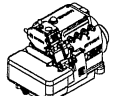

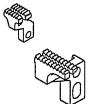












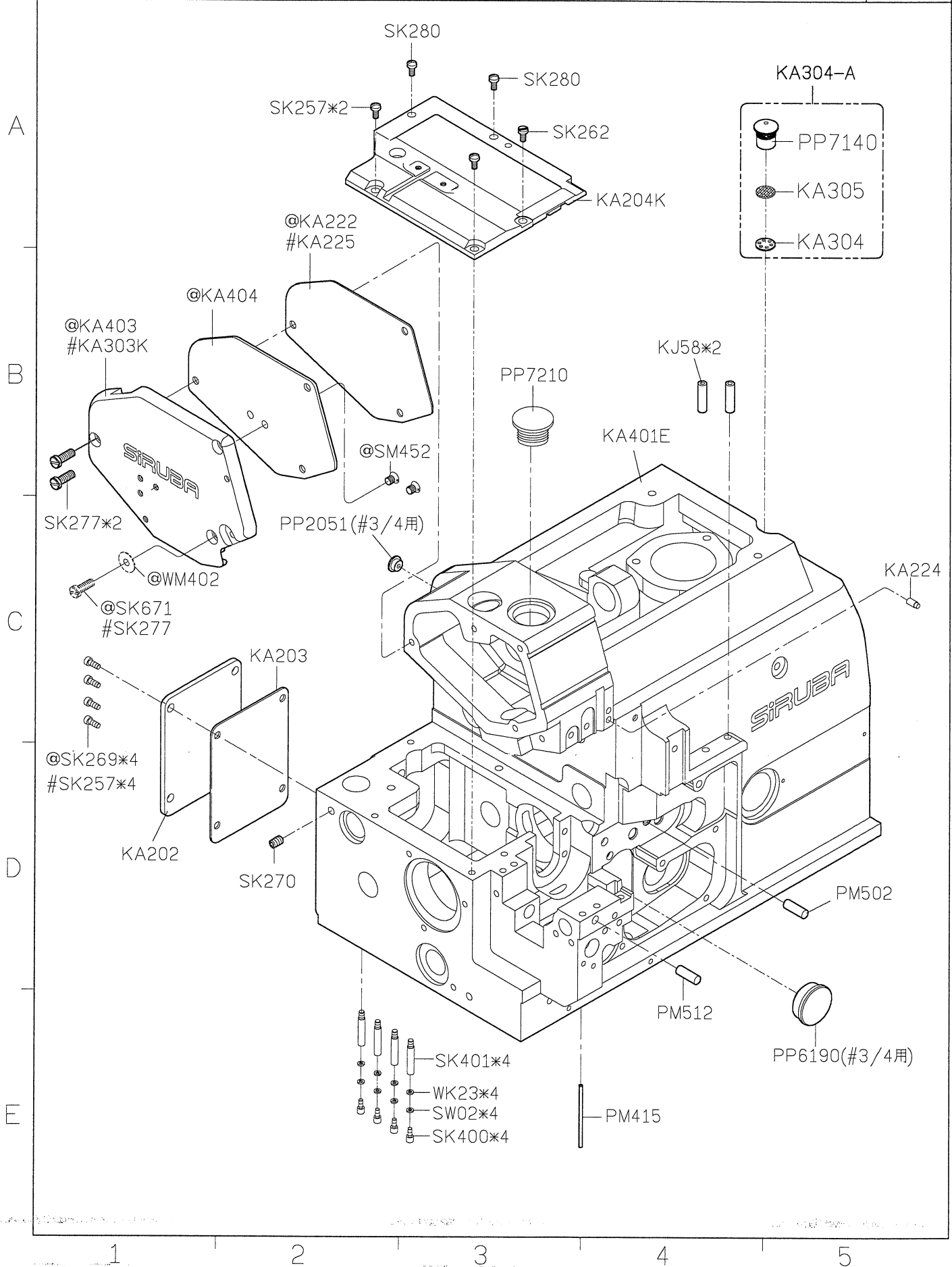


| SIRUBA GAGE PARTS LIST | | Series | | | | | Remark | | | | | | | | Page | Date |
|---|----------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|------------|
| | | 700Qe | | | | | | | | | | | | | 1 / 2 | 2017/07/21 |
|  | |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |
| 機 型 Model | | 針板 Needle Plate | 送具 Feed Dog | 送具 Feed Dog | 押具 Presser Foot | 勾針 Looper | 針鉗 Needle Clamp | 束環 Coller | 衝程 Crank | 衝程 Crank | 大心 Crank Shaft | 勾針連桿座 Upper Looper Holder | 過線件 Thread Guide | 下刀架 Lower Knif Holder | 針 Needle | |
| 737Qe | 503M2-04 | E222 | D210K | D207 | H204K | P201-14A | LP231 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#11 |
| | 504F1-04 | E206 | D201K | D207 | H201K | P201-14A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#9 |
| | 504F1-15 | E233K | D201K | D217 | H201K | P214P-A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#9 |
| | 504F2-02/GAL-Q | E233K | D201K | D217 | H201K | P214P-2A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#9 |
| | 504M1-15 | E207 | D201K | D209 | H201K | P211-A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#9 |
| | 504M2-04 | E222 | D210K | D207 | H204K | P201-14A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#11 |
| | 504M2-04/TR | E222 | D210K | D207 | H204K | P216-3 | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#11 |
| | 504M3-04 | E220 | D210K | D209 | H204K | P201-14A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#11 |
| | 504M3-05 | E221 | D210K | D209 | H204K | P201-14A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#11 |
| | 504M3-05/PZ | E221 | D210K | D209 | H204K | P257-A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#18 |
| | 504M5-04/BK | E232 | D203K | D207 | H203K | P202Q-2A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#11 |
| | 504M5-04/BK-1 | E232 | D203K | D207 | H203K | P202Q-2A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | BK239 | DCX27#11 |
| 505F1-04 | E206 | D201K | D207 | H201K | P203-A | LP225 | KG231K-E | KJ247 | KF203-E | KJ206-E | KD401 | KJ236K | KJ219 | KR209 | DCX27#9 | |
| 747Qe | 512M1-25 | E208 | D210K | D207 | H204K | P201-A | LP228 | KG242K-E | KJ247 | KF215-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 512M1-34 | E236 | D210K | D207 | H204K | P214-A | LP228 | KG254K-E | KJ247 | KF215-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#14*2 |
| | 514F1-24 | E212K | D210K | D207 | H204K | P201-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514H4-24/GA | E229 | D202K | D207 | H202K | P204-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514H4-24/GAP | E229 | D202K | D207 | H202K | P204P-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514M2-24 | E229 | D210K | D207 | H204K | P201-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514M2-24/TG | E229 | D210K | D207 | H204K | P254J-4A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514M2-25 | E208 | D210K | D207 | H204K | P201-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514M2-28 | E230 | D210K | D207 | H204K | P201-8A | LP227A | KG242K-E | KJ248 | KF203-E | KJ203-E | KD401A | KJ228K | KJ238 | KR209 | DCX27#11*2 |
| | 514M4-23 | E209 | D210K | D207 | H204K | P201-2A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514M5-23/BK | E210 | D203K | D207 | H203K | P202Q-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | KR209 | DCX27#11*2 |
| | 514M5-23/BK-1 | E210 | D203K | D207 | H203K | P202Q-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | BK239 | DCX27#11*2 |
| | 514M5-23/BKS | E210Q | D203K | D207 | H203 | P202Q-A | LP226 | KG242K-E | KJ246 | KF203-E | KJ203-E | KD401 | KJ208K | KJ219 | BK309 | DCX27#11*2 |
| | 514M7-24 | E226 | D212 | D207 | H210 | P201-A | LP230 | KG242K-E | KJ248 | KF203-E | KJ203-E | KD401A | KJ228K | KJ238 | KR209 | DCX27#16*2 |

| SiRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|----------------------------|-------------|--|-----------|
| | 700QD/988QD 700Qe/988Qe | KA | @: Use for 700QD/988QD #: Use for 700Qe/988Qe | 1/1 |
| | | | | Date |
| | | | | 2018/3/16 |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|-------------|-------------|------------------------|-----------|
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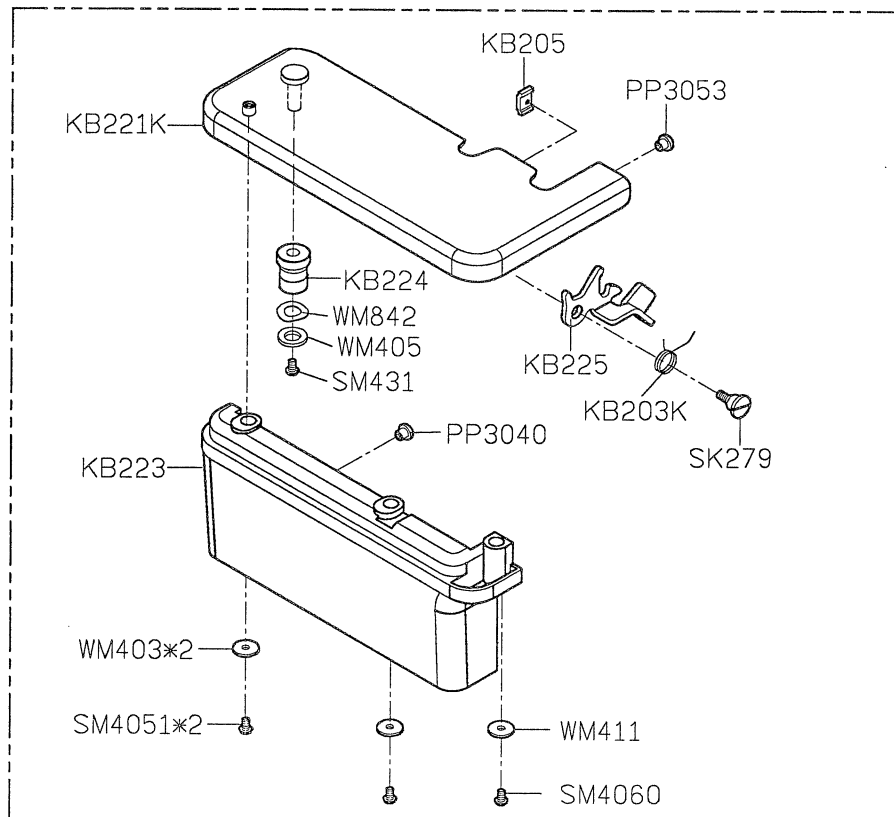
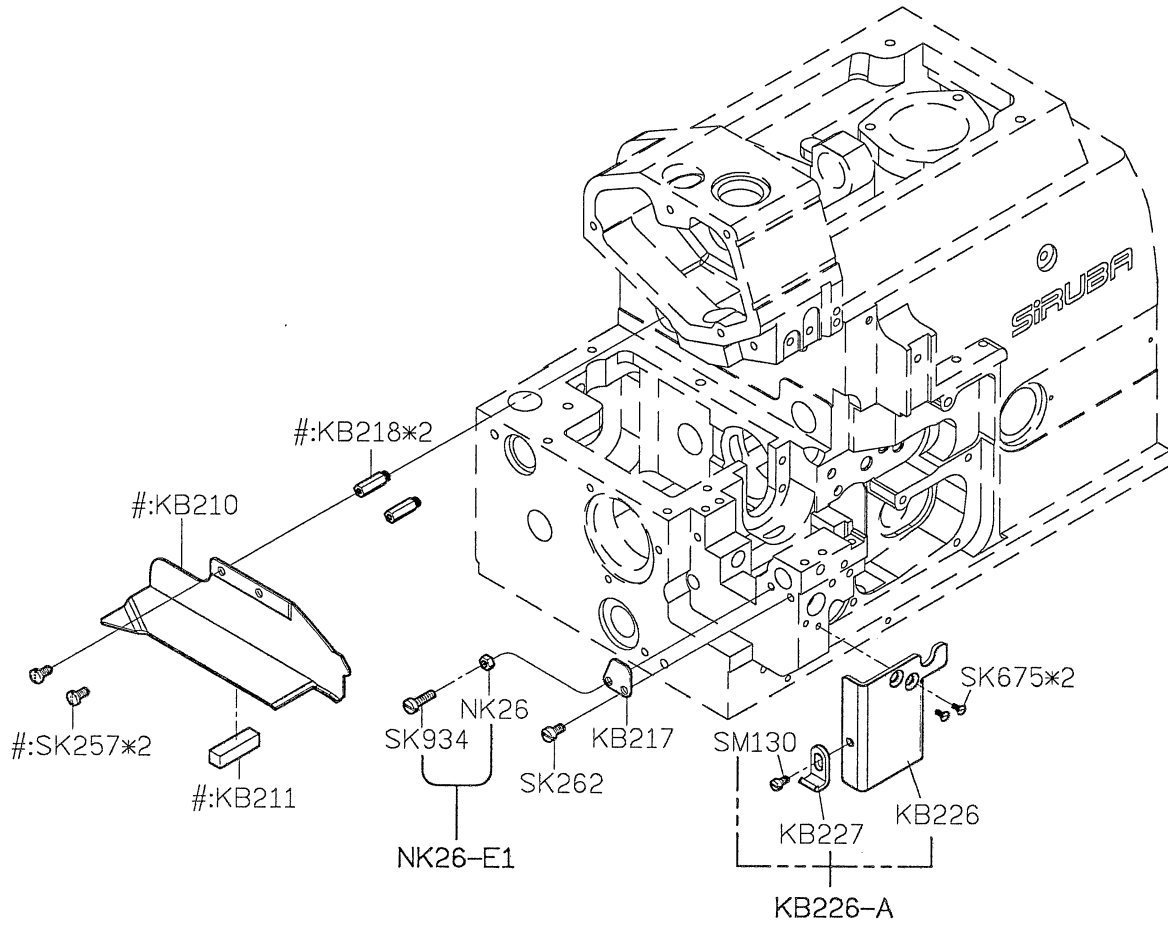
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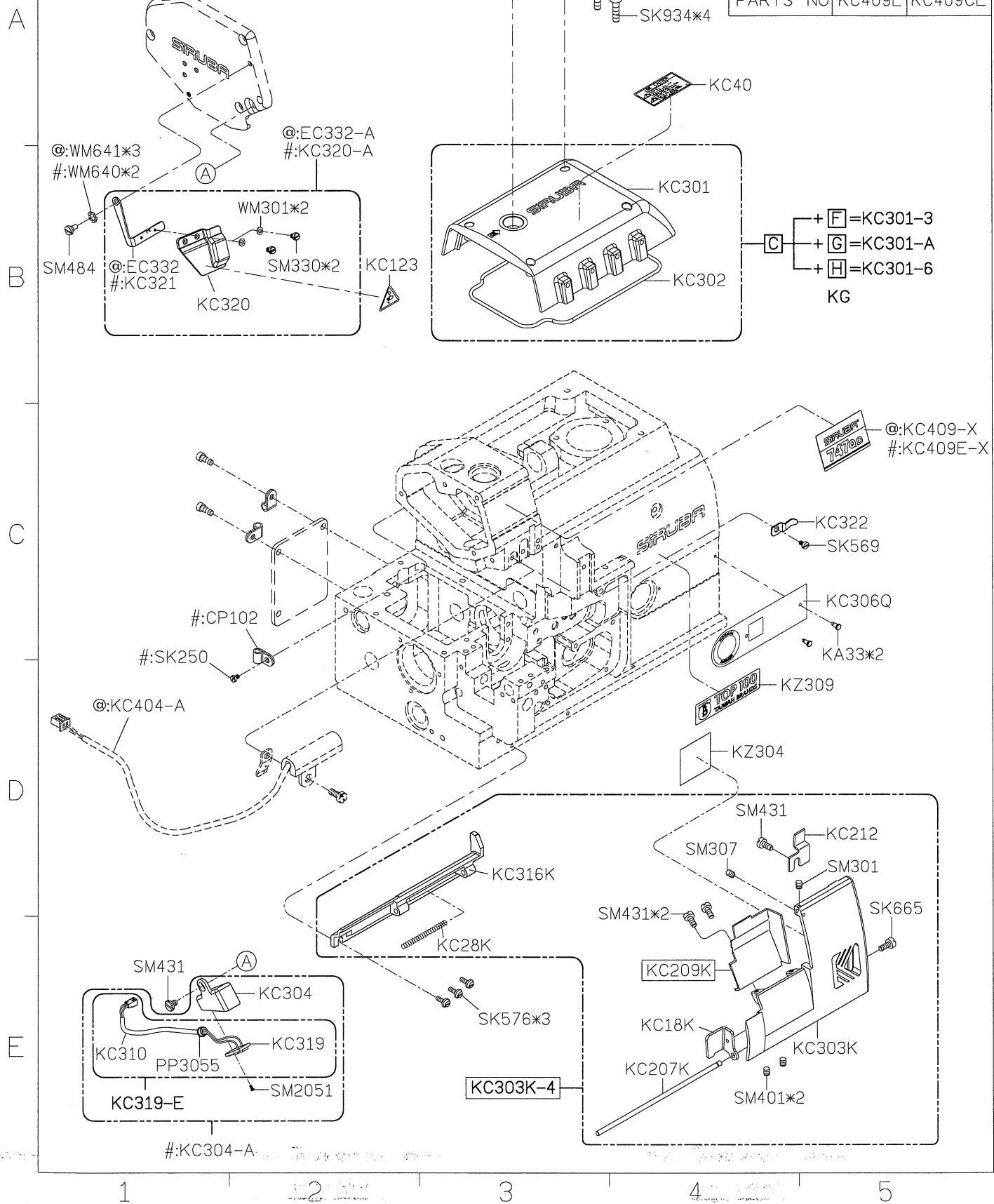
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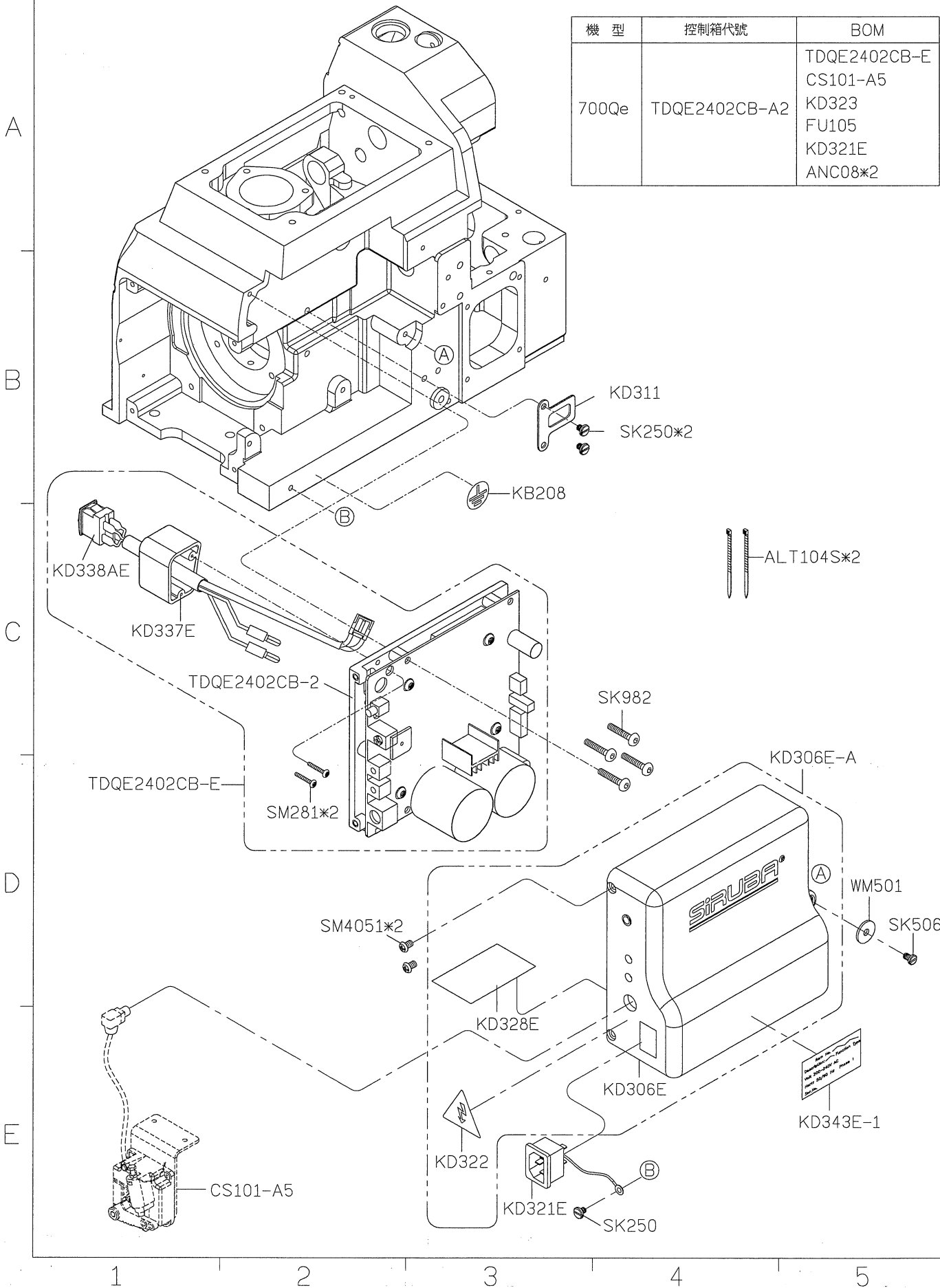
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| SIRUBA PARTS LIST | Series | Parts Group | Subclass Remark | Page |
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| | | | | Date |
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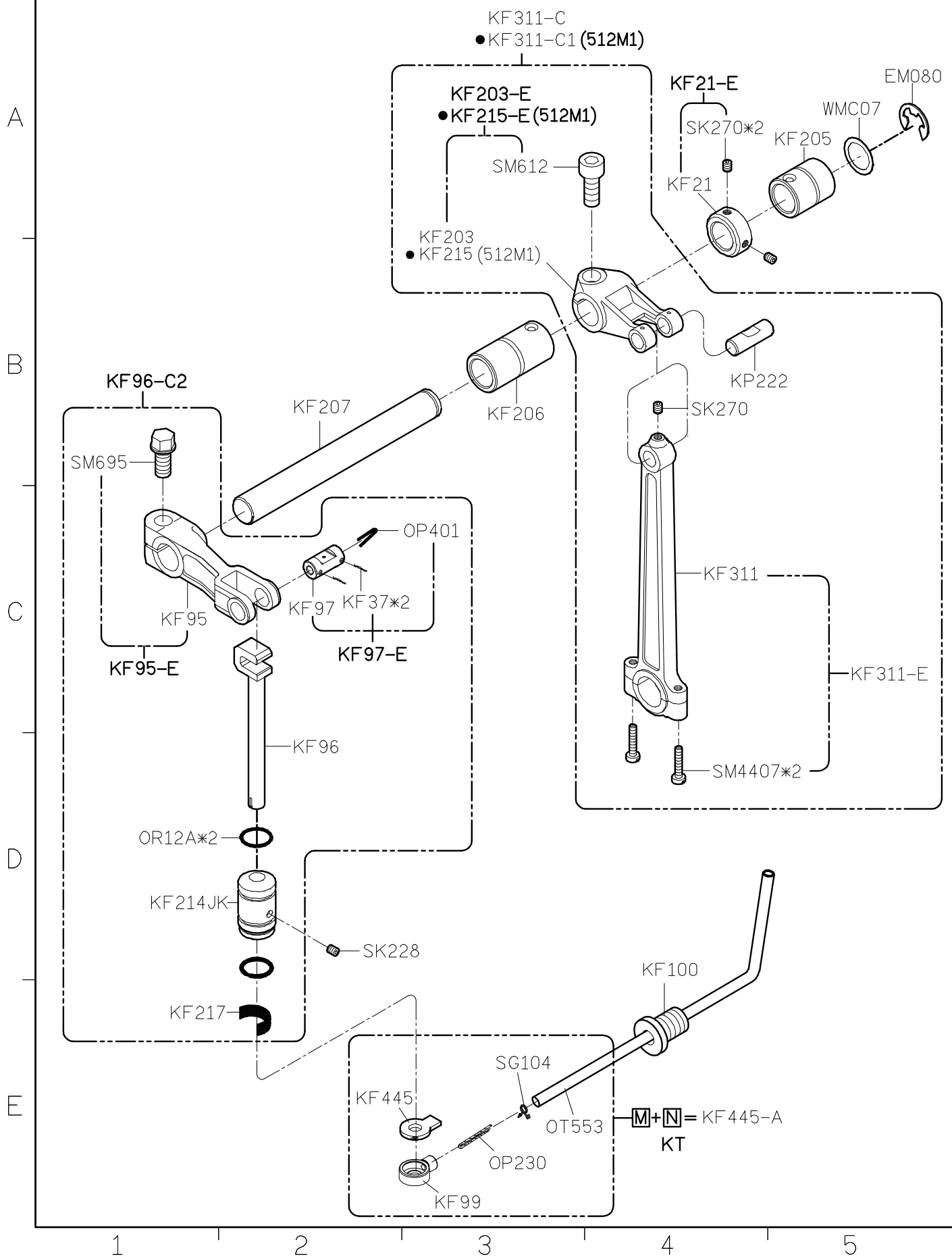
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| | KC303K-4 | KC303K-5 | | | | MODEL | 700Qe | 988Qe |
| | | | | | | PARTS NO | KC409E | KC409CE |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
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| | | | | Date |
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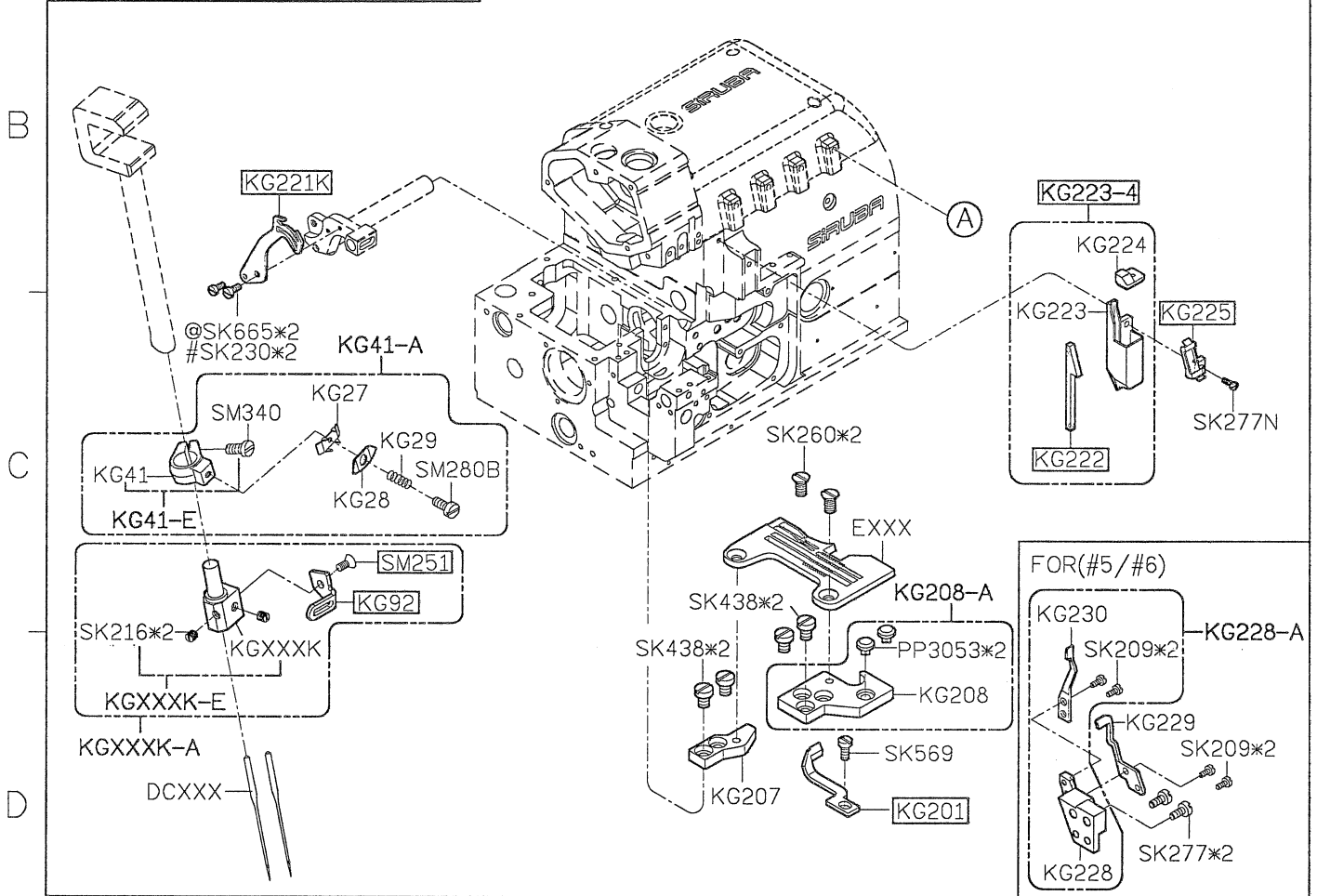


| SiRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
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| | | | | Date |
| | | | | 2020/03/25 |



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| <div>SIRUBA</div> <div>PARTS LIST</div> | Series | Parts Group | Subclass Remark | Page |
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| | 700Qe/988Qe | | #: Use for 700Qe/988Qe | Date |
| | | | | 2017/4/17 |

| MODEL | #3 | #4 | #5 | #6 | FOR(#3/#4) | FOR(#5/#6) |
|---------------|---------|---------|----------|----------|------------|------------|
| A PARTS NO | KG262 | KG211K | KG262 | KG211K | | |
| | KG248 | KG213K | KG239 | KG246 | | |
| | KG250K | KG221K | KG243K | KG251K | | |
| | KG222 | KG222 | KG245 | KG245 | | |
| | KG225 | KG225 | KG261 | KG261 | | |
| | KG201 | KG201 | KG244 | KG244 | | |
| | KG93 | KG92 | KG267 | KG267 | | |
| | SK216 | SK216 | SK216*2 | SK216*2 | | |
| | SK250N | SK250N | SK250N*2 | SK250N*2 | | |
| | SK437N | SK437N | SK437 | SK437 | | |
| | SM251 | SM251 | SM250 | SM250 | | |
| | KG212-3 | KG212-4 | KG241-5 | KG241-6 | | |
| | KG223-4 | KG223-4 | KG223-5 | KG223-5 | | |



| FOR(#3) | FOR(#4/#5) | FOR(#6) |
|----------|------------|----------|
| <p>F</p> | <p>G</p> | <p>H</p> |

| <div>SIRUBA</div> <div>PARTS LIST</div> | Series | Parts Group | Subclass / Remark | Page |
|---|-------------|-------------|-------------------|------------|
| | 700QD/988QD | KJ | | 1/1 |
| | 700Qe/988Qe | | | Date |
| | | | | 2018/11/22 |

| MODEL | #3/#5 | #4/#6 | #4 M7/M8/M2-28 |
|-------------|-----------|-----------|----------------|
| PARTS NO | KJ247-E | KJ246-E | KJ248-E |
| | KJ206 | KJ203 | KJ203 |
| | KJ206-E | KJ203-E | KJ203-E |
| | KJ206-C | KJ203-C | KJ203-C |
| | KJ236K | KJ208K | KJ228K |
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| | KJ219 | | KJ238 |

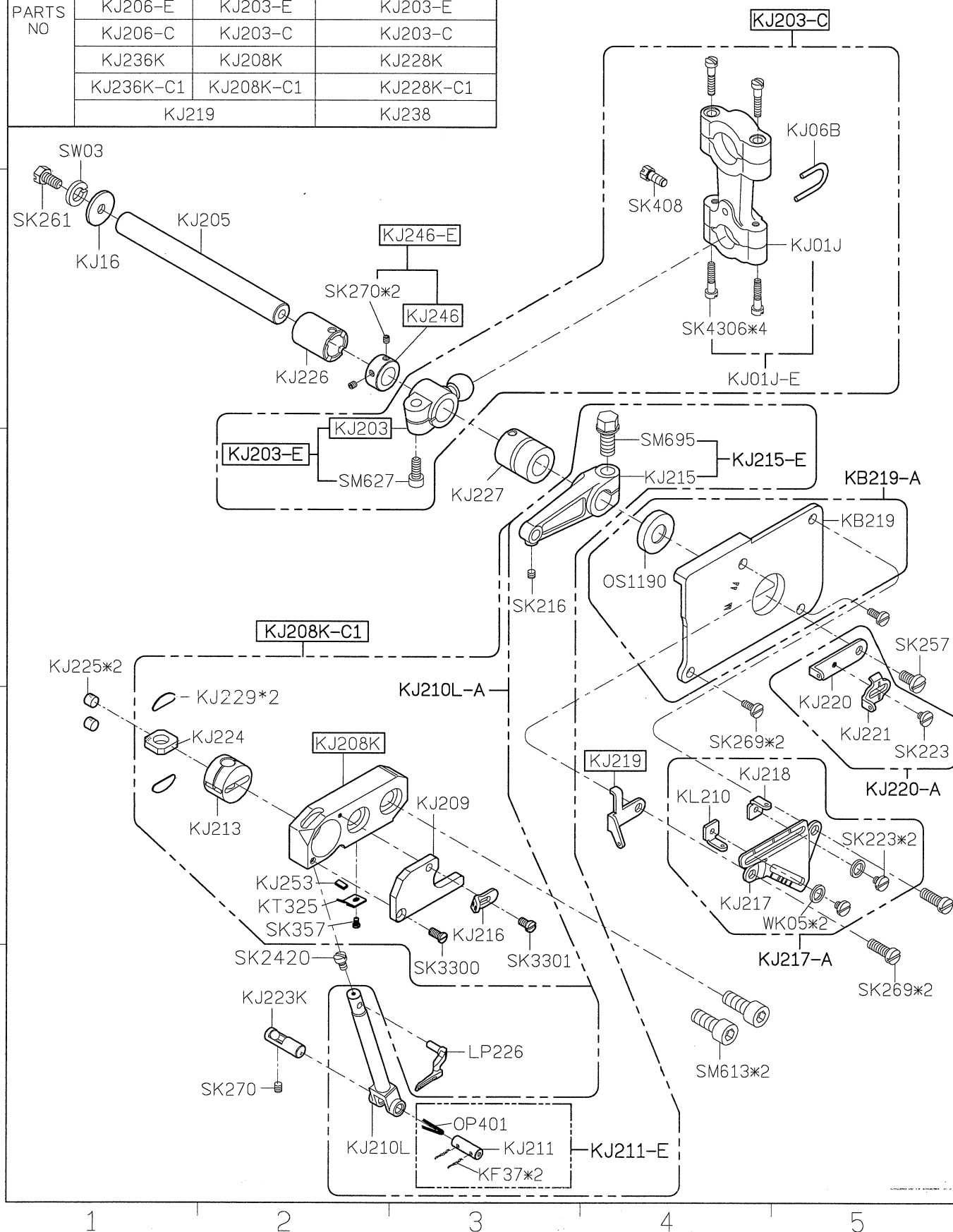
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SIRUBA

PARTS LIST

Series

700QD/988QD
700Qe/988Qe

Parts Group

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Subclass / Remark

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2017/7/20

| MODEL | #3/#4 | #5/#6 | M7 |
|-------------|---------|---------|----------|
| PARTS NO | KL202 | | KL202A |
| | KL211-A | | KL211-A1 |
| | KL205 | KL209 | |
| | | SK270 | |
| | KL205-E | KL209-E | |
| | KL205-C | KL209-C | |

