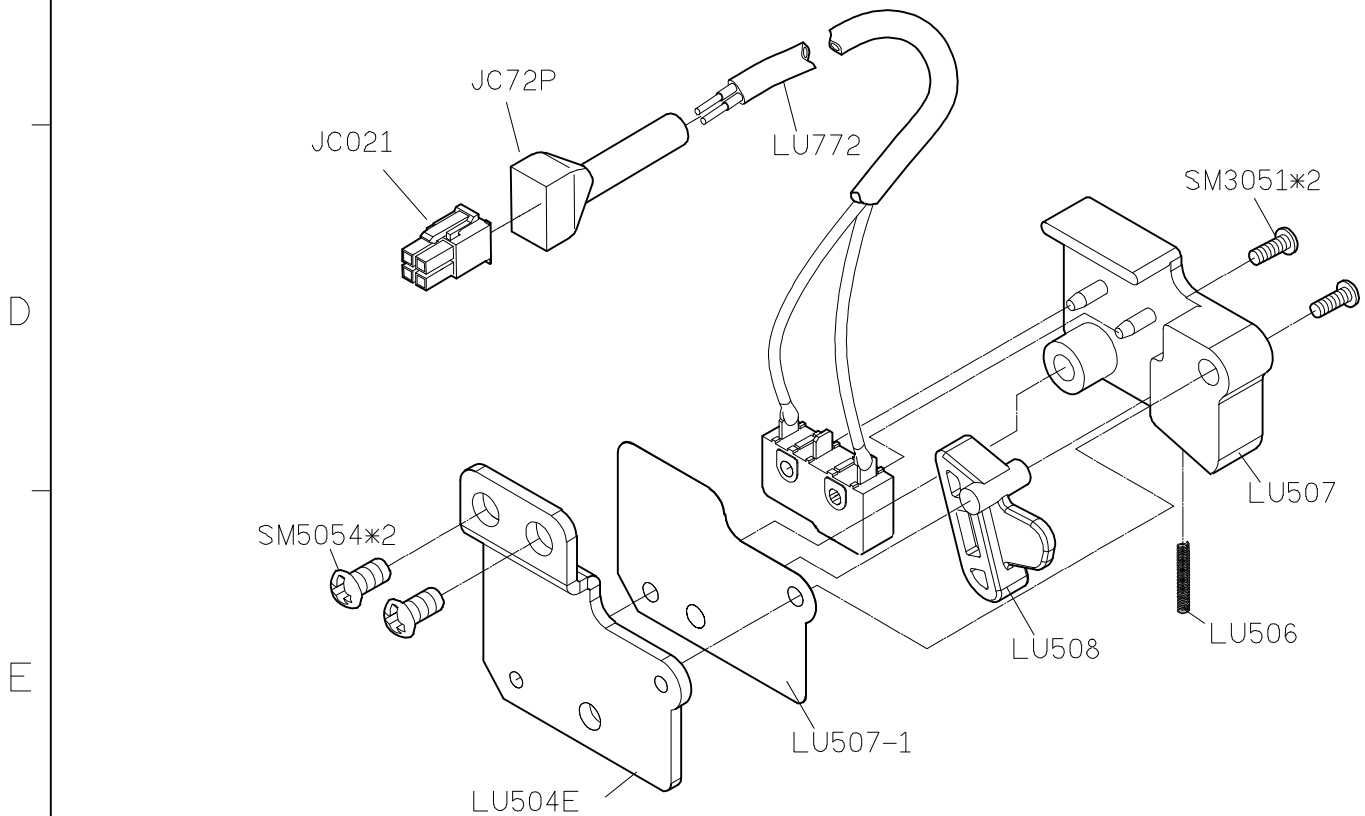
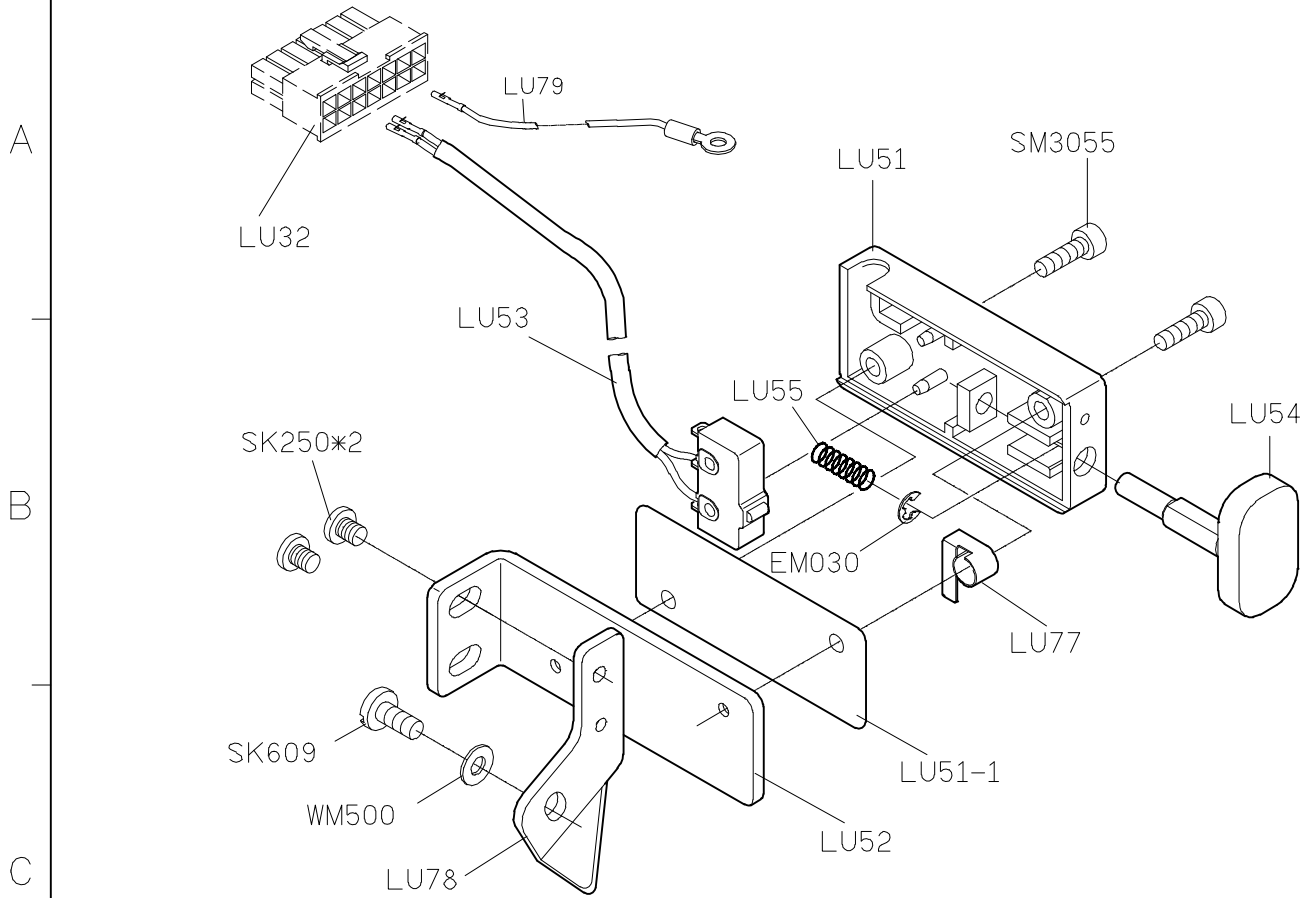
The diagram illustrates the assembly of the LU series parts group. It shows various mechanical components such as brackets, levers, springs, and fasteners, along with their assembly relationships. The parts are labeled with codes and quantities, and the diagram is divided into five numbered sections (1 to 5) for easier reference.

