

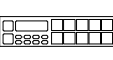















<b>SIRUBA</b> GAGE PARTS LIST	Series	Remark	Page	Date
	DL918	RM1	1/2	2012/11/01

## DL918-RM1規格件表      CONVERSION    CHART

P1

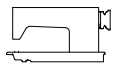


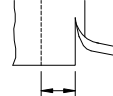












															
MODEL	SUB-CLASS	OPERATING PANEL	GAUGE WIDTH	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	THROAT PLATE CHIP GUARD	NEEDLE	THREAD GUIDE	THROAT PLATE COVER	HAND WHEEL	MOTOR
機 型	規 格	操作盒	切邊距離	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	下導布架	針 號	導線片	布板蓋	手輪	馬達
DL918-RM1-32-10 2 DL918-RM1-32-13	32	LU277-A	1/8" (3.2mm)	E705Q ( E705S )	D705 ( D702 )	P705 ( P701 )	G121	G202	G303	LR254D ( LR254 )	DBX1#14	LR141S	(LR106S-E) ( LR106 )	LH500-E	T50D8S11
DL918-RM1-40-10 2 DL918-RM1-40-13	40		5/32" (4.0mm)	E705R ( E705Q )	D705	P705	G121	G202	G303	LR254D	DBX1#14	LR141S	(LR106-E)		

〈      〉之規格件放於夾鏈袋裝于成車箱內，BOM表編與40站。

SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	DL918	RM1	2 / 2	2012/11/01

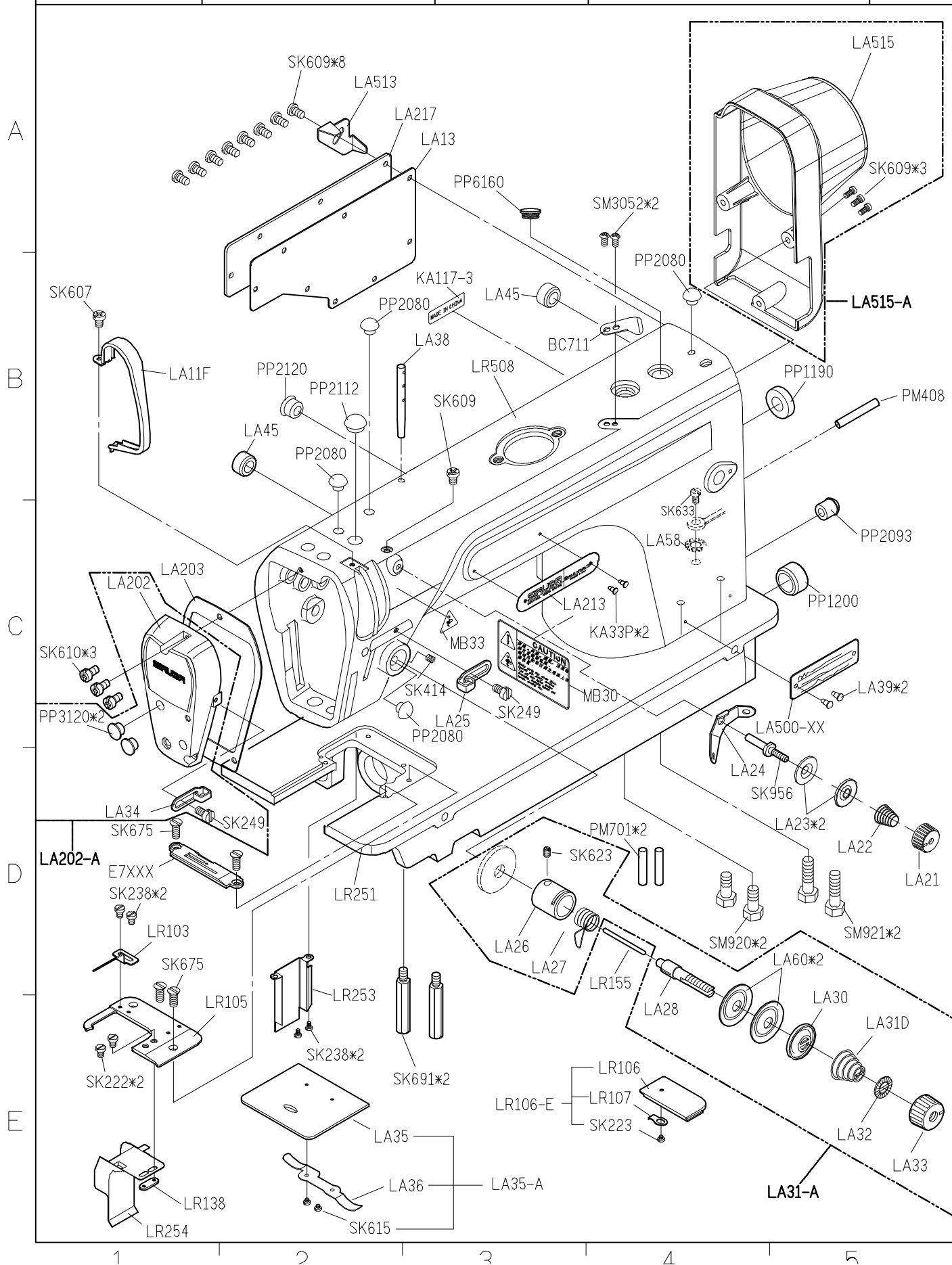
## DL918-RM1規格件表 CONVERSION CHART

P2

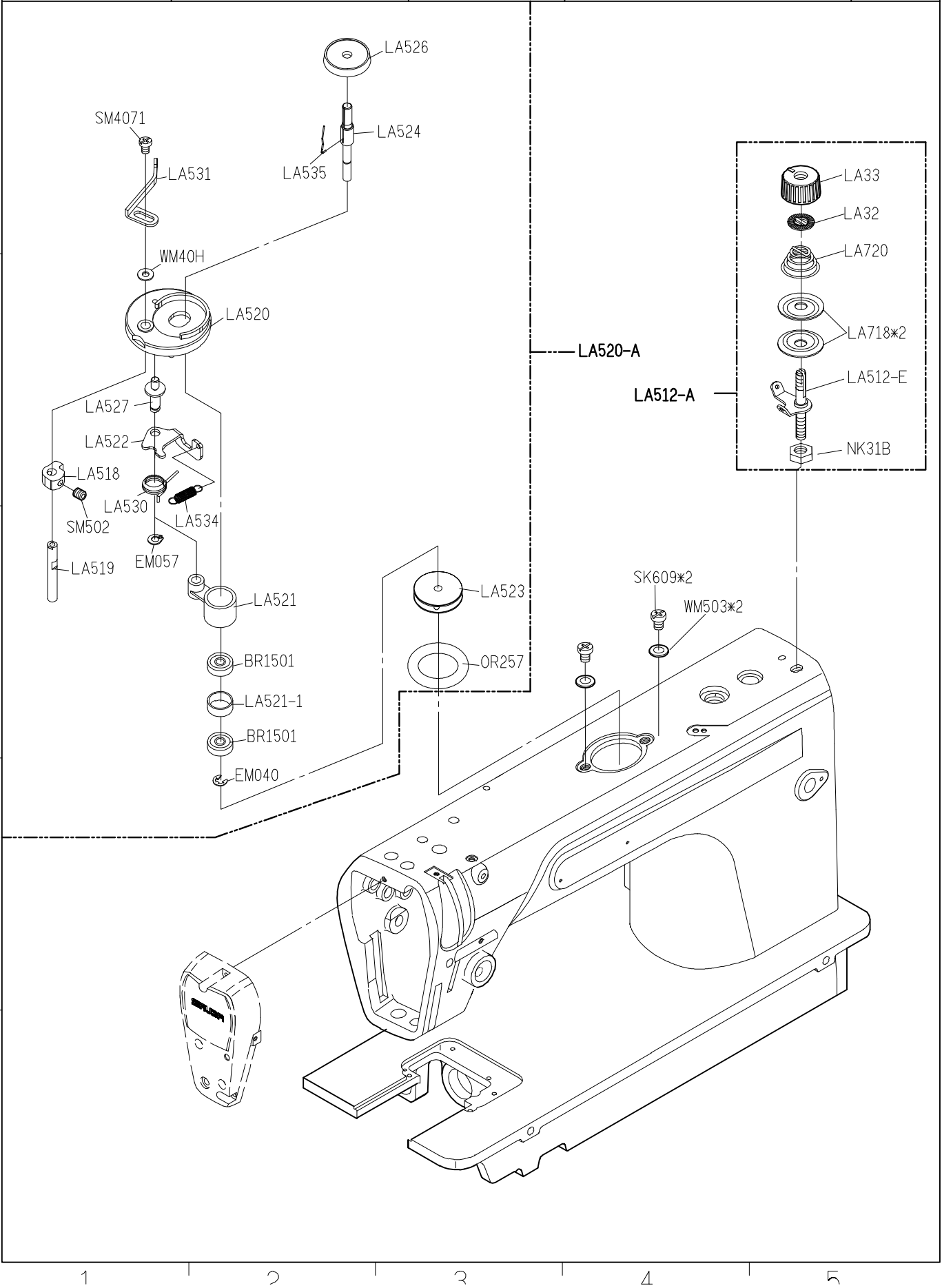
															
MODEL	SUB-CLASS	OPERATING PANEL	GAUGE WIDTH	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOKE ASM	BOBBIN CASE ASM	BOBBIN	THROAT PLATE CHIP GUARD	NEEDLE	THREAD GUIDE	THROAT PLATE COVER	HAND WHEEL	MOTOR
機 型	規 格	操作盒	切邊距離	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	下導布架	針 號	導線片	布板蓋	手輪	馬達
DL918-RM1-48-10 ↕ DL918-RM1-48-13	48	LU277-A	3/16" (4.8mm)	E705 (E705Q)	D705	P705	G121	G202	G303	LR254D	DBX1#14	LR141S	(LR106-E)	LH500-E	T50D8S11
DL918-RM1-64-10 ↕ DL918-RM1-64-13	64		1/4" (6.4mm)	E705S (E705Q)	D702 (D705)	P701 (P705)	G121	G202	G303	LR254 (LR254D)	DBX1#14	LR141S	(LR106-E) (LR106)		
DL918-RM1-95-10 ↕ DL918-RM1-95-13	95		3/8" (9.5mm)	E705T (E705Q)	D702 (D705)	P701 (P705)	G121	G202	G303	LR254 (LR254D)	DBX1#14	LR141S	(LR106T-E) (LR106)		