KL KL KM

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KL KL

[P]+[Q]=KL205-C

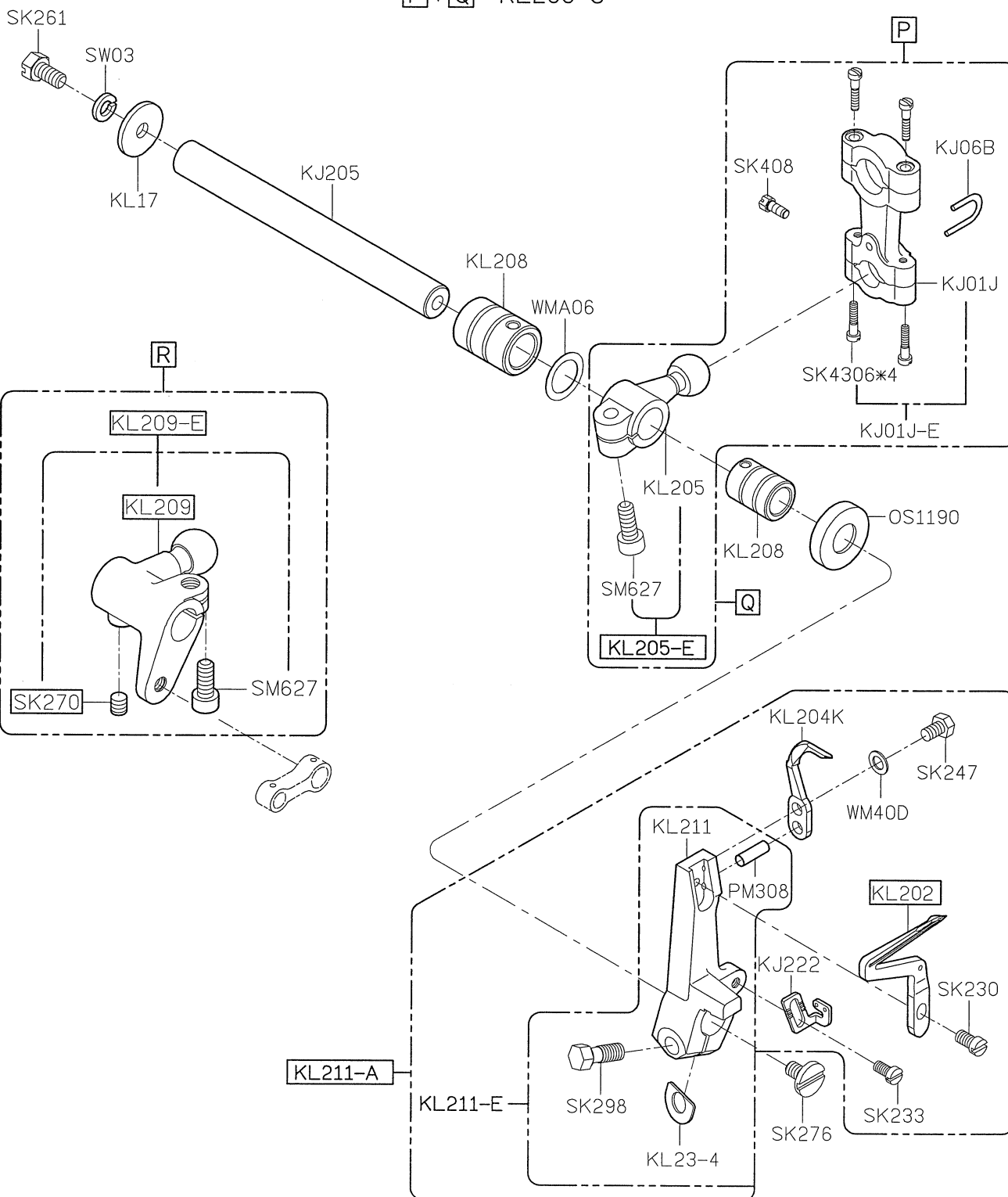
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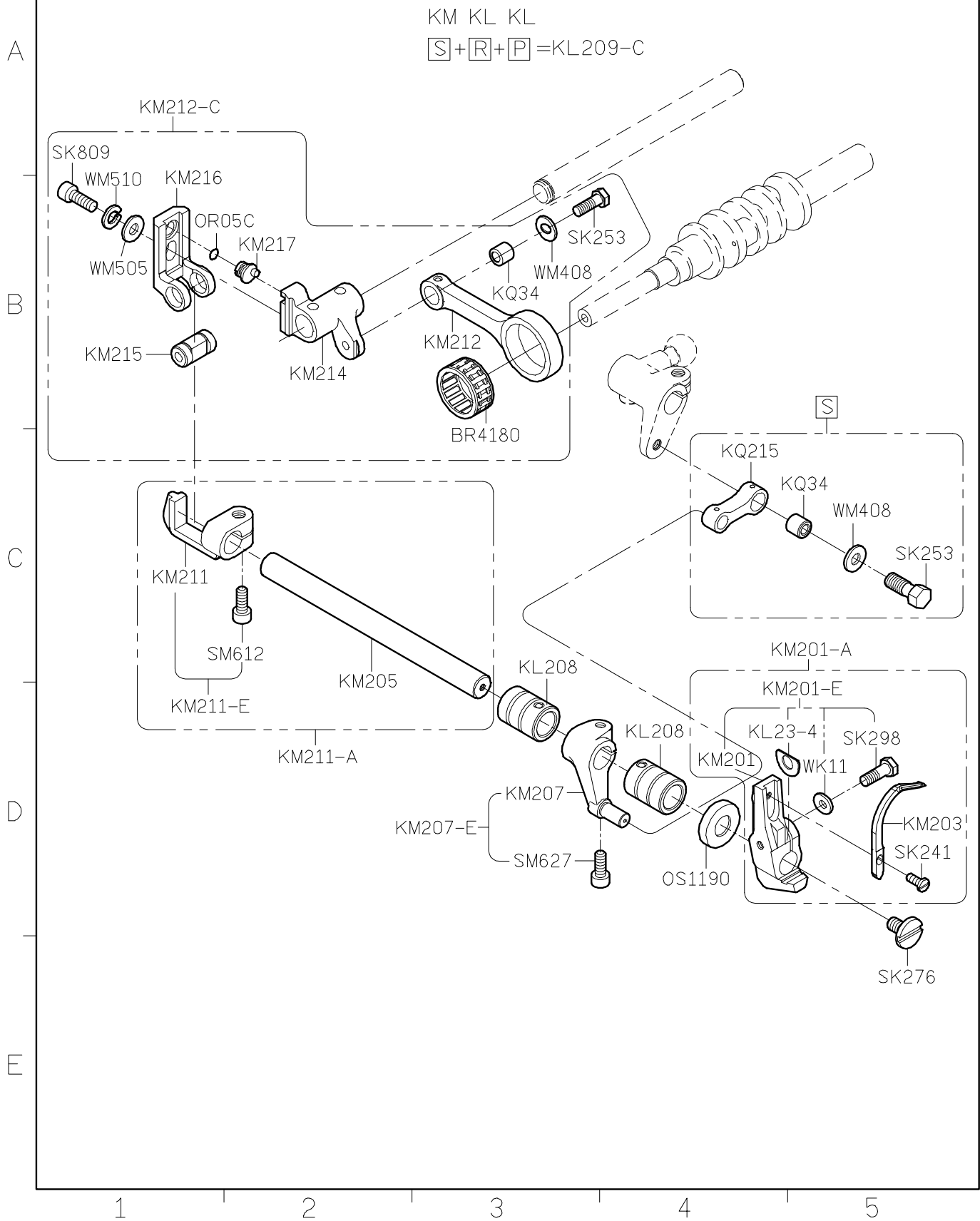
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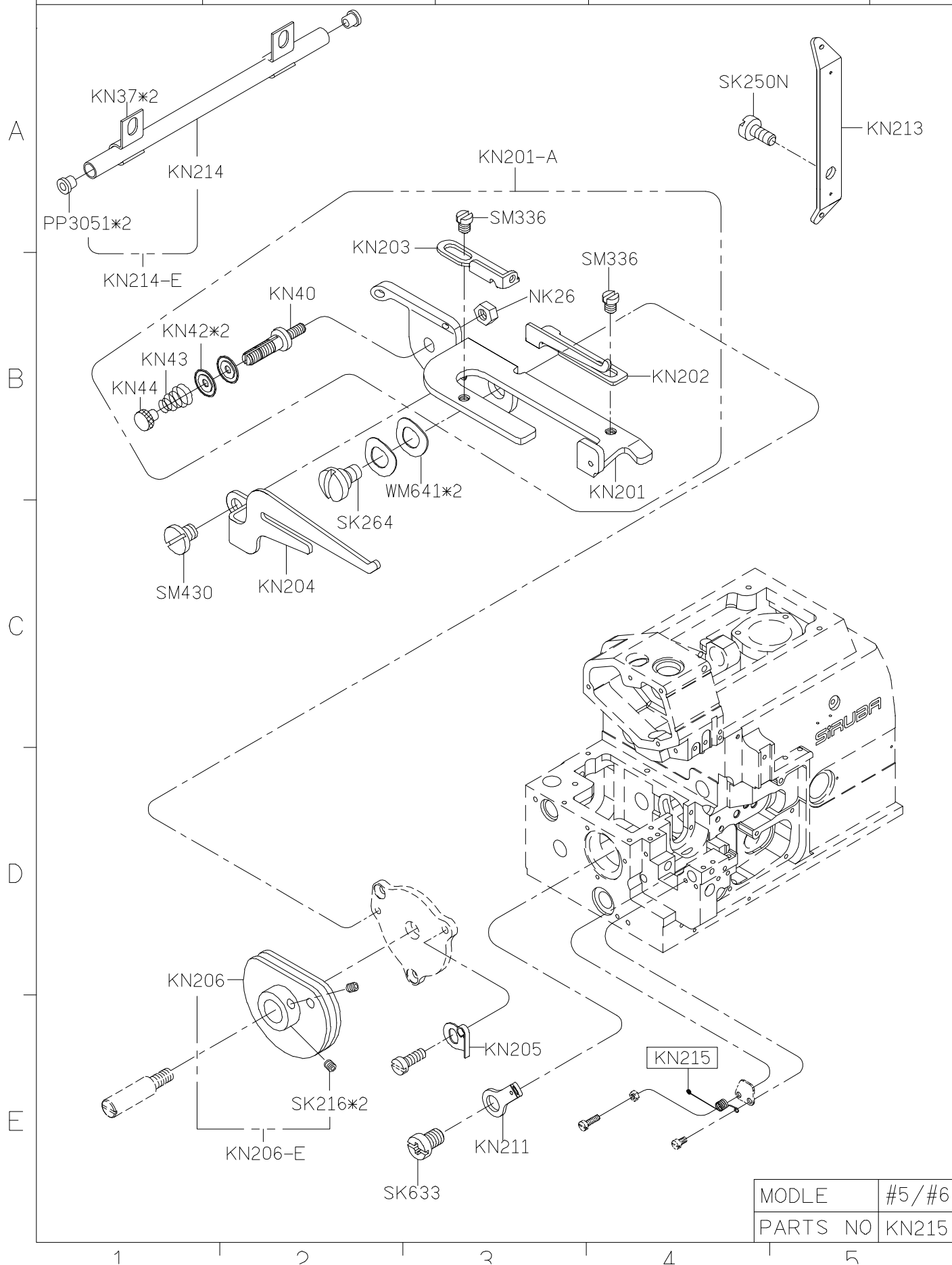
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| SiRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
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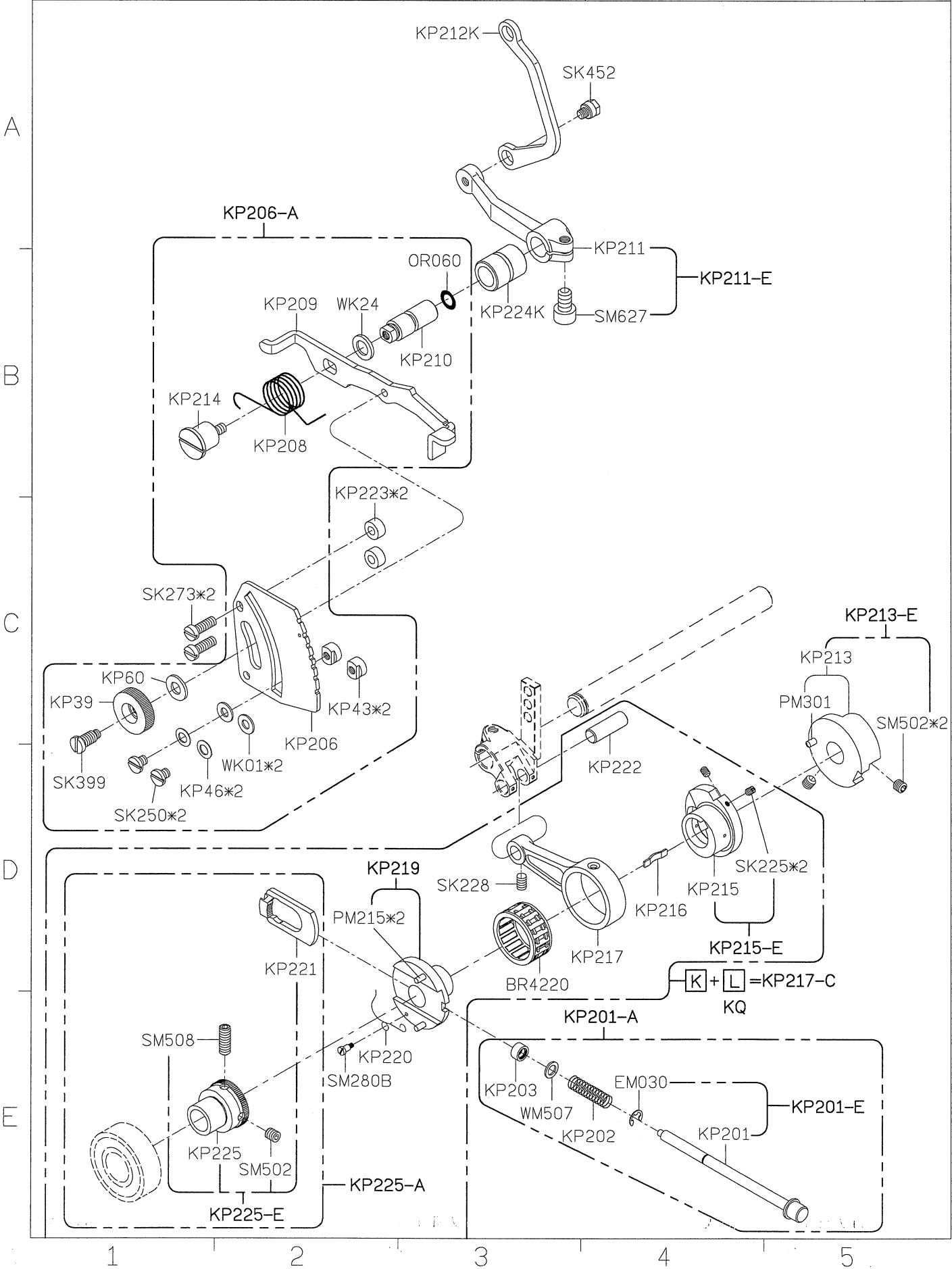


| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
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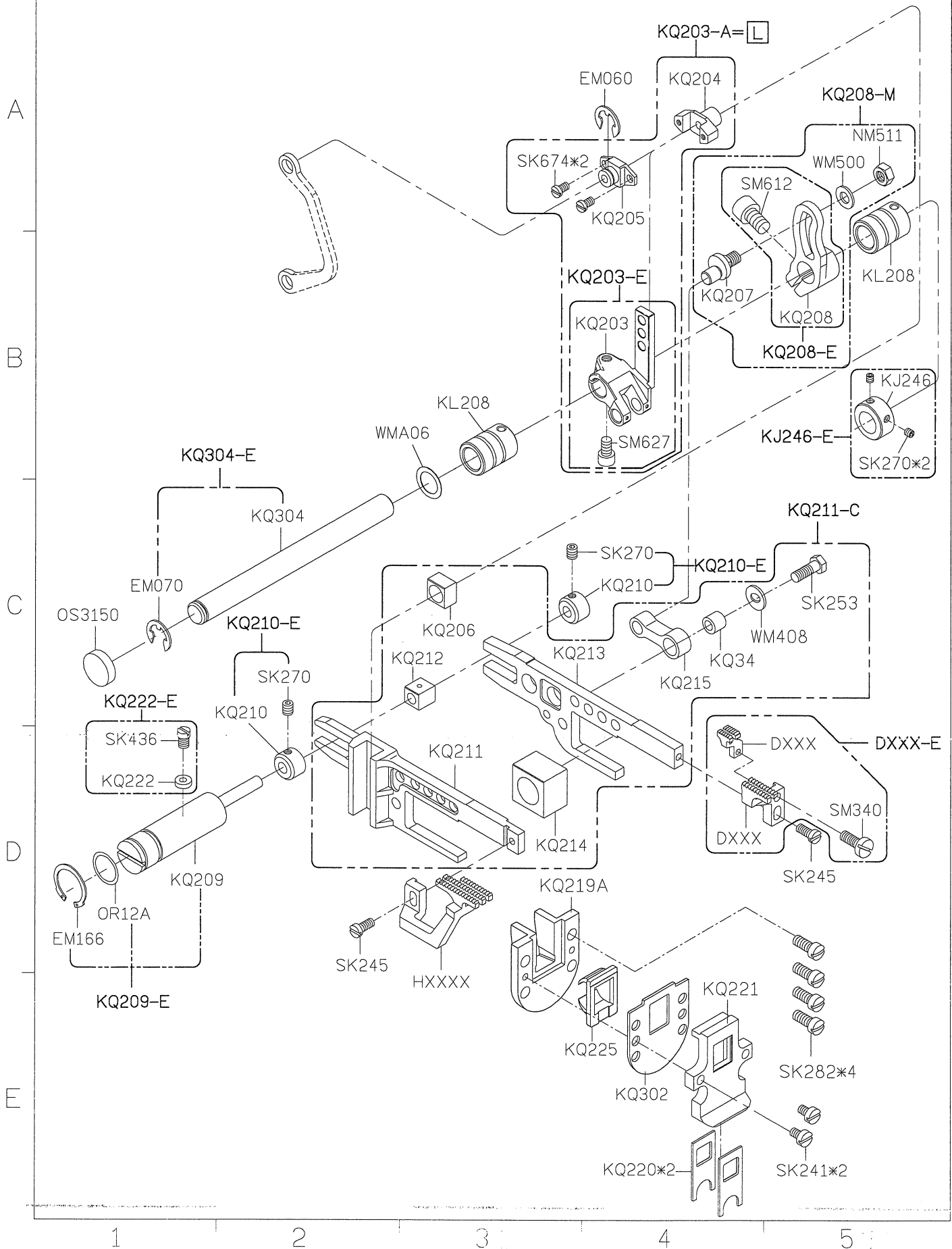


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| MODLE | #5/#6 |
| PARTS NO | KN215 |

| <div>SIRUBA</div> <div>PARTS LIST</div> | Series | Parts Group | Subclass / Remark | Page |
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| | 700QD/988QD 700Qe/988Qe | KP | | 1/1 |
| | | | | Date |
| | | | | 2018/11/22 |



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| | 700QD/988QD 700Qe/988Qe | KQ | | 1/1 |
| | | | | Date |
| | | | | 2019/01/09 |



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| | 700QD/988QD | KR | | 1/1 |
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| | | | | 2017/9/20 |

| MODEL | #3/#4 | #5/#6 |
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| PARTS NO | KR202 | KR218 |
| | KR202-E | KR218-E |
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| | KR206-A | KR221-A |
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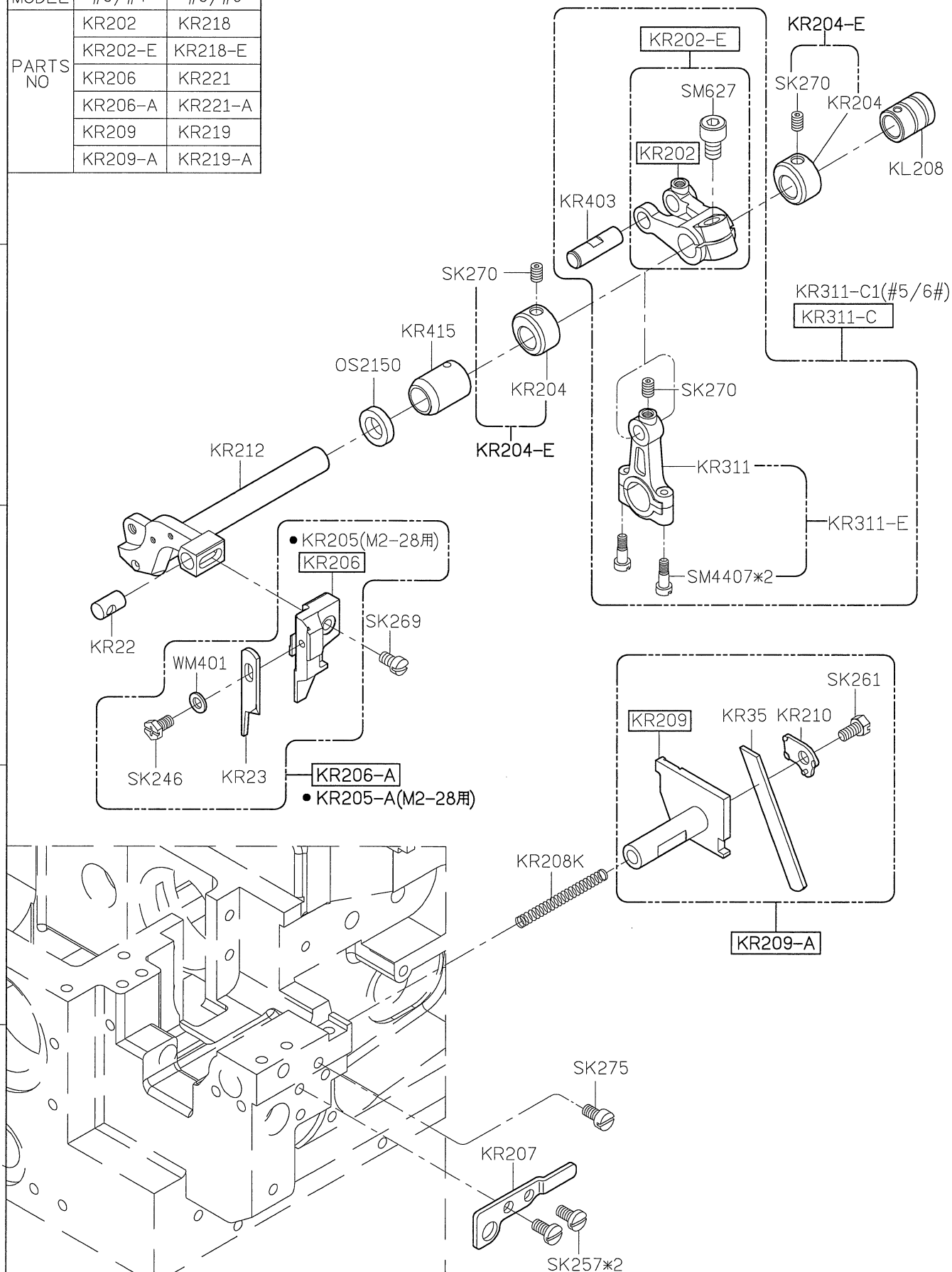
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SIRUBA

PARTS LIST

Series

700QD/988QD
700Qe/988Qe

Parts Group

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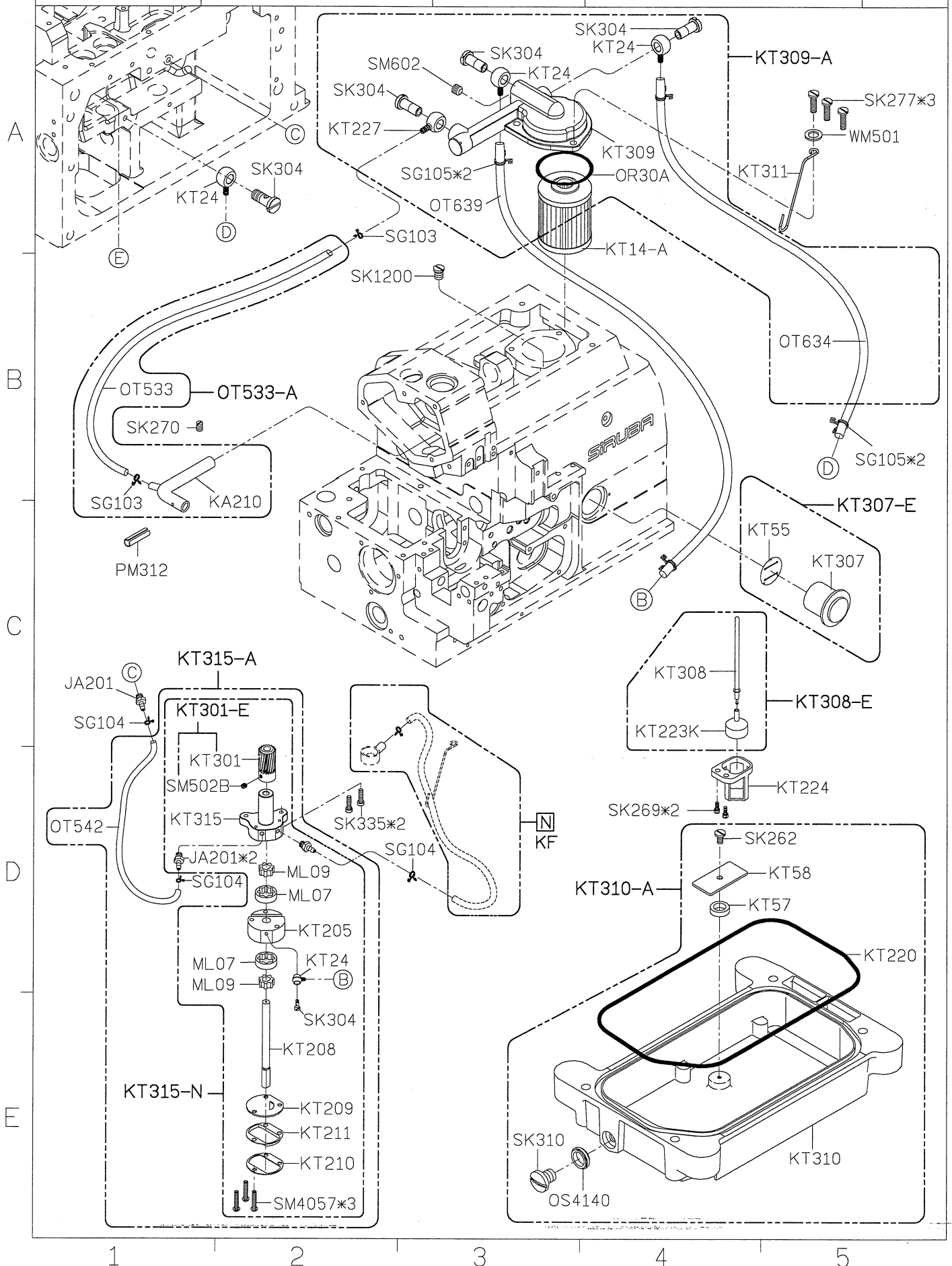
Subclass / Remark

