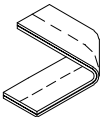
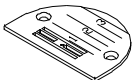
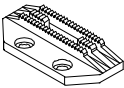
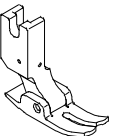
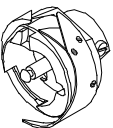
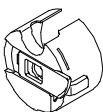
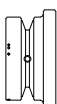


SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	L819U	-X1 / -X2	1 / 1	2012/11/01

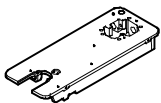
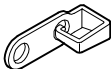
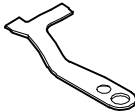
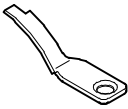
L819U規格件表 CONVERSION CHART

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOKE ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L819-X1-10 ↕ L819-X1-13 ↕ L819-X1-13P	厚布料 ↕ 特厚布料	C-60M	E702	D702	P711/P712	G125	G202	G301	DB*1#21	LH101Q-A1
L819-X2-10 ↕ L819-X2-13 ↕ L819-X2-13P			E702	D702	P711/P712	G132K	G205	G302	DB*1#21	

(G132K為：佐文KHS20-RMPN)

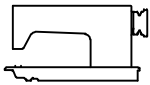
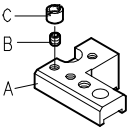
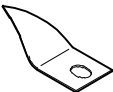
SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L819/L819U	-X1/-X2	1/2	2012/11/01

L819/L819U 型別件表

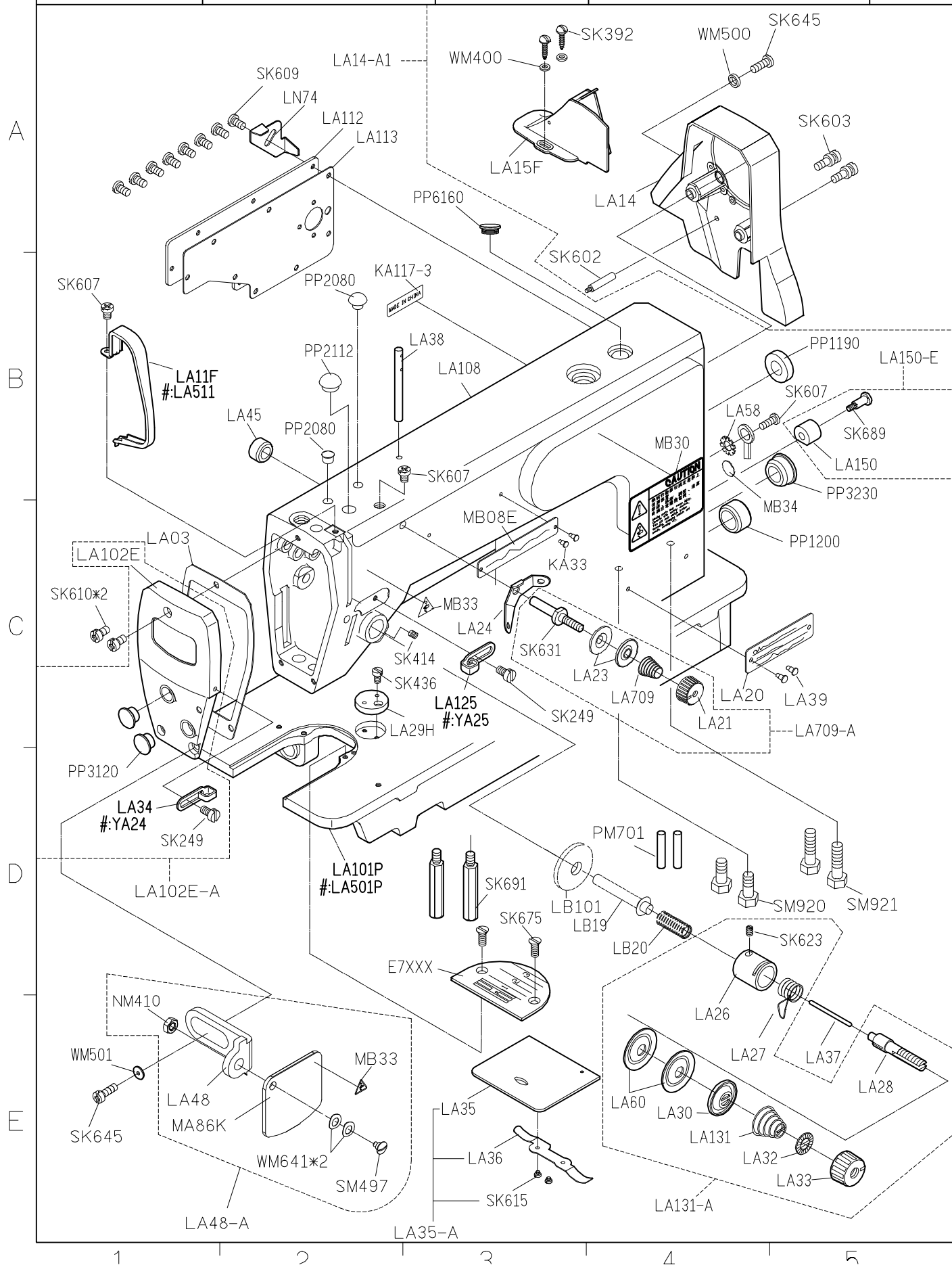
										
MODEL	SUB-CLASS	BAD	THRAD TAKE UP LEVER COVER	THREAD PLATE	THREAD PLATE	THREAD PLATE	THREAD PLATE	MOVABLE KINFE BRACKET	FIXED KINFE	FIXED KINFE
機 型	規 格	機體下座	天秤蓋	導線片	導線片	導線片	導線片	活動刀轉座	固定刀	固定刀
L819 /X1	厚布料	LA101	LA11F	LA34	—	LA125	—	—	—	—
L819 /X2		LA501	LA511	—	YA24	—	YA25			
L819-TRIMMER /X1		LA101P	LA11F	LA34	—	LA125	—	LU100D	LU711	—
L819-TRIMMER /X2		LA501P	LA511	—	YA24	—	YA25	LU500	—	LU503

SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L819/L819U	-X1/-X2	2/2	2012/11/01

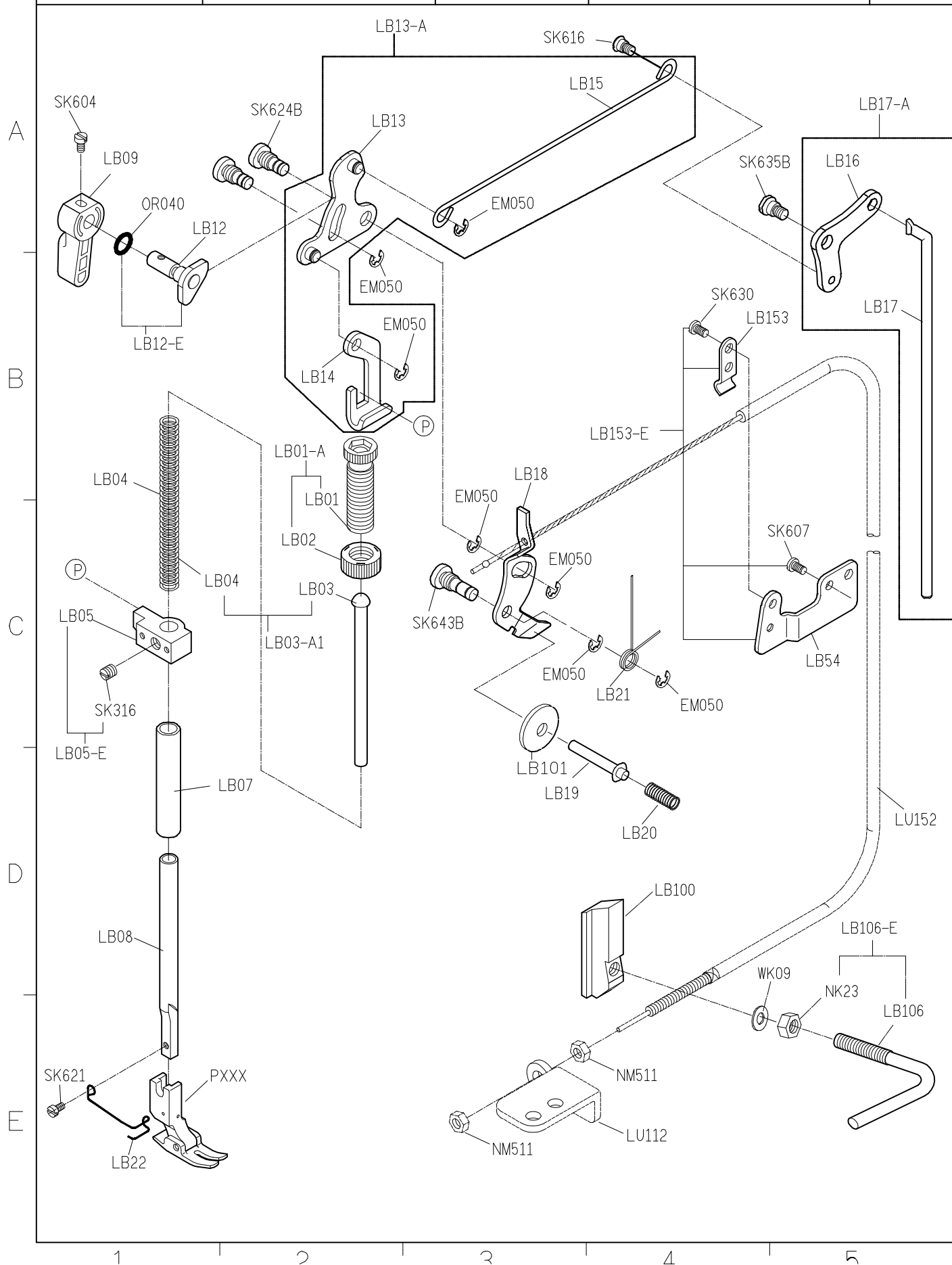
L819/L819U 型別件表

								
MODEL	SUB-CLASS	FIXED KINFE FIXED BRACKET	FIXED KINFE FIXED BRACKET	THRAD TAKE UP LEVER	NEEDLE PLATE	BELT PLATE SPRING	MOVABLE KINFE	
機 型	規 格	固定刀固定座	固定刀固定座	天秤	針線導片	板狀彈簧	活動刀	
L819 /X1	厚布料	—	—	LG113	—	LM08	—	
L819 /X2				LG513		LM26		
L819-TRIMMER /X1		LU118D	—	LG113	LU102	—	LU100D	
L819-TRIMMER /X2		—	A B C LU118 SK718 LU119	LG513	LU502		LU500	