〈 〉之規格件放於夾鏈袋裝于成車箱內，BOM表編與40站。

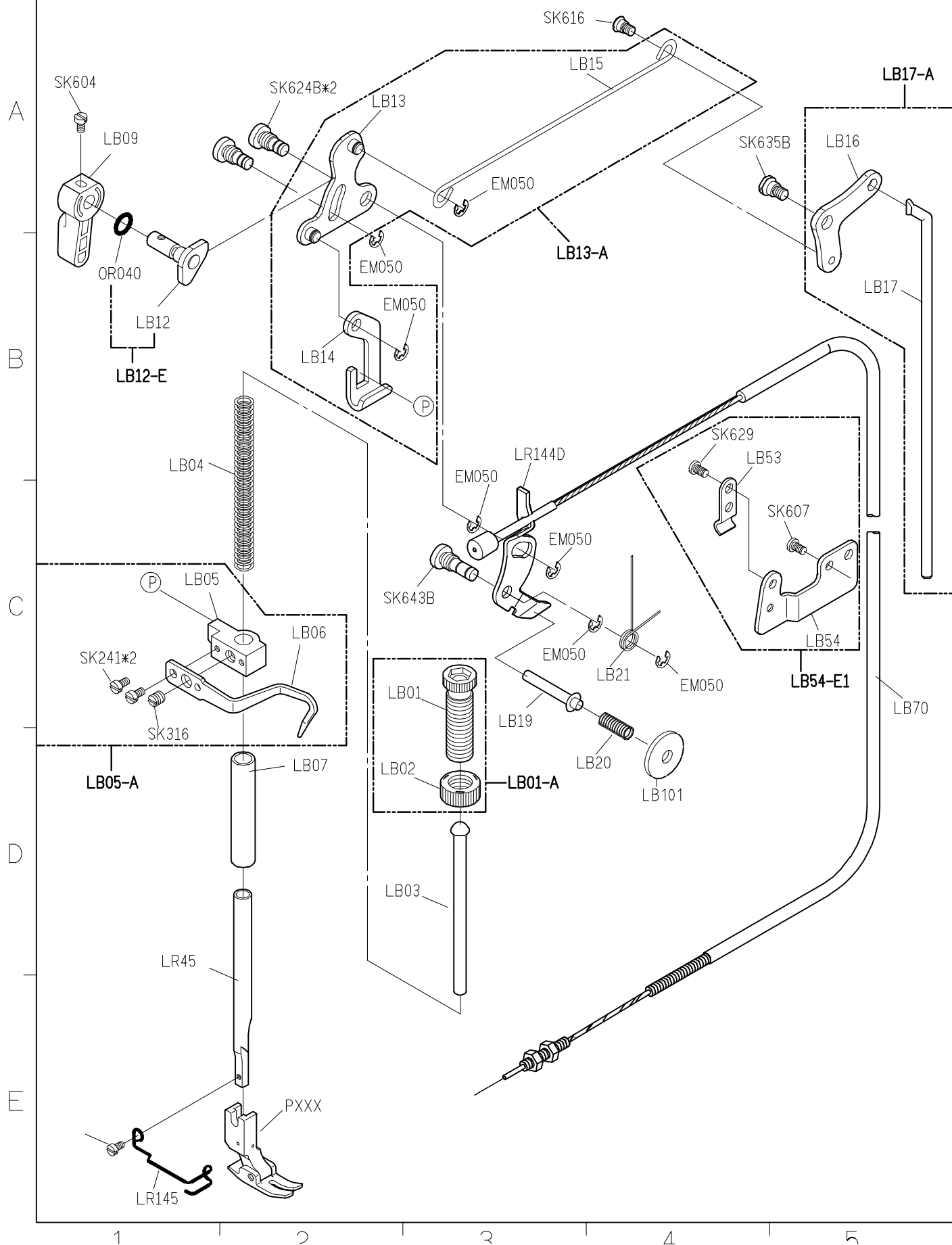
<b>SIRUBA</b>  <b>PARTS LIST</b>	<b>Series</b>	<b>Parts Group</b>	<b>Subclass / Remark</b>	<b>Page</b>
	<b>DL918-RM1</b>	<b>LA</b>		<b>1/2</b>
				<b>Date</b>
				<b>2013/04/07</b>



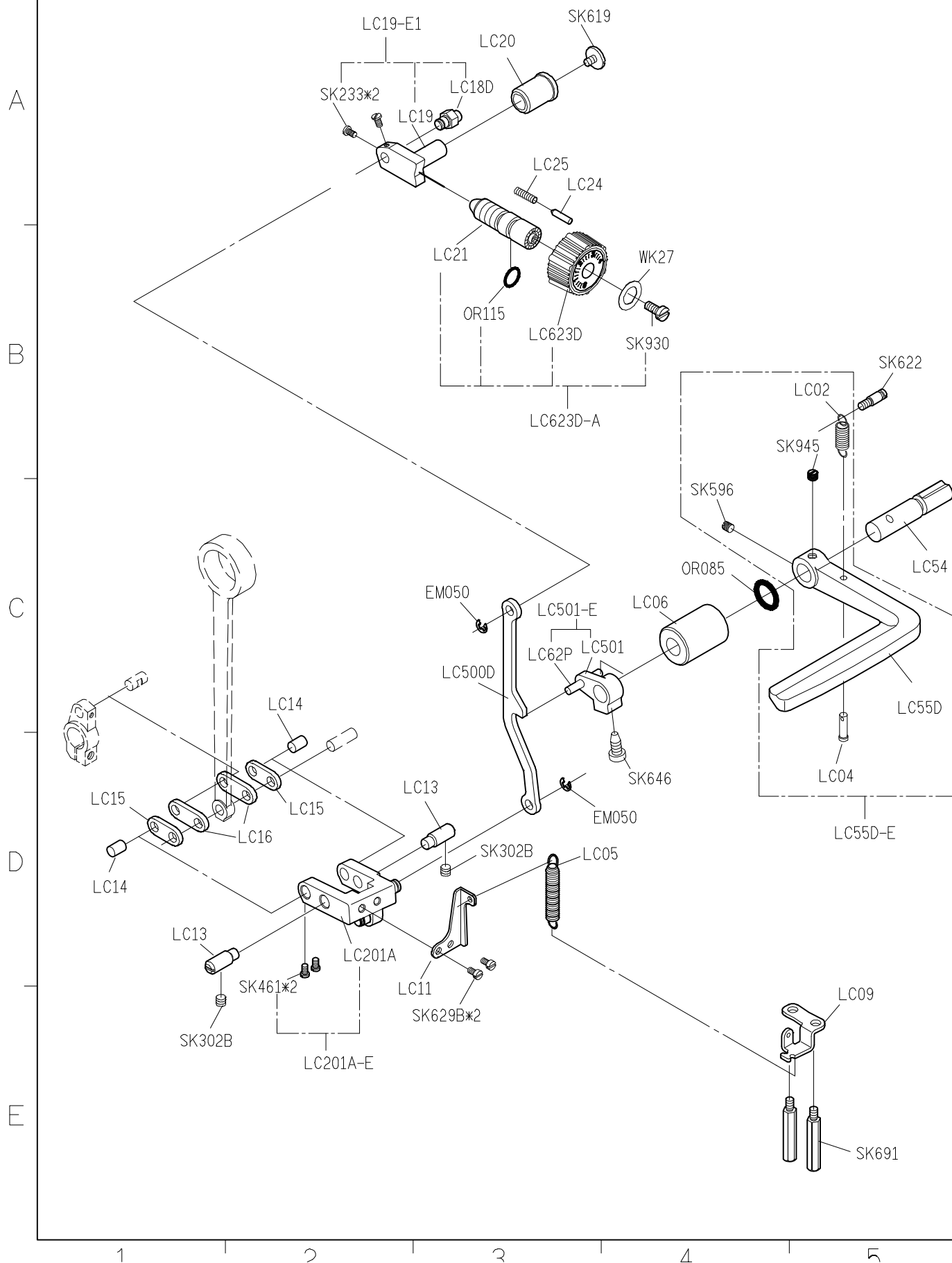
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LA		2/2
				Date
				2012/09/12