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Date

2018/9/13

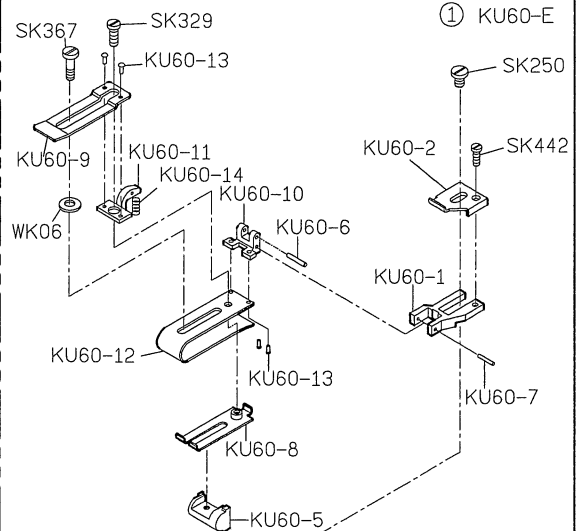
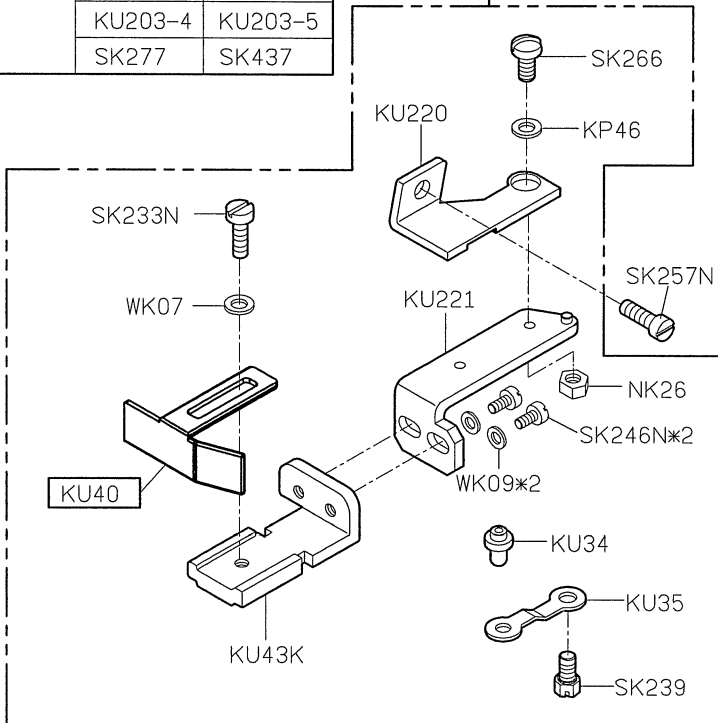


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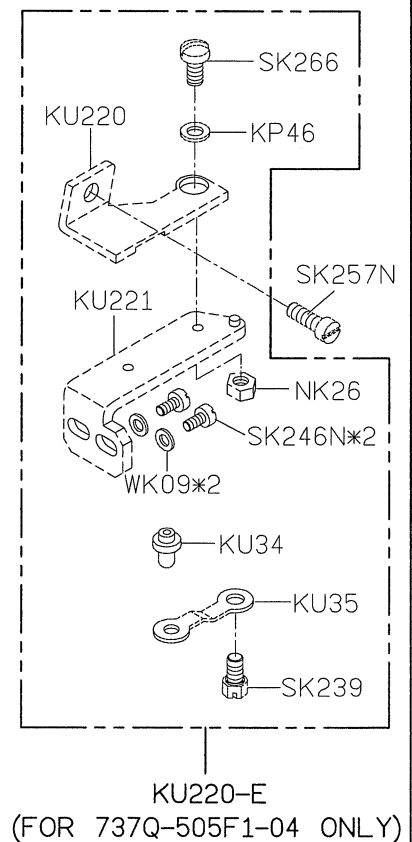
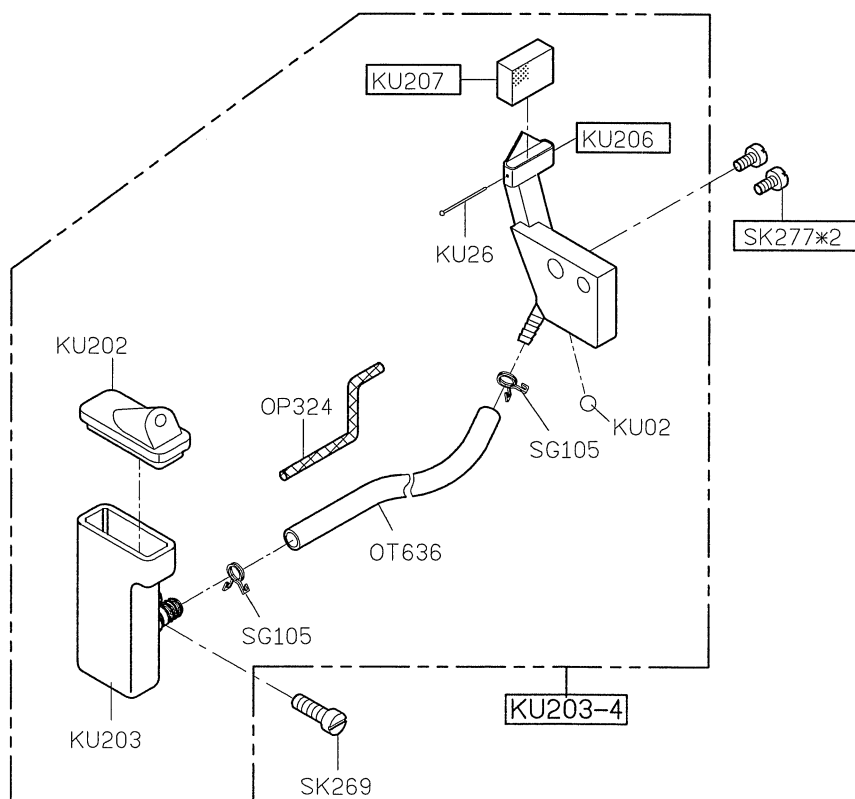
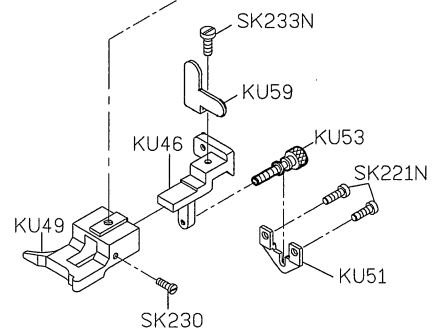
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| | KU206 | KU211 |
| | KU203-4 | KU203-5 |
| | SK277 | SK437 |

KU60-A
(FOR 737Q-505F1-04 ONLY)

KU220-4



② KU49-E



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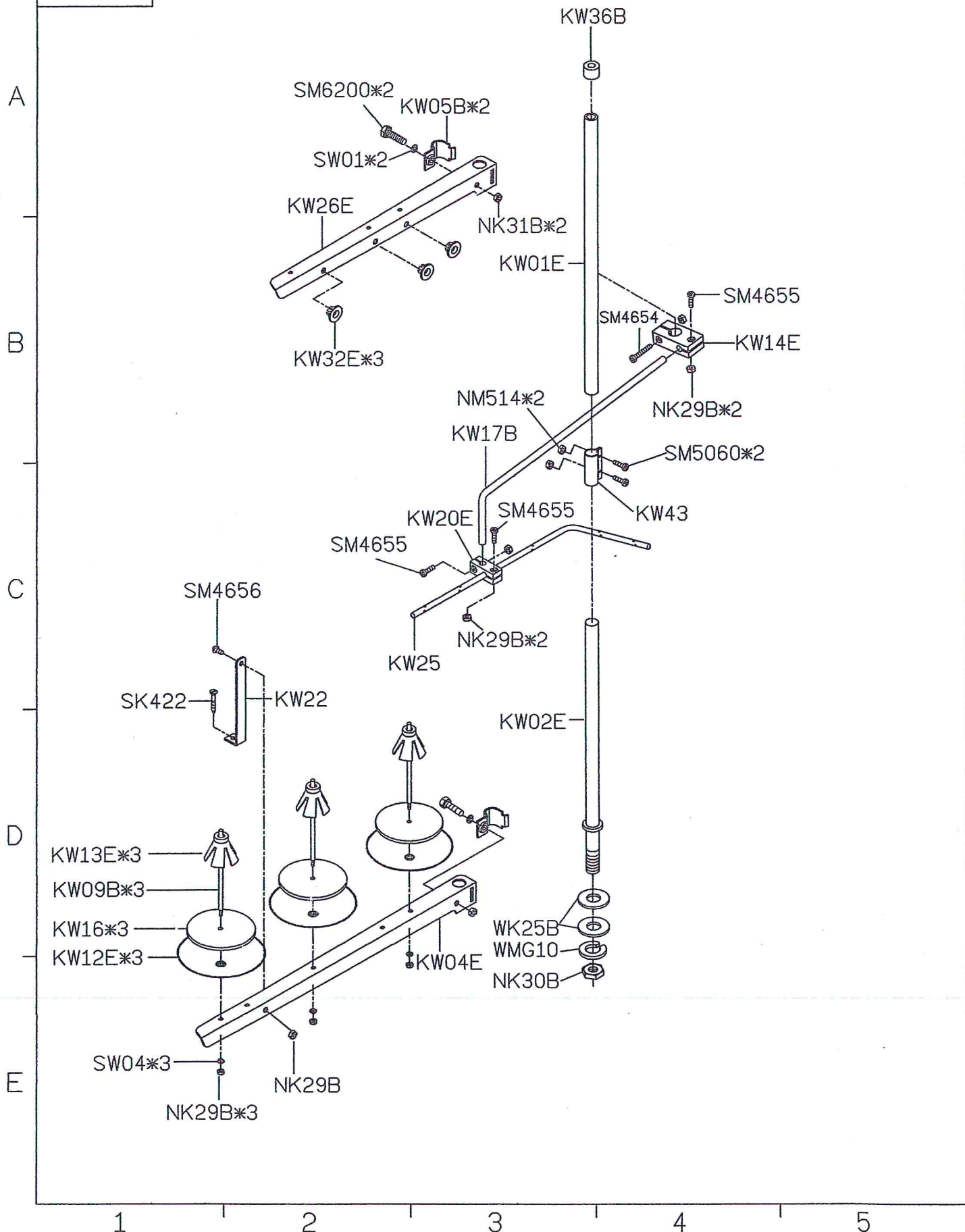
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| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
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| | Overlock | | | Date |
| | 含MO6800系列 | | | 2022/07/11 |

KW40E-3



| SiRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|-----------|-------------|-------------------|------------|
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| | Overlock | | | Date |
| | 含MO6800系列 | | | 2022/07/11 |

