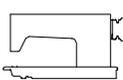
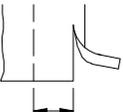
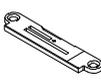
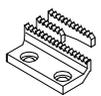


<b>SIRUBA</b> GAGE PARTS LIST	<b>Series</b>	<b>Remark</b>	<b>Page</b>	<b>Date</b>
	<b>L918</b>	<b>RM1</b>	<b>1 / 1</b>	<b>2012/11/01</b>

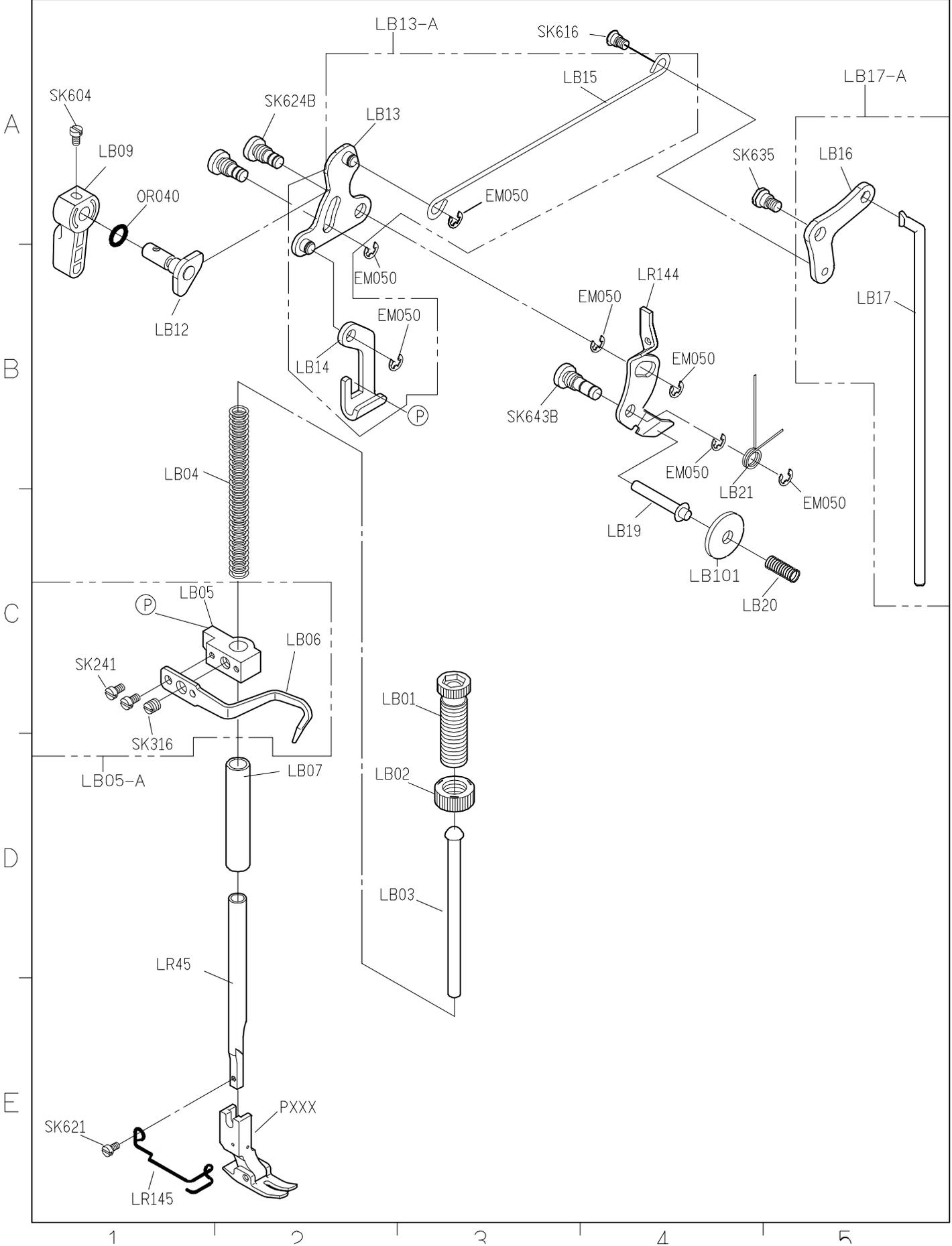
L918-RM1規格件表 / CONVERSION CHART

												
MODEL	SUB-CLASS	GAUGE WIDTH	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	THROAT PLATE CHIP GUARD	NEEDLE	THREAD GUIDE	THROAT PLATE COVER
機 型	規 格	切 邊 距 離	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	下 導 布 架	針 號	導 線 片	布 板 蓋
L918-RM1-32	32	1/8" (3.2mm)	E705Q	D705	P705	G111	G201	G301	LR104DS	DBX1#14	LR141S	(LR106-E)
