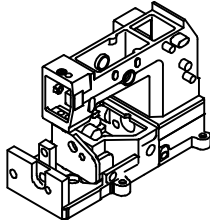
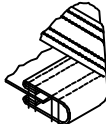

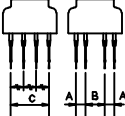


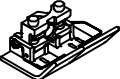





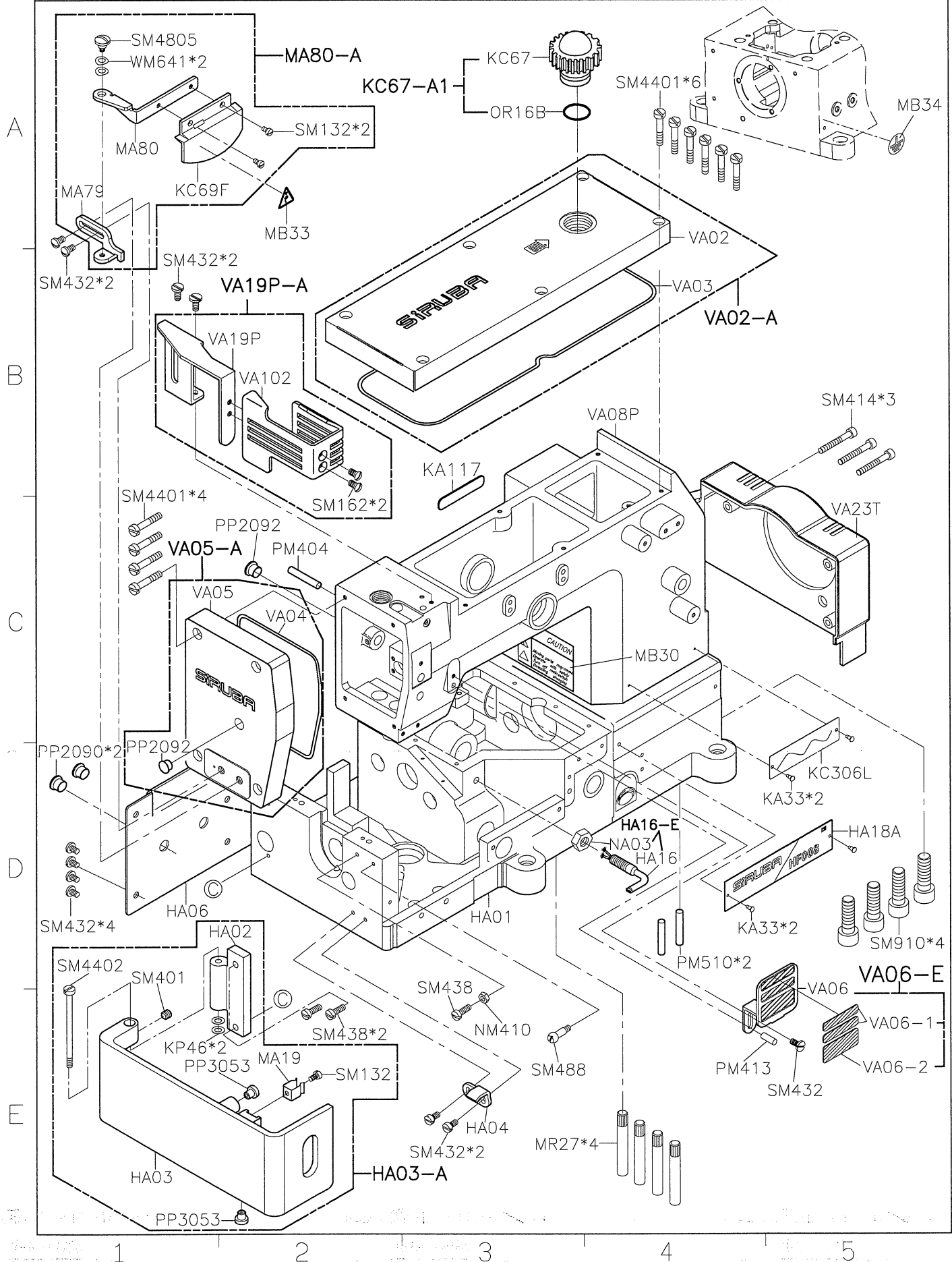


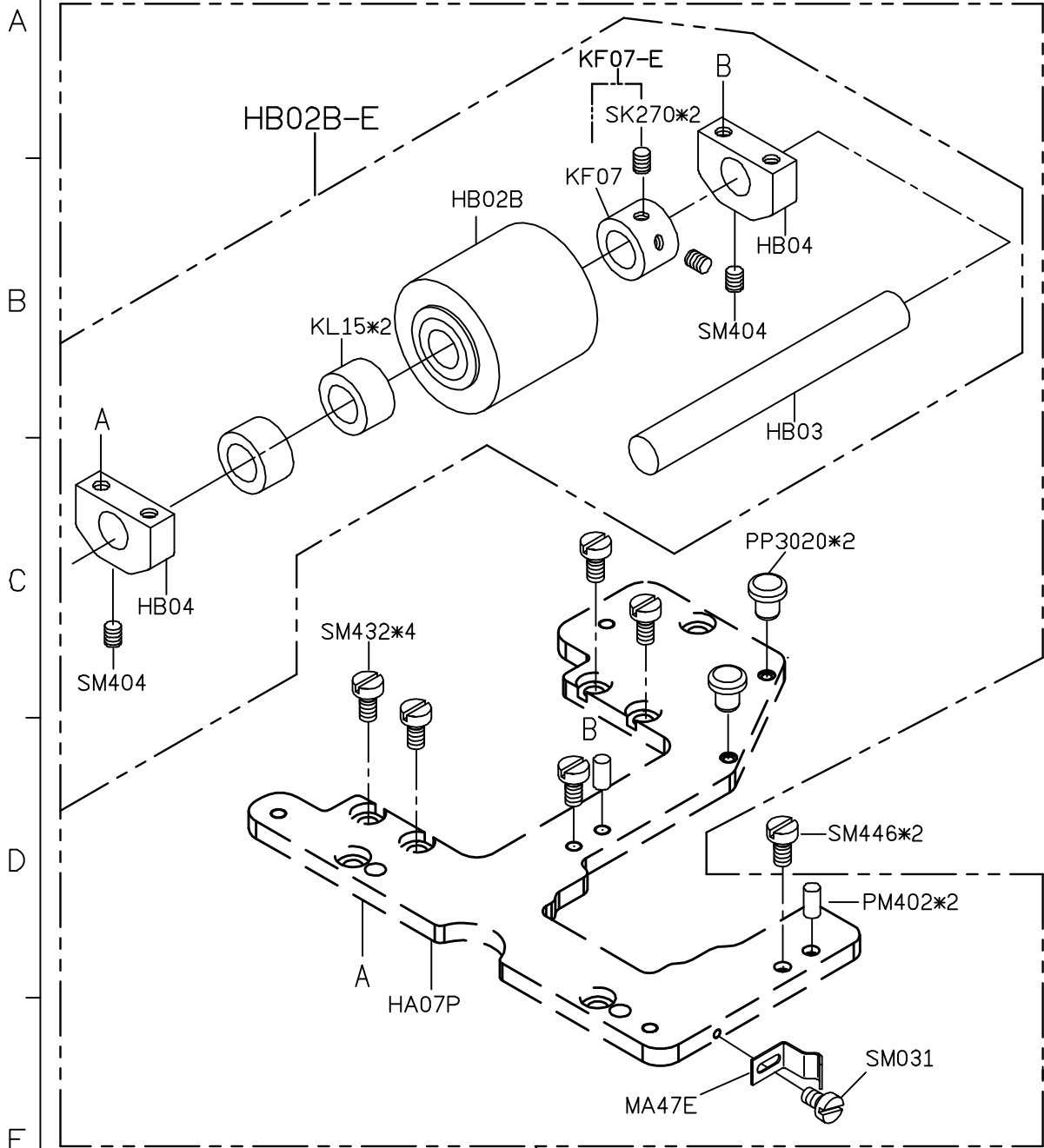
| SIRUBA GAGE PARTS LIST | | Series | | | Remark | | | | | | | Page | Date |
|---|---|------------------------|--|---|--|---|---|---|---|----------------|---|---|------------|
| | | HF008 | | | | | | | | | | 1/1 | 2022/07/08 |
|  |  | |   |  |  |  |  |  |  | |  |  | |
| 機 型 MODEL | 規格 SVB CLASS | 種 類 NEEDLE GAUGE | 針 座 NEEDLE HOLDER | 針 板 NEEDLE PLATE | 送 具 FEED DOG | 押 具 PRESSER FOOT | 針 棒 NEEDLE BAR | 針 頂 NEEDLE GUARD | 勾 針 LOOPER | | 勾針座 LOOPER HOLDER | 針 號 NEEDLE | |
| HF008-02/HHD | 064 | 1/4" | M8003 | E8003 | D8003 | P8023 | VF12P | HC15Q | HE21Q | HE22Q | HE07C | UYX128GAS #14~#16 | |
| HF008-03/HHD | 064 | 1/4" | M8003 | E8003 | D8003 | P8023 | VF12P | HC15Q | HE21Q | HE22R HE22Q | HE07C | TVX5 #14~#16 | |
| HF008-03/HTF | 064 | 1/4" | M8003 | E8003 | D8003 | P8003 | VF12P | HC15Q | HE21Q | HE22R HE22Q | HE07C | TVX5 #18~#21 | |
| HF008-0464 | 254 | 1/4"-1"-1/4" | M8104 | E8104 | D8104 | P8104 | VF12T | HC15 | HE21*2 | HE22*2 | HE07D | TVX5 #18~#21 | |
| HF008-0464 /HPR | 254 | 1/4"-1"-1/4" | M8104 | E8104 | D8104 | P8104 | VF12T | HC15 | HE21*2 | HE22*2 | HE07D | TVX5 #18~#21 | |
| HF008-0464 /HAC | 254 | 1/4"-1"-1/4" | M8104 | E8104 | D8104 | P8104 | VF12T | HC15 | HE21*2 | HE22*2 | HE07D | TVX5 #18~#21 | |
| HF008-02/FBQ | 056 | 7/32" | M5356 | E4001 E1836Q | D1836Q H1836Q | P4000-A P4002-A | VF12P | FBQ89 | ME28 | 無 | FBQ75 | UYX128GAS #14 | |
| HF008-02/FBQ | 064 | 1/4" | M5364 | E4001 E1837Q | D1836Q H1836Q | P4001-A P4002-A | VF12P | FBQ89 | ME28 | 無 | FBQ75 | UYX128GAS #14 | |
| HF008-02/FBQ /TC | 056 | 7/32" | M5356 | E4001 E1836Q | D1836Q H1836Q | P4000-A P4002-A | VF12P | FBQ89 | ME28 | 無 | FBQ75 | UYX128GAS #14 | |
| HF008-02/FBQ /TC | 064 | 1/4" | M5364 | E4001 E1837Q | D1836Q H1836Q | P4001-A P4002-A | VF12P | FBQ89 | ME28 | 無 | FBQ75 | UYX128GAS #14 | |
| | | | | | | | | | | | | | |

| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HA | | 1/2 |
| | | | | Date |
| | | | | 2018/12/25 |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HB | | 1/2 |
| | | | | Date |
| | | | | 2022/06/02 |

(FOR 2.3 NEEDLE USE)



A + B = HB02B-A
 HA HB

HB02B-A

1

2

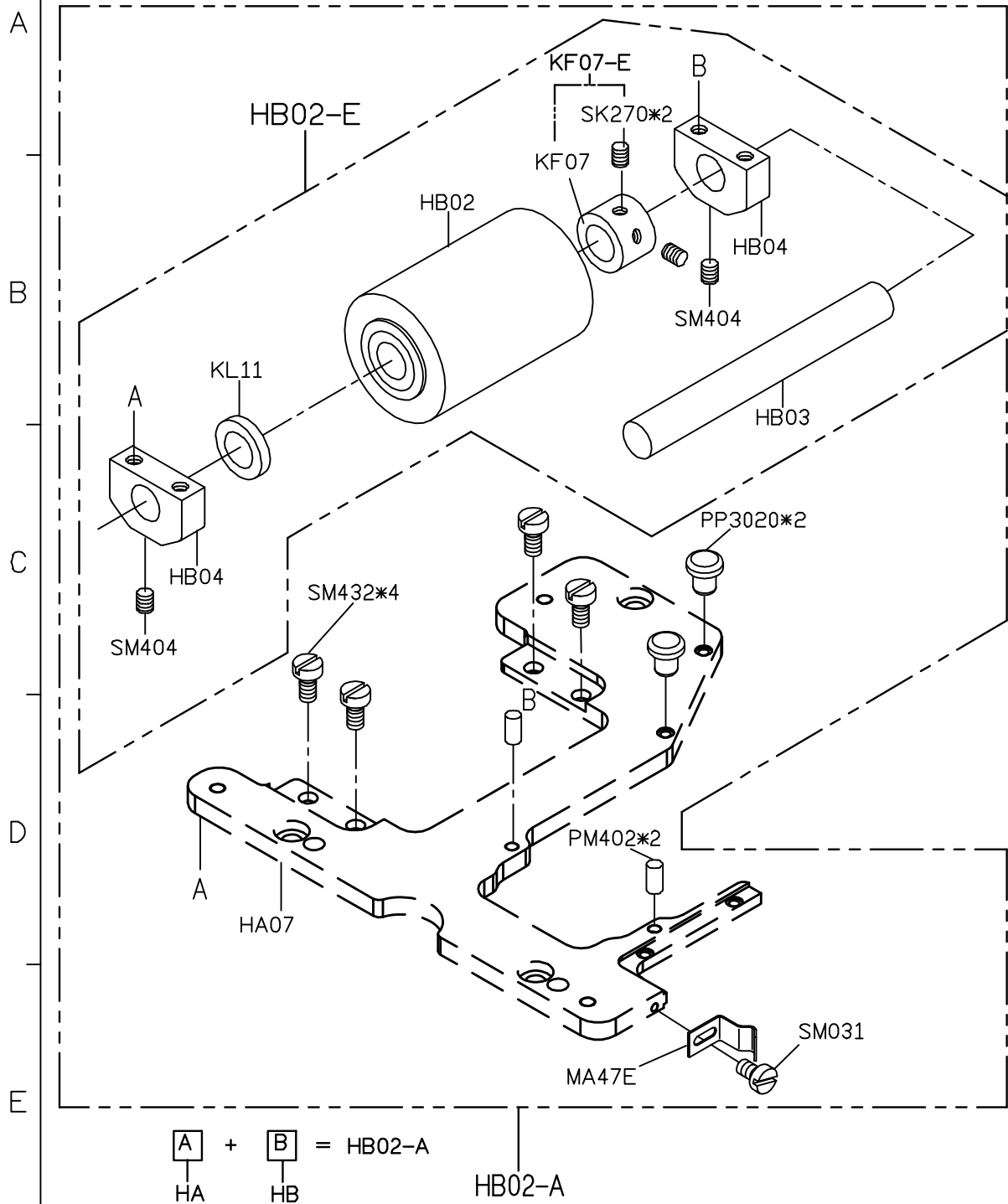
3

4

5

| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HB | | 2/2 |
| | | | | Date |
| | | | | 2022/06/02 |

(FOR 4 NEEDLE USE)