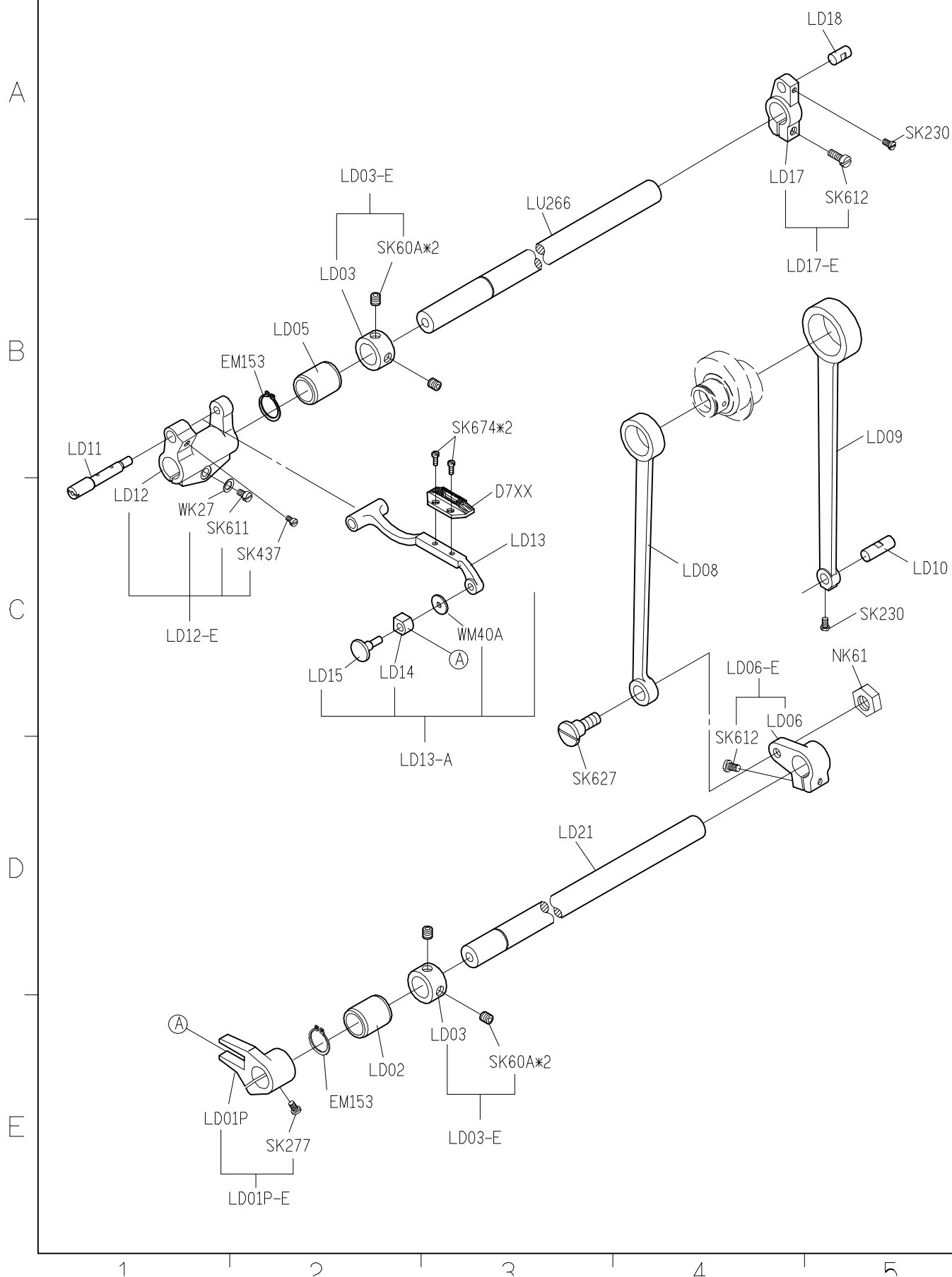
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LB		1/1
				Date
				2012/09/12



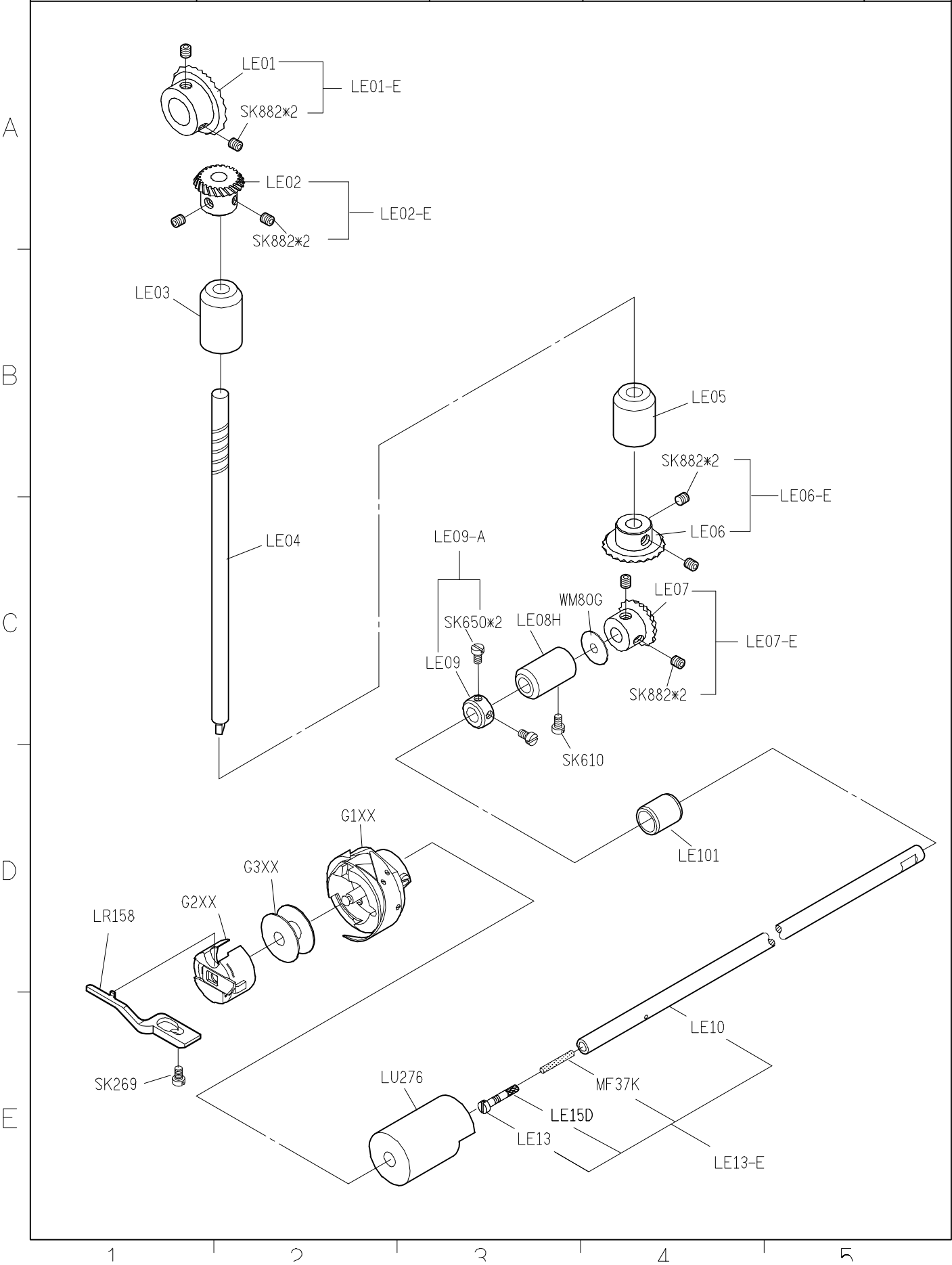
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LC		1/1
				Date
				2013/04/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LD		1/1
				Date
				2012/09/12



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LE		1/1
				Date
				2013/01/10





<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LG		1/1
				Date
				2012/09/12