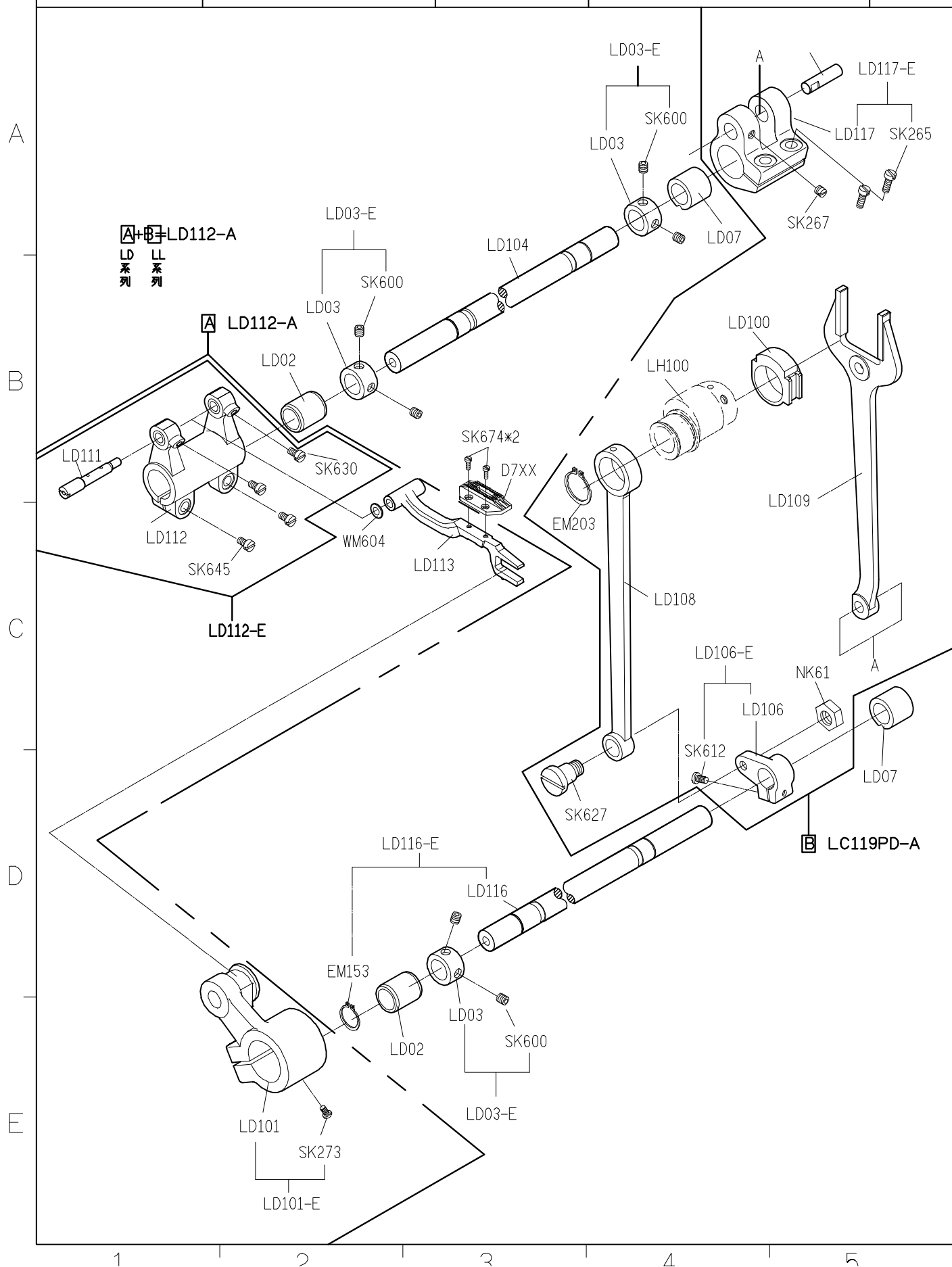
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LA	#:Use for X2	1/1
				Date
				2013/07/27



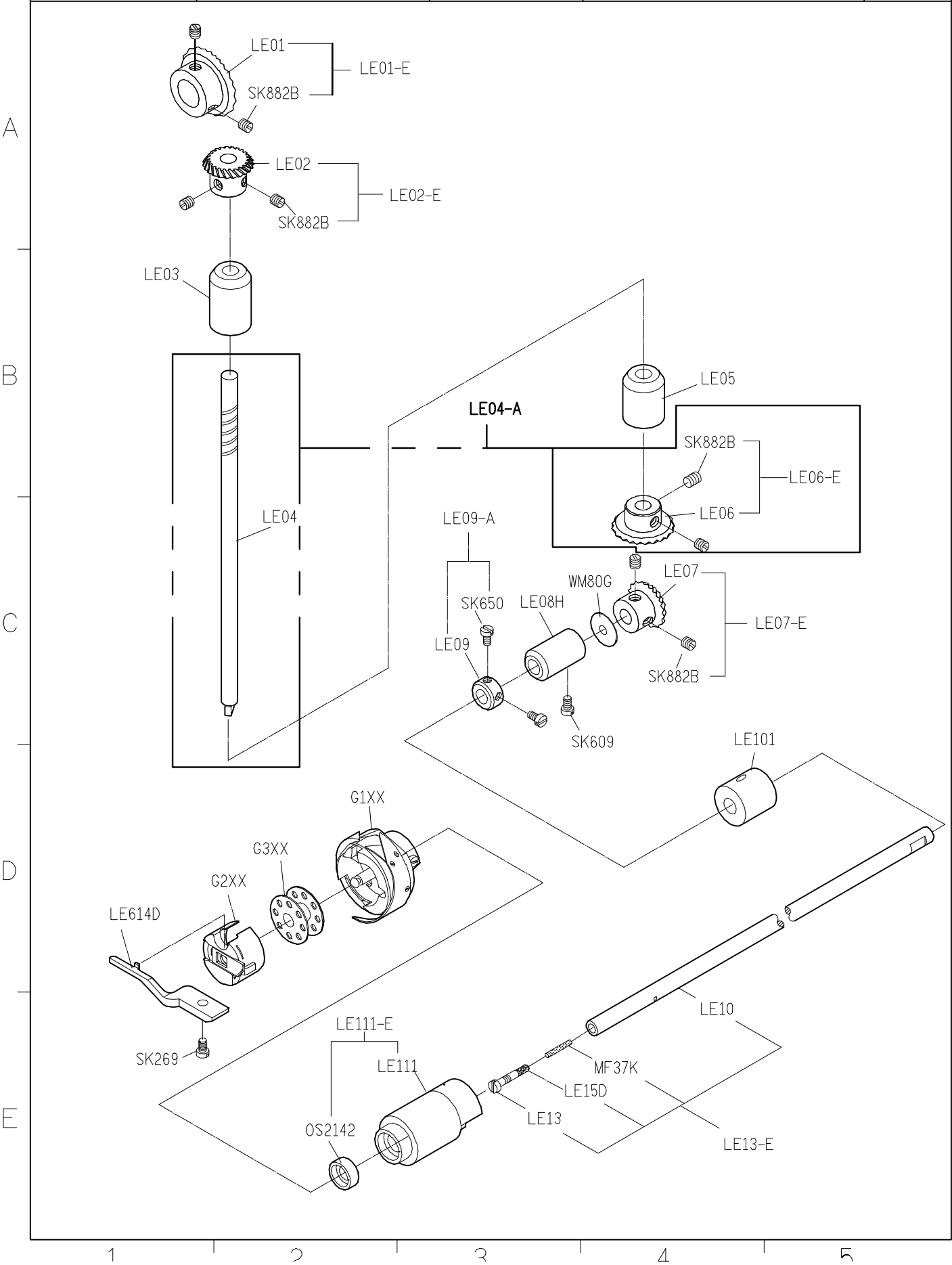
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LB		1/1
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LD		1/1
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LE		1/1
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LG	#:Use for X2	1/1
				Date
				2012/11/01