1

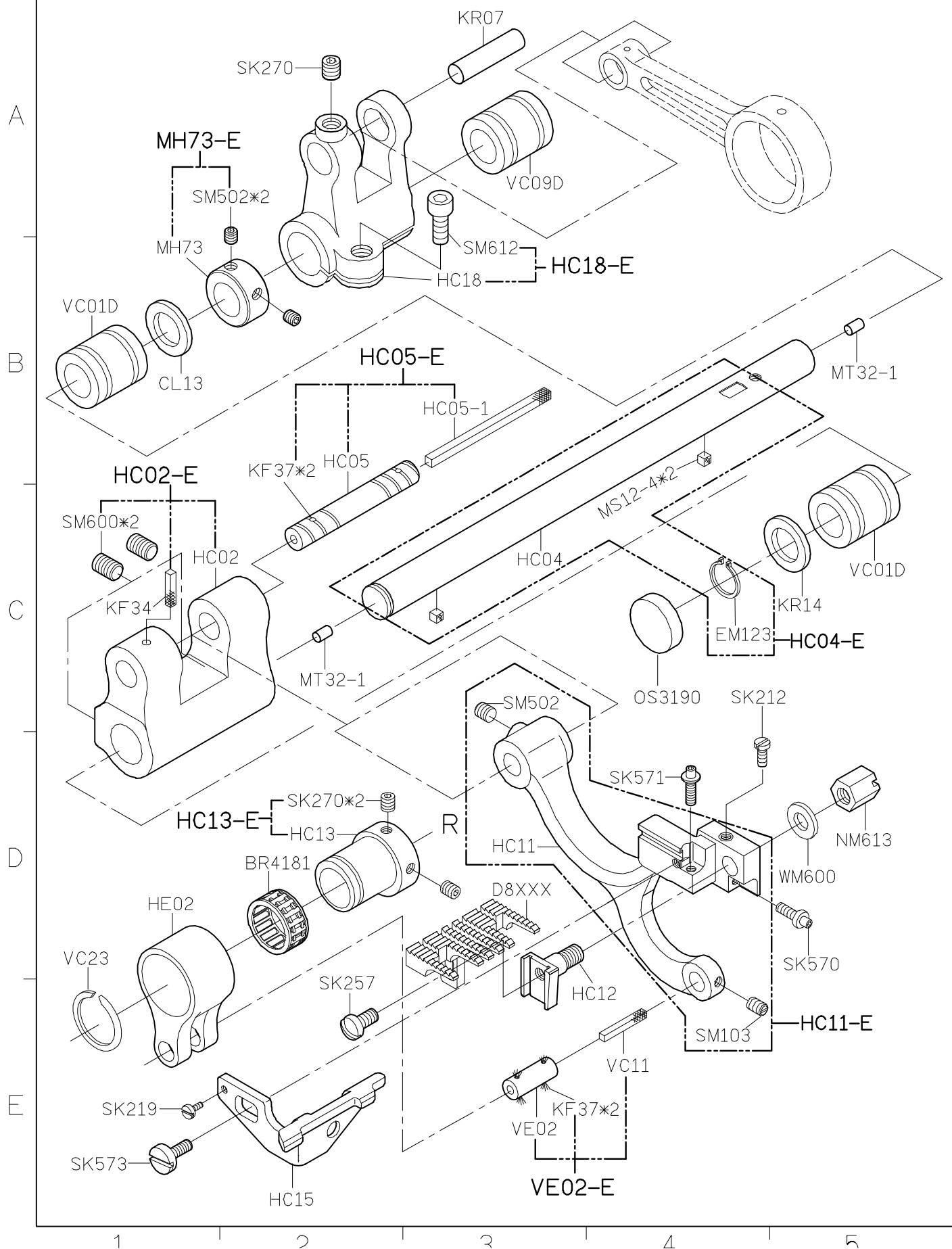
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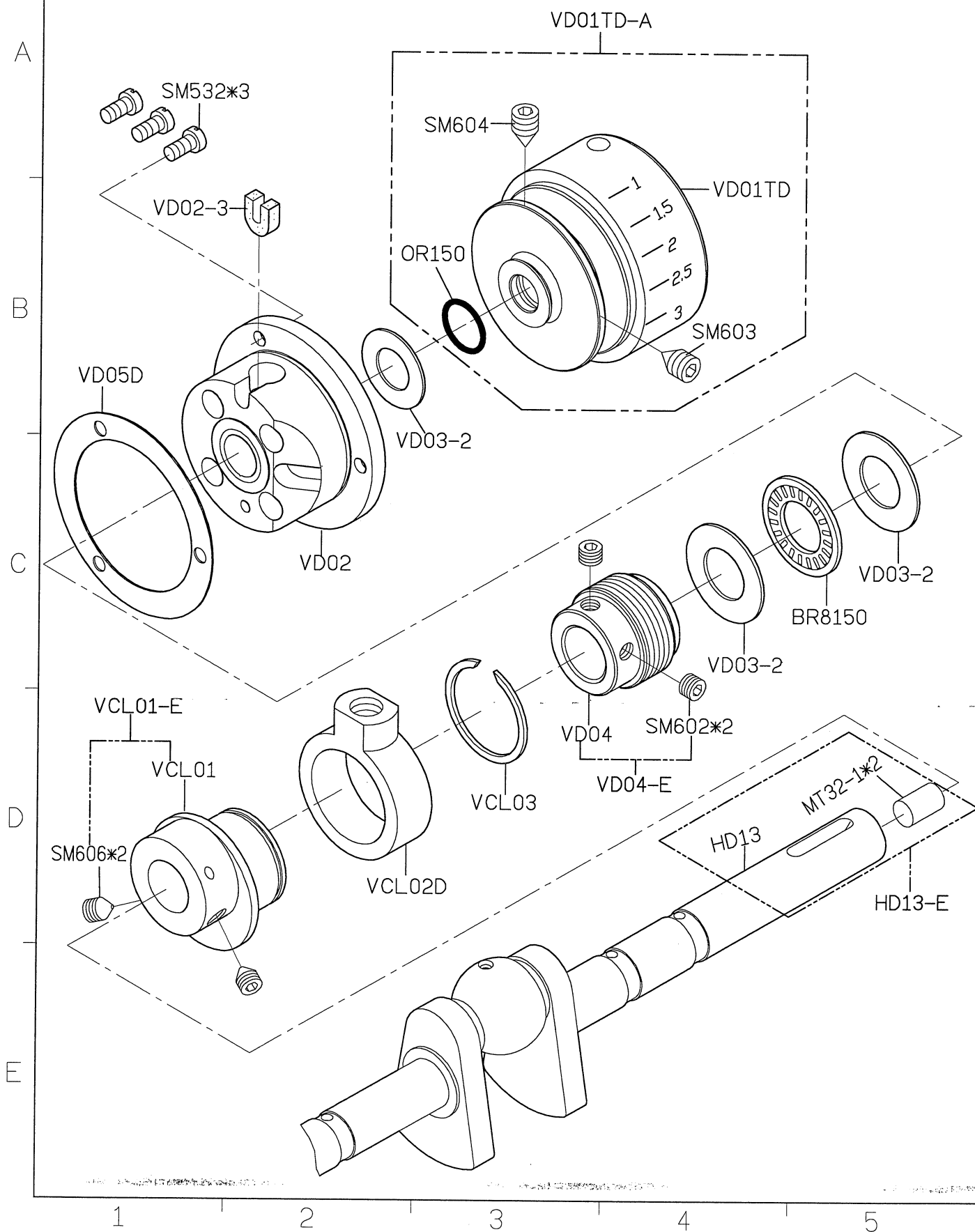
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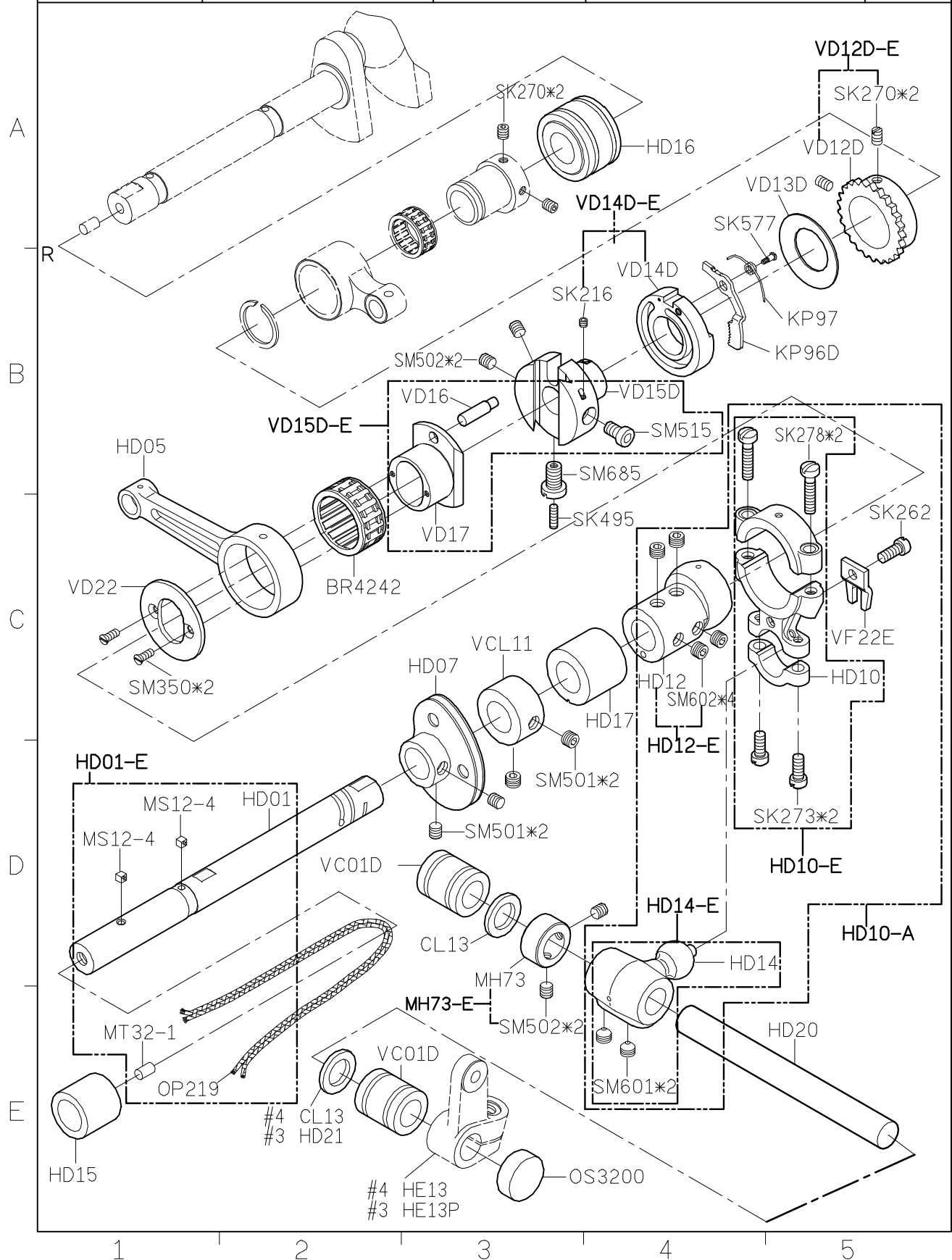
| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HC | | 1/1 |
| | | | | Date |
| | | | | 2012/08/25 |