Part Code	Part Name	Quantity
SK659	Pin	1
#:LU601	Bracket	1
LU01	Bracket	1
SK660	Pin	1
LU02	Bracket	1
#:LU602	Bracket	1
#:LU603	Bracket	1
LU03	Bracket	1
LU06	Bracket	1
LU07	Bracket	1
LU09	Bracket	1
LU10	Bracket	1
LU08	Bracket	1
SK238	Pin	1
SK661	Pin	1
SK664	Pin	1
LU23-E	Bracket	1
SK654	Pin	1
LU23	Bracket	1
LU24	Bracket	1
SK267	Pin	1
LU24-E	Bracket	1
EM040	Bracket	1
LU19	Bracket	1
LU18	Bracket	1
#:LU618	Bracket	1
SK652	Pin	1
#:LU605	Bracket	1
LU05	Bracket	1
SK653	Pin	1
LU04	Bracket	1
#:LU604	Bracket	1
LU03-A	Bracket	1
LU11	Bracket	1
SK639	Pin	1
LU12	Bracket	1
SK630	Pin	1
LU30	Bracket	1
LU22	Bracket	1
SK655	Pin	1
WM601	Bracket	1
NK63	Bracket	1
SK656	Pin	1
LU17	Bracket	1
EM050	Bracket	1
LU28	Bracket	1
#:LU628	Bracket	1
A	Bracket	1
LU16	Bracket	1
EM060	Bracket	1
LU14	Bracket	1
EM050	Bracket	1
#:LU615	Bracket	1
LU15	Bracket	1
SK662	Pin	1
LU21	Bracket	1
SK620	Pin	1
LU20	Bracket	1
LU13	Bracket	1
SP07	Bracket	1
EM060	Bracket	1
LU25-E	Bracket	1
LU25	Bracket	1
#:LU625	Bracket	1
LU25-4	Bracket	1
NK62	Bracket	1
NK64	Bracket	1
LU26	Bracket	1
#:LU626	Bracket	1
NK38	Bracket	1
WM401	Bracket	1
LU32	Bracket	1
LU29	Bracket	1
LN70	Bracket	1
SK640	Pin	1
LU79	Bracket	1
JC73	Bracket	1
SK633	Pin	1

