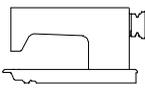
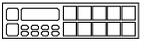
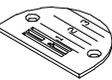
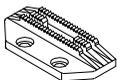
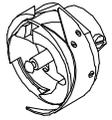
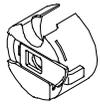
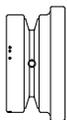


SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	L918U	L918-L1/M1/H1/HM1	1/1	2012/11/01

L918U-L1/M1/H1/HM1規格件表 /CONVERSION CHART

														
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL				
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪				
L918-L1-10 ~ L918-L1-13	薄布料	L-900	E701	D701	P721	G121	G202	G303	DAX1#9	LH01-A1				
L918-M1-10 ~ L918-M1-13	中厚布		E704	D701	P701				G125		G202	G303	DBX1#14	
L918-M1A-10 (L918-M1C-10) ? ?	至		E704D	D702	P701	G125	G202	G303						DBX1#21
L918-M1A-13 (L918-M1C-13)	厚布料		E711	D711	P711									
L918-H1-10 ? ?	厚布料		E711D	D711D	P711D	G125	G202	G303	DBX1#21					
L918-H1A-10 (L918-H1C-10) ? ?		L918-H1A-13 (L918-H1C-13)												

SIRUBA
MODEL COMPARE LIST

Series

L918U/DL918/DL7000

Remark

-L1/M1/H1/HM1

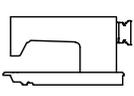
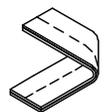
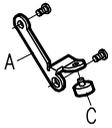
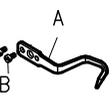
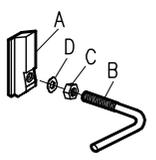
Page

1/4

Date

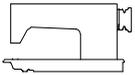
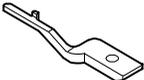
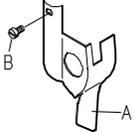
2013/01/01

L918U/DL918/DL7000 型別件表

															
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE	SPRING	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB				
機 型	規 格	控線彈簧	控線彈簧	挑線彈簧	固定片	擋環片	壓簧	導線片	導線桿	頂出銷	調整旋鈕				
L1	薄布料	LA231	LA22	LA227	—	—		LB204	—	LB212	LC23G				
						A	LA17					A	LB06		
						B	SK613					B	SK241		
						A	LA617					A	LB06		
M1	薄布料 ~ 中厚料	LA31D	LA27	LA27	—	—	LB04	—	—	LB12	LC623G				
												B	SK690	B	SK241
												C	LU38		
H1	中厚料 ~ 厚布料	LA131	LA122	LA122	—	—	—	—	—	—	LC600G				
												A	LA600	A	LB100
												B	SK690	B	LB106
												C	LU38	C	NK23
									D	WK09					

SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	2/4	2013/06/10

L918U/DL918/DL7000 型別件表

												
MODEL	SUB-CLASS	NEEDLE BAR	FIXED PIN	HOOK FIXER	COVER	THRAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE			
機 型	規 格	針棒	固定銷	旋梭定位板	護蓋	天秤	曲軸	襯套	導線環片			
L1	薄布料	LG04	LC13	LE14D	A	LG01	LG13	LG215	LG07	LG09		
					B	SK219						
HM1	薄布料 ~ 中厚料		LC613		LC613	LE14D	A	LG101	LG113	LG615	LG107	LG109
							B	SK501				
M1	中厚料 ~ 厚布料		LC13		LC13	LE14D	A	LG01	LG13	LG15	—	—
							B	SK219				
H1	中厚料 ~ 厚布料	LG104	LC613	LE614D	A	LG101	LG113	LG615	LG107	LG109		
					B	SK501						

SIRUBA
MODEL COMPARE LIST

Series

L918U/DL918/DL7000

Remark

-L1/M1/H1/HM1

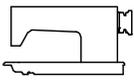
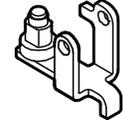
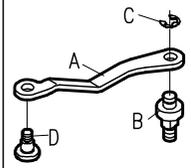
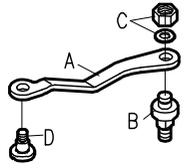
Page

3/4

Date

2013/01/01

L918U/DL918/DL7000 型別件表

											
MODEL	SUB-CLASS	TRIMMER SOLENOID	MOVABLE KINFE	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD		
機 型	規 格	切線電磁閥	轉子連桿	電磁閥座	押板	固定刀	固定片	連桿	連桿		
L1	薄布料	LU25	LU18	LU26	LU04	LU05	LU28	A	LU15	—	
HM1	薄布料 ~ 中厚料							B	SK662		
								C	EM050		
D								SK664			
M1		A	LU15	—							
B	SK662										
C	EM050										
D	SK664										
H1	中厚料 ~ 厚布料	LU625	LU618	LU626	LU604	LU605	LU628	—		A	LU615
								B	SK677		
								C	NK26/WM402		
								D	SK682		

SIRUBA
MODEL COMPARE LIST

Series

L918U/DL918/DL7000

Remark

-L1/M1/H1/HM1

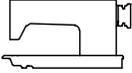
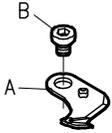
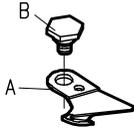
Page

4/4

Date

2013/01/01

L918U/DL918/DL7000 型別件表

								
MODEL	SUB-CLASS	MOVABLE KNIFE	MOVABLE KNIFE	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE		
機 型	規 格	活動刀	活動刀	活動刀連桿	活動刀連桿	刀座		
L1	薄布料	A	LU02	—	—	LU03		
		B	SK660					
HM1	薄布料 ~ 中厚料	A	LU02	—	—	LU03		
		B	SK660					
M1		A	LU02					
		B	SK660					
H1	中厚料 ~ 厚布料	A	LU602	—	LU601	LU603		
		B	SK683					