KW40E-4

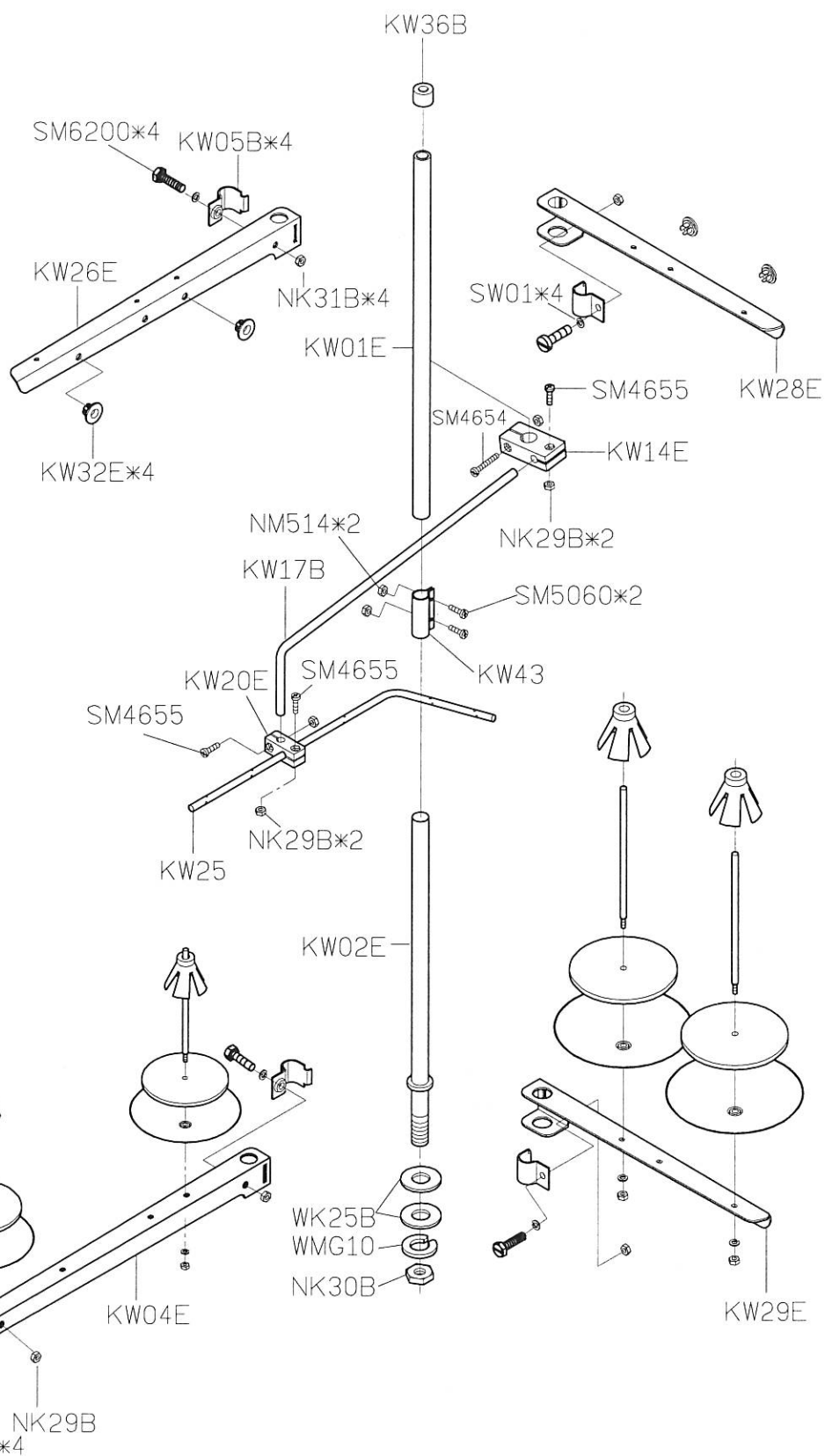
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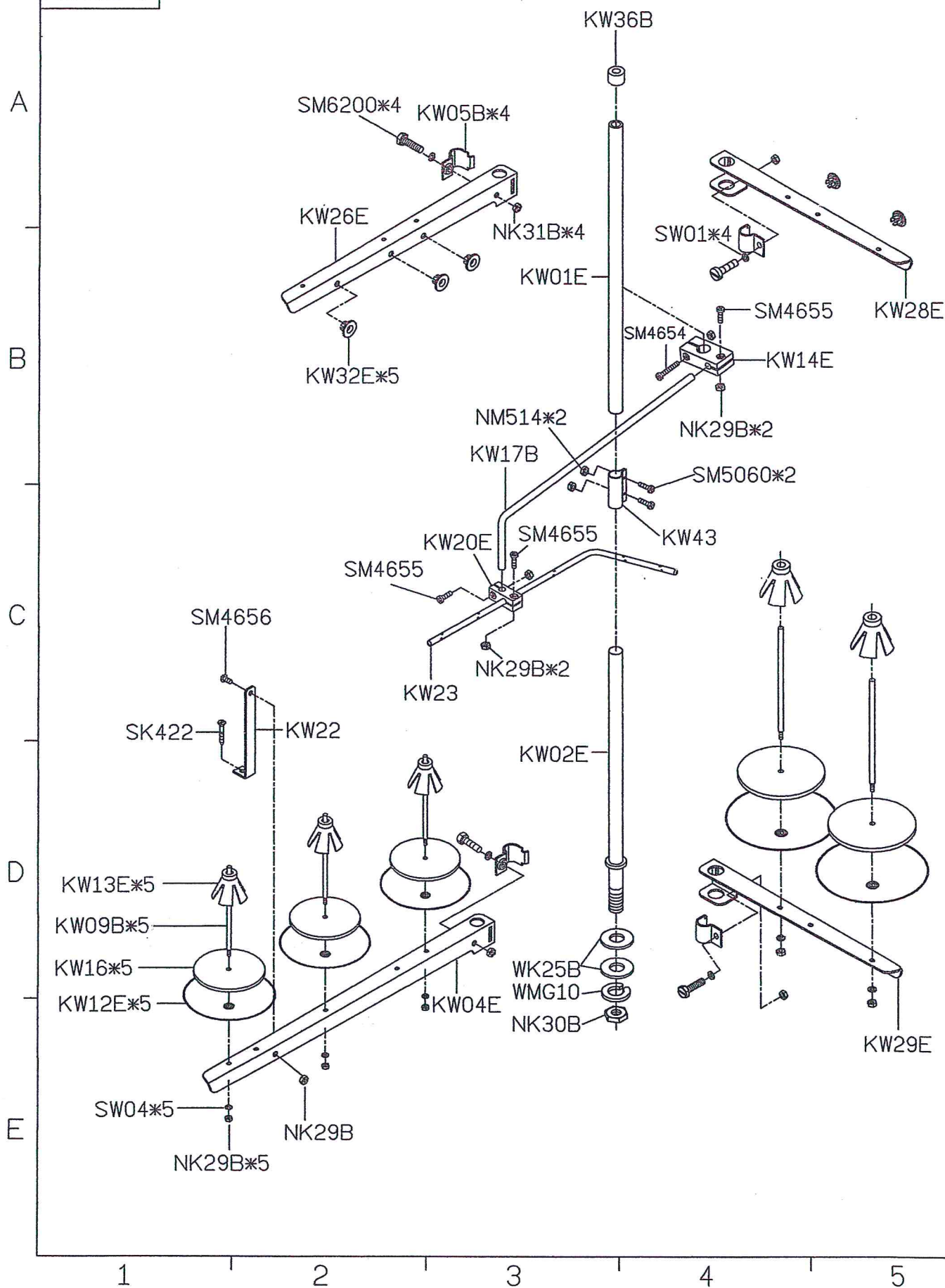
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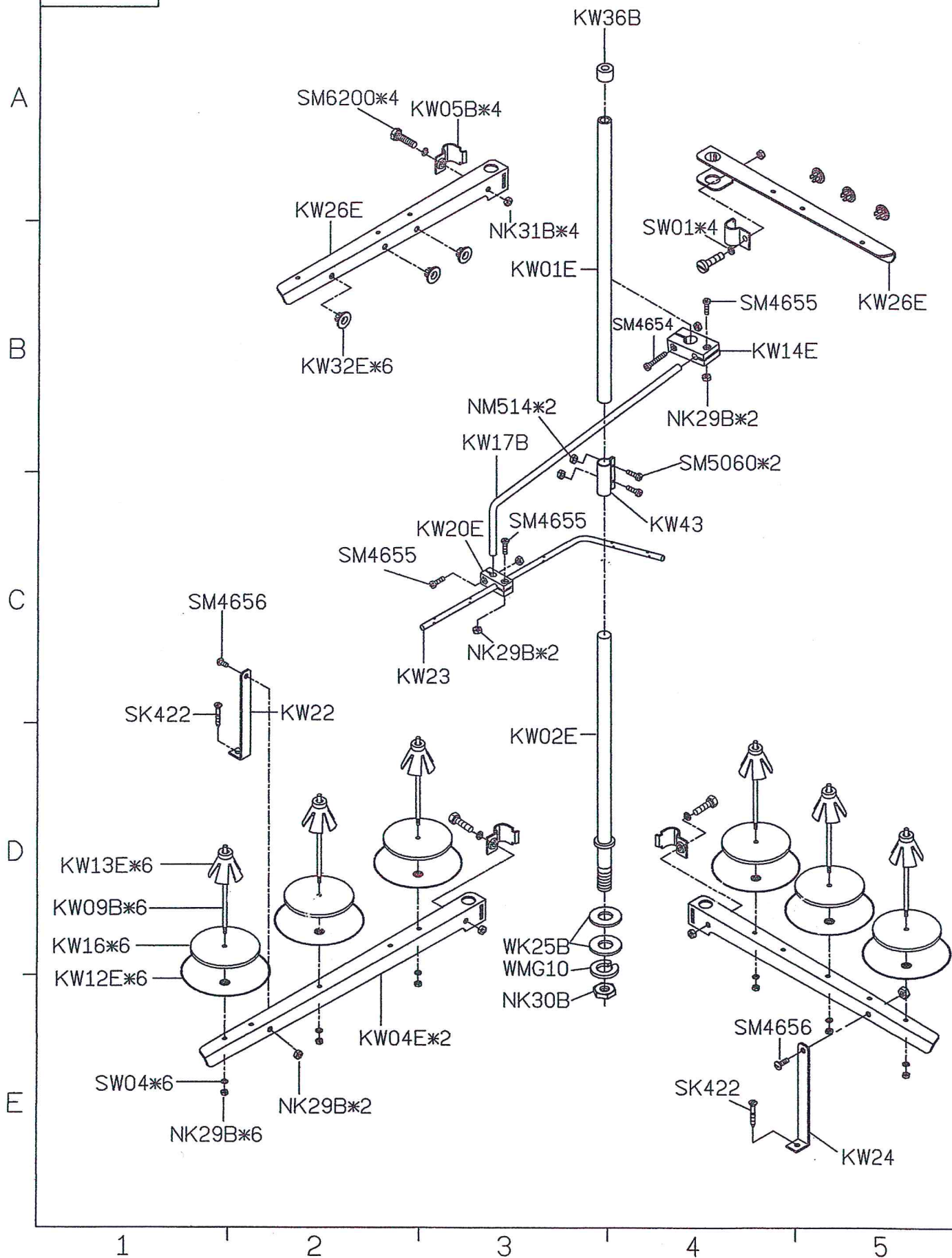
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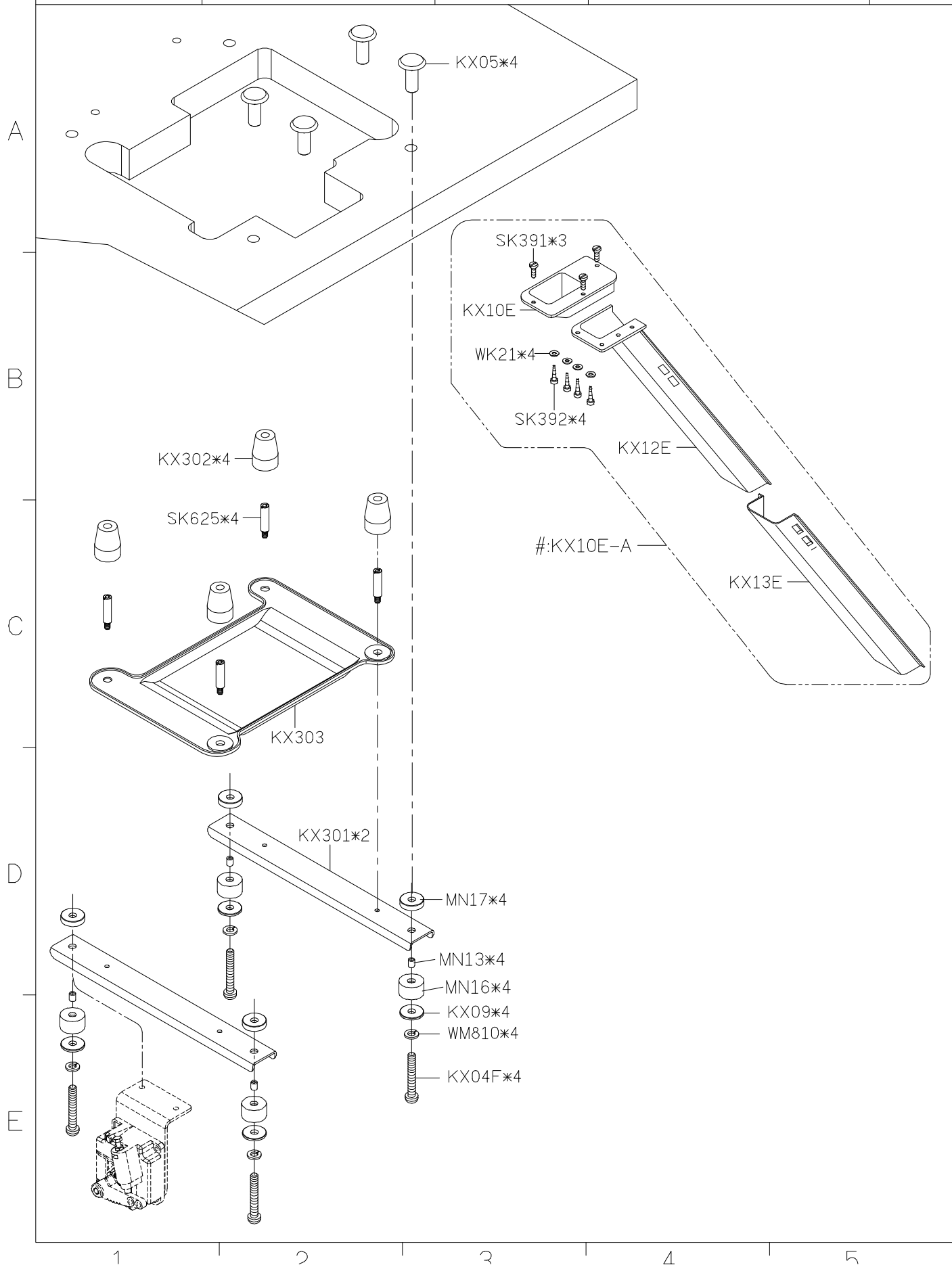