L918-RM1-40	40	5/32" (4.0mm)	E705R (E705Q)	D705	P705	G111	G201	G301	LR104DS	DBX1#14	LR141S	(LR106-E)
L918-RM1-48	48	3/16" (4.8mm)	E705 (E705Q)	D705	P705	G111	G201	G301	LR104DS	DBX1#14	LR141S	(LR106-E)
L918-RM1-64	64	1/4" (6.4mm)	E705S (E705Q)	D702 (D705)	P701 (P705)	G111	G201	G301	LR104D (LR104DS)	DBX1#14	LR141S	(LR106-E) (LR106S)
L918-RM1-95	95	3/8" (9.5mm)	E705T (E705Q)	D702 (D705)	P701 (P705)	G111	G201	G301	LR104D (LR104DS)	DBX1#14	LR141S	(LR106-E) (LR106T)

( ) 之規格件放於夾鏈袋裝于成車箱內, BOM表編與40站.

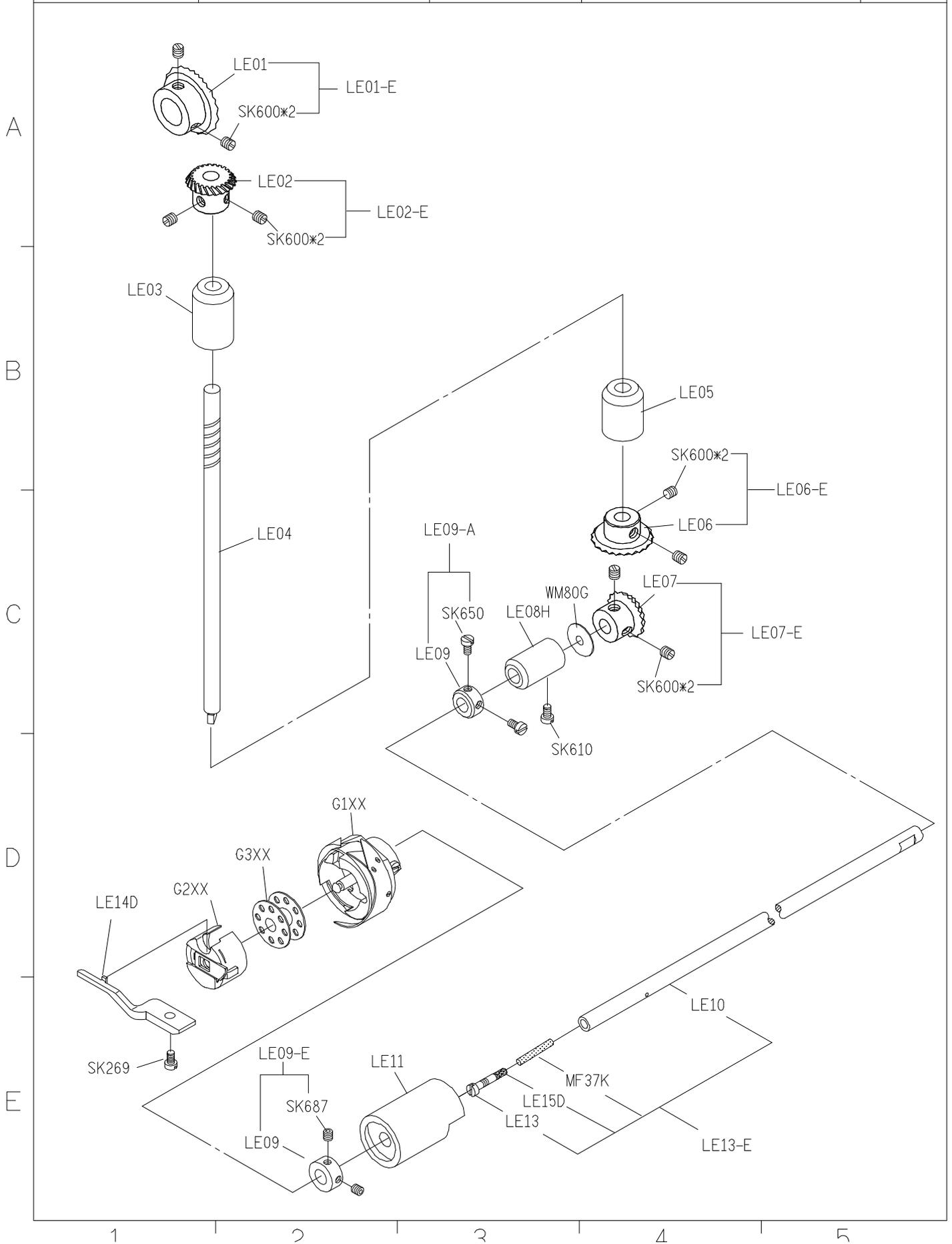


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918-RM1	LB		1/1
				Date
				2012/11/01