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LU		2/7
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LU		3/7
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LU		4/7
				Date
				2012/11/08

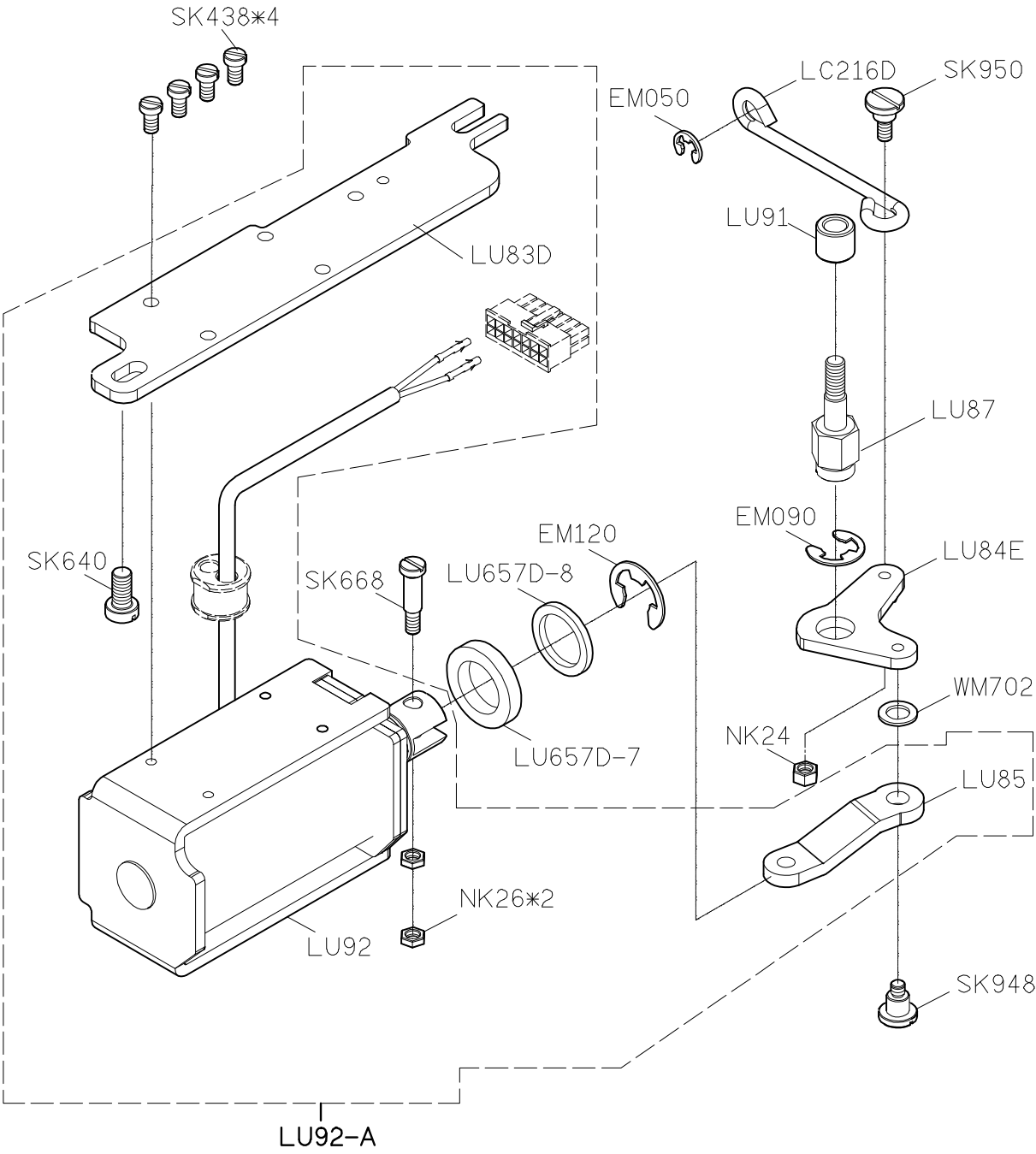
A

B

C

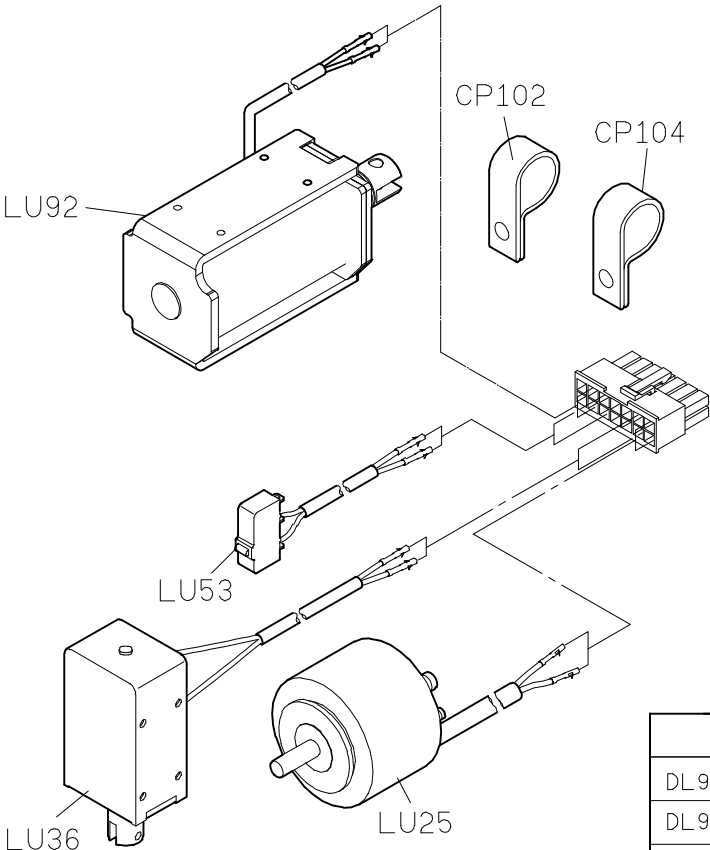