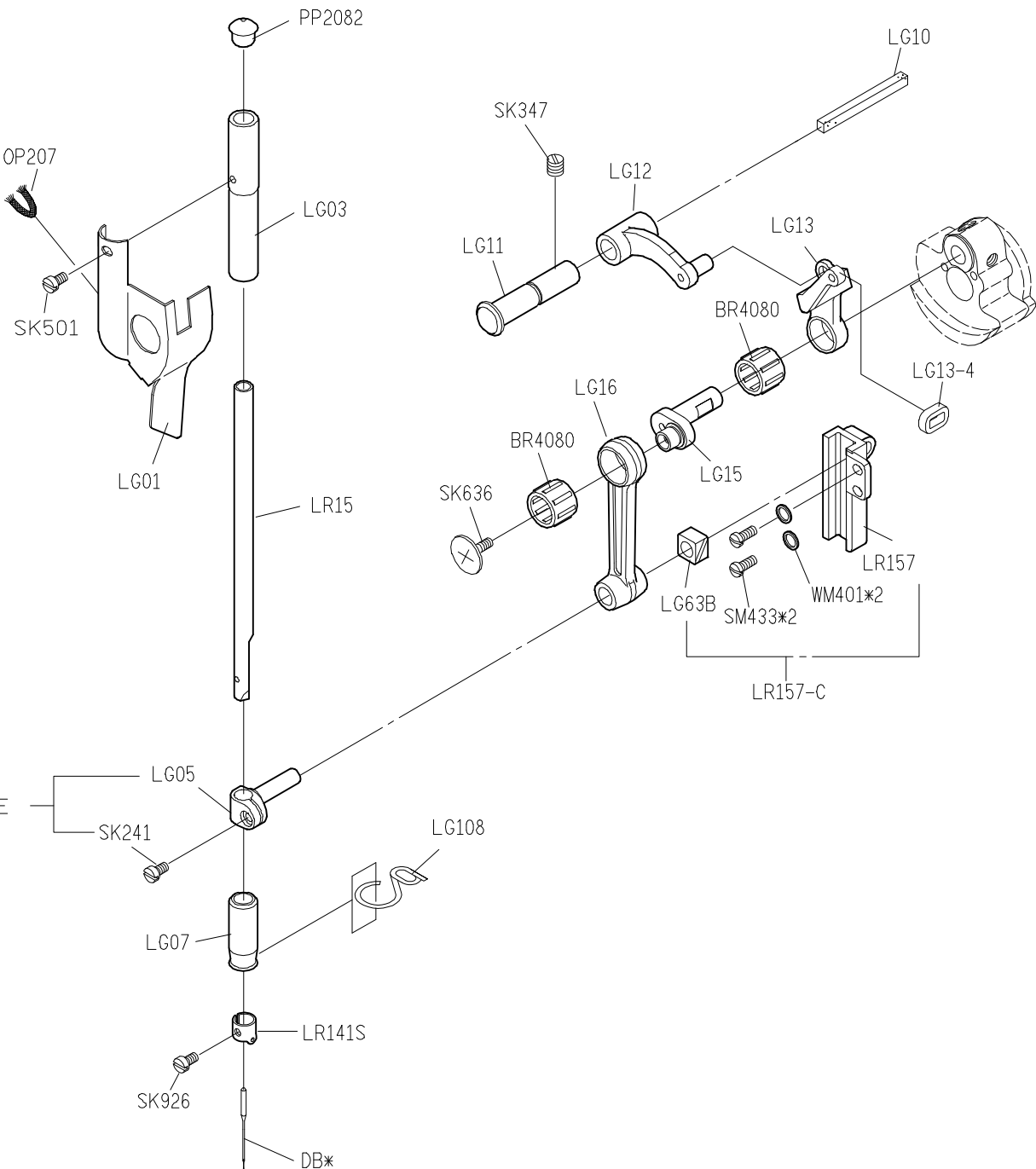
A

B

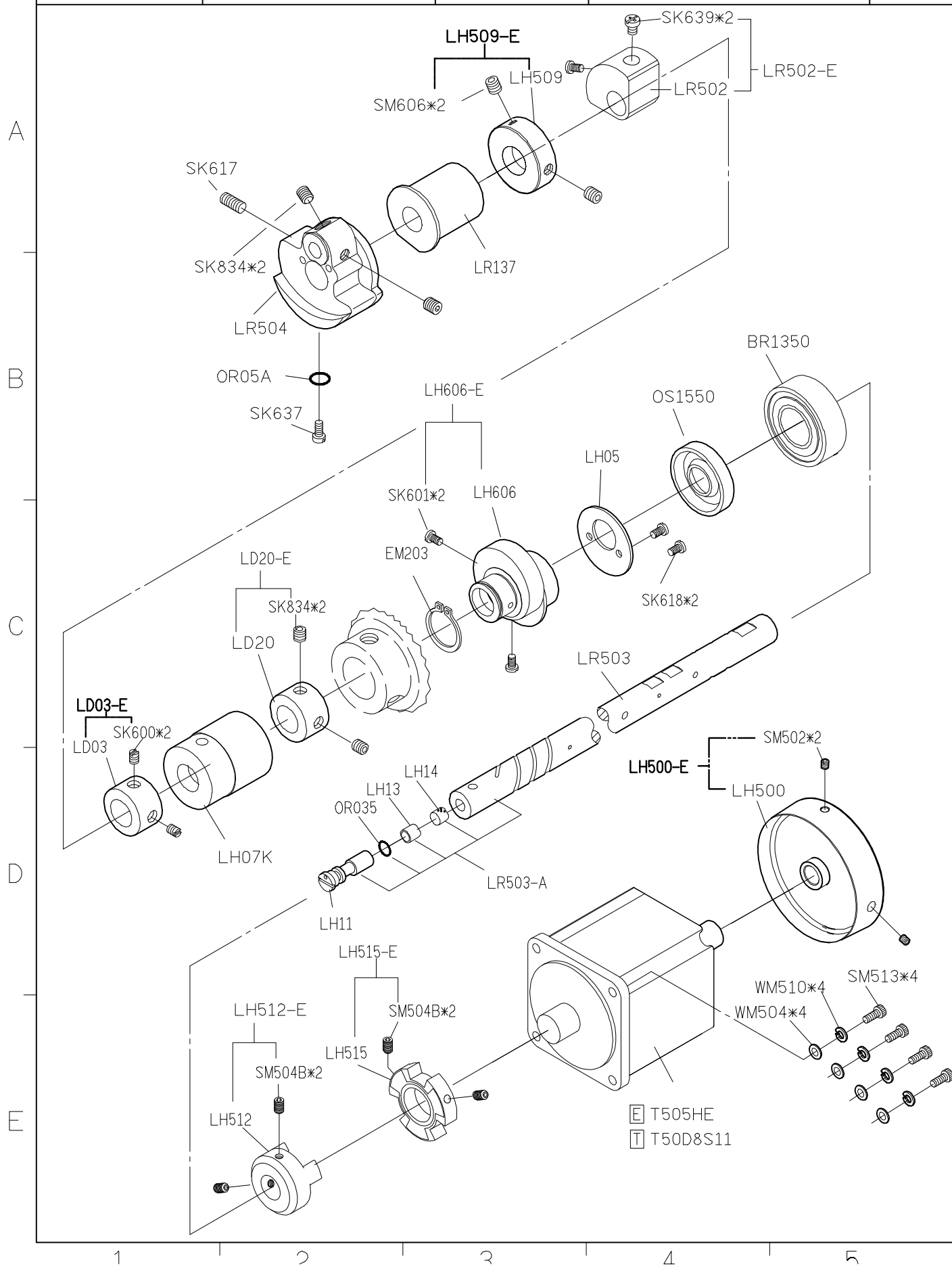
C

D

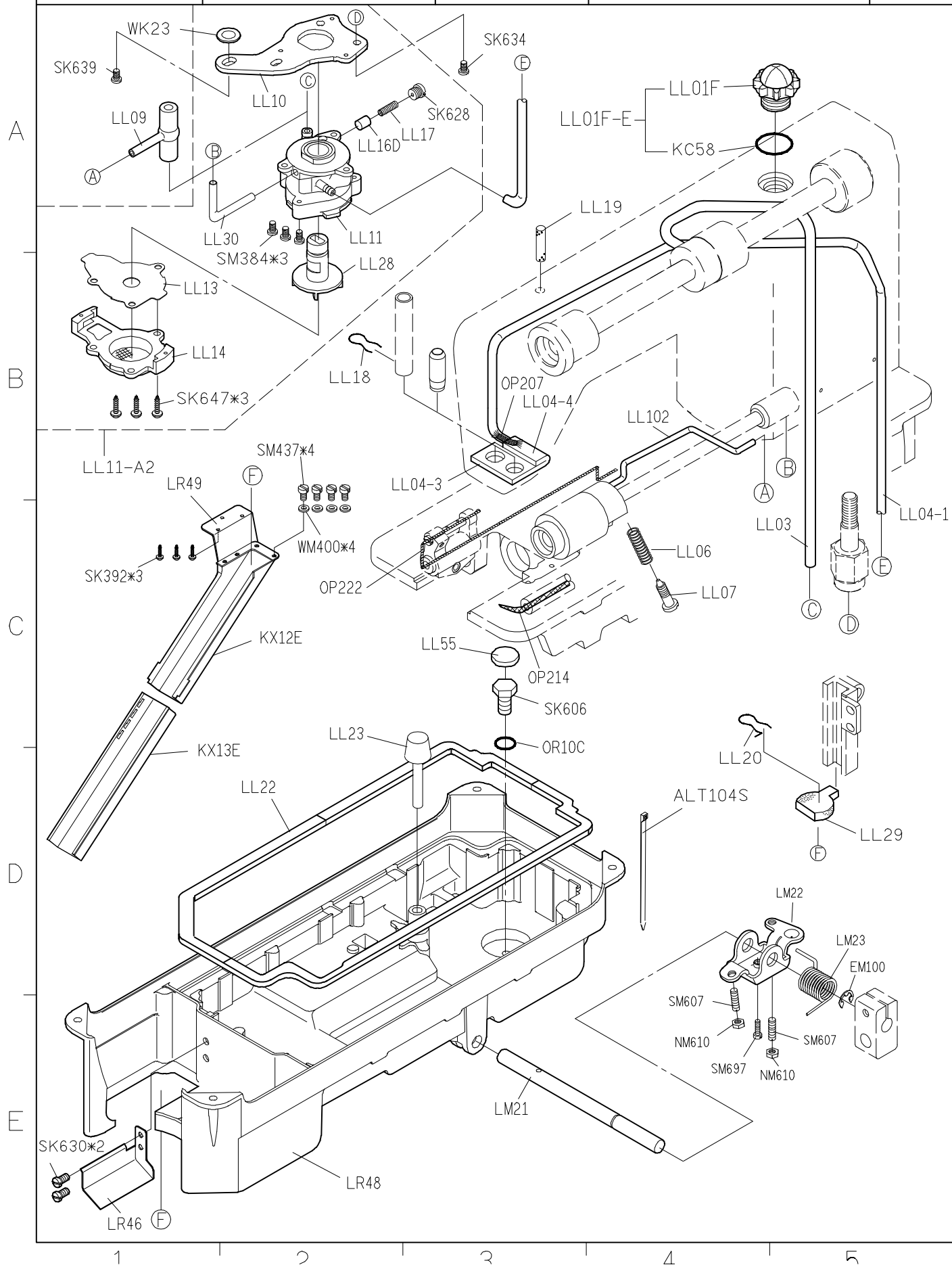
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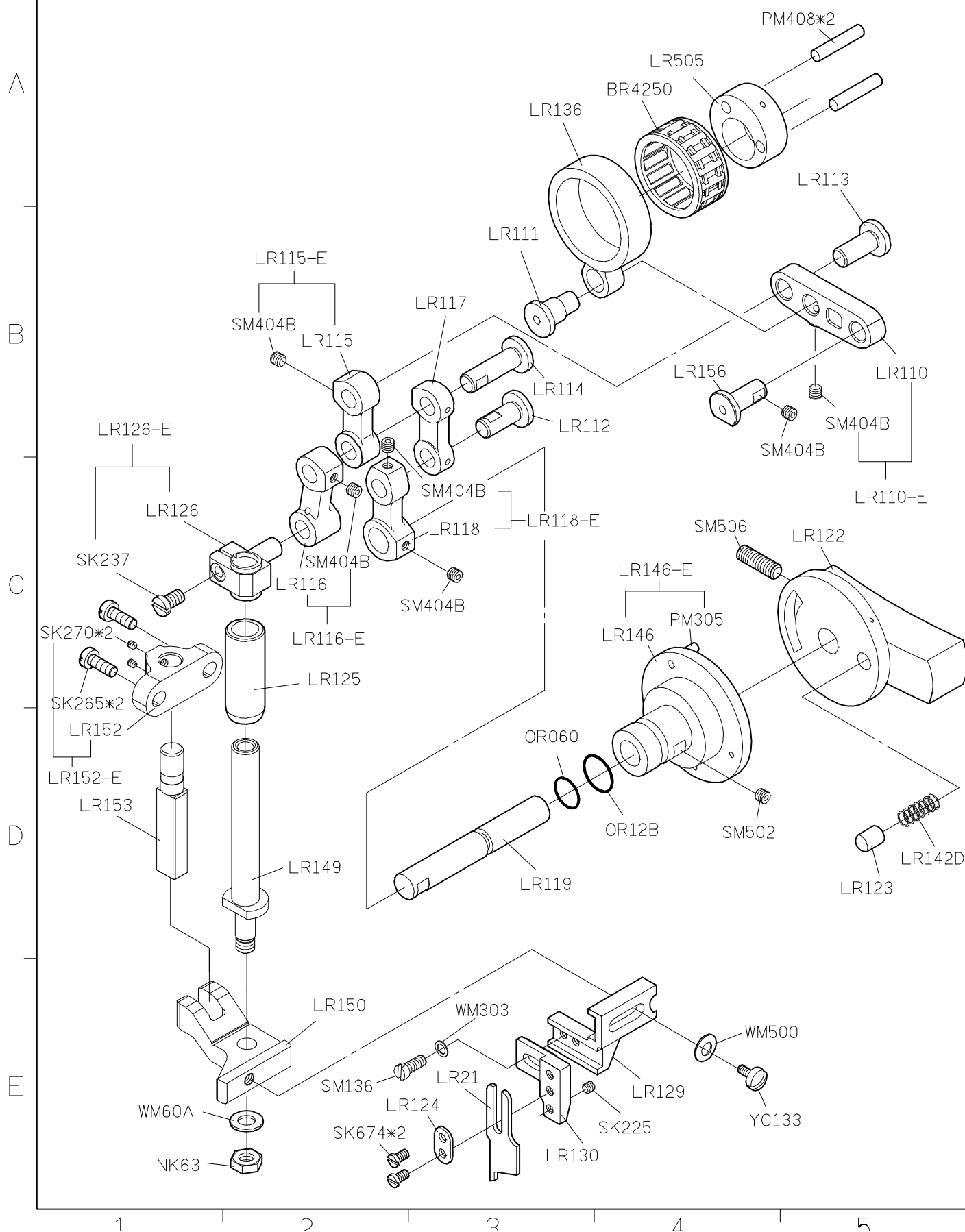
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LH		1/1
				Date
				2012/09/12