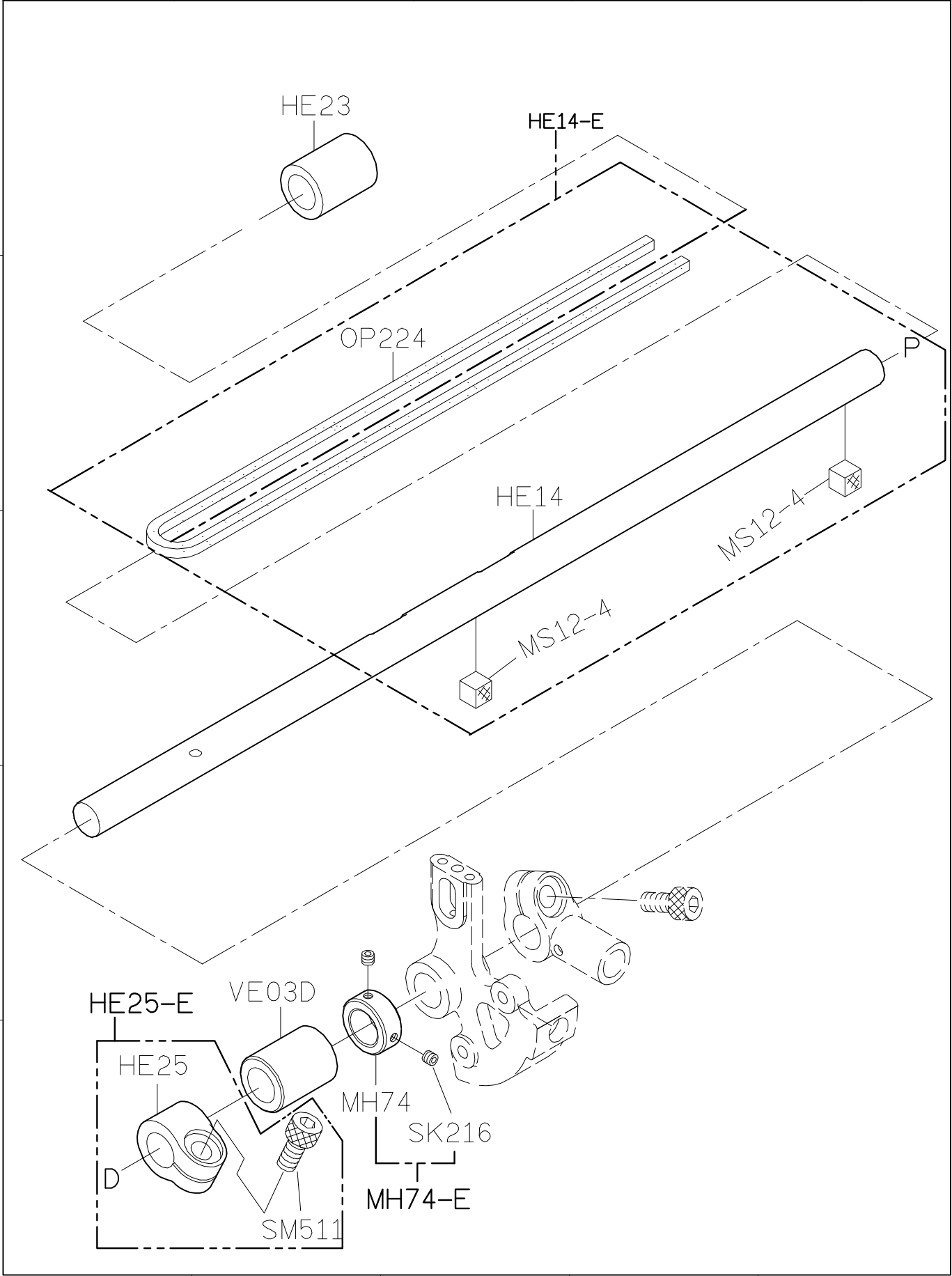
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|--|--------|-------------|-------------------|------------|
|  PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
| | HF008 | HD | | 1/2 |
| | | | | Date |
| | | | | 2018/05/31 |



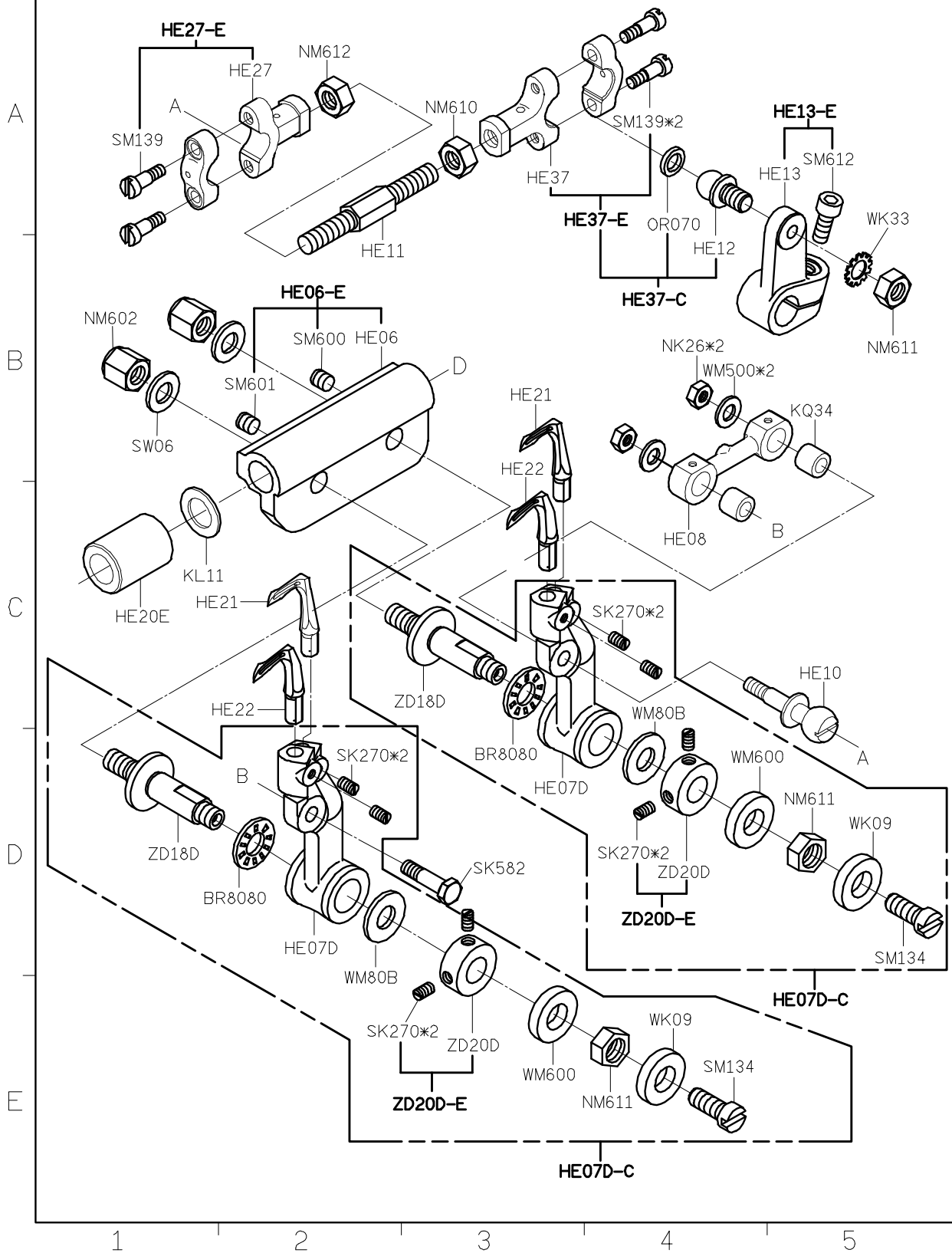
| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HD | | 2/2 |
| | | | | Date |
| | | | | 2012/08/25 |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HE | | 1/4 |
| | | | | Date |
| | | | | 2013/08/30 |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HE | | 3/4 |
| | | | | Date |
| | | | | 2022/11/14 |