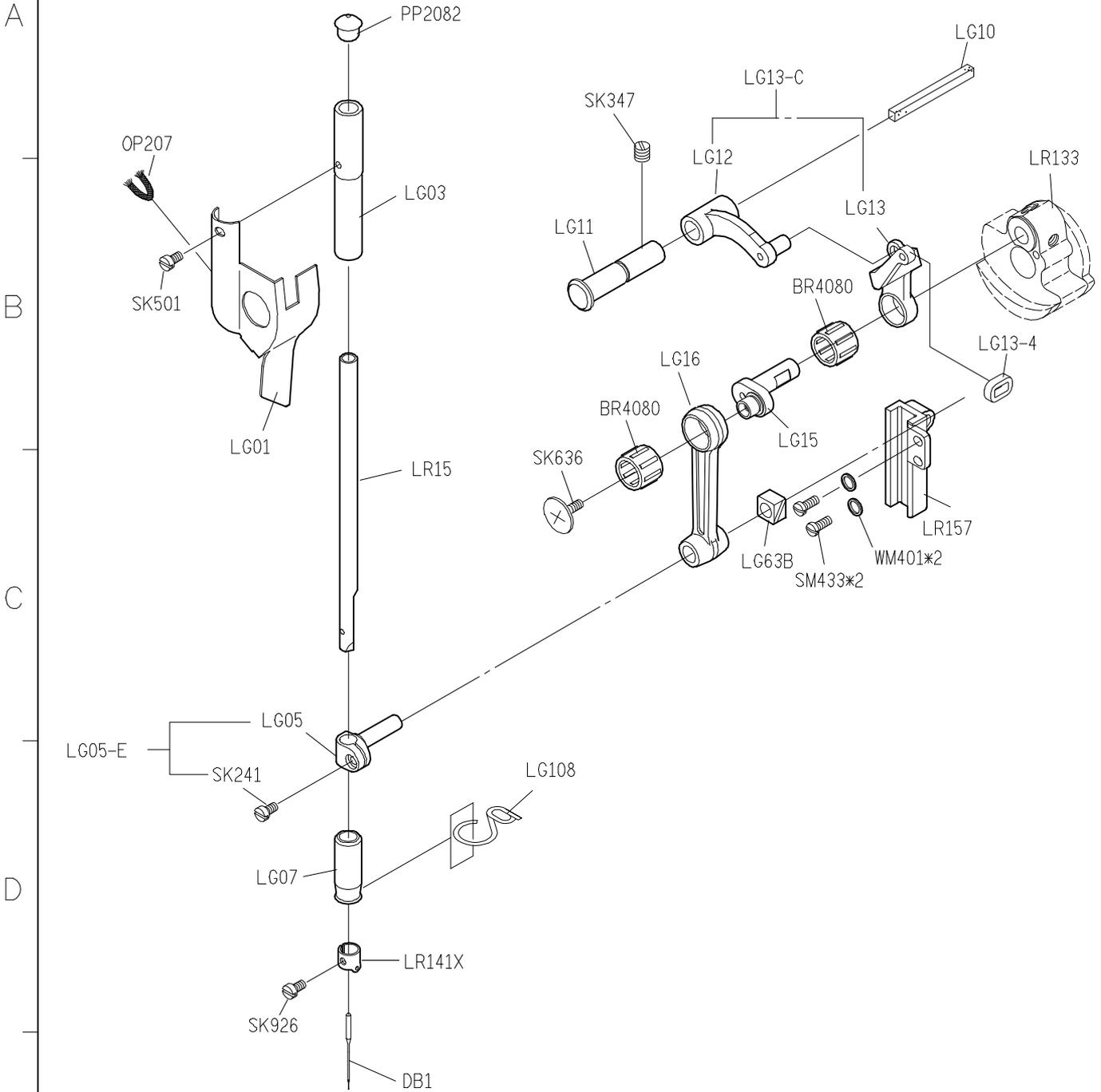




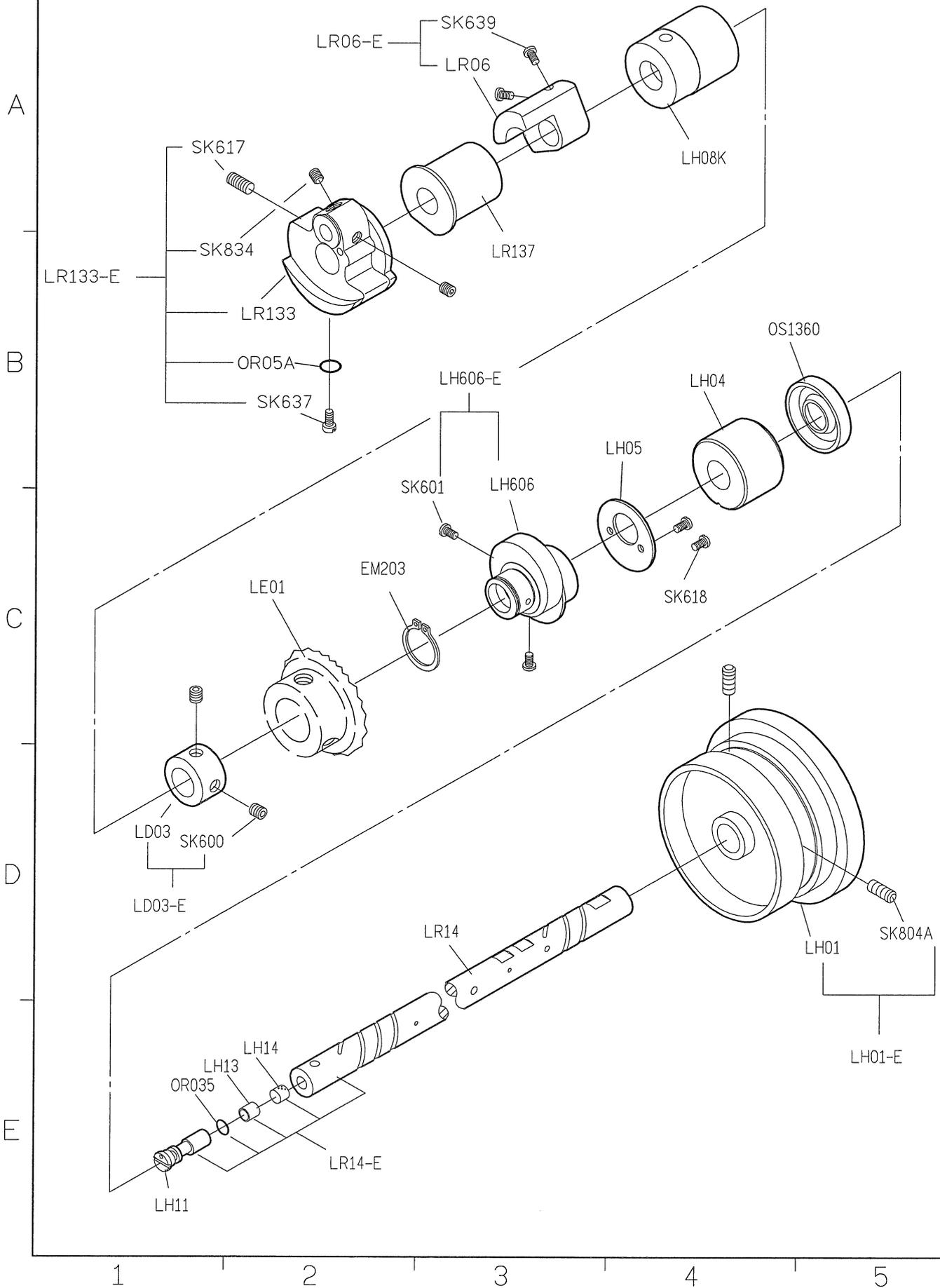


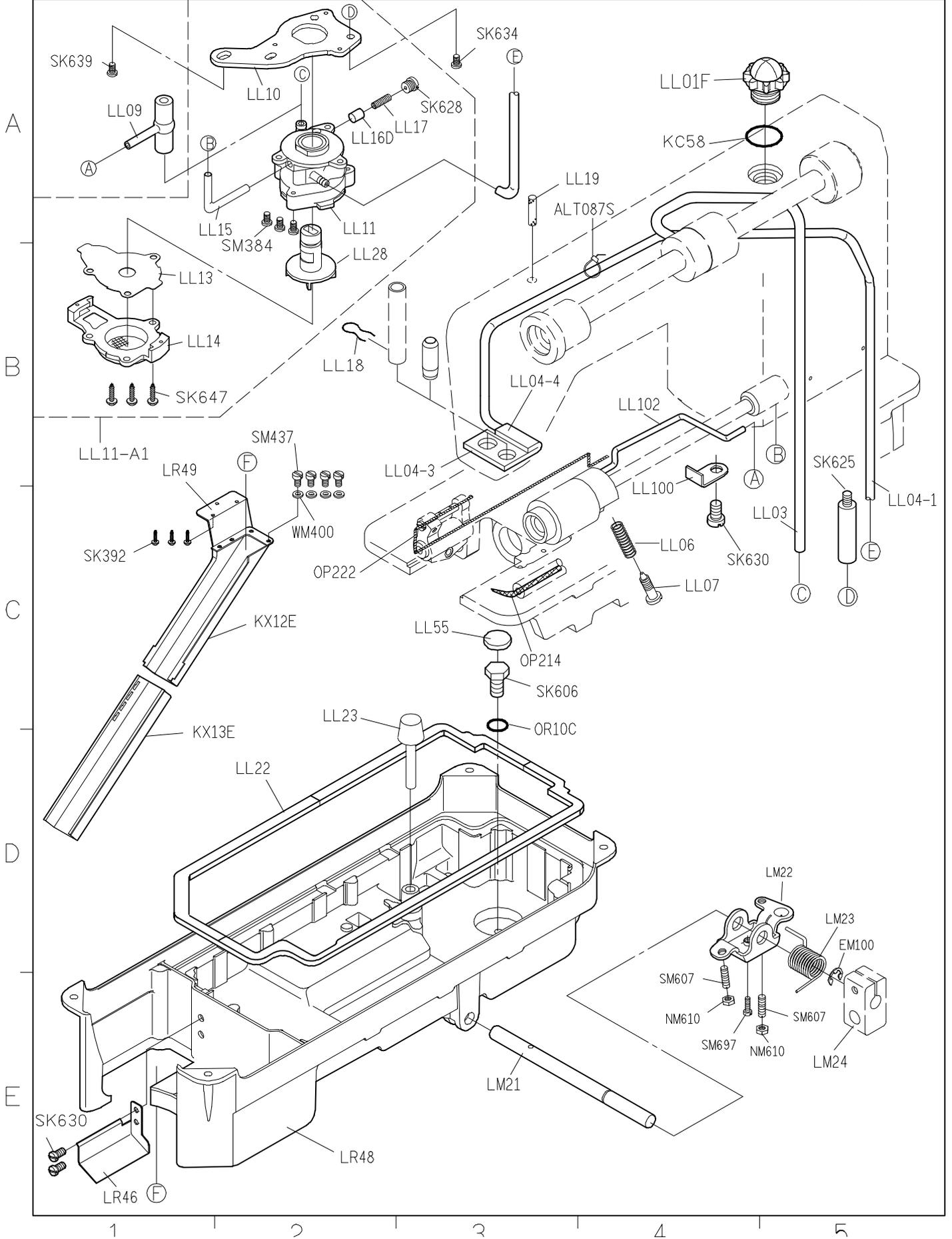


<b>SIRUBA</b>  <b>PARTS LIST</b>	<b>Series</b>	<b>Parts Group</b>	<b>Subclass / Remark</b>	<b>Page</b>
	<b>L918-RM1</b>	<b>LG</b>		1/1
				<b>Date</b>
				2012/11/01



A  
B  
C  
D  
E





<b>SIRUBA</b>  <b>PARTS LIST</b>	<b>Series</b>	<b>Parts Group</b>	<b>Subclass / Remark</b>	<b>Page</b>
	<b>L918-RM1</b>	<b>LM</b>		<b>1/1</b>
				<b>Date</b>
				<b>2012/11/01</b>