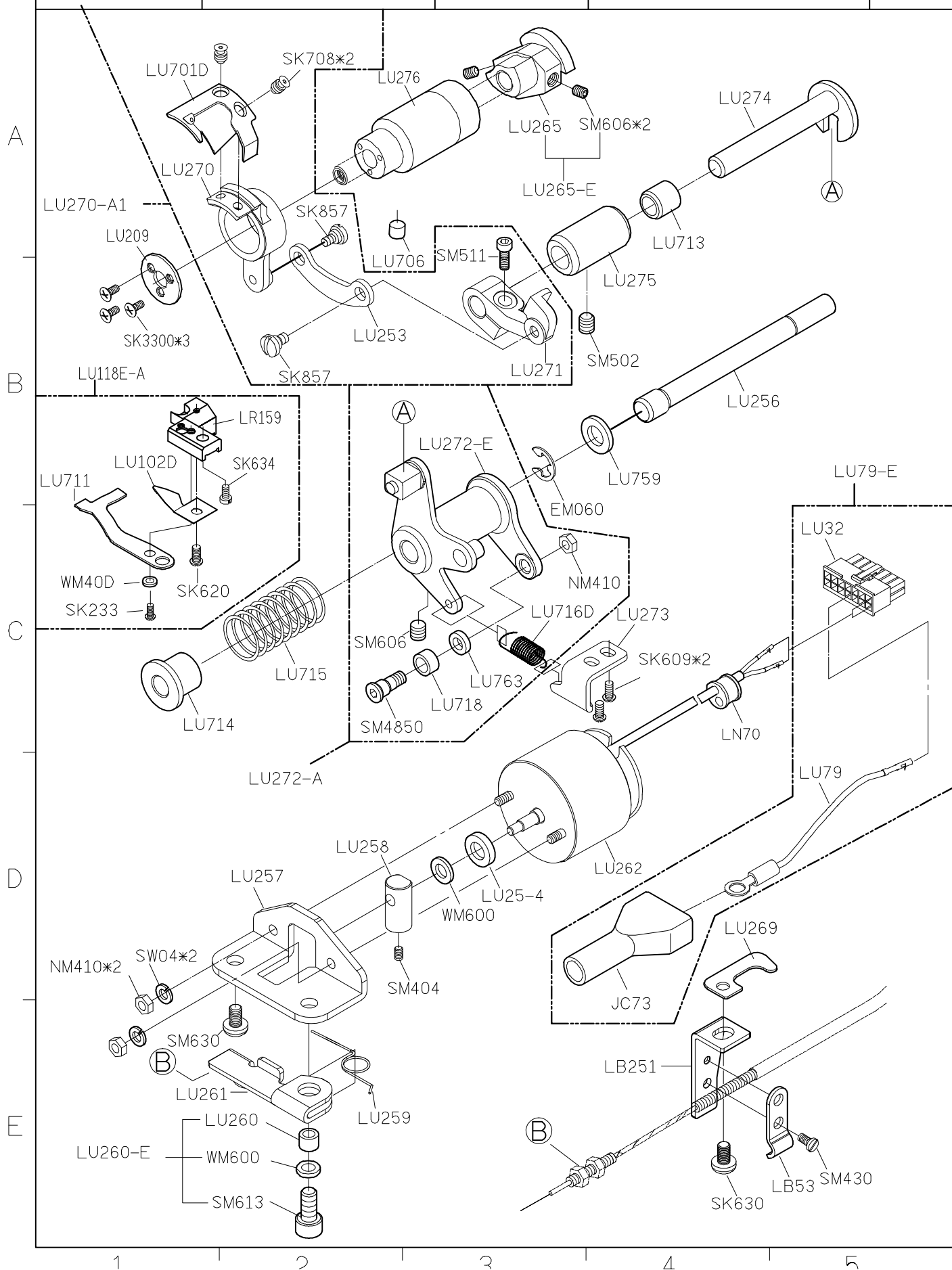
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LL		1/1
				Date
				2013/03/20



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LR		1/1
				Date
				2013/01/08

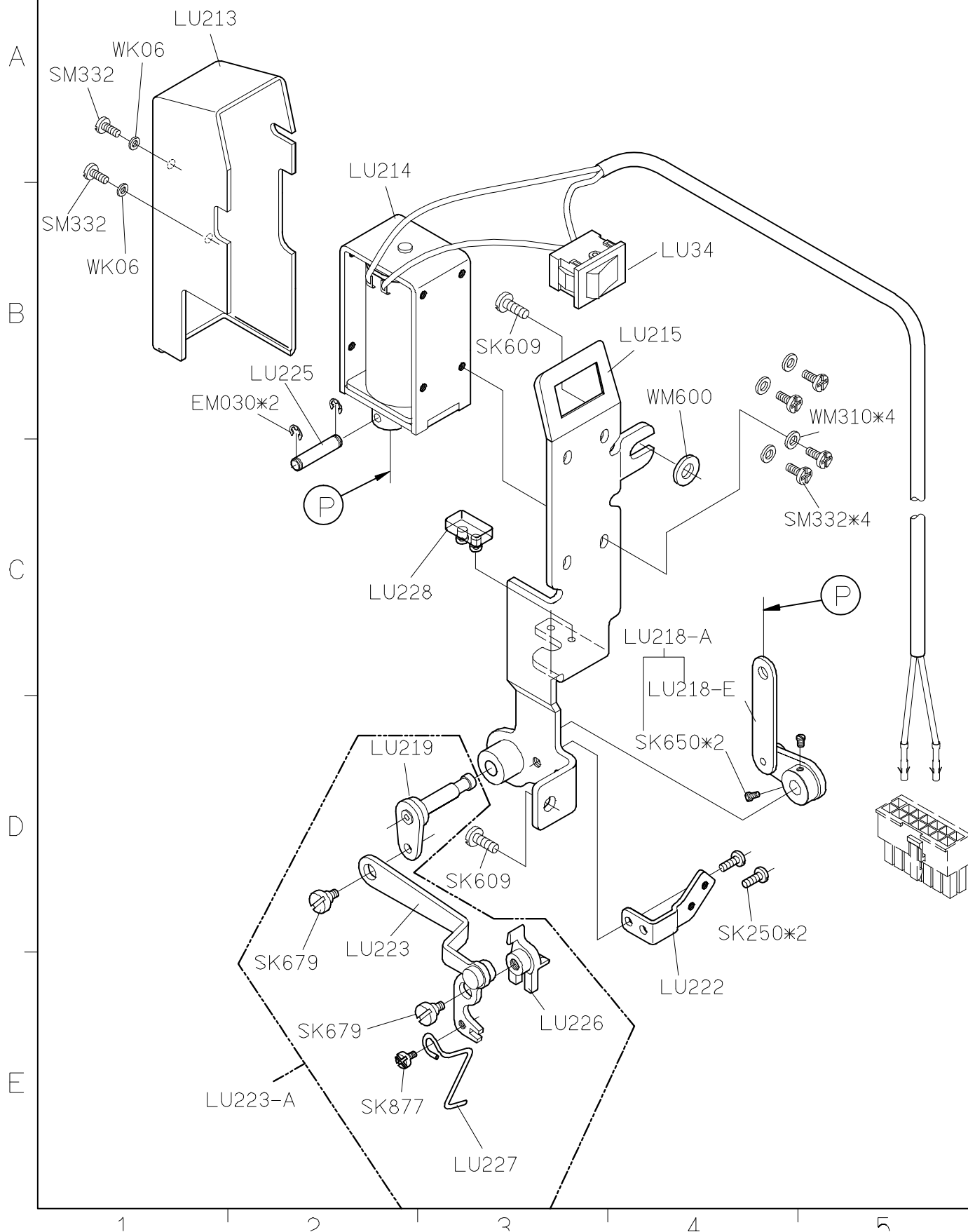


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LU		1/7
				Date
				2012/11/01

