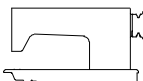
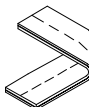
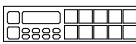
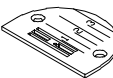
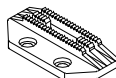
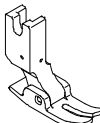
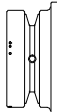


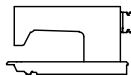
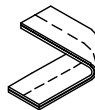
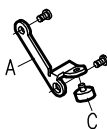
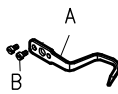
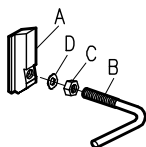
SIRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	L918U	L918-L1/M1/H1/HM1	1/1	2012/11/01

L918U-L1/M1/H1/HM1規格件表 /CONVERSION CHART

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L918-L1-10 ~ L918-L1-13	薄布料	L-900	E701	D701	P721	G121	G202	G303	DAX1#9	LH01-A1
L918-M1-10 ~ L918-M1-13	中厚布 至 厚布料		E704	D701	P701				DBX1#14	
L918-M1A-10 (L918-M1C-10) 										

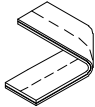
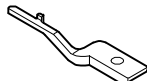
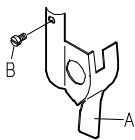
SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	1 / 4	2013/01/01

L918U/DL918/DL7000 型別件表

																
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE	SPRING	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB					
機 型	規 格	控線彈簧	控線彈簧	挑線彈簧	固定片	擋環片	壓簧	導線片	導線桿	頂出銷	調整旋鈕					
L1	薄布料	LA231	LA22	LA227	—	—		LB204	A	LB06	—	LB212	LC23G			
						A	LA17		B	SK241						
									A	LB06						
									B	SK613				B	SK241	
M1	薄布料 ～ 中厚料	LA31D		LA27	A	LA617	—	LB04	A	LB06	—	LB12	LC623G			
					B	SK690			B	SK241						
					C	LU38										
H1	中厚料 ～ 厚布料	LA131			LA122	A	LA600		—	—	A		LB100	—	LC600G	
			B			SK690	B						LB106			
			C			LU38	C						NK23			
								D	WK09							

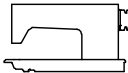
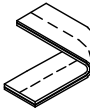
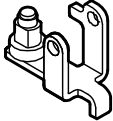
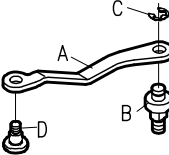
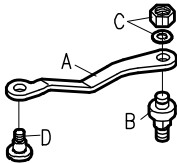
SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	2 / 4	2013/06/10

L918U/DL918/DL7000 型別件表

										
MODEL	SUB-CLASS	NEEDLE BAR	FIXED PIN	HOOK FIXER	COVER		THRAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE
機 型	規 格	針棒	固定銷	旋梭定位板	護蓋		天秤	曲軸	襯套	導線環片
L1	薄布料	LG04	LC13	LE14D	A	LG01	LG13	LG215	LG07	LG09
					B	SK219				
HM1	薄布料 ~ 中厚料		LC613		A	LG101	LG113	LG615	LG107	LG109
					B	SK501				
M1			LC13		A	LG01	LG13	LG15	—	—
					B	SK219				
H1	中厚料 ~ 厚布料	LG104	LC613	LE614D	A	LG101	LG113	LG615	LG107	LG109
					B	SK501				

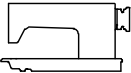
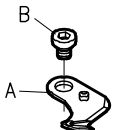
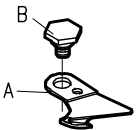
SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	3/4	2013/01/01

L918U/DL918/DL7000 型別件表

																
MODEL	SUB-CLASS	TRIMMER SOLENOID	MOVABLE KINFE	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD							
機 型	規 格	切線電磁閥	轉子連桿	電磁閥座	押板	固定刀	固定片	連桿	連桿							
L1	薄布料	LU25	LU18	LU26	LU04	LU05	LU28	A	LU15	—						
								B	SK662							
								C	EM050							
								D	SK664							
HM1	薄布料 ～ 中厚料													A	LU15	—
														B	SK662	
														C	EM050	
														D	SK664	
M1														A	LU15	
														B	SK662	
														C	EM050	
														D	SK664	
H1	中厚料 ～ 厚布料	LU625	LU618	LU626	LU604	LU605	LU628	—	A	LU615						
									B	SK677						
									C	NK26/WM402						
									D	SK682						

SIRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L918U/DL918/DL7000	-L1/M1/H1/HM1	4/4	2013/01/01

L918U/DL918/DL7000 型別件表

								
MODEL	SUB-CLASS	MOVABLE KNIFE		MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE		
機 型	規 格	活動刀		活動刀	活動刀連桿	活動刀連桿	刀座	
L1	薄布料	A	LU02	—	—	—	—	—
		B	SK660					
HM1	薄布料 ～ 中厚料	A	LU02	—	LU01	—	LU03	—
		B	SK660					
M1		A	LU02	—	—	—	—	—
		B	SK660					
H1	中厚料 ～ 厚布料			A	LU602	—	LU601	LU603
				B	SK683			