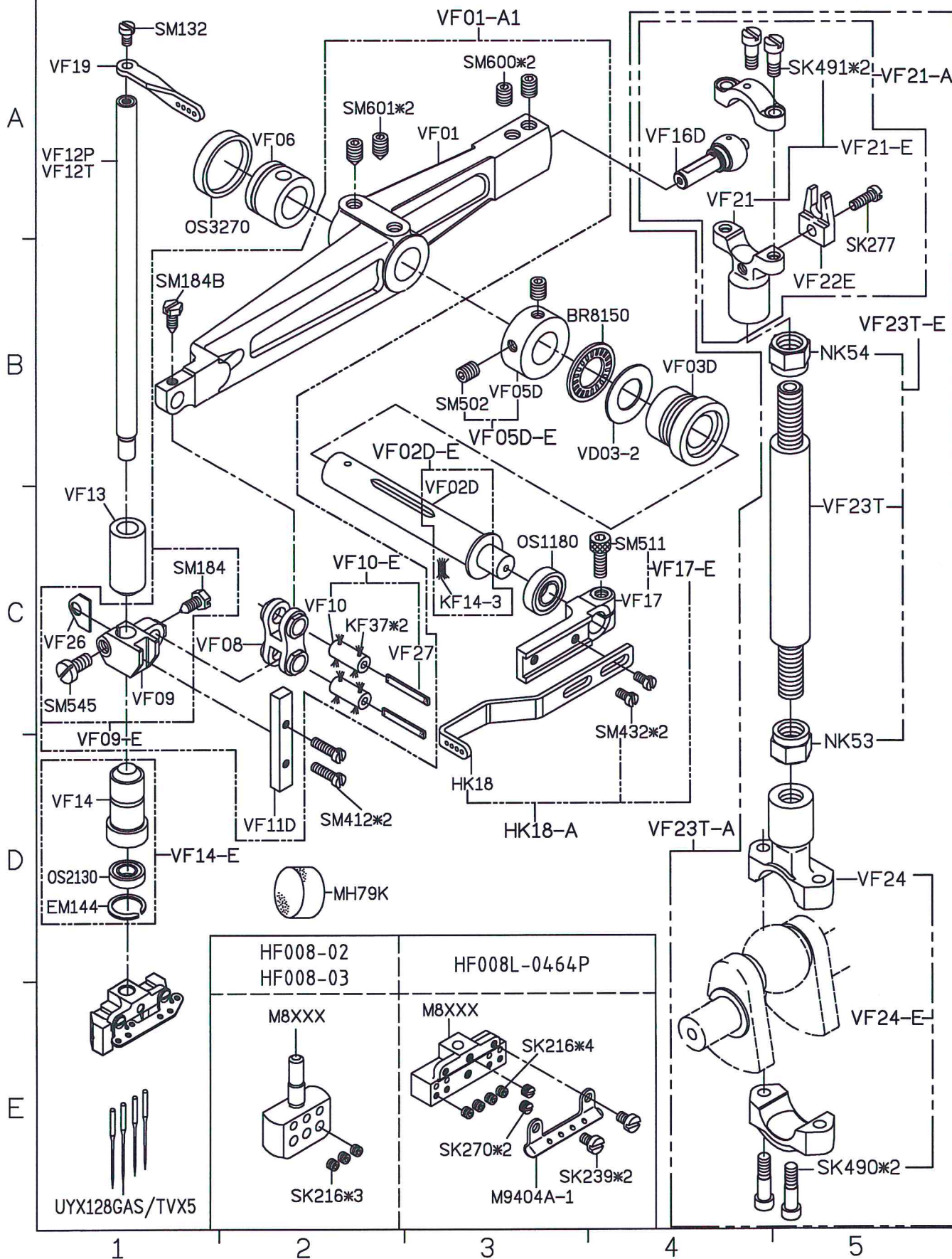


| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HE | | 4/4 |
| | | | | Date |
| | | | | 2012/08/25 |

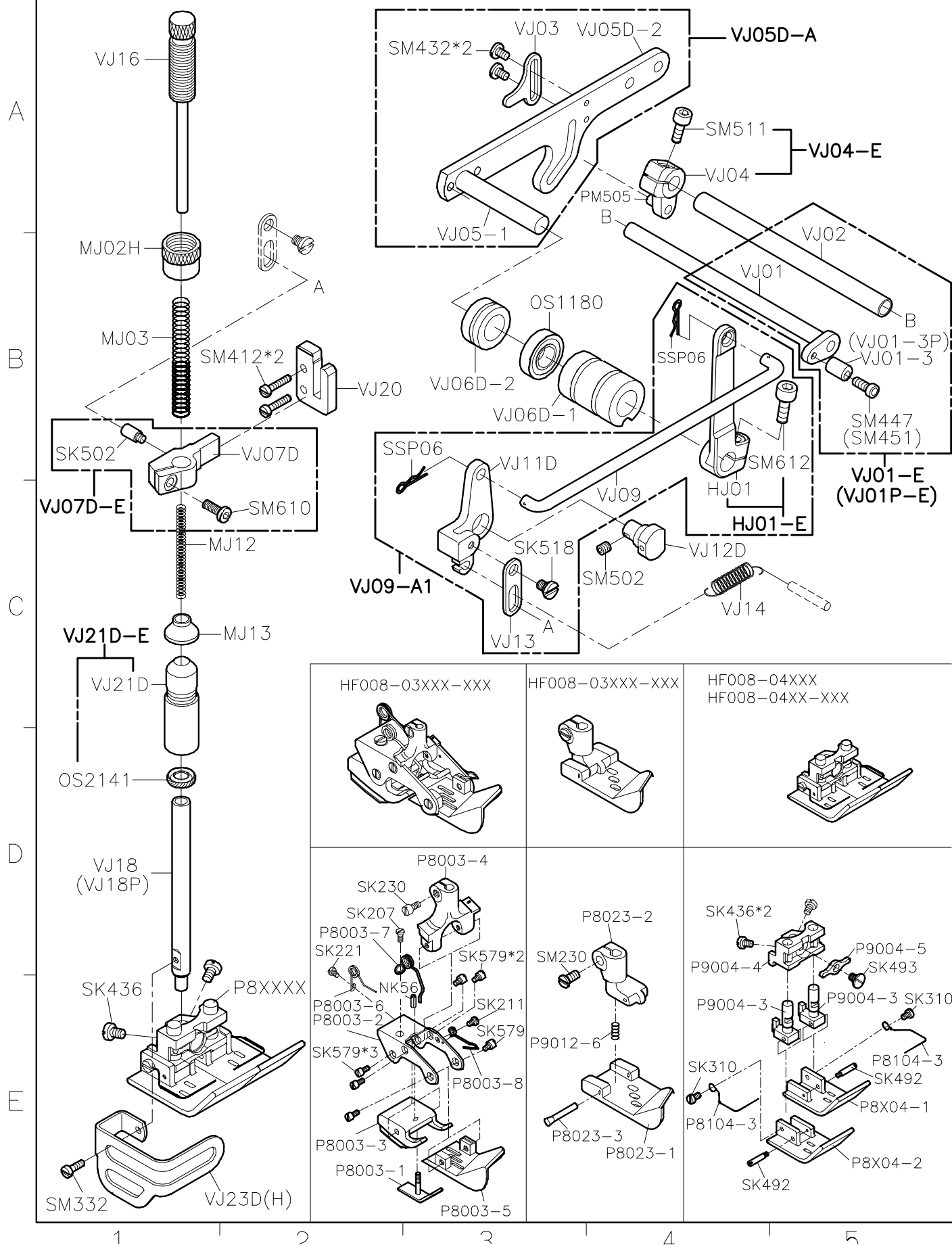
The diagram illustrates the exploded view of the HF008 HE assembly. It shows the following components and their assembly relationships:

- Section A:** HE27-C, HE12, NM612, HE27, SM139, HE27-E, HE38-E, HE38, SM139, HE38-C, OR070, HE12, HE13P-E, HE13P, SM612, WK33, NM611, HE40-A, HE39-A, HE39, HE42, HE40, HE41, EM030, NM610, SM689.
- Section B:** HE06Q-E, NM602, SW06, SM600, HE06Q, SM601, HE20E, KL11, HE22R, HE21Q, HE22Q, NM611, SK867*2, SK673, HE12, HE07C-C, HE07C, BR8080, ZD18D, WM80B, SK270*2, ZD20D, ZD20D-E, WM600, NM611, WK09, SM134.
- Section C:** HE12, HE13P, SM612, WK33, NM611, HE40-A, HE39-A, HE39, HE42, HE40, HE41, EM030, NM610, SM689.
- Section D:** HE27-C, HE12, NM612, HE27, SM139, HE27-E, HE38-E, HE38, SM139, HE38-C, OR070, HE12, HE13P-E, HE13P, SM612, WK33, NM611, HE40-A, HE39-A, HE39, HE42, HE40, HE41, EM030, NM610, SM689.
- Section E:** HE06Q-E, NM602, SW06, SM600, HE06Q, SM601, HE20E, KL11, HE22R, HE21Q, HE22Q, NM611, SK867*2, SK673, HE12, HE07C-C, HE07C, BR8080, ZD18D, WM80B, SK270*2, ZD20D, ZD20D-E, WM600, NM611, WK09, SM134.

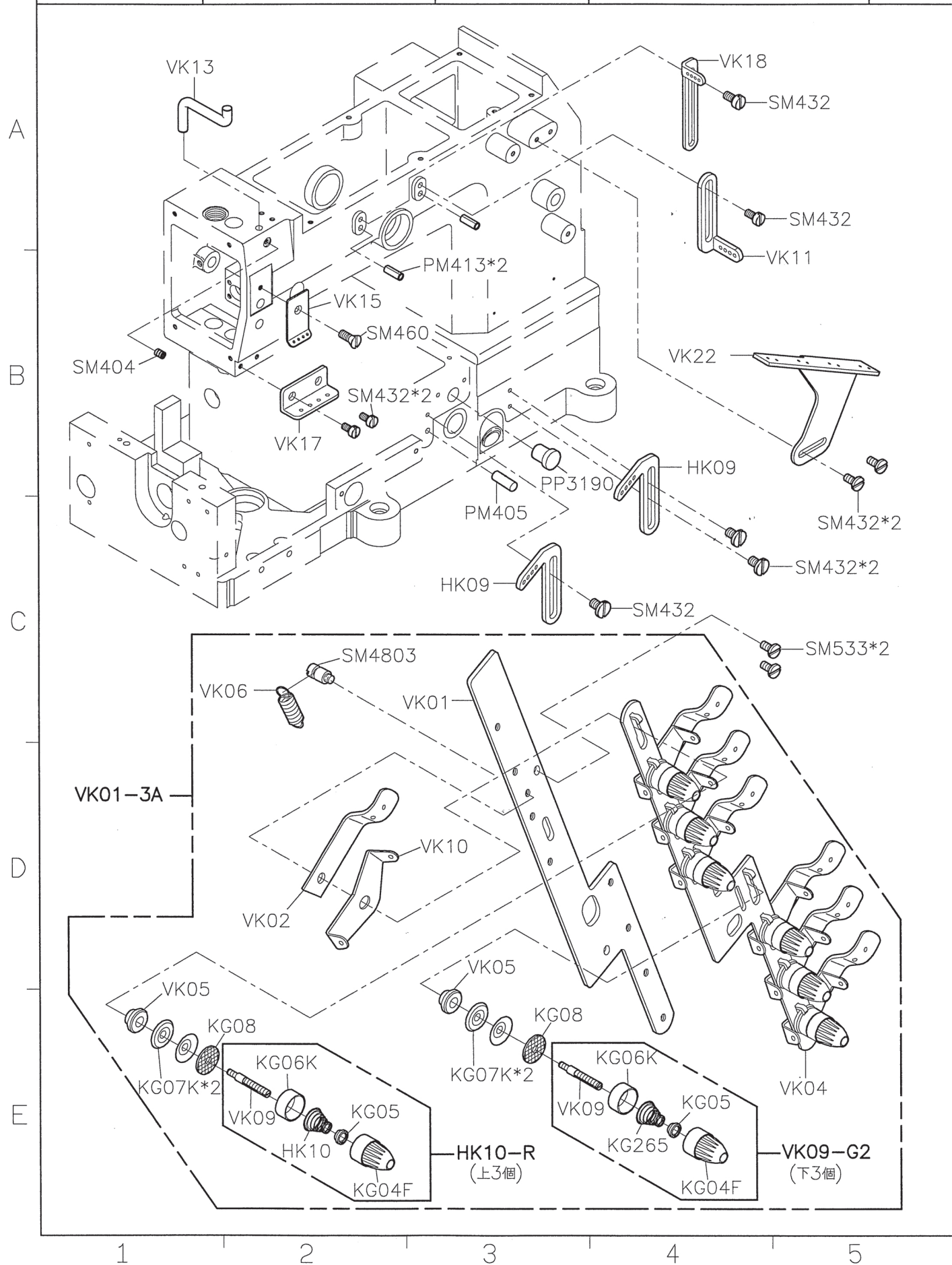
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|---------------------------------|--------|-------------|-------------------|------------|
| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
| | HF008 | HF | | 1/1 |
| | | | | Date |
| | | | | 2023/03/13 |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HJ | | 1/1 |
| | | | | Date |
| | | | | 2020/03/24 |