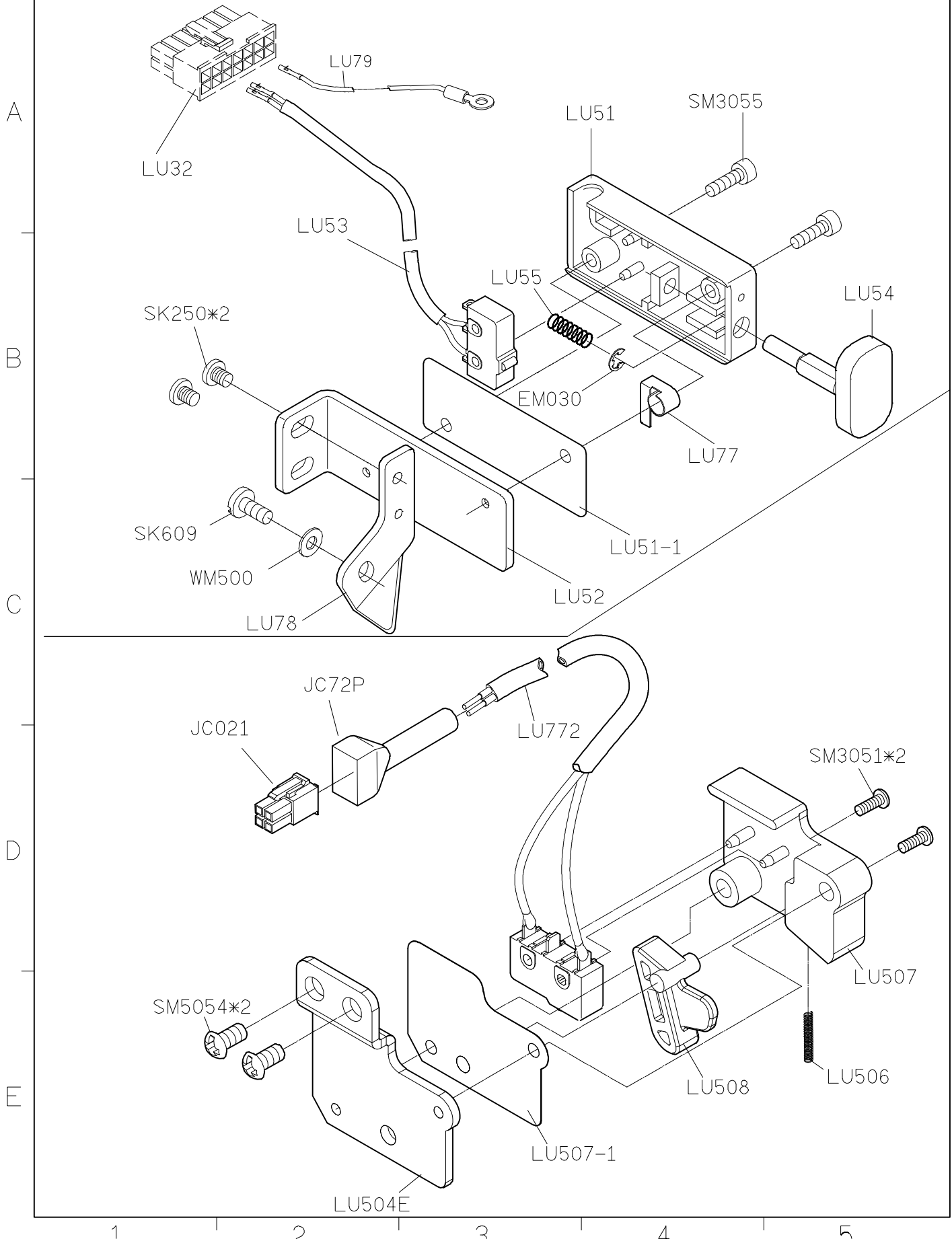


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LU		2/7
				Date
				2012/11/01

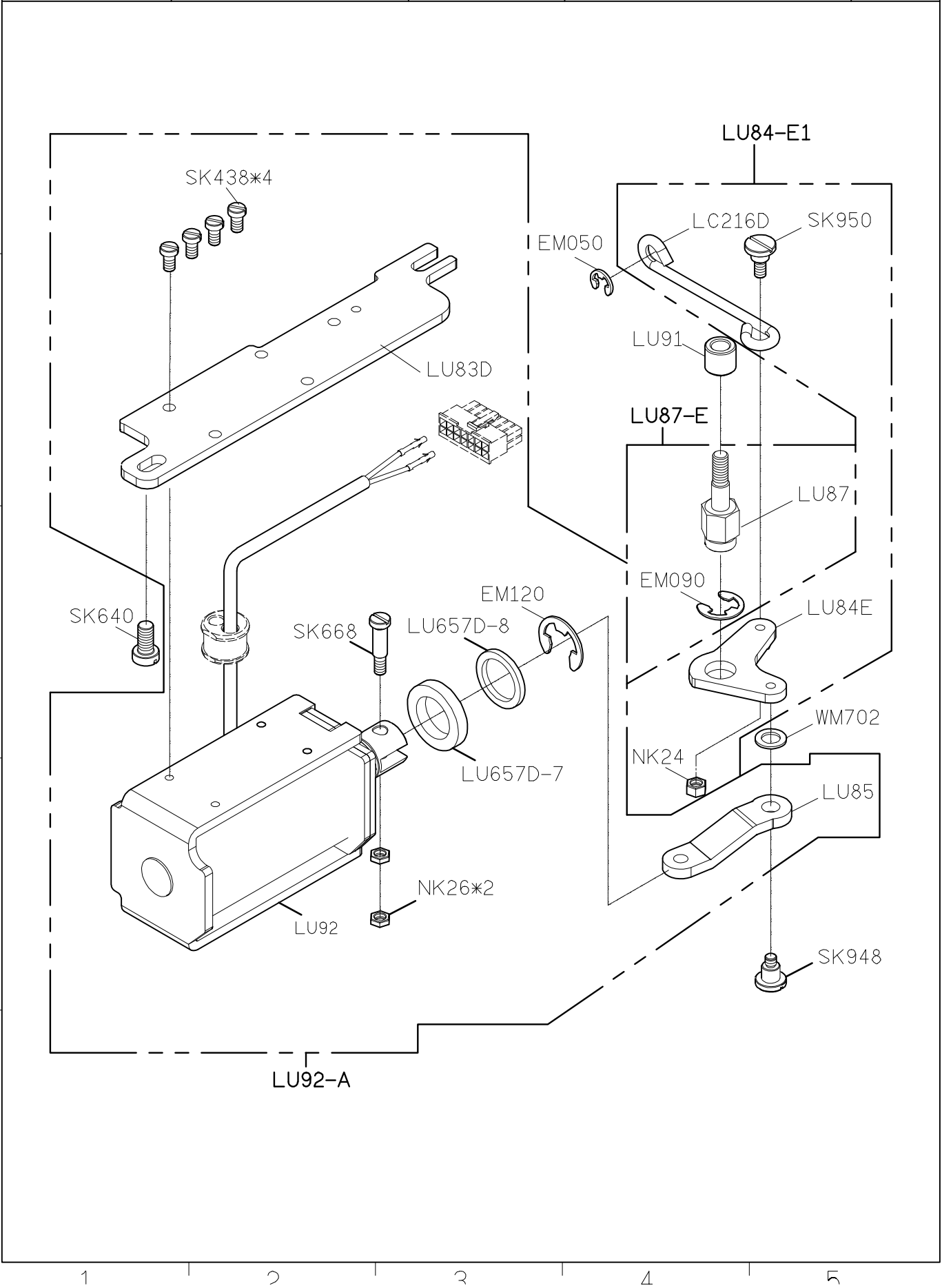
LU215-A



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LU		3/7
				Date
				2012/11/01



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LU		4/7
				Date
				2012/11/08





<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LU		5/7
				Date
				2012/11/01