SIRUBA

PARTS LIST

Series

L918U-M1/H1

Parts Group

LA

Subclass / Remark

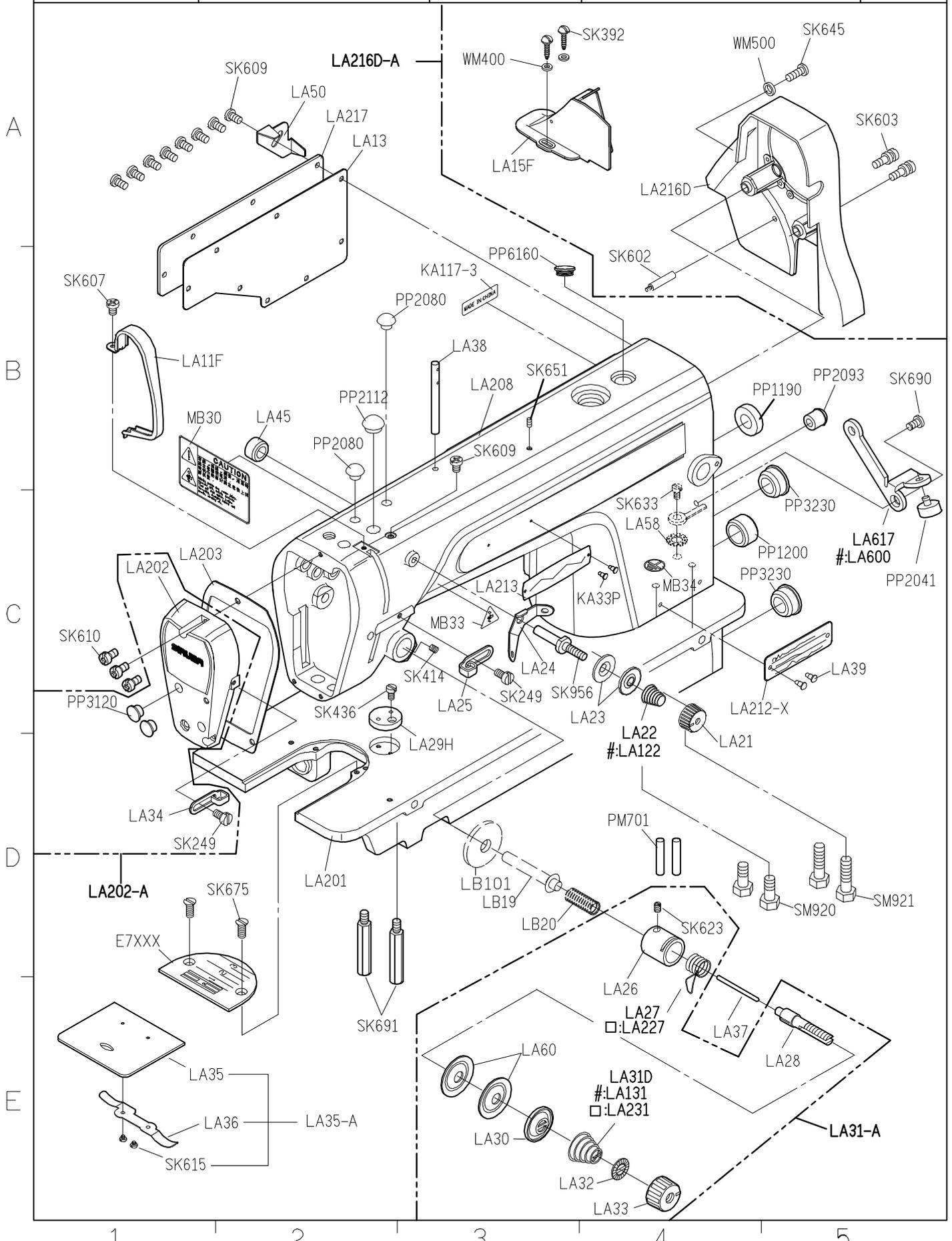
#:Use for H1
□:Use for L1

Page

1/1

Date

2012/11/01



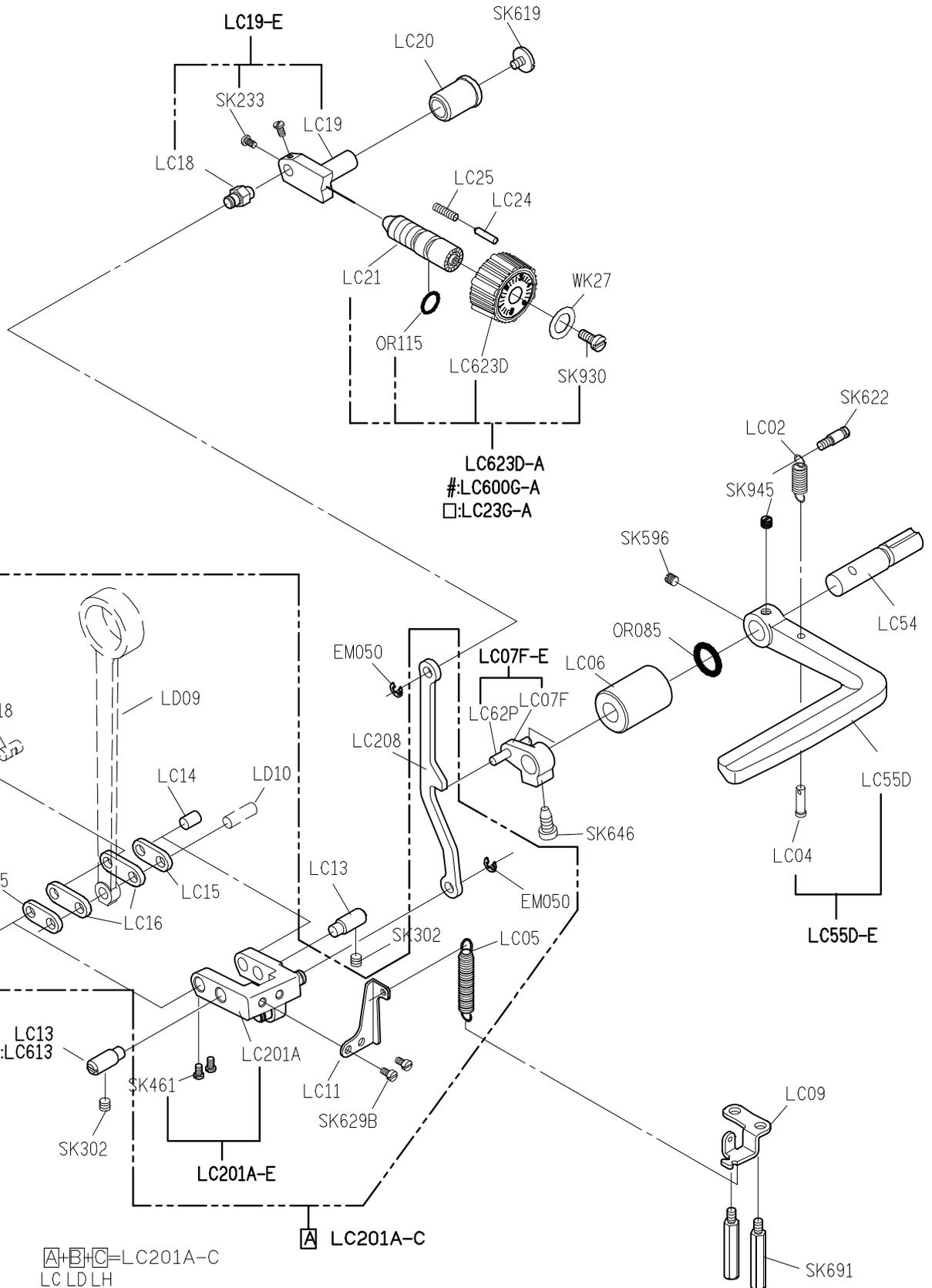
A

B

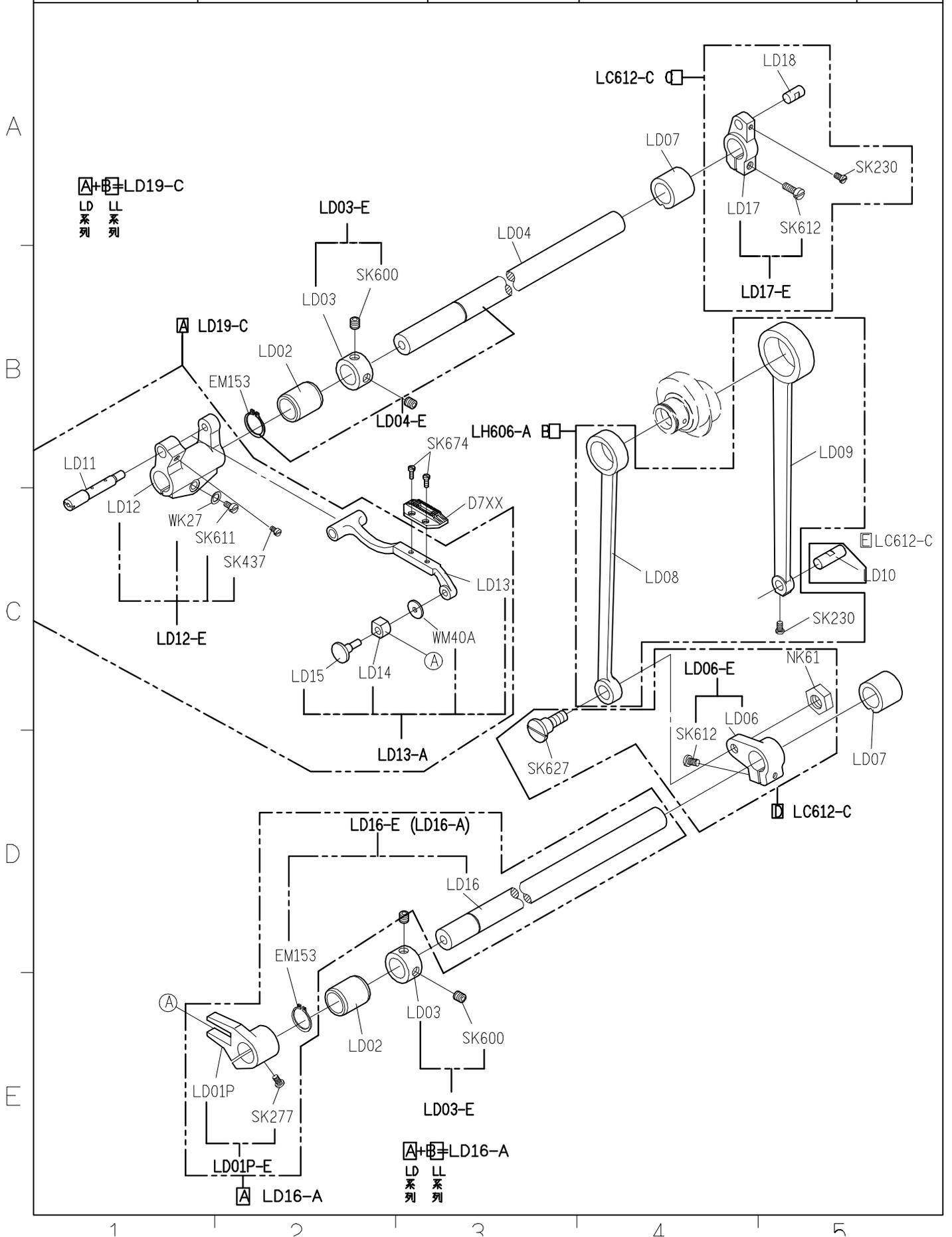
C

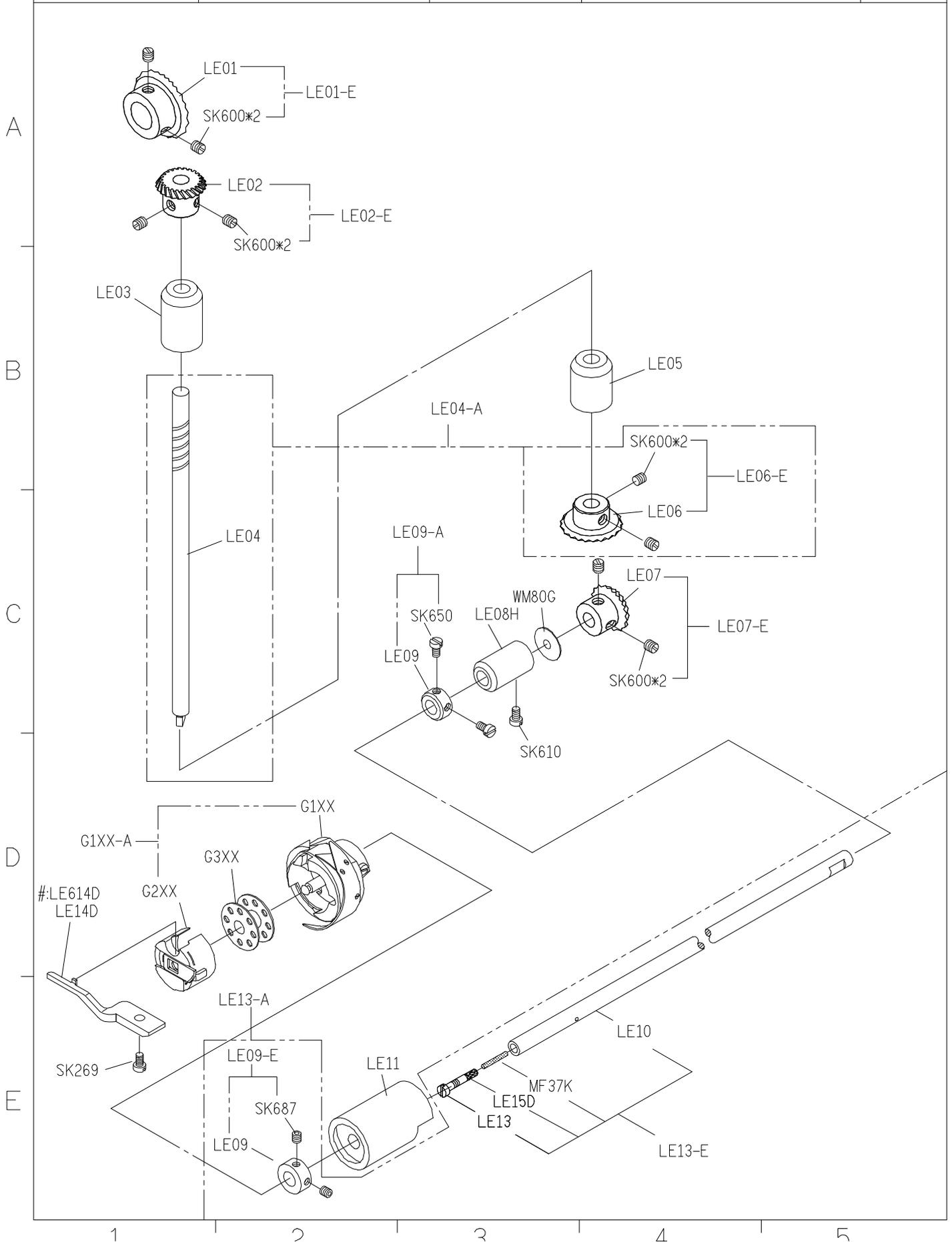
D

E

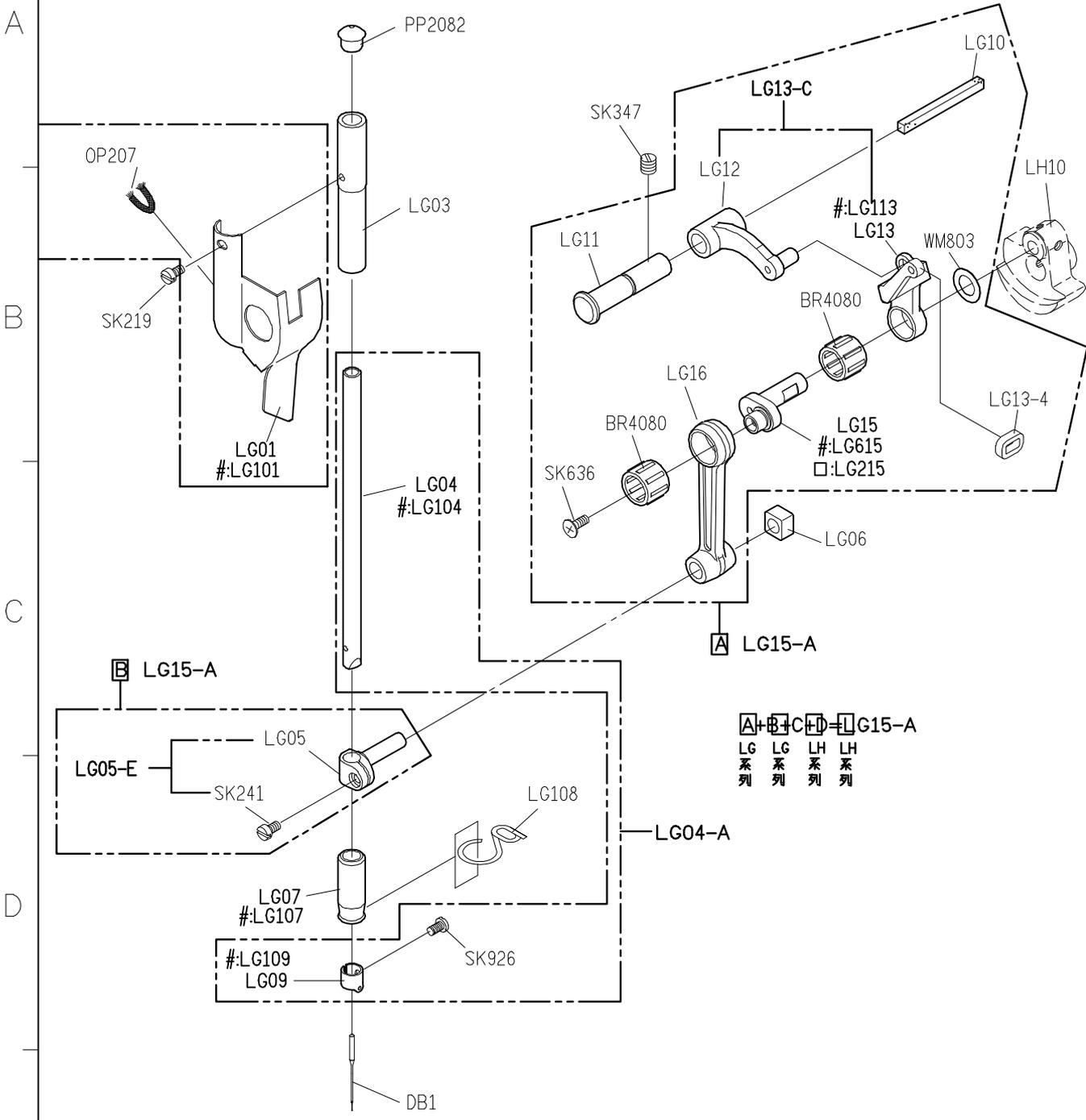


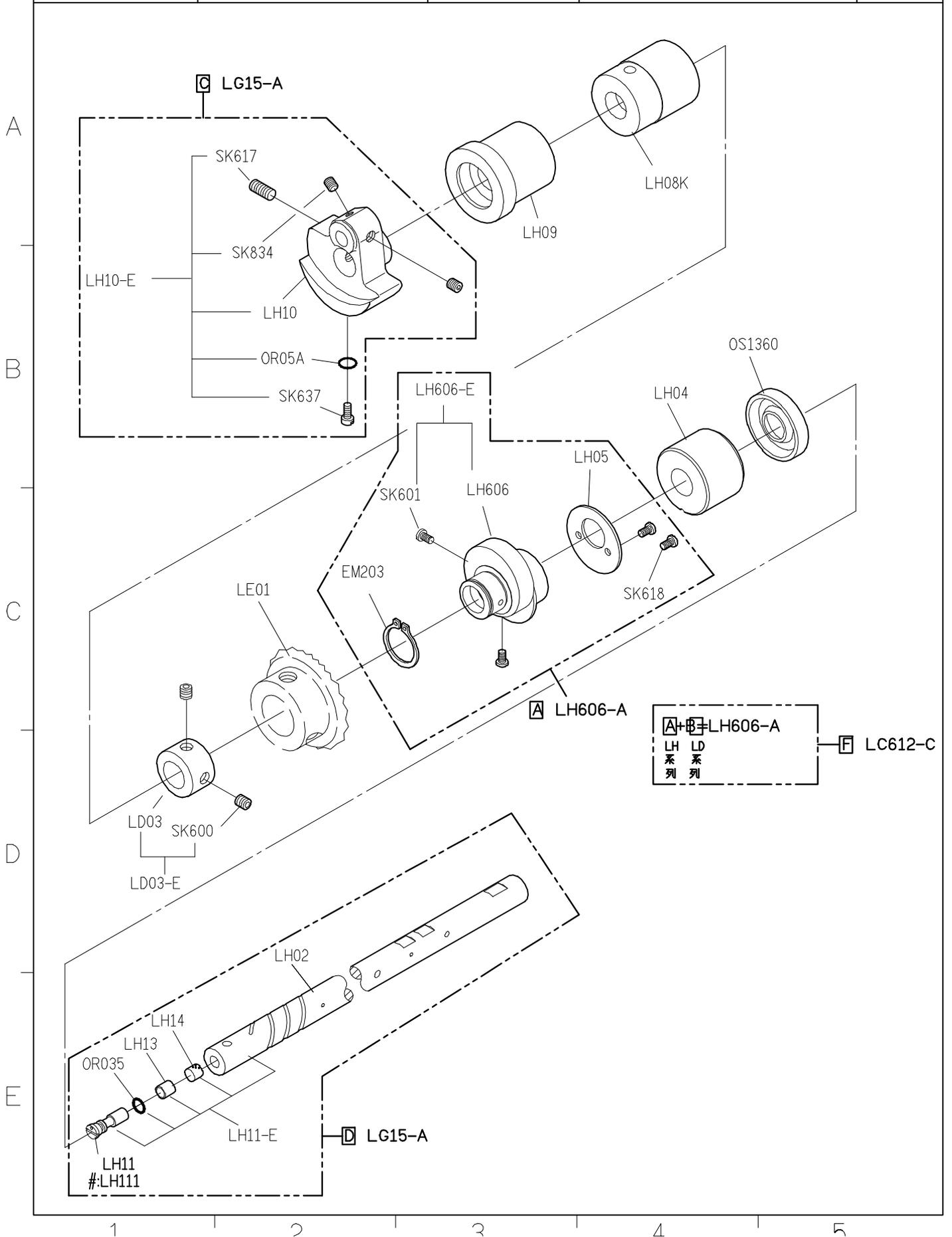