SIRUBA

PARTS LIST

Series

L918U-M1/H1

Parts Group

LA

Subclass / Remark

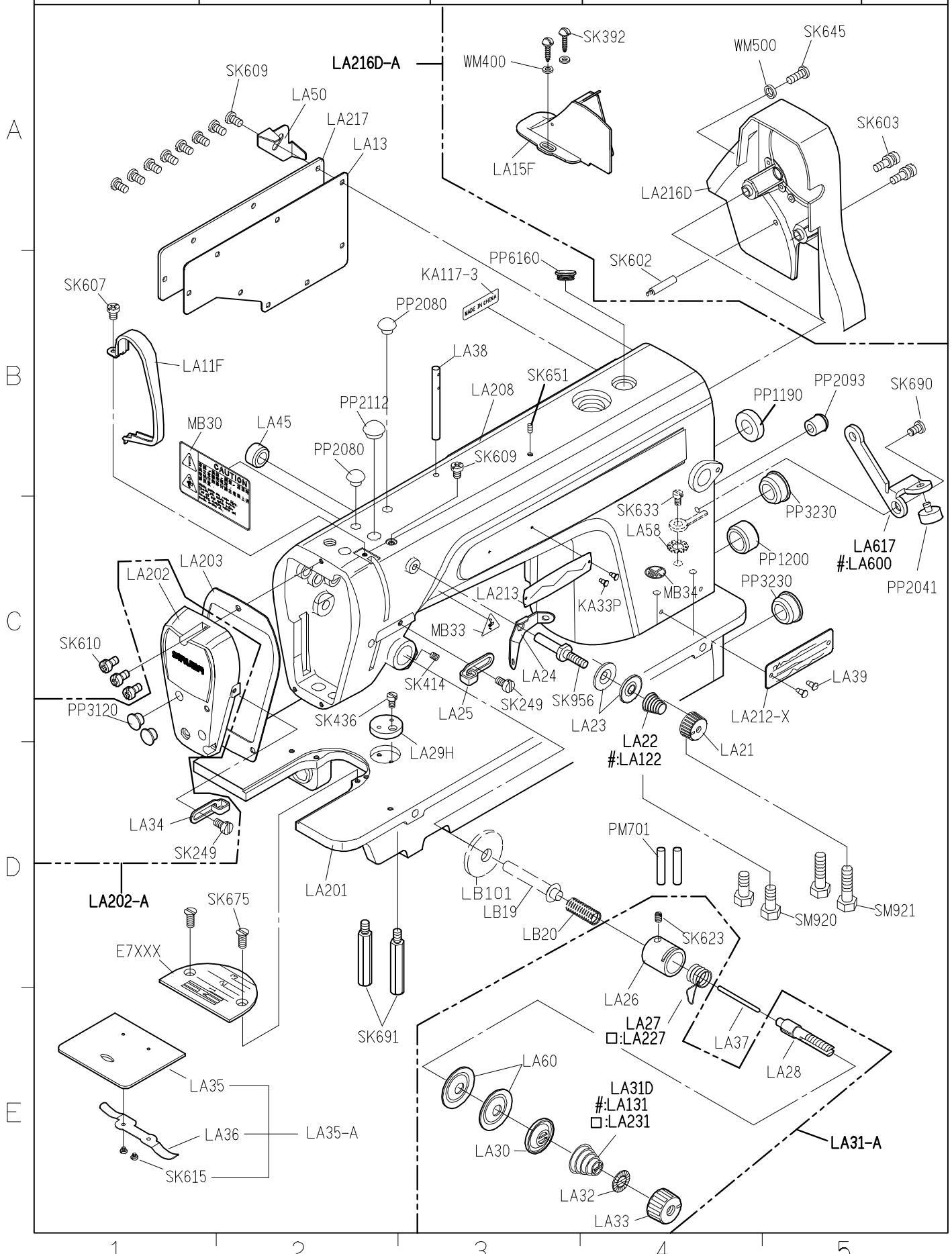
#:Use for H1
□:Use for L1

Page

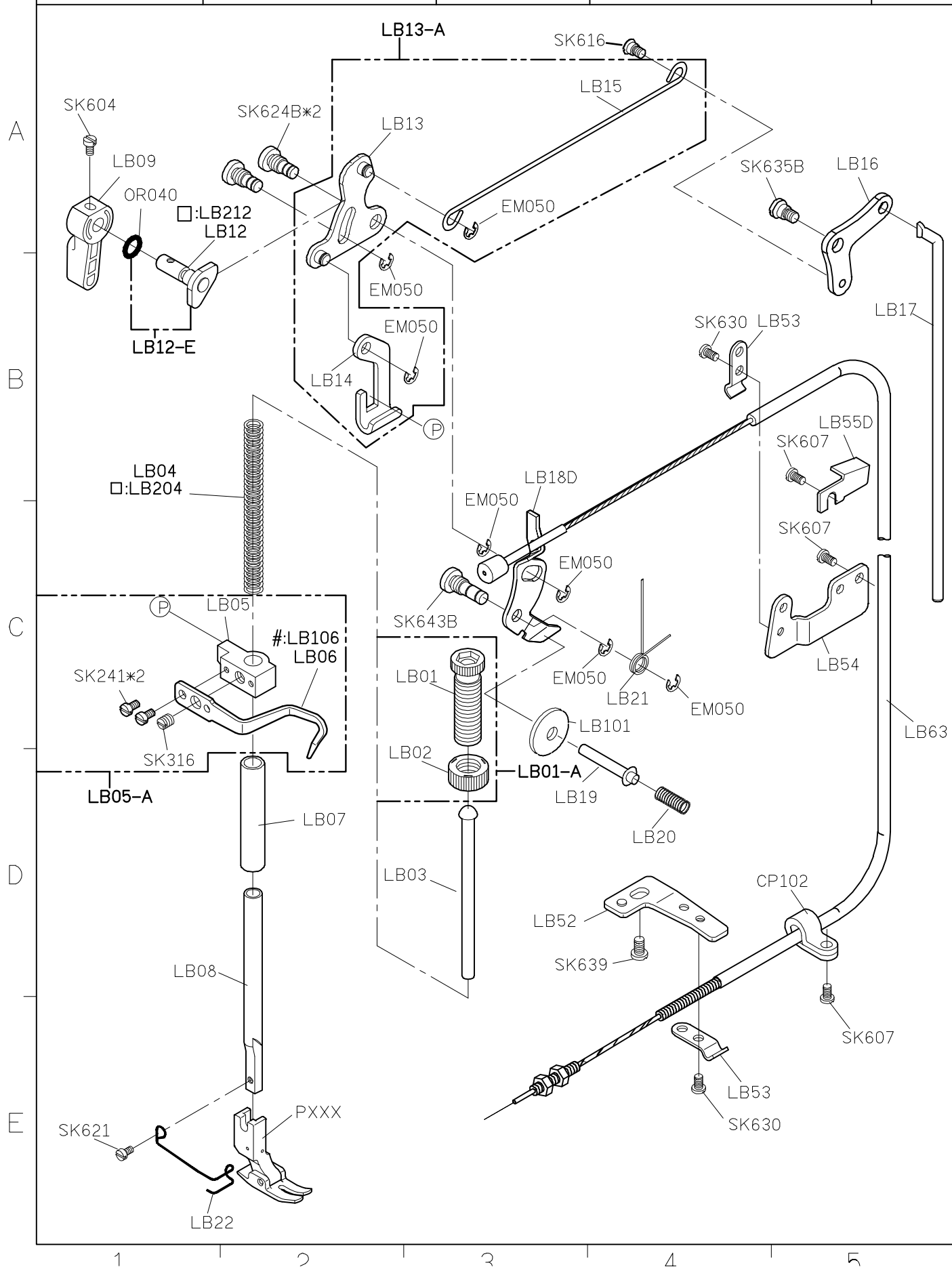
1/1

Date

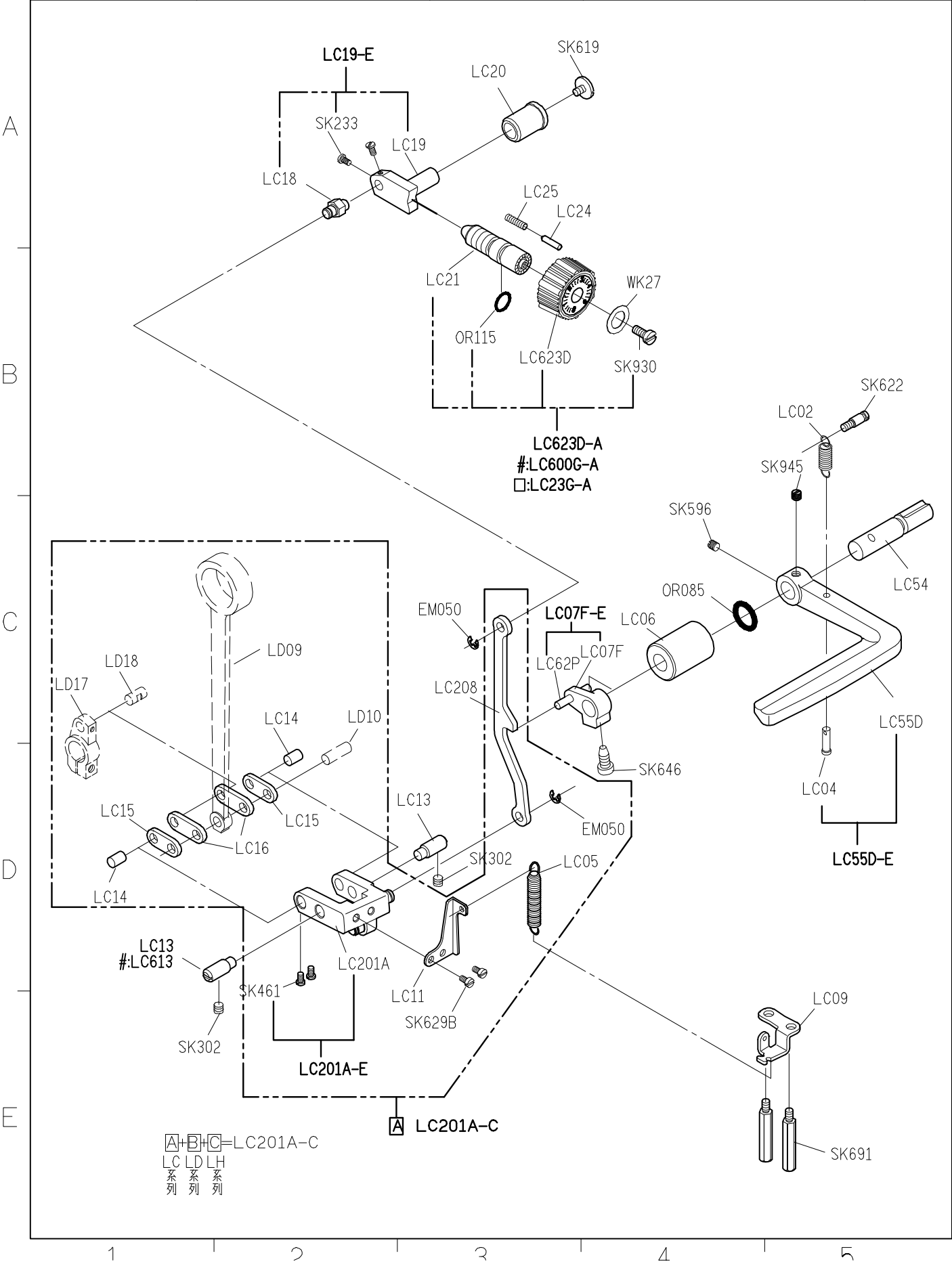
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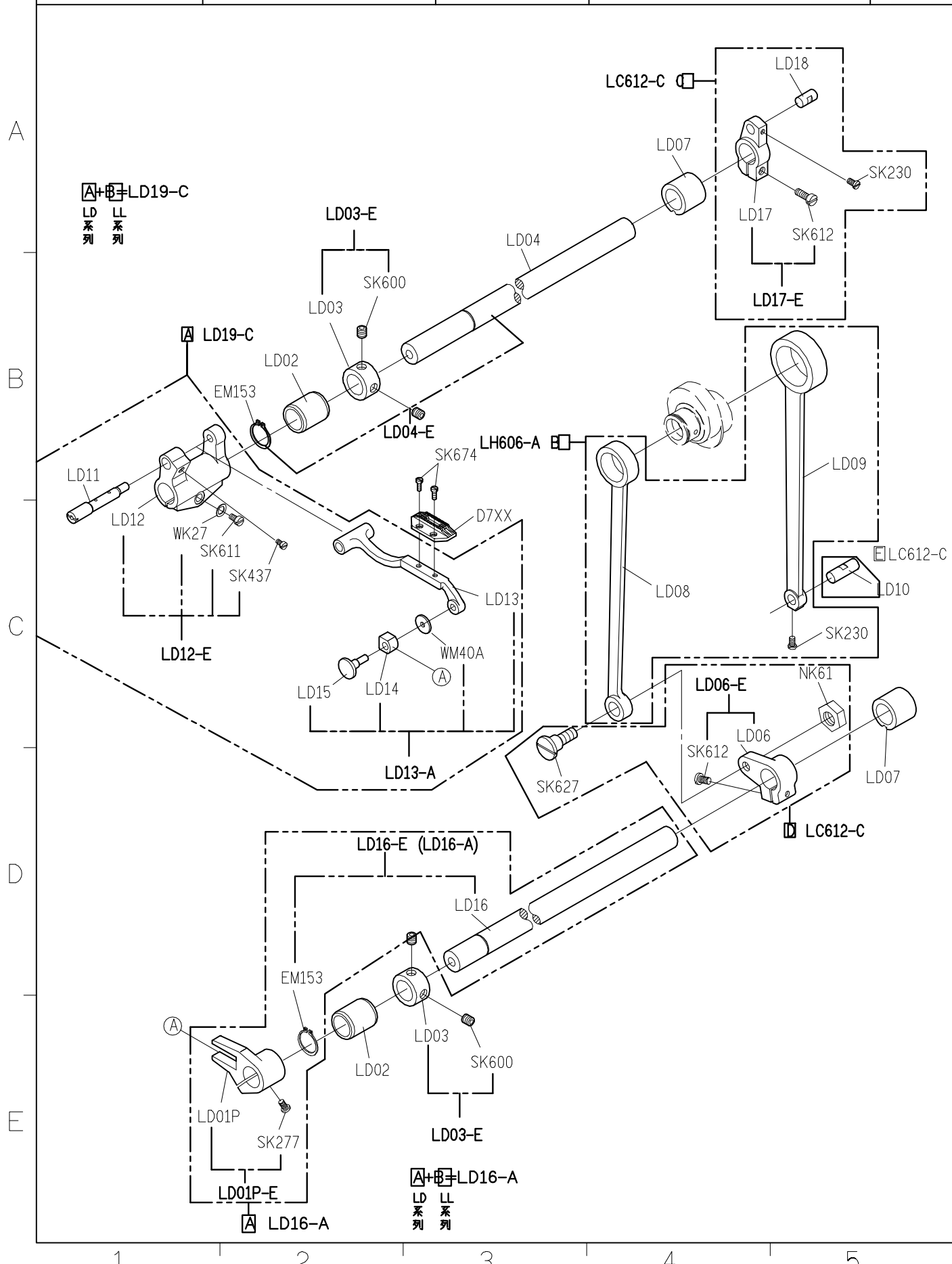
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LB	#:Use for H1 □:Use for L1	1/1
				Date
				2012/11/01