LU64F-A1

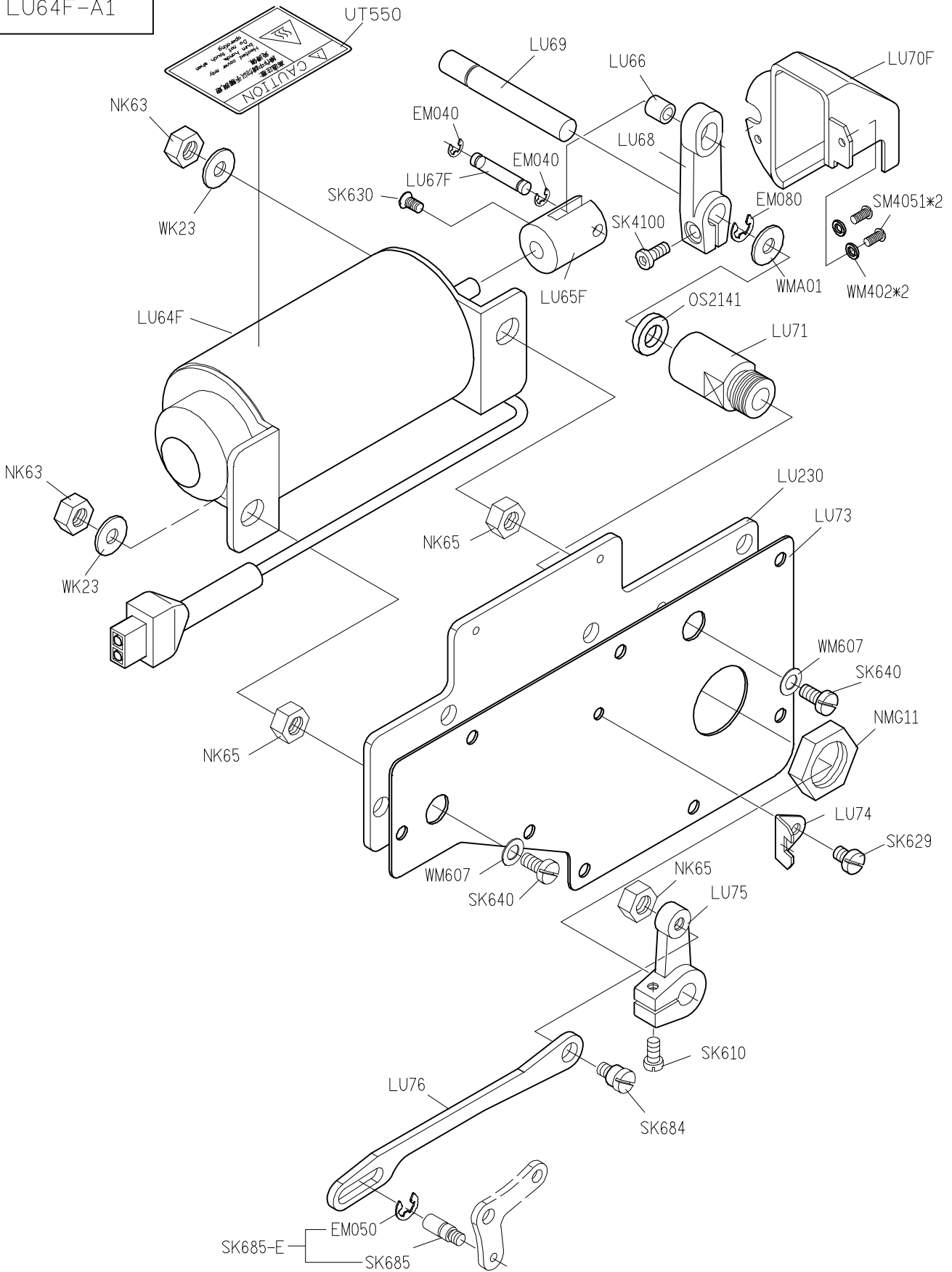
A

B

C

D

E



1

2

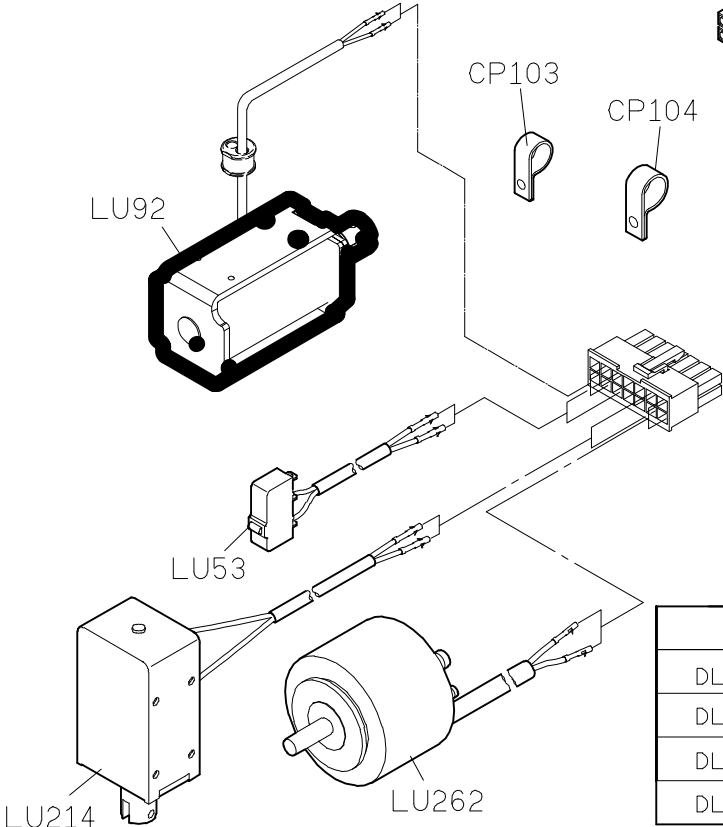
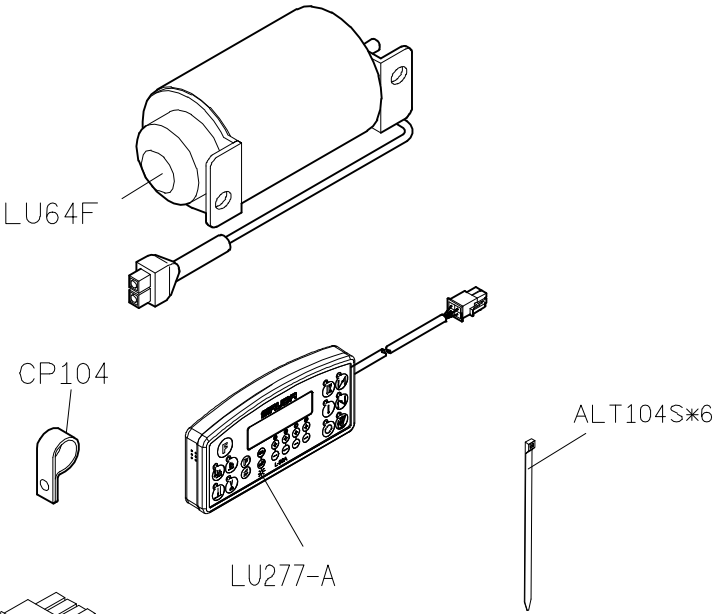
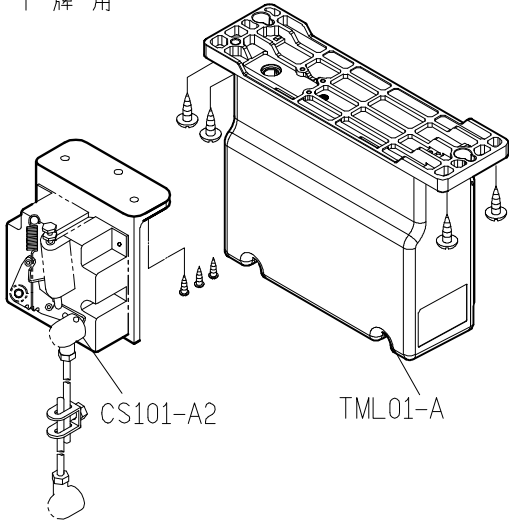
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4

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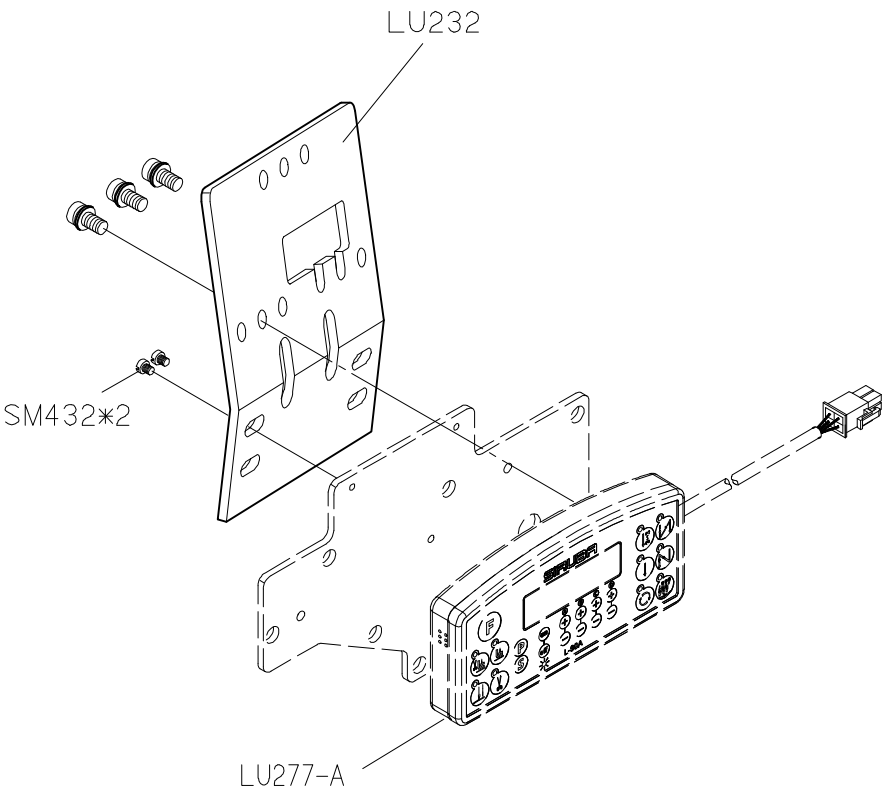
<b>SIRUBA</b>  <b>PARTS LIST</b>	<b>Series</b>	<b>Parts Group</b>	<b>Subclass / Remark</b>	<b>Page</b>
	<b>DL918-RM1</b>	<b>LU</b>		<b>6/7</b>
				<b>Date</b>
				<b>2012/11/01</b>