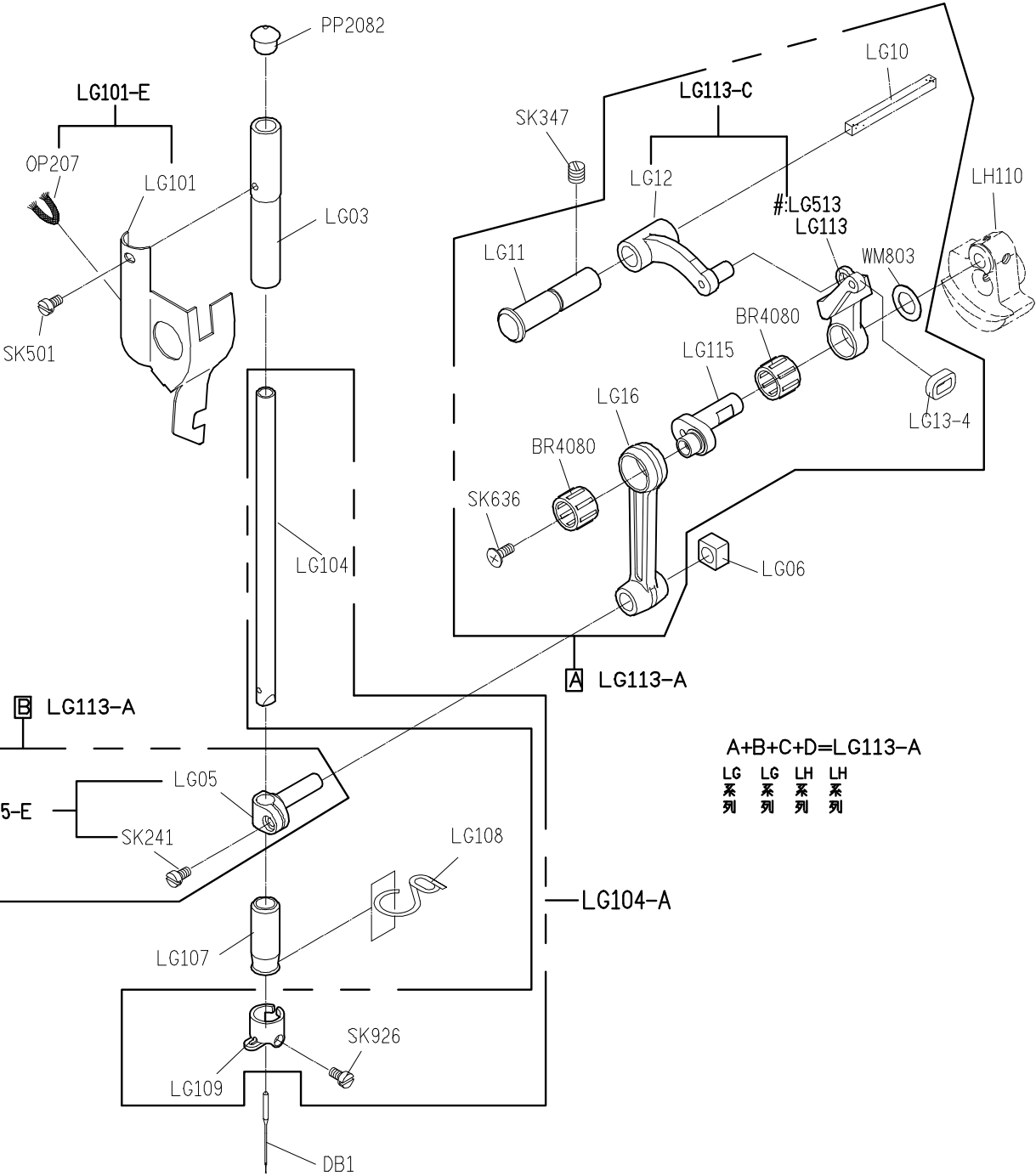
A

B

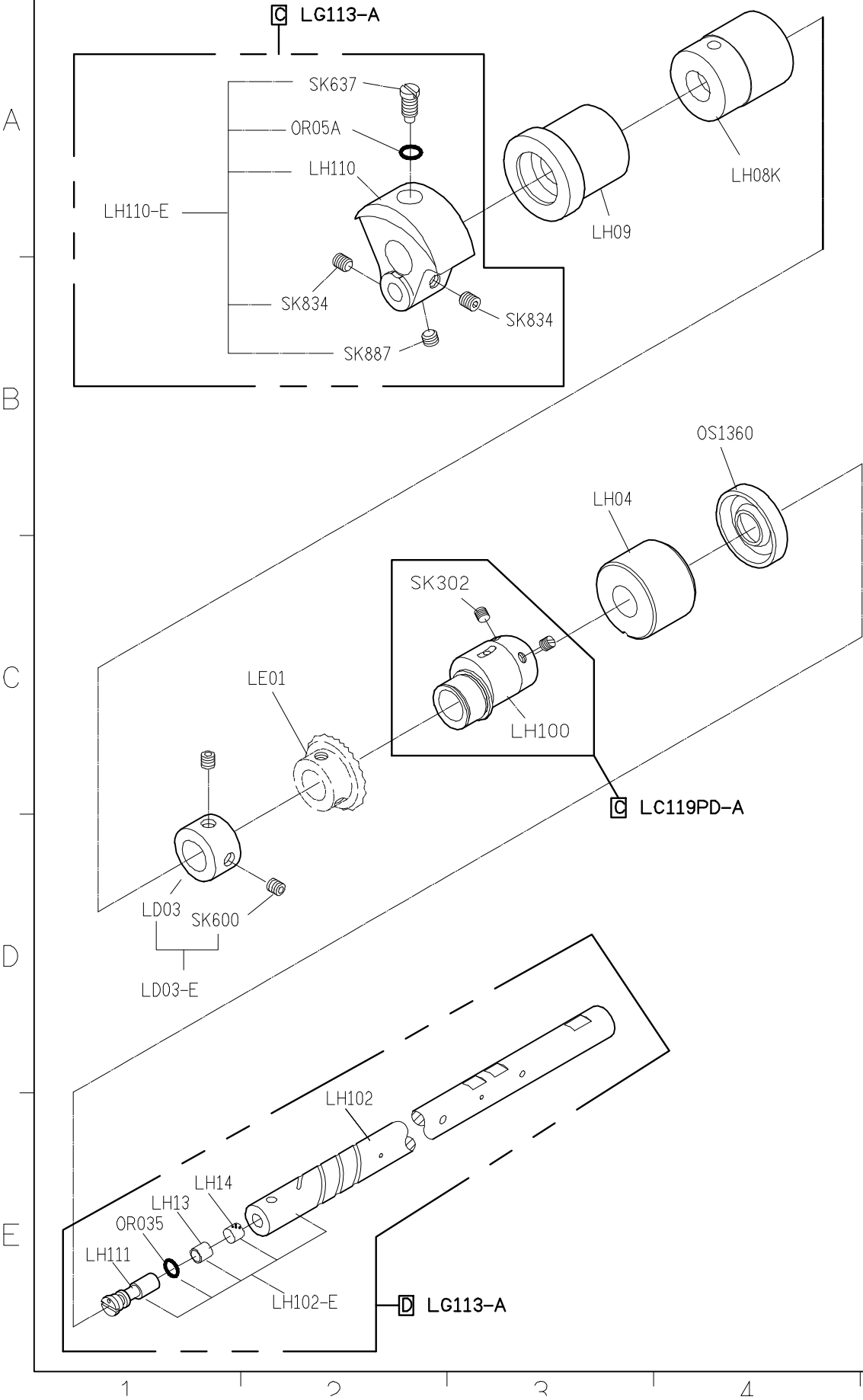
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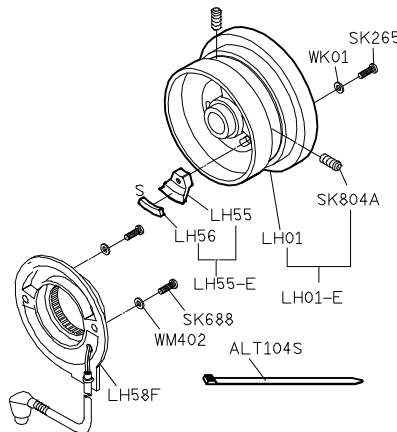
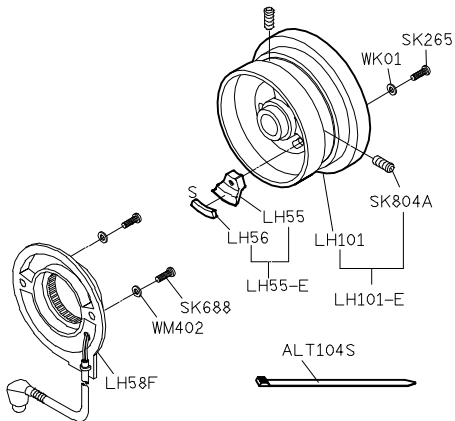
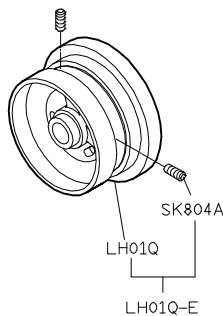
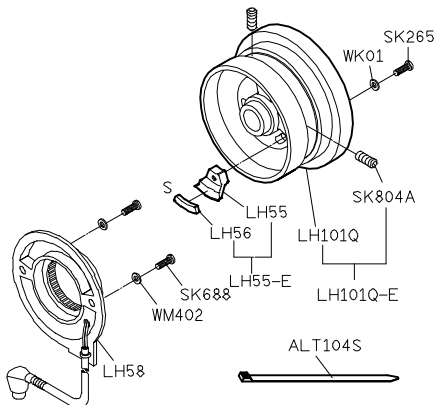
D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LH		1/2
				Date
				2012/11/01