□+□+□=LC201A-C
 LC LD LH
 系列 系列 系列





SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LG	#:Use for H1 □:Use for L1	1/1
				Date
				2012/11/01





SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LH		2/2
				Date
				2012/11/01

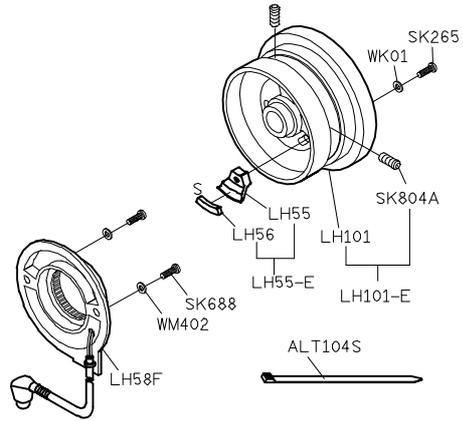
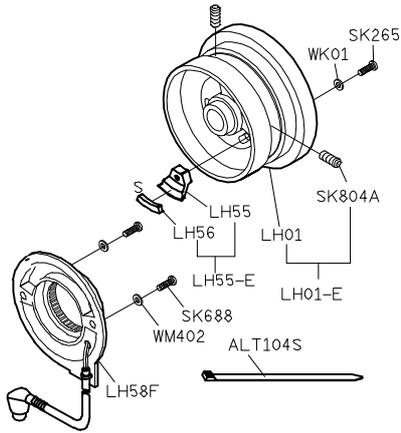
擺動式切刀

旋轉式切刀

A

H
廠
牌
馬
達

B