T 牌 用



機 型	CP102 使用數量	CP104 使用數量
DL918-XX-10	2	1
DL918-XX-11	1	2
DL918-XX-12	2	1
DL918-XX-13	1	2

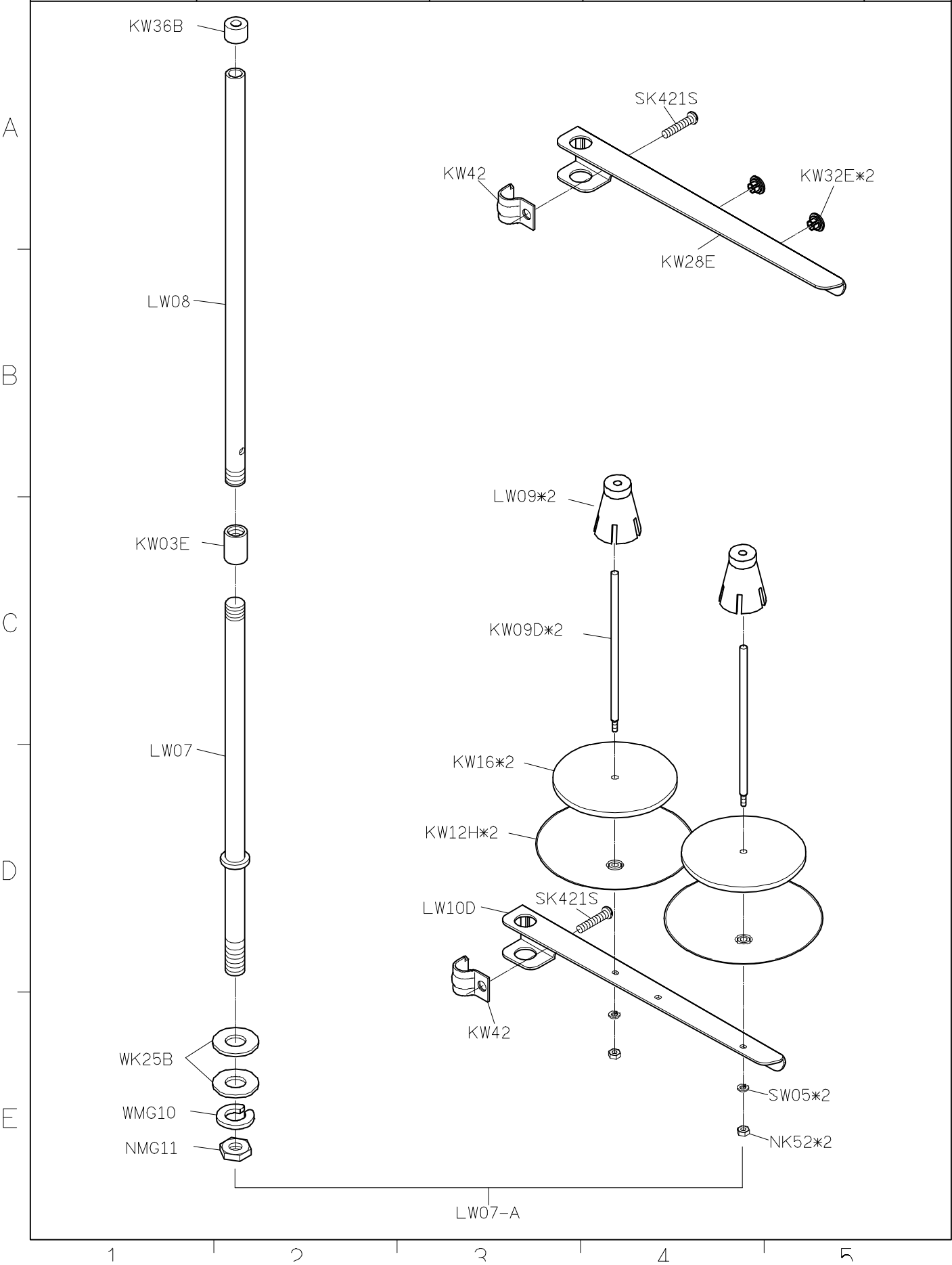
<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LU		7/7
				Date
				2012/11/01



代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	LU277-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v



<b>SIRUBA</b>  <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	DL918-RM1	LW		1/1
				Date
				2013/04/10







**SIRUBA**

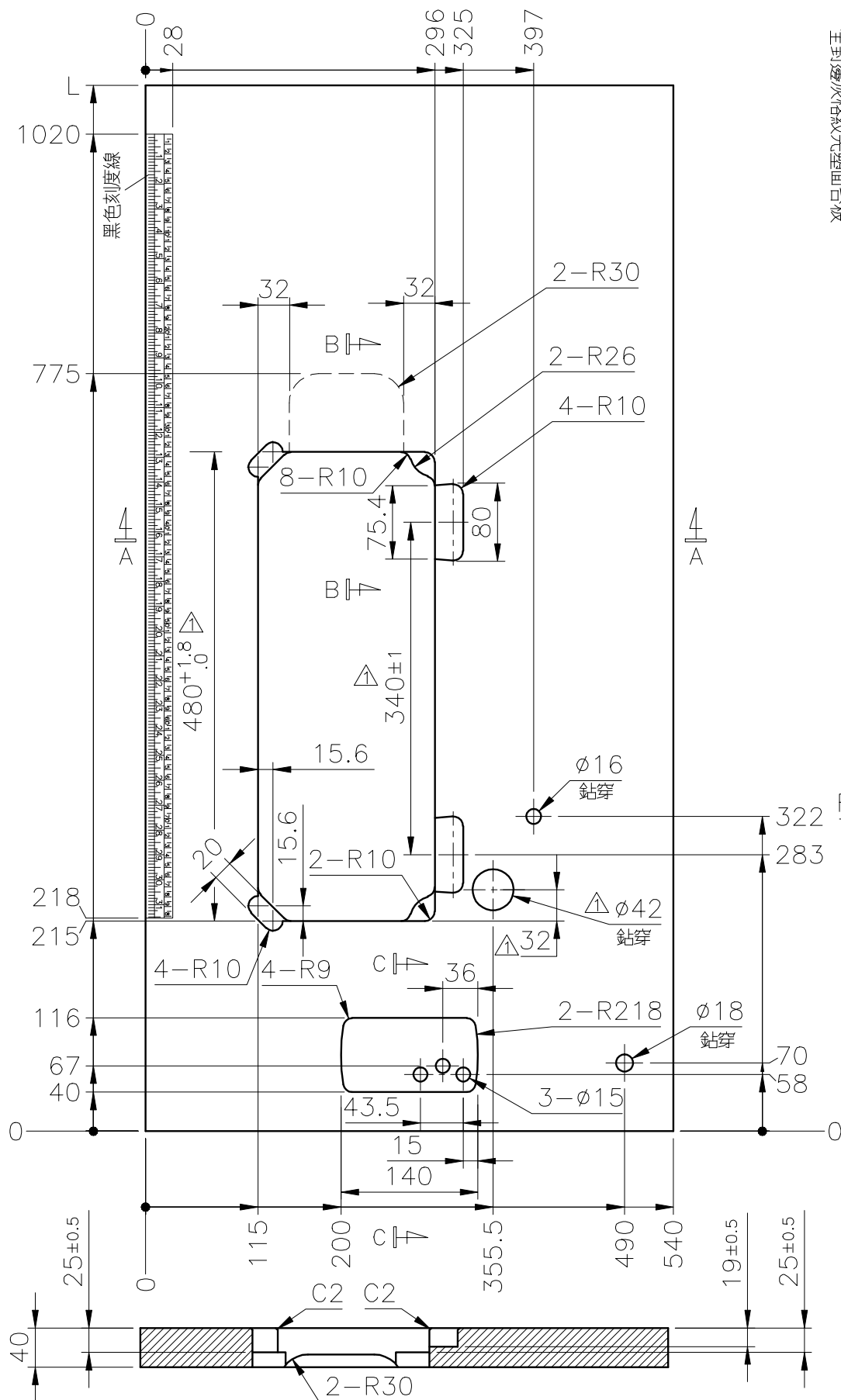
**TABLE  
CUT - OUT**

**Series**  
DL720/DL6800/DL6900  
DL7000/DL7200/DL7300  
DL7400/DL7500/DL3880  
DL380 ▲

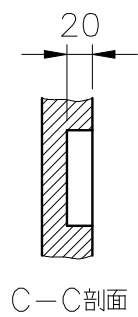
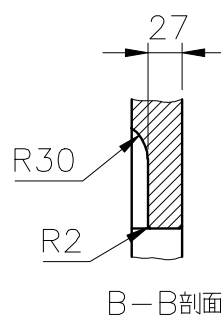
**Item Code**  
**DL7000T-T1**

**Subclass / Remark**

**Mounting**  
**Fully-submerged**  
**Date**  
**2021/04/26**



單針高速直驅式平縫車全沉式桌板圖  
單位 / UNIT: mm  
所有尺寸公差 / DIFFERENCE:  $\pm$ 2  
DL7000T-T1-1070 長度(L): 1070 / 重量: 10kg  $\pm$ 5%  
DL7000T-T1 長度(L): 1200 / 重量: 11.4kg  $\pm$ 5%  
全封邊/灰格紋光塑面台板



A-A剖面