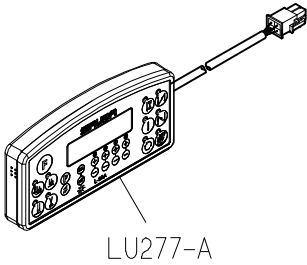
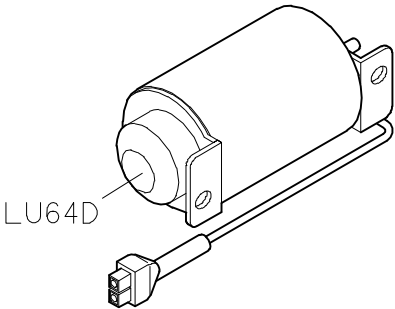
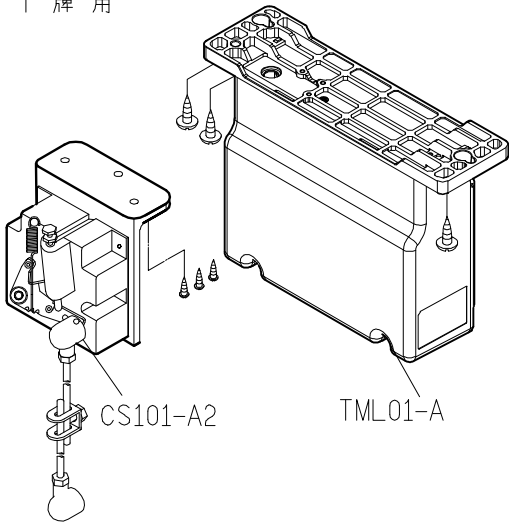
D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LU		6/7
				Date
				2012/11/01

T 牌 用



機 型	CP102 使用數量	CP104 使用數量
DL 918-XX-10(30)	1	1
DL 918-XX-11(31)	0	2
DL 918-XX-12(32)	1	1
DL 918-XX-13(33)	0	2