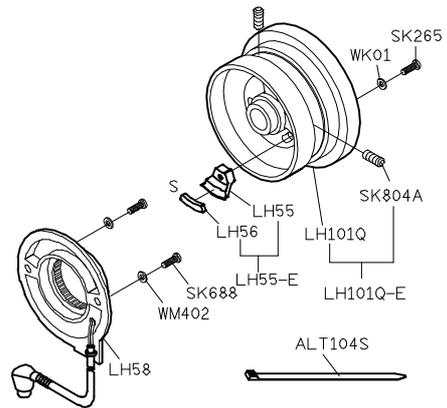
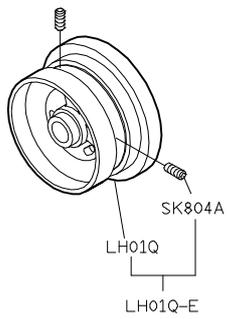
LH01-A1

LH101-A1

C

其他
廠
牌
馬
達
(可
加
後
拉
輪)

D



LH01Q-E

LH101Q-A1

E

1

2

3

4

5

SIRUBA

PARTS LIST

Series

L918U-M1/H1

Parts Group

LL

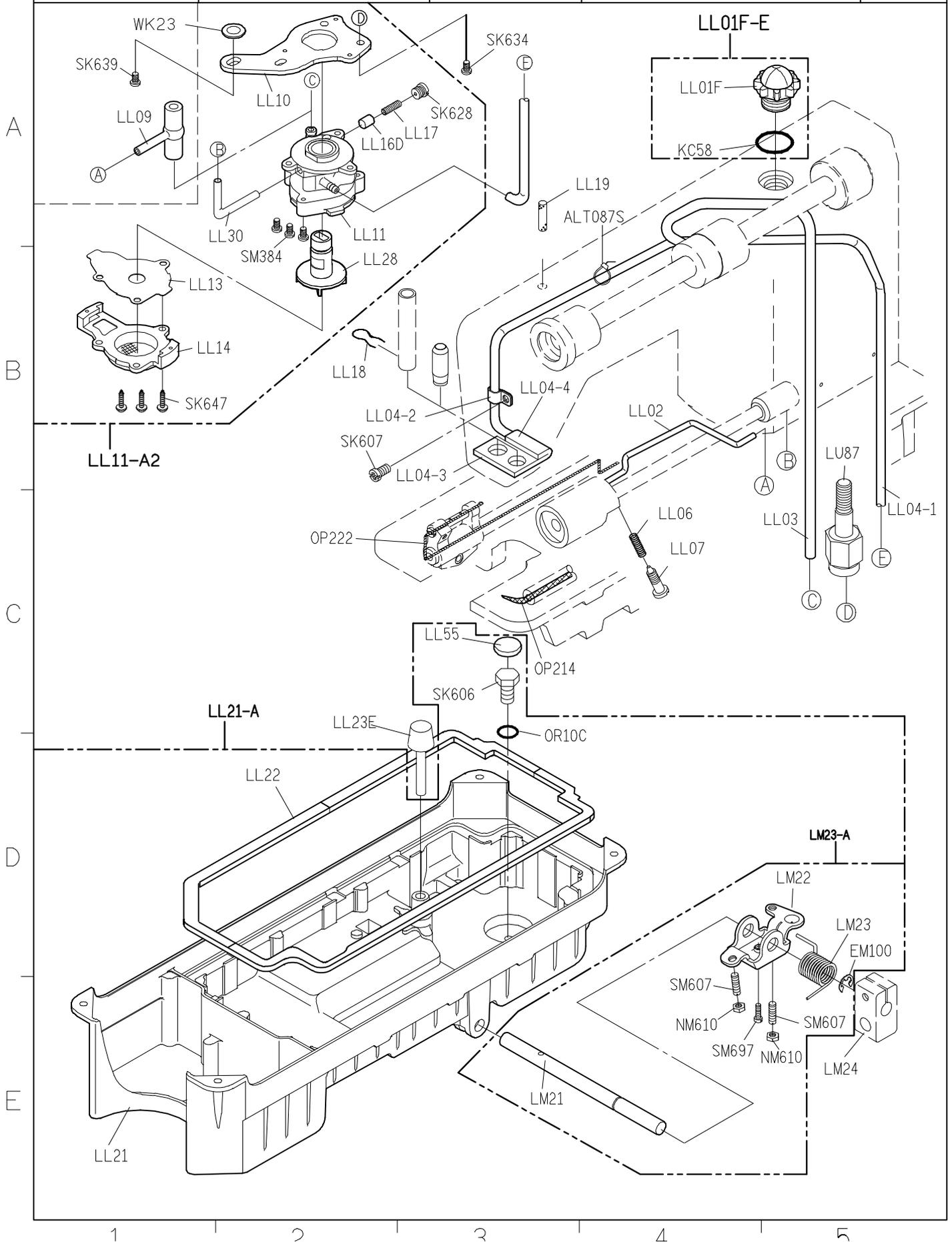
Subclass / Remark

Page

1/1

Date

2015/03/24



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LM		1/1
				Date
				2012/11/01