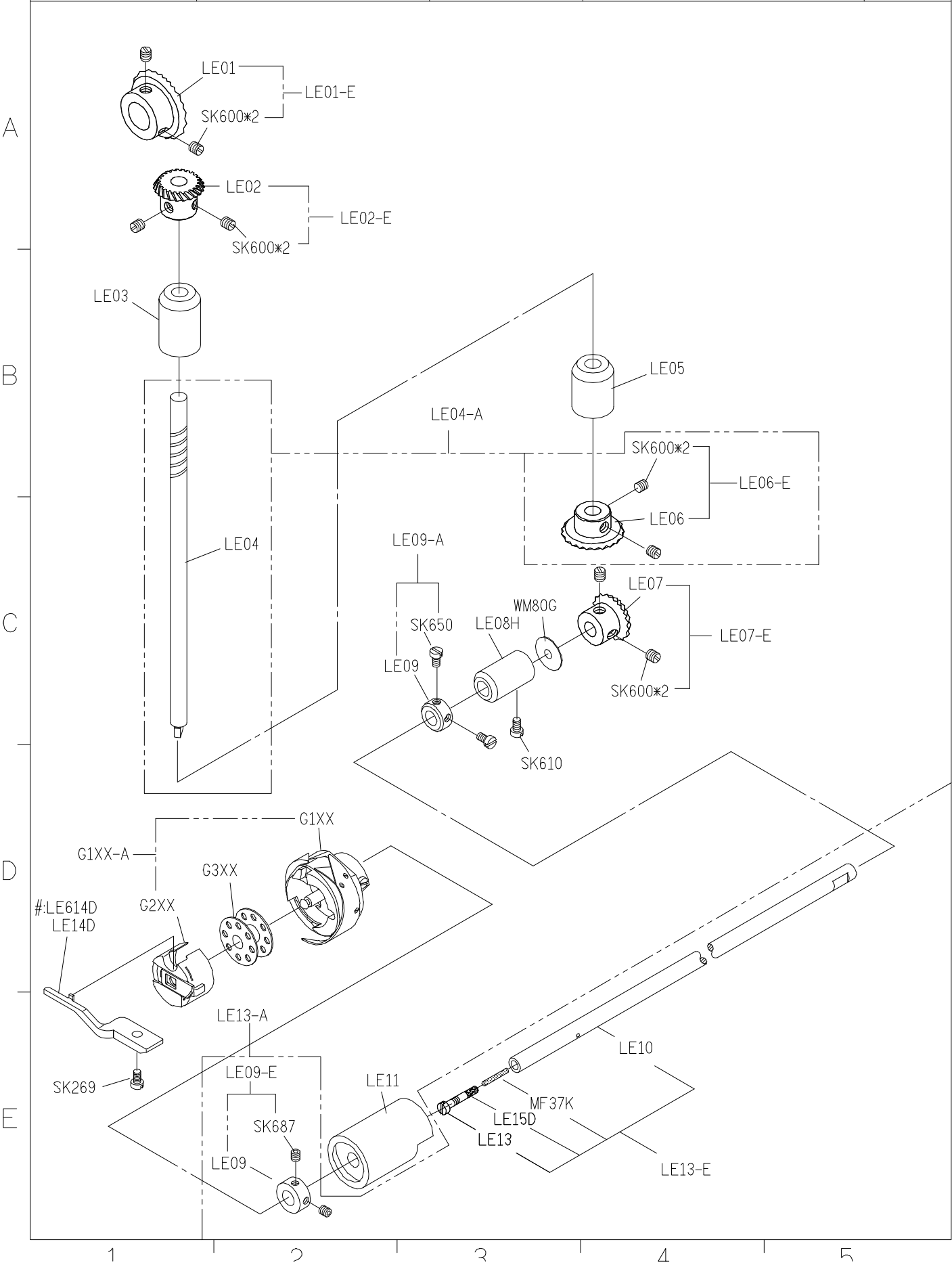
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LC	#:Use for H1 □:Use for L1	1/1
				Date
				2015/2/5



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LD		1/1
				Date
				2012/11/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LE	#:Use for H1	1/1
				Date
				2015/07/28



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LG	#:Use for H1 □:Use for L1	1/1
				Date
				2012/11/01