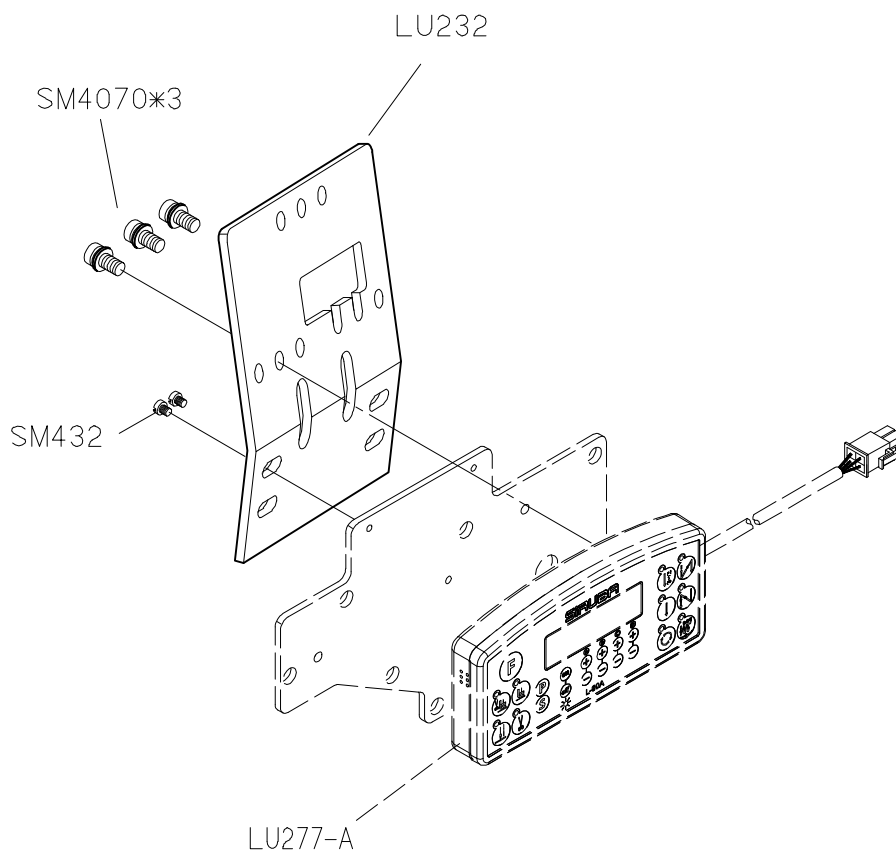
A

B

C

D

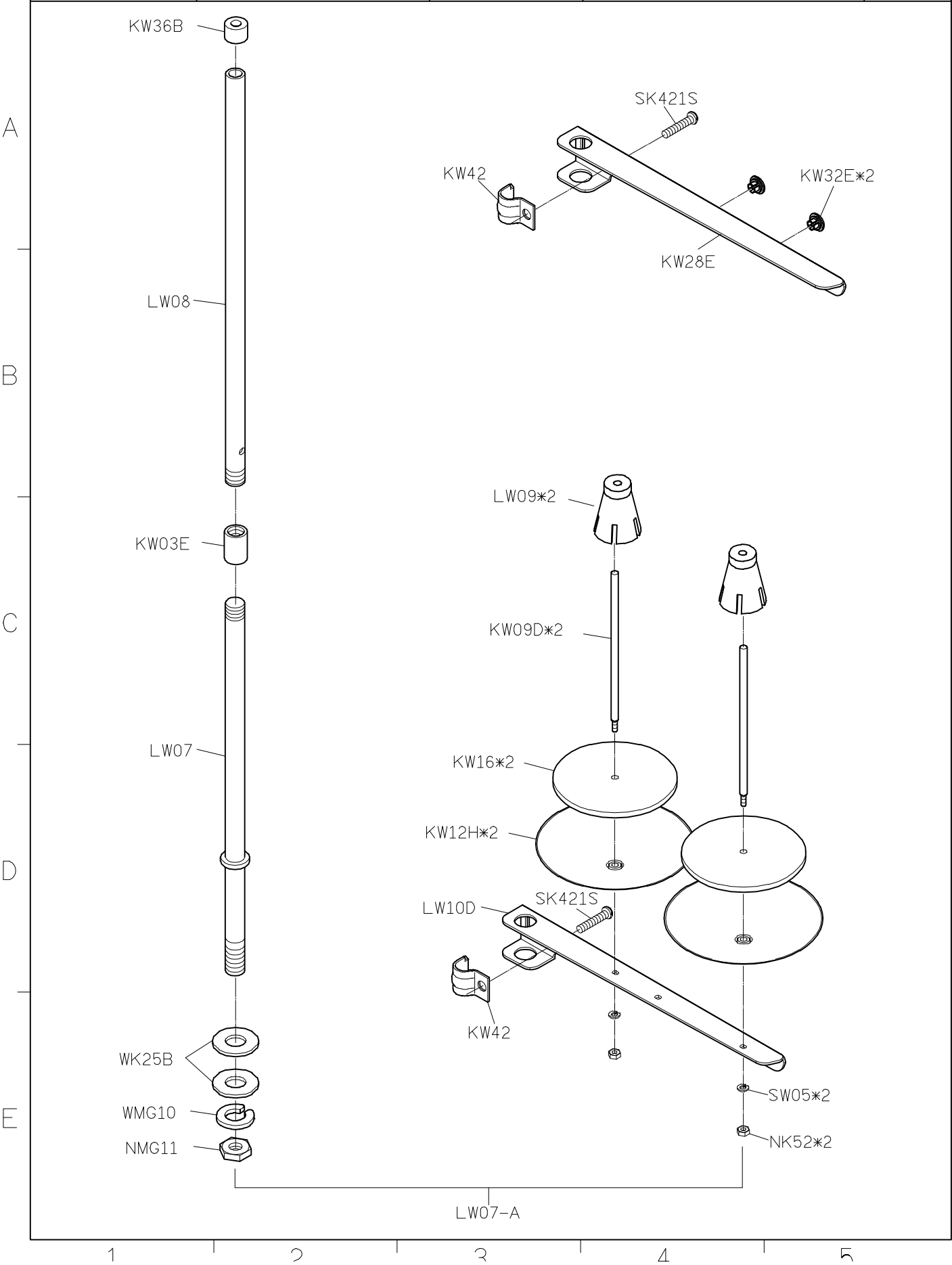
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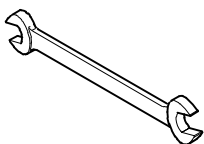