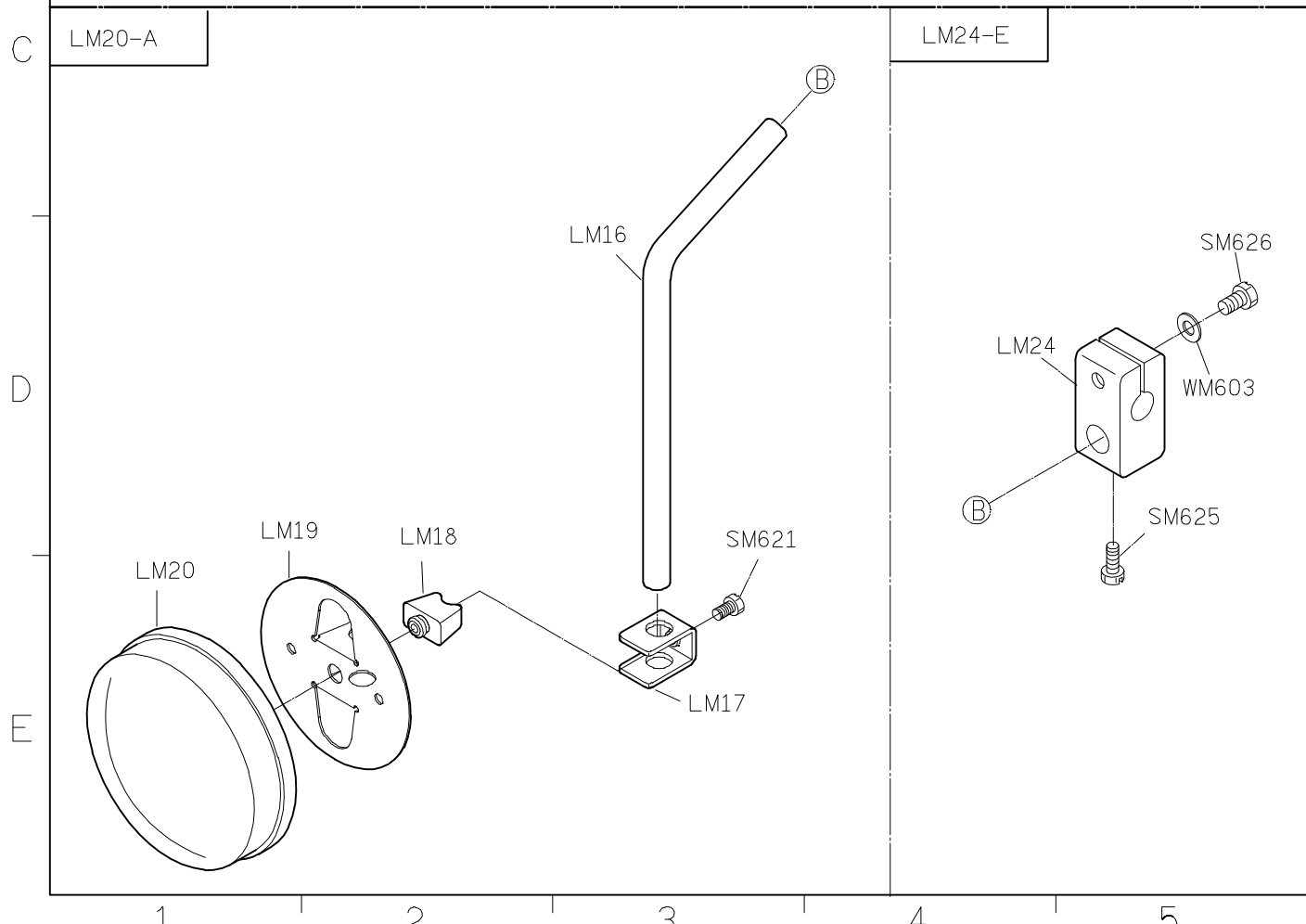
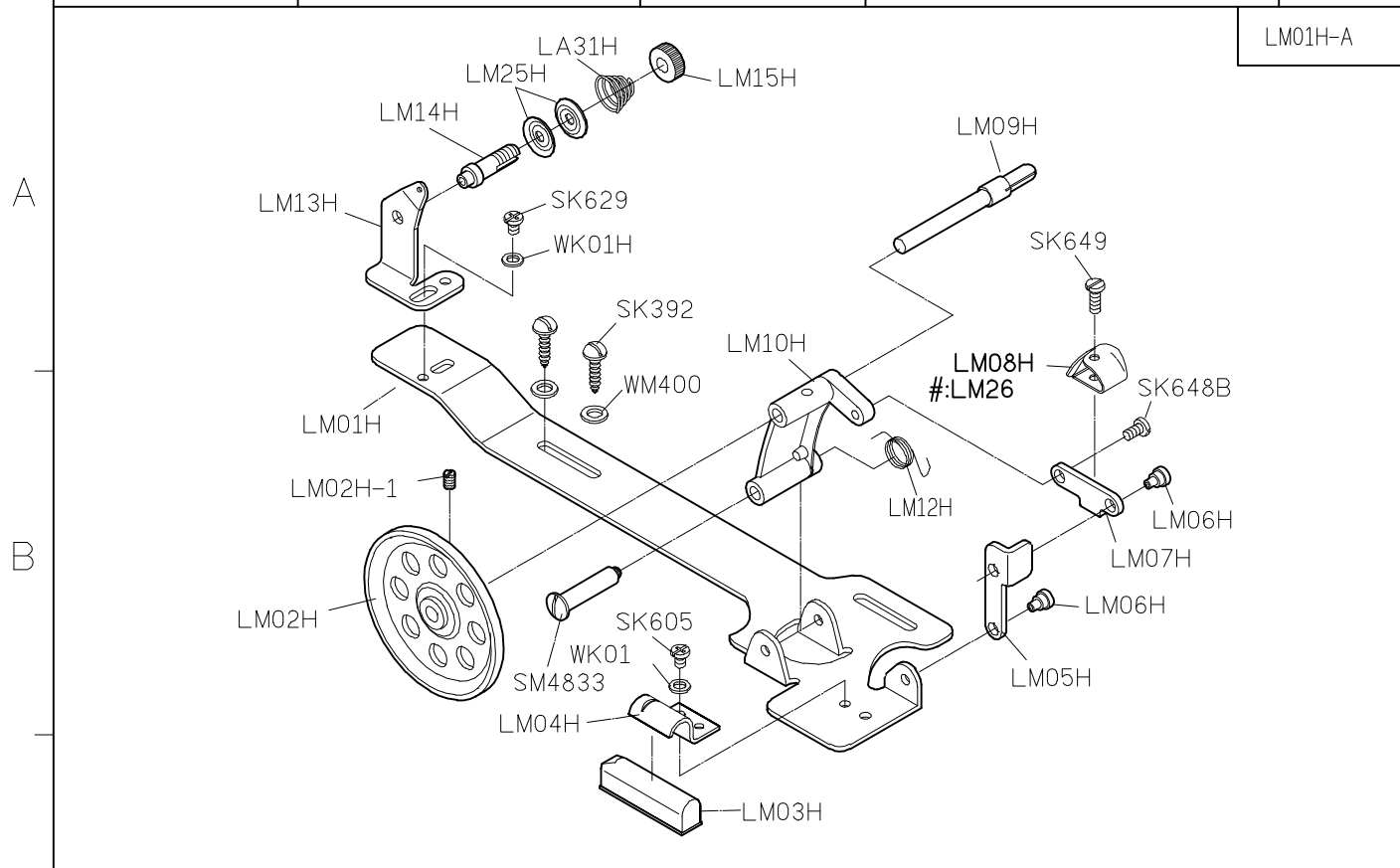
SIRUBA		Series	Parts Group	Subclass / Remark	Page
PARTS LIST		L819U-X1/X2	LH		2/2
					Date
					2012/11/01
H廠牌馬達	擺動式切刀	旋轉式切刀			
					
	LH01-A1	LH101-A1			
其他廠牌馬達(可加後拉輪)					
	LH01Q-E	LH101Q-A1			
1	2	3	4	5	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LL		1/1
				Date
				2012/12/27