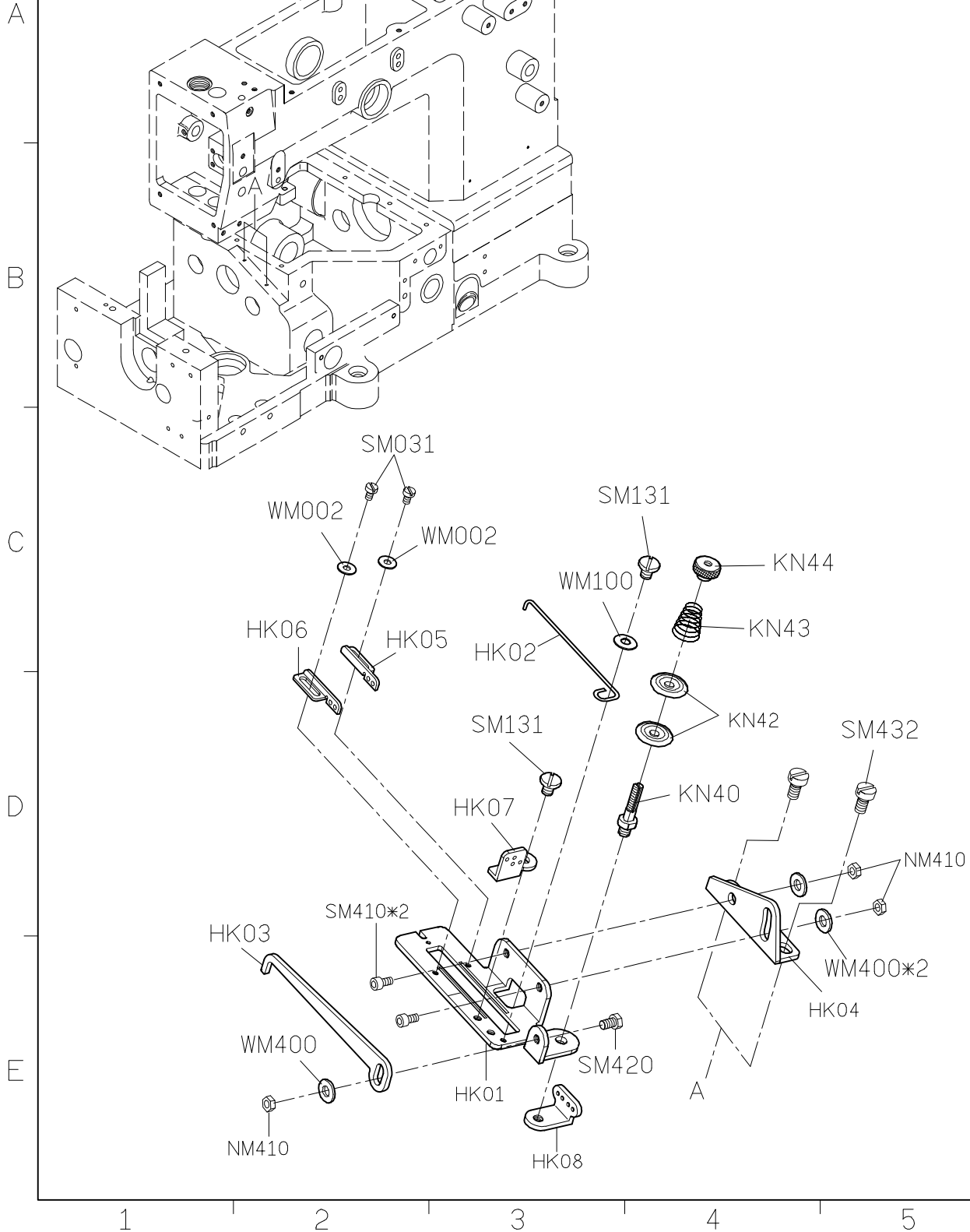


| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HK | | 1/2 |
| | | | | Date |
| | | | | 2020/04/15 |



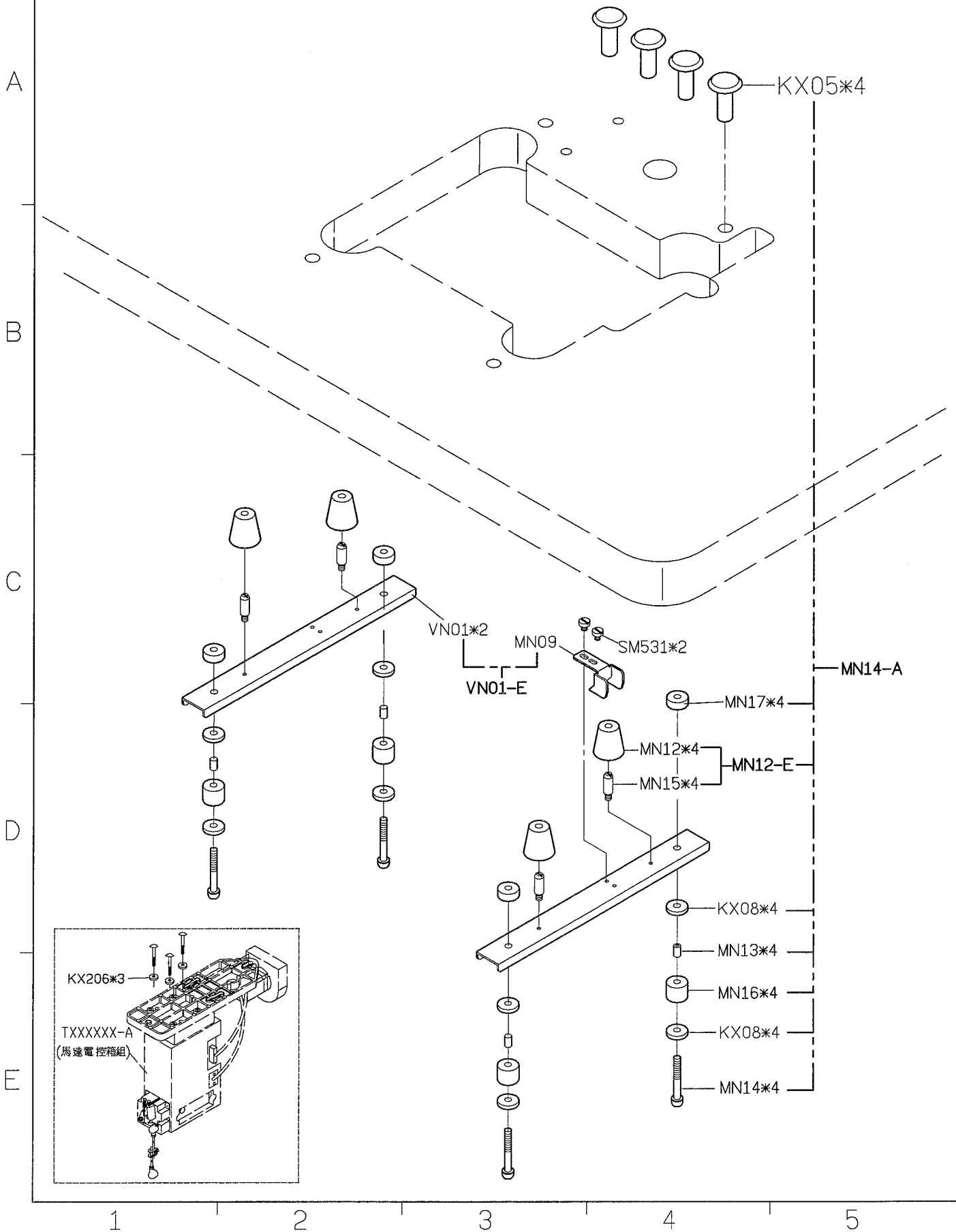
| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HK | | 2/2 |
| | | | | Date |
| | | | | 2012/08/25 |