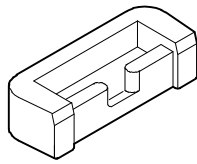
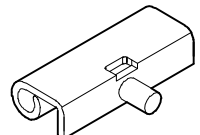

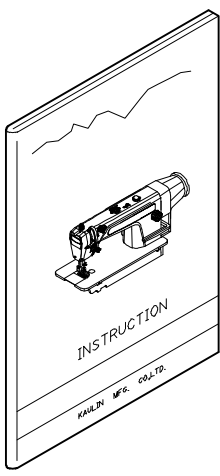
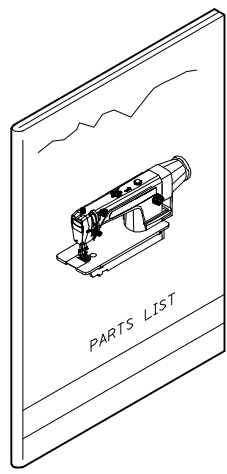
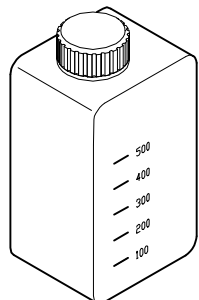
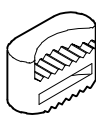
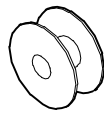


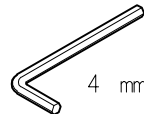
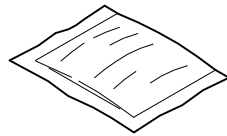
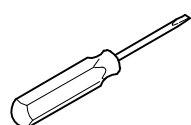
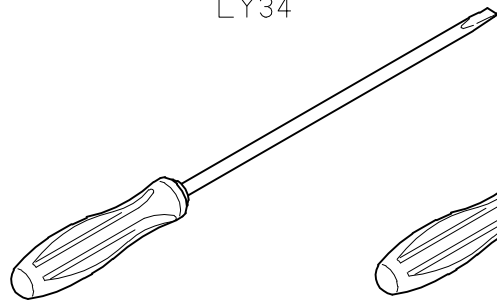
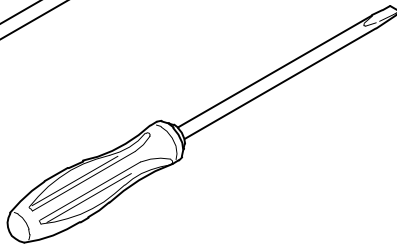

SIRUBA
PARTS LIST**Series****DL918-M1/H1****Parts Group****LU****Subclass / Remark****Page****7/7****Date****2012/11/01**