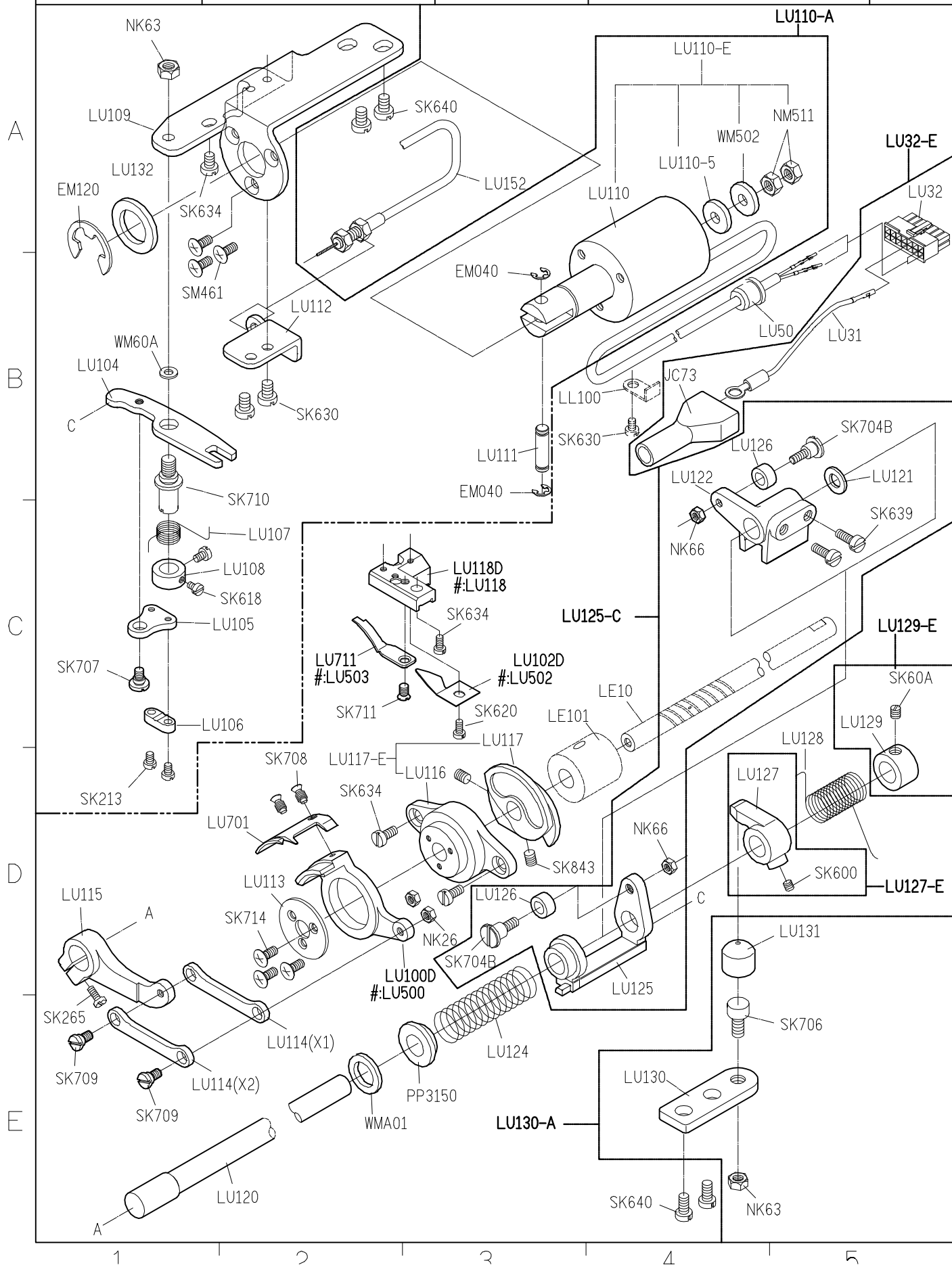
Diagram illustrating the assembly structure with various components labeled:

- SK639, LL09, LL10, LL15, SM384, LL11, LL12, LL13, LL14, SK647, LL11-A1
- LL01F-E, LL01F, KC58, LL19, LL04-1, LL04-2, LL04-3, LL04-4, SK607, SK630, LL100, LL102, LL06, LL07, LL03, SK625, LL04-1
- LD112-A, OP222, LL55, SK606, OR10C, LL21-A, LL23E, LL22, LM23-A, LM22, LM23, EM100, SM607, NM610, SM697, LM24, LM21, LL121

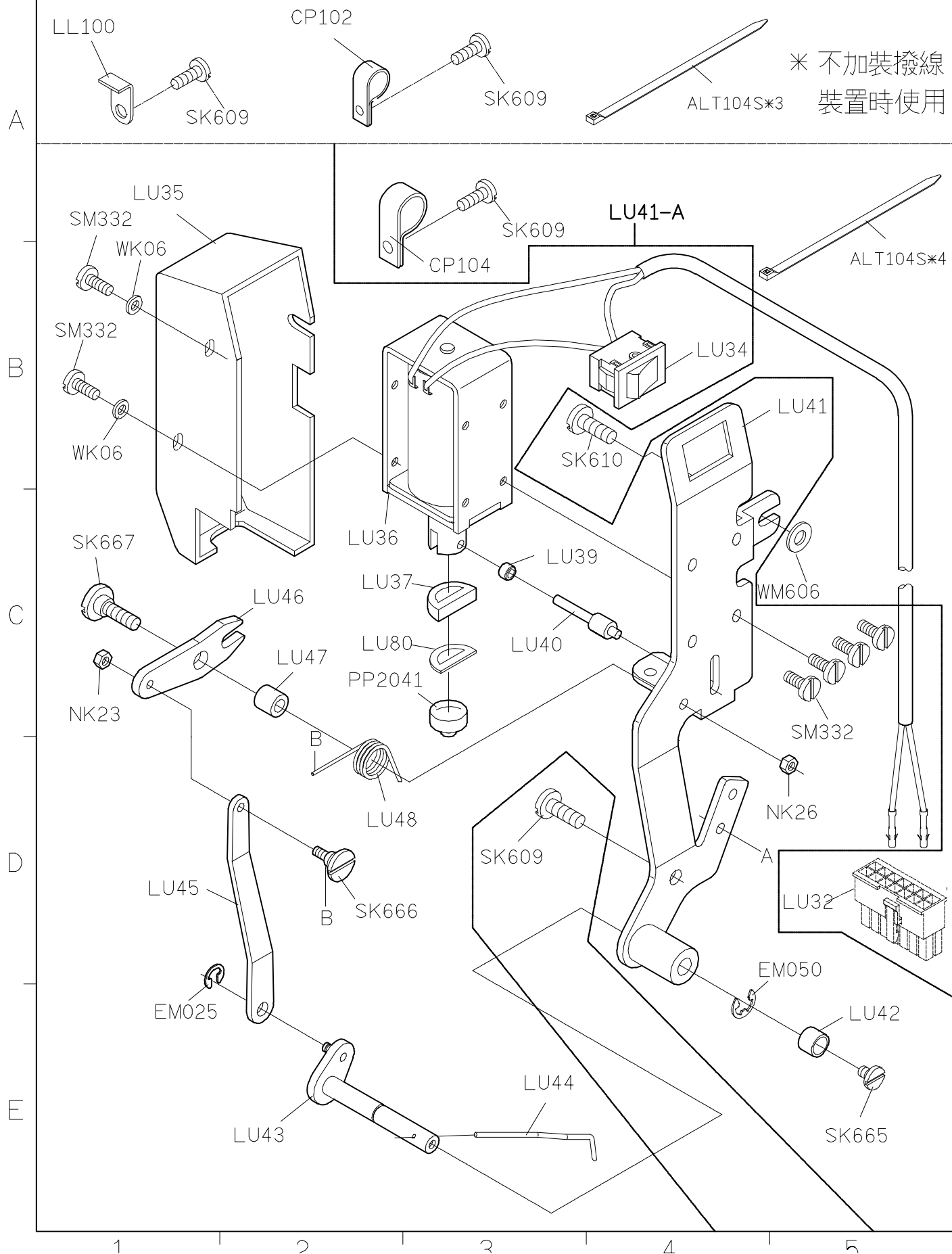
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LM	#:Use for X2	1/1
				Date
				2012/11/01