LM01H-A

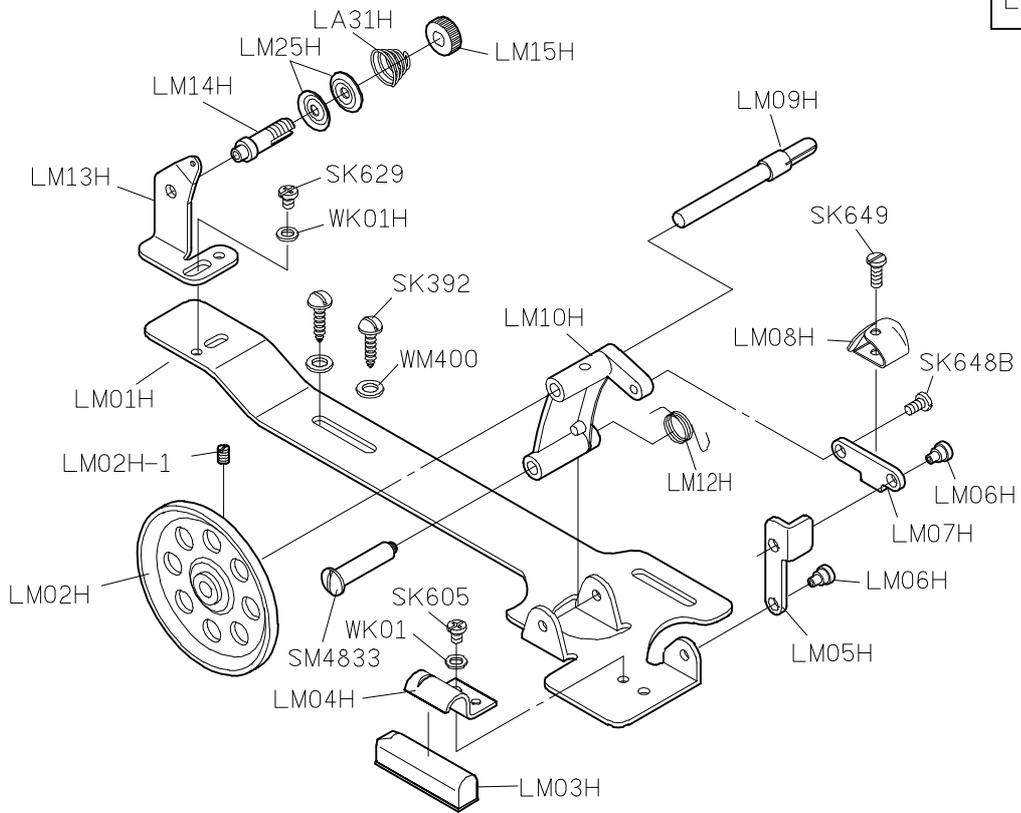
A

B

C

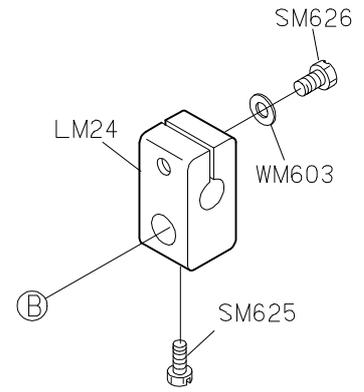
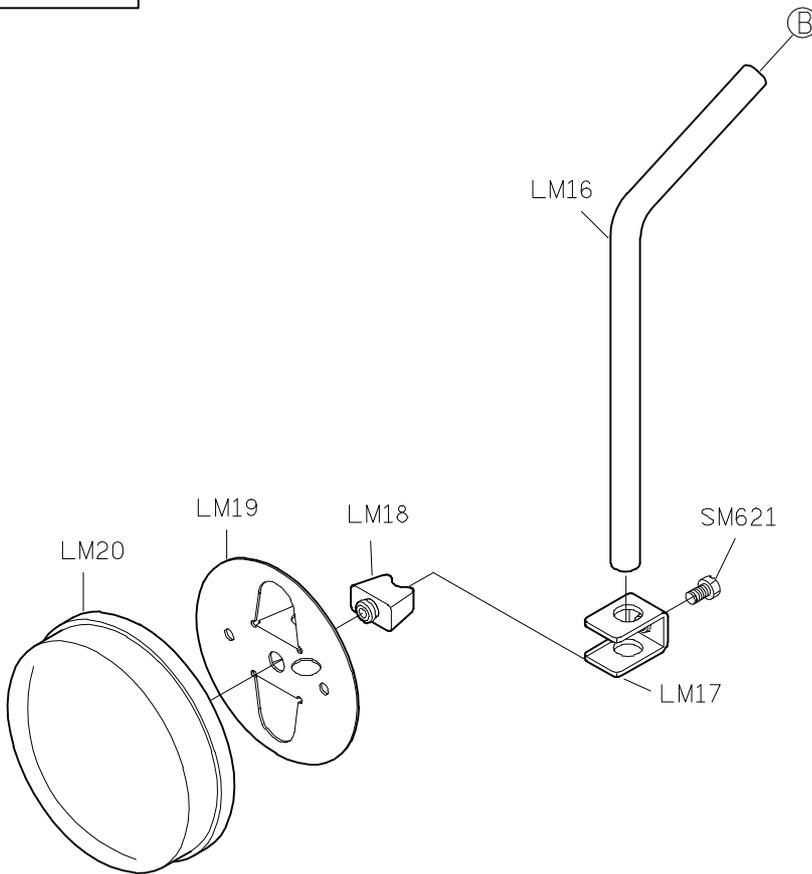
D