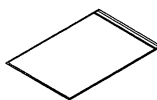

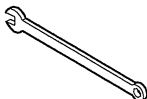

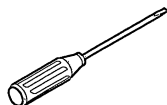


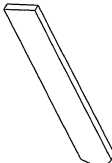

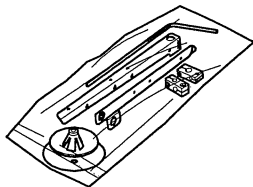
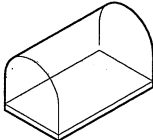
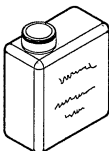


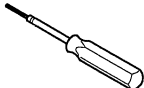

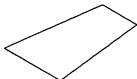
| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|----------------------|-----------|-------------|-------------------|------------|
| | 拷克 | KW | | 4/4 |
| | Overlock | | | Date |
| | 含MO6800系列 | | | 2022/07/11 |

KW40E-6



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|-----------------------------|--|-------------|-------------------------------|-------------------|
| | 700QD/988QD 700Qe/988Qe | KX | #: Use for 700Qe/988Qe | 1/1 |
| | | | | Date |
| | | | | 2014/07/15 |



| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page | |
|---|---|---|--|---|---|
| | 700QD/988QD 700Qe/988Qe | KY | @: Use for 700QD/988QD | 1/1 | |
| | | | | Date | |
| | | | | 2018/11/22 | |
| ANC08*2 固定架 | BS508-A 固定架 | DCX27#9/11/14*5 車針 | KY201JK 工具袋 | KZ03 乾燥劑 | KY231 開口板手 |
|  |  |  |  |  |  |
| FU105 保險絲 | LY33 一字起子 | LY35 一字起子 | | | |
|  |  |  | | | |
| SK216 螺絲 | KR35 下刀片 | KT14-A 濾油器 | | | |
|  |  |  | | | |
| KW40E-3/-4/-5/-6 線架 | | KY01-1 防塵罩 | | | |
|  | |  | | | |
| KY02F-A 油罐 | KY03 油壺 | KY04 漏斗 | | | |
|  |  |  | | | |
| KY14 內六角螺絲起子 | KY18 鑷子 | KY30 針板紙 | | | |
|  |  |  | | | |




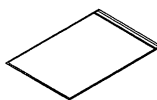

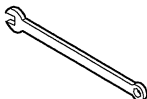

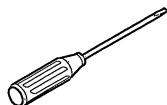


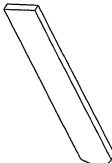

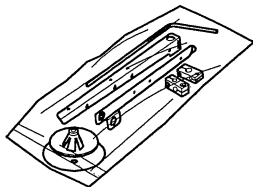
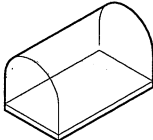
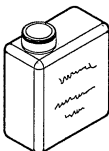


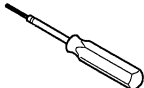

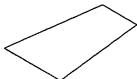
1

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| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page | |
|---|---|---|--|---|---|
| | 700QD/988QD 700Qe/988Qe | KY | @: Use for 700QD/988QD | 1/1 | |
| | | | | Date | |
| | | | | 2018/11/22 | |
| ANC08*2 固定架 | BS508-A 固定架 | DCX27#9/11/14*5 車針 | KY201JK 工具袋 | KZ03 乾燥劑 | KY231 開口板手 |
|  |  |  |  |  |  |
| FU105 保險絲 | LY33 一字起子 | LY35 一字起子 | | | |
|  |  |  | | | |
| SK216 螺絲 | KR35 下刀片 | KT14-A 濾油器 | | | |
|  |  |  | | | |
| KW40E-3/-4/-5/-6 線架 | | KY01-1 防塵罩 | | | |
|  | |  | | | |
| KY02F-A 油罐 | KY03 油壺 | KY04 漏斗 | | | |
|  |  |  | | | |
| KY14 內六角螺絲起子 | KY18 鑷子 | KY30 針板紙 | | | |
|  |  |  | | | |

1

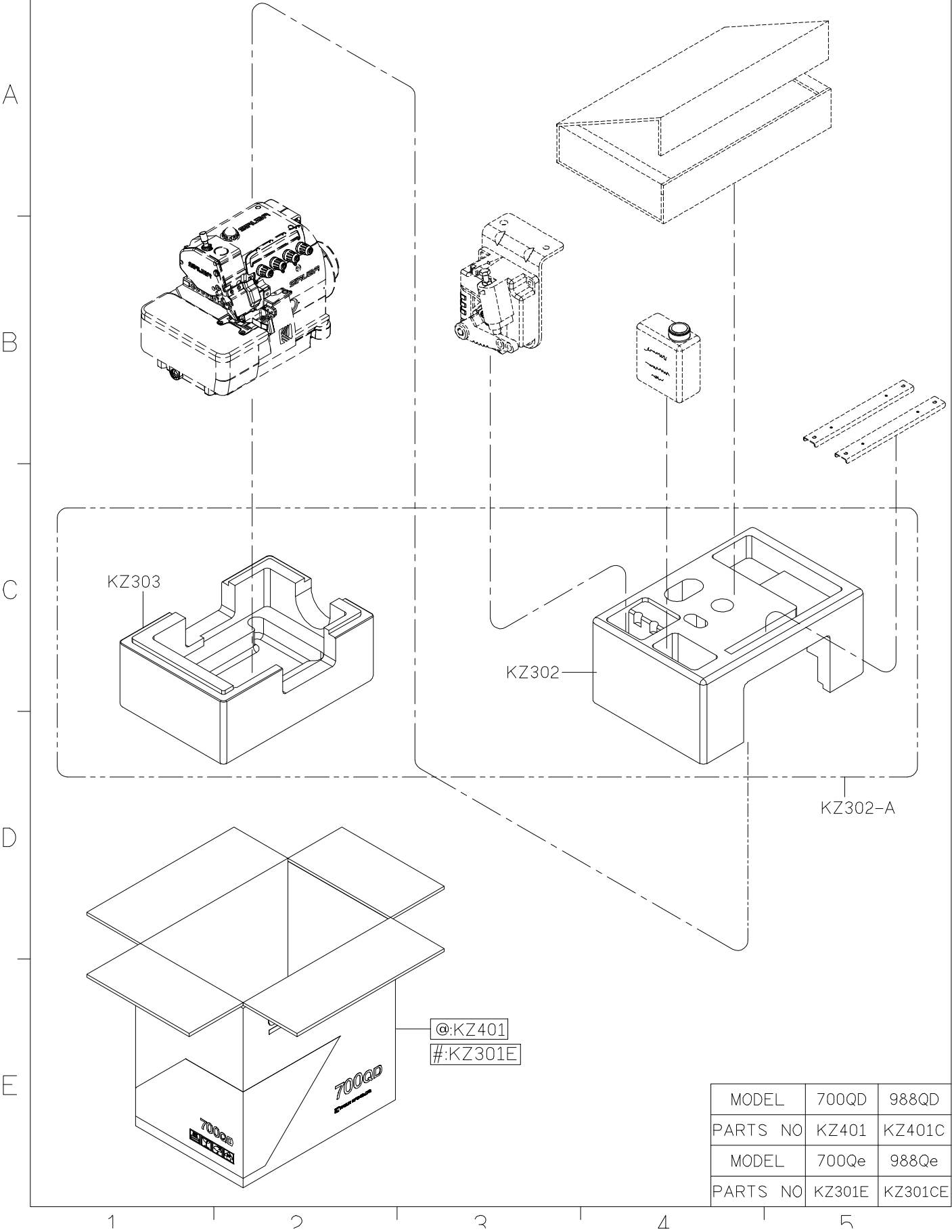
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3

4

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| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|--|--|-------------|--|-------------------|
| | 700QD/988QD 700Qe/988Qe | KZ | @: Use for 700QD/988QD #: Use for 700Qe/988Qe | 1/1 |
| | | | | Date |
| | | | | 2014/04/25 |



SIRUBA

TABLE
CUT - OUT

Series

**700Q/700QD/700Qe
988Q/988QD/988Qe**

Item Code

700Q-T

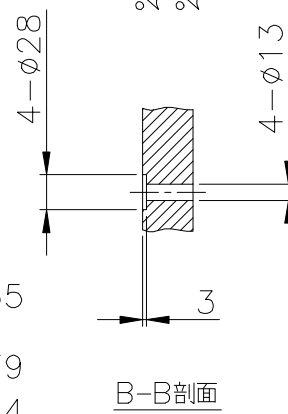
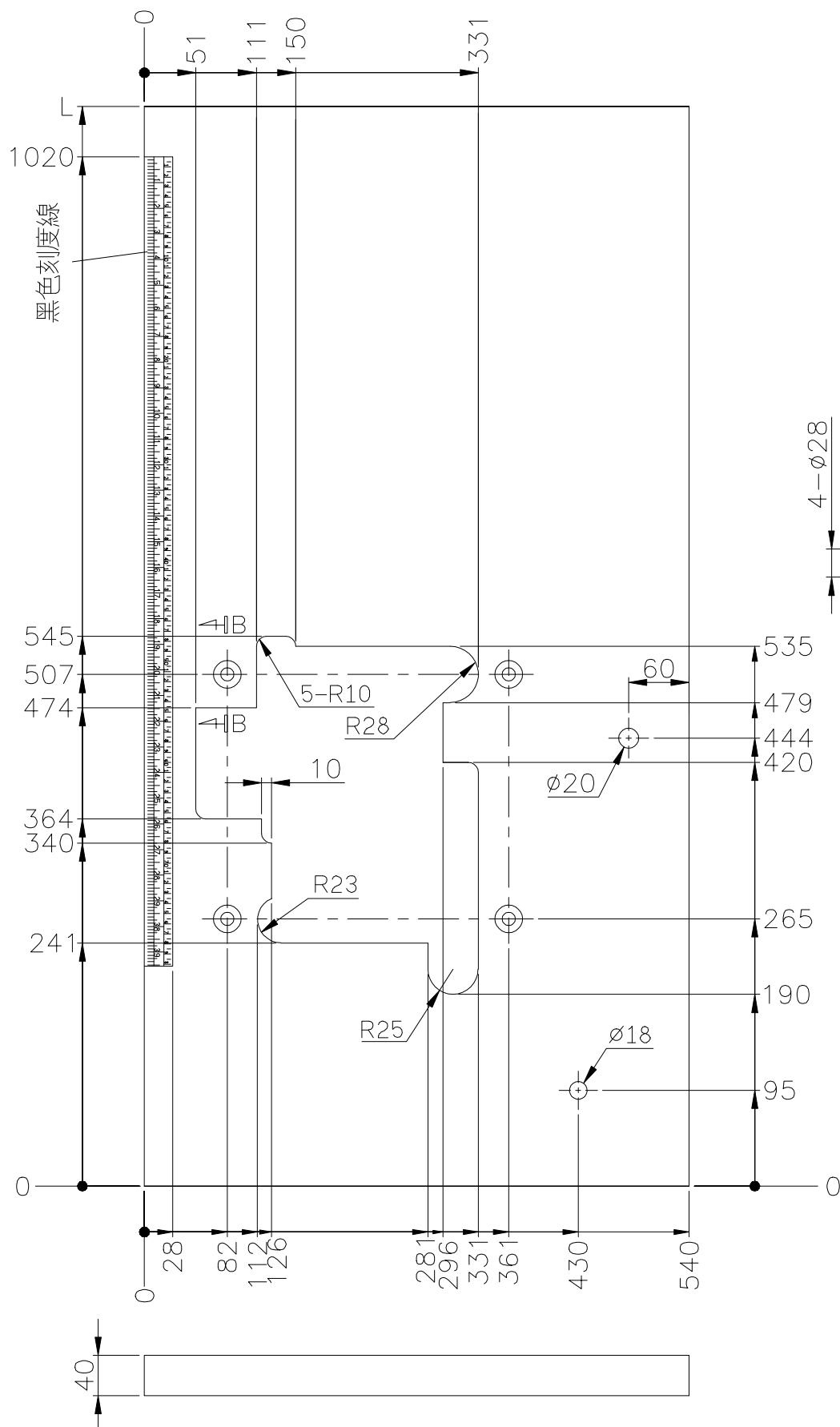
Subclass Remark

Mounting

Mon-submerged

Date

2015/02/02



所有尺寸公差/公差单位
长度(L): 1070/重量(W): 1.3Kg ± 5%
长度(L): 1200/重量(W): 1.23Kg ± 5%
UNIT: mm
TOLERANCE: ± 2

| SIRUBA PARTS LIST | Series | Parts Group | Subclass / Remark | Page |
|---------------------------------|--------------------------------|-------------|-------------------|------------|
| | 700Q/QD/988Q/QD 700Qe/988Qe | TB-Q1 | | 1/1 |
| | | | | Date |
| | | | | 2014/04/25 |