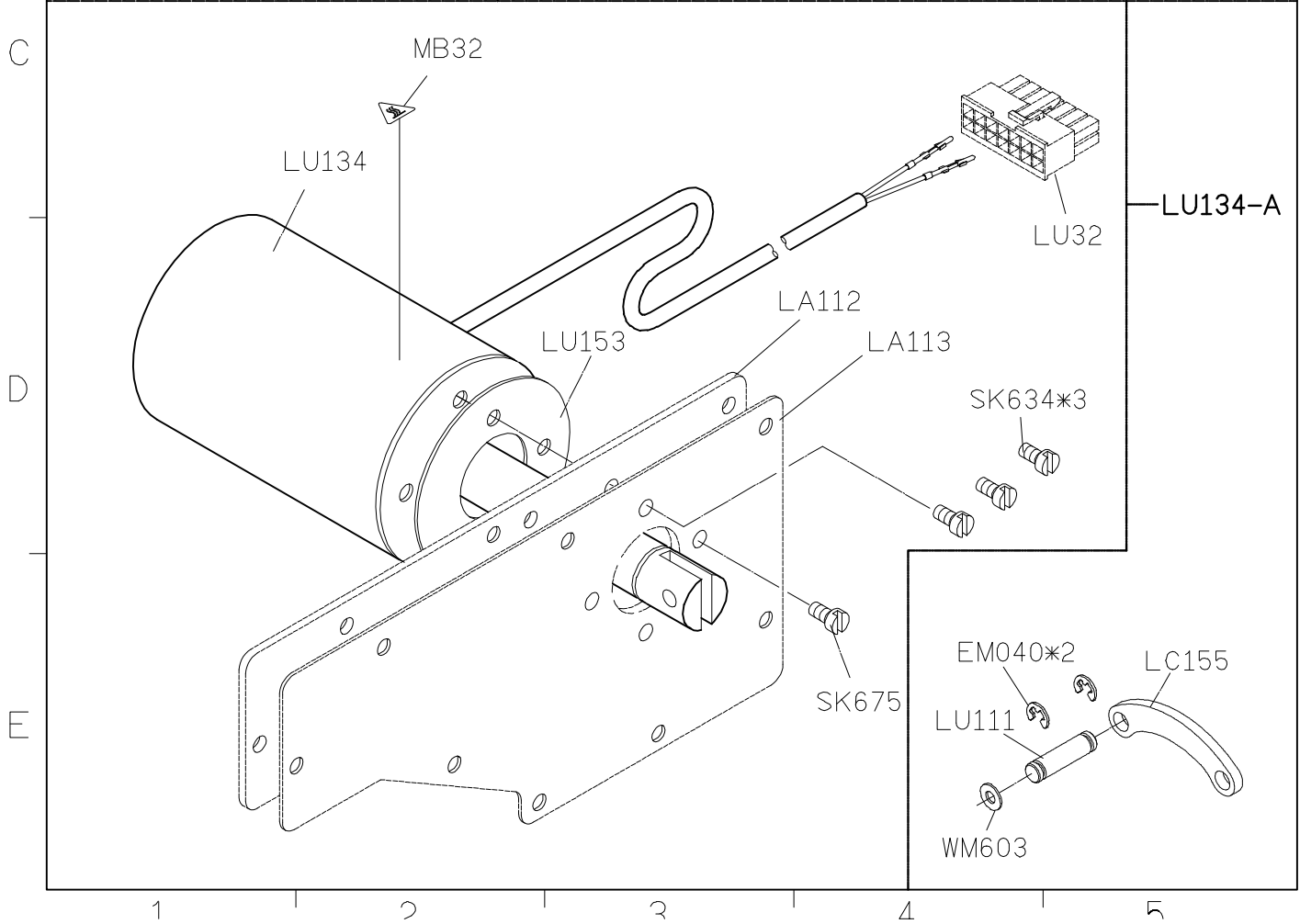
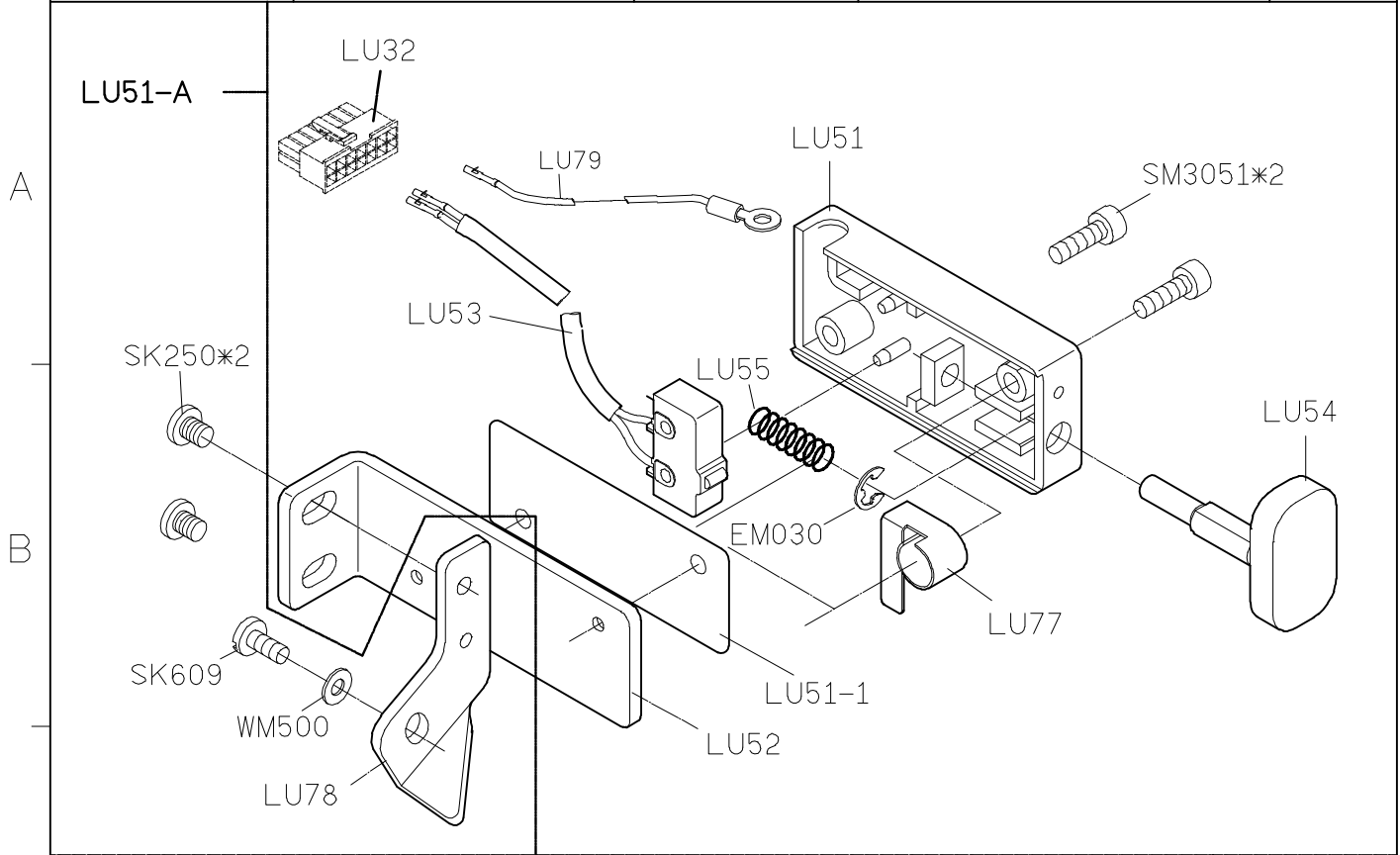
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU	#:Use for X2	1/7
				Date
				2012/11/01



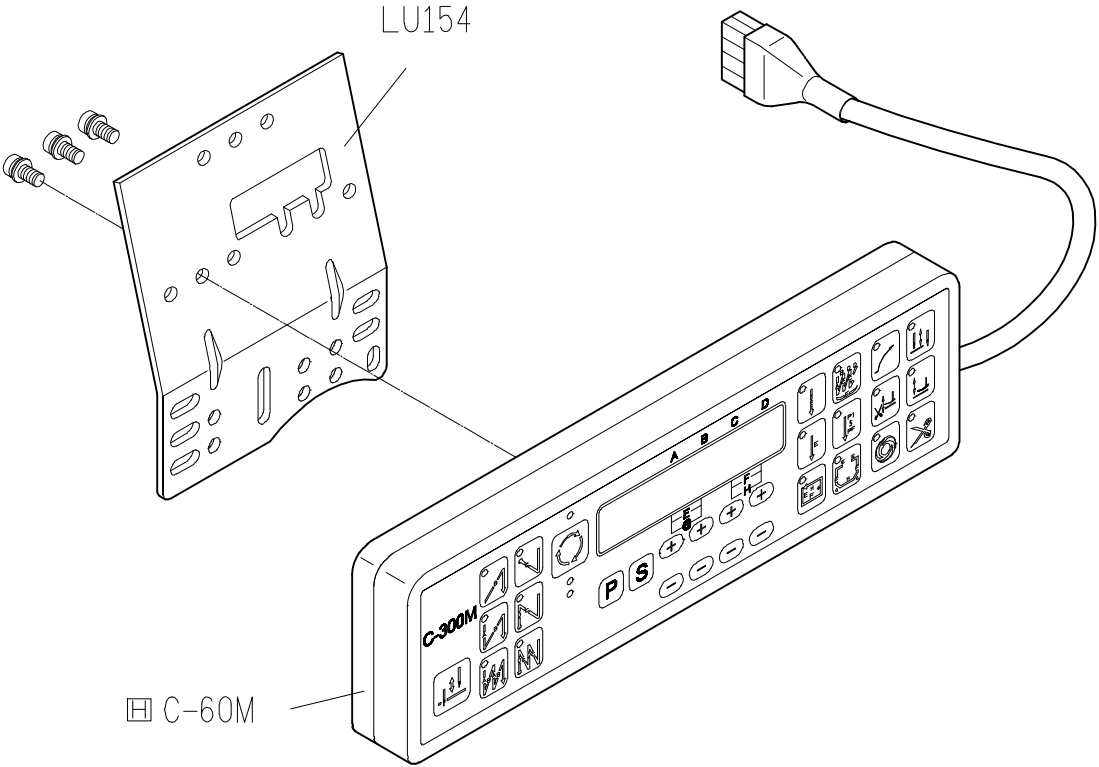
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		2/7
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		3/7
				Date
				2012/11/01