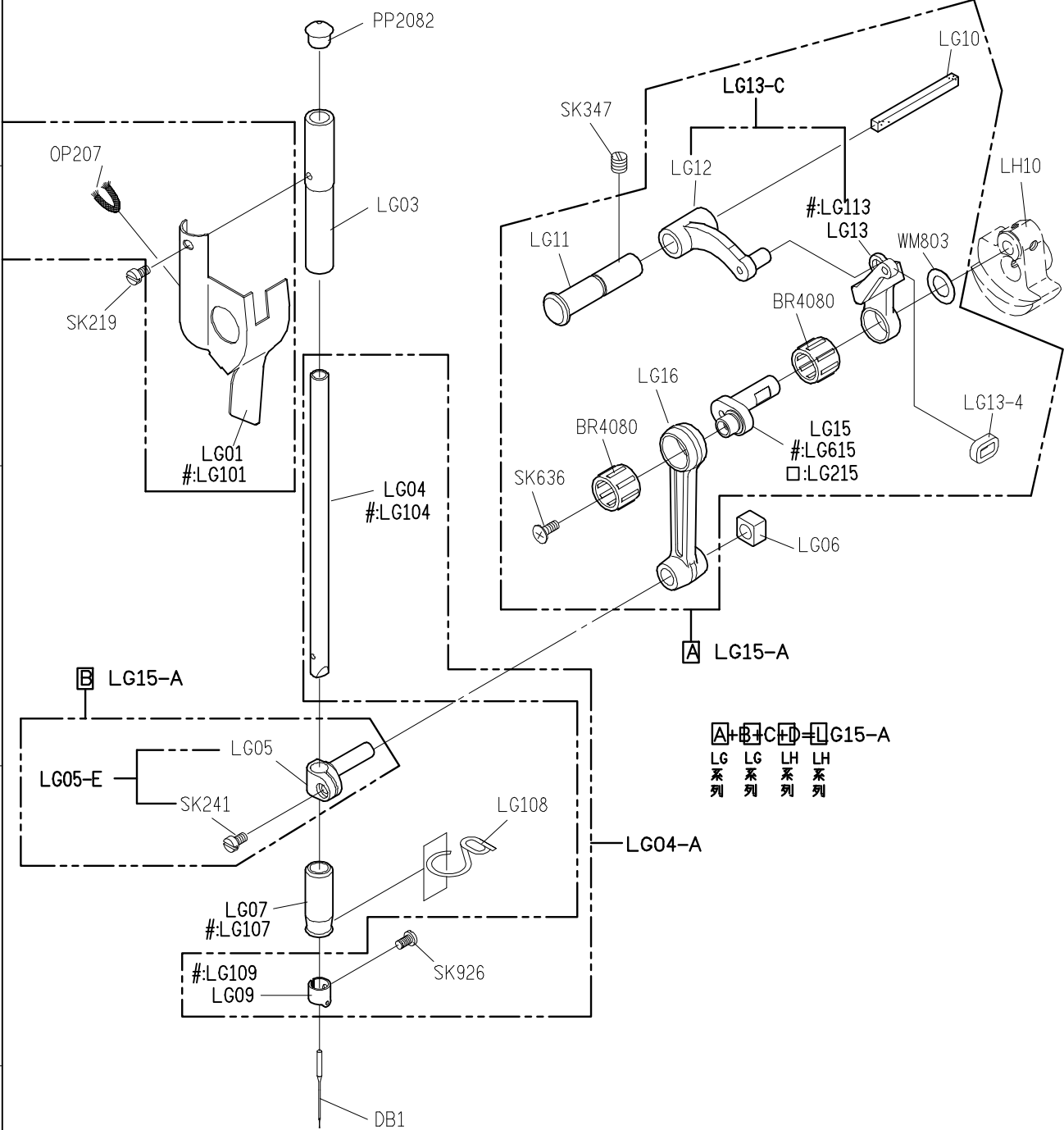
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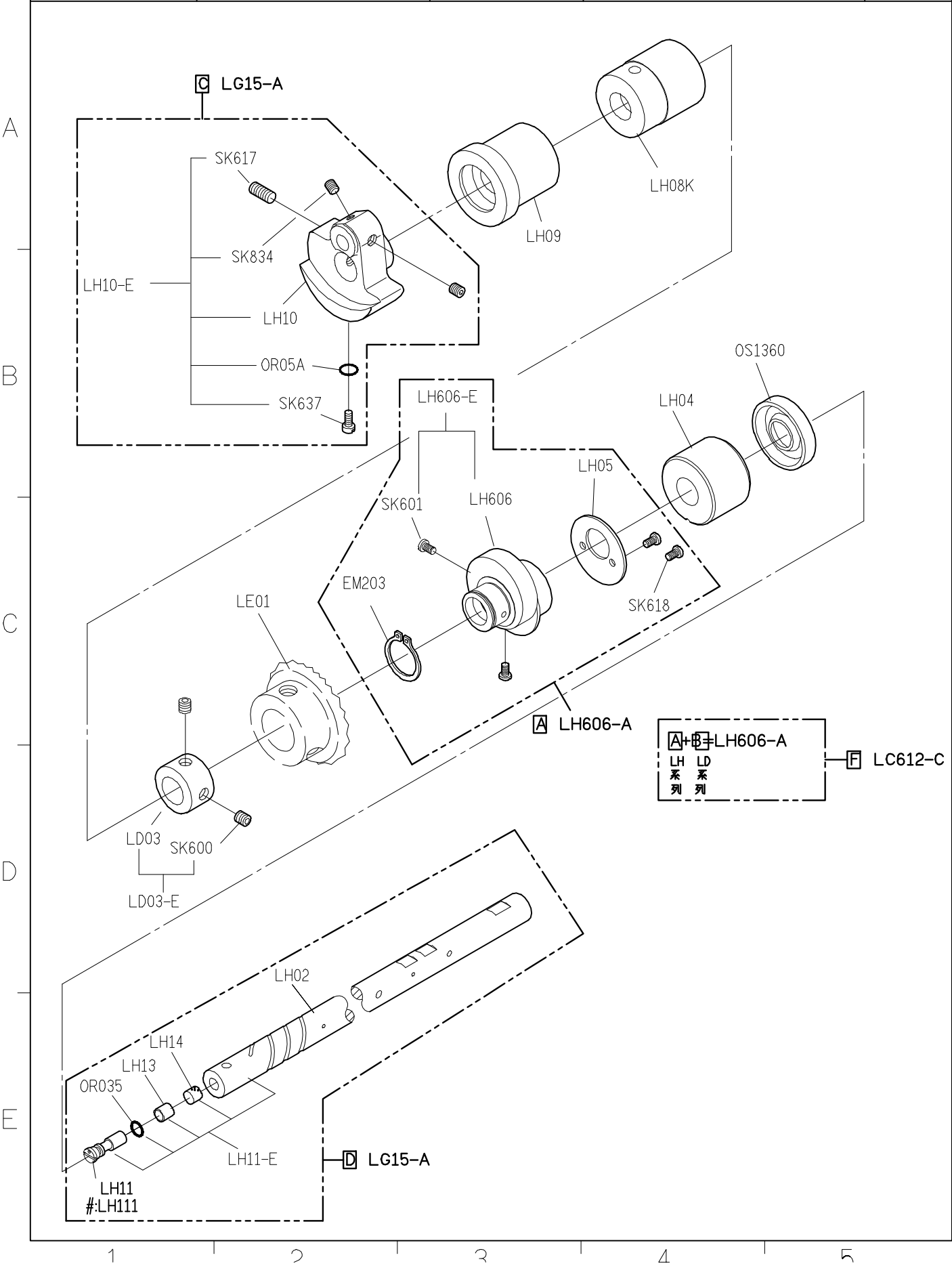
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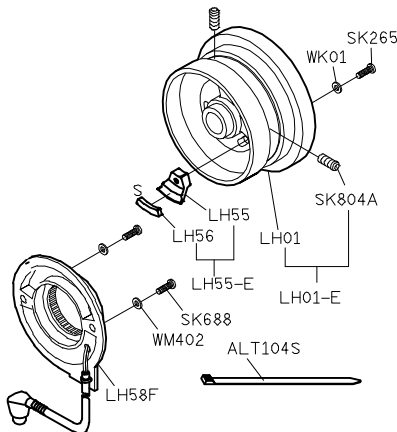
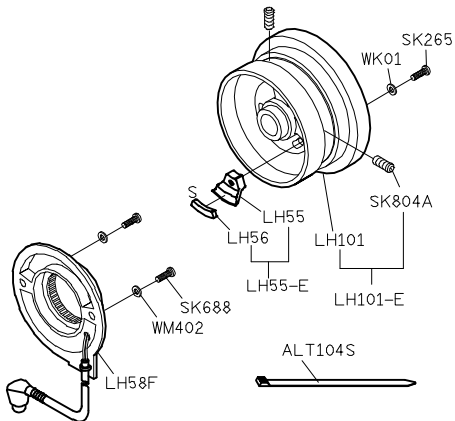
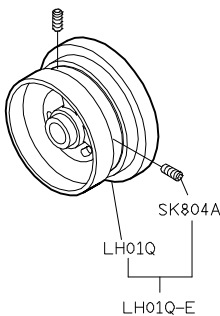
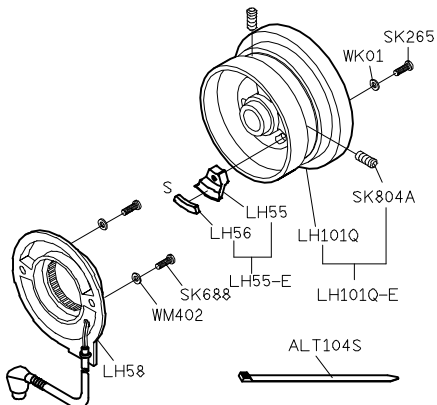
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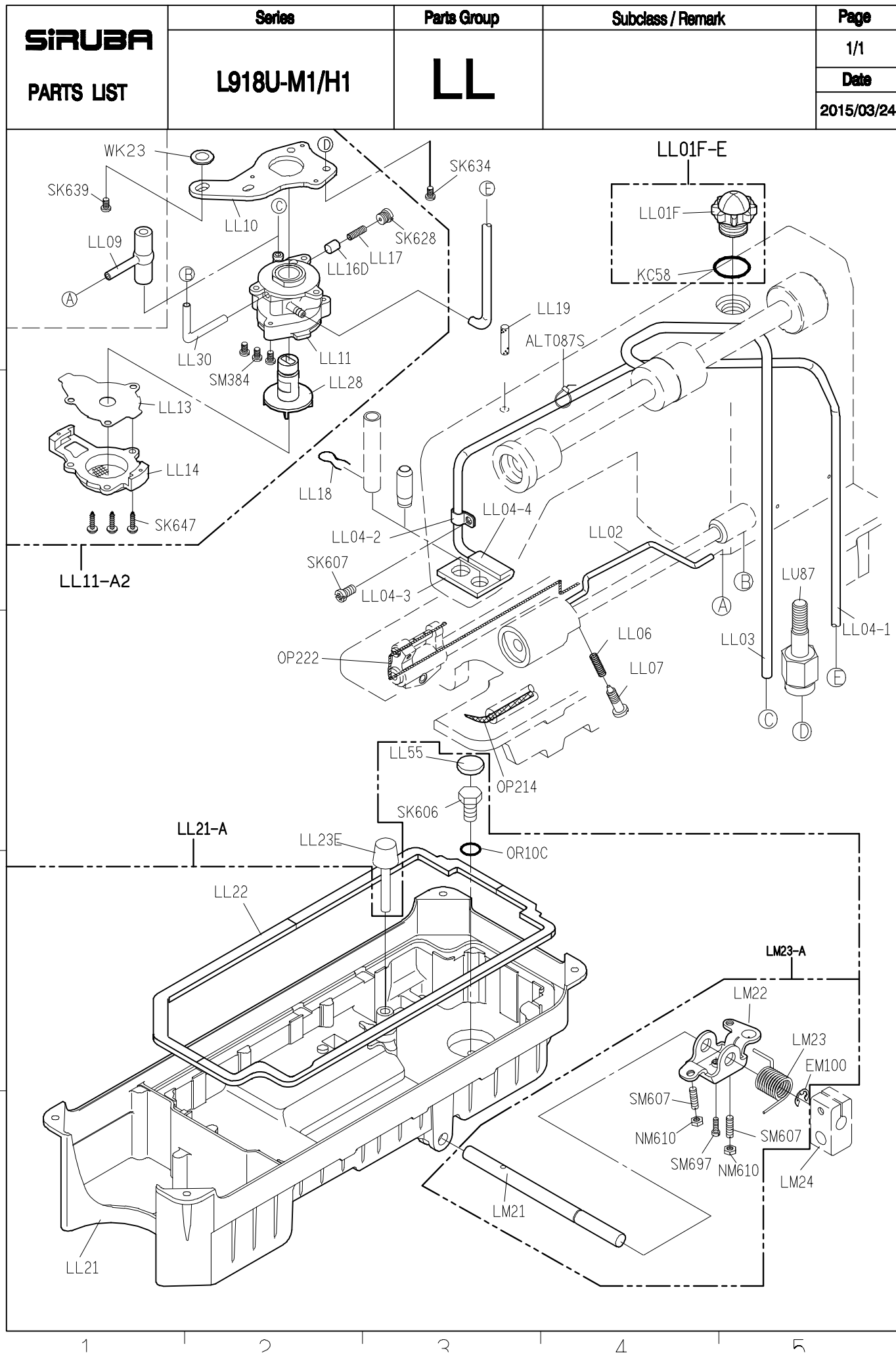
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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LH	#:Use for H1	1/2
				Date
				2012/11/01