註：此部份置於配件箱內

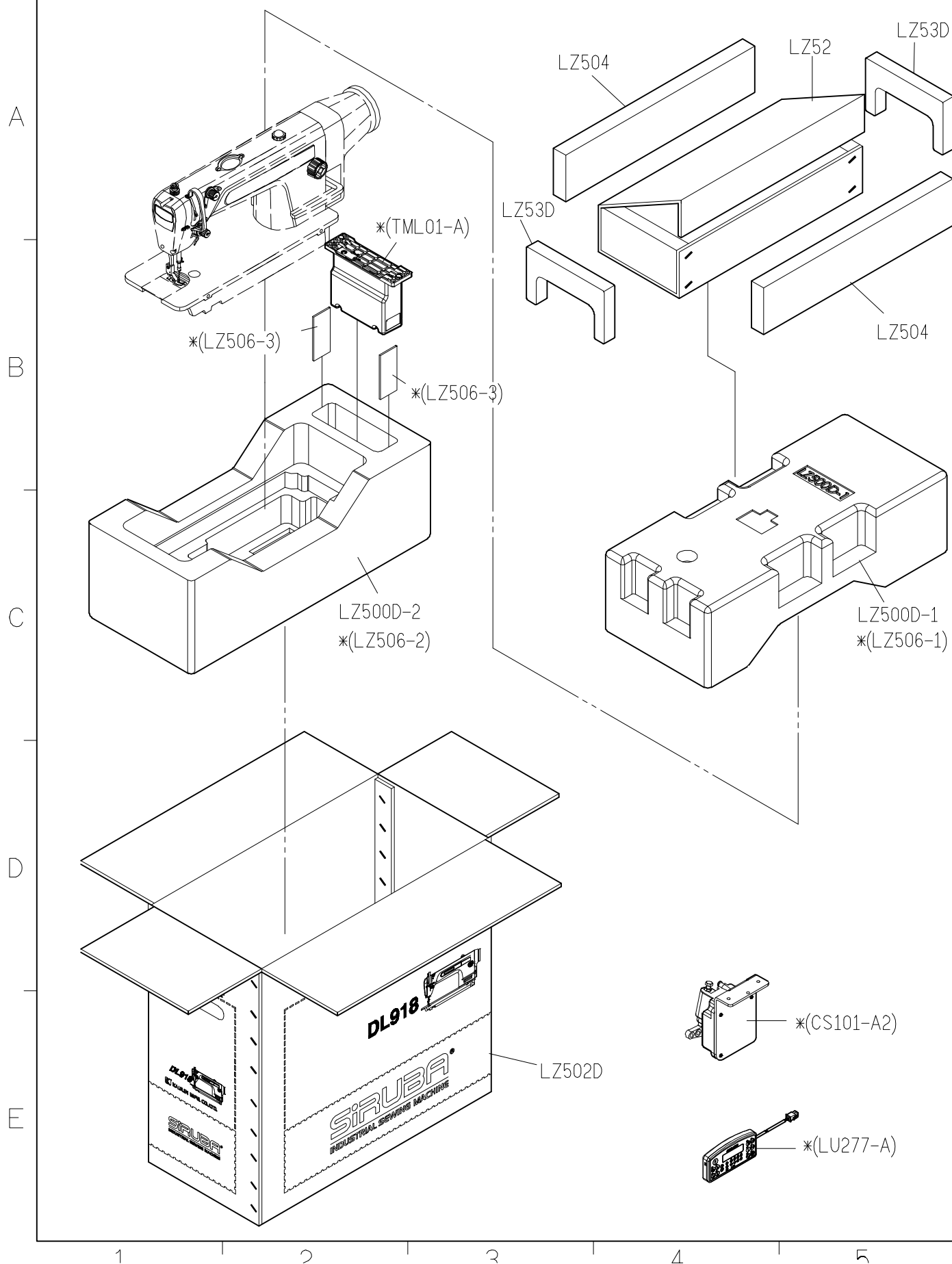
代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	LU277-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LW		1/1
				Date
				2013/04/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LY		1/1
				Date
				2012/11/01
LY01	LY02	YM04*2	LY05*2	YM102*2
				
LY501	LY500	LY37-A	YM103*2	
				
			G3XX	
				
針*2	LY38	MY12	KZ03*1	
				
LY33	LY34	LY35	KY201	
				
1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-M1/H1	LZ		1/1
				Date
				2012/12/22