E



LM20-A

LM24-E



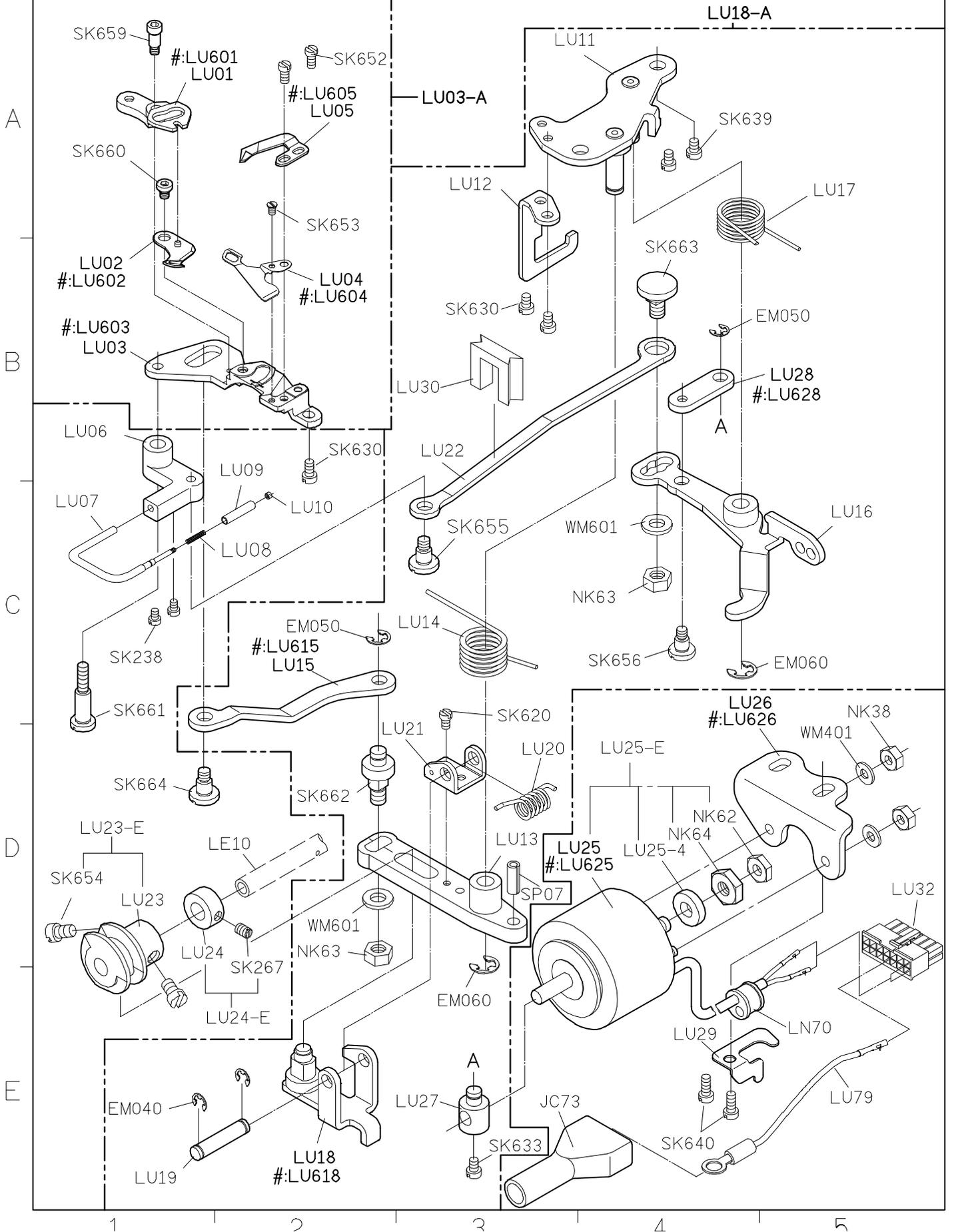
1

2

3

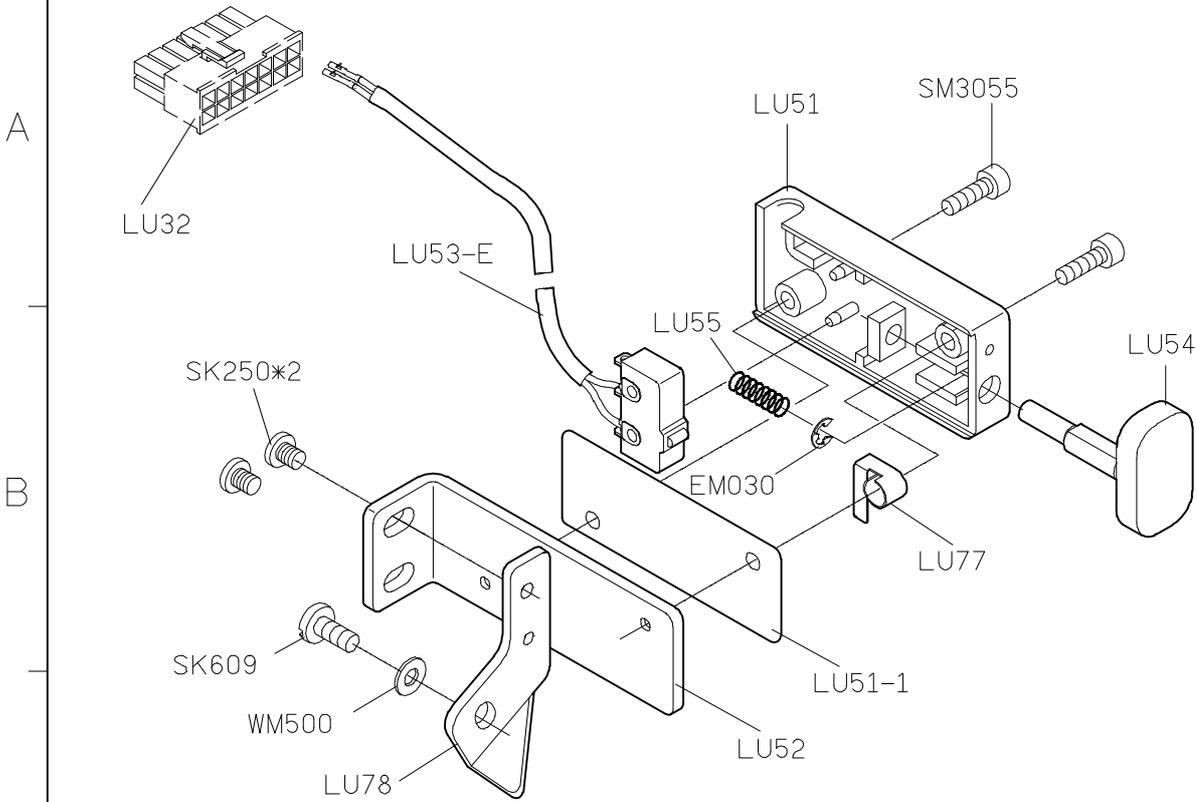
4

5

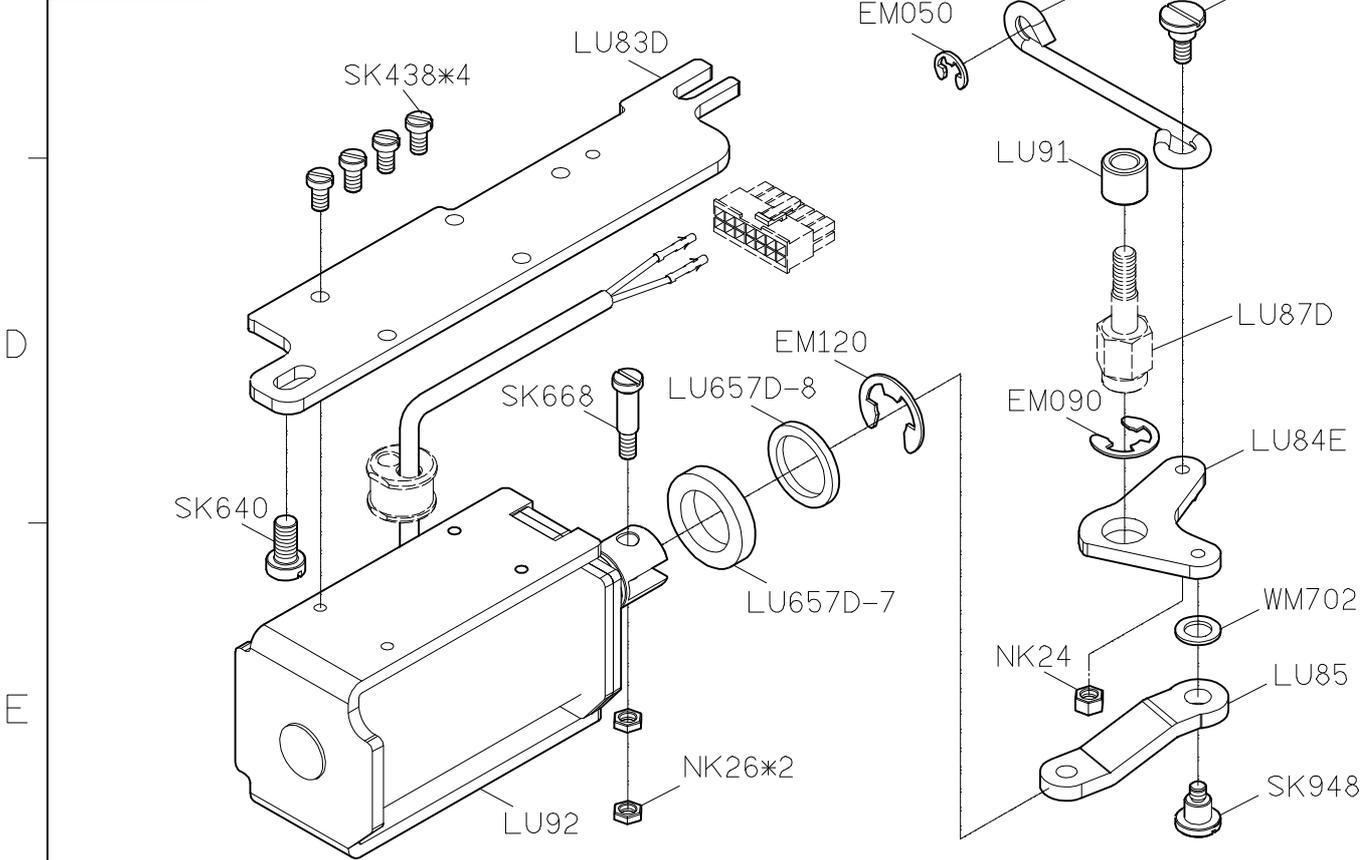
SIRUBA**PARTS LIST****Series****L918U-M1/H1****Parts Group****LU****Subclass / Remark**#:Use for H1
□:Use for L1**Page****1/8****Date****2012/11/01**

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU		3/6
				Date
				2015/2/5

LU51-A



LU92-A



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU	#:Use for H1 □:Use for L1	4/6
				Date
				2012/11/01