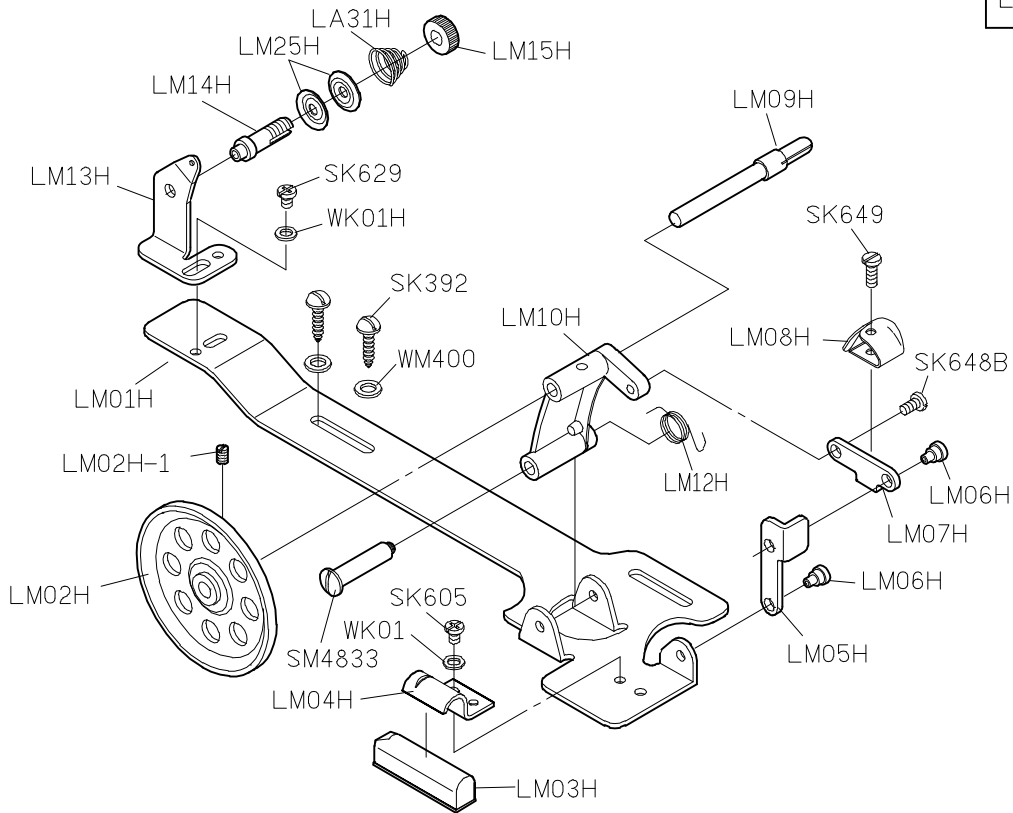


SIRUBA PARTS LIST		Series	Parts Group	Subclass / Remark	Page
		L918U-M1/H1	LH		2/2
					Date
					2012/11/01
H 廠牌馬達	擺動式切刀		旋轉式切刀		
	LH01-A1	LH101-A1			
其他廠牌馬達(可加後拉輪)					
	LH01Q-E	LH101Q-A1			
1	2	3	4	5	