LM01H-A

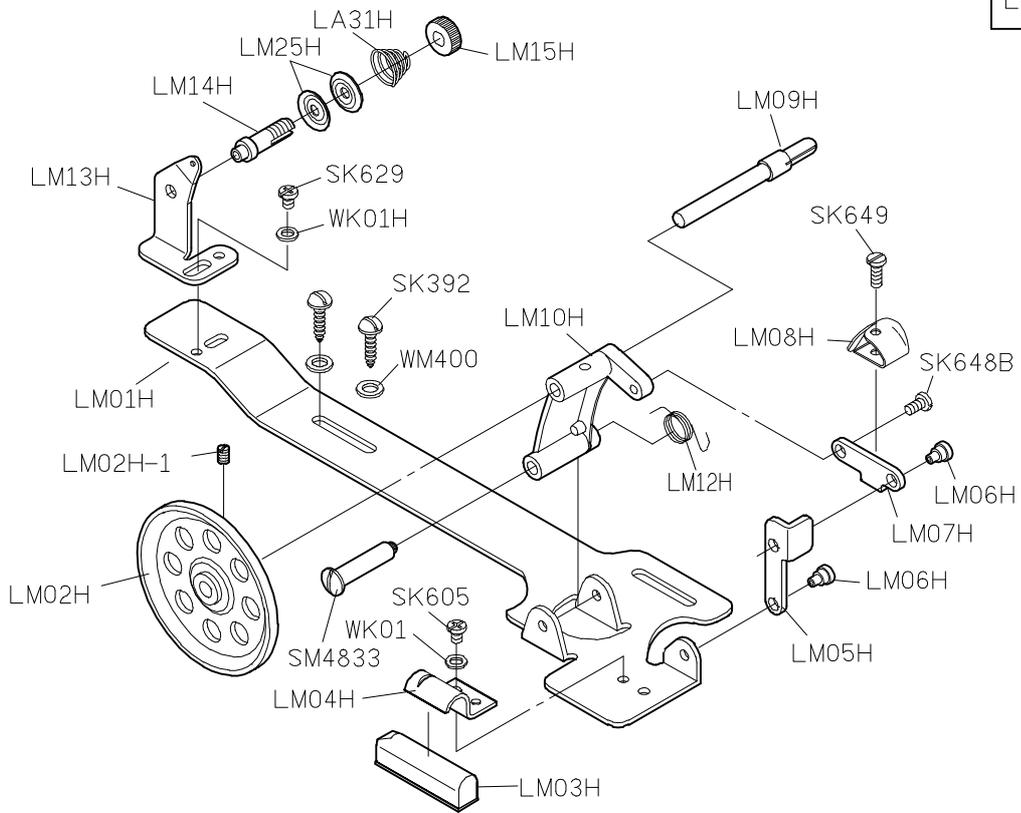
A

B

C

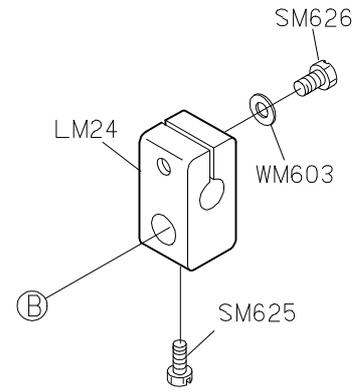
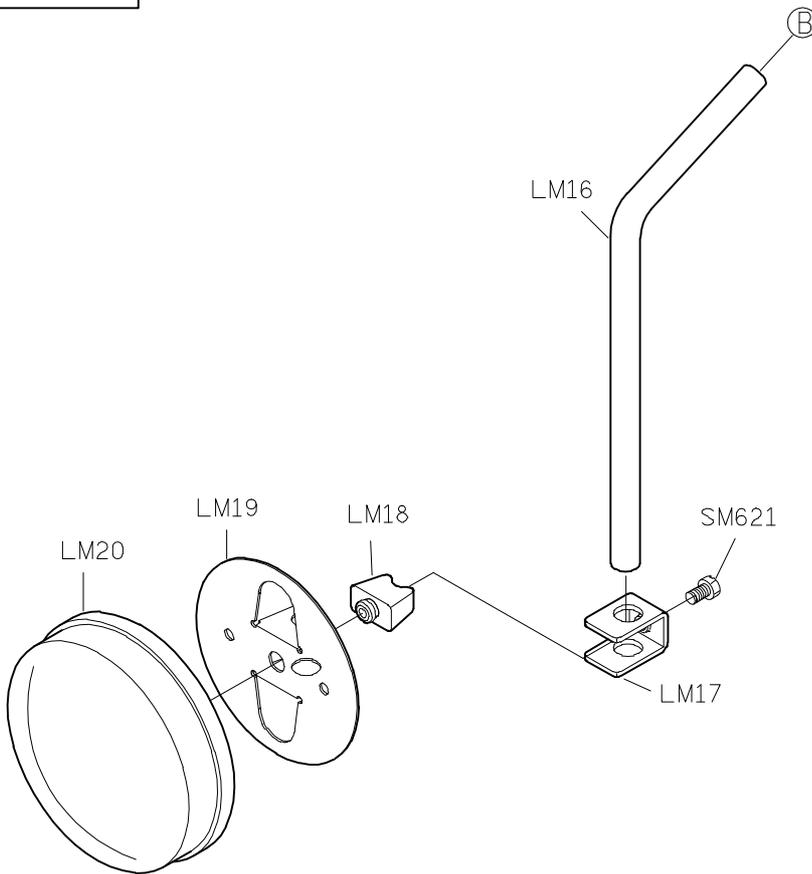
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E