HK01-A

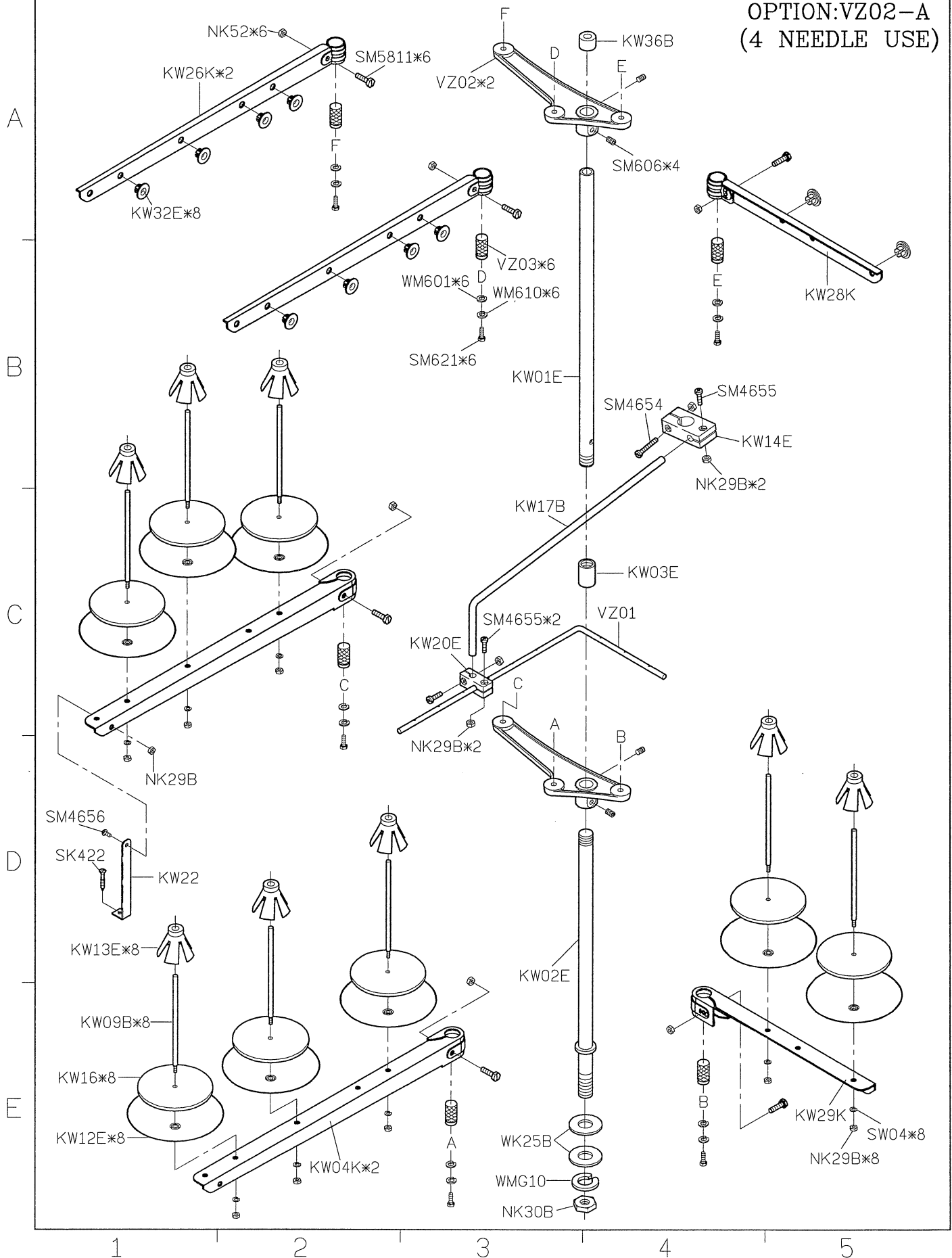


| SIRUBA | Series | Parts Group | Subclass Remark | Page |
|------------|--------|-------------|-----------------|------------|
| PARTS LIST | HF008 | HL | | 1/1 |
| | | | | Date |
| | | | | 2022/03/29 |

| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HN | | 1/2 |
| | | | | Date |
| | | | | 2015/11/06 |

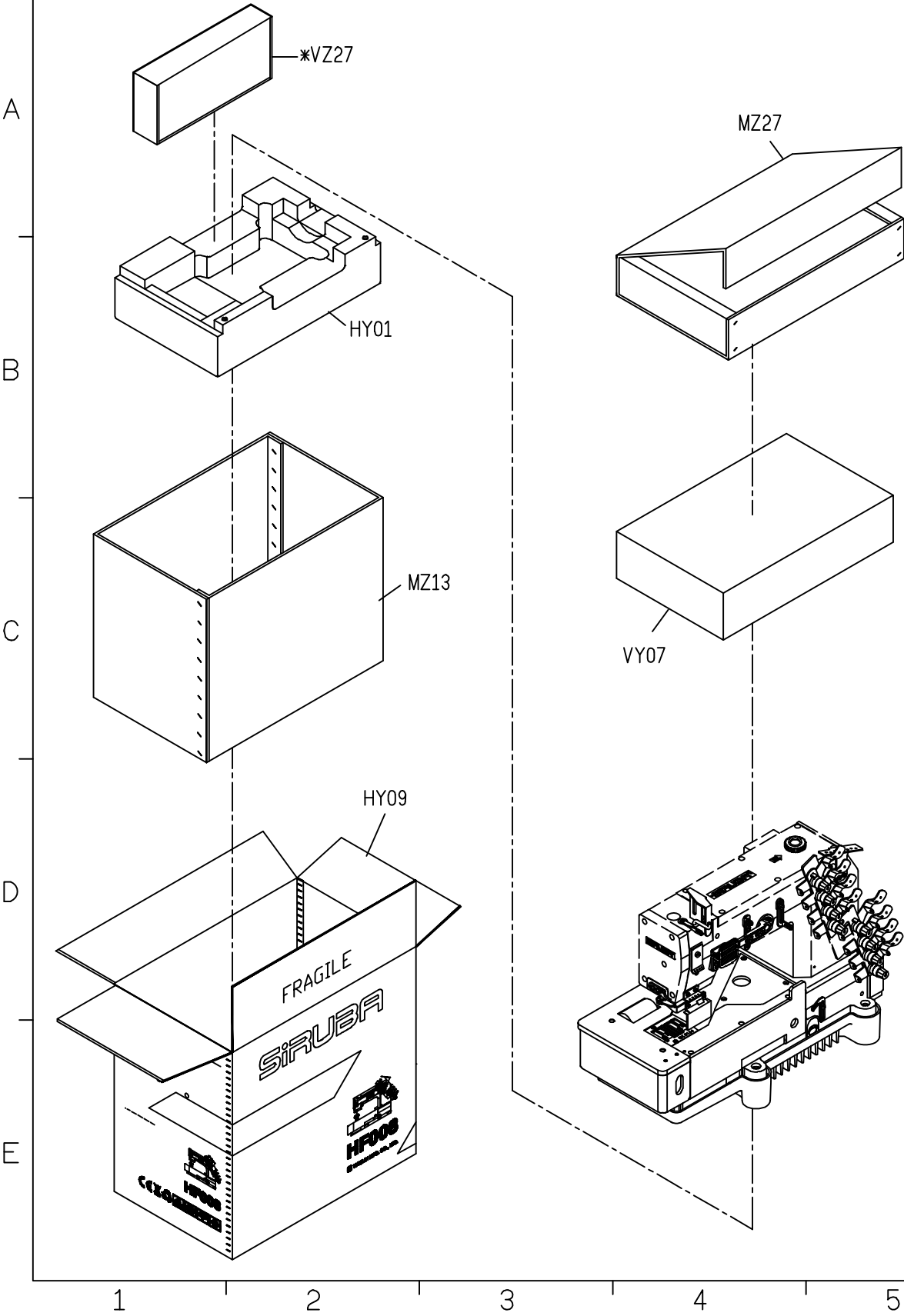


OPTION:VZ02-A
(4 NEEDLE USE)