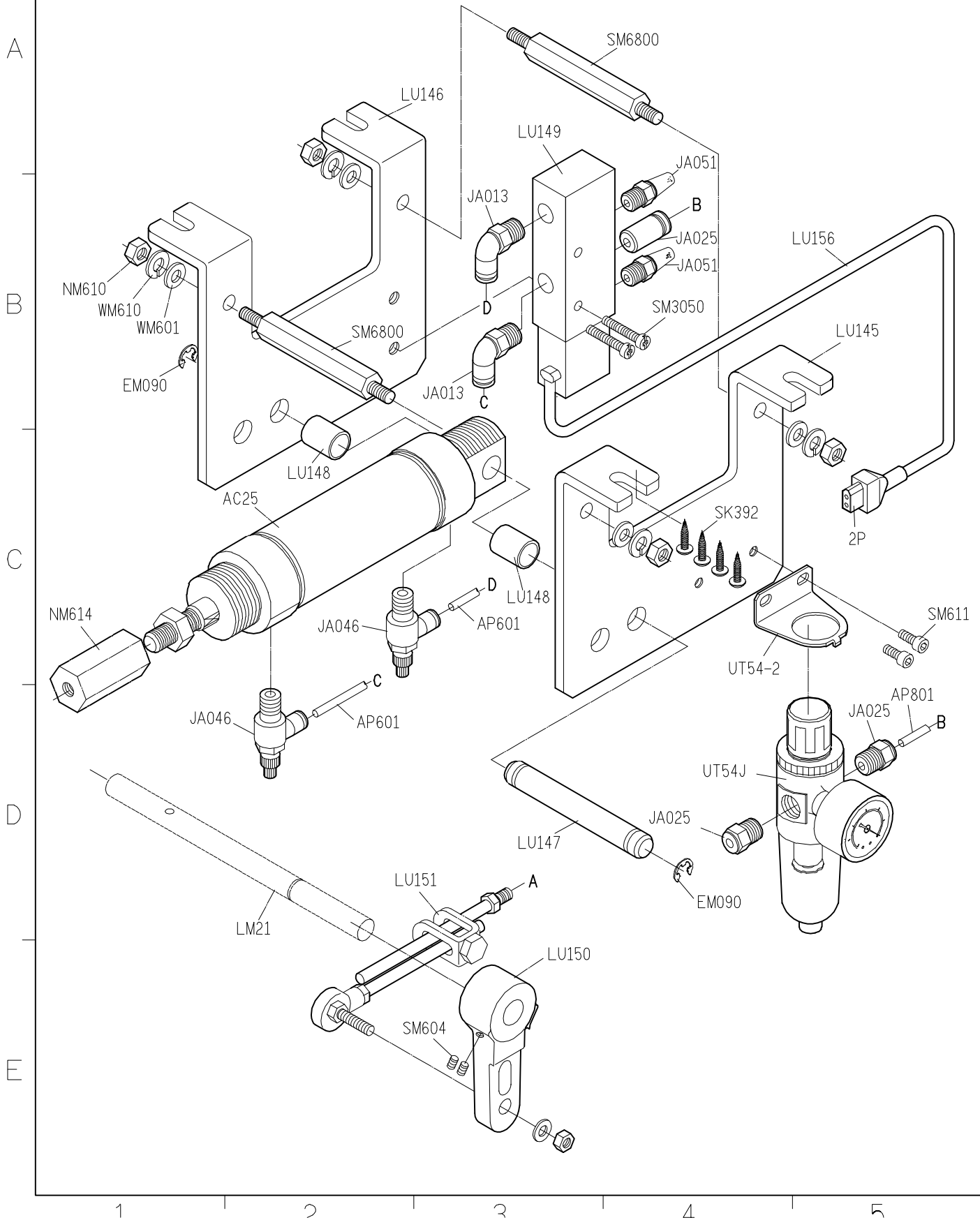
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		4/7
				Date
				2012/11/01



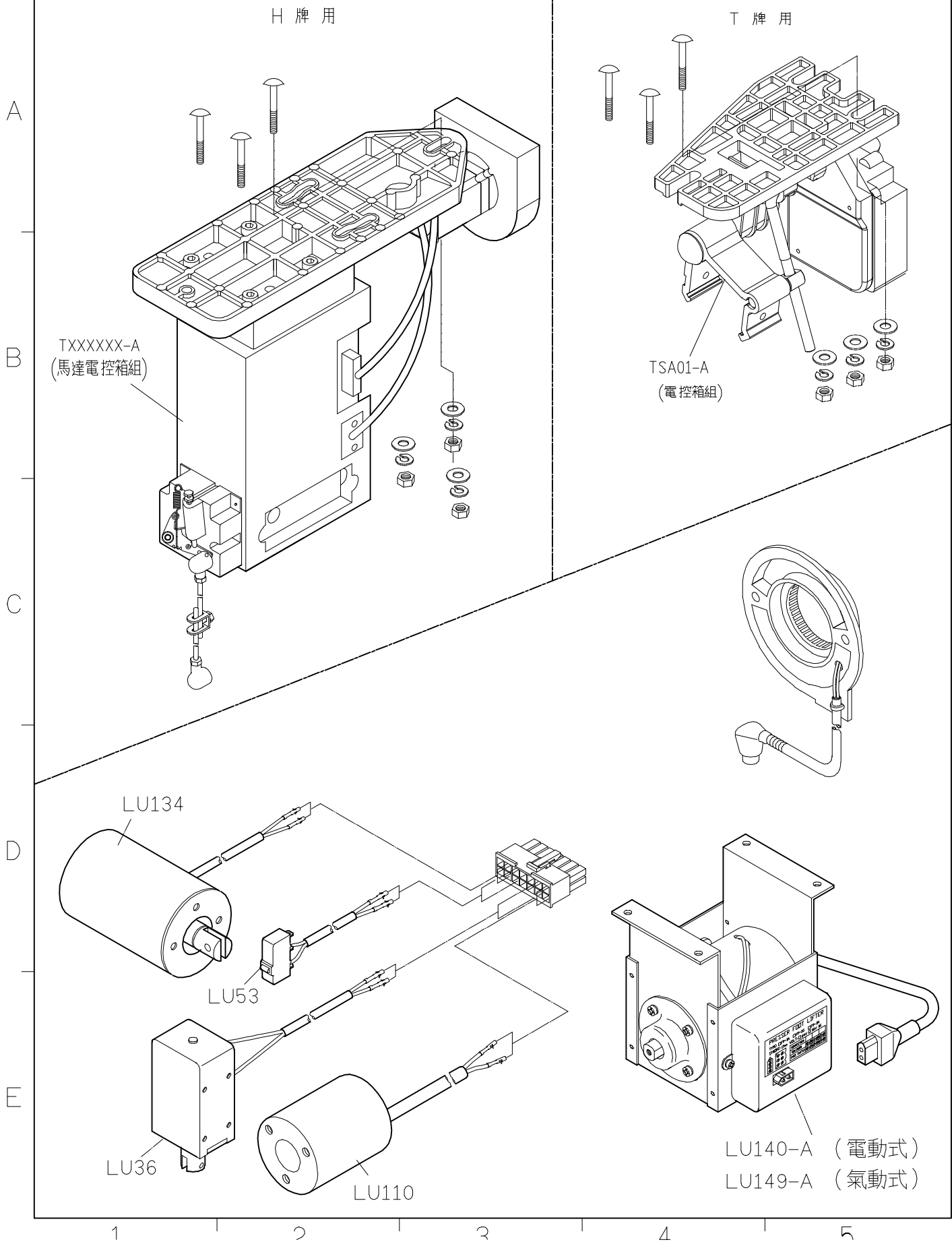
註：此部份置於配件箱內

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		6/7
				Date
				2012/11/01