LM20-A

LM24-E



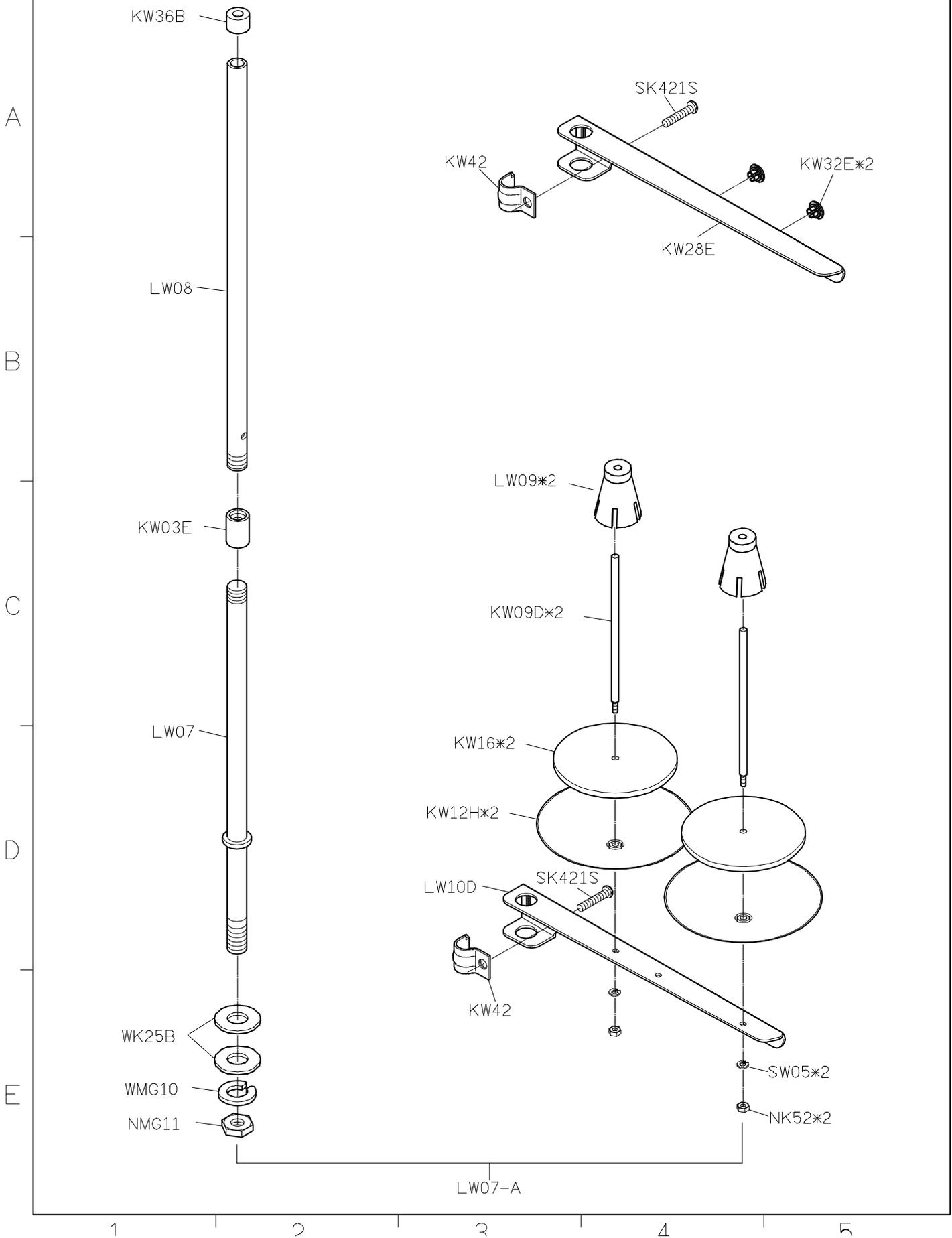
1

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5



**SIRUBA**

PARTS LIST

Series

L918-RM1

Parts Group

**LY**

Subclass / Remark

Page

1/1

Date

2017/07/26

A

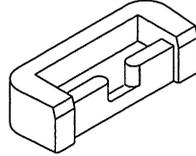
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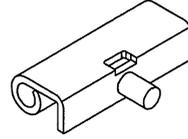
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YM04\*2



LY05\*2

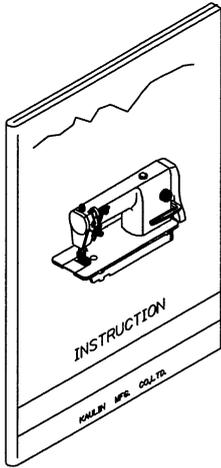


YM102\*2

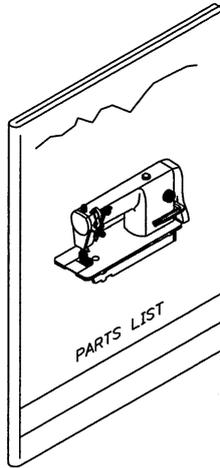


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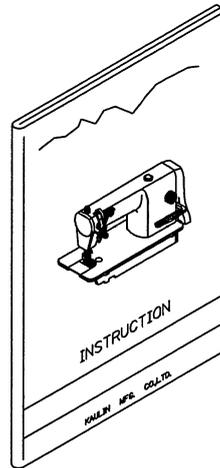
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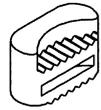
LY225