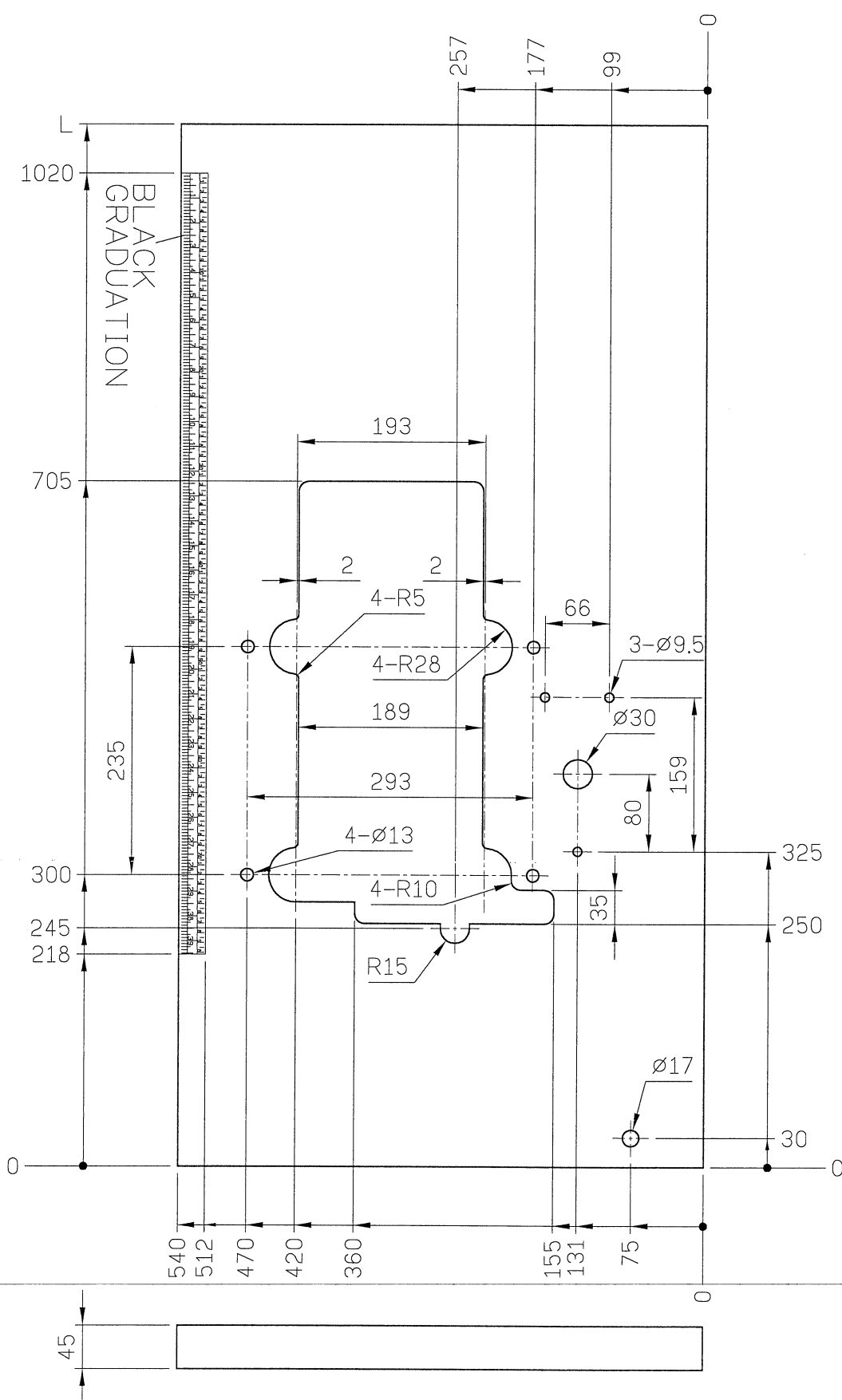
| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|--------|-------------|-------------------|------------|
| | HF008 | HY | | 2/2 |
| | | | | Date |
| | | | | 2024/01/22 |

*直驅車



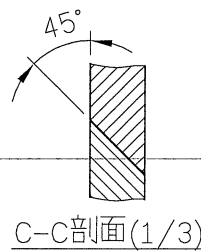
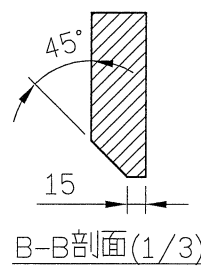
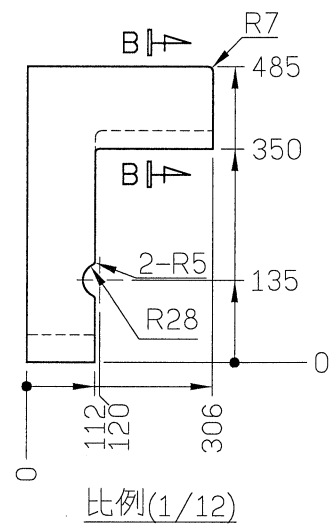
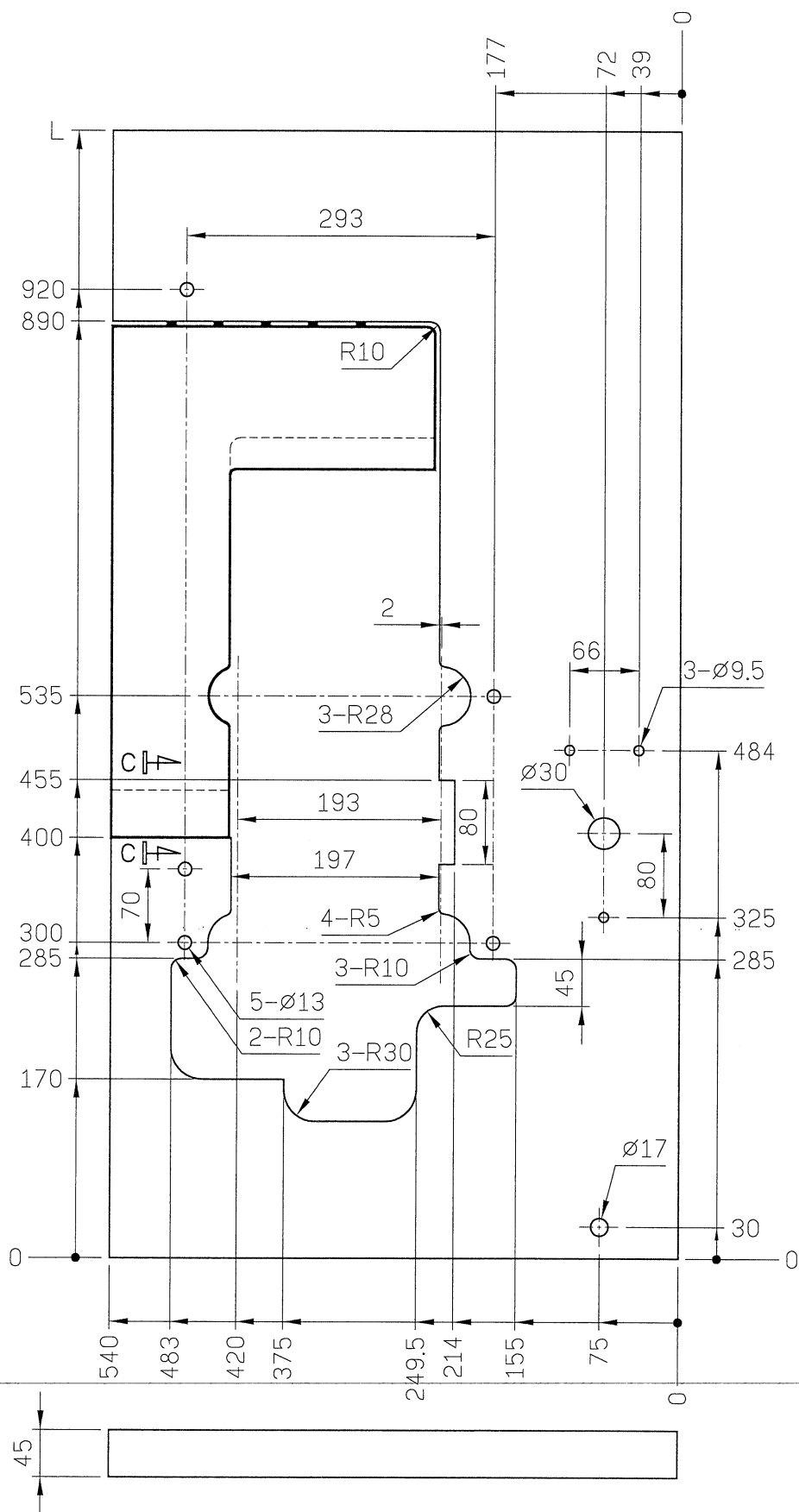
| SIRUBA TABLE CUT - OUT | Series | Item Code | Subclass Remark | Mounting |
|------------------------------|-----------------|-----------|-----------------|----------------|
| | HF008 HF008A | HF008-T1 | | Semi-submerged |
| | | | | Date |
| | | | | 2019/05/22 |

單位 / UNIT : mm
所有尺寸公差 / TOLERANCE : ±2
長度 (L) : 1070 / 重量 (W) : 11.5kg ± 5%
長度 (L) : 1200 / 重量 (W) : 12.5kg ± 5%



| SiRUBA TABLE CUT - OUT | Series | Item Code | Subclass Remark | Mounting |
|------------------------------|-----------------|-----------|-----------------|-----------------|
| | HF008 HF008A | HF008-T3 | | Fully-submerged |
| | | | | Date |
| | | | | 2019/05/22 |

單位/UNIT:mm
所有尺寸公差/TOLERANCE:±2
長度(L):1070/重量(W):11.5kg±5%
長度(L):1200/重量(W):12.5kg±5%



| | | | | |
|-------------------------------------|-------------------------------|-----------------|-----------------|----------------|
| SIRUBA TABLE CUT - OUT | Series | Item Code | Subclass Remark | Mounting |
| | HF008 HF008A | HF008-T4 | For FBQ | Semi-submerged |
| | | | | Date |
| | | | | 2019/05/22 |

單位 / UNIT : mm
 所有尺寸公差 / TOLERANCE : ±2
 長度 (L) : 1070 / 重量 (W) : 11.5kg±5%
 長度 (L) : 1200 / 重量 (W) : 12.5kg±5%