#:LU64D-A1
LU64F-A1

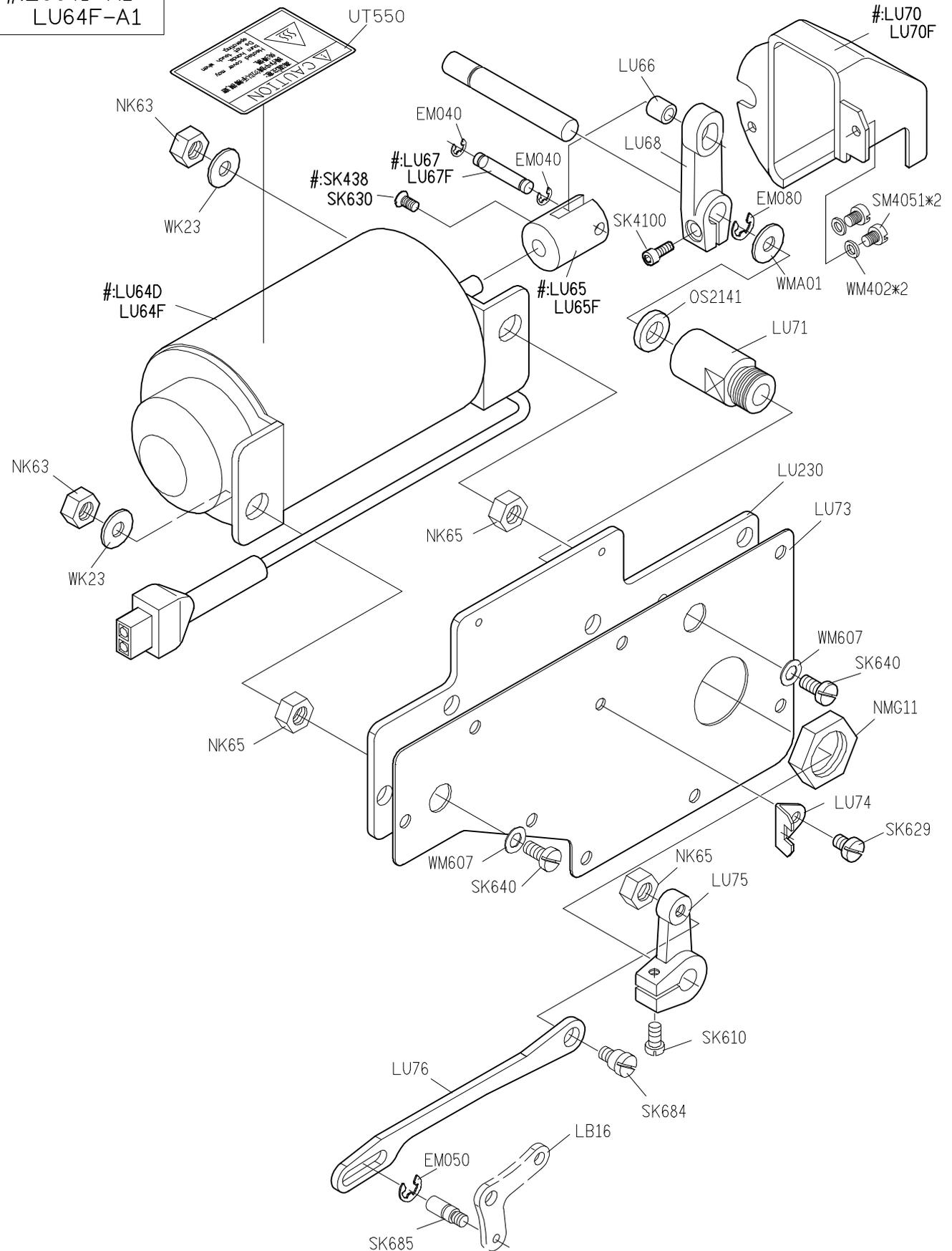
A

B

C

D

E



1

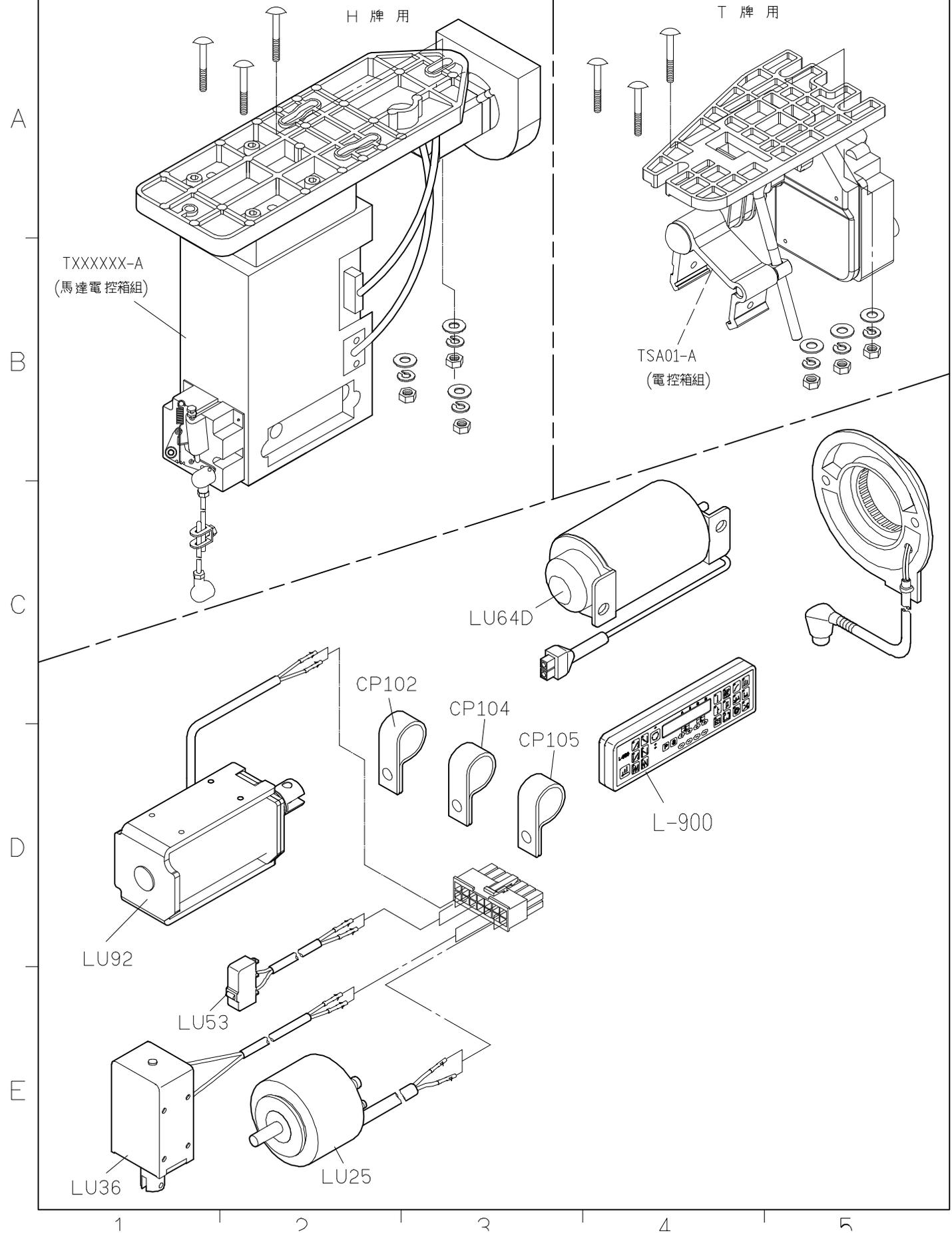
2

3

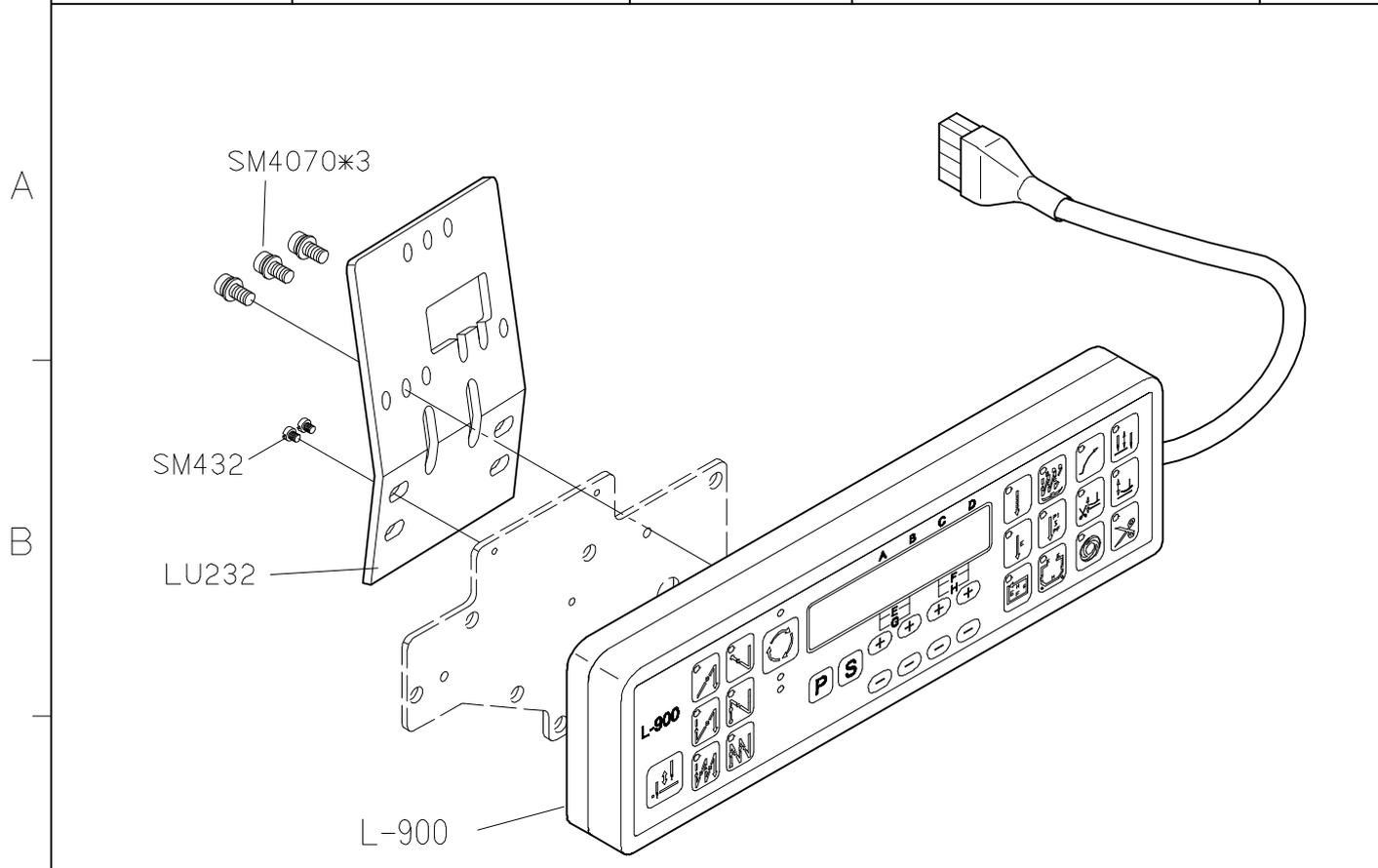
4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU		5/6
				Date
				2012/11/01