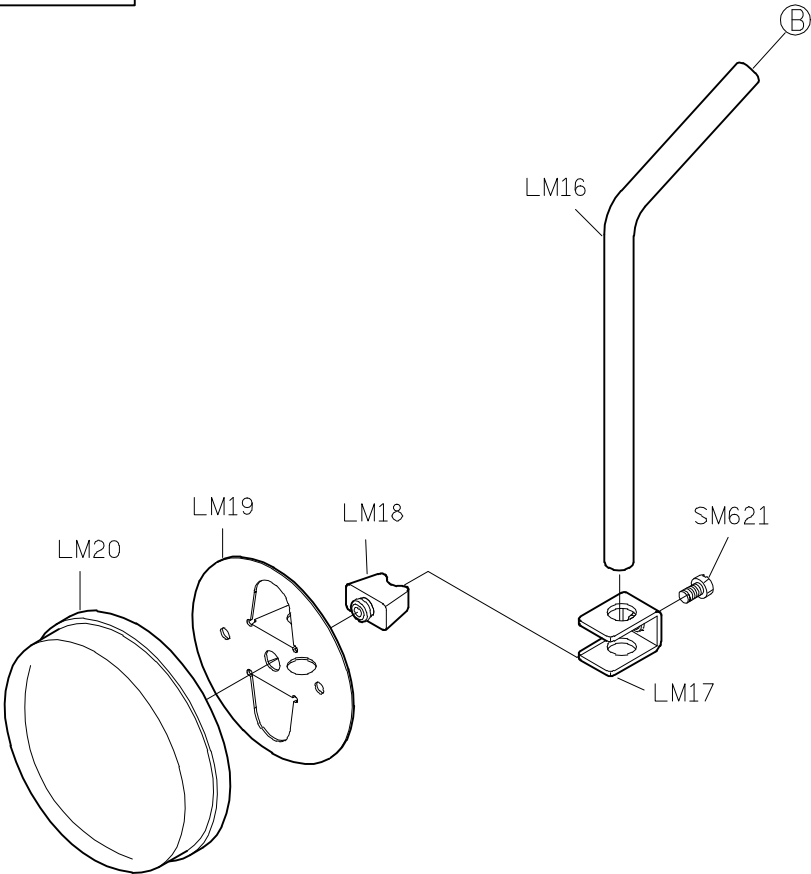


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LM		1/1
				Date
				2012/11/01