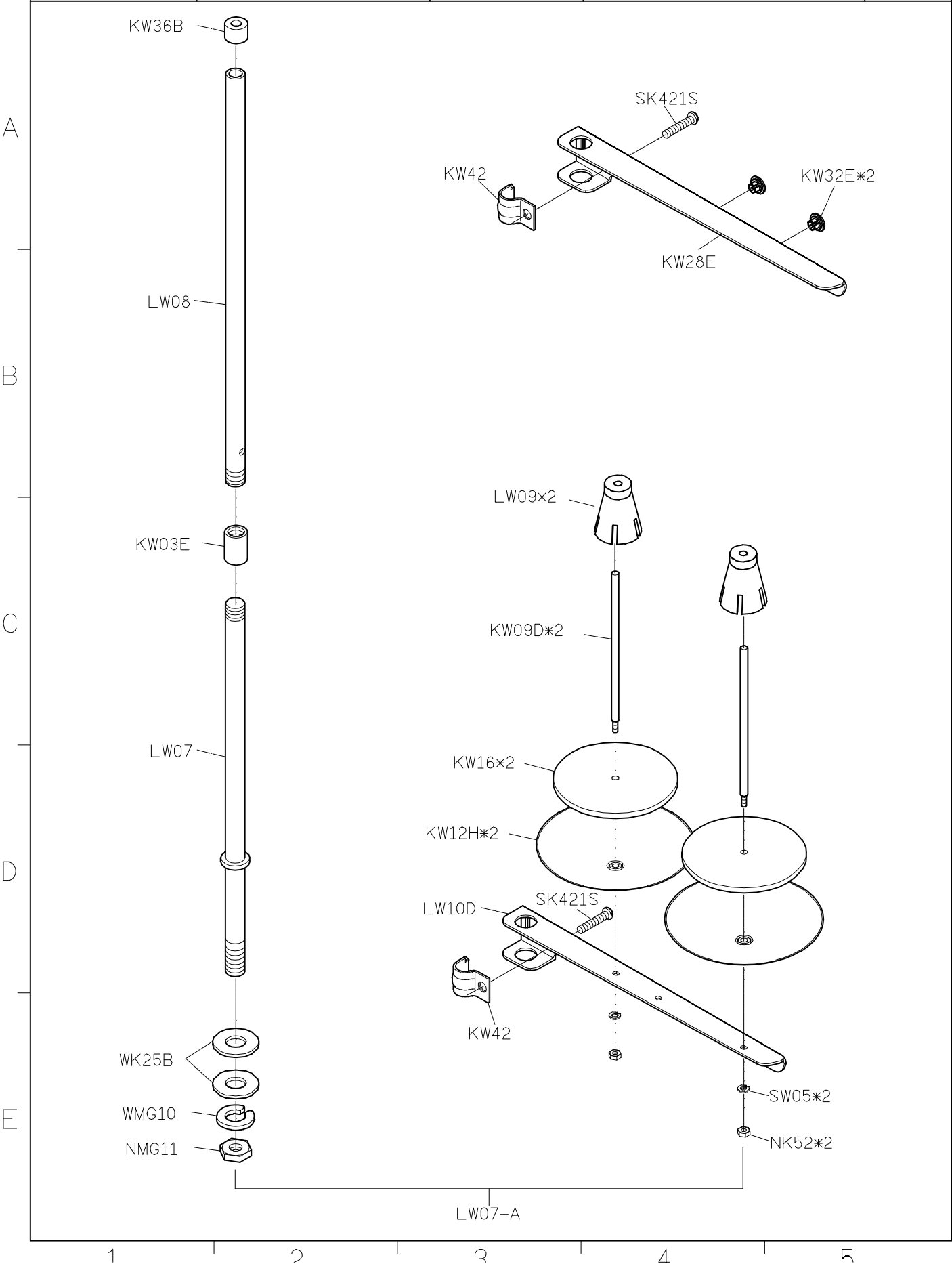
LU149-A

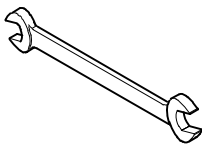
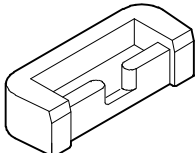
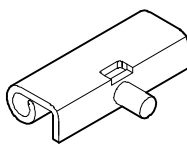
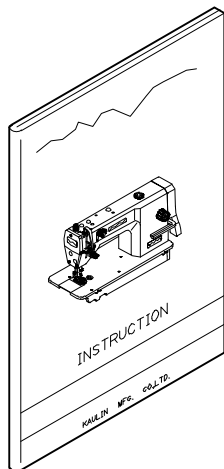
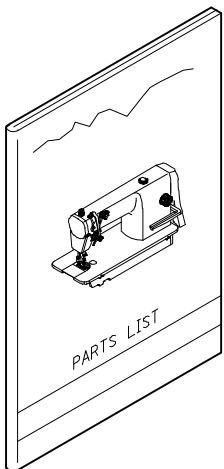
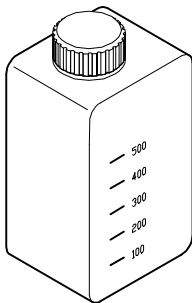
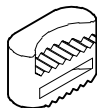
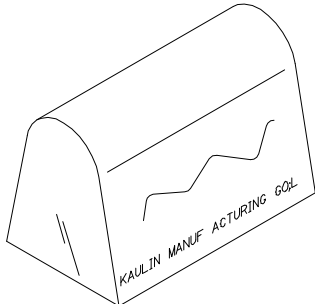
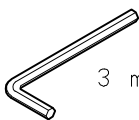
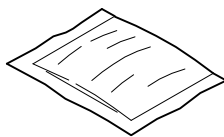
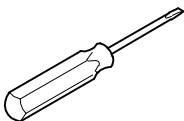
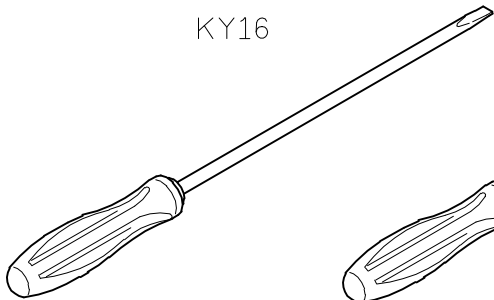
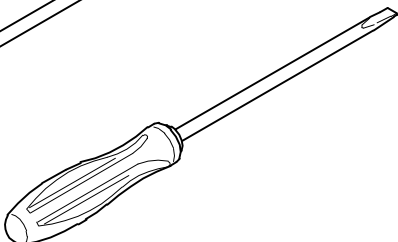
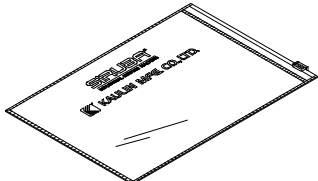


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		7/7
				Date
				2012/11/01

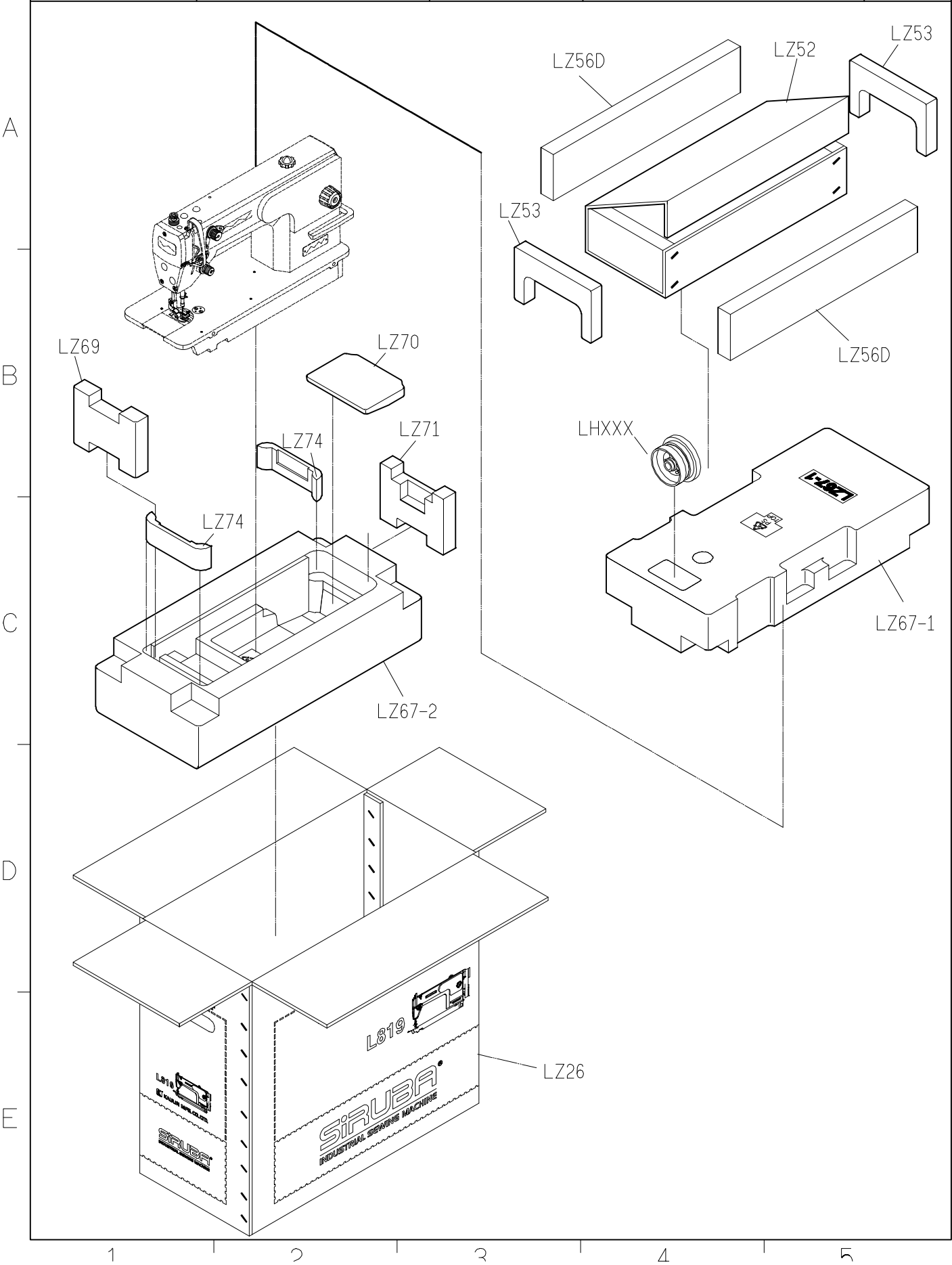


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819/L819U	LW		1/1
				Date
				2013/04/10



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LY		1/1
				Date
				2012/11/01
A	LY01	LY02	YM04*2	LY05*2
				
	LY10	LY15	LY37-A	YM102*2
				
B			G3XX*2	YM103*2
				
	針*2	MY01	MY11	KZ03*1
			 3 mm	
C	MY13	KY16	KY17	KY26F
				
D				
E				

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LZ		1/1
				Date
				2013/01/01



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	L818D/L818F L819/L819U L917/L918/L918U	L818-T2		Fully-submerged
				Date 2016/01/29

單針高速平縫下乘式車板圖
TABLE CUT-OUT SEMI-SUBMERGED
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
L818-T2-1070 長度(L):1070/重量:10kg±5%
L818-T2 長度(L):1200/重量:11.4kg±5%
全封邊灰格紋光塑面台板