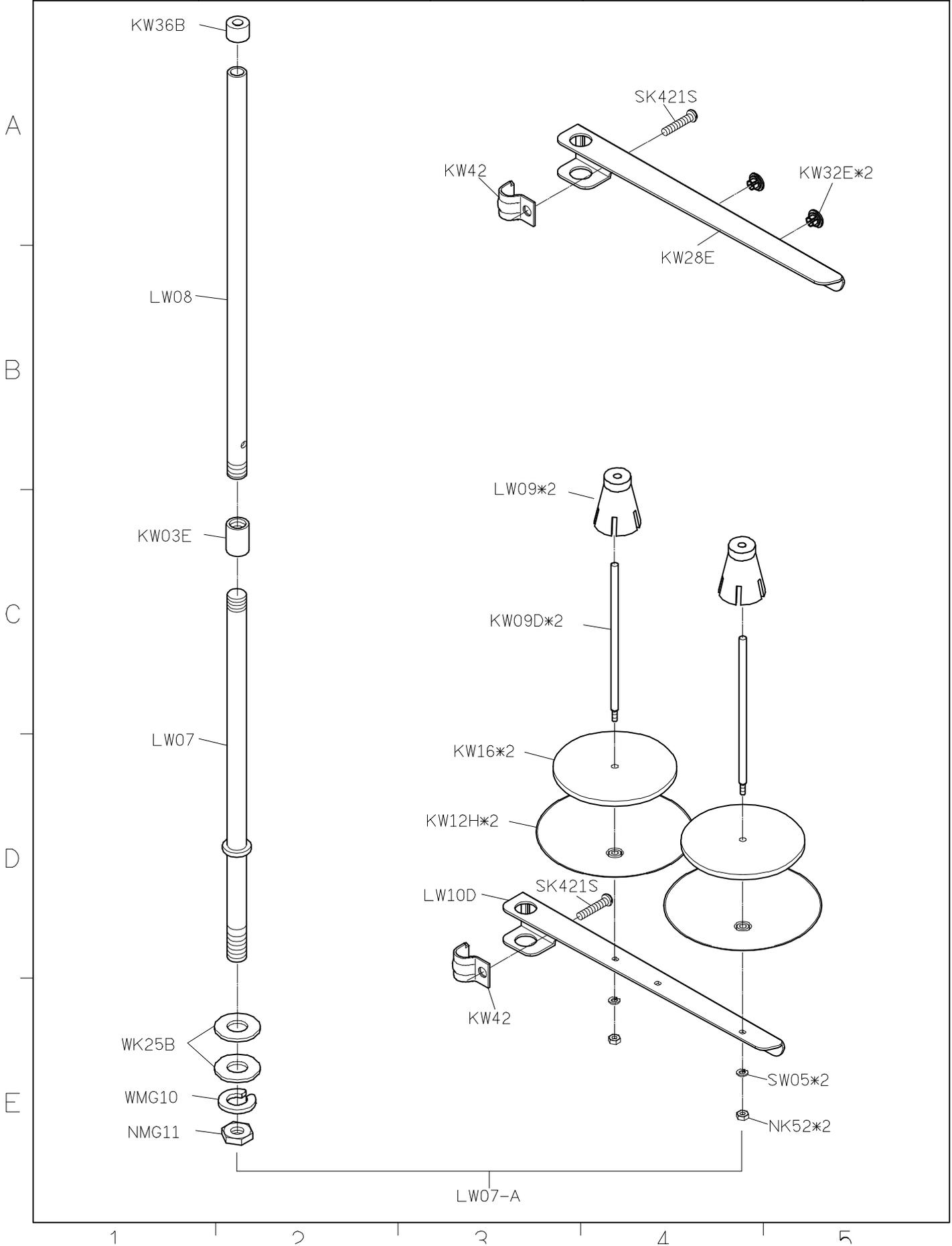
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU		6/6
				Date
				2012/11/01

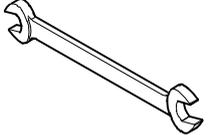
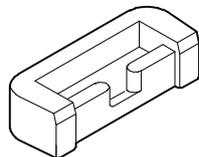
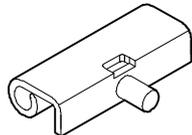
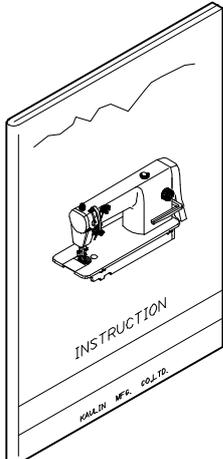
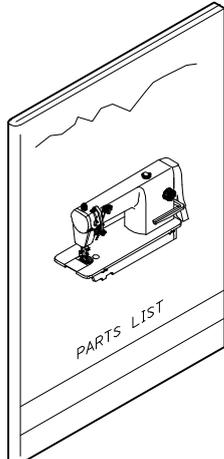
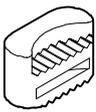
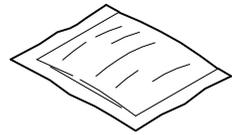
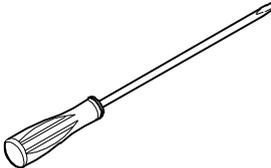
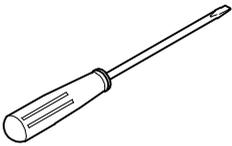
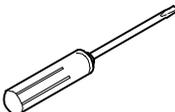


註：此部份置於配件箱內

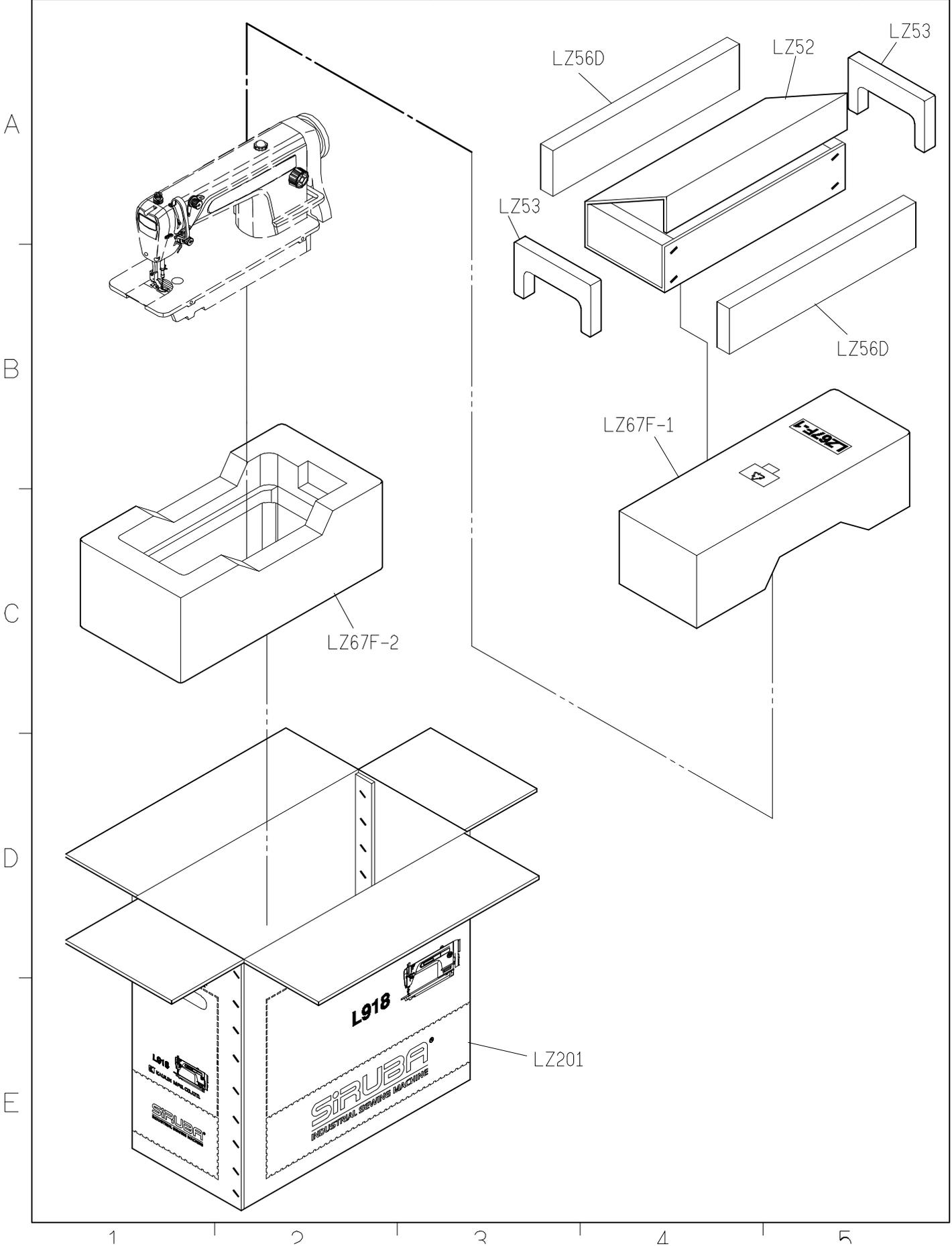
代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	L-900	0	√	√	-	-
		1	√	√	√	-
		2	√	√	-	√
		3	√	√	√	√

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LW		1/1
				Date
				2013/04/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LY		1/1
				Date
				2012/11/01
LY01	LY02	YM04*2	LY05*2	YM102*2
				
LY200	LY201	LY37-A	YM103*2	
				
針*2	LY38	G301取消1PCS	KZ03	
				
LY33	LY34	LY35	KY201	
				
1	2	3	4	5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LZ		1/1
				Date
				2012/12/22



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	L818D/L917 L918/L918U L819/L819U	L918-T1		Fully-submerged
				Date
				2013/01/01