LY200



YM103\*2



C

針\*2



KY201



G3XX



KZ03\*1

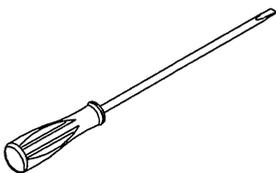


LY37-A



D

LY33



ALT104S\*2



E

1

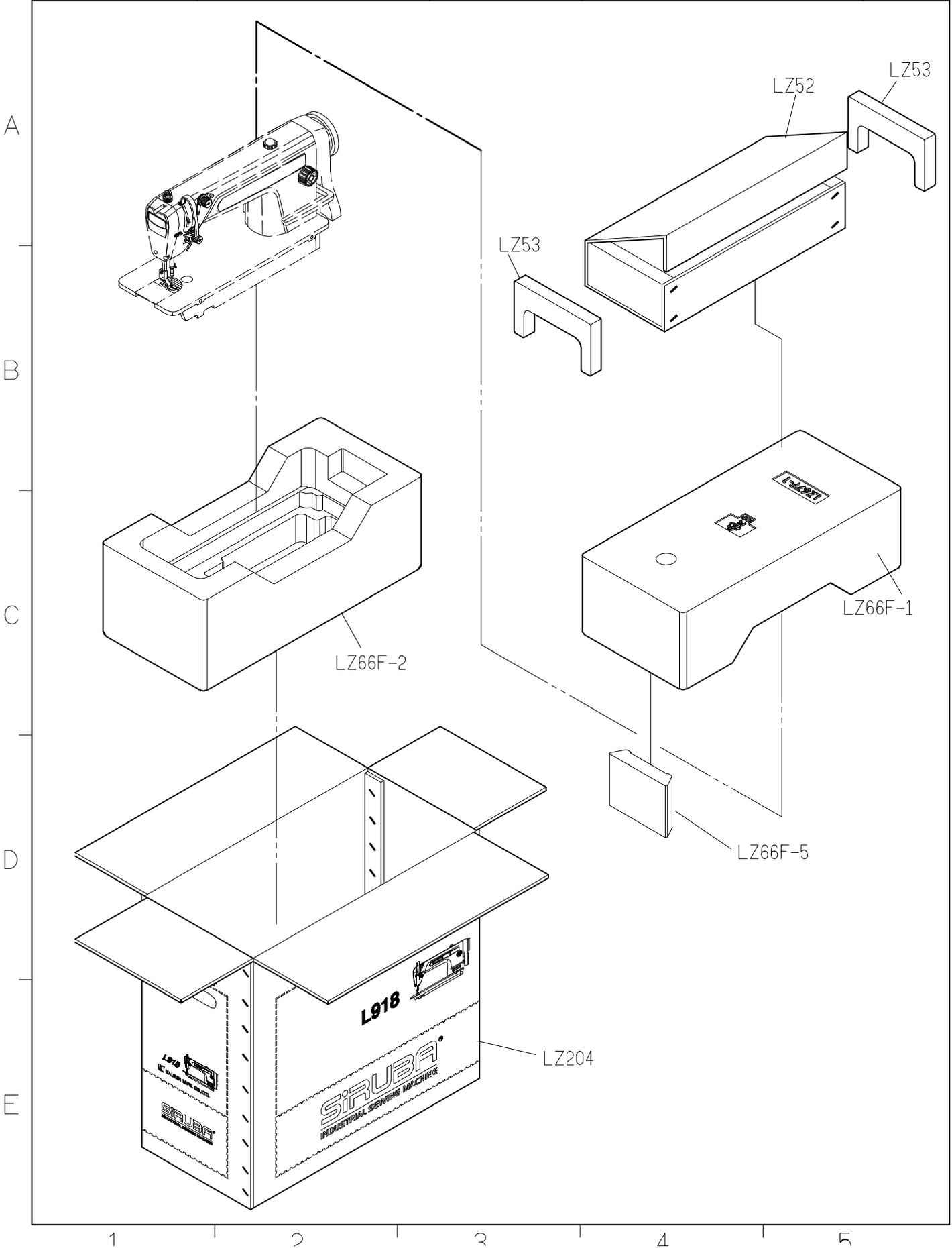
2

3

4

5

<b>SIRUBA</b> <b>PARTS LIST</b>	Series	Parts Group	Subclass / Remark	Page
	L918-RM1	LZ		1/1
				Date
				2012/11/01



**SIRUBA**TABLE  
CUT - OUTSeries  
L818D/L818F  
L819/L819U  
L917/L918/L918UItem Code  
L818-T2

Subclass Remark

Mounting  
Fully-submerged  
Date  
2016/01/29

單針高速平縫下乘式車板圖  
TABLE CUT-OUT SEMI-SUBMERGED  
單位/UNIT:mm  
所有尺寸公差/DIFFERENCE:±2  
L818-T2-1070 長度(L):1070/重量:10kg±5%  
L818-T2 長度(L):1200/重量:11.4kg±5%  
全封邊灰格紋光塑面台板