SIRUBA

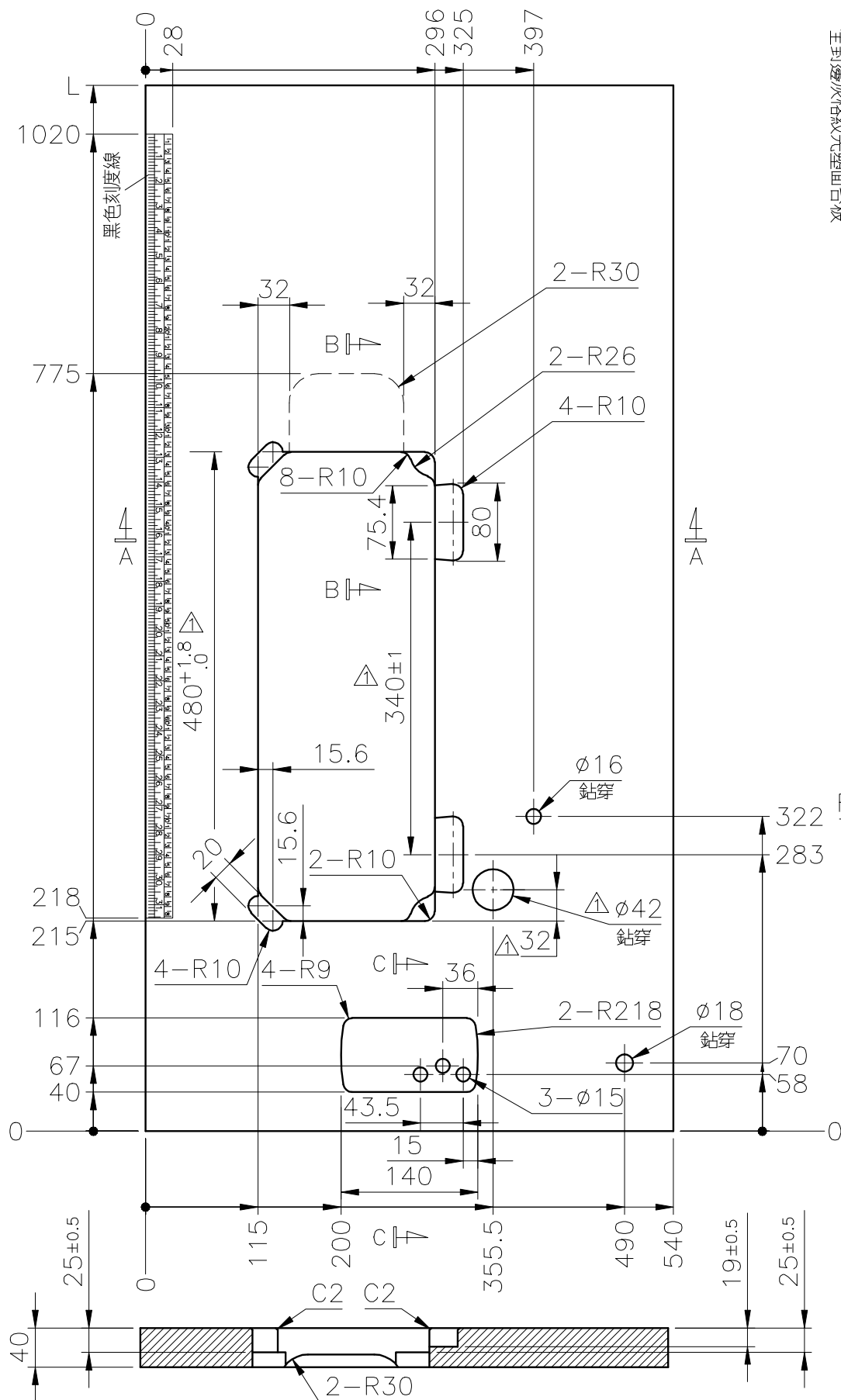
**TABLE
CUT - OUT**

Series
DL720/DL6800/DL6900
DL7000/DL7200/DL7300
DL7400/DL7500/DL3880
DL380 ▲

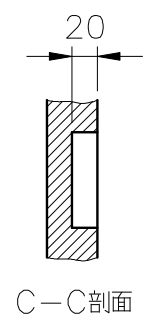
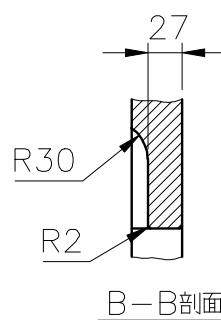
Item Code
DL7000T-T1

Subclass / Remark

Mounting
Fully-submerged
Date
2021/04/26



單針高速直驅式平縫車全沉式桌板圖
單位 / UNIT: mm
所有尺寸公差 / DIFFERENCE: ±2
DL7000T-T1-1070 長度(L): 1070 / 重量: 10kg ±5%
DL7000T-T1 長度(L): 1200 / 重量: 11.4kg ±5%
全封邊/灰格紋光塑面台板



A-A section view of the table cut-out, showing the internal structure and dimensions (2-R30).