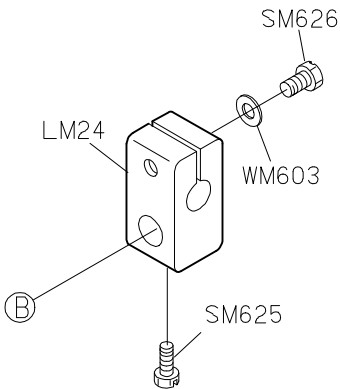
LM01H-A



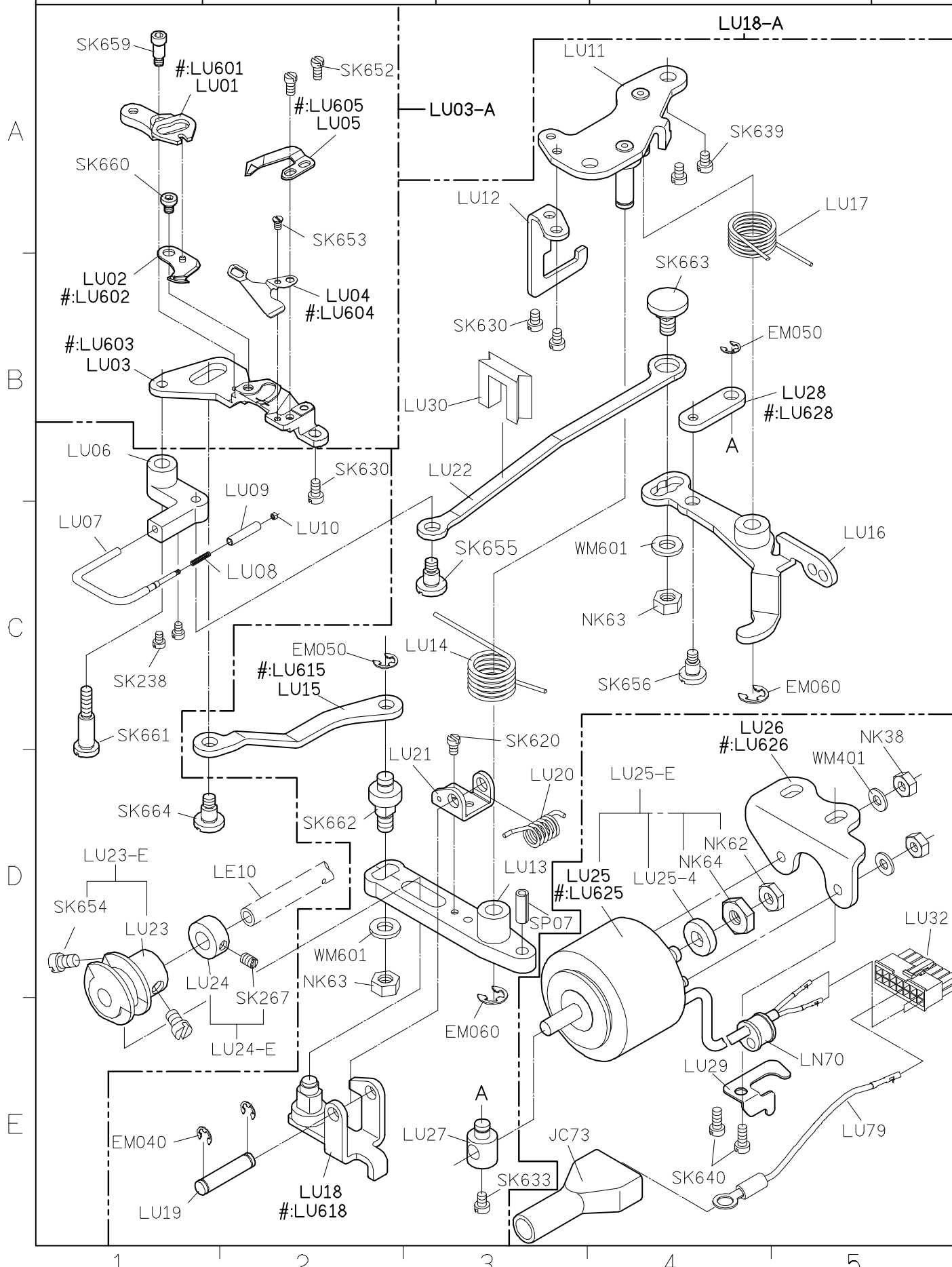
LM20-A



LM24-E

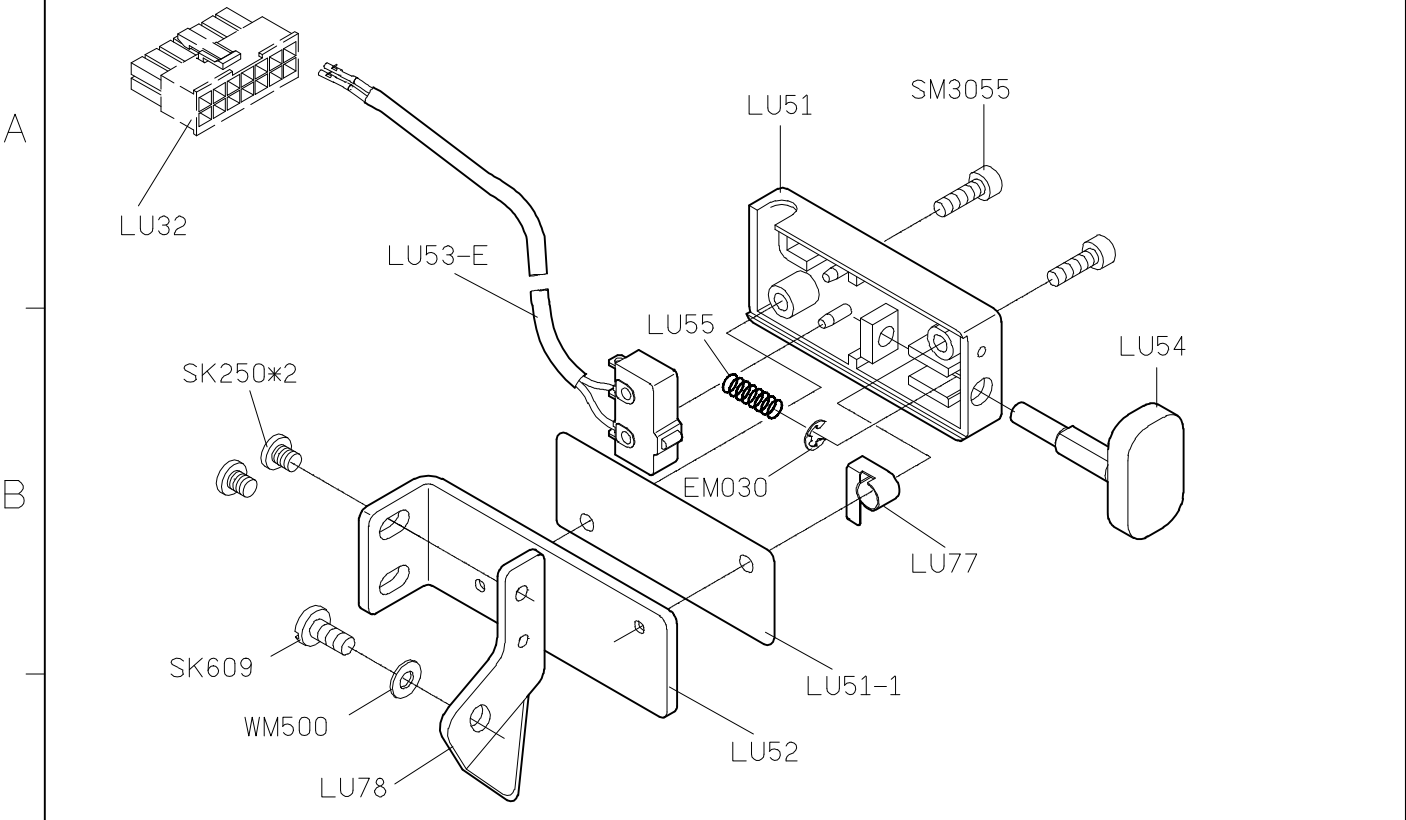


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU	#:Use for H1 □:Use for L1	1/6
				Date
				2012/11/01

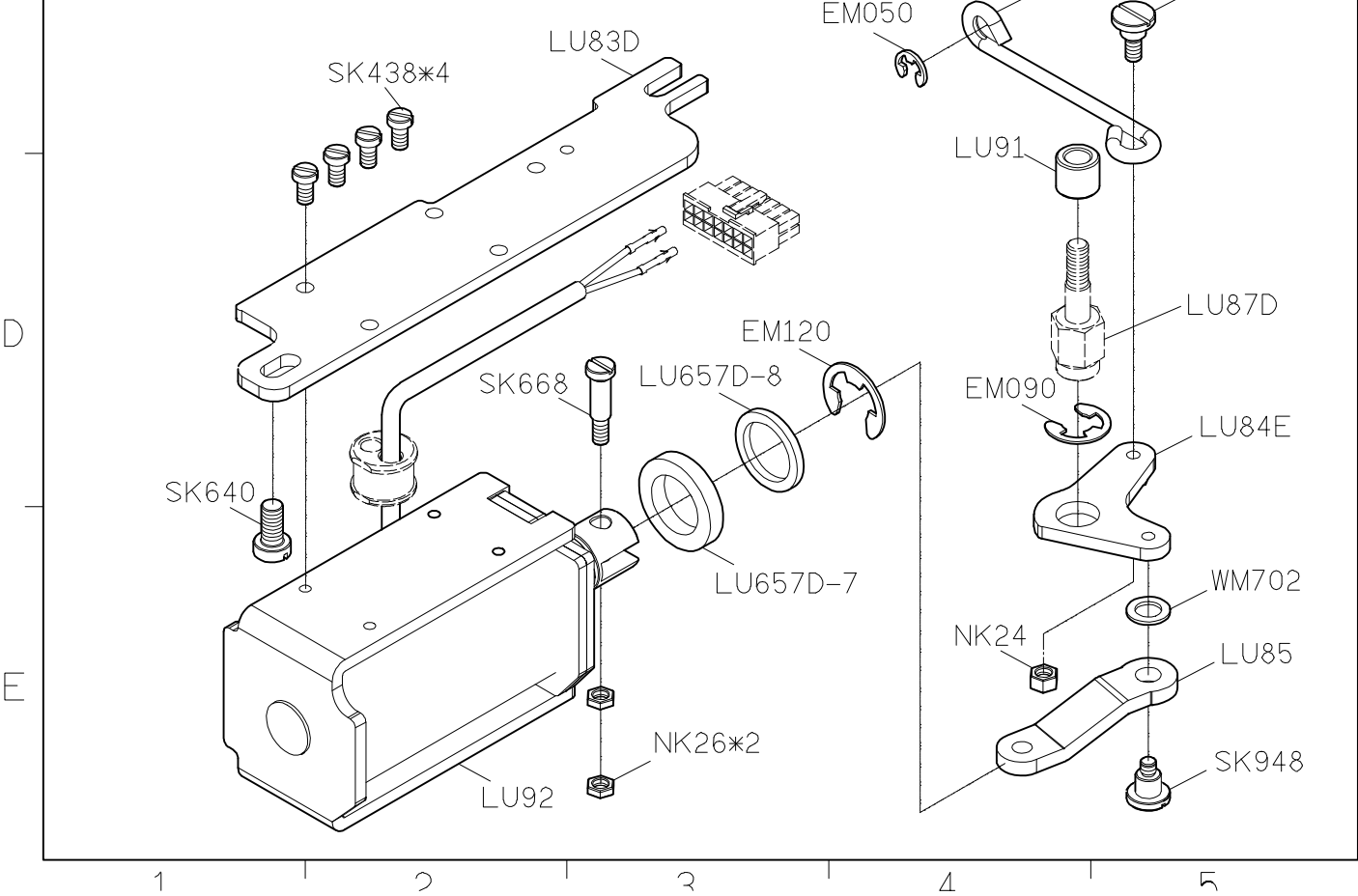


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU		3/6
				Date
				2015/2/5

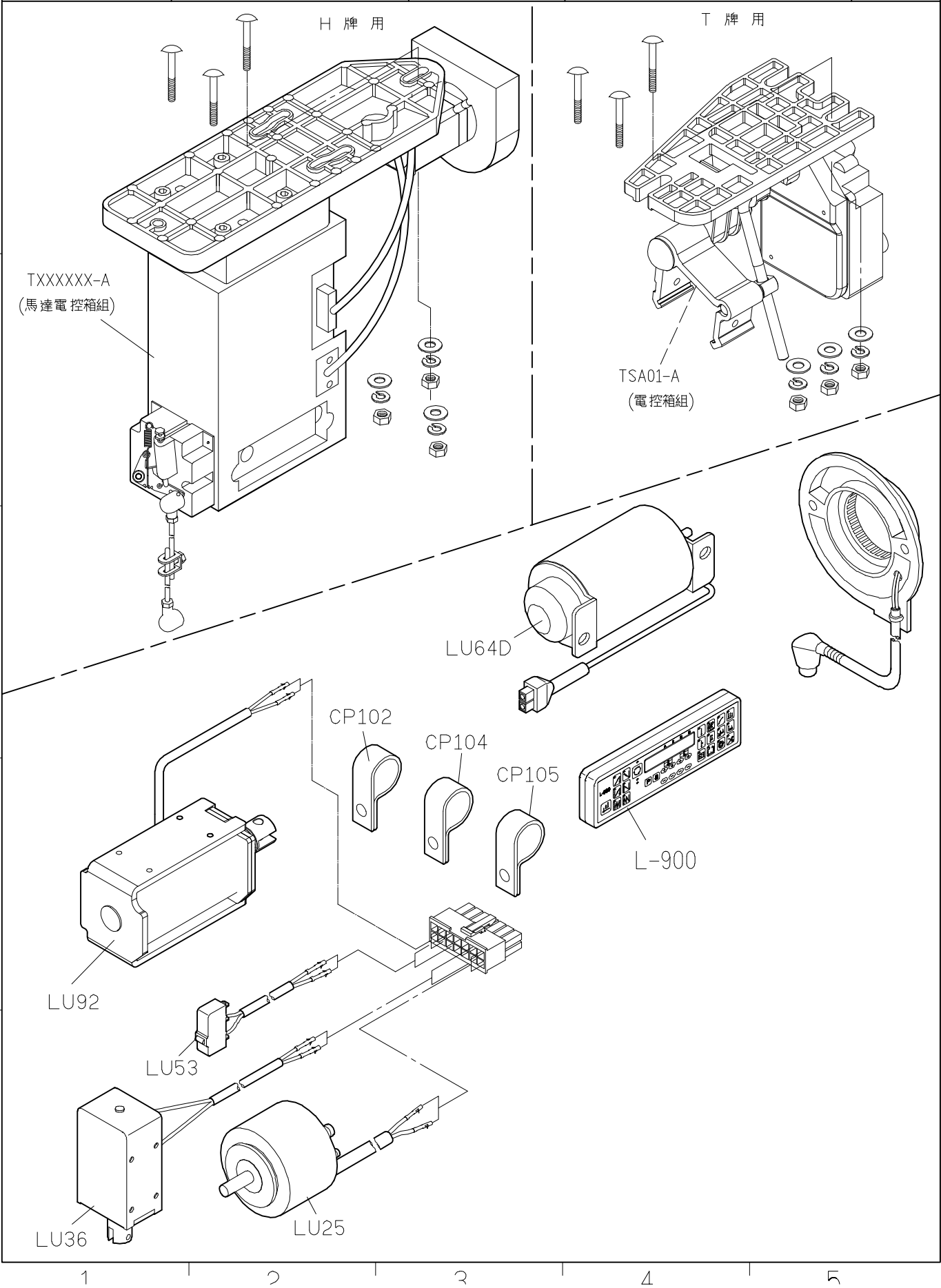
LU51-A



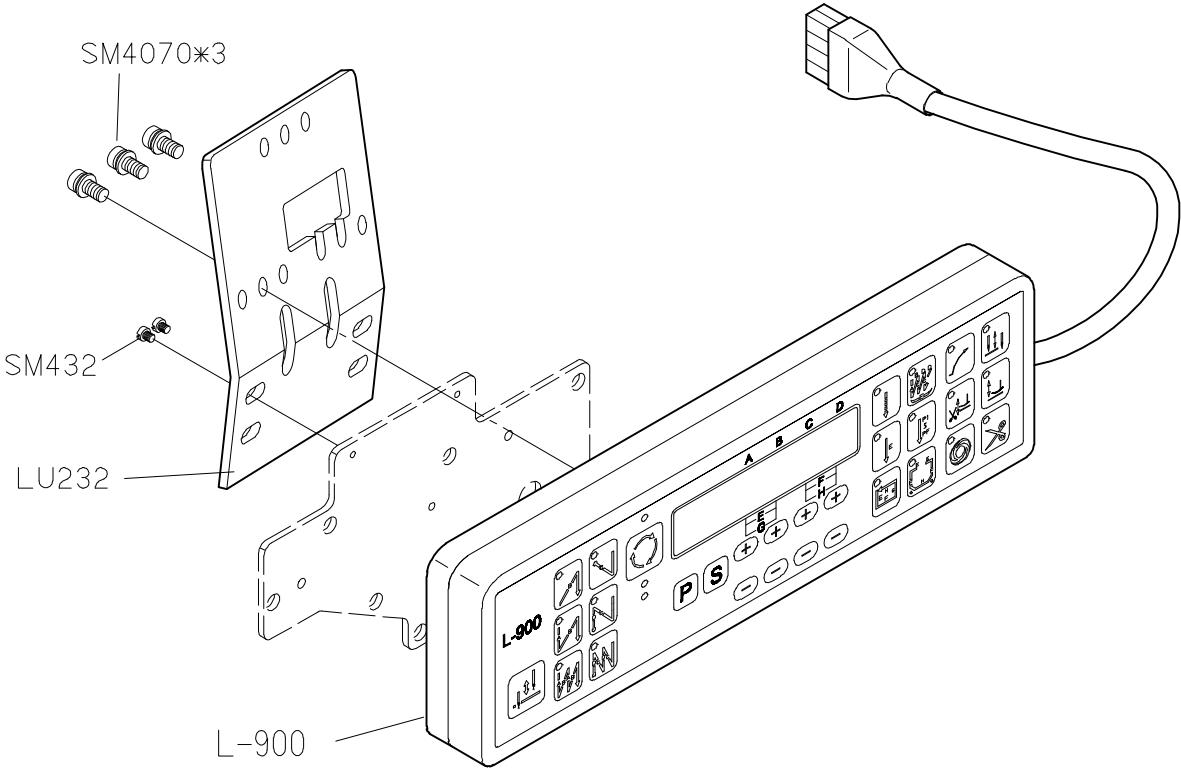
LU92-A



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU		5/6
				Date
				2012/11/01



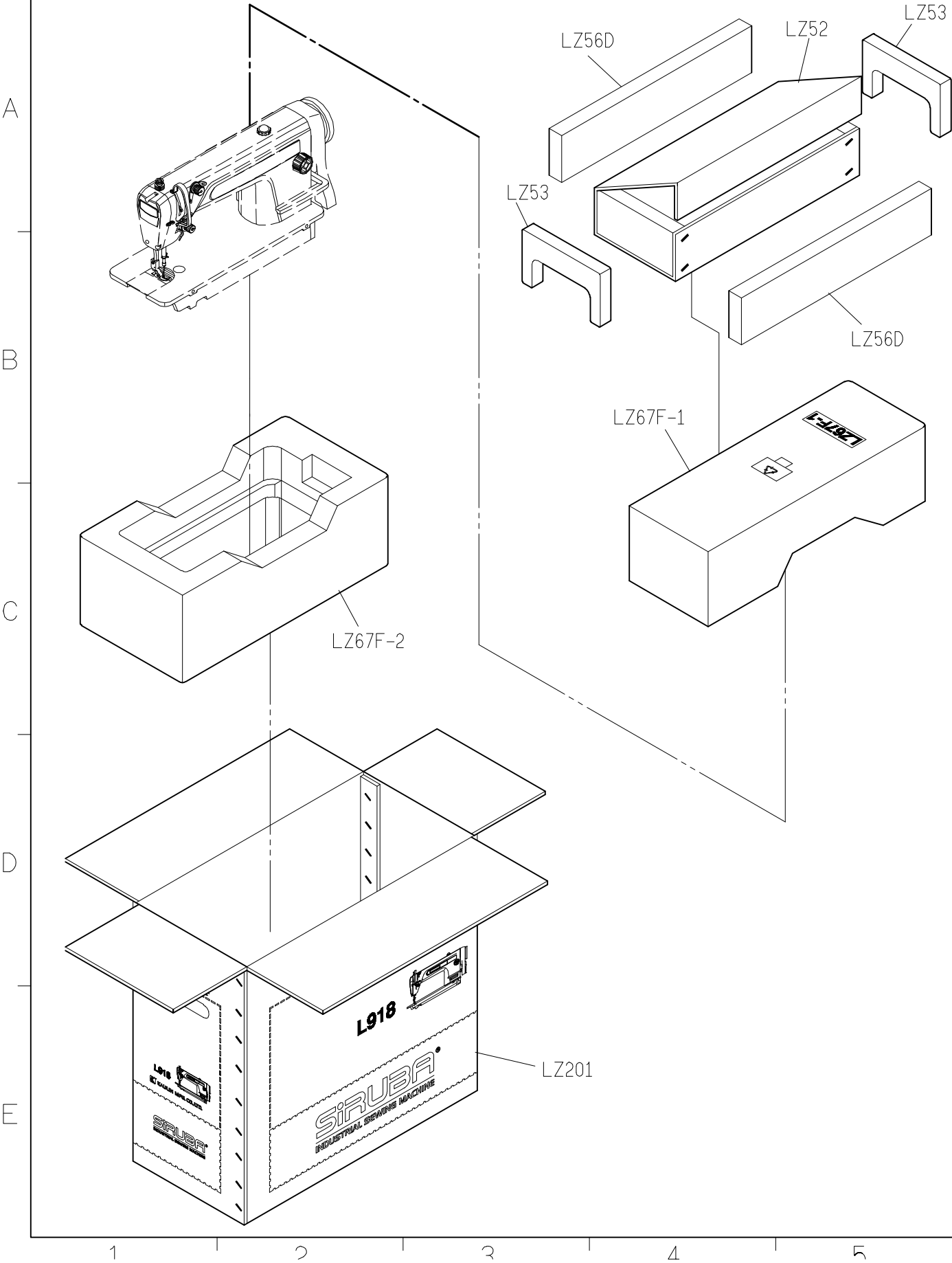
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LU		6/6
				Date
				2012/11/01



註：此部份置於配件箱內

代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
1	L-900	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L918U-M1/H1	LZ		1/1
				Date
				2012/12/22



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	L818D/L818F L819/L819U L917/L918/L918U	L818-T2		Fully-submerged
				Date 2016/01/29

單針高速平縫下乘式車板圖
TABLE CUT-OUT SEMI-SUBMERGED
單位/UNIT:mm
所有尺寸公差/DIFFERENCE:±2
L818-T2-1070 長度(L):1070/重量:10kg±5%
L818-T2 長度(L):1200/重量:11.4kg±5%
全封邊灰格紋光塑面